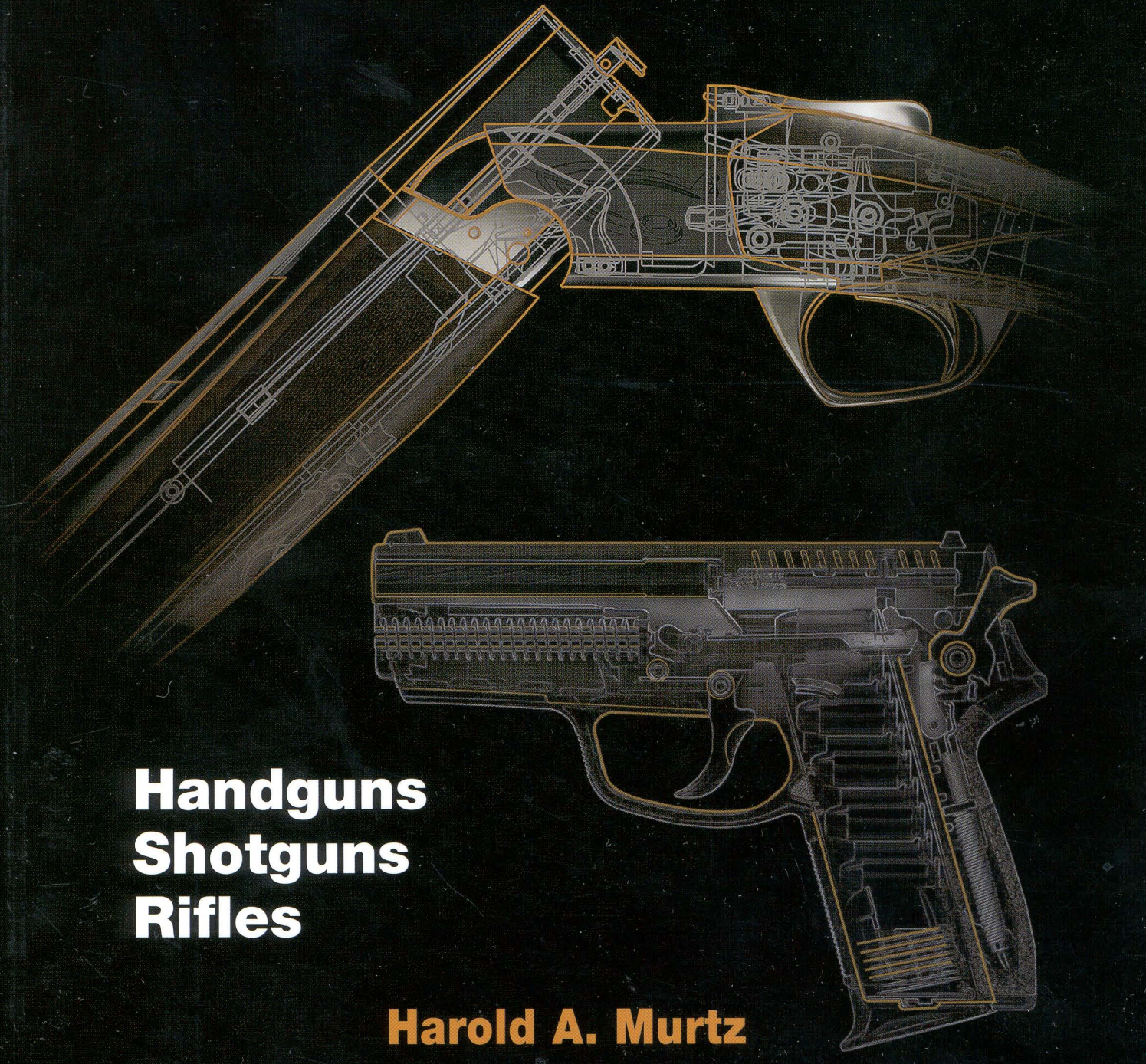
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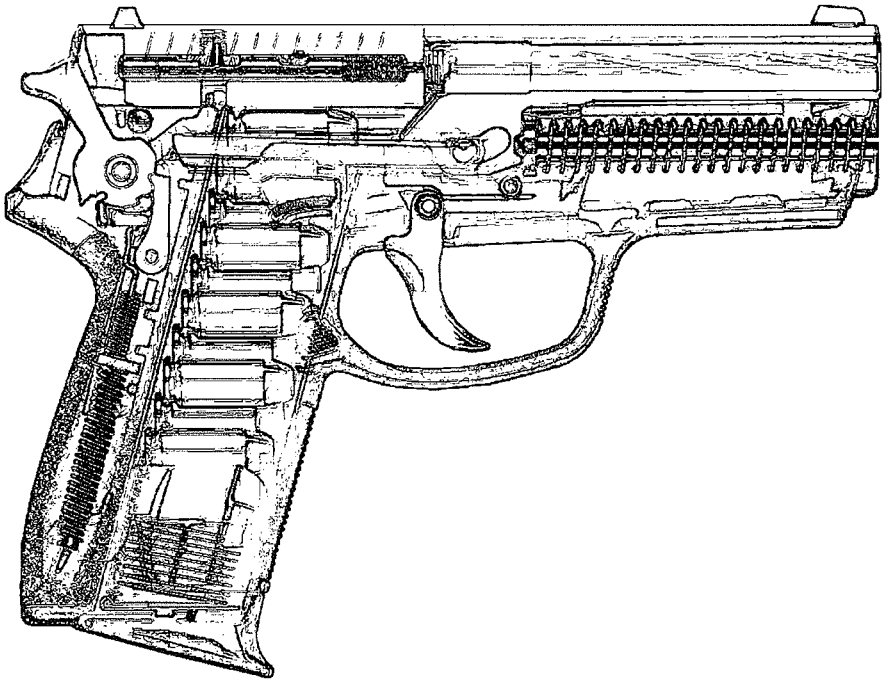
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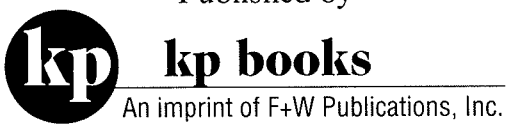
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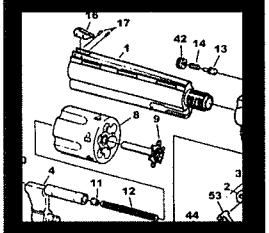
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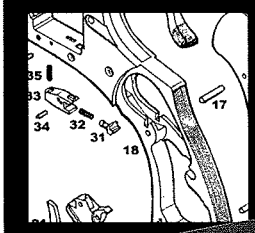
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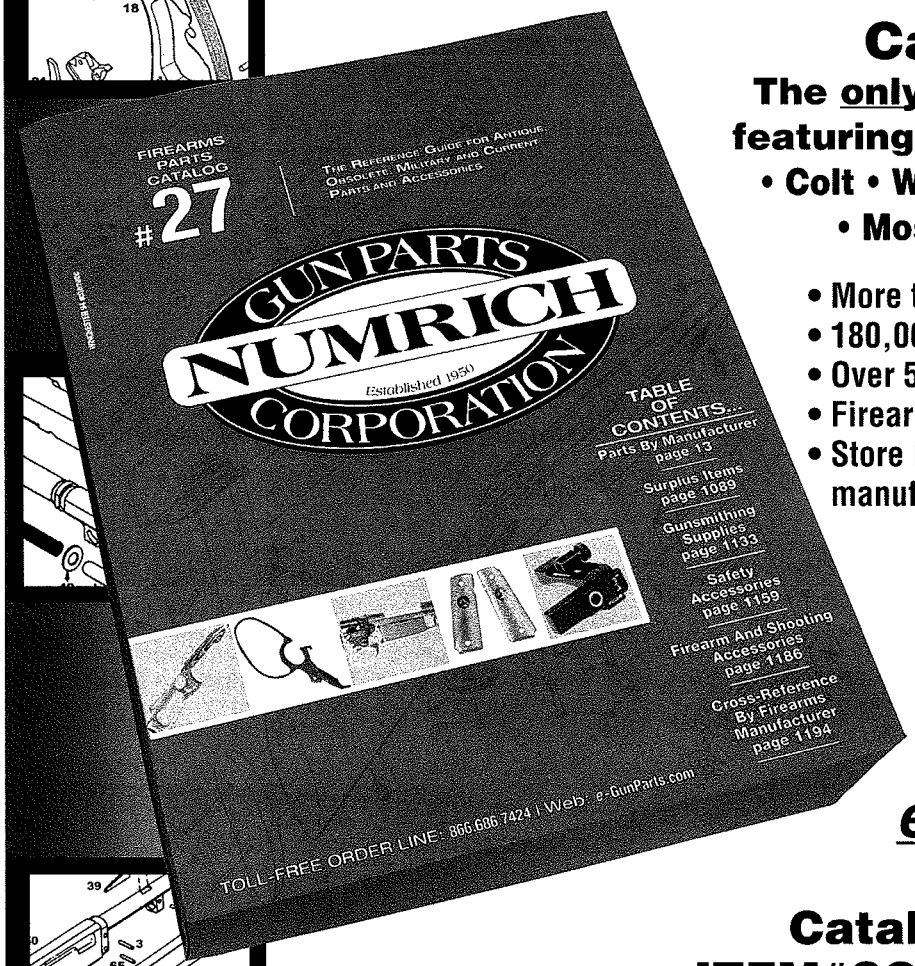
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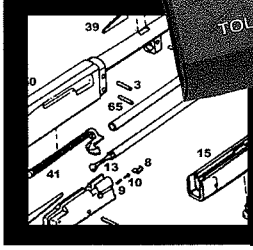
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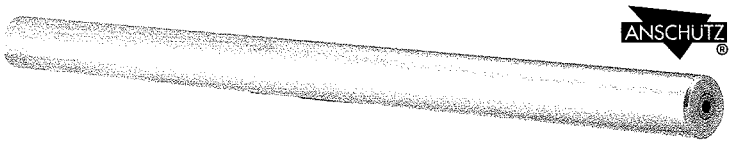
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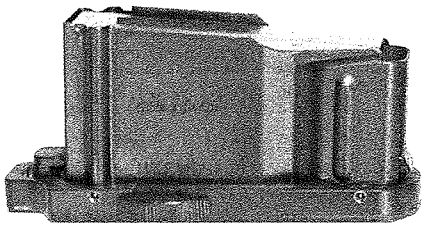
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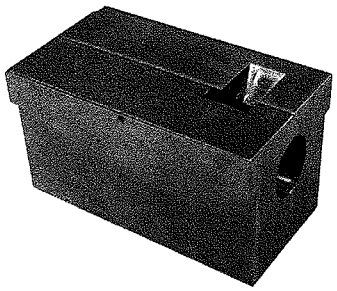
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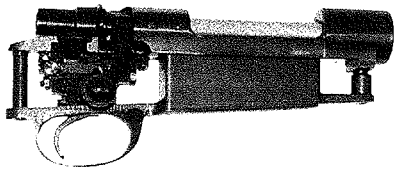


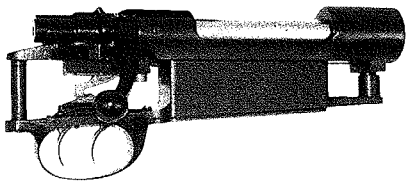
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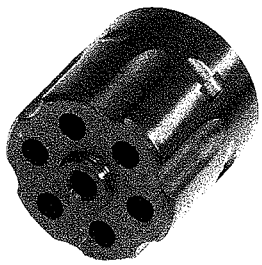


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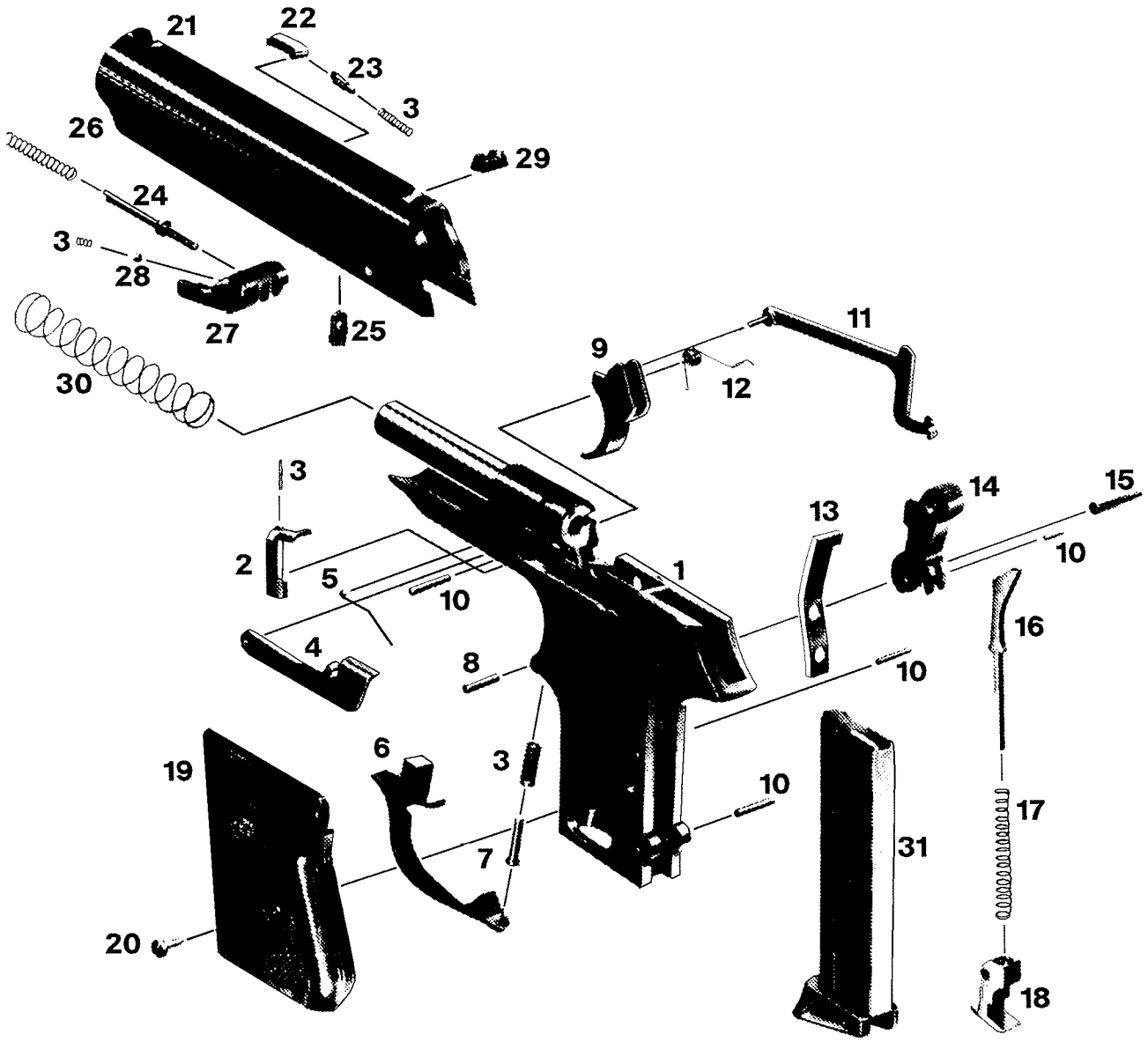
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# Exploded Hand Gun Drawings

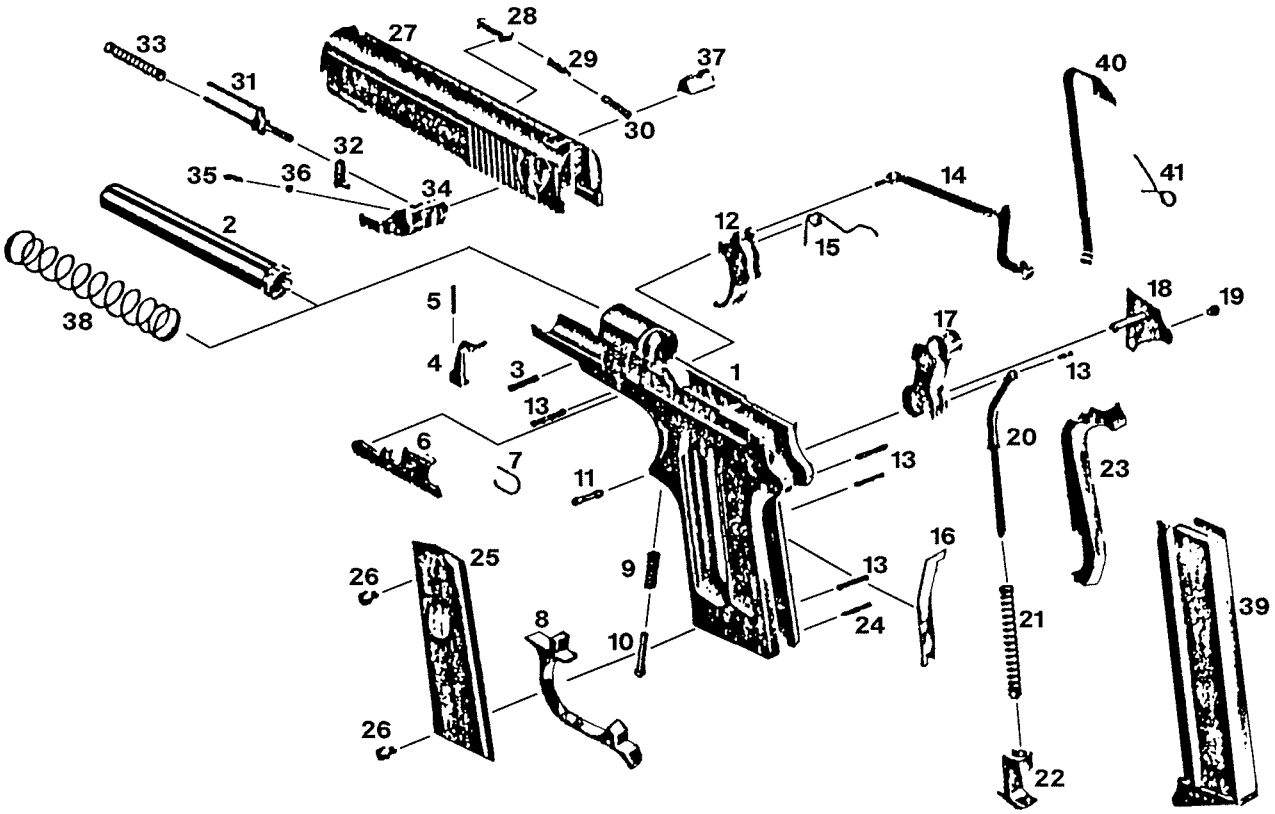


# CX22/CXC22 Auto



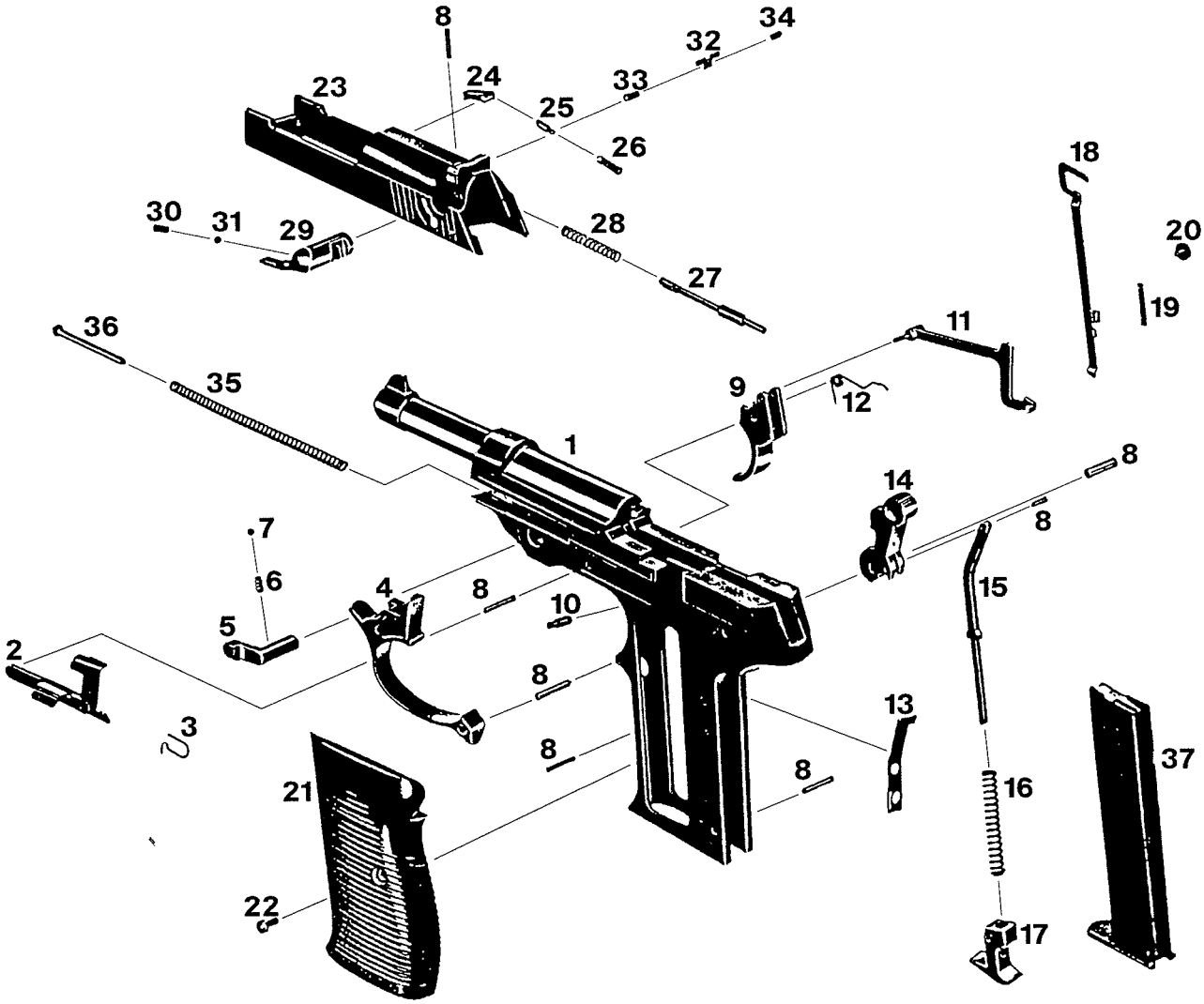

| | | | |
|---|---|---|---|
| **1** | Frame | **17** | Mainspring |
| **2** | Firing Pin Stop | **18** | Magazine Catch |
| **3** | Spring | **19** | Grip Plates |
| **4** | Breech Block Catch Link | **20** | Grip Plate Screw and Bushing |
| **5** | Leaf Spring | **21** | Slide |
| **6** | Trigger Guard | **22** | Extractor |
| **7** | Trigger Guard Spring Pin | **23** | Extractor Pin |
| **8** | Trigger Guard Pin | **24** | Firing Pin |
| **9** | Trigger | **25** | Firing Pin Plug |
| **10** | Pin | **26** | Firing Pin Spring |
| **11** | Trigger Bar | **27** | Safety-Lever |
| **12** | Trigger Bar Spring | **28** | Steel Ball |
| **13** | Sear | **29** | Rear Sight |
| **14** | Hammer | **30** | Recoil Spring |
| **15** | Hammer Pin | **31** | Magazine |
| **16** | Mainspring Guide Rod | | |

# EP380 Auto



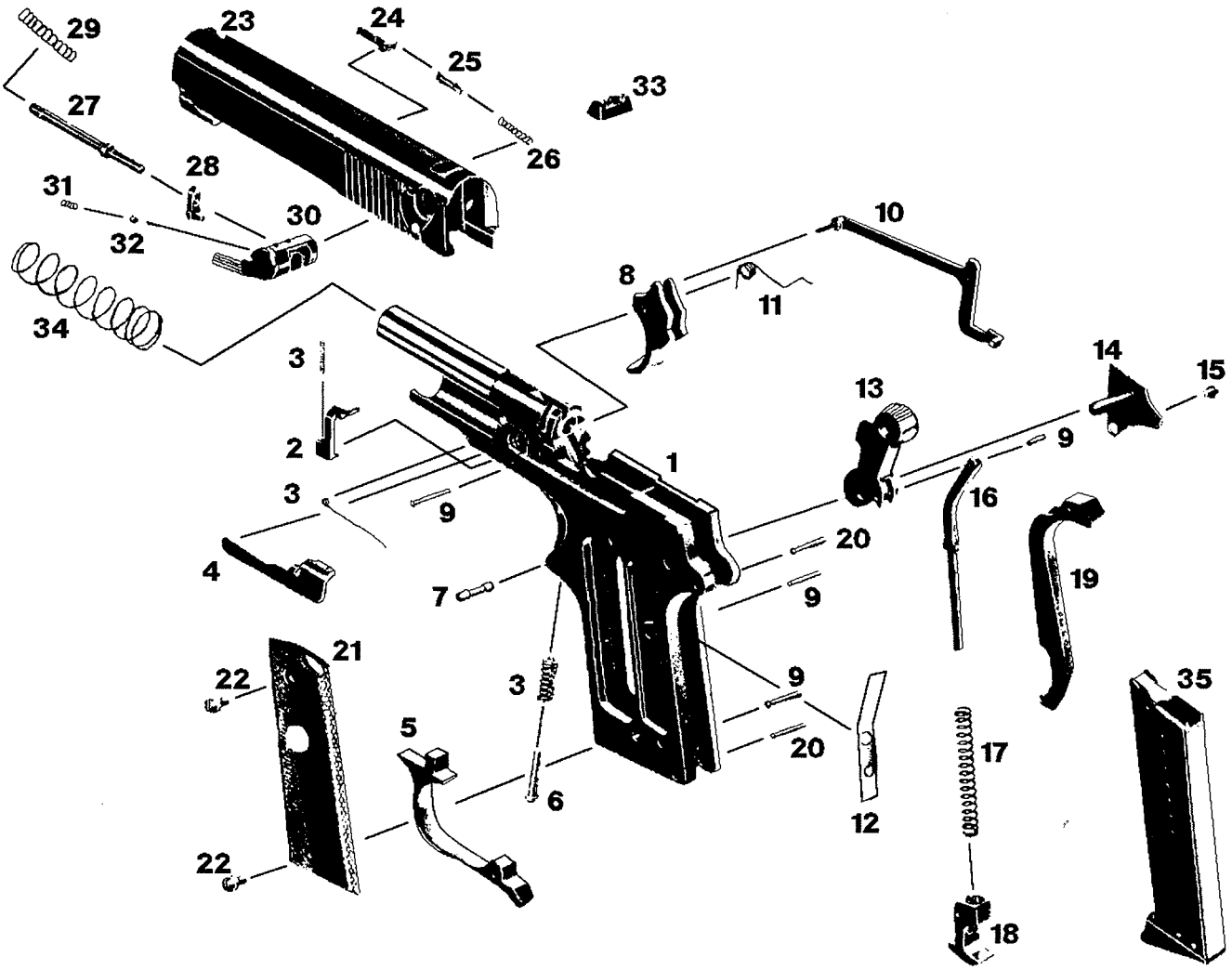

| | | | |
|---|---|---|---|
| **1** | Frame | **22** | Magazine Catch |
| **2** | Barrel | **23** | Backstrap |
| **3** | Conical Pin | **24** | Pin |
| **4** | Firing Pin Stop | **25** | Grip Plates |
| **5** | Spring | **26** | Grip Plate Screws |
| **6** | Breech Block Catch Link | **27** | Slide |
| **7** | Breech Block Catch Link Spring | **28** | Extractor |
| **8** | Trigger Guard | **29** | Extractor Pin |
| **9** | Trigger Guard Spring | **30** | Extractor Spring |
| **10** | Trigger Guard Spring Pin | **31** | Firing Pin |
| **11** | Trigger Guard Pin | **32** | Firing Pin Plug |
| **12** | Trigger | **33** | Firing Pin Spring |
| **13** | Cylindrical Pin | **34** | Safety-Lever |
| **14** | Trigger Bar | **35** | Safety-Lever Spring |
| **15** | Trigger Bar Spring | **36** | Steel Ball |
| **16** | Sear | **37** | Rear Sight |
| **17** | Hammer | **38** | Recoil Spring |
| **18** | Sideplate | **39** | Magazine |
| **19** | Screw | **40** | Magazine Safety-Lever |
| **20** | Mainspring Guide Rod | **41** | Magazine Safety-Lever Spring |
| **21** | Mainspring | | |

# P98 Auto



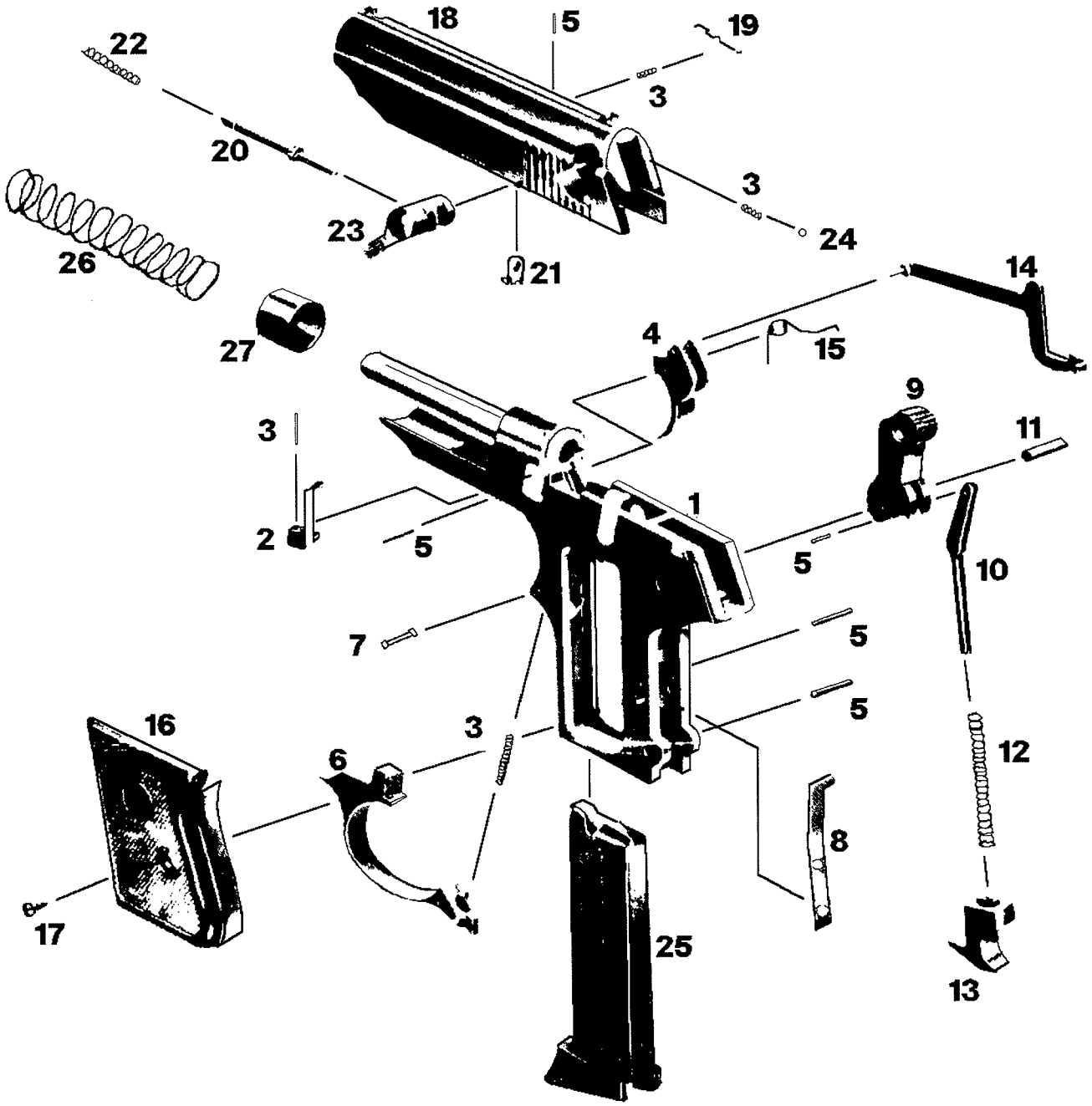

| | | | |
|---|---|---|---|
| **1** | Frame | **20** | Countersunk Screw |
| **2** | Breech Block Catch Link | **21** | Grip Plates |
| **3** | Breech Block Catch Link Spring | **22** | Grip Plate Screw |
| **4** | Trigger Guard | **23** | Slide |
| **5** | Locking Lever for Trigger Guard | **24** | Extractor |
| **6** | Spring | **25** | Extractor Pin |
| **7** | Steel Ball | **26** | Extractor Spring |
| **8** | Cylindrical Pin | **27** | Firing Pin |
| **9** | Trigger | **28** | Firing Pin Spring |
| **10** | Set Screw | **29** | Safety-Lever |
| **11** | Trigger Bar | **30** | Safety-Lever Spring |
| **12** | Trigger Bar Spring | **31** | Steel Ball |
| **13** | Sear | **32** | Rear Sight Blade |
| **14** | Hammer | **33** | Spring |
| **15** | Mainspring Guide Rod | **34** | Rear Sight Windage Screw |
| **16** | Mainspring | **35** | Recoil Spring |
| **17** | Magazine Catch | **36** | Spring Bar |
| **18** | Magazine Safety-Lever | **37** | Magazine |
| **19** | Spring | | |

# PK22 Auto



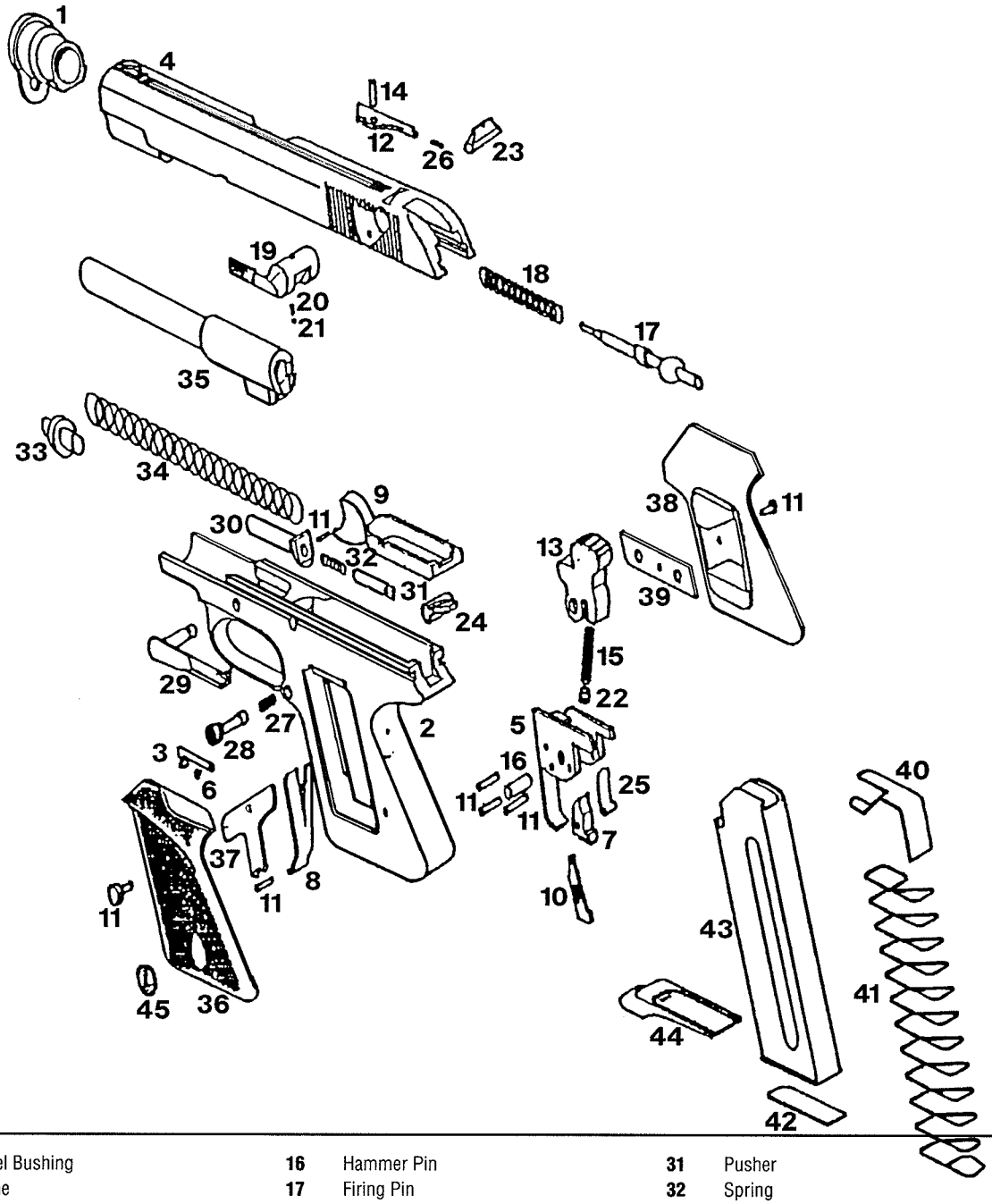

| | | | |
|---|---|---|---|
| **1** | Frame | **19** | Backstrap |
| **2** | Firing Pin Stop | **20** | Pin |
| **3** | Spring | **21** | Grip Plates |
| **4** | Breech Block Catch Link | **22** | Grip Plate Screw |
| **5** | Trigger Guard | **23** | Slide |
| **6** | Trigger Guard Spring Pin | **24** | Extractor |
| **7** | Trigger Guard Pin | **25** | Extractor Pin |
| **8** | Trigger | **26** | Extractor Spring |
| **9** | Cylindrical Pin | **27** | Firing Pin |
| **10** | Trigger Bar | **28** | Firing Pin Plug |
| **11** | Trigger Bar Spring | **29** | Firing Pin Spring |
| **12** | Sear | **30** | Safety-Lever |
| **13** | Hammer | **31** | Safety-Lever Spring |
| **14** | Sideplate | **32** | Steel Ball |
| **15** | Screw | **33** | Rear Sight |
| **16** | Mainspring Guide Rod | **34** | Recoil Spring |
| **17** | Mainspring | **35** | Magazine |
| **18** | Magazine Catch | | |

# PX22 Auto



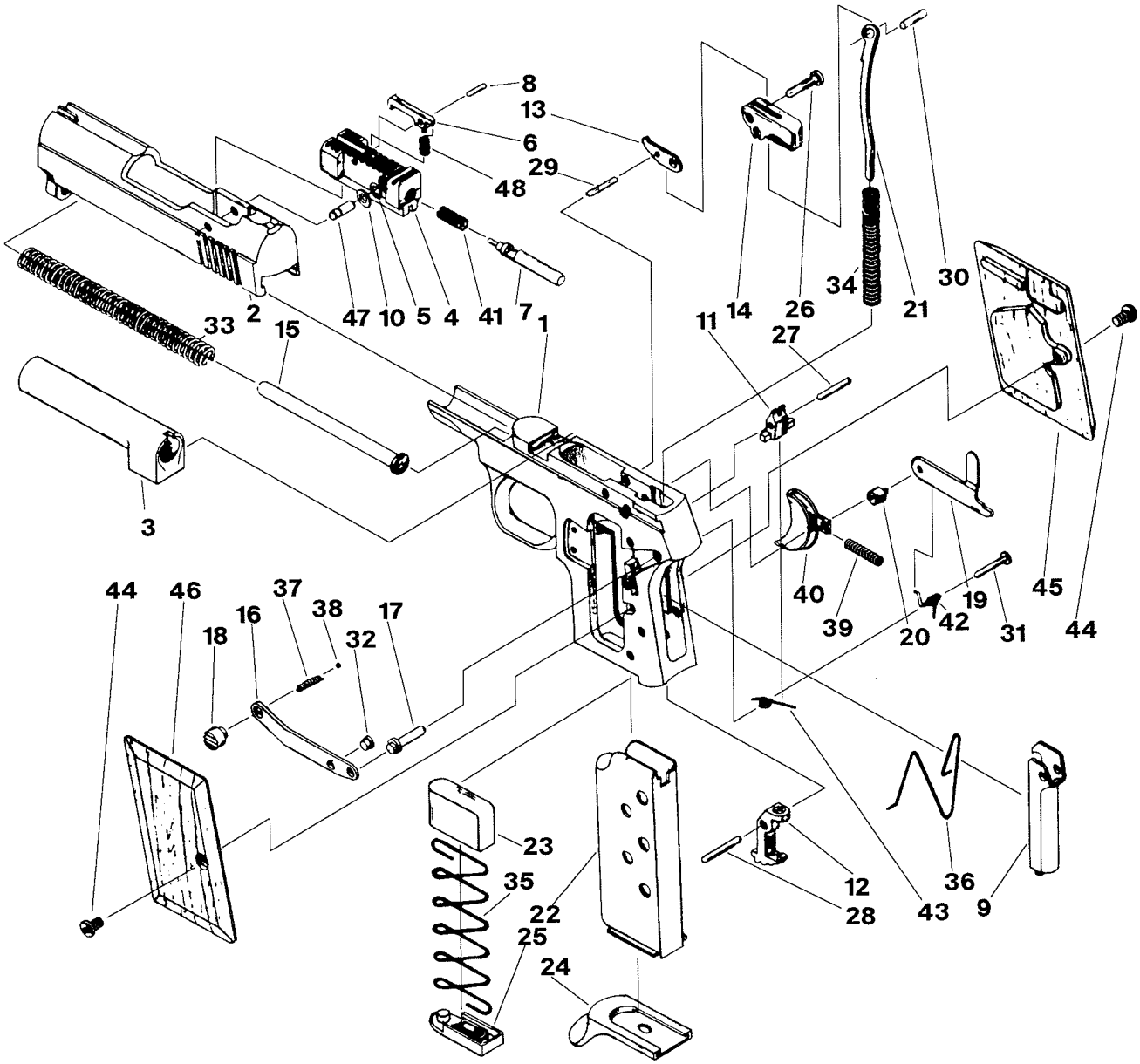

| | | | |
|---|---|---|---|
| **1** | Frame | **15** | Trigger Bar Spring |
| **2** | Firing Pin Stop | **16** | Grip Plates |
| **3** | Spring | **17** | Grip Plate Screw |
| **4** | Trigger | **18** | Slide |
| **5** | Cylindrical Pin | **19** | Extractor |
| **6** | Trigger Guard | **20** | Firing Pin |
| **7** | Trigger Guard Pin | **21** | Firing Pin Plug |
| **8** | Sear | **22** | Firing Pin Spring |
| **9** | Hammer | **23** | Safety-Lever |
| **10** | Mainspring Guide Rod | **24** | Steel Ball |
| **11** | Hammer Pin | **25** | Magazine |
| **12** | Mainspring | **26** | Recoil Spring |
| **13** | Magazine Catch | **27** | Sear Spring Plunger |
| **14** | Trigger Bar | | |

# ZC380 Auto



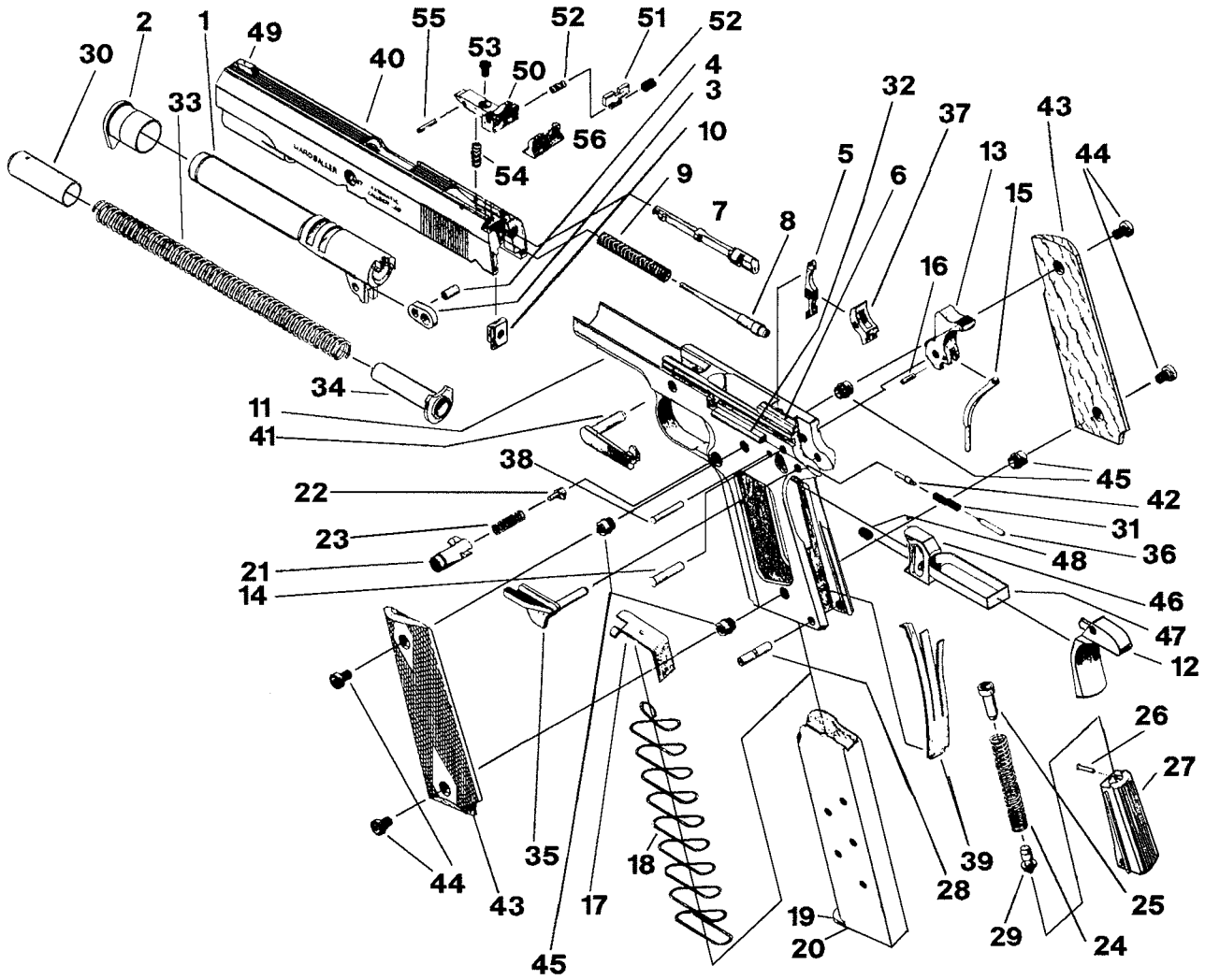

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **16** | Hammer Pin | **31** | Pusher |
| **2** | Frame | **17** | Firing Pin | **32** | Spring |
| **3** | Safety Lock | **18** | Firing Pin Spring | **33** | Spindle Plug |
| **4** | Slide | **19** | Safety | **34** | Recoil Spring |
| **5** | Hammer Assembly Housing | **20** | Spring | **35** | Barrel |
| **6** | Rivet | **21** | Ball | **36** | Left-Hand Grip |
| **7** | Sear | **22** | Hammer Spring Plug | **37** | Left-Hand Cover Lock |
| **8** | Trigger Return Spring | **23** | Rear Sight | **38** | Right-Hand Grip |
| **9** | Trigger | **24** | Magazine Catch | **39** | Right-Hand Cover Lock |
| **10** | Disconnector | **25** | Sear Spring | **40** | Follower |
| **11** | Pin | **26** | Extractor Spring | **41** | Follower Spring |
| **12** | Extractor | **27** | Magazine Catch Spring | **42** | Magazine Bottom Lock |
| **13** | Hammer | **28** | Magazine Catch Spring Guide | **43** | Magazine |
| **14** | Extractor Pin | **29** | Slide Stop | **44** | Magazine Bottom Cap |
| **15** | Hammer Spring | **30** | Recoil Spring Guide | **45** | Zastava Logo |

# 380 Backup Auto



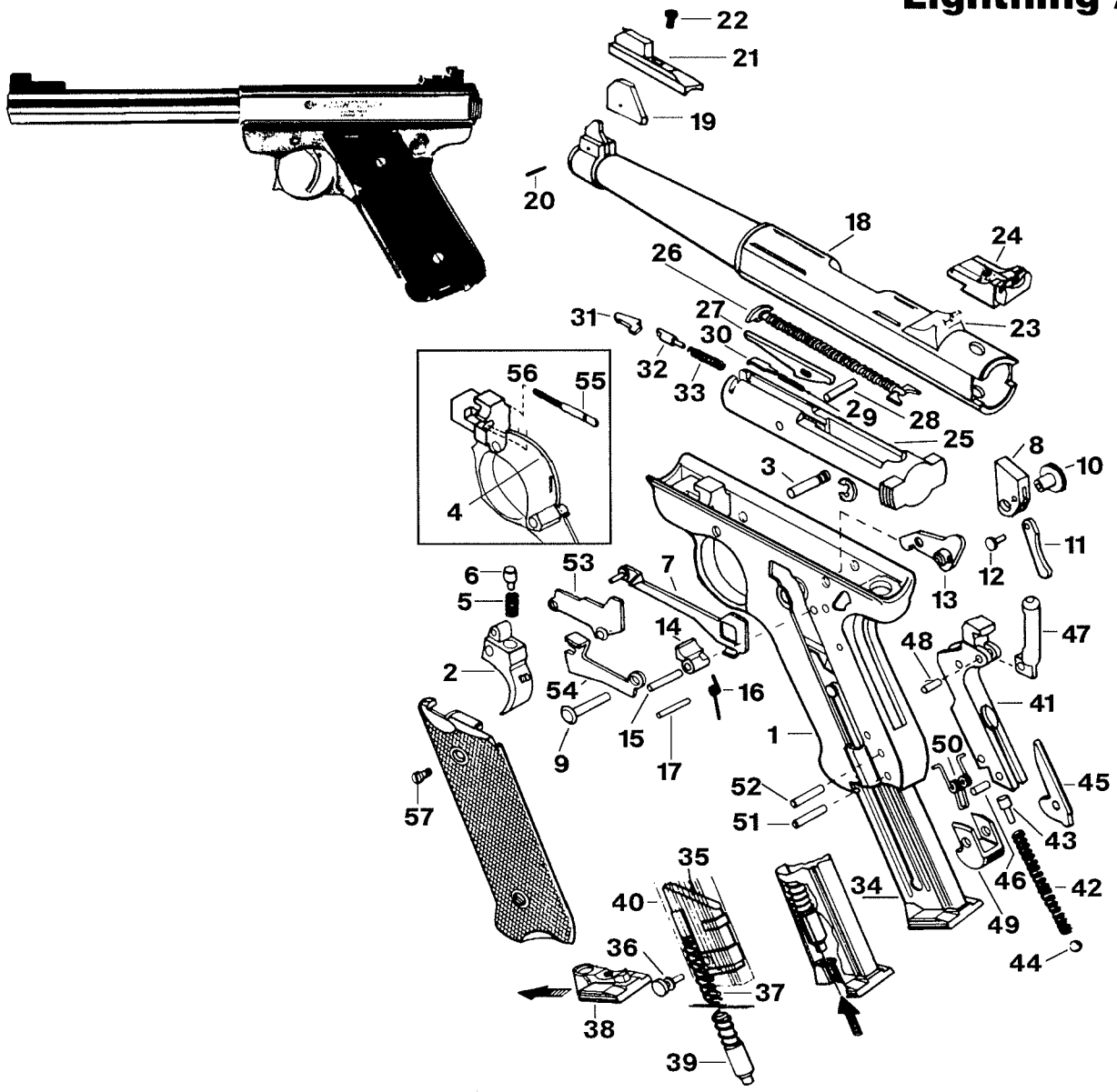

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Safety Pin | **33** | Recoil Spring |
| **2** | Slide | **18** | Safety Knob | **34** | Hammer Spring |
| **3** | Barrel | **19** | Disconnector | **35** | Magazine Spring |
| **4** | Bolt | **20** | Disconnector Pin | **36** | Arch Housing Spring |
| **5** | Snap Ring | **21** | Strut | **37** | Safety Spring |
| **6** | Extractor | **22** | Magazine Body | **38** | Safety Spring Ball |
| **7** | Firing Pin | **23** | Magazine Follower | **39** | Trigger Spring |
| **8** | Extractor Pin | **24** | Magazine Floorplate Extension | **40** | Trigger |
| **9** | Arch Housing | **25** | Magazine Floorplate | **41** | Firing Pin Spring |
| **10** | Washer | **26** | Hammer Pin | **42** | Disconnector Spring |
| **11** | Sear | **27** | Sear Pin | **43** | Sear Spring |
| **12** | Magazine Latch | **28** | Magazine Latch Pin | **44** | Grip Screw |
| **13** | Ejector | **29** | Ejector Pin | **45** | Grip (Right) |
| **14** | Hammer | **30** | Hammer Strut Pin | **46** | Grip (Left) |
| **15** | Recoil Rod | **31** | Sear Disconnector Spring Pin | **47** | Bolt Retaining Pin |
| **16** | Safety | **32** | Safety Stop Pin | **48** | Extractor Spring |

# 45 Hardball, Combat and Longslide Autos



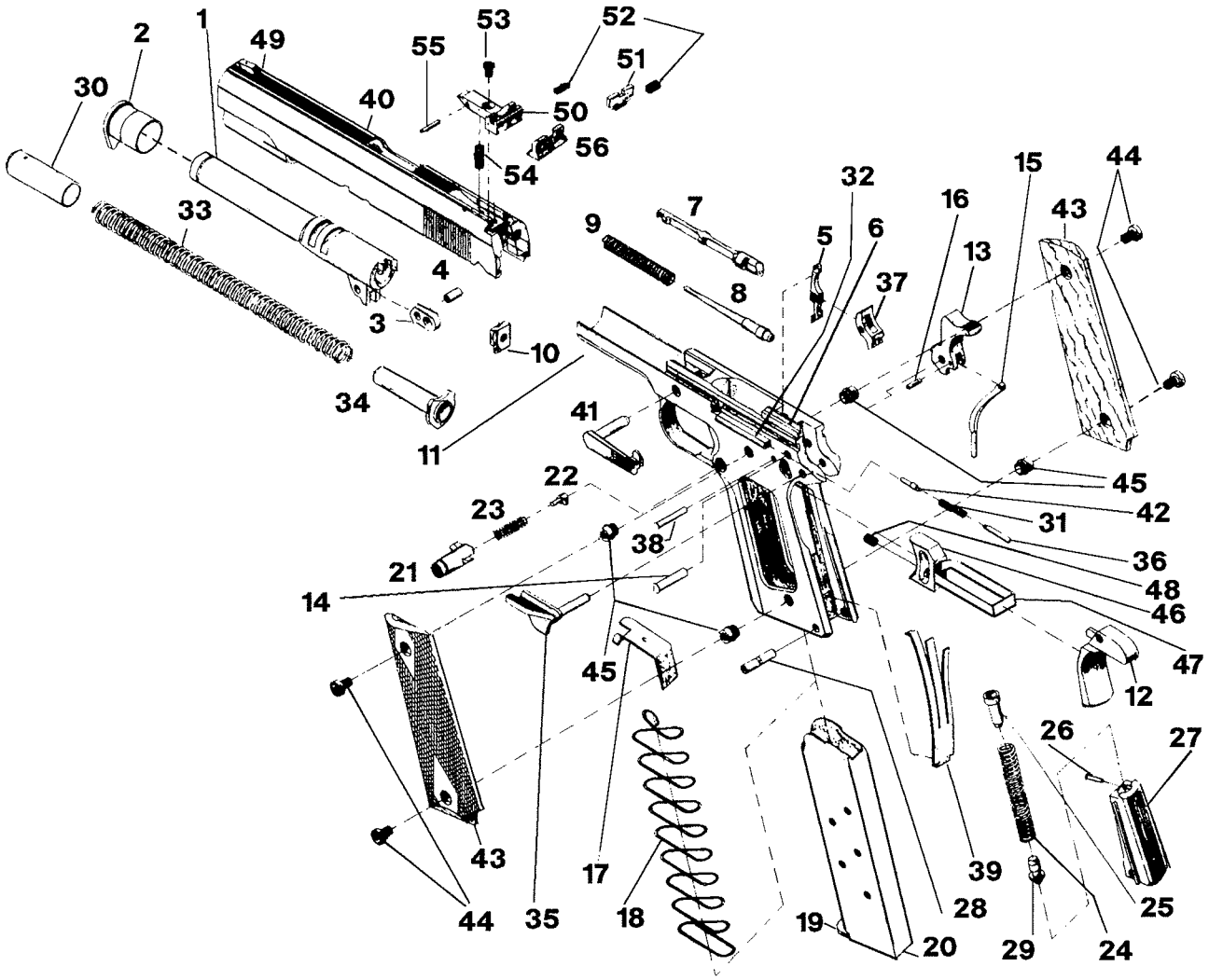

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Magazine Catch Assembly | **41** | Slide Stop |
| **2** | Barrel Bushing | **22** | Magazine Catch Retainer | **42** | Slide Stop Plunger |
| **3** | Barrel Link | **23** | Magazine Catch Spring | **43** | Grips (Black Neoprene) |
| **4** | Barrel Link Pin | **24** | Mainspring | **44** | Stock Screws |
| **5** | Disconnector | **25** | Mainspring Cap | **45** | Stock Screw Bushings |
| **6** | Ejector | **26** | Mainspring Cap Pin | **46** | Trigger |
| **7** | Extractor | **27** | Mainspring Housing | **47** | Trigger Bar |
| **8** | Firing Pin | **28** | Mainspring Housing Pin | **48** | Trigger Stop Adjustment Screw |
| **9** | Firing Pin Spring | **29** | Mainspring Housing Pin Retainer | **49** | Front Sight |
| **10** | Firing Pin Stop | **30** | Recoil Spring Plug | **50** | Rear Sight Base |
| **11** | Frame | **31** | Plunger Spring | **51** | Rear Sight Blade |
| **12** | Grip Safety | **32** | Plunger Tube | **52** | Rear Sight Windage Screws |
| **13** | Hammer | **33** | Recoil Spring | **53** | Rear Sight Elevation Screw |
| **14** | Hammer Pin | **34** | Recoil Spring Guide | **54** | Rear Sight Elevation Screw Spring |
| **15** | Hammer Strut | **35** | Safety Lock | **55** | Rear Sight Base Pin |
| **16** | Hammer Strut Pin | **36** | Safety Lock Plunger | **56** | Rear Sight, Fixed |
| **17** | Magazine Follower | **37** | Sear | **Parts Not Shown** | |
| **18** | Magazine Spring | **38** | Sear Pin | | Ejector Pin |
| **19** | Magazine Floorplate | **39** | Sear Spring | | |
| **20** | Magazine Body | **40** | Slide | | |

# Lightning Auto



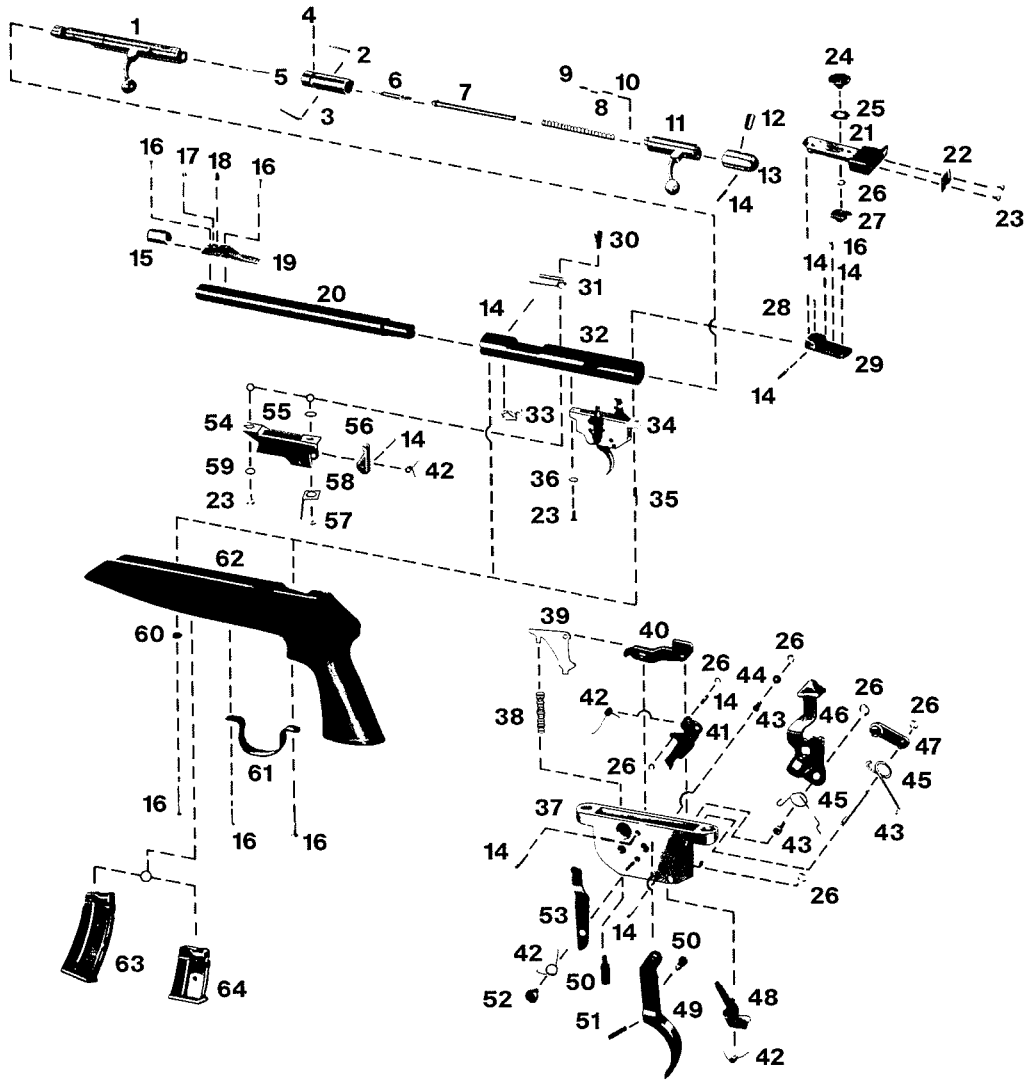

| | | | | | |
|---|---|---|---|---|---|
| **1** | Grip Frame | **20** | Front Sight Pin | **39** | Magazine Floorplate Retainer |
| **2** | Trigger with Adjustment Screw | **21** | Front Sight (Ramp Style) | **40** | Magazine Body |
| **3** | Trigger Pin | **22** | Ramp Sight Screw | **41** | Mainspring Housing |
| **4** | Trigger Pin Retainer | **23** | Rear Sight (Standard Model) | **42** | Mainspring |
| **5** | Trigger Spring | **24** | Rear Sight (Adjustable) | **43** | Mainspring Plunger |
| **6** | Trigger Spring Plunger | **25** | Bolt | **44** | Detent Ball |
| **7** | Disconnector | **26** | Recoil Spring Assembly | **45** | Housing Latch |
| **8** | Hammer | **27** | Firing Pin | **46** | Housing Latch Pin |
| **9** | Hammer Pin | **28** | Firing Pin Stop | **47** | Bolt Stop Pin |
| **10** | Hammer Bushing | **29** | Firing Pin Spring | **48** | Bolt Stop Pin Pivot |
| **11** | Hammer Strut | **30** | Firing Pin Spring Support | **49** | Magazine Latch |
| **12** | Hammer Strut Pin | **31** | Extractor | **50** | Magazine Latch Spring |
| **13** | Safety (Complete) | **32** | Extractor Plunger | **51** | Magazine Latch Pin |
| **14** | Sear | **33** | Extractor Spring | **52** | Magazine Latch Stop Pin |
| **15** | Sear Pin | **34** | Magazine (Complete) | **53** | Bolt Stop Assembly |
| **16** | Sear Spring | **35** | Magazine Follower | **54** | Bolt Stop Thumb-Piece |
| **17** | Sear Spring Stop Pin | **36** | Magazine Follower Button | **55** | Bolt Stop Plunger |
| **18** | Barrel/Receiver Assembly | **37** | Magazine Spring | **56** | Bolt Stop Plunger Spring |
| **19** | Front Sight Blade | **38** | Magazine Floorplate | **57** | Grip Screws |

# Skipper Auto



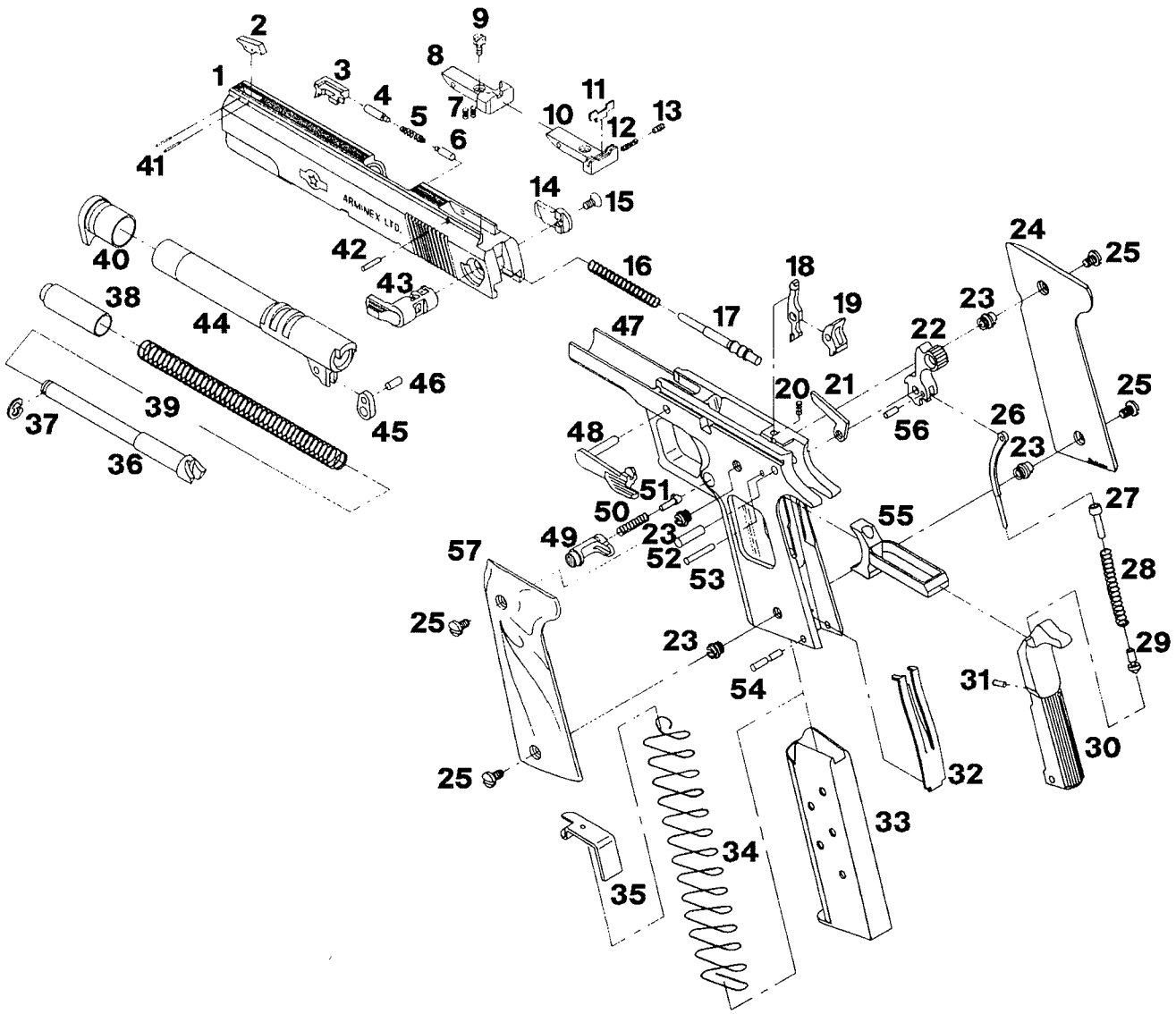

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Magazine Catch Assembly | **40** | Slide |
| **2** | Barrel Bushing | **22** | Magazine Catch Retainer | **41** | Slide Stop |
| **3** | Barrel Link | **23** | Magazine Catch Spring | **42** | Slide Stop Plunger |
| **4** | Barrel Link Pin | **24** | Mainspring | **43** | Grips |
| **5** | Disconnector | **25** | Mainspring Cap | **44** | Stock Screws |
| **6** | Ejector | **26** | Mainspring Cap Pin | **45** | Stock Screw Bushings |
| **7** | Extractor | **27** | Mainspring Housing | **46** | Trigger |
| **8** | Firing Pin | **28** | Mainspring Housing Pin | **47** | Trigger Bar |
| **9** | Firing Pin Spring | **29** | Mainspring Housing Pin | **48** | Trigger Stop Adjustment Screw |
| **10** | Firing Pin Stop | | Retainer | **49** | Front Sight |
| **11** | Frame | **30** | Recoil Spring Plug | **50** | Rear Sight Base |
| **12** | Grip Safety | **31** | Plunger Spring | **51** | Rear Sight Blade |
| **13** | Hammer | **32** | Plunger Tube | **52** | Rear Sight Windage Screw |
| **14** | Hammer Pin | **33** | Recoil Spring | **53** | Rear Sight Elevation Screw |
| **15** | Hammer Strut | **34** | Recoil Spring Guide | **54** | Rear Sight Elevation Screw |
| **16** | Hammer Strut Pin | **35** | Safety Lock | | Spring |
| **17** | Magazine Follower | **36** | Safety Lock Plunger | **55** | Rear Sight Base Pin |
| **18** | Magazine Spring | **37** | Sear | **56** | Rear Sight, Fixed |
| **19** | Magazine Floorplate | **38** | Sear Pin | **Parts Not Shown** | |
| **20** | Magazine Body | **39** | Sear Spring | | Ejector Pin |

# Exemplar Bolt Action



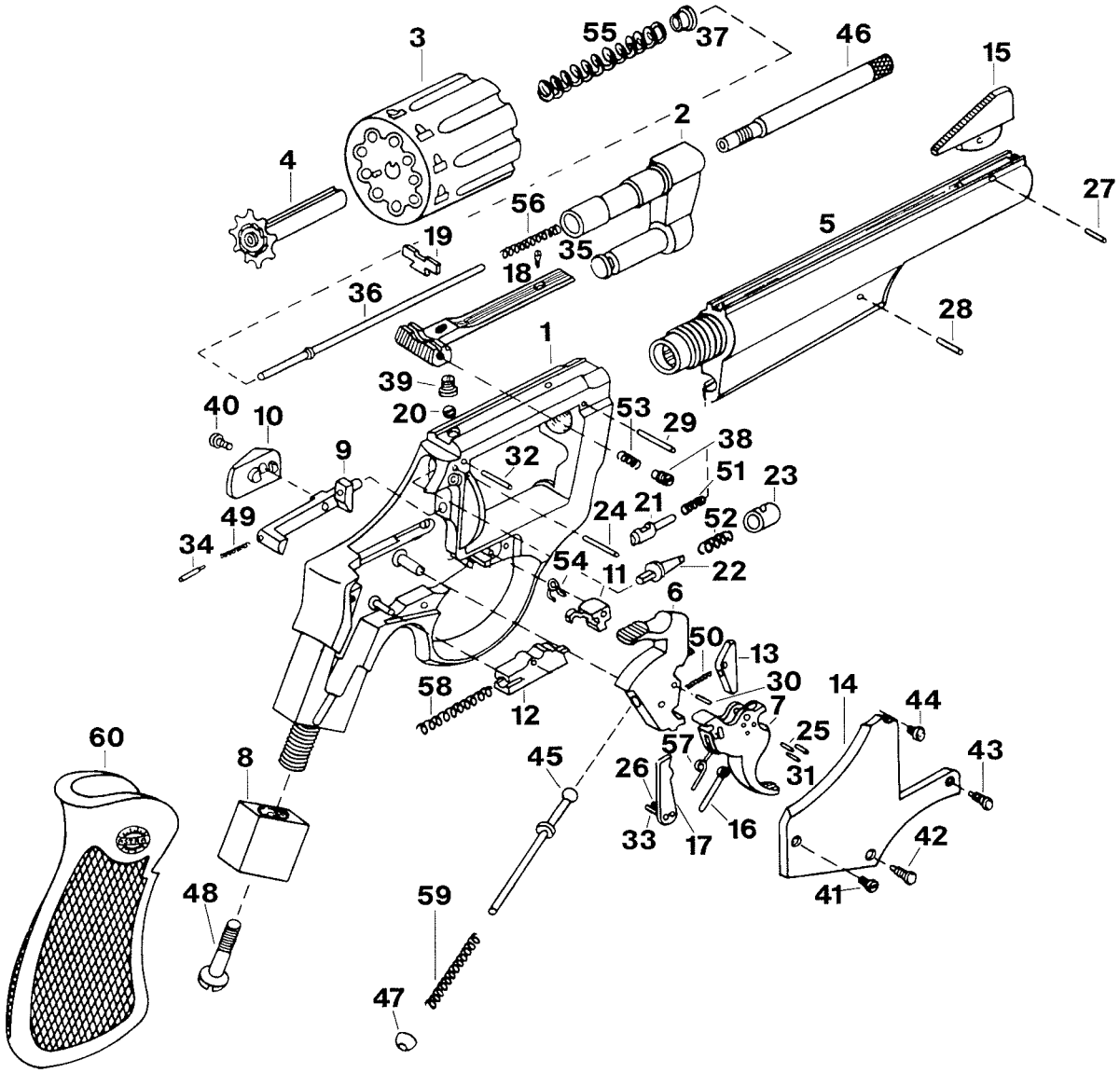
| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Assembly | **23** | Pan Head Screw | **45** | Spring |
| **2** | Extractor | **24** | Elevation Screw | **46** | Safety-Lever |
| **3** | Cartridge Retainer | **25** | Click Spring | **47** | Catch Lever |
| **4** | Spring Clamp | **26** | Retaining Collar | **48** | Release Latch |
| **5** | Bolt Head | **27** | Screw Socket | **49** | Trigger |
| **6** | Firing Pin | **28** | Compression Spring | **50** | Adjusting Screw |
| **7** | Striker Pin | **29** | Rear Sight Base | **51** | Set-Screw |
| **8** | Striker Spring | **30** | Ejector | **52** | Shoulder Screw |
| **9** | Catch Bolt | **31** | Bolt Guide | **53** | Bolt Release Lever |
| **10** | Catch Bolt Spring | **32** | Receiver | **54** | Magazine Guide |
| **11** | Bolt with Handle | **33** | Cartridge Guide | **55** | Distance Ring |
| **12** | Guide Bolt | **34** | Two-Stage Trigger Assembly | **56** | Magazine Retainer |
| **13** | Cocking Piece | **35** | Hexagon Threaded Bolt | **57** | Nut |
| **14** | Cylindrical Pin | **36** | Toothed Lock Washer | **58** | Guide Tongue |
| **15** | Front Sight Hood | **37** | Trigger Housing | **59** | Spring Washer |
| **16** | Countersunk Head Screw | **38** | Trigger Spring | **60** | Sleeve |
| **17** | Safety Plug | **39** | Cam Lever | **61** | Trigger Guard |
| **18** | Front Sight | **40** | Release Plunger | **62** | Stock with Partial Fittings |
| **19** | Front Sight Base | **41** | Catch Link | **63** | 10-Shot Magazine |
| **20** | Barrel | **42** | Torsional Spring | **64** | 5-Shot Magazine |
| **21** | Rear Sight Flap | **43** | Pivot | | |
| **22** | Rear Sight Blade | **44** | Washer | | |

# Trifire Auto



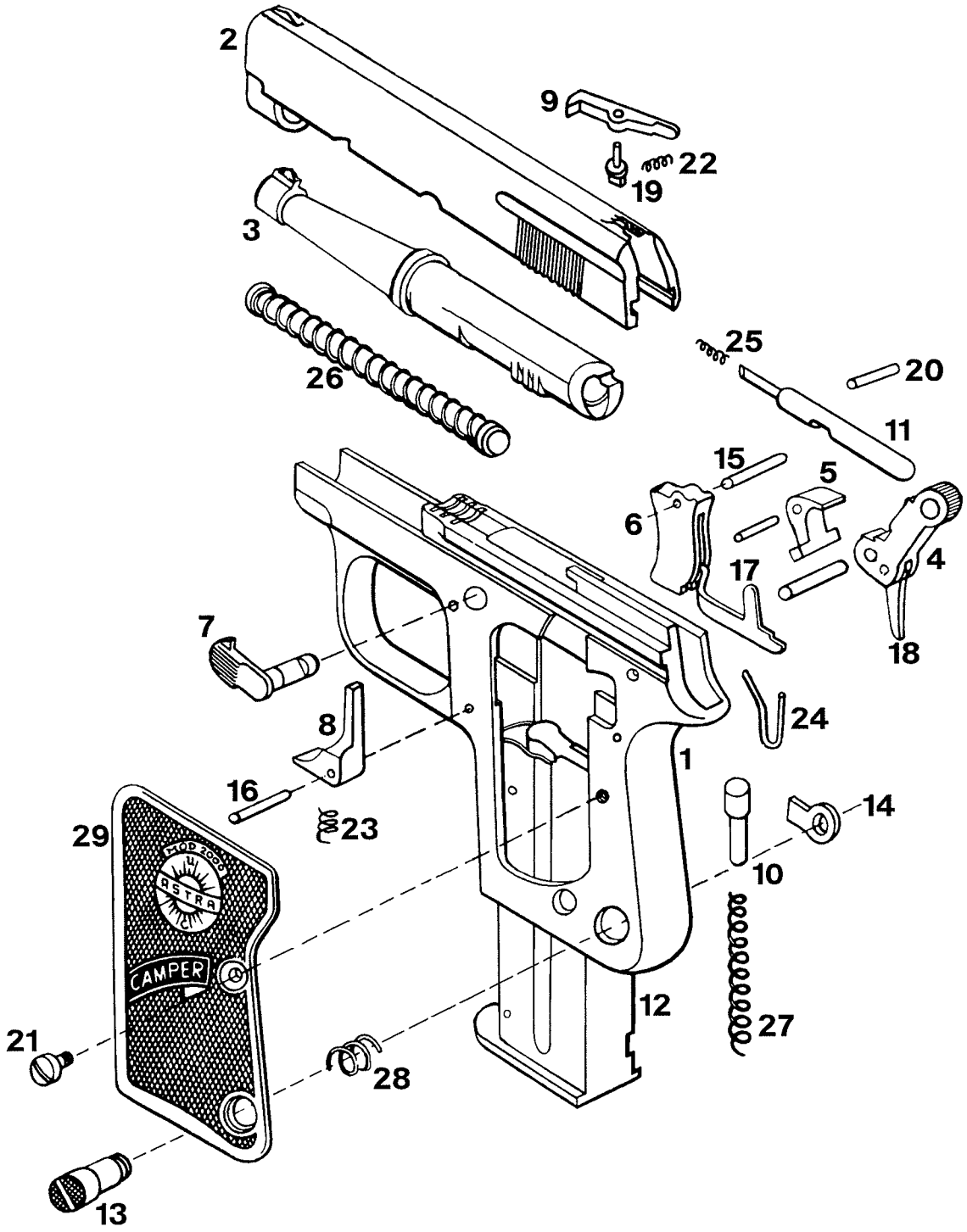

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **20** | Ejector Spring | **38** | Recoil Spring Plug |
| **2** | Front Sight | **21** | Ejector | **39** | Recoil Spring |
| **3** | Extractor | **22** | Hammer | **40** | Barrel Bushing |
| **4** | Extractor Plunger | **23** | Grip Screw Bushings | **41** | Front Sight Pin |
| **5** | Extractor Spring | **24** | Grips | **42** | Rear Sight Pin |
| **6** | Safety Plunger | **25** | Grip Screws | **43** | Firing Pin Lock, Left |
| **7** | Rear Sight Elevation Spring | **26** | Hammer Strut | **44** | Barrel |
| **8** | Rear Sight, Fixed | **27** | Mainspring Cap | **45** | Barrel Link |
| **9** | Rear Sight Elevation Screw | **28** | Mainspring | **46** | Barrel Pin |
| **10** | Rear Sight, Adjustable | **29** | Mainspring Housing | **47** | Frame |
| **11** | Rear Sight Blade | | Pin Retainer | **48** | Slide Stop |
| **12** | Rear Sight Windage Spring | **30** | Backstrap | **49** | Magazine Catch |
| **13** | Rear Sight Windage Screw | **31** | Mainspring Cap Pin | **50** | Magazine Spring |
| **14** | Firing Pin Lock, Right | **32** | Sear Spring | **51** | Magazine Catch Guide |
| **15** | Firing Pin Lock Screw | **33** | Magazine | **52** | Hammer Pin |
| **16** | Firing Pin Spring | **34** | Magazine Spring | **53** | Sear Pin |
| **17** | Firing Pin | **35** | Magazine Follower | **54** | Mainspring Housing Pin |
| **18** | Disconnector | **36** | Recoil Spring Guide Rod | **55** | Trigger |
| **19** | Sear | **37** | Recoil Spring Clip | **56** | Hammer Strut Pin |

# Cadix Revolver



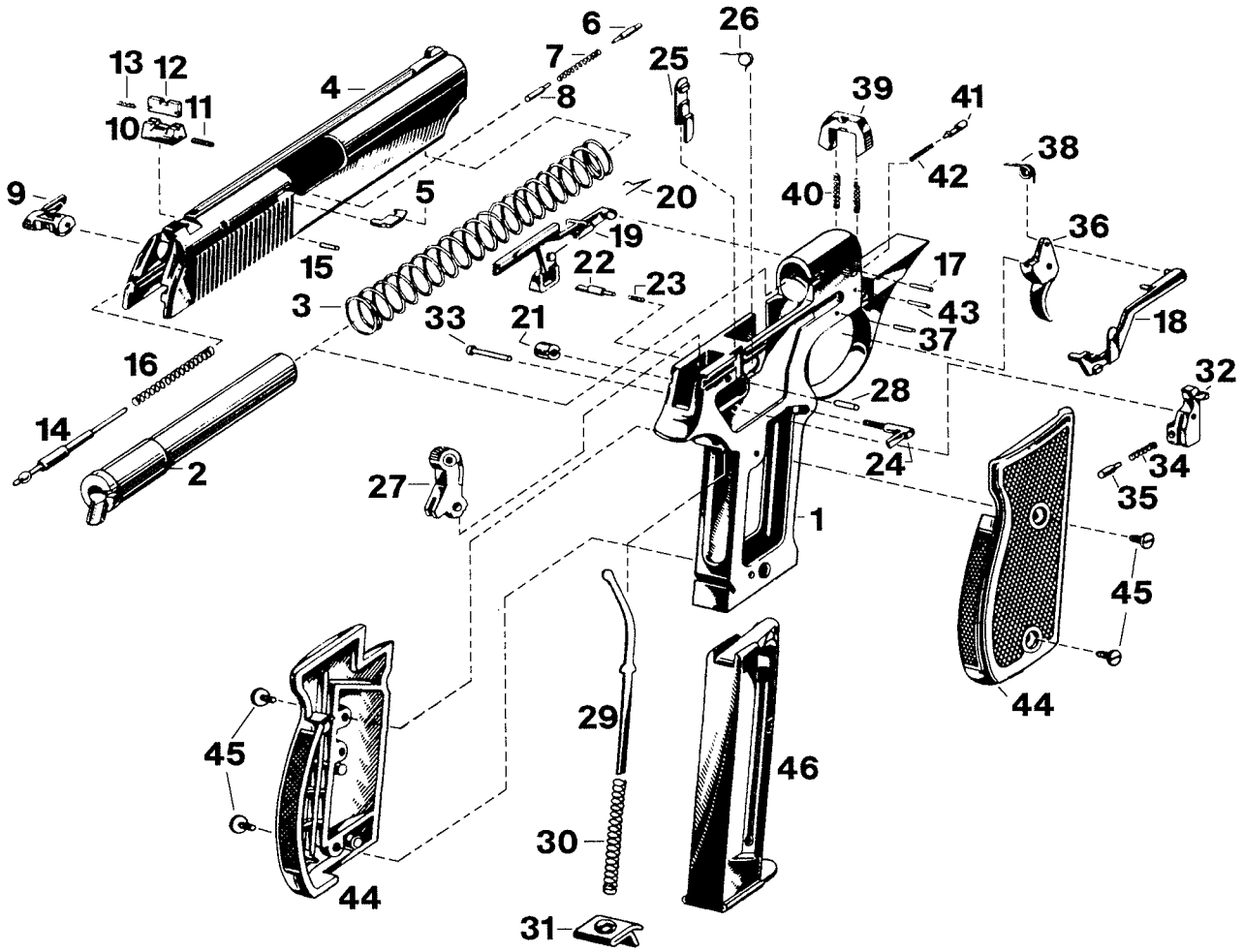

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **21** | Locking Bolt | **41** | Flat Head Sideplate Screw |
| **2** | Crane | **22** | Firing Pin | **42** | Rear Sideplate Screw |
| **3** | Cylinder | **23** | Firing Pin Bushing | **43** | Front Sideplate Screw |
| **4** | Extractor | **24** | Firing Pin Retaining Pin | **44** | Top Sideplate Screw |
| **5** | Barrel | **25** | Lever Spring Pin | **45** | Hammer Strut |
| **6** | Hammer | **26** | Lever Spring Collar Pin | **46** | Extractor Rod |
| **7** | Trigger | **27** | Front Sight Pin (Not for 2") | **47** | Mainspring Cap |
| **8** | Grip Adjusting Block (Not for 2") | **28** | Locking Bolt Pin | **48** | Grip Adjusting Screw (Not for 2") |
| **9** | Bolt | **29** | Barrel Pin | **49** | Bolt Spring |
| **10** | Thumb-Piece | **30** | Sear Pin | **50** | Sear Spring |
| **11** | Cylinder Stop | **31** | Hand Torsion Spring Pin | **51** | Locking Bolt Spring |
| **12** | Rebound Slide | **32** | Firing Pin Bushing Retaining Pin | **52** | Firing Pin Spring |
| **13** | Sear | **33** | Cylinder Lever Pin | **53** | Sight Slide Spring (Not for 2") |
| **14** | Slide Plate | **34** | Bolt Plunger | **54** | Cylinder Stop Spring |
| **15** | Front Sight (Not for 2") | **35** | Sight Leaf Screw (Not for 2") | **55** | Extractor Spring |
| **16** | Trigger Lever | **36** | Center Pin | **56** | Center Pin Spring |
| **17** | Hand | **37** | Extractor Rod Collar | **57** | Hand Torsion Spring |
| **18** | Rear Sight Leaf (Not for 2") | **38** | Windage Screw (Not for 2") | **58** | Rebound Slide Spring |
| **19** | Sight Slide (Not for 2") | **39** | Elevation Screw (Not for 2") | **59** | Mainspring |
| **20** | Elevating Stud (Not for 2") | **40** | Thumb-Piece Screw | **60** | Grip |

# Camper Auto



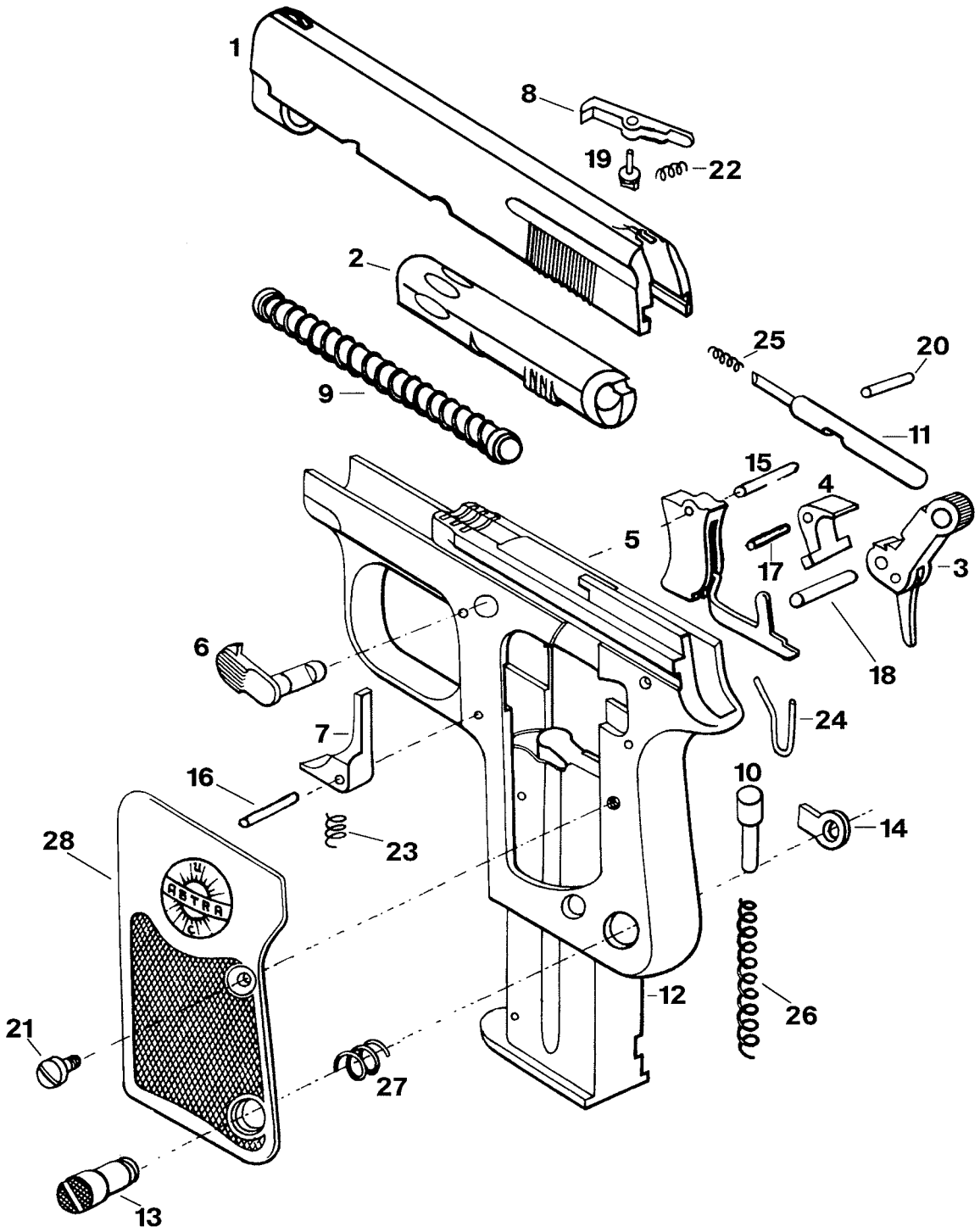

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **11** | Firing Pin | **21** | Grip Screw |
| **2** | Slide | **12** | Magazine | **22** | Extractor Spring |
| **3** | Barrel | **13** | Magazine Catch Button | **23** | Magazine Safety Spring |
| **4** | Hammer with Strut and Pin | **14** | Magazine Catch | **24** | Sear Spring |
| **5** | Sear | **15** | Trigger Pin | **25** | Firing Pin Spring |
| **6** | Trigger with Disconnector | **16** | Magazine Safety Pin | **26** | Recoil Spring Assembly |
| **7** | Thumb Safety | **17** | Sear Pin | **27** | Hammer Spring |
| **8** | Magazine Safety | **18** | Hammer Pin | **28** | Magazine Catch Spring |
| **9** | Extractor | **19** | Extractor Pin | **29** | Grips |
| **10** | Hammer Spring Guide | **20** | Firing Pin Retaining Pin | | |

# Constable Auto



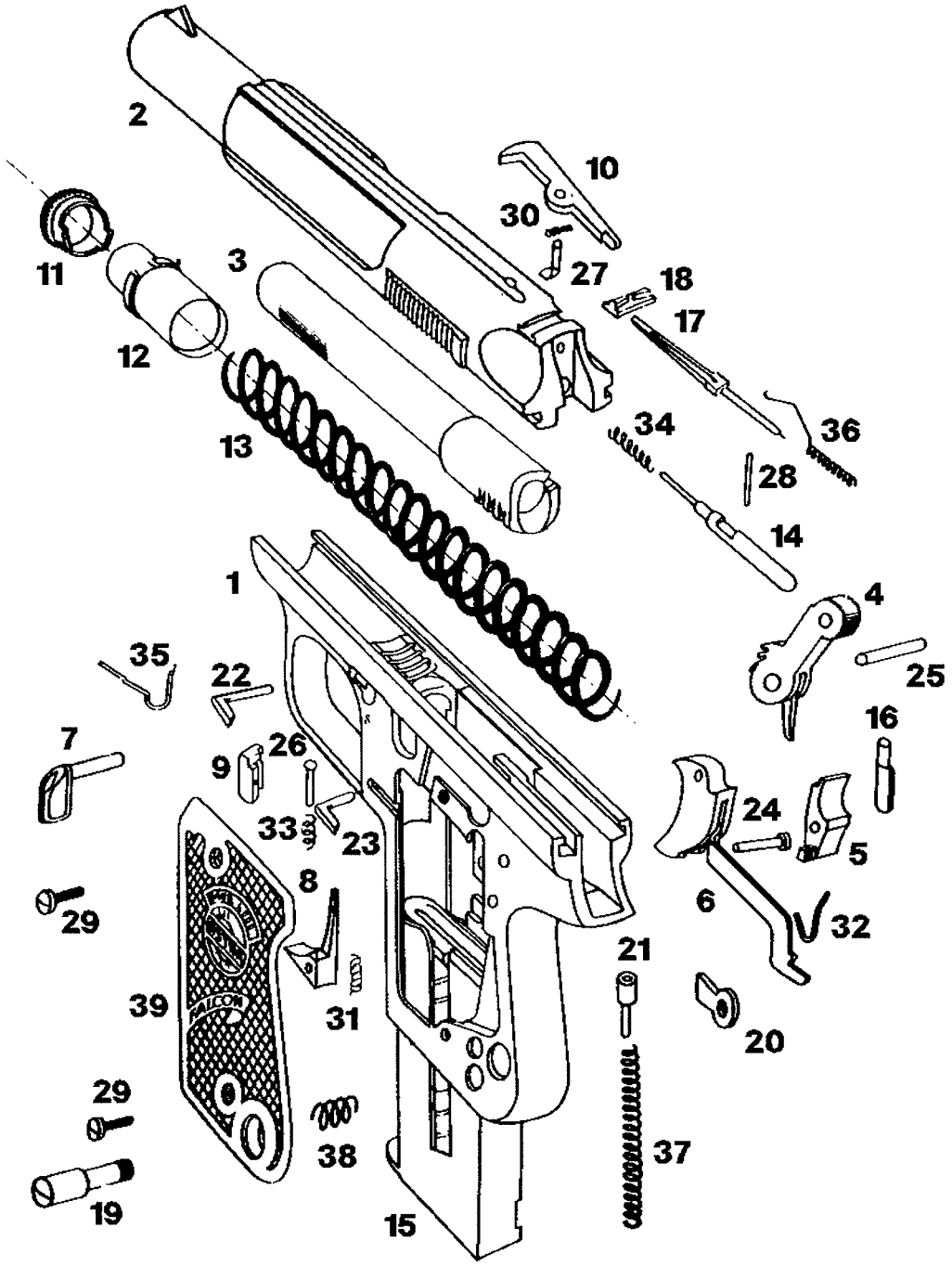

| | | | |
|---|---|---|---|
| **1** | Frame | **24** | Magazine Catch |
| **2** | Barrel | **25** | Disconnector |
| **3** | Recoil Spring | **26** | Disconnector Spring |
| **4** | Slide | **27** | Hammer |
| **5** | Extractor | **28** | Hammer Pin |
| **6** | Extractor Pin | **29** | Mainspring Guide |
| **7** | Extractor Spring | **30** | Mainspring |
| **8** | Safety Detent | **31** | Mainspring Retainer |
| **9** | Thumb Safety | **32** | Sear |
| **10** | Rear Sight Base, Adjustable | **33** | Sear Pin |
| **11** | Rear Sight Windage Screw | **34** | Sear Spring |
| **12** | Rear Sight Leaf | **35** | Sear Plunger |
| **13** | Rear Sight Windage Spring | **36** | Trigger |
| **14** | Firing Pin | **37** | Trigger Pin |
| **15** | Firing Pin Retainer | **38** | Trigger Spring |
| **16** | Firing Pin Spring | **39** | Disassembly Latch |
| **17** | Barrel Retainer Pin | **40** | Disassembly Latch Spring |
| **18** | Trigger Bar | **41** | Disassembly Latch Plunger |
| **19** | Ejector Slide Stop | **42** | Disassembly Latch Plunger Spring |
| **20** | Ejector Slide Stop Spring | **43** | Disassembly Latch Pin |
| **21** | Magazine Button | **44** | Grip |
| **22** | Magazine Catch Plunger | **45** | Grip Screw |
| **23** | Magazine Catch Spring | **46** | Magazine |

# Cub Auto



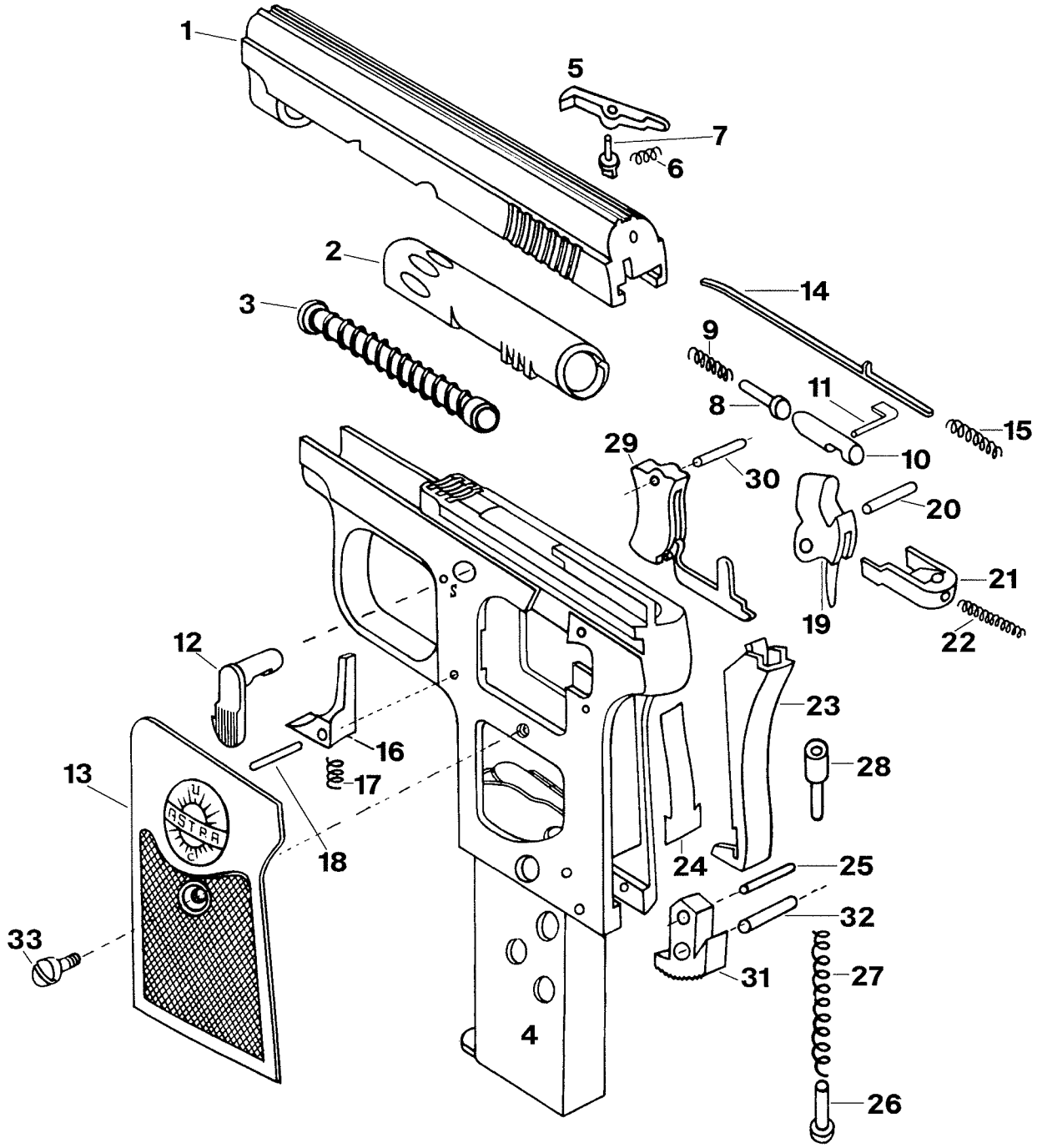

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Firing Pin | **21** | Grip Screw |
| **2** | Barrel | **12** | Magazine | **22** | Extractor Spring |
| **3** | Hammer with Strut and Pin | **13** | Magazine Catch Button | **23** | Magazine Safety Spring |
| **4** | Sear | **14** | Magazine Catch | **24** | Sear Spring |
| **5** | Trigger with Disconnector | **15** | Trigger Pin | **25** | Firing Pin Spring |
| **6** | Thumb Safety | **16** | Magazine Safety Pin | **26** | Hammer Spring |
| **7** | Magazine Safety | **17** | Sear Pin | **27** | Magazine Catch Spring |
| **8** | Extractor | **18** | Hammer Pin | **28** | Grips |
| **9** | Recoil Spring Assembly | **19** | Extractor Pin | | |
| **10** | Hammer Spring Guide | **20** | Firing Pin Retaining Pin | | |

# Falcon Auto



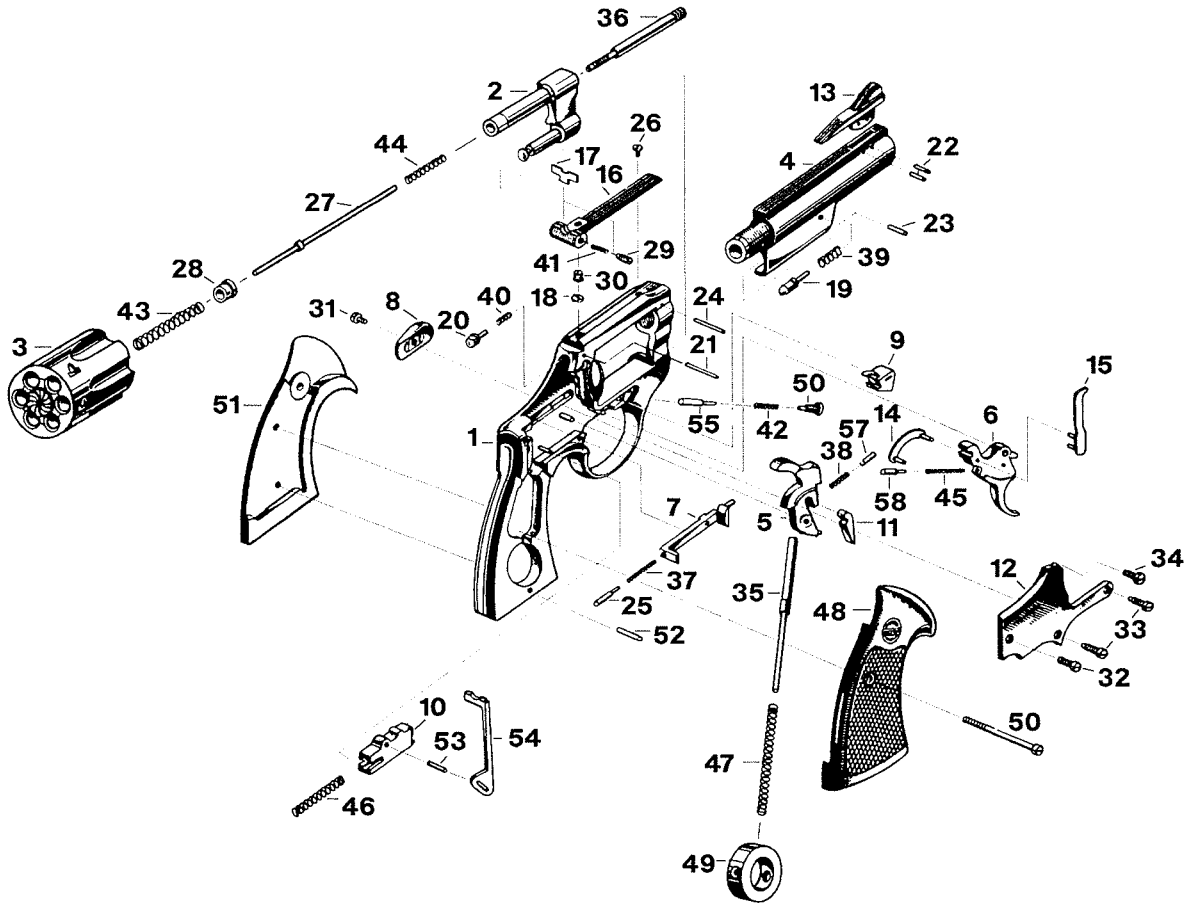

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **14** | Firing Pin | **27** | Extractor Retaining Pin |
| **2** | Slide | **15** | Magazine | **28** | Loaded Chamber Retaining Pin |
| **3** | Barrel | **16** | Firing Pin Retainer | **29** | Grip Screws (4) |
| **4** | Hammer with Strut | **17** | Loaded Chamber Indicator | **30** | Extractor Spring |
| **5** | Sear | **18** | Rear Sight | **31** | Magazine Safety Spring |
| **6** | Trigger with Bar | **19** | Magazine Catch Button | **32** | Sear Spring |
| **7** | Safety-Lever | **20** | Magazine Catch | **33** | Safety Plunger Spring |
| **8** | Magazine Safety | **21** | Hammer Spring Plunger | **34** | Firing Pin Spring |
| **9** | Slide Latch | **22** | Trigger Pin | **35** | Slide Latch Spring |
| **10** | Extractor | **23** | Magazine Safety Pin | **36** | Loaded Chamber Indicator Spring |
| **11** | Barrel Bushing Lock | **24** | Sear Pin | **37** | Hammer Spring |
| **12** | Barrel Bushing | **25** | Hammer Pin | **38** | Magazine Catch Spring |
| **13** | Recoil Spring | **26** | Safety Plunger | **39** | Grip Panel |

# Firecat Auto



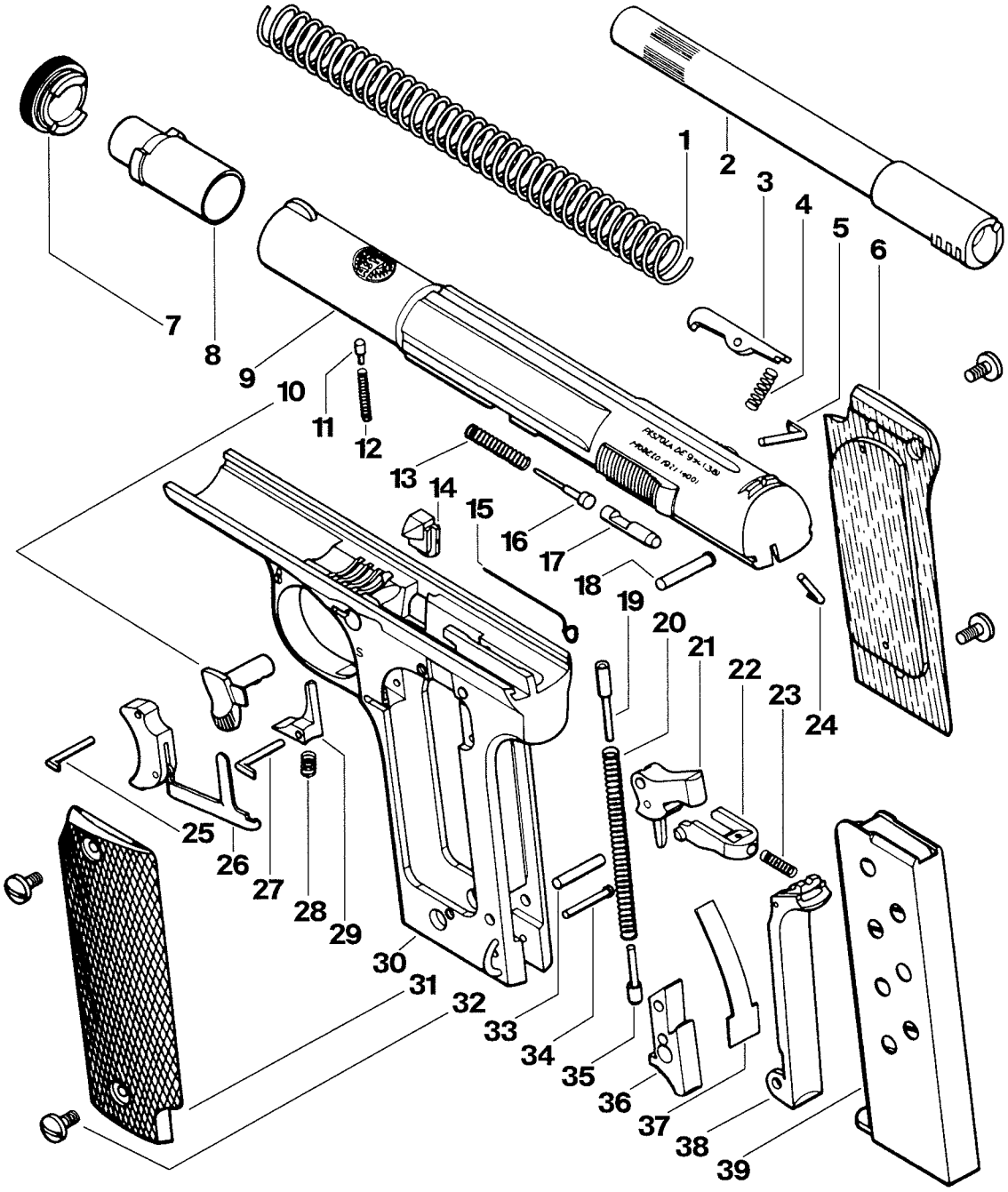

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Grips | **25** | Safety Catch Pin |
| **2** | Barrel | **14** | Signal Pin | **26** | Hammer Spring Base |
| **3** | Recoil Spring | **15** | Signal Pin Spring | **27** | Hammer Spring |
| **4** | Magazine | **16** | Magazine Safety | **28** | Hammer Spring Rod |
| **5** | Extractor | **17** | Magazine Safety Spring | **29** | Trigger, Trigger Connecting Rod and Trigger Connecting Rod Pin |
| **6** | Extractor Spring | **18** | Magazine Safety Pin | | |
| **7** | Extractor Pin | **19** | Hammer and Hammer Rod | **30** | Trigger Pin |
| **8** | Pin, Firing Pin | **20** | Hammer Pin | **31** | Magazine Catch |
| **9** | Firing Pin Spring | **21** | Hammer Release | **32** | Magazine Catch Pin |
| **10** | Firing Pin Rod | **22** | Hammer Release Spring | **33** | Grip Plate Screw |
| **11** | Firing Pin Rod Pin | **23** | Grip Safety-Lever and Rod | | |
| **12** | Thumb Safety | **24** | Grip Safety Spring | | |

# Model 357 AST Revolver



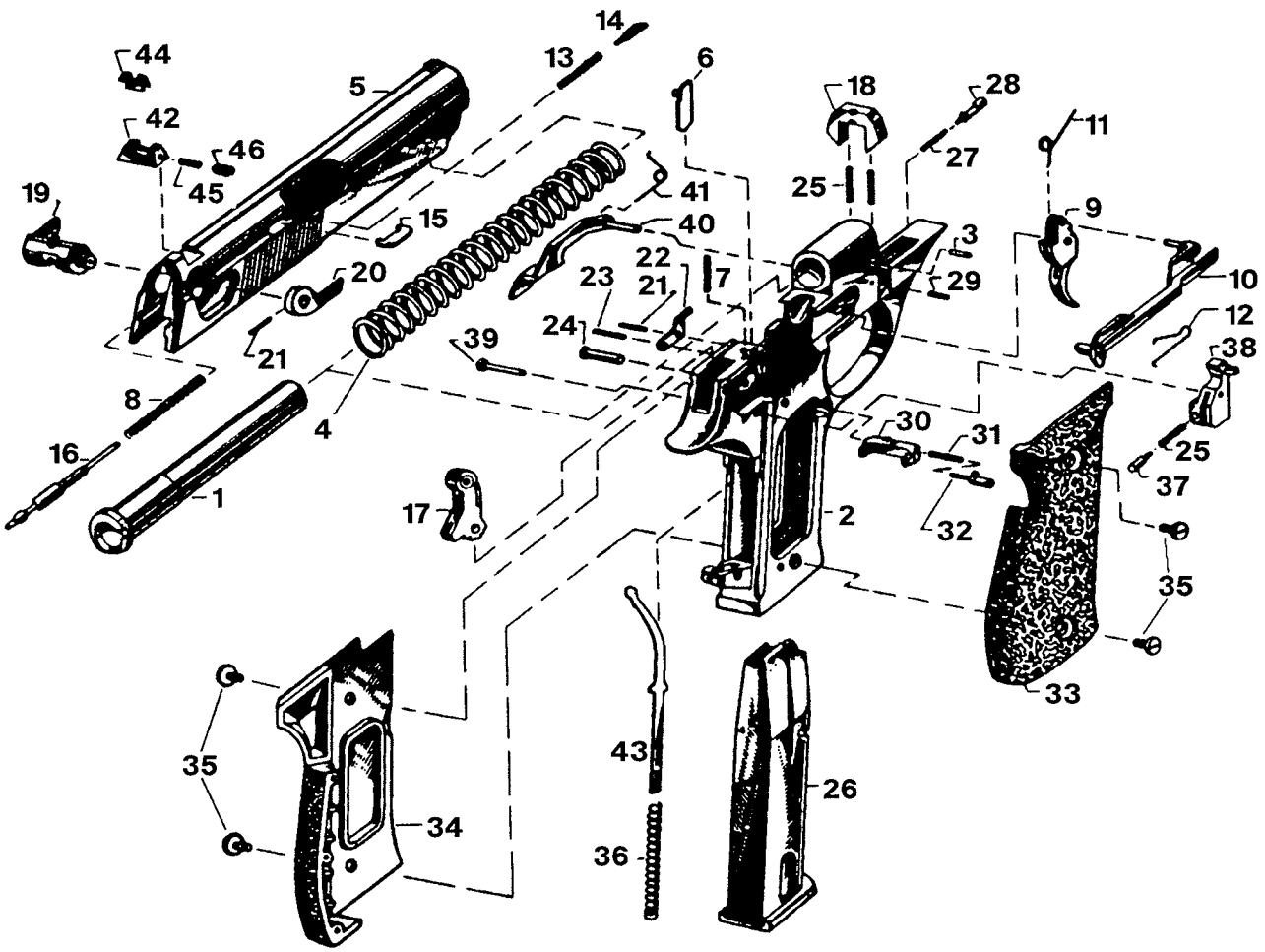

| | | | |
|---|---|---|---|
| **1** | Frame | **30** | Elevator Screw |
| **2** | Crane | **31** | Thumb-Piece Screw |
| **3** | Cylinder with Extractor and Pins | **32** | Flat Head Sideplate Screw |
| **4** | Barrel | **33** | Front Lower Sideplate Screw |
| **5** | Hammer | **34** | Top Sideplate Screw |
| **6** | Trigger | **35** | Hammer Strut |
| **7** | Bolt | **36** | Extractor Rod |
| **8** | Thumb-Piece | **37** | Bolt Spring |
| **9** | Cylinder Stop | **38** | Sear Spring |
| **10** | Rebound Slide | **39** | Locking Bolt Spring |
| **11** | Sear | **40** | Firing Pin Spring |
| **12** | Slideplate | **41** | Sight Slide Spring |
| **13** | Front Sight | **42** | Cylinder Stop Spring |
| **14** | Trigger Lever | **43** | Extractor Spring |
| **15** | Hand | **44** | Center Pin Spring |
| **16** | Rear Sight Leaf | **45** | Hand Torsion Spring |
| **17** | Sight Slide | **46** | Rebound Slide Spring |
| **18** | Screw Plate of Rear Sight Leaf Elevator | **47** | Hammer Spring |
| **19** | Locking Bolt | **48** | Right Grip |
| **20** | Firing Pin | **49** | Regulation Ring |
| **21** | Firing Pin Retaining Pin | **50** | Holder Grip Screw |
| **22** | Front Sight Pins | **51** | Left Grip |
| **23** | Locking Bolt Pin | **52** | Holder Grip Pin |
| **24** | Barrel Pin | **53** | Safety Pin |
| **25** | Bolt Plunger | **54** | Safety |
| **26** | Sight Leaf Screw | **55** | Cylinder Stop Plunger |
| **27** | Central Pin | **56** | Cylinder Stop Screw |
| **28** | Extractor Rod Collar | **57** | Sear Plunger |
| **29** | Windage Screw | **58** | Hand Plunger |

# Model 400 Auto



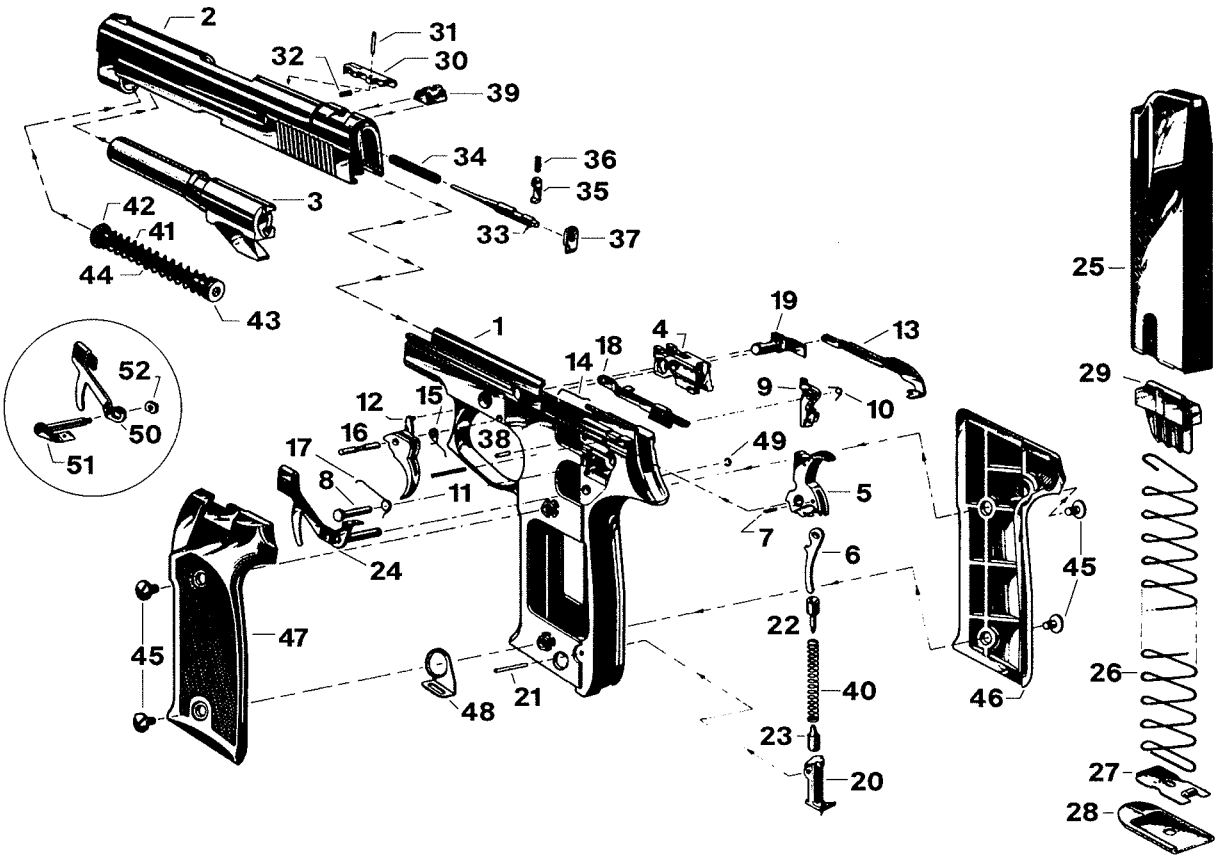

| | | | | | |
|---|---|---|---|---|---|
| **1** | Recoil Spring | **14** | Slide Stop | **27** | Magazine Safety Pin |
| **2** | Barrel | **15** | Slide Stop Spring | **28** | Magazine Safety Spring |
| **3** | Extractor | **16** | Firing Pin | **29** | Magazine Safety |
| **4** | Extractor Spring | **17** | Firing Pin Extension | **30** | Frame |
| **5** | Firing Pin Retainer Pin | **18** | Hammer Pin | **31** | Left Grip |
| **6** | Right Grip | **19** | Hammer Plunger | **32** | Grip Screws (4) |
| **7** | Barrel Bushing Lock | **20** | Hammer Spring | **33** | Grip Safety Pin |
| **8** | Barrel Bushing | **21** | Hammer and Strut | **34** | Magazine Catch Stop |
| **9** | Slide | **22** | Sear | **35** | Magazine Catch Plunger |
| **10** | Safety Catch | **23** | Sear Spring | **36** | Magazine Catch |
| **11** | Safety Detent | **24** | Extractor Pin | **37** | Grip Safety Spring |
| **12** | Safety Spring | **25** | Trigger Pin | **38** | Grip Safety |
| **13** | Firing Pin Spring | **26** | Trigger and Trigger Bar | **39** | Magazine |

# Model A-60 DA Auto




| | | | |
|---|---|---|---|
| **1** | Barrel | **24** | Hammer Pin |
| **2** | Frame | **25** | Sear Spring and Takedown Yoke Spring |
| **3** | Barrel Pin | **26** | Magazine Complete |
| **4** | Recoil Spring | **27** | Takedown Plunger Spring |
| **5** | Slide | **28** | Takedown Plunger |
| **6** | Disconnector | **29** | Takedown Plunger Pin |
| **7** | Disconnector Spring | **30** | Magazine Catch |
| **8** | Firing Pin Spring | **31** | Magazine Catch Spring |
| **9** | Trigger | **32** | Magazine Catch Retainer |
| **10** | Sear Bar | **33** | Right Grip |
| **11** | Trigger Spring | **34** | Left Grip |
| **12** | Sear Bar Spring | **35** | Grip Screws |
| **13** | Extractor Spring | **36** | Mainspring |
| **14** | Extractor Retainer | **37** | Sear Plunger |
| **15** | Extractor | **38** | Sear |
| **16** | Firing Pin | **39** | Sear Pin |
| **17** | Hammer | **40** | Slide Retainer |
| **18** | Takedown Yoke | **41** | Slide Retainer Spring |
| **19** | Thumb Safety | **42** | Rear Sight |
| **20** | Right Thumb Safety | **43** | Hammer Strut |
| **21** | Thumb Safety Pin and Front Ejector Pin | **44** | Sight Slide |
| **22** | Ejector | **45** | Sight Slide Spring |
| **23** | Ejector Rear Pin | **46** | Windage Screw |

# Model A-80 DA Auto

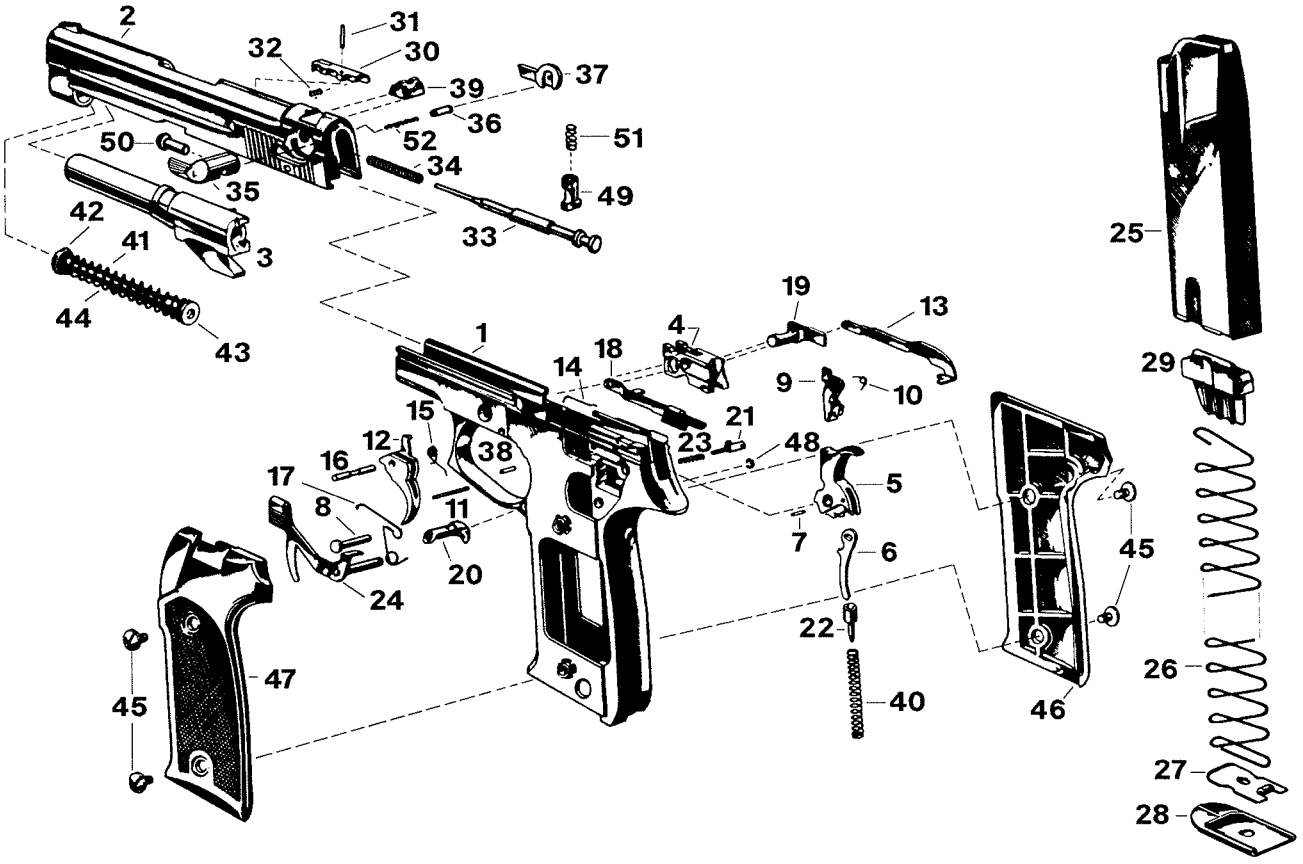



| | | | |
|---|---|---|---|
| **1** | Frame | **31** | Extractor Pin |
| **2** | Slide | **32** | Extractor Spring |
| **3** | Barrel | **33** | Firing Pin |
| **4** | Barrel Stop | **34** | Firing Pin Spring |
| **5** | Hammer | **35** | Firing Pin Block |
| **6** | Hammer Strut | **36** | Firing Pin Block Spring |
| **7** | Hammer Strut Pin | **37** | Firing Pin Stop Plate |
| **8** | Hammer Pin | **38** | Sear Spring Stop Pin |
| **9** | Sear | **39** | Rear Sight |
| **10** | Sear Spring | **40** | Hammer Spring |
| **11** | Sear Pin | **41** | Recoil Spring |
| **12** | Trigger | **42** | Recoil Spring Washer |
| **13** | Sear Bar | **43** | Guide Nut |
| **14** | Sear Bar Spring | **44** | Recoil Spring Guide |
| **15** | Trigger Spring | **45** | Grip Screw |
| **16** | Trigger Pin | **46** | Right Grip |
| **17** | Slide Retainer and Hammer-Lowering Lever Spring | **47** | Left Grip |
| **18** | Slide Retainer | **48** | Lanyard Loop |
| **19** | Takedown Latch | **49** | Lever Snap Ring |
| **20** | Magazine Catch | **50** | Hammer-Lowering Lever (Left-Handed) |
| **21** | Magazine Catch Pin | **51** | Hammer-Lowering Lever Arm (Left-Handed) |
| **22** | Hammer Spring Upper Guide | **52** | Hammer-Lowering Lever Nut (Left-Handed) |
| **23** | Hammer Spring Lower Guide | | |
| **24** | Hammer-Lowering Lever | | |
| **25** | Magazine | | |
| **26** | Magazine Spring | | |
| **27** | Magazine Plate | | |
| **28** | Magazine Floorplate | | |
| **29** | Follower | | |
| **30** | Extractor-Loaded Chamber Indicator | | |

**Parts Not Shown**

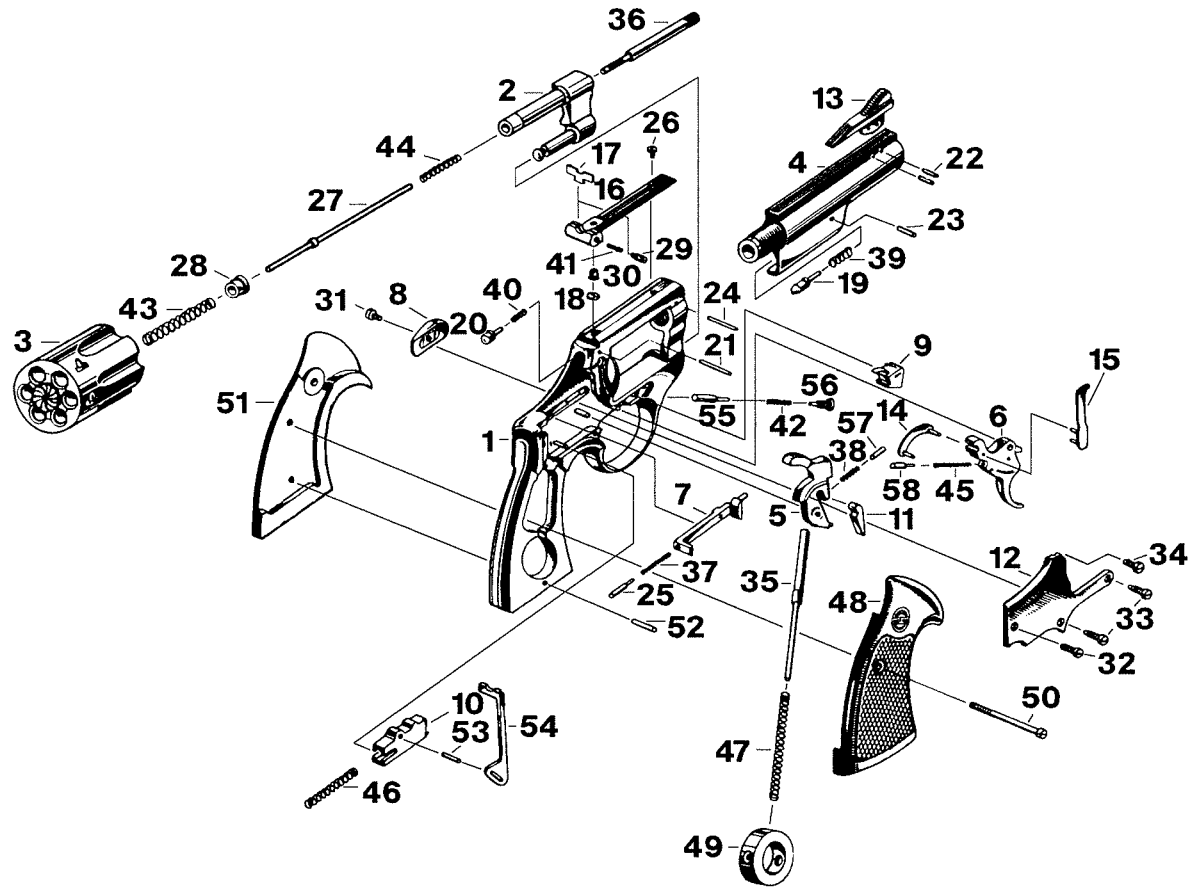
Lanyard Loop (Left-Handed)
Right Grip (Left-Handed)
Left Grip (Left-Handed)

# Model A-90 DA Auto



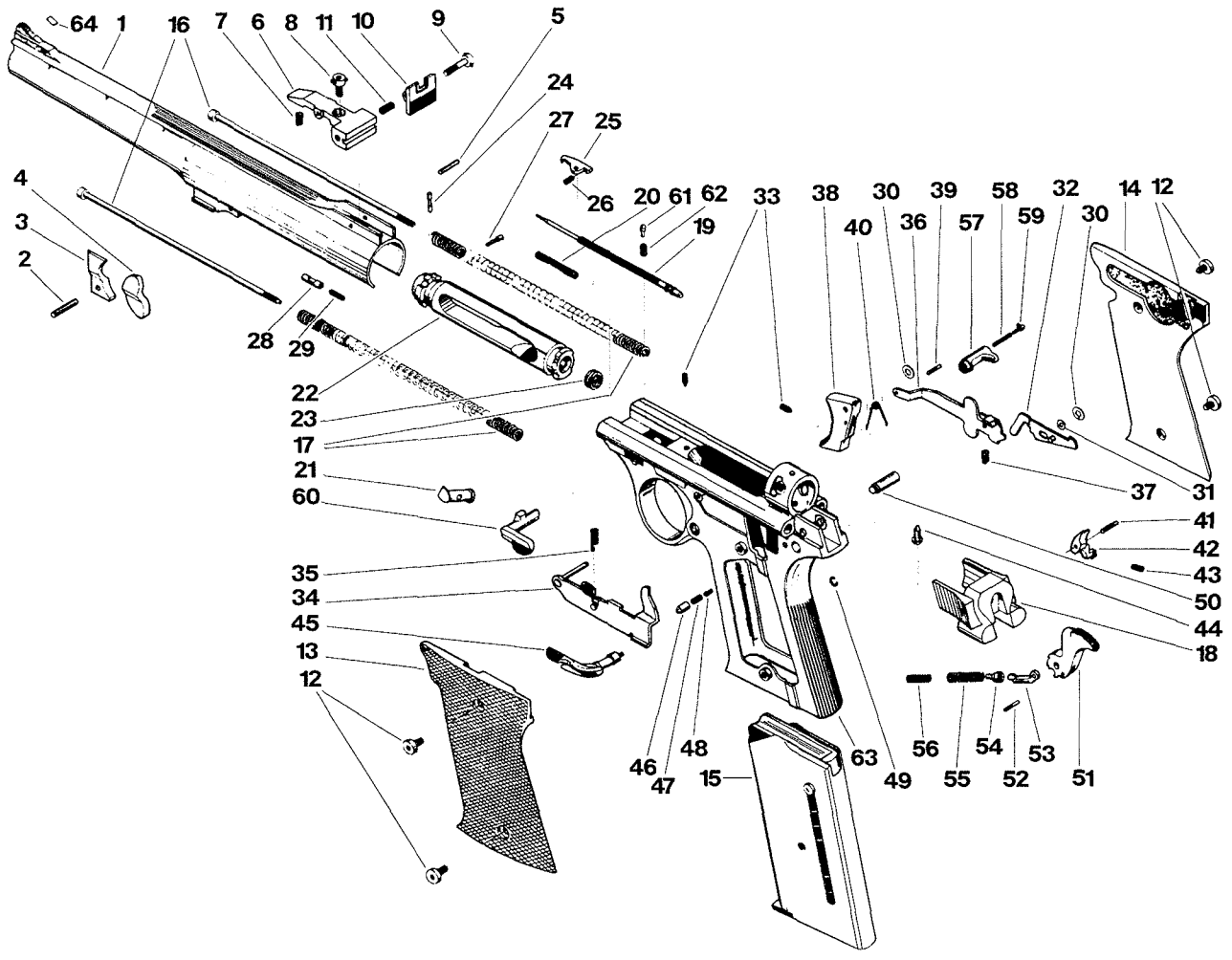

| | | | |
|---|---|---|---|
| **1** | Frame | **27** | Magazine Plate |
| **2** | Slide | **28** | Magazine Floorplate |
| **3** | Barrel | **29** | Follower |
| **4** | Barrel Stop | **30** | Extractor-Loaded |
| **5** | Hammer | | Chamber Indicator |
| **6** | Hammer Strut | **31** | Extractor Pin |
| **7** | Hammer Strut Pin | **32** | Extractor Spring |
| **8** | Hammer Pin | **33** | Firing Pin |
| **9** | Sear | **34** | Firing Pin Spring |
| **10** | Sear Spring | **35** | Manual Safety |
| **11** | Sear Pin | **36** | Manual Safety Bolt |
| **12** | Trigger | **37** | Manual Safety Retainer Arm |
| **13** | Sear Bar | **38** | Sear Spring Stop Pin |
| **14** | Sear Bar Spring | **39** | Rear Sight |
| **15** | Trigger Spring | **40** | Hammer Spring |
| **16** | Trigger Pin | **41** | Recoil Spring |
| **17** | Slide Retainer and Hammer | **42** | Recoil Spring Washer |
| | Lowering Lever Spring | **43** | Guide Nut |
| **18** | Slide Retainer | **44** | Recoil Spring Guide |
| **19** | Takedown Latch | **45** | Grip Screws |
| **20** | Magazine Catch | **46** | Right Grip |
| **21** | Magazine Catch Retainer | **47** | Left Grip |
| **22** | Hammer Spring Upper Guide | **48** | Lever Snap Ring |
| **23** | Magazine Catch Spring | **49** | Firing Pin Block |
| **24** | Hammer Lowering Lever | **50** | Back Firing Pin |
| **25** | Magazine | **51** | Firing Pin Block Spring |
| **26** | Magazine Spring | **52** | Manual Safety Bolt Spring |

# Model 41, 44 and 45 Revolver



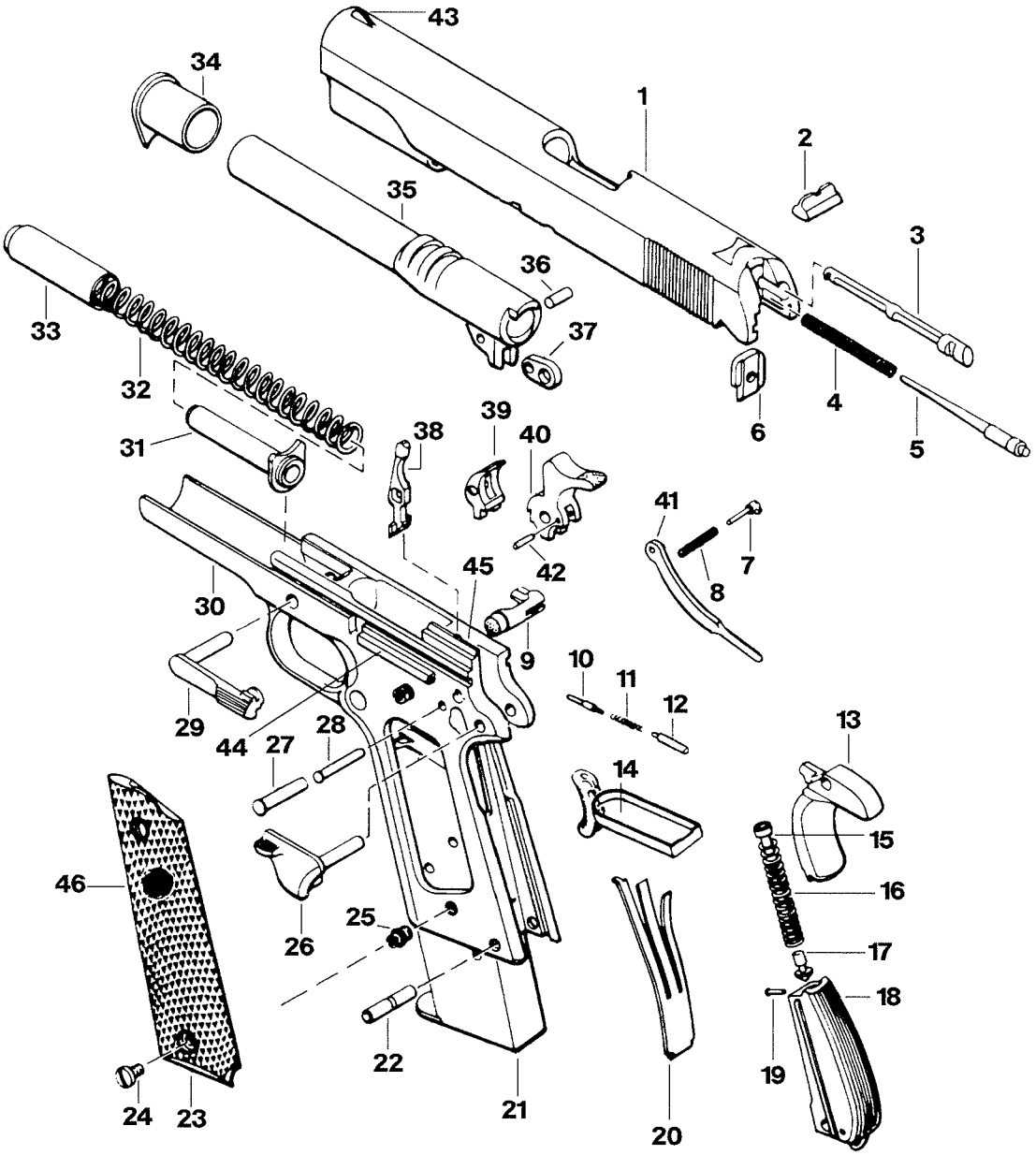

| | | | |
|---|---|---|---|
| **1** | Frame | **30** | Elevator Screw |
| **2** | Crane | **31** | Thumb-Piece Screw |
| **3** | Cylinder with Extractor and Pins | **32** | Flat Head Sideplate Screw |
| **4** | Barrel | **33** | Front Lower Sideplate Screw |
| **5** | Hammer | **34** | Top Sideplate Screw |
| **6** | Trigger | **35** | Hammer Strut |
| **7** | Bolt | **36** | Extractor Rod |
| **8** | Thumb-Piece | **37** | Bolt Spring |
| **9** | Cylinder Stop | **38** | Sear Spring |
| **10** | Rebound Slide | **39** | Locking Bolt Spring |
| **11** | Sear | **40** | Firing Pin Spring |
| **12** | Slide Plate | **41** | Sight Slide Spring |
| **13** | Front Sight | **42** | Cylinder Stop Spring |
| **14** | Trigger Lever | **43** | Extractor Spring |
| **15** | Hand | **44** | Center Pin Spring |
| **16** | Rear Sight Leaf | **45** | Hand Torsion Spring |
| **17** | Sight Slide | **46** | Rebound Slide Spring |
| **18** | Screw Plate of Rear Sight Leaf Elevator | **47** | Hammer Spring |
| **19** | Locking Bolt | **48** | Right Grip |
| **20** | Firing Pin | **49** | Regulation Ring |
| **21** | Firing Pin Retaining Pin | **50** | Holder Grip Screw |
| **22** | Front Sight Pin | **51** | Left Grip |
| **23** | Locking Bolt Pin | **52** | Holder Grip Pin |
| **24** | Barrel Pin | **53** | Safety Pin |
| **25** | Bolt Plunger | **54** | Safety |
| **26** | Sight Leaf Screw | **55** | Cylinder Stop Plunger |
| **27** | Central Pin | **56** | Cylinder Stop Screw |
| **28** | Extractor Rod Collar | **57** | Sear Plunger |
| **29** | Windage Screw | **58** | Hand Plunger |

# Model 180 Auto



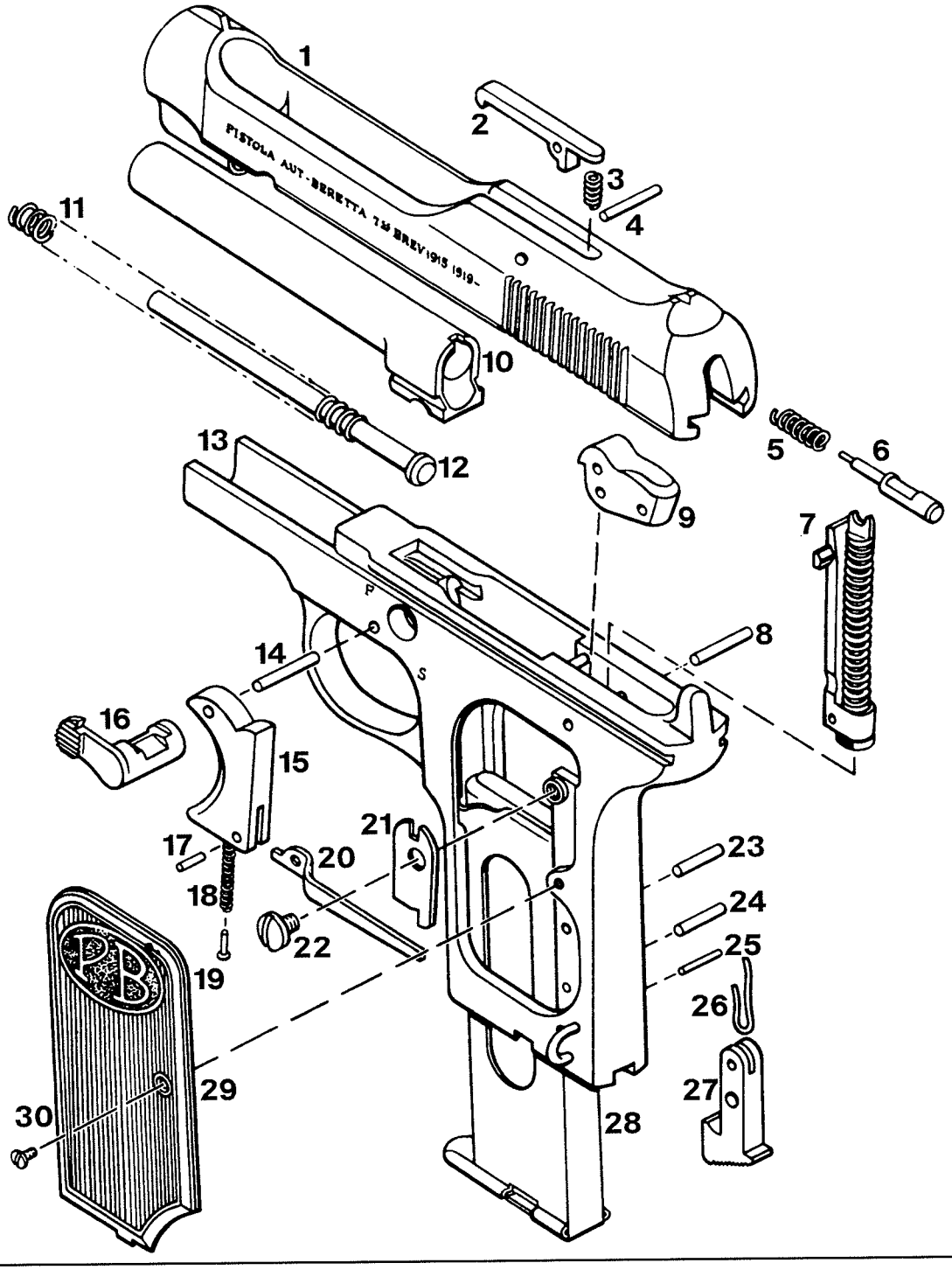

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Extension Assembly | **21** | Bolt Rotation Pin | **43** | Sear Spring |
| **2** | Accelerator Block Pin | **22** | Bolt | **44** | Bolt Safety Tappet |
| **3** | Accelerator Block | **23** | Bolt Rotation Spring | **45** | Safety-Lever |
| **4** | Accelerator | **24** | Extractor Retaining Pin | **46** | Safety-Lever Detent Plunger |
| **5** | Rear Sight Pin | **25** | Extractor | **47** | Safety-Lever Detent Spring (Outer) |
| **6** | Rear Sight Platform | **26** | Extractor Spring | **48** | Safety-Lever Detent Spring (Inner) |
| **7** | Rear Sight Elevation Spring | **27** | Ejector Retaining Pin | **49** | Hammer Pin Retaining Ring |
| **8** | Elevation Adjustment Screw Assembly | **28** | Ejector | **50** | Hammer Pin |
| | | **29** | Ejector Spring | **51** | Hammer |
| **9** | Windage Adjustment Screw Assembly | **30** | Retaining Ring | **52** | Hammer Strut Pin |
| | | **31** | Safety Plate Spacer | **53** | Hammer Strut |
| **10** | Rear Sight Blade | **32** | Safety Plate | **54** | Hammer Strut Guide |
| **11** | Rear Sight Windage Spring | **33** | Trigger Adjustment Screw | **55** | Hammer Spring (Outer) |
| **12** | Grip Screw | **34** | Hold Open Assembly | **56** | Hammer Spring (Inner) |
| **13** | Left Grip | **35** | Hold Open Spring | **57** | Magazine Latch |
| **14** | Right Grip | **36** | Trigger Bar | **58** | Magazine Latch Spring |
| **15** | Magazine Assembly | **37** | Trigger Bar Spring | **59** | Magazine Latch Retainer |
| **16** | Recoil Rod | **38** | Trigger | **60** | Barrel Latch |
| **17** | Recoil Spring | **39** | Trigger Bar Pin | **61** | Barrel Latch Detent Plunger |
| **18** | Cocking Piece | **40** | Trigger Spring | **62** | Barrel Latch Detent Spring |
| **19** | Firing Pin | **41** | Sear Pin | **63** | Frame |
| **20** | Firing Pin Spring | **42** | Sear | **64** | Sight Insert Material |

# Model 1911-A1 Auto



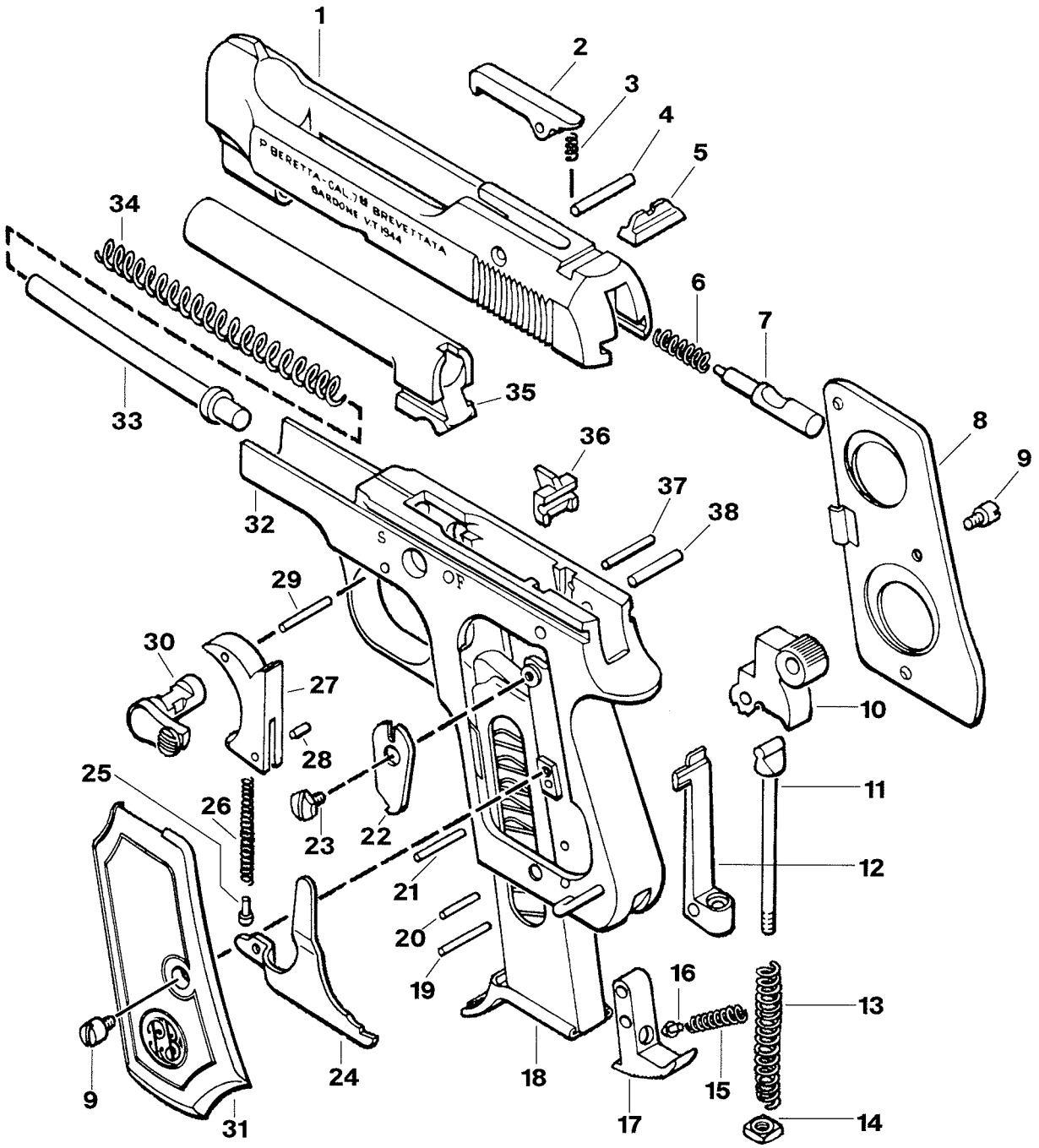

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **17** | Mainspring Housing Pin Retainer | **33** | Plug |
| **2** | Rear Sight | **18** | Mainspring Housing | **34** | Barrel Bushing |
| **3** | Extractor | **19** | Mainspring Cap Pin | **35** | Barrel |
| **4** | Firing Pin Spring | **20** | Sear Spring | **36** | Barrel Link Pin |
| **5** | Firing Pin | **21** | Magazine | **37** | Barrel Link |
| **6** | Firing Pin Stop Plate | **22** | Mainspring Housing Pin | **38** | Disconnector |
| **7** | Magazine Catch Lock | **23** | Hand Grip with Medallion | **39** | Sear |
| **8** | Magazine Catch Spring | **24** | Grip Screw | **40** | Hammer |
| **9** | Magazine Catch | **25** | Stock Screw Bushing | **41** | Hammer Strut |
| **10** | Slide Stop Plunger | **26** | Safety Catch | **42** | Hammer Strut Pin |
| **11** | Plunger Spring | **27** | Hammer Pin | **43** | Front Sight |
| **12** | Safety Catch Plunger | **28** | Sear and Disconnector Pin | **44** | Plunger Tube |
| **13** | Grip Safety | **29** | Slide Stop | **45** | Ejector |
| **14** | Trigger | **30** | Frame (Receiver) | **46** | Medallion |
| **15** | Mainspring Cap | **31** | Recoil Spring Guide | **Parts Not Shown** | |
| **16** | Mainspring | **32** | Recoil Spring | | Ejector Pin |

# Model 1915-1919 Auto



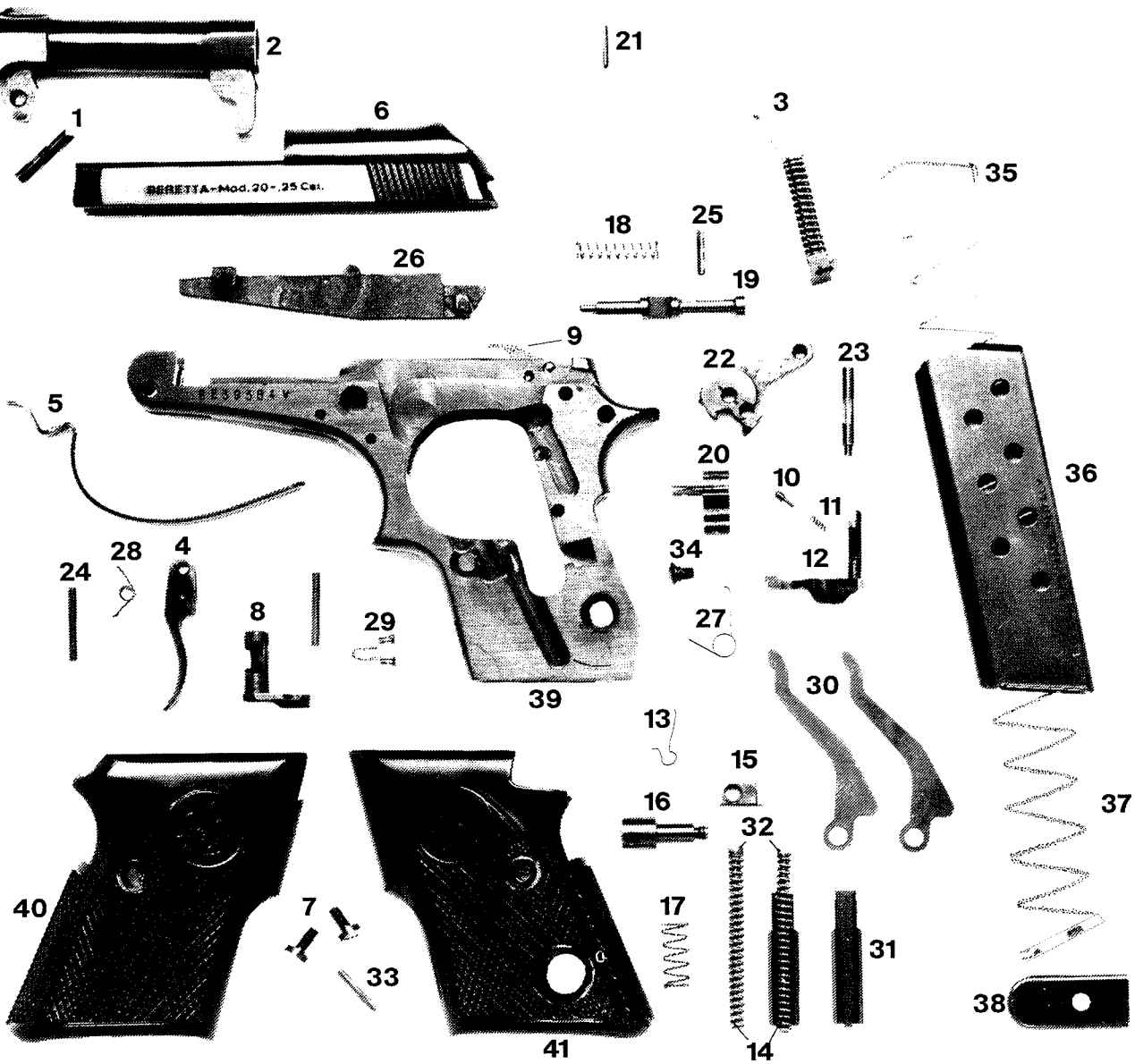

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Recoil Spring | **21** | Sear Lever |
| **2** | Extractor | **12** | Recoil Spring Guide | **22** | Sear Lever Screw |
| **3** | Extractor Spring | **13** | Frame | **23** | Sear Pin |
| **4** | Extractor Pin | **14** | Trigger Pivot Pin | **24** | Magazine Catch Pin |
| **5** | Firing Pin Spring | **15** | Trigger | **25** | Magazine Catch Limit Pin |
| **6** | Firing Pin | **16** | Safety-Lever | **26** | Magazine Catch Spring |
| **7** | Sear/Hammer Spring Assembly | **17** | Trigger Bar Pin | **27** | Magazine Catch |
| **8** | Hammer Pivot | **18** | Trigger Bar Spring | **28** | Magazine Assembly |
| **9** | Hammer | **19** | Trigger Bar Spring Plunger | **29** | Grip Panel (2) |
| **10** | Barrel | **20** | Trigger Bar | **30** | Grip Screw (2) |

# Model 1934 Auto



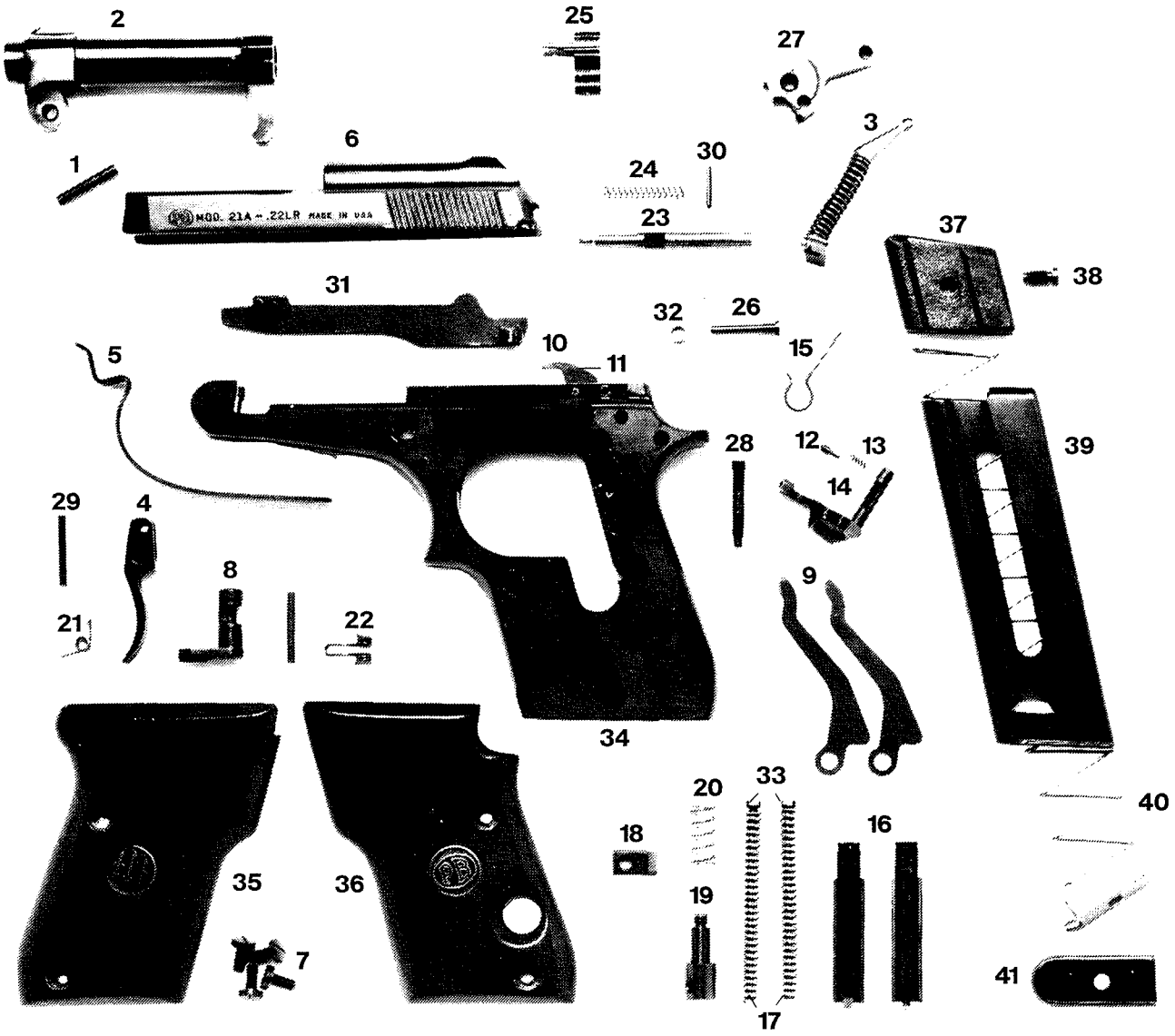

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **14** | Hammer Strut Nut | **27** | Trigger |
| **2** | Extractor | **15** | Magazine Catch Spring | **28** | Trigger Bar Pin |
| **3** | Extractor Spring | **16** | Spring Follower | **29** | Trigger Pin |
| **4** | Extractor Pin | **17** | Magazine Catch | **30** | Safety Catch |
| **5** | Rear Sight | **18** | Magazine Assembly | **31** | Left-Hand Grip |
| **6** | Firing Pin Spring | **19** | Magazine Catch Pin | **32** | Receiver |
| **7** | Firing Pin | **20** | Magazine Catch Hinge Pin | **33** | Recoil Spring Guide |
| **8** | Right-Hand Grip | **21** | Sear Lever Pin | **34** | Recoil Spring |
| **9** | Grip Screws (2) | **22** | Sear Plate | **35** | Barrel |
| **10** | Hammer | **23** | Sear Plate Screw | **36** | Ejector |
| **11** | Hammer Strut | **24** | Trigger Bar | **37** | Ejector Pin |
| **12** | Sear Lever | **25** | Trigger Spring Plunger | **38** | Hammer Pin |
| **13** | Hammer Spring | **26** | Trigger Spring | | |

# Model 20 Auto



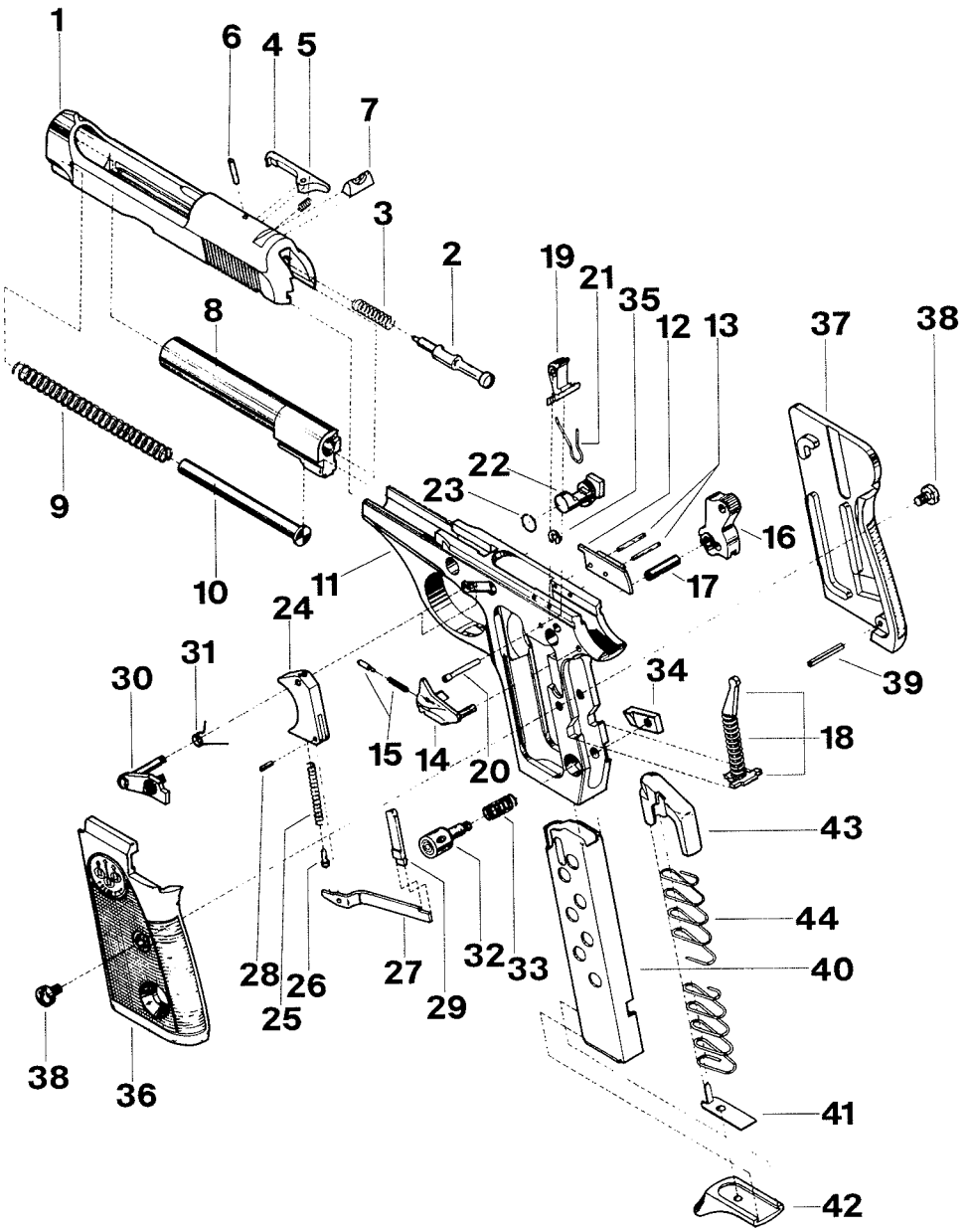

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Front Mount Pin | **16** | Magazine Release Button | **31** | Recoil Spring Cover |
| **2** | Barrel Assembly | **17** | Magazine Release Button Spring | **32** | Recoil Spring Plunger |
| **3** | Hammer Spring Guide Assembly | **18** | Firing Pin Spring | **33** | Grip Junction Roll Pin |
| **4** | Trigger | **19** | Firing Pin | **34** | Trigger Bar Spring Screw |
| **5** | Trigger Guard | **20** | Sear | **35** | Magazine Follower |
| **6** | Slide | **21** | Sear Pin | **36** | Magazine Body |
| **7** | Grip Screws | **22** | Hammer | **37** | Magazine Spring |
| **8** | Ejector | **23** | Hammer Pin | **38** | Magazine Floorplate |
| **9** | Ejector Pin | **24** | Trigger Pin | **39** | Frame |
| **10** | Safety Plunger | **25** | Firing Pin Retaining Pin | **40** | Right Grip Panel |
| **11** | Safety Spring | **26** | Trigger Bar | **41** | Left Grip Panel |
| **12** | Safety | **27** | Trigger Bar Spring | **Parts Not Shown** | |
| **13** | Sear Spring | **28** | Trigger Spring | | Barrel Release |
| **14** | Recoil Spring | **29** | Barrel Lever Spring | | |
| **15** | Magazine Release | **30** | Recoil Spring Lever | | |

# Model 21A Auto



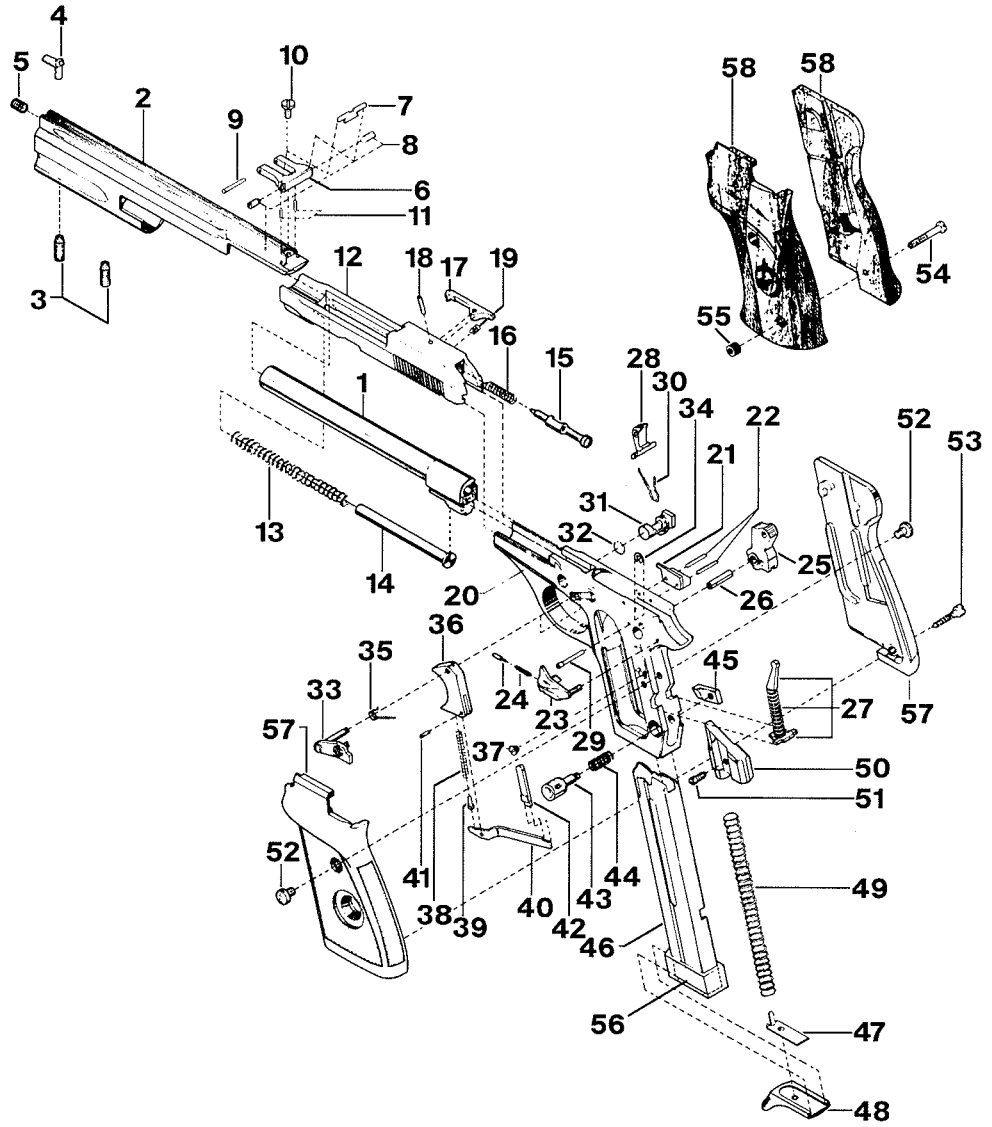

| | | | |
|---|---|---|---|
| **1** | Barrel Front Mount Pin | **22** | Barrel Release Spring |
| **2** | Barrel Assembly | **23** | Firing Pin |
| **3** | Hammer Spring Guide Assembly | **24** | Firing Pin Spring |
| **4** | Trigger | **25** | Sear |
| **5** | Trigger Guard | **26** | Sear Pin |
| **6** | Slide | **27** | Hammer |
| **7** | Grip Screws | **28** | Hammer Pin |
| **8** | Barrel Release | **29** | Trigger Pin |
| **9** | Recoil Bar | **30** | Firing Pin Retaining Pin |
| **10** | Ejector | **31** | Trigger Bar |
| **11** | Ejector Pin | **32** | Trigger Bar Spring |
| **12** | Safety Plunger | **33** | Recoil Spring Plunger |
| **13** | Safety Spring | **34** | Frame |
| **14** | Safety | **35** | Right Grip Panel |
| **15** | Sear Spring | **36** | Left Grip Panel |
| **16** | Recoil Spring Cover | **37** | Magazine Follower |
| **17** | Recoil Spring | **38** | Magazine Follower Screw |
| **18** | Magazine Release | **39** | Magazine Body |
| **19** | Magazine Release Button | **40** | Magazine Spring |
| **20** | Magazine Release Spring | **41** | Magazine Floorplate |
| **21** | Trigger Spring | | |

# Model 70 Auto



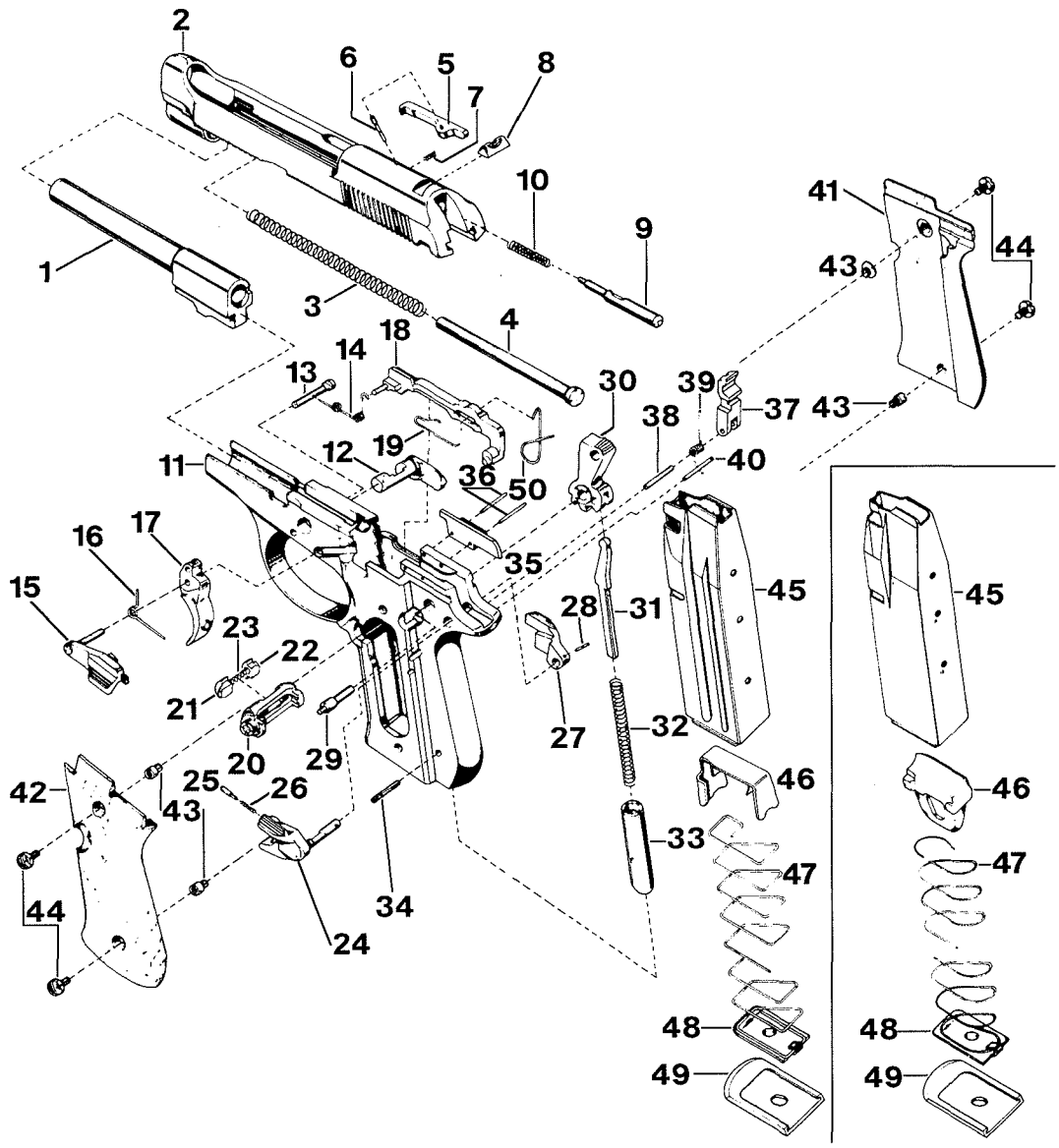

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **17** | Hammer Pin | **32** | Magazine Release Push Button |
| **2** | Firing Pin | **18** | Hammer Spring/Strut/ | **33** | Magazine Release Spring |
| **3** | Firing Pin Spring | | Nut Assembly | **34** | Magazine Release Catch |
| **4** | Extractor | **19** | Sear | **35** | Trigger Pin E Clip |
| **5** | Extractor Spring | **20** | Sear Pin | **36** | Left Grip Panel |
| **6** | Extractor Pin | **21** | Sear Spring | **37** | Right Grip Panel |
| **7** | Rear Sight | **22** | Slide Lock with Circlip | **38** | Grip Screws (2) |
| **8** | Barrel | **23** | Slide Lock Circlip | **39** | Grip Junction Rod |
| **9** | Recoil Spring | **24** | Trigger | **40** | Magazine Body |
| **10** | Recoil Spring Guide | **25** | Trigger Bar Spring | **41** | Magazine Spring Plate |
| **11** | Frame | **26** | Trigger Bar Spring Plungers (2) | **42** | Magazine Floorplate Extension |
| **12** | Ejector | **27** | Trigger Bar | **43** | Follower |
| **13** | Ejector Pins (2) | **28** | Trigger Bar Pin | **44** | Magazine Spring |
| **14** | Safety-Lever | **29** | Disconnector | **Parts Not Shown** | |
| **15** | Safety-Lever Spring and Plunger | **30** | Slide Catch | | Trigger Pin |
| **16** | Hammer | **31** | Slide Catch Spring | | Slide Catch Spring Screw |

# Model 76 Auto



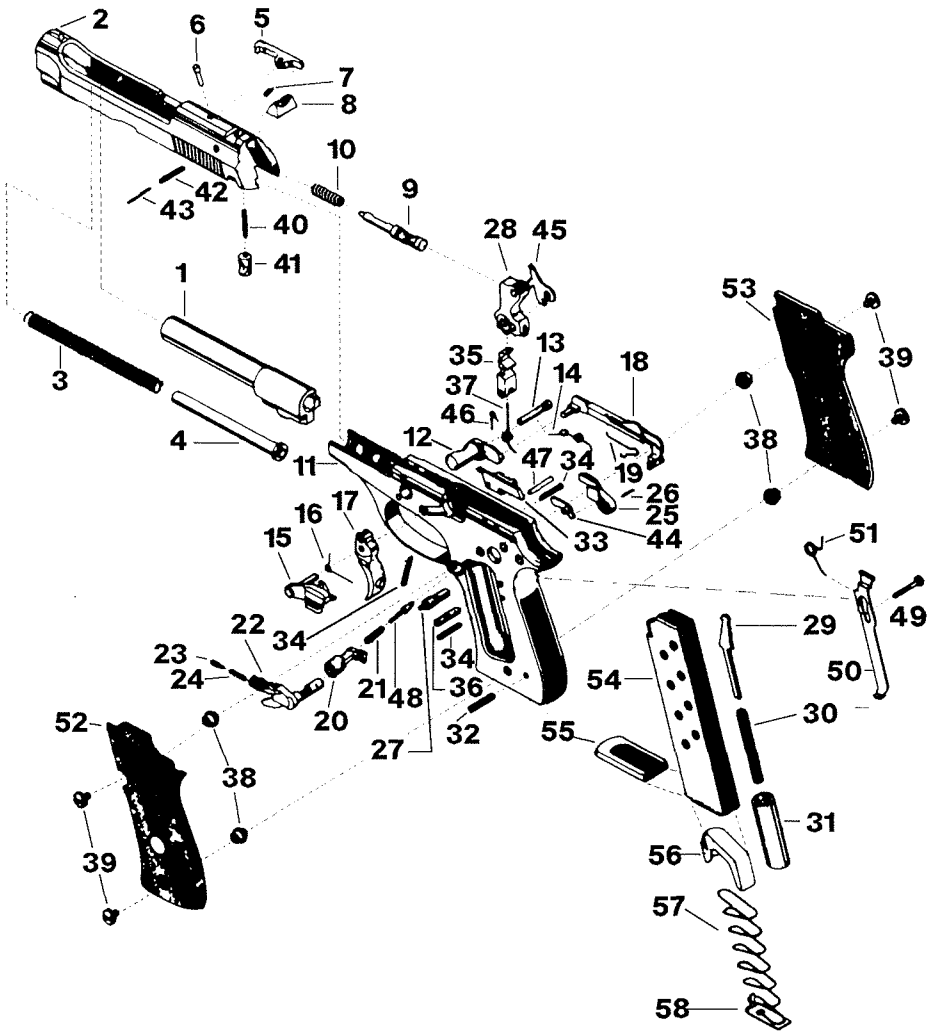

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Ejector | **41** | Trigger Bar Pin |
| **2** | Barrel Weight | **22** | Ejector Pins (2) | **42** | Disconnector |
| **3** | Barrel Weight Lock Screws | **23** | Safety-Lever | **43** | Magazine Release Push Button |
| **4** | Interchangeable Front Sight | **24** | Safety Spring and | **44** | Magazine Release Spring |
| **5** | Front Sight Screw | | Plunger Assembly | **45** | Magazine Release Catch |
| **6** | Rear Sight Base | **25** | Hammer | **46** | Magazine Box |
| **7** | Rear Sight Blade | **26** | Hammer Pin | **47** | Magazine Floorplate |
| **8** | Rear Sight Windage Screws | **27** | Hammer Spring Assembly | **48** | Magazine Floorplate Extension |
| **9** | Rear Sight Assembly Pin | **28** | Sear | **49** | Magazine Spring |
| **10** | Rear Sight Assembly | **29** | Sear Pin | **50** | Follower |
| | Elevating Screw | **30** | Sear Spring | **51** | Follower Retaining Screw |
| **11** | Rear Sight Assembly Springs (2) | **31** | Disassembly Catch | **52** | Grip Screws (2) |
| **12** | Slide | **32** | Disassembly Catch Circlip | **53** | Grip Junction Screw, Plastic Grip |
| **13** | Recoil Spring | **33** | Slide Catch | **54** | Grip Junction Screw, Wood Grip |
| **14** | Recoil Spring Guide | **34** | Slide Catch E Spring | **55** | Grip Junction Screw Bushing |
| **15** | Firing Pin | **35** | Slide Catch Spring | **56** | Magazine Spacer |
| **16** | Firing Pin Spring | **36** | Trigger | **57** | Plastic Grip |
| **17** | Extractor | **37** | Trigger Spring | **58** | Wood Grip |
| **18** | Extractor Pin | **38** | Trigger Bar Spring | **Parts Not Shown** | |
| **19** | Extractor Spring | **39** | Trigger Bar Spring Plunger | | Barrel Weight Pin |
| **20** | Frame | **40** | Trigger Bar | | Slide Catch Screw |

# Model 81 and 84 Auto



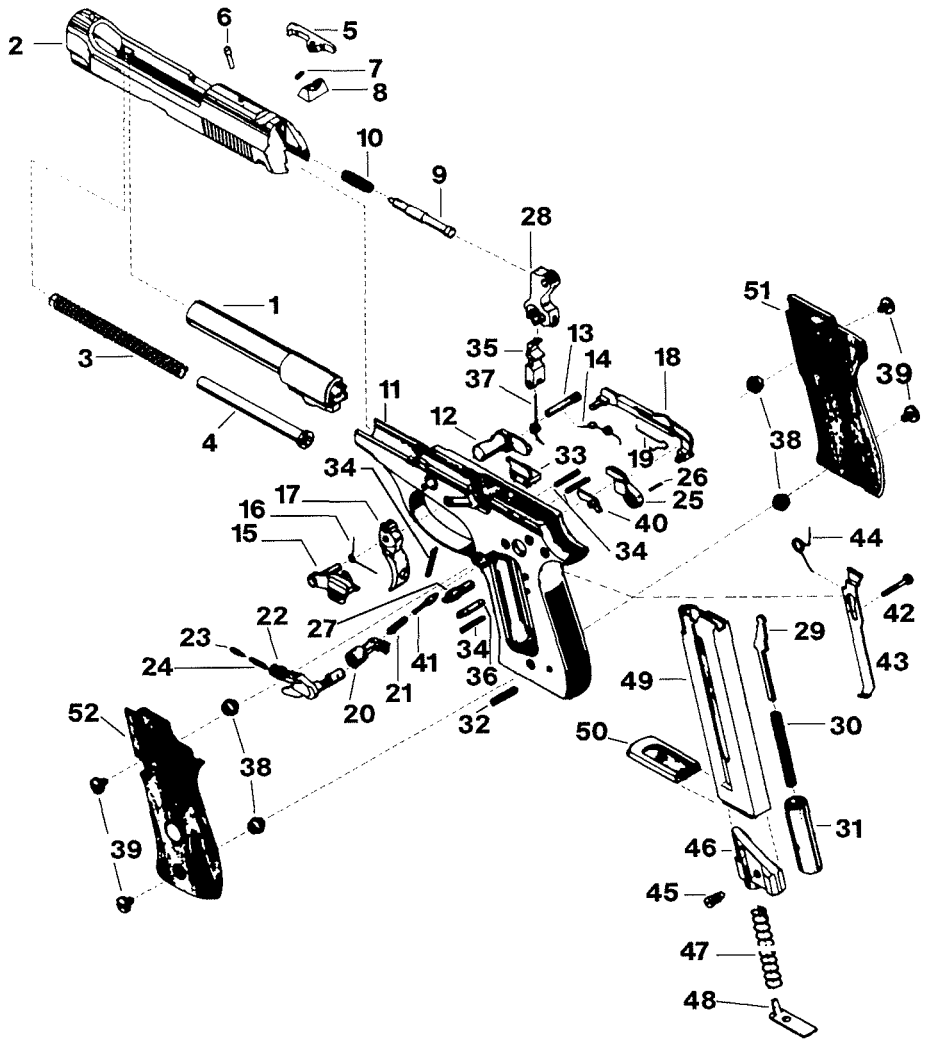

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Trigger Bar Spring | **34** | Hammer Strut Guide Pin |
| **2** | Slide | **20** | Magazine Release Button | **35** | Ejector |
| **3** | Recoil Spring | **21** | Magazine Release Button | **36** | Ejector Pin (2) |
| **4** | Recoil Spring Guide | | Spring Bushing | **37** | Sear |
| **5** | Extractor | **22** | Magazine Release Button | **38** | Sear Pin |
| **6** | Extractor Pin | | Spring Bushing | **39** | Sear Spring |
| **7** | Extractor Spring | **23** | Magazine Release Button Spring | **40** | Sear Spring Pin |
| **8** | Rear Sight | **24** | Left Safety | **41** | Right Grip Panel |
| **9** | Firing Pin | **25** | Safety Spring Pin | **42** | Left Grip Panel |
| **10** | Firing Pin Spring | **26** | Safety Spring | **43** | Grip Bushing |
| **11** | Frame | **27** | Right Safety Wing | **44** | Grip Screw (4) |
| **12** | Disassembly Latch | **28** | Safety Pin | **45** | Magazine Body |
| **13** | Disassembly Latch Release Button | **29** | Hammer Pin | **46** | Magazine Follower |
| **14** | Trigger Spring | **30** | Hammer | **47** | Magazine Spring |
| **15** | Slide Catch | **31** | Hammer Spring Strut | **48** | Magazine Plate |
| **16** | Slide Catch Spring | **32** | Hammer Spring | **49** | Magazine Floorplate |
| **17** | Trigger | **33** | Hammer Strut Guide | **50** | Magazine Safety Spring |
| **18** | Trigger Bar | | | | |

# Model 85B and 85BB Auto



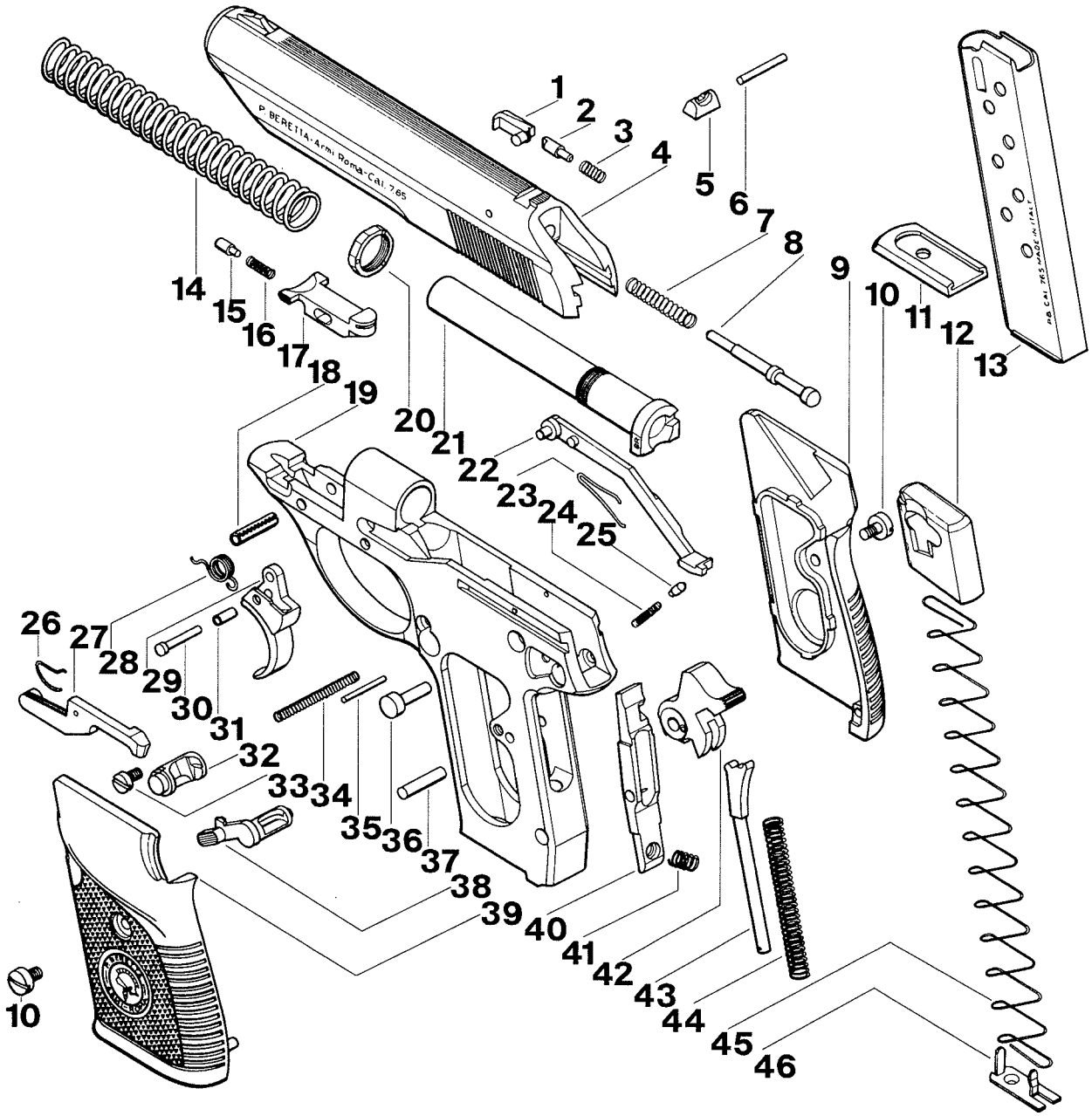

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **24** | Safety Spring | **47** | Ejector Front Pin |
| **2** | Slide | **25** | Right Safety | **48** | Magazine Catch Spring |
| **3** | Recoil Spring | **26** | Safety Pin | | Guide Plunger |
| **4** | Recoil Spring Guide | **27** | Hammer Pin | **49** | Sear Spring and |
| **5** | Extractor | **28** | Hammer | | Magazine Safety Pin |
| **6** | Extractor Pin | **29** | Hammer Spring Guide | **50** | Magazine Safety |
| **7** | Extractor Spring | **30** | Hammer Spring | **51** | Magazine Safety Spring |
| **8** | Rear Sight | **31** | Hammer Spring Cap | **52** | Left Grip Panel |
| **9** | Firing Pin | **32** | Hammer Spring Cap Pin | **53** | Right Grip Panel |
| **10** | Firing Pin Spring | **33** | Ejector | **54** | Magazine Body |
| **11** | Frame | **34** | Spring Pin | **55** | Magazine Floorplate |
| **12** | Disassembly Latch | **35** | Sear | **56** | Magazine Follower |
| **13** | Disassembly Latch Release Button | **36** | Sear Pin | **57** | Magazine Spring |
| **14** | Trigger Spring | **37** | Sear Spring | **58** | Magazine Spring Plate |
| **15** | Slide Catch | **38** | Grip Bushing | **Parts Not Shown** | |
| **16** | Slide Catch Spring | **39** | Grip Screws | | Magazine Release Button |
| **17** | Trigger | **40** | Firing Pin Catch Spring | | Spring Bushing, Long |
| **18** | Trigger Bar | **41** | Firing Pin Catch | | Magazine Release Button |
| **19** | Trigger Bar Spring | **42** | Firing Pin Retaining Pin (Outer Pin) | | Spring Bushing, Short |
| **20** | Magazine Release Button | **43** | Firing Pin Retaining Pin (Inner Pin) | | Magazine Safety Spring |
| **21** | Magazine Release Button Spring | **44** | Trigger Release Lever | | Retaining Bushing |
| **22** | Left Safety | **45** | Firing Pin Catch Lever | | Safety Magazine Spring |
| **23** | Safety Spring Plunger | **46** | Firing Pin Catch Lever Spring | | Magazine Follower Screw |

# Model 87 Auto



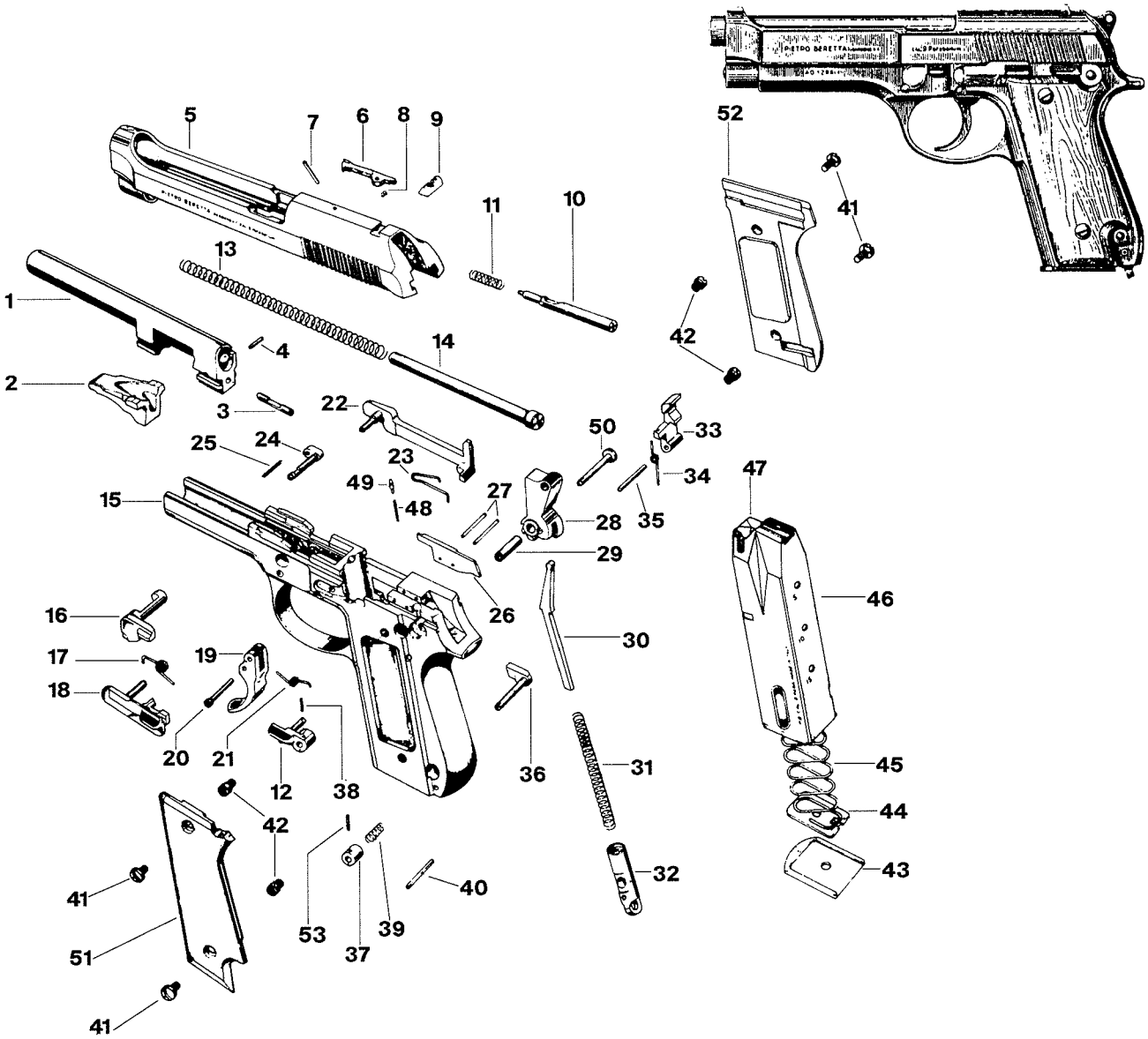

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Right Safety | **48** | Magazine Spring Plate |
| **2** | Slide | **26** | Safety Pin | **49** | Magazine Body |
| **3** | Recoil Spring | **27** | Hammer Pin | **50** | Magazine Floorplate |
| **4** | Recoil Spring Guide | **28** | Hammer | **51** | Right Grip Panel |
| **5** | Extractor | **29** | Hammer Spring Guide | **52** | Left Grip Panel |
| **6** | Extractor Pin | **30** | Hammer Spring | **Parts Not Shown** | |
| **7** | Extractor Spring | **31** | Hammer Spring Cap | | Magazine Release Button |
| **8** | Rear Sight | **32** | Hammer Spring Cap Pin | | Spring Bushing, Long |
| **9** | Firing Pin | **33** | Ejector | | Magazine Release Button |
| **10** | Firing Pin Spring | **34** | Spring Pin | | Spring Bushing, Short |
| **11** | Frame | **35** | Sear | | Magazine Safety, Spring |
| **12** | Disassembling Latch | **36** | Sear Pin | | Retaining Bushing |
| **13** | Disassembling Latch Release Button | **37** | Sear Spring | | Safety Magazine Spring |
| **14** | Trigger Spring | **38** | Grip Bush | | Firing Pin Catch Spring |
| **15** | Slide Catch | **39** | Grip Screws | | Firing Pin Catch |
| **16** | Slide Catch Spring | **40** | Trigger Release Lever | | Firing Pin Retaining Pin (Outer Pin) |
| **17** | Trigger | **41** | Magazine Catch Spring | | Firing Pin Retaining Pin (Inner Pin) |
| **18** | Trigger Bar | | Guide Plunger | | Firing Pin Catch Lever |
| **19** | Trigger Bar Spring | **42** | Sear Spring and Magazine Safety Pin | | Firing Pin Catch Lever Spring |
| **20** | Magazine Release Button | **43** | Magazine Safety | | Ejector Front Pin |
| **21** | Magazine Release Button Spring | **44** | Magazine Safety Spring | | |
| **22** | Left Safety | **45** | Magazine Follower Screw | | |
| **23** | Safety Spring Plunger | **46** | Magazine Follower | | |
| **24** | Safety Spring | **47** | Magazine Spring | | |

# Model 90 Auto



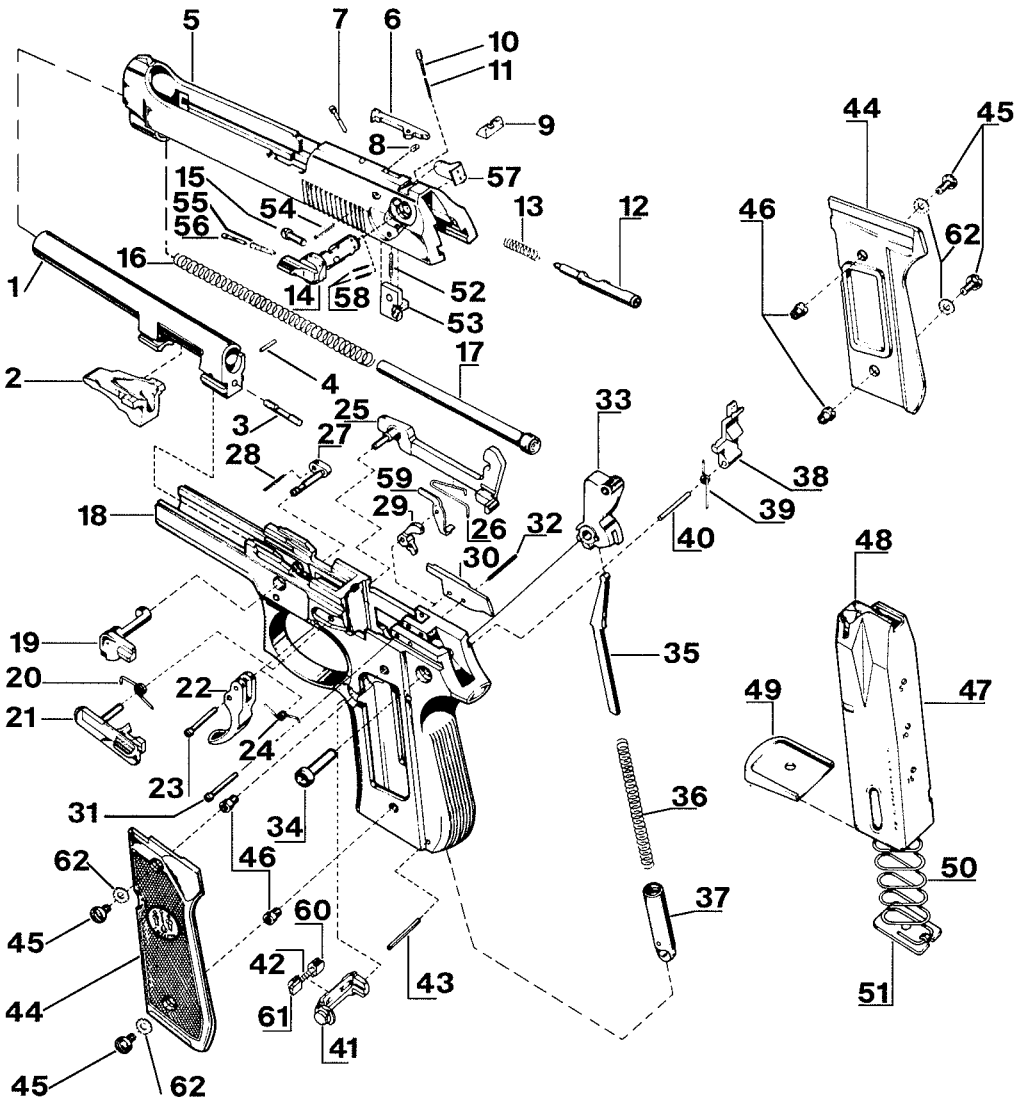

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor | **17** | Slide Catch | **33** | Magazine Catch Screw |
| **2** | Extractor Plunger | **18** | Slide Catch Pin | **34** | Magazine Catch Spring |
| **3** | Extractor Spring | **19** | Frame | **35** | Hammer Stop Pin |
| **4** | Slide | **20** | Barrel Nut | **36** | Hammer Pin |
| **5** | Rear Sight | **21** | Barrel | **37** | Sear Pin |
| **6** | Firing Pin Retainer | **22** | Trigger Bar | **38** | Safety |
| **7** | Firing Pin Spring | **23** | Trigger Bar Spring | **39** | Left Grip |
| **8** | Firing Pin | **24** | Safety Spring | **40** | Sear |
| **9** | Right Grip | **25** | Safety Plunger | **41** | Sear Spring |
| **10** | Grip Screw | **26** | Ejector Spring | **42** | Hammer |
| **11** | Magazine Floorplate | **27** | Ejector/Empty Magazine Indicator | **43** | Hammer Strut |
| **12** | Magazine Follower | **28** | Trigger Spring | **44** | Hammer Spring |
| **13** | Magazine Body | **29** | Trigger | **45** | Magazine Spring |
| **14** | Recoil Spring | **30** | Trigger Pin | **46** | Magazine Bottom Plate |
| **15** | Slide Catch Plunger | **31** | Trigger Pin Sleeve | | |
| **16** | Slide Catch Spring | **32** | Magazine Catch | | |

# Model 92 Auto



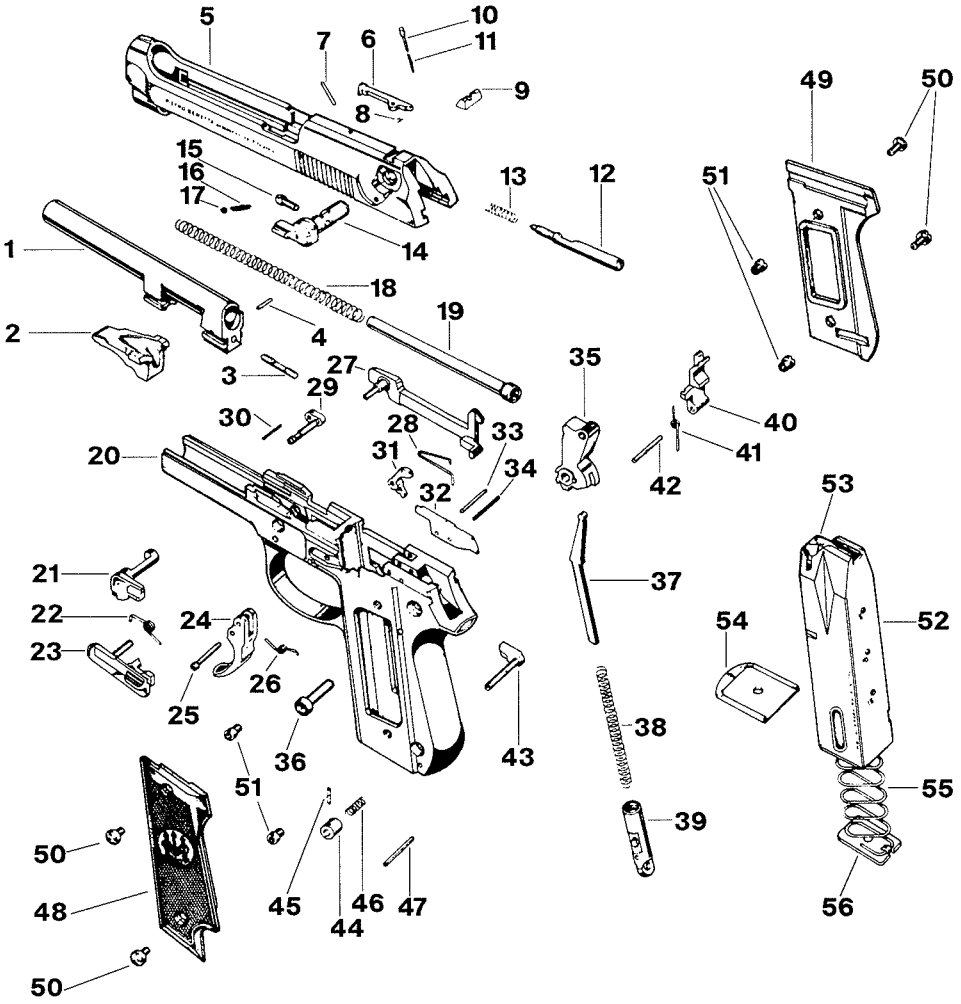

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Trigger Pin | **38** | Safety Pin |
| **2** | Locking Block | **21** | Trigger Spring | **39** | Magazine Release Button Spring |
| **3** | Locking Block Plunger | **22** | Trigger Bar | **40** | Hammer Spring Cap Pin |
| **4** | Spring Pin/Locking Block | **23** | Trigger Bar Spring | **41** | Grip Screws |
| **5** | Slide | **24** | Disassembly Latch Release Button | **42** | Grip Bush |
| **6** | Extractor | **25** | Disassembly Latch Release Button Spring | **43** | Magazine Floorplate |
| **7** | Extractor Pin | **26** | Ejector | **44** | Magazine Spring Plate |
| **8** | Extractor Spring | **27** | Ejector Pins | **45** | Magazine Spring |
| **9** | Rear Sight | **28** | Hammer | **46** | Magazine Body |
| **10** | Firing Pin | **29** | Hammer Pin | **47** | Magazine Follower |
| **11** | Firing Pin Spring | **30** | Hammer Spring Guide | **48** | Safety Plunger Spring |
| **12** | Safety | **31** | Hammer Spring | **49** | Safety Plunger |
| **13** | Recoil Spring | **32** | Hammer Spring Cap | **50** | Safety Pin |
| **14** | Recoil Spring Guide | **33** | Sear | **51** | Left Grip Panel |
| **15** | Frame | **34** | Sear Spring | **52** | Right Grip Panel |
| **16** | Disassembly Latch | **35** | Sear Pin | **53** | Magazine Release Button Spring Pin |
| **17** | Slide Catch Spring | **36** | Magazine Release Button | | |
| **18** | Slide Catch | **37** | Magazine Release Button Bushing | | |
| **19** | Trigger | | | | |

# Model 92F and 92F Compact Auto



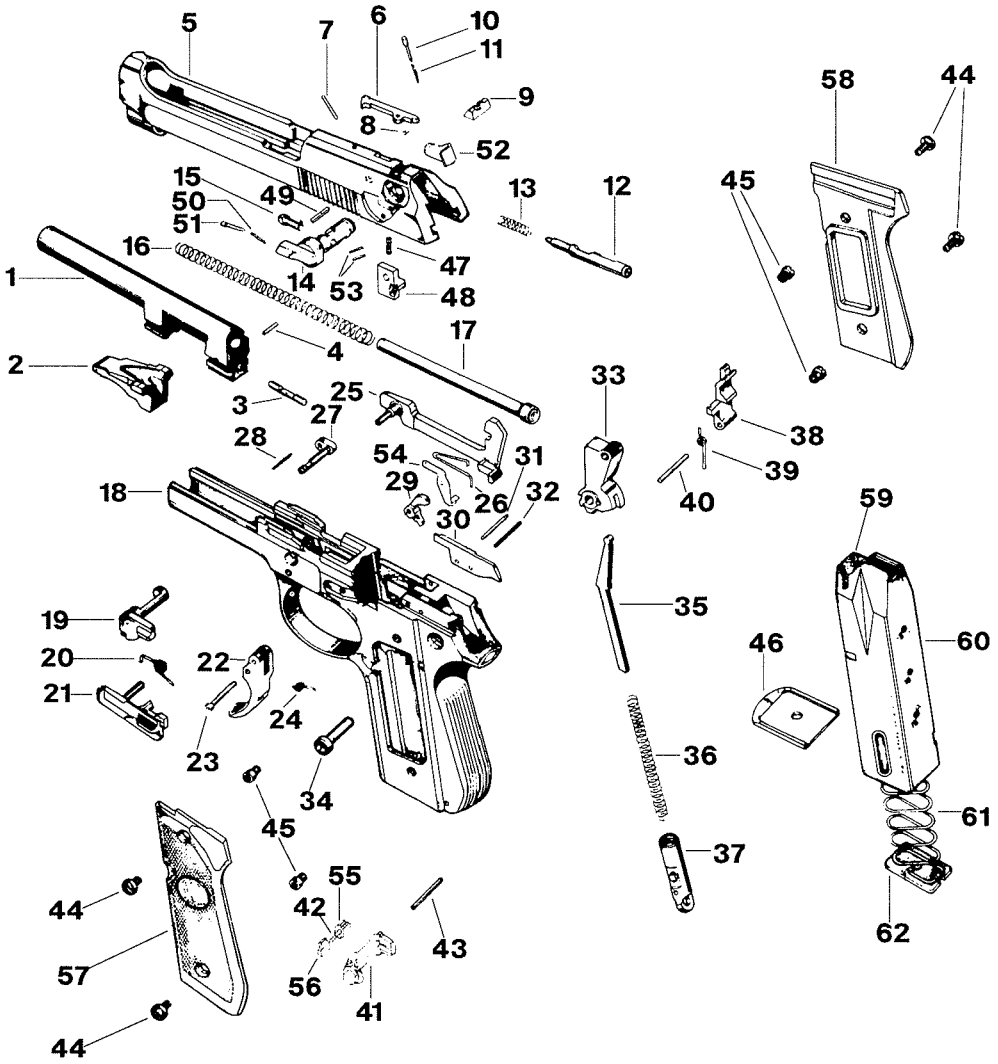

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel (Factory fitting required) | **22** | Trigger | **42** | Magazine Release Button Spring |
| **2** | Locking Block | **23** | Trigger Pin | **43** | Hammer Spring Cap Spring Pin |
| **3** | Locking Block Plunger | **24** | Trigger Spring | **44** | Grips |
| **4** | Locking Block Plunger—Retaining Pin | **25** | Trigger Bar | **45** | Grip Screws |
| **5** | Slide | **26** | Trigger Bar Spring | **46** | Grip Bush |
| **6** | Extractor | **27** | Disassembling Latch Release Button | **47** | Magazine Box |
| **7** | Extractor Pin | **28** | Disassembling Latch | **48** | Magazine Follower |
| **8** | Extractor Spring | | Release Button Spring | **49** | Magazine Bottom |
| **9** | Rear Sight | **29** | Hammer Release Lever | **50** | Magazine Spring |
| **10** | Trigger Bar Release Plunger | **30** | Ejector | **51** | Magazine Lockplate |
| **11** | Trigger Bar Release Plunger Spring | **31** | Hammer Release Lever Pin | **52** | Firing Pin Catch Spring |
| **12** | Firing Pin | **32** | Ejector Spring Pin | **53** | Firing Pin Catch |
| **13** | Firing Pin Spring | **33** | Hammer | **54** | Firing Pin Catch Retaining Spring Pin |
| **14** | Safety | **34** | Hammer Pin | **55** | Safety Plunger Spring |
| **15** | Firing Pin Plunger | **35** | Hammer Spring Guide | **56** | Safety Plunger |
| **16** | Recoil Spring | **36** | Hammer Spring | **57** | Right Safety-Lever |
| **17** | Recoil Spring Guide | **37** | Hammer Spring Cap | **58** | Right Safety-Lever Spring Pin |
| **18** | Frame | **38** | Sear | **59** | Firing Pin Catch Lever |
| **19** | Disassembling Latch | **39** | Sear Spring | **60** | Magazine Catch Spring Bush (Short) |
| **20** | Slide Catch Spring | **40** | Sear Pin | **61** | Magazine Catch Spring (Long) |
| **21** | Slide Catch | **41** | Magazine Release Button | **62** | Spring Washers |

# Model 92S Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Trigger Spring | **50** | Grip Screws |
| **2** | Locking Block | **27** | Trigger Bar | **51** | Grip Screw Bushings |
| **3** | Locking Block Plunger | **28** | Trigger Bar Spring | **52** | Magazine Body |
| **4** | Locking Block Spring Pin | **29** | Disassembly Latch Release Button | **53** | Magazine Follower |
| **5** | Slide | **30** | Disassembly Latch Release | **54** | Magazine Floorplate |
| **6** | Extractor | | Button Spring | **55** | Magazine Spring |
| **7** | Extractor Pin | **31** | Hammer Release Lever | **56** | Magazine Spring Plate |
| **8** | Extractor Spring | **32** | Ejector | **Parts Not Shown** | |
| **9** | Rear Sight | **33** | Hammer Release Lever Pin | | Firing Pin Catch Spring |
| **10** | Trigger Bar Release Plunger | **34** | Ejector Pin | | Firing Pin Catch |
| **11** | Release Plunger Spring | **35** | Hammer | | Spring Pin |
| **12** | Firing Pin | **36** | Hammer Pin | | Safety Plunger Spring |
| **13** | Firing Pin Spring | **37** | Hammer Spring Guide | | Safety Plunger |
| **14** | Safety | **38** | Hammer Spring | | Right Safety-Lever |
| **15** | Firing Pin Plunger | **39** | Hammer Spring Cap | | Safety Lever Pin |
| **16** | Safety Ball Spring | **40** | Sear | | Firing Pin Catch Lever |
| **17** | Safety Ball | **41** | Sear Spring | | Magazine Release Button |
| **18** | Recoil Spring | **42** | Sear Pin | | Spring Bush (Short) |
| **19** | Recoil Spring Guide | **43** | Magazine Release Button | | Magazine Release Button |
| **20** | Frame | **44** | Magazine Release Button Bushing | | Spring Bush (Long) |
| **21** | Disassembling Latch | **45** | Safety Pin | | Magazine Release Button |
| **22** | Slide Catch Spring | **46** | Magazine Release Button Spring | | Spring Bush Plunger |
| **23** | Slide Catch | **47** | Hammer Spring Cap Pin | | |
| **24** | Trigger | **48** | Left Grip Panel | | |
| **25** | Trigger Pin | **49** | Right Grip Panel | | |

# Model 92SB, 92SB Compact and 98 Auto



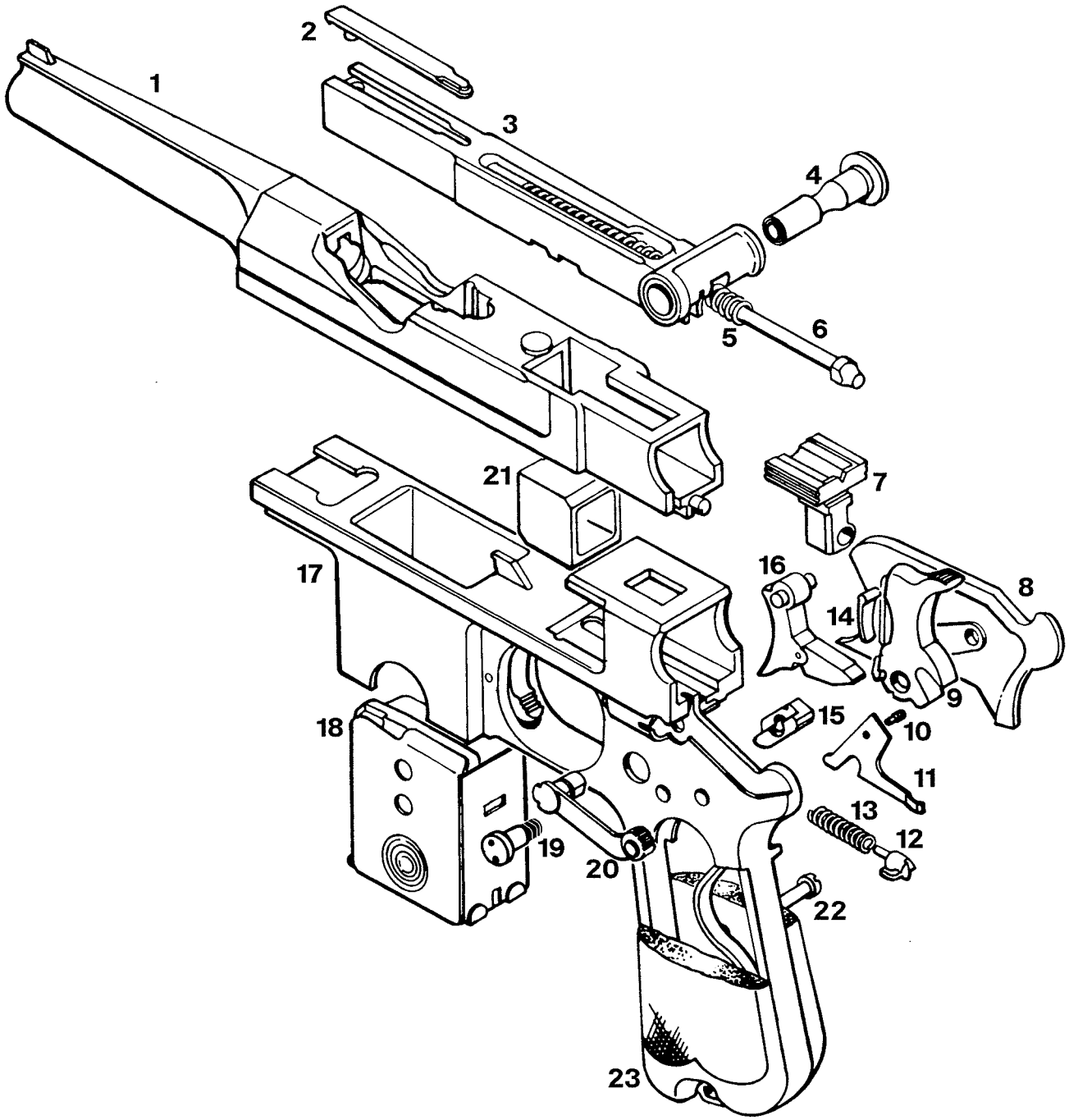

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Trigger Pin | **43** | Hammer Spring Cap Pin |
| **2** | Locking Block | **24** | Trigger Spring | **44** | Grip Screws |
| **3** | Locking Block Plunger | **25** | Trigger Bar | **45** | Grip Screw Bushings |
| **4** | Locking Block Spring Pin | **26** | Trigger Bar Spring | **46** | Magazine Floorplate |
| **5** | Slide | **27** | Disassembly Latch Release Button | **47** | Firing Pin Catch Spring |
| **6** | Extractor | **28** | Disassembly Latch Release Button Spring | **48** | Firing Pin Catch |
| **7** | Extractor Pin | **29** | Hammer Release Lever | **49** | Spring Pin |
| **8** | Extractor Spring | **30** | Ejector | **50** | Safety Plunger Spring |
| **9** | Rear Sight | **31** | Hammer Release Lever Pin | **51** | Safety Plunger |
| **10** | Trigger Bar Release Plunger | **32** | Ejector Pin | **52** | Right Safety-Lever |
| **11** | Trigger Bar Release Plunger Spring | **33** | Hammer | **53** | Safety-Lever Pins |
| **12** | Firing Pin | **34** | Hamer Pin | **54** | Firing Pin Catch lever |
| **13** | Firing Pin Spring | **35** | Hammer Spring Guide | **55** | Magazine Release Button Spring Bush (Short) |
| **14** | Safety | **36** | Hammer Spring | **56** | Magazine Release Button Spring Bush (Long) |
| **15** | Firing Pin plunger | **37** | Hammer Spring Cap | **57** | Left Grip Panel |
| **16** | Recoil Spring | **38** | Sear | **58** | Right Grip Panel |
| **17** | Recoil Spring Guide | **39** | Sear Spring | **59** | Magazine Follower |
| **18** | Frame | **40** | Sear Pin | **60** | Magazine Body |
| **19** | Disassembly Latch | **41** | Magazine Release Button | **61** | Magazine Spring |
| **20** | Slide Catch Spring | **42** | Magazine Release Button Spring | **62** | Magazine Spring Plate |
| **21** | Slide Catch | | | | |
| **22** | Trigger | | | | |

# Model 950 B and 950 BS Auto



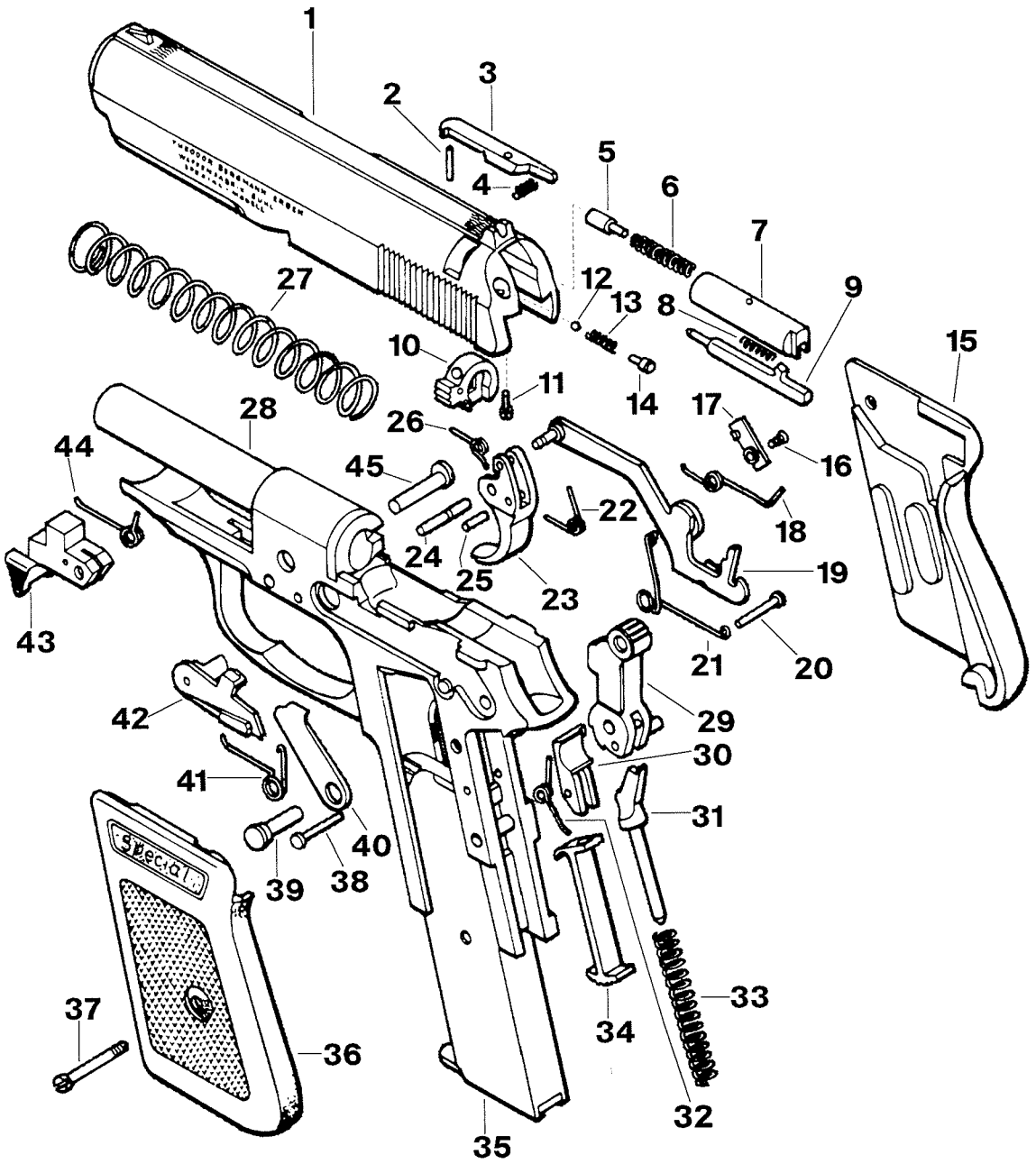

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Sear Pin | **31** | Follower |
| **2** | Barrel | **17** | Magazine Release Button | **32** | Magazine Spring Plate |
| **3** | Firing Pin | **18** | Magazine Catch Spring | **33** | Magazine Spring |
| **4** | Firing Pin Spring | **19** | Magazine Catch | **34** | Magazine Floorplate |
| **5** | Firing Pin Retaining Pin | **20** | Recoil Spring | **35** | Safety |
| **6** | Frame | **21** | Recoil Spring Pin | **36** | Safety Spring |
| **7** | Ejector | **22** | Trigger Guard | **37** | Safety Spring Plunger |
| **8** | Barrel Lever | **23** | Trigger | **38** | Left Grip Panel |
| **9** | Ejector Pin | **24** | Trigger Pin | **39** | Right Grip Panel |
| **10** | Hammer | **25** | Trigger Bar Spring | **40** | Barrel Mounting Pin |
| **11** | Hammer/Safety Stop Pin (950 BS) | **26** | Trigger Bar Spring Plunger | **Parts Not Shown** | |
| **12** | Hammer Strut | **27** | Trigger Bar | | Sear |
| **13** | Hammer Spring | **28** | Trigger Bar Pin | | Magazine Follower Retaining Screw |
| **14** | Hammer Spring Retainer | **29** | Grip Screws | | Barrel Lever Stop Screw |
| **15** | Sear Spring | **30** | Magazine Body | | |

# Model 1908 Auto



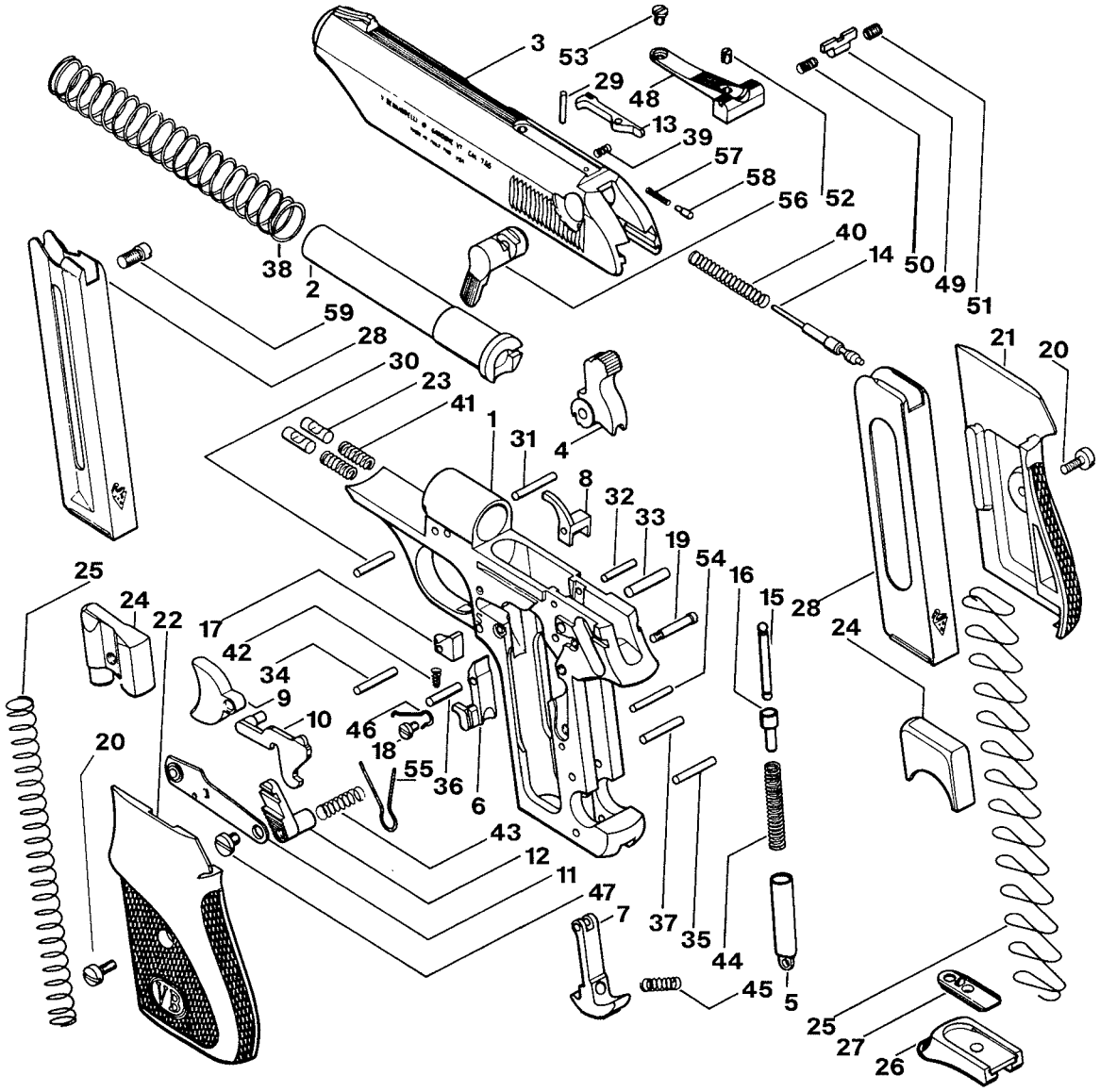

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Extension | **9** | Hammer | **17** | Frame |
| **2** | Extractor | **10** | Disconnector Screw | **18** | Magazine Assembly |
| **3** | Bolt | **11** | Disconnector | **19** | Sideplate Retainer |
| **4** | Bolt Knob Insert | **12** | Safety Plunger | **20** | Safety-Lever |
| **5** | Firing Pin Spring | **13** | Safety Spring | **21** | Locking Block |
| **6** | Firing Pin | **14** | Sear Spring | **22** | Grip Screw |
| **7** | Rear Sight/Bolt Retainer | **15** | Sear | **23** | Grip Panel |
| **8** | Sideplate | **16** | Trigger Assembly | | |

# Special Auto



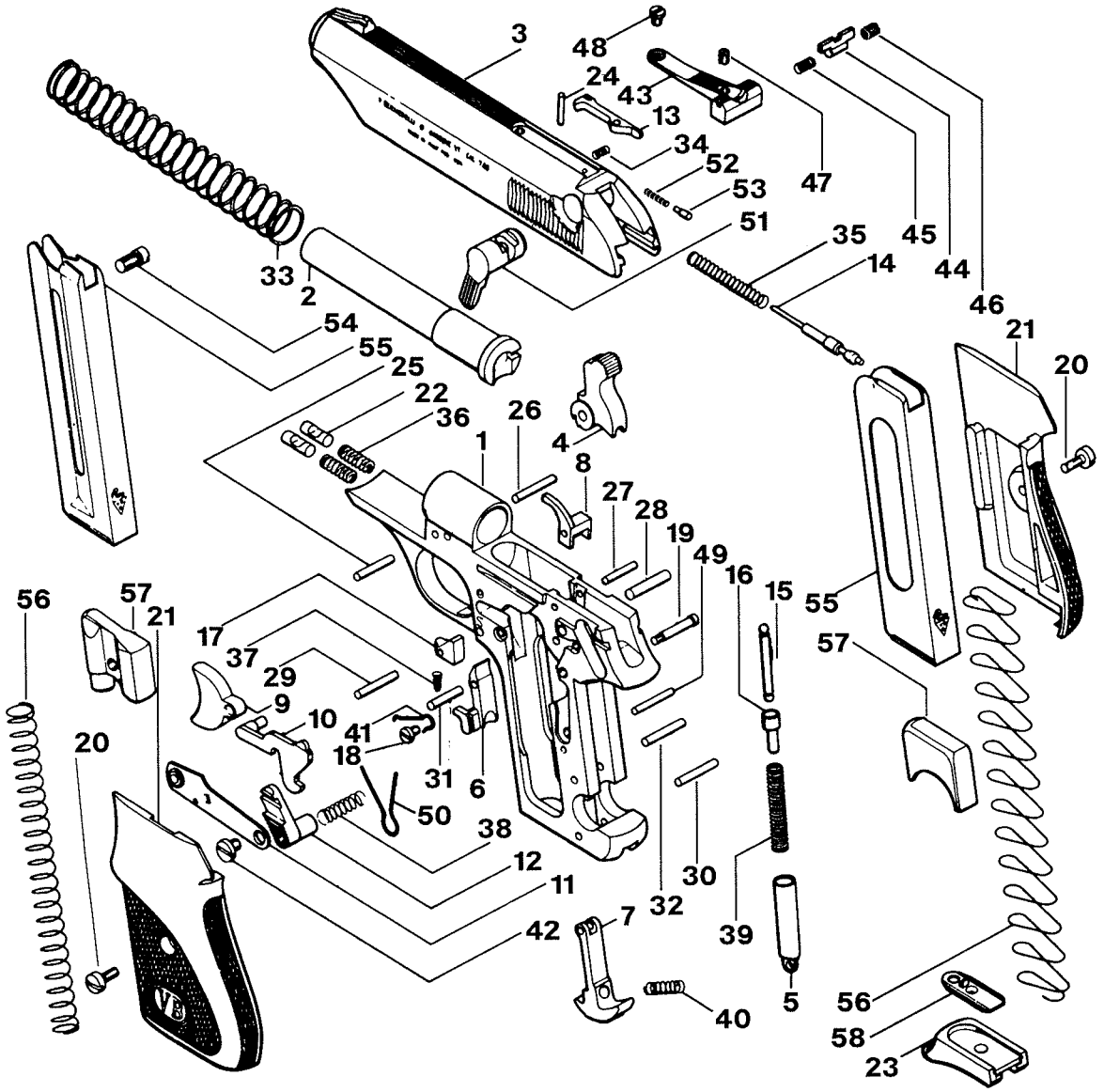

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Retainer Plate Screw | **31** | Hammer Strut |
| **2** | Extractor Pin | **17** | Spring Retainer Plate | **32** | Sear Spring |
| **3** | Extractor | **18** | Trigger Bar Guide Spring | **33** | Hammer Spring |
| **4** | Extractor Spring | **19** | Trigger Bar | **34** | Magazine Catch |
| **5** | Housing Plunger | **20** | Spring Retainer Pin | **35** | Magazine |
| **6** | Plunger Spring | **21** | Trigger Bar Spring | **36** | Left Grip |
| **7** | Firing Pin Housing | **22** | Pin Retainer Spring | **37** | Grip Screw |
| **8** | Firing Pin Spring | **23** | Trigger | **38** | Sear Stop Pin |
| **9** | Firing Pin | **24** | Trigger Pin | **39** | Hammer Pin |
| **10** | Safety Catch | **25** | Retainer Spring Pin | **40** | Ejector |
| **11** | Detent Retainer Screw | **26** | Trigger Spring | **41** | Hold-Open Spring |
| **12** | Detent Ball | **27** | Recoil Spring | **42** | Hold-Open Catch |
| **13** | Detent Spring | **28** | Frame and Barrel Assembly | **43** | Takedown Latch |
| **14** | Spring Guide | **29** | Hammer | **44** | Takedown Latch Spring |
| **15** | Right Grip | **30** | Sear | **45** | Takedown Latch Pin |

# Model 60 Auto



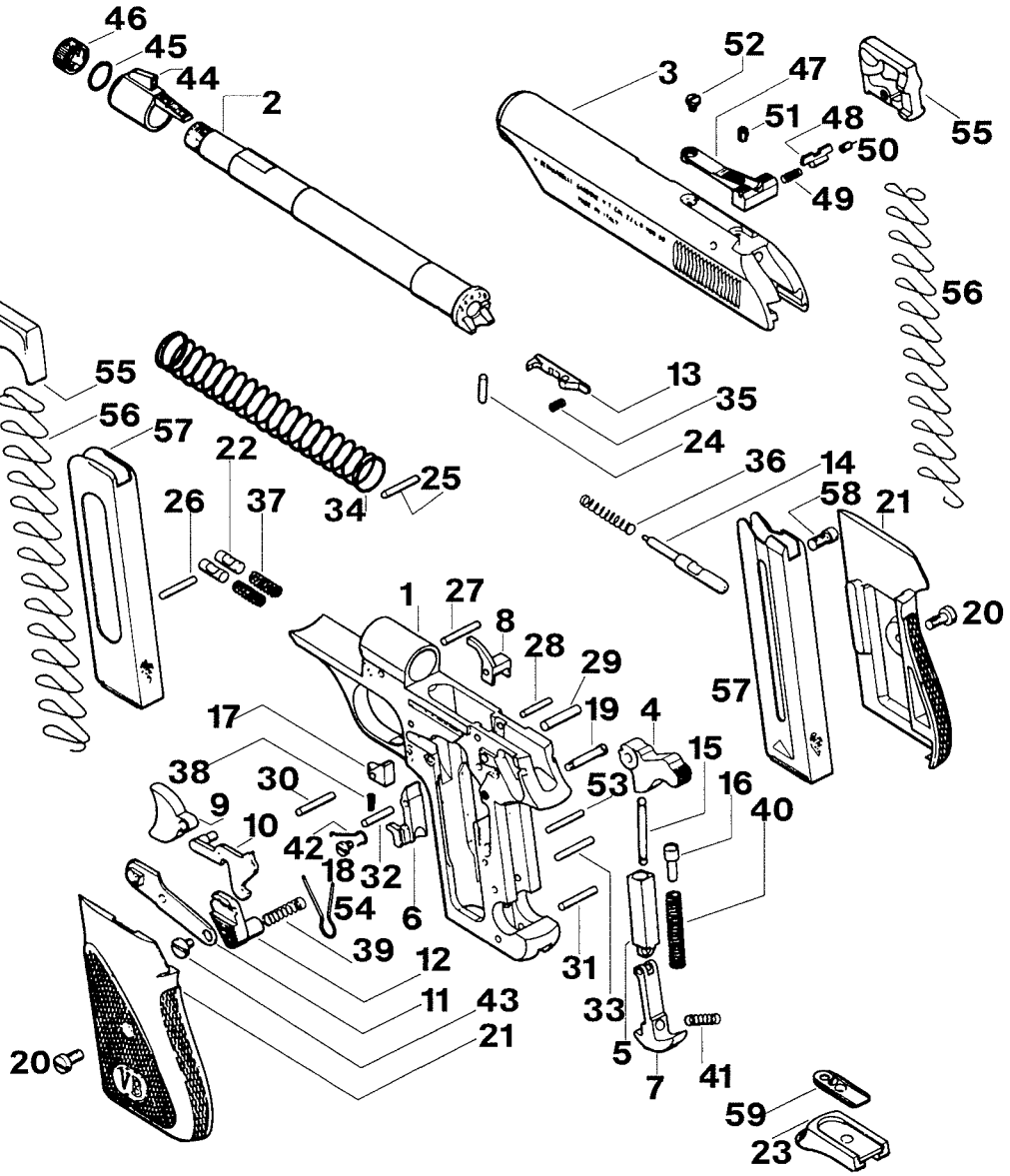

| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **21** | Right Grip | **41** | Buffer Spring |
| **2** | Barrel | **22** | Left Grip | **42** | Magazine Safety Spring |
| **3** | Slide | **23** | Slide Buffer | **43** | Takedown Button Spring |
| **4** | Hammer | **24** | Magazine Platform | **44** | Mainspring |
| **5** | Mainspring Holder | **25** | Magazine Spring | **45** | Magazine Catch Spring |
| **6** | Sear | **26** | Finger Extension | **46** | Trigger Bar Spring |
| **7** | Magazine Catch | **27** | Magazine Bottom Plate | **47** | Safety Screw |
| **8** | Ejector | **28** | Magazine Shell | **48** | Rear Sight Leaf |
| **9** | Trigger | **29** | Extractor Pin | **49** | Sight Blade |
| **10** | Trigger Bar | **30** | Buffer Pin | **50** | Windage Spring |
| **11** | Safety | **31** | Barrel Pin | **51** | Windage Screw |
| **12** | Takedown Button | **32** | Ejector Pin | **52** | Elevation Screw |
| **13** | Extractor-Indicator Pin | **33** | Hammer Pin | **53** | Leaf Sight Screw |
| **14** | Firing Pin | **34** | Magazine Safety Pin | **54** | Mainspring Holder Stop Pin |
| **15** | Mainspring Strut | **35** | Magazine Catch Pin | **55** | Sear Spring |
| **16** | Mainspring Guide | **36** | Sear Pin | **56** | Safety Lock |
| **17** | Magazine Safety | **37** | Mainspring Holder and Grip Pin | **57** | Safety Lock Spring |
| **18** | Trigger Bar Spring Screw | **38** | Recoil Spring | **58** | Safety Lock Spring Detent |
| **19** | Takedown Button Screw | **39** | Extractor Spring | **59** | Magazine Follower Stud |
| **20** | Grip Screw | **40** | Firing Pin Spring | | |

# Model 80 Auto



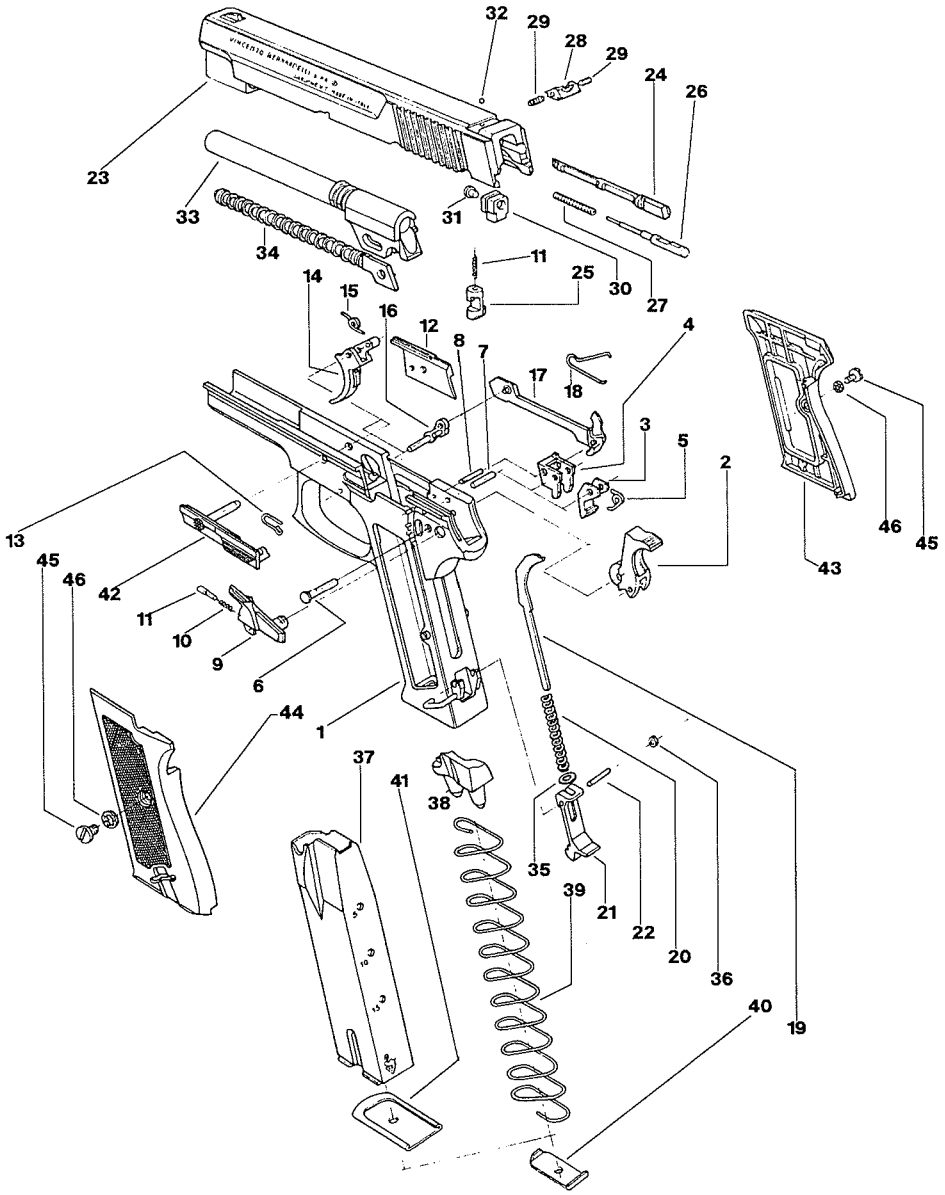

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **21** | Grips | **41** | Magazine Catch Spring |
| **2** | Barrel | **22** | Slide Buffers | **42** | Trigger Bar Spring |
| **3** | Slide | **23** | Magazine Finger Rest | **43** | Safety-Lever Screw |
| **4** | Hammer | **24** | Extractor Pin | **44** | Front Sight Ramp |
| **5** | Mainspring Guide | **25** | Firing Pin Stop Pin | **45** | Front Sight Spring |
| **6** | Sear | **26** | Buffer Pin | **46** | Front Sight Screw Ring |
| **7** | Magazine Catch | **27** | Barrel Pin | **47** | Rear Sight Base |
| **8** | Ejector | **28** | Ejector Pin | **48** | Rear Sight Leaf |
| **9** | Trigger | **29** | Hammer Pin | **49** | Windage Spring |
| **10** | Trigger Bar | **30** | Magazine Safety Pin | **50** | Windage Screw |
| **11** | Safety-Lever | **31** | Magazine Catch Stop Pin | **51** | Elevation Screw |
| **12** | Takedown Button | **32** | Sear Pin | **52** | Rear Sight Screw |
| **13** | Extractor | **33** | Magazine Catch Pin | **53** | Mainspring Guide Stop Pin |
| **14** | Firing Pin | **34** | Recoil Spring | **54** | Sear Spring |
| **15** | Mainspring Strut | **35** | Extractor Spring | **55** | Magazine Follower |
| **16** | Mainspring Plunger | **36** | Firing Spring | **56** | Magazine Spring |
| **17** | Magazine Safety | **37** | Buffer Springs | **57** | Magazine Body |
| **18** | Trigger Bar Spring Screw | **38** | Magazine Safety Spring | **58** | Magazine Follower Stud |
| **19** | Takedown Button Screw | **39** | Takedown Button Spring | **59** | Magazine Spring Plate |
| **20** | Grip Screws | **40** | Mainspring | | |

# Model 90 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **21** | Grips | **41** | Magazine Catch Spring |
| **2** | Barrel | **22** | Slide Buffers | **42** | Trigger Bar Spring |
| **3** | Slide | **23** | Magazine Finger Rest | **43** | Safety-Lever Screw |
| **4** | Hammer | **24** | Extractor Pin | **44** | Front Sight Ramp |
| **5** | Mainspring Guide | **25** | Firing Pin Stop Pin | **45** | Front Sight Spring |
| **6** | Sear | **26** | Buffer Pin | **46** | Front Sight Screw Ring |
| **7** | Magazine Catch | **27** | Barrel Pin | **47** | Rear Sight Base |
| **8** | Ejector | **28** | Ejector Pin | **48** | Rear Sight Leaf |
| **9** | Trigger | **29** | Hammer Pin | **49** | Windage Spring |
| **10** | Trigger Bar | **30** | Magazine Safety Pin | **50** | Windage Screw |
| **11** | Safety-Lever | **31** | Magazine Catch Stop Pin | **51** | Elevation Screw |
| **12** | Takedown Button | **32** | Sear Pin | **52** | Rear Sight Screw |
| **13** | Extractor | **33** | Magazine Catch Pin | **53** | Mainspring Guide Stop Pin |
| **14** | Firing Pin | **34** | Recoil Spring | **54** | Sear Spring |
| **15** | Mainspring Strut | **35** | Extractor Spring | **55** | Magazine Follower |
| **16** | Mainspring Plunger | **36** | Firing Spring | **56** | Magazine Spring |
| **17** | Magazine Safety | **37** | Buffer Springs | **57** | Magazine Body |
| **18** | Trigger Bar Spring Screw | **38** | Magazine Safety Spring | **58** | Magazine Follower Stud |
| **19** | Takedown Button Screw | **39** | Takedown Button Spring | **59** | Magazine Spring Plate |
| **20** | Grip Screws | **40** | Mainspring | | |

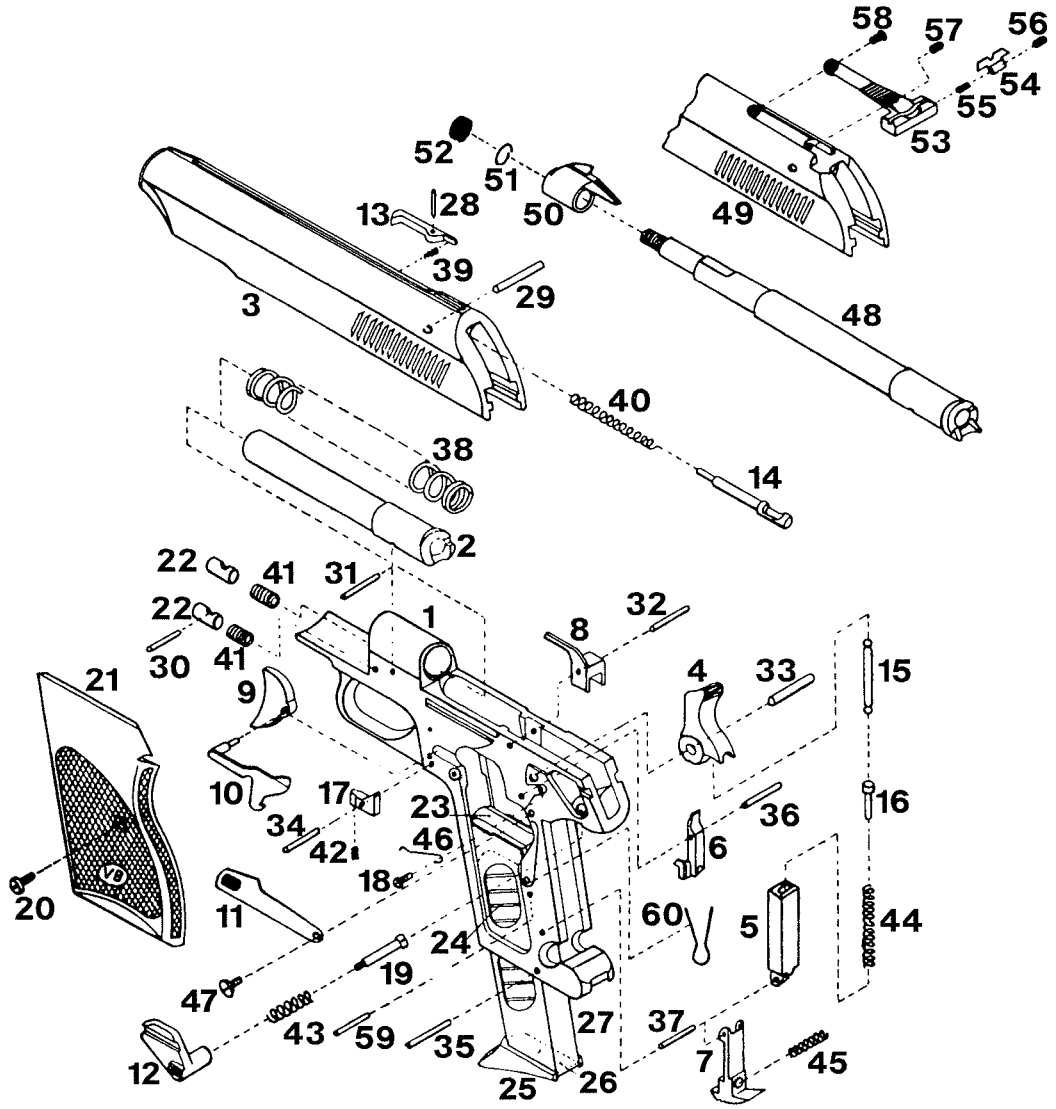
# Model PO-18 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **19** | Hammer Spring Strut | **35** | Hammer Spring Washer |
| **2** | Hammer | **20** | Hammer Spring | **36** | Hammer Spring Base Pin Spacer |
| **3** | Sear | **21** | Hammer Spring Base/ Magazine Catch | **37** | Magazine Body |
| **4** | Sear Lever | **22** | Hammer Spring Base/ Magazine Catch Pin | **38** | Magazine Follower |
| **5** | Sear Spring | **23** | Slide | **39** | Magazine Spring |
| **6** | Hammer Pin | **24** | Extractor | **40** | Magazine Spring Plate |
| **7** | Sear Pin | **25** | Firing Pin Block | **41** | Magazine Floorplate |
| **8** | Sear Spring Detent Pin | **26** | Firing Pin | **42** | Slide Latch |
| **9** | Safety | **27** | Firing Pin Spring | **43** | Right Grip Panel |
| **10** | Safety Catch Plunger Spring | **28** | Rear Sight Blade | **44** | Left Grip Panel |
| **11** | Safety Catch Plunger | **29** | Rear Sight Windage Screws | **45** | Grip Screws |
| **12** | Ejector | **30** | Firing Pin Retainer | **46** | Grip Screw Bushings |
| **13** | Slide Stop Spring | **31** | Firing Pin Piston | | |
| **14** | Trigger | **32** | Rear Sight Positioning Ball | | |
| **15** | Trigger Return Spring | **33** | Barrel | | |
| **16** | Trigger Pivot | **34** | Recoil Spring and Guide | | |
| **17** | Trigger Bar | | | | |
| **18** | Trigger Bar Spring | | | | |

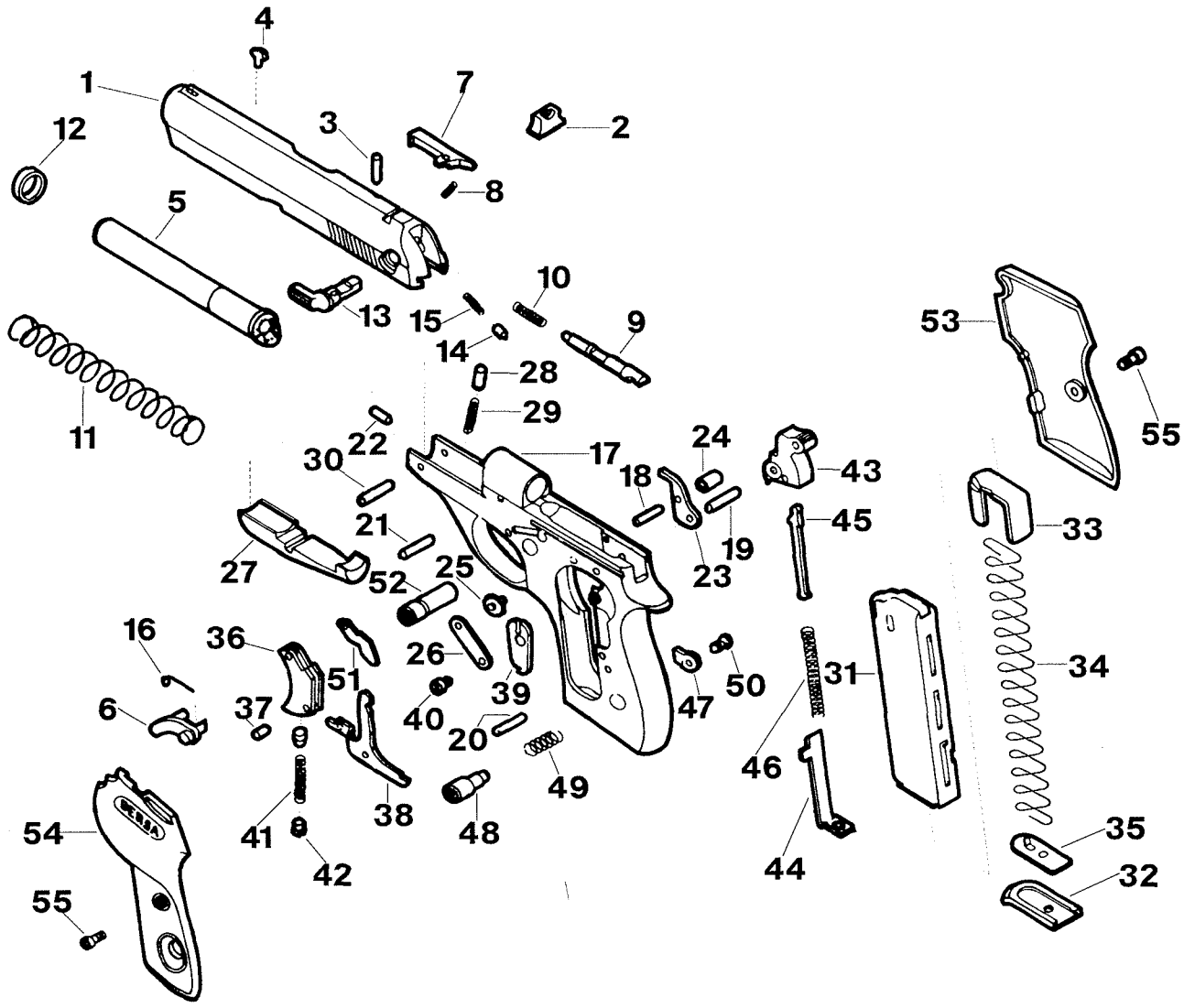
**NOTE:** Gun shown is very early production. Later Production guns have a one-piece firing pin retained by a cross pin and other differences.

# Model VB60 Auto



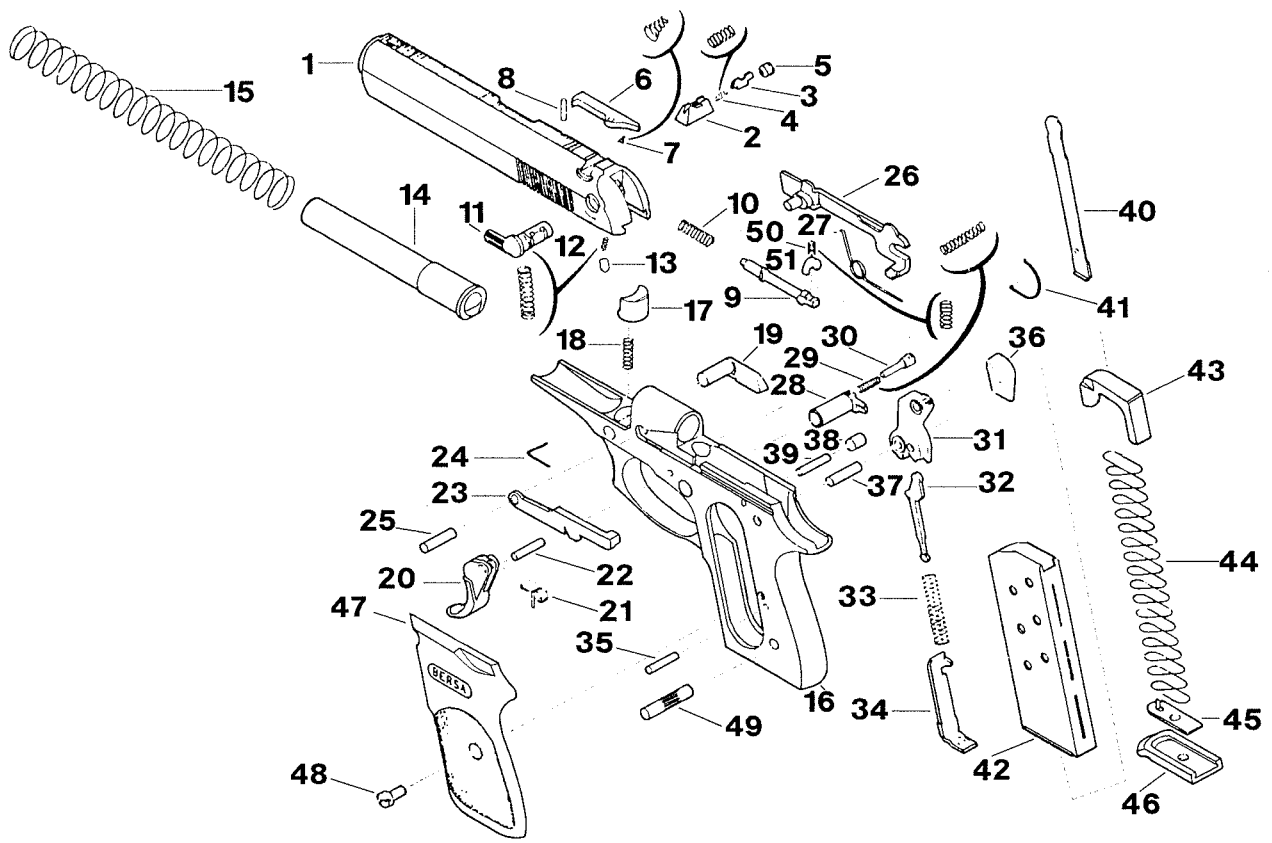

| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **22** | Slide Buffer | **43** | Takedown Button Spring |
| **2** | Barrel | **23** | Magazine Platform | **44** | Mainspring |
| **3** | Slide | **24** | Magazine Spring | **45** | Magazine Catch Spring |
| **4** | Hammer | **25** | Finger Extension | **46** | Trigger Bar Spring |
| **5** | Mainspring Holder | **26** | Magazine Bottom Plate | **47** | Thumb Safety Screw |
| **6** | Sear | **27** | Magazine Shell | **48** | Barrel (Prolonged) |
| **7** | Magazine Catch | **28** | Extractor Pin | **49** | Slide for Rear Sight |
| **8** | Ejector | **29** | Firing Pin Pin | **50** | Front Sight Ramp |
| **9** | Trigger | **30** | Buffer Pin | **51** | Front Sight Spring |
| **10** | Trigger Bar | **31** | Barrel Pin | **52** | Front Sight Screwed Ring |
| **11** | Thumb Safety | **32** | Ejector Pin | **53** | Rear Sight Leaf |
| **12** | Takedown Button | **33** | Hammer Pin | **54** | Sight Blade |
| **13** | Extractor | **34** | Magazine Safety Pin | **55** | Windage Spring |
| **14** | Firing Pin | **35** | Magazine Catch Pin | **56** | Windage Screw |
| **15** | Mainspring Strut | **36** | Sear Pin | **57** | Elevation Screw |
| **16** | Mainspring Guide | **37** | Mainspring Holder Pin | **58** | Leaf Sight Screw |
| **17** | Magazine Safety | **38** | Recoil Spring | **59** | Mainspring Holder Pin |
| **18** | Trigger Bar Spring Screw | **39** | Extractor Spring | **60** | Sear Spring |
| **19** | Takedown Button Screw | **40** | Firing Pin Spring | **Parts Not Shown** | |
| **20** | Grip Screw | **41** | Buffer Spring | | Magazine Follower Screw |
| **21** | Grips | **42** | Magazine Safety Spring | | Magazine Assembly |

# Model 644 Auto



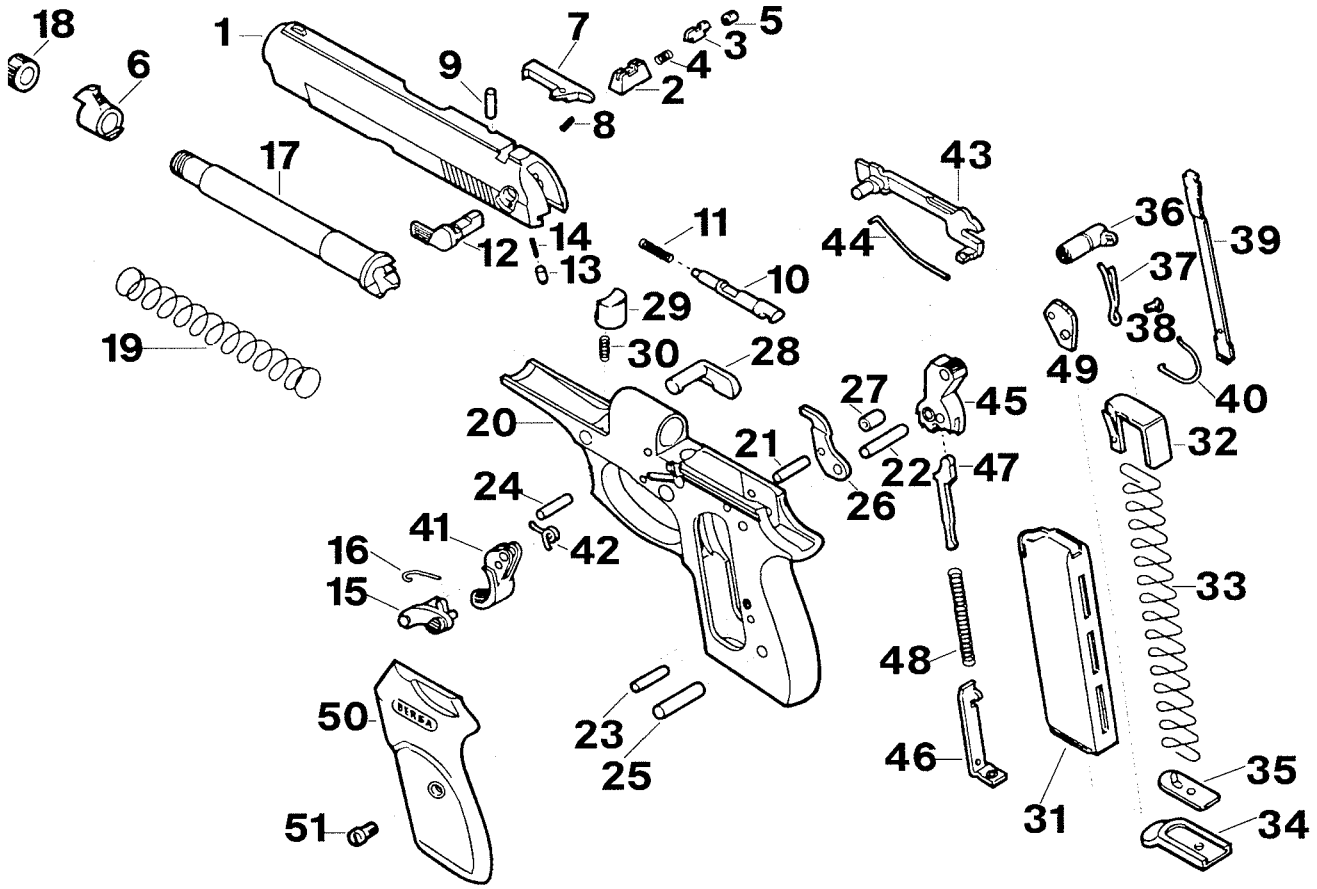

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **20** | Sear Bar Pin | **39** | Sear Activator |
| **2** | Rear Sight | **21** | Barrel Retainer Pin | **40** | Sear Activator Screw |
| **3** | Extractor Pin | **22** | Disassembly Latch Limit Pin | **41** | Trigger Spring |
| **4** | Front Sight | **23** | Ejector | **42** | Trigger Spring Guide |
| **5** | Barrel | **24** | Ejector Bushing | **43** | Hammer |
| **6** | Slide Stop | **25** | Magazine Safety | **44** | Sear Bar |
| **7** | Extractor | **26** | Magazine Safety Spring | **45** | Hammer Spring Guide |
| **8** | Extractor Spring | **27** | Takedown Latch | **46** | Hammer Spring |
| **9** | Firing Pin | **28** | Takedown Latch Spring Plug | **47** | Magazine Latch |
| **10** | Firing Pin Spring | **29** | Takedown Latch Spring | **48** | Magazine Release Button |
| **11** | Recoil Spring | **30** | Takedown Latch Pin | **49** | Magazine Latch Spring |
| **12** | Barrel Bushing | **31** | Magazine Body | **50** | Magazine Latch Screw |
| **13** | Firing Pin Safety | **32** | Magazine Floorplate | **51** | Trigger Safety Bar |
| **14** | Firing Pin Safety Stop | **33** | Magazine Follower | **52** | Trigger Safety Button |
| **15** | Firing Pin Safety Spring | **34** | Magazine Spring | **53** | Right Grip Panel |
| **16** | Slide Stop Spring | **35** | Magazine Floorplate Latch | **54** | Left Grip Panel |
| **17** | Frame | **36** | Trigger | **55** | Grip Screws |
| **18** | Ejector Pin | **37** | Disconnector Pin | | |
| **19** | Hammer Pin | **38** | Disconnector | | |

# Model 83-73 Auto



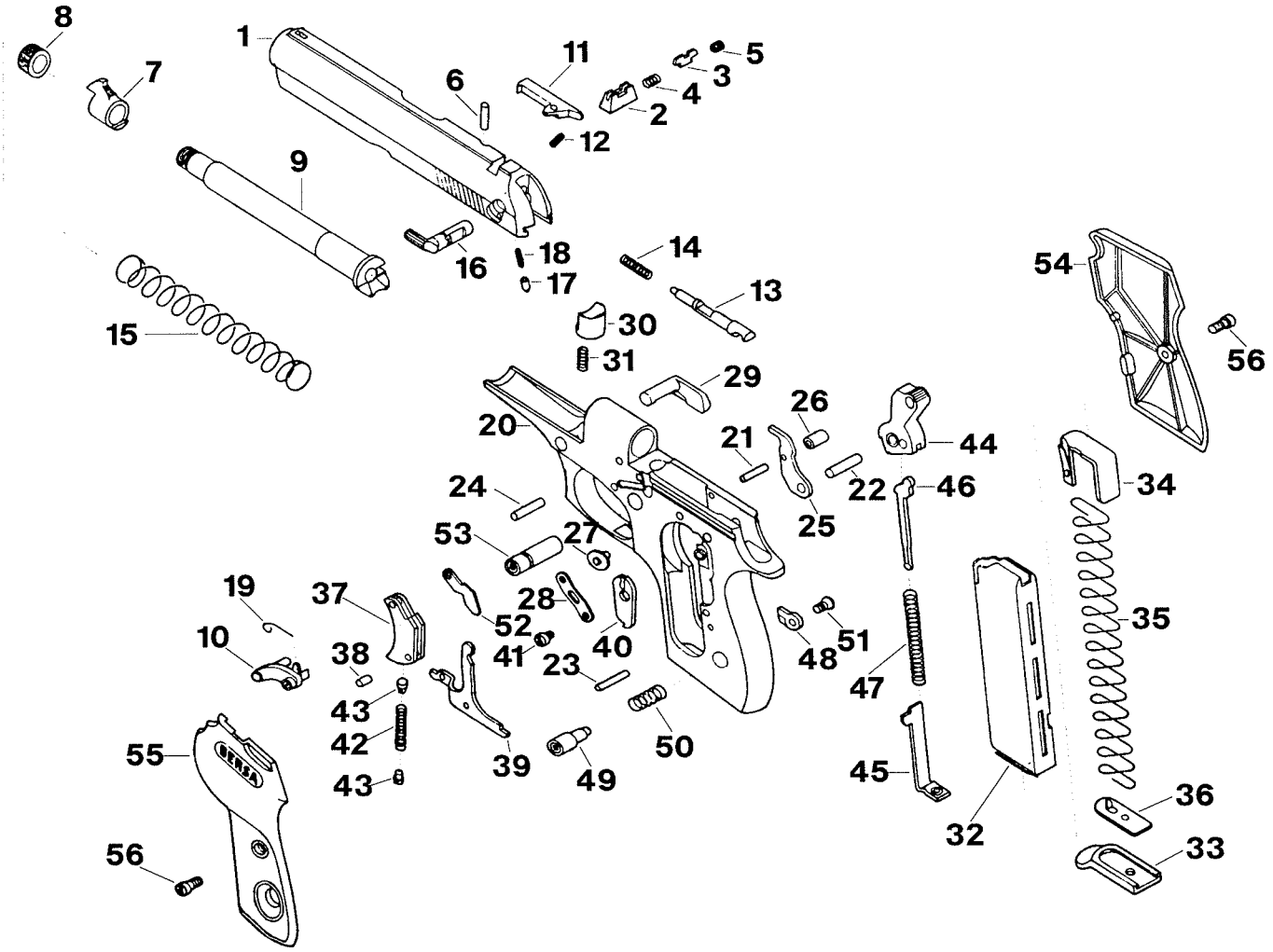

| | | | |
|---|---|---|---|
| **1** | Slide | **27** | Disconnector Spring |
| **2** | Rear Sight | **28** | Magazine Catch |
| **3** | Rear Sight Blade | **29** | Magazine Catch Spring |
| **4** | Rear Sight Spring | **30** | Magazine Catch Pin |
| **5** | Rear Sight Screw | **31** | Hammer |
| **6** | Extractor | **32** | Hammer Spring Guide |
| **7** | Extractor Spring | **33** | Hammer Spring |
| **8** | Extractor Pin | **34** | Cocking Piece |
| **9** | Firing Pin | **35** | Cocking Piece Pin |
| **10** | Firing Pin Spring | **36** | Hammer Release |
| **11** | Safety | **37** | Hammer Pin |
| **12** | Safety Spring | **38** | Hammer Release Bush |
| **13** | Safety Stop | **39** | Hammer Release Pin |
| **14** | Barrel | **40** | Magazine Safety |
| **15** | Recoil Spring | **41** | Magazine Safety Spring |
| **16** | Frame | **42** | Magazine |
| **17** | Slide Stop | **43** | Feeder Platform |
| **18** | Slide Stop Spring | **44** | Magazine Spring |
| **19** | Disassembly Bar | **45** | Magazine Bottom Holder |
| **20** | Trigger | **46** | Magazine Bottom |
| **21** | Trigger Spring | **47** | Grip |
| **22** | Trigger Pin | **48** | Grip Screw |
| **23** | Slide Catch | **49** | Grip Pin |
| **24** | Slide Catch Spring | **50** | Firing Pin Stop Spring |
| **25** | Slide Catch Pin | **51** | Firing Pin Stop |
| **26** | Disconnector | | |

# Model 223 Auto



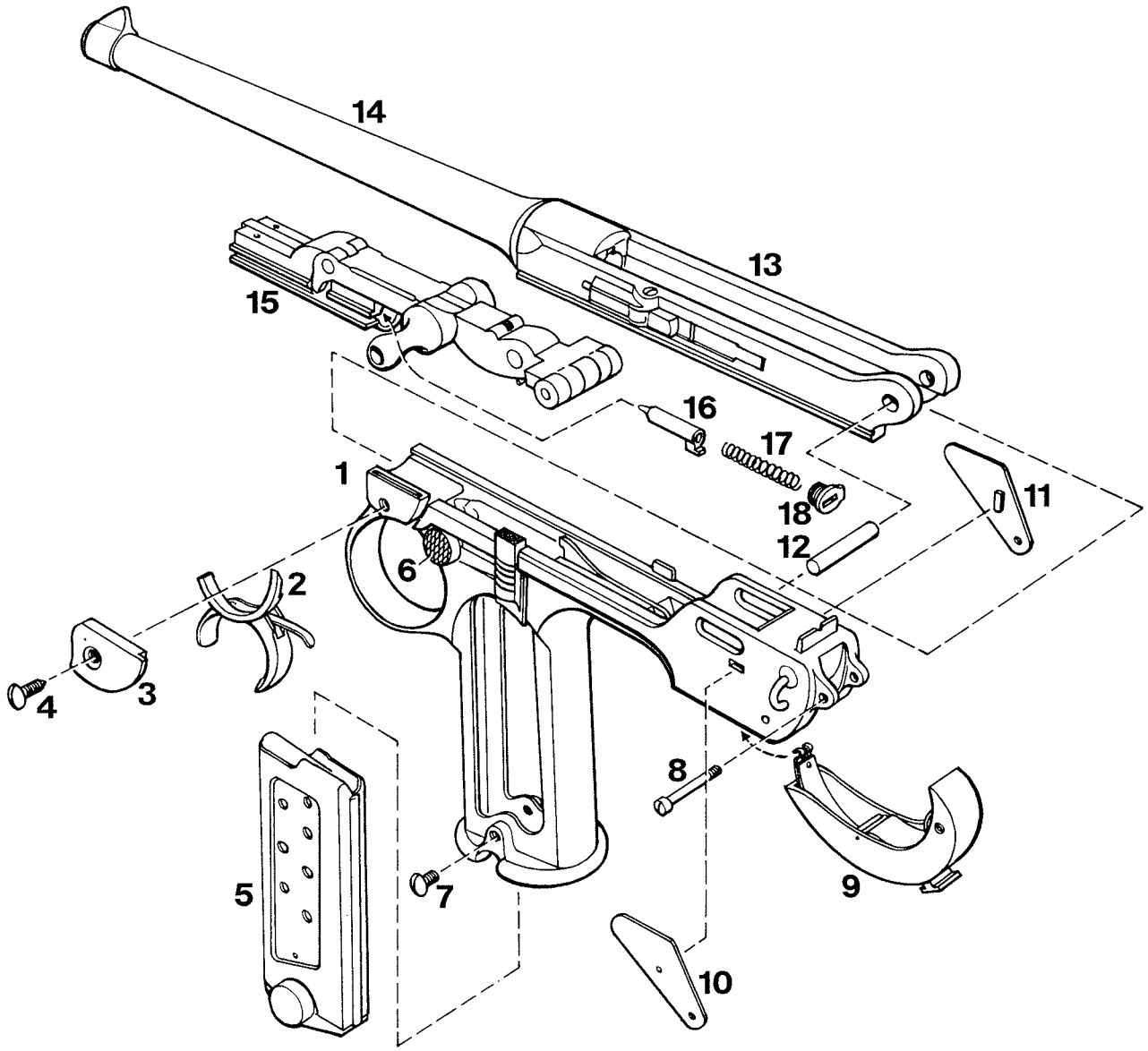

| | | | |
|---|---|---|---|
| **1** | Slide | **27** | Ejector Bush |
| **2** | Rear Sight | **28** | Disassembly Piece |
| **3** | Rear Sight Blade | **29** | Slide Stop |
| **4** | Rear Sight Spring | **30** | Slide Stop Spring |
| **5** | Rear Sight Screw | **31** | Magazine |
| **6** | Front Sight | **32** | Feeder Platform |
| **7** | Extractor | **33** | Magazine Spring |
| **8** | Extractor Spring | **34** | Magazine Bottom |
| **9** | Extractor Pin | **35** | Magazine Bottom Holder |
| **10** | Firing Pin | **36** | Magazine Catch |
| **11** | Firing Pin Spring | **37** | Magazine Catch Spring |
| **12** | Safety | **38** | Magazine Catch Screw |
| **13** | Safety Stop | **39** | Magazine Safety |
| **14** | Safety Spring | **40** | Magazine Safety Spring |
| **15** | Catch Slide | **41** | Trigger |
| **16** | Catch Slide Spring | **42** | Trigger Spring |
| **17** | Barrel | **43** | Disconnector |
| **18** | Front Sight Nut | **44** | Disconnector Spring |
| **19** | Recoil Spring | **45** | Hammer |
| **20** | Frame | **46** | Cocking Piece |
| **21** | Ejector Pin | **47** | Hammer Spring Guide |
| **22** | Hammer Pin | **48** | Hammer Spring |
| **23** | Cocking Piece Pin | **49** | Hammer Release |
| **24** | Barrel Pin | **50** | Grip Plate |
| **25** | Grip Pin | **51** | Grip Plate Screw |
| **26** | Ejector | | |

# Model 224, 225 and 226 Auto



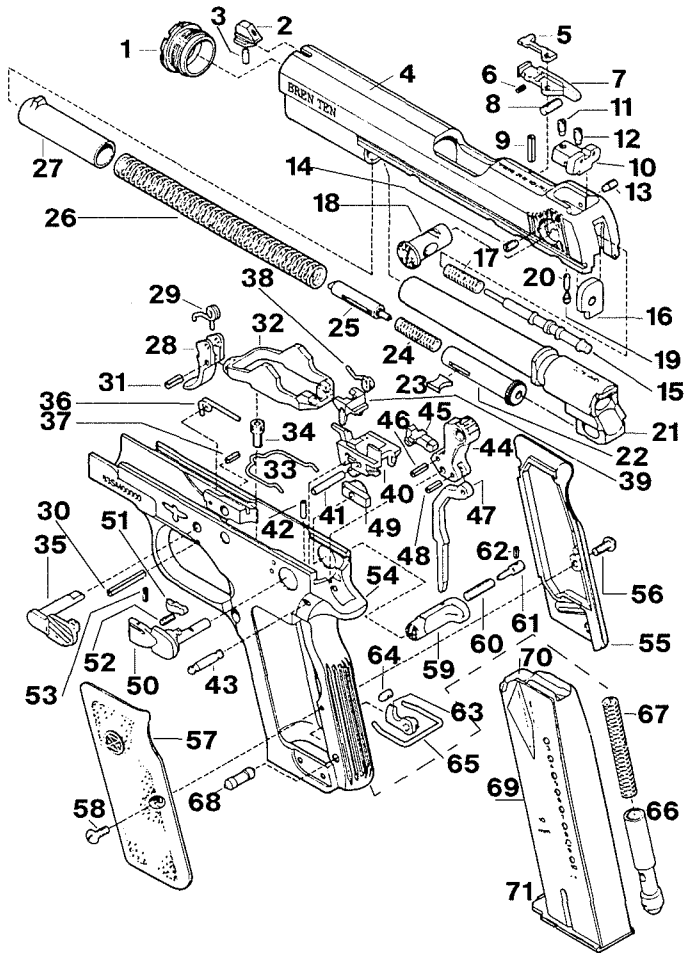

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **20** | Frame | **39** | Disconnector |
| **2** | Rear Sight Body | **21** | Ejector Pin | **40** | Release Piece |
| **3** | Rear Sight Blade | **22** | Hammer Pin | **41** | Release Piece Screw |
| **4** | Rear Sight Spring | **23** | Cocking Piece Pin | **42** | Trigger Spring |
| **5** | Rear Sight Screw | **24** | Barrel Pin | **43** | Trigger Spring Pin |
| **6** | Extractor Pin | **25** | Ejector | **44** | Hammer |
| **7** | Front Sight | **26** | Ejector Bush | **45** | Cocking Piece |
| **8** | Front Sight Nut | **27** | Magazine Safety | **46** | Hammer Spring Guide |
| **9** | Barrel | **28** | Magazine Safety Spring | **47** | Hammer Spring |
| **10** | Catch Slide | **29** | Disassembly Piece | **48** | Magazine Catch |
| **11** | Extractor | **30** | Slide Top | **49** | Magazine Button |
| **12** | Extractor Spring | **31** | Slide Top Spring | **50** | Magazine Catch Spring |
| **13** | Firing Pin | **32** | Magazine Body | **51** | Magazine Catch Screw |
| **14** | Firing Pin Spring | **33** | Magazine Bottom | **52** | Trigger Safety |
| **15** | Recoil Spring | **34** | Feeder Platform | **53** | Safety Button |
| **16** | Firing Pin Safety | **35** | Magazine Spring | **54** | Grip Plate Right |
| **17** | Firing Pin Safety Top | **36** | Magazine Bottom Holder | **55** | Grip Plate Left |
| **18** | Firing Pin Safety Spring | **37** | Trigger | **56** | Grip Screws |
| **19** | Catch Slide Spring | **38** | Disconnector Pin | | |

# Autoloading Pistol



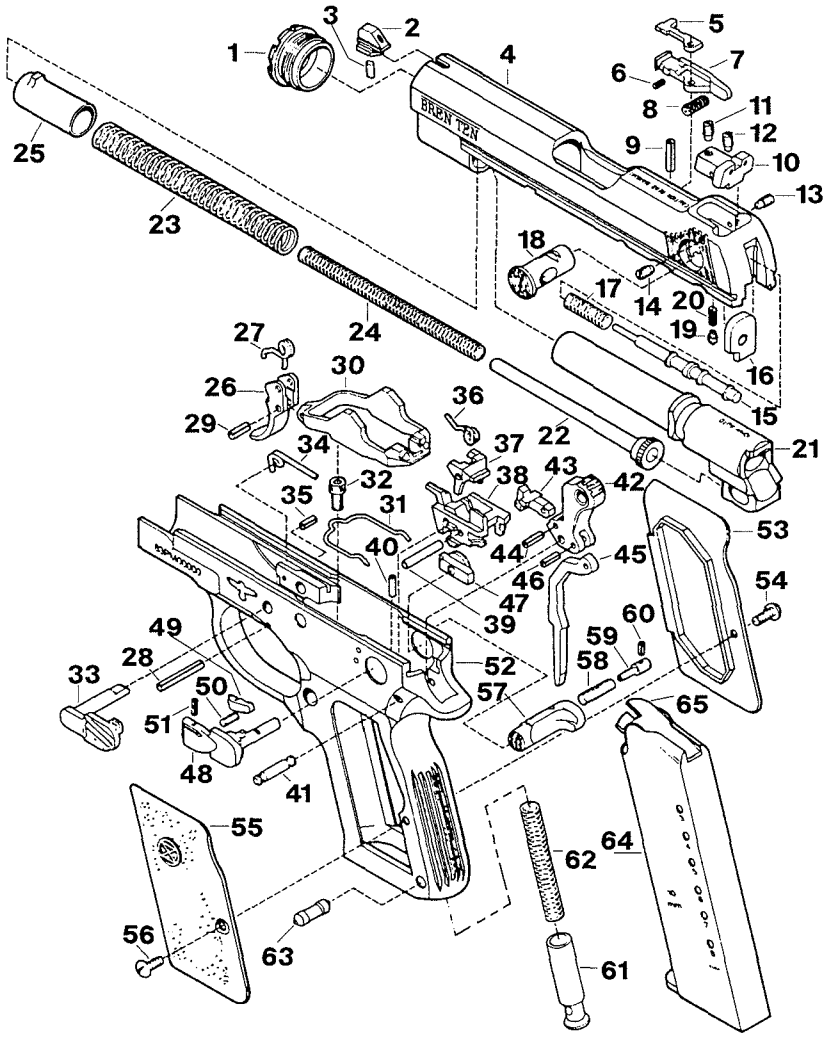

| | | | |
|---|---|---|---|
| **1** | Frame | **11** | Cover Plate (Right) |
| **2** | Trigger | **12** | Connecting Pin |
| **3** | Trigger Cover | **13** | Receiver |
| **4** | Trigger Cover Screw | **14** | Barrel |
| **5** | Magazine Assembly | **15** | Breechblock and Toggle Links |
| **6** | Magazine Catch Button | **16** | Firing Pin |
| **7** | Grip Screw | **17** | Firing Pin Spring |
| **8** | Recoil Spring Housing Screw | **18** | Firing Pin Screw |
| **9** | Recoil Spring Housing with Recoil Spring | **Parts Not Shown** | Grips |
| **10** | Cover Plate (Left) | | |

# Combat Auto



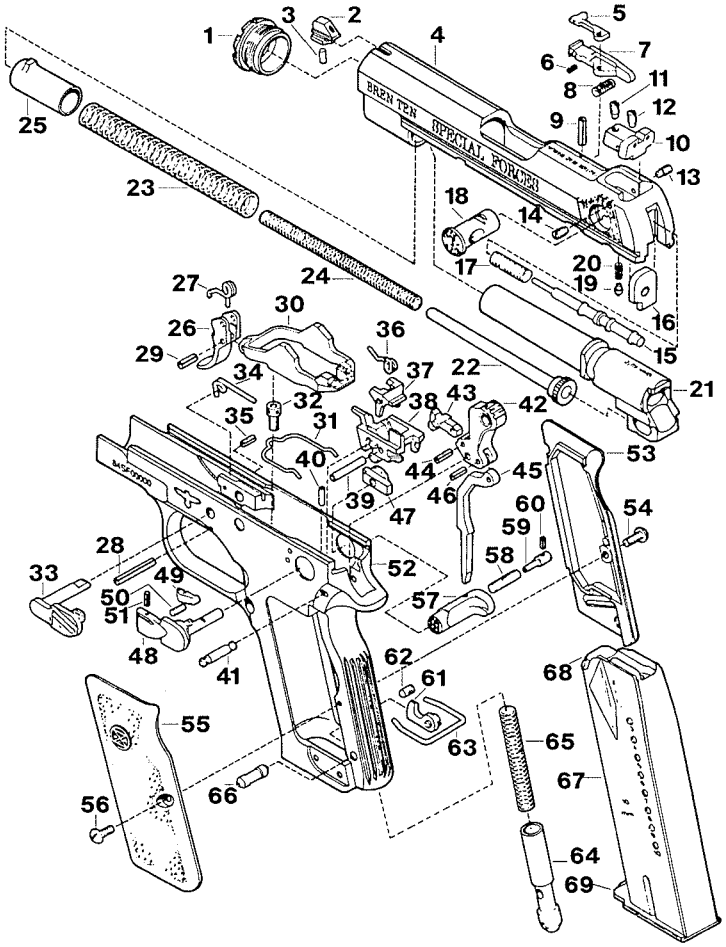

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **24** | Recoil Buffer Spring | **50** | Thumb Safety-Lever |
| **2** | Front Sight | **25** | Screwdriver/Recoil Buffer | **51** | Thumb Safety-Lever Detent |
| **3** | Front Sight Plug | **26** | Recoil Spring | **52** | Thumb Safety-Lever Detent Spring |
| **4** | Slide | **27** | Recoil Spring Tube/Barrel | **53** | Thumb Safety-Lever Detent Pin |
| **5** | Loaded Chamber Indicator | | Bushing Lock | **54** | Receiver (Frame) |
| **6** | Loaded Chamber Indicator Spring | **28** | Trigger | **55** | Right Stock |
| **7** | Extractor | **29** | Trigger Return Spring | **56** | Right Stock Screw |
| **8** | Extractor Spring | **30** | Trigger Pivot Pin | **57** | Left Stock |
| **9** | Extractor Pin | **31** | Trigger Bar Pivot Pin | **58** | Left Stock Screw |
| **10** | Rear Sight | **32** | Trigger Bar | **59** | Magazine Release |
| **11** | Forward Rear Sight Elevation | **33** | Trigger Bar Spring | **60** | Magazine Release Spring |
| | Adjustment Screw | **34** | Trigger Bar Spring Screw | **61** | Magazine Release Lock |
| **12** | Rearward Rear Sight Elevation | **35** | Slide Stop | **62** | Magazine Release Lock Pin |
| | Adjustment Screw | **36** | Slide Stop Spring | **63** | Magazine Catch Selector Cam |
| **13** | Right Rear Sight Windage | **37** | Slide Stop Spring Pin | **64** | Magazine Catch Selector Keeper |
| | Adjustment Screw | **38** | Sear Spring | **65** | Magazine Catch Selector |
| **14** | Left Rear Sight Windage | **39** | Sear | | Keeper Spring |
| | Adjustment Screw | **40** | Sear Housing | **66** | Lanyard Loop/Mainspring Retainer |
| **15** | Firing Pin | **41** | Sear Pin | **67** | Mainspring |
| **16** | Firing Pin Retainer | **42** | Hammer Pin Retainer | **68** | Lanyard Loop/Mainspring |
| **17** | Firing Pin Spring | **43** | Hammer Pin | | Retainer Pin |
| **18** | Firing Pin Block | **44** | Hammer | **69** | Magazine Body |
| **19** | Firing Pin Block Detent | **45** | Double Action Hook | **70** | Magazine Follower |
| **20** | Firing Pin Block Detent Spring | **46** | Hook Pin | **71** | Magazine Floorplate |
| **21** | Barrel | **47** | Hammer Strut | **Parts Not Shown** | |
| **22** | Recoil Spring Guide | **48** | Strut Pin | | Magazine Floorplate Retainer |
| **23** | Screwdriver Lock Key | **49** | Thumb Safety Bushing | | Magazine Spring |

# Pocket Auto



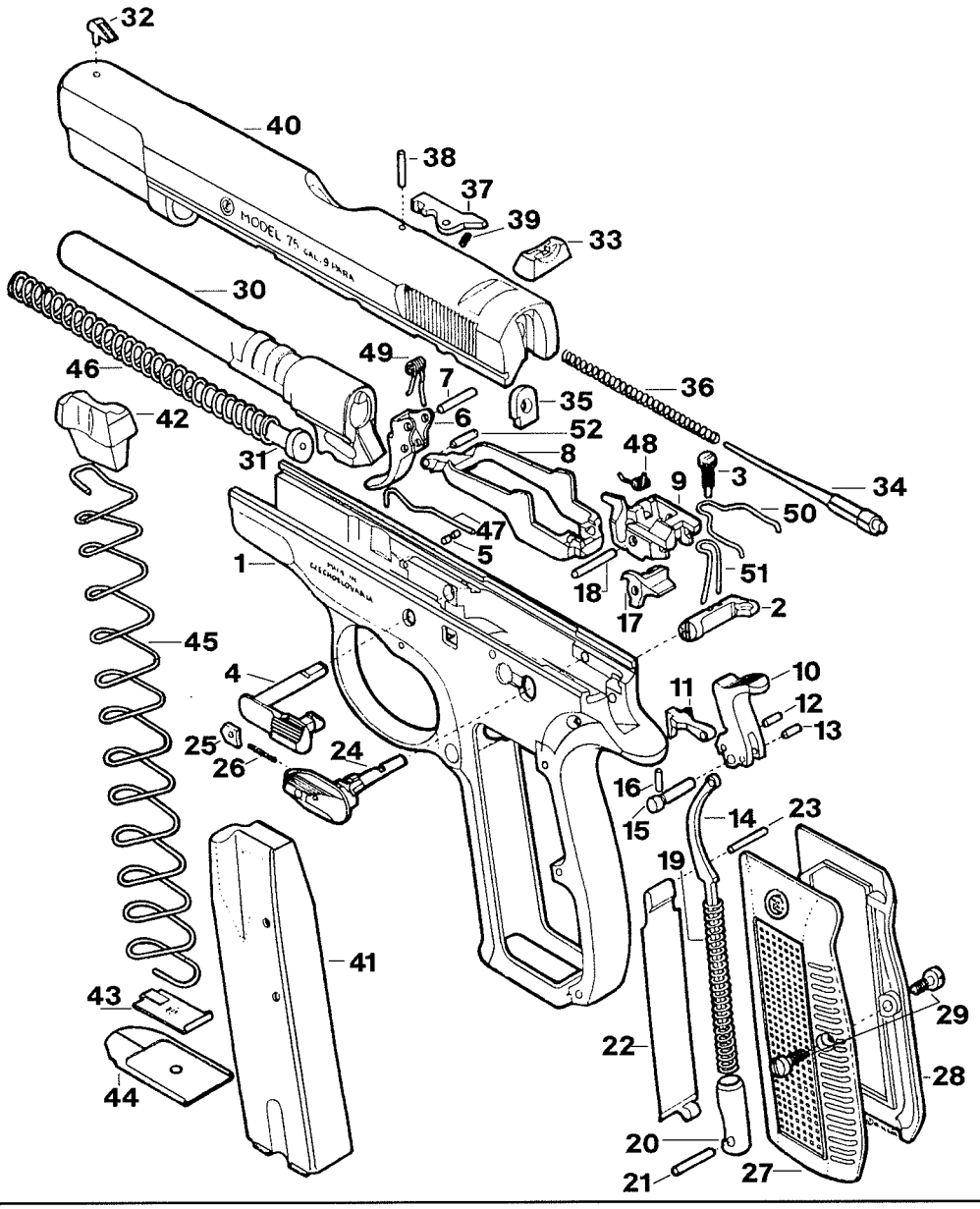

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **21** | Barrel | **44** | Hook Pin |
| **2** | Front Sight | **22** | Recoil Spring Guide | **45** | Hammer Strut |
| **3** | Front Sight Plug | **23** | Recoil Spring, Outer | **46** | Strut Pin |
| **4** | Slide | **24** | Recoil Spring, Inner | **47** | Thumb Safety Bushing |
| **5** | Loaded Chamber Indicator | **25** | Recoil Spring Tube/Barrel Bushing Lock | **48** | Thumb Safety-Lever |
| **6** | Loaded Chamber Indicator Spring | **26** | Trigger | **49** | Thumb Safety-Lever Detent |
| **7** | Extractor | **27** | Trigger Return Spring | **50** | Thumb Safety-Lever Detent Spring |
| **8** | Extractor Spring | **28** | Trigger Pivot Pin | **51** | Thumb Safety-Lever Detent Pin |
| **9** | Extractor Pin | **29** | Trigger Bar Pivot Pin | **52** | Receiver (Frame) |
| **10** | Rear Sight | **30** | Trigger Bar | **53** | Right Stock |
| **11** | Forward Rear Sight Elevation Adjustment Screw | **31** | Trigger Bar Spring | **54** | Right Stock Screw |
| **12** | Rearward Rear Sight Elevation Adjustment Screw | **32** | Trigger Bar Spring Screw | **55** | Left Stock |
| **13** | Right Rear Sight Windage Adjustment Screw | **33** | Slide Stop | **56** | Left Stock Screw |
| **14** | Left Rear Sight Windage Adjustment Screw | **34** | Slide Stop Spring | **57** | Magazine Release |
| **15** | Firing Pin | **35** | Slide Stop Spring Pin | **58** | Magazine Release Spring |
| **16** | Firing Pin Retainer | **36** | Sear Spring | **59** | Magazine Release Lock |
| **17** | Firing Pin Spring | **37** | Sear | **60** | Magazine Release Lock Pin |
| **18** | Firing Pin Block | **38** | Sear Housing | **61** | Mainspring Retainer |
| **19** | Firing Pin Block Detent | **39** | Sear Pin | **62** | Mainspring |
| **20** | Firing Pin Block Detent Spring | **40** | Hammer Pin Retainer | **63** | Mainspring Retainer Pin |
| | | **41** | Hammer Pin | **64** | Magazine Body |
| | | **42** | Hammer | **65** | Magazine Follower |
| | | **43** | Double Action Hook | **Parts Not Shown** | |
| | | | | | Magazine Spring |

# Special Forces Model Auto



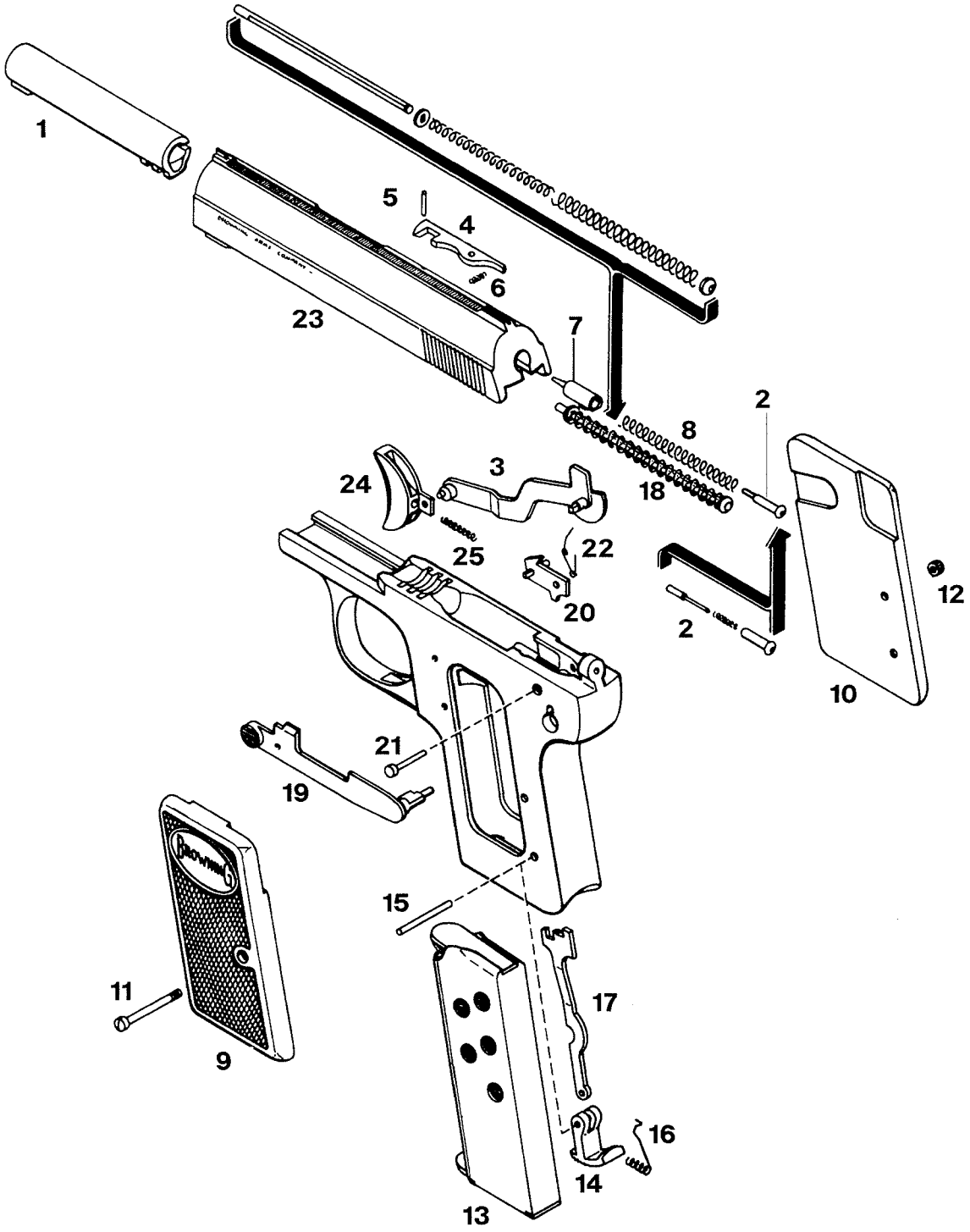

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **23** | Recoil Spring, Outer | **49** | Thumb Safety-Lever Detent |
| **2** | Front Sight | **24** | Recoil Spring, Inner | **50** | Thumb Safety-Lever Detent Spring |
| **3** | Front Sight Plug | **25** | Recoil Spring Tube/Barrel Bushing Lock | **51** | Thumb Safety-Lever Detent Pin |
| **4** | Slide | **26** | Trigger | **52** | Receiver (Frame) |
| **5** | Loaded Chamber Indicator | **27** | Trigger Return Spring | **53** | Right Stock |
| **6** | Loaded Chamber Indicator Spring | **28** | Trigger Pivot Pin | **54** | Right Stock Screw |
| **7** | Extractor | **29** | Trigger Bar Pivot Pin | **55** | Left Stock |
| **8** | Extractor Spring | **30** | Trigger Bar | **56** | Left Stock Screw |
| **9** | Extractor Pin | **31** | Trigger Bar Spring | **57** | Magazine Release |
| **10** | Rear Sight | **32** | Trigger Bar Spring Screw | **58** | Magazine Release Spring |
| **11** | Forward Rear Sight Elevation Adjustment Screw | **33** | Slide Stop | **59** | Magazine Release Lock |
| **12** | Rearward Rear Sight Elevation Adjustment Screw | **34** | Slide Stop Spring | **60** | Magazine Release Lock Pin |
| **13** | Right Rear Sight Windage Adjustment Screw | **35** | Slide Stop Spring Pin | **61** | Magazine Catch Selector Cam |
| **14** | Left Rear Sight Windage Adjustment Screw | **36** | Sear Spring | **62** | Magazine Catch Selector Keeper |
| **15** | Firing Pin | **37** | Sear | **63** | Magazine Catch Selector Keeper Spring |
| **16** | Firing Pin Retainer | **38** | Sear Housing | **64** | Lanyard Loop/Mainspring Retainer |
| **17** | Firing Pin Spring | **39** | Sear Pin | **65** | Mainspring |
| **18** | Firing Pin Block | **40** | Hammer Pin Retainer | **66** | Lanyard Loop/Mainspring Retainer Pin |
| **19** | Firing Pin Block Detent | **41** | Hammer Pin | **67** | Magazine Body |
| **20** | Firing Pin Block Detent Spring | **42** | Hammer | **68** | Magazine Follower |
| **21** | Barrel | **43** | Double Action Hook | **69** | Magazine Floorplate |
| **22** | Recoil Spring Guide | **44** | Hook Pin | **Parts Not Shown** | |
| | | **45** | Hammer Strut | | Magazine Floorplate Retainer |
| | | **46** | Strut Pin | | Magazine Spring |
| | | **47** | Thumb Safety Bushing | | |
| | | **48** | Thumb Safety-Lever | | |

# Model CZ-75 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Sear Pin | **36** | Firing Pin Spring |
| **2** | Magazine Catch | **19** | Hammer Spring | **37** | Extractor |
| **3** | Trigger Bar Spring Screw | **20** | Hammer Spring Base | **38** | Extractor Pivot Pin |
| **4** | Slide Stop | **21** | Hammer Spring Base Pin | **39** | Extractor Spring |
| **5** | Slide Stop Pin Spring Pin | **22** | Magazine Security Spring Plate | **40** | Slide |
| **6** | Trigger | **23** | Magazine Security Spring Plate Pin | **41** | Magazine Body |
| **7** | Trigger Pin | **24** | Safety-Lever | **42** | Magazine Follower |
| **8** | Trigger Bar | **25** | Safety-Lever Detent Plate | **43** | Magazine Spring Plate |
| **9** | Sear Assembly Housing with Ejector | **26** | Safety-Lever Detent Plate Spring | **44** | Magazine Floorplate |
| | | **27** | Left Grip | **45** | Magazine Spring |
| **10** | Hammer | **28** | Right Grip | **46** | Recoil Spring |
| **11** | Interruptor | **29** | Grip Screw | **47** | Slide Stop Pin Spring |
| **12** | Interruptor Pin | **30** | Barrel | **48** | Hammer Stop Spring |
| **13** | Hammer Strut Pin | **31** | Recoil Spring Guide | **49** | Trigger Spring |
| **14** | Hammer Strut | **32** | Front Sight | **50** | Trigger Bar Spring |
| **15** | Hammer Pin | **33** | Rear Sight | **51** | Magazine Catch Spring |
| **16** | Hammer Pin Retaining Pin | **34** | Firing Pin | **52** | Trigger Bar Pin |
| **17** | Sear | **35** | Firing Pin Retainer | | |

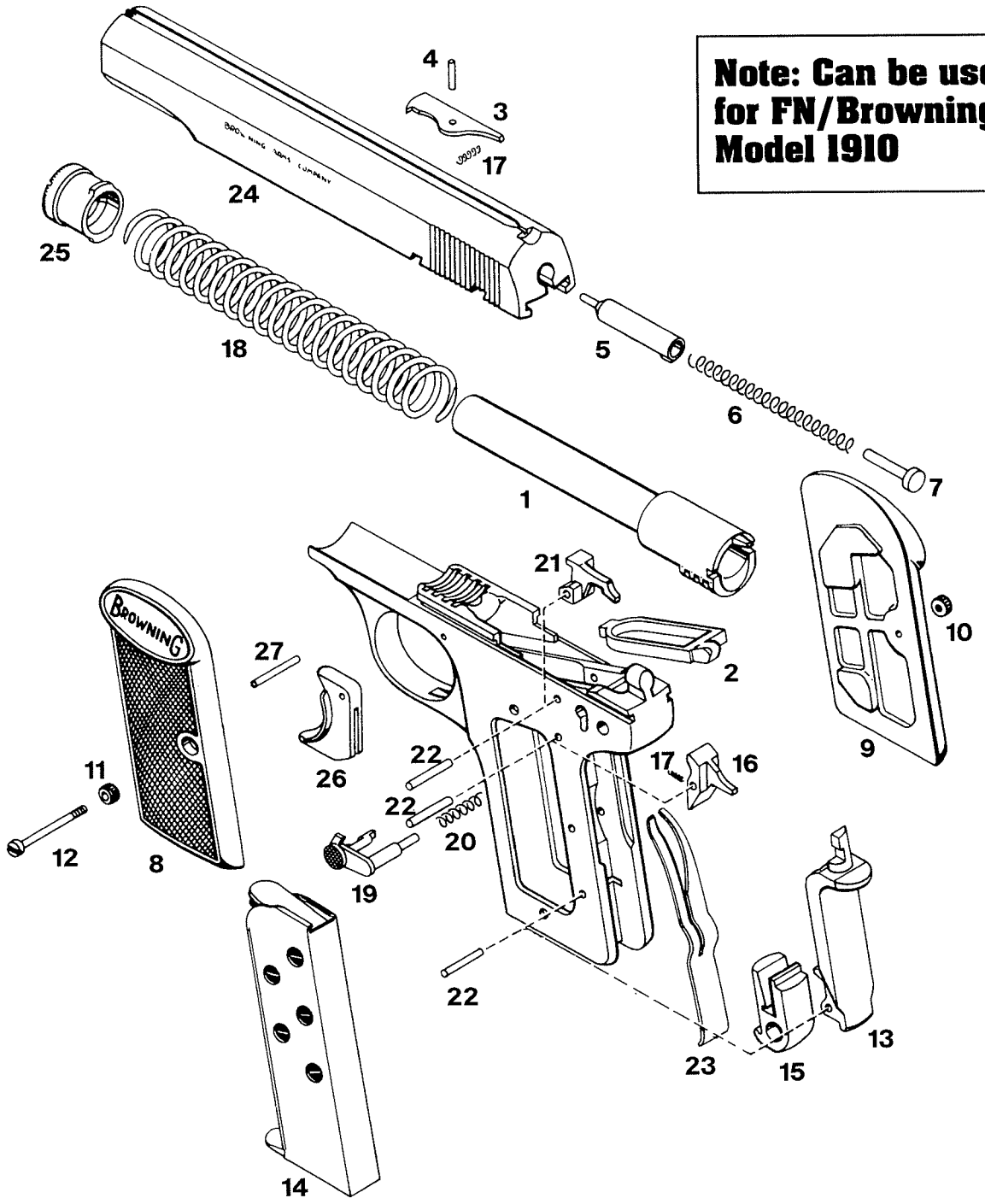
# 25 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **10** | Grip Plate, Right | **19** | Safety |
| **2** | Cocking Indicator Assembly | **11** | Grip Plate Screw | **20** | Sear |
| **3** | Connector | **12** | Grip Plate Escutcheon | **21** | Sear Pin |
| **4** | Extractor | **13** | Magazine | **22** | Sear Spring |
| **5** | Extractor Pin | **14** | Magazine Latch | **23** | Slide |
| **6** | Extractor Spring | **15** | Magazine Latch Pin | **24** | Trigger |
| **7** | Firing Pin | **16** | Magazine Latch Spring | **25** | Trigger Spring |
| **8** | Firing Pin Spring | **17** | Magazine Safety | | |
| **9** | Grip Plate, Left | **18** | Recoil Spring Assembly | | |

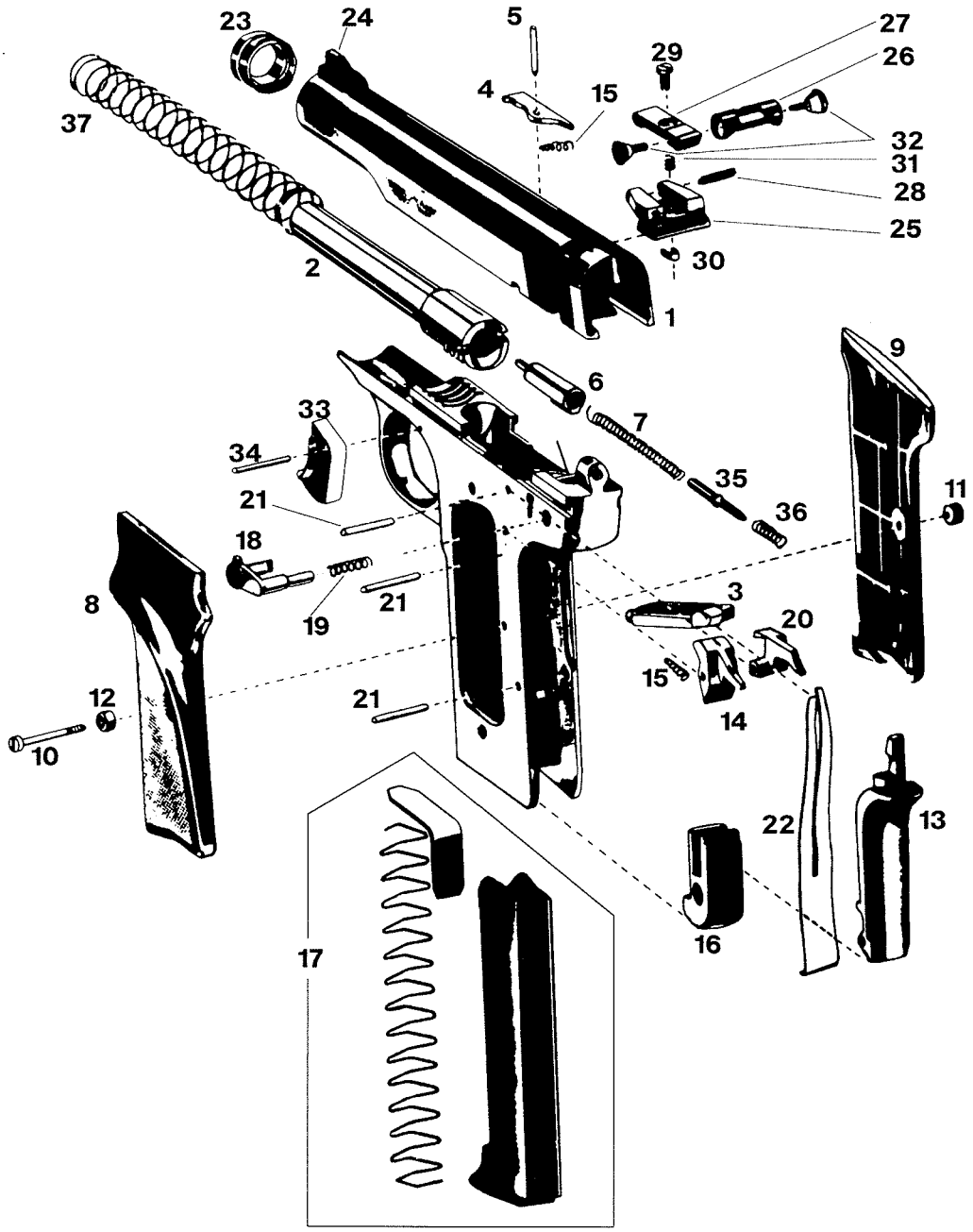
# 380 and 32 Auto (Pre-1969)

**Note: Can be used for FN/Browning Model 1910**



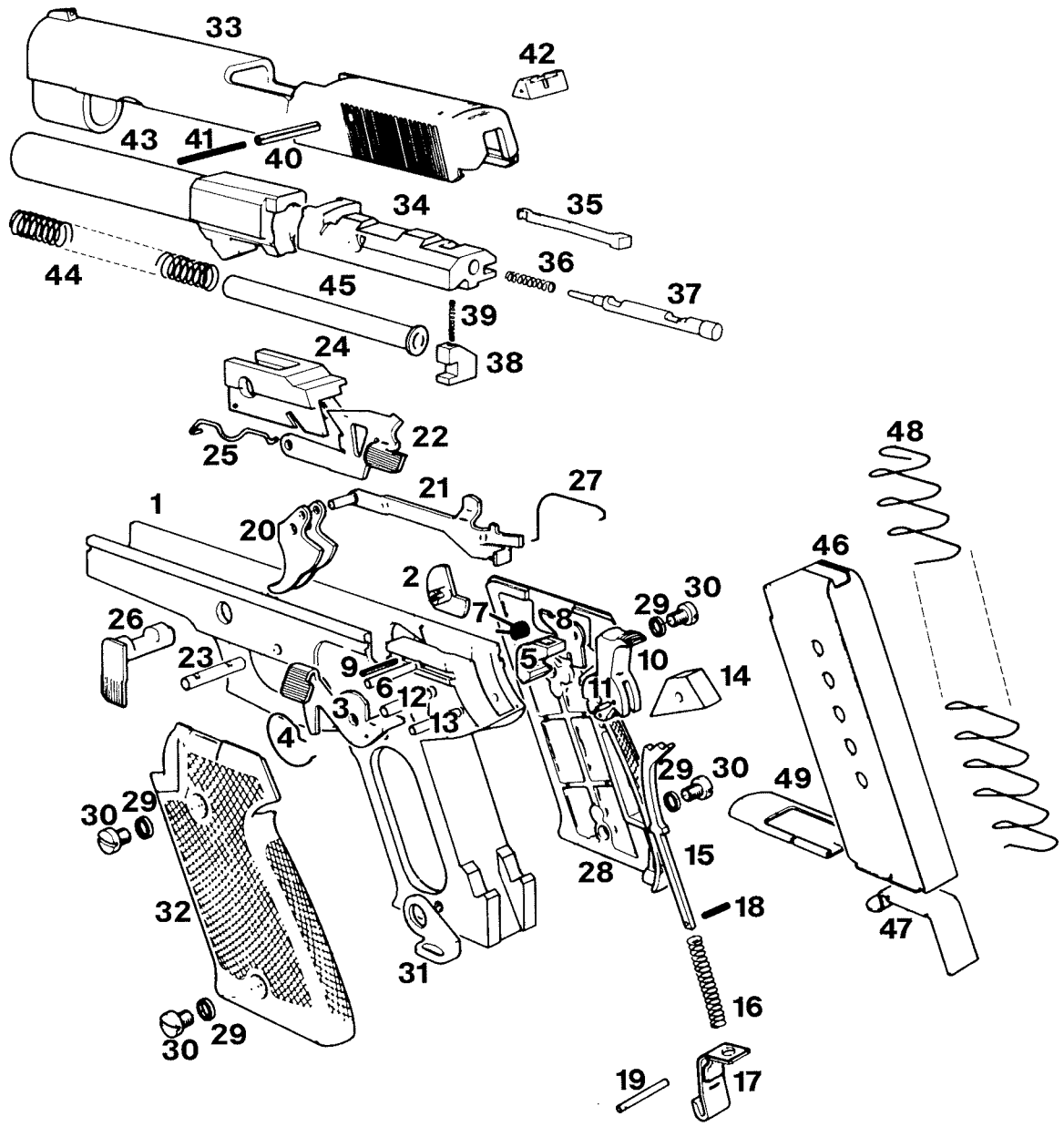

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **11** | Grip Plate Escutcheon, Unthreaded | **20** | Safety Spring |
| **2** | Connector | **12** | Grip Plate Screw | **21** | Sear |
| **3** | Extractor | **13** | Grip Safety | **22** | Sear Pin, Magazine Safety Pin |
| **4** | Extractor Pin | **14** | Magazine Complete | | and Grip Safety Pin |
| **5** | Firing Pin | **15** | Magazine Latch | **23** | Sear Spring |
| **6** | Firing Pin Spring | **16** | Magazine Safety | **24** | Slide |
| **7** | Firing Pin Spring Guide | **17** | Magazine Safety and | **25** | Slide Ring |
| **8** | Grip Plate, Left | | Extractor Spring | **26** | Trigger |
| **9** | Grip Plate, Right | **18** | Recoil Spring | **27** | Trigger Pin |
| **10** | Grip Plate Escutcheon, Threaded | **19** | Safety | | |

# 380 Auto (1969-1974)



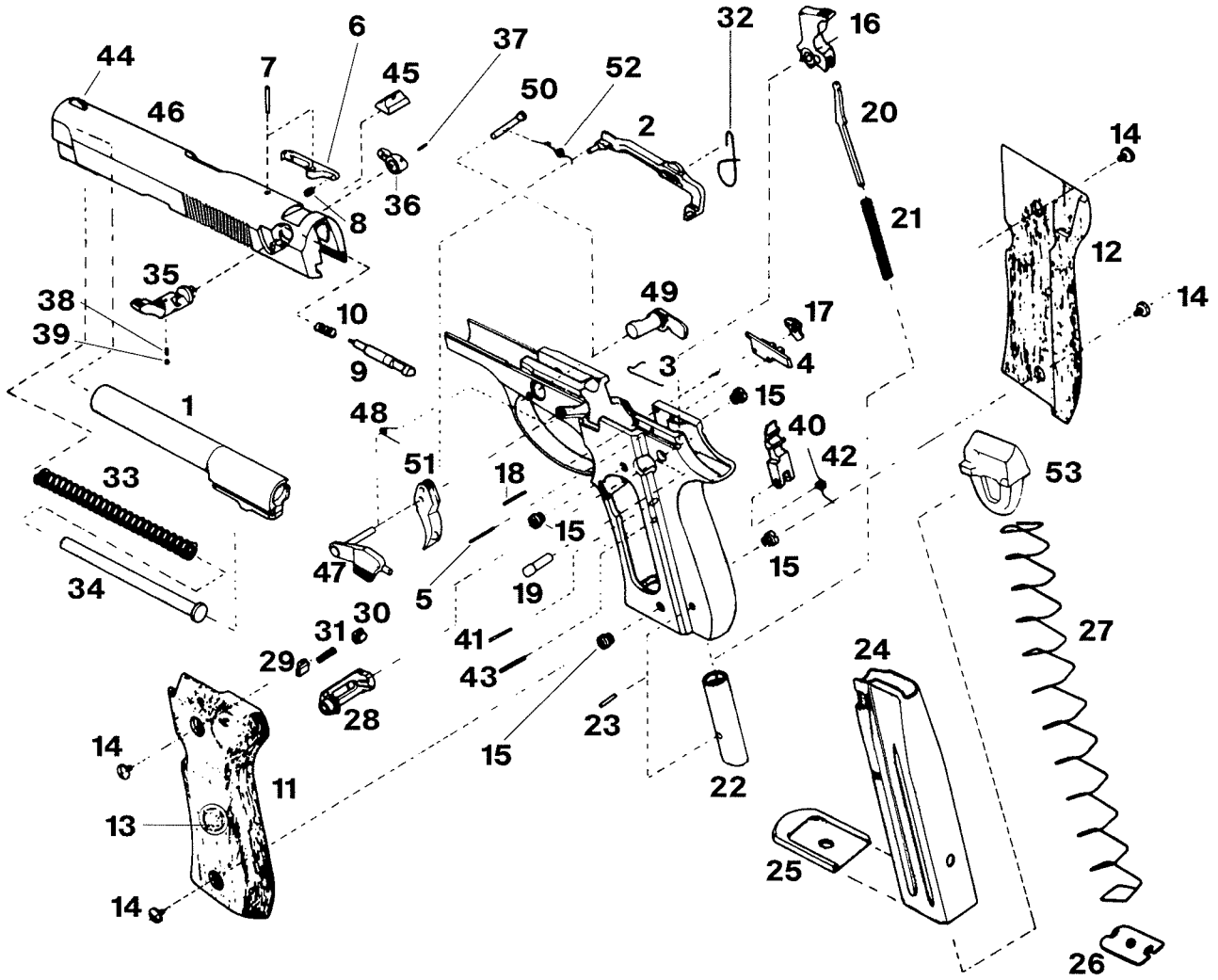

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **14** | Magazine Safety | **25** | Sight Base, Rear |
| **2** | Barrel | **15** | Magazine Safety and Extractor Spring | **26** | Sight Aperture, Rear |
| **3** | Connector | | | **27** | Sight Aperture Housing, Rear |
| **4** | Extractor | **16** | Magazine Latch | **28** | Sight Aperture Housing Pin, Rear |
| **5** | Extractor Pin | **17** | Magazine Assembly | **29** | Sight Elevation Screw, Rear |
| **6** | Firing Pin | **18** | Safety | **30** | Sight Elevation Screw Spring, Rear |
| **7** | Firing Pin Spring | **19** | Safety Spring | **31** | Sight Elevation Spring, Rear |
| **8** | Grip Plate, Left | **20** | Sear | **32** | Sight Windage Screw, Rear |
| **9** | Grip Plate, Right | **21** | Sear Pin, Magazine Safety Pin and Grip Safety Pin | **33** | Trigger |
| **10** | Grip Plate Screw | | | **34** | Trigger Pin |
| **11** | Grip Escutcheon, Threaded | **22** | Sear Spring | **35** | Cocking Indicator |
| **12** | Grip Escutcheon, Unthreaded | **23** | Slide Ring | **36** | Cocking Indicator Spring |
| **13** | Grip Safety | **24** | Sight with Ramp, Front | **37** | Recoil Spring |

# BDA DA Auto (1969 - 1974)



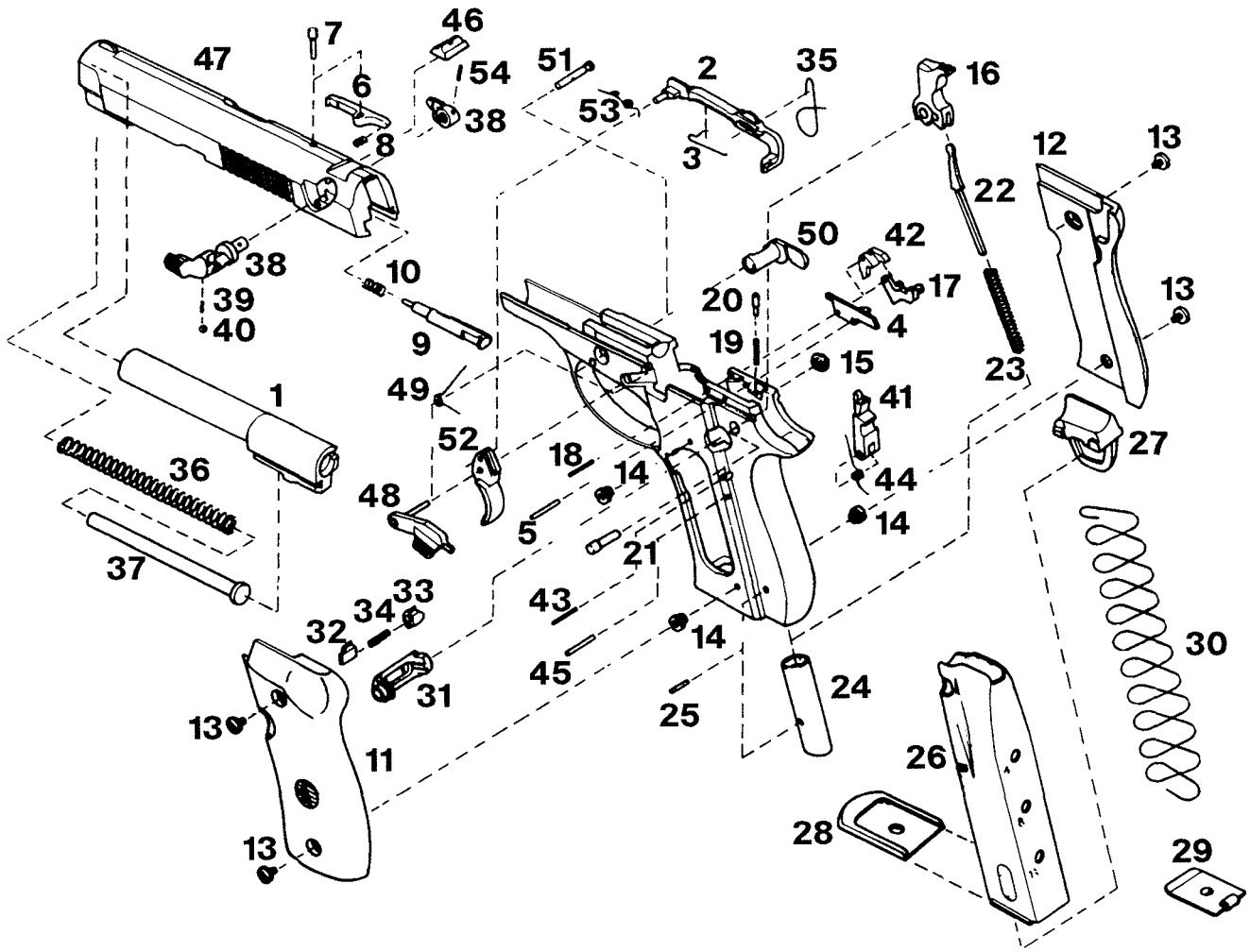

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Hammer Spring Pin | **35** | Extractor |
| **2** | Decocking Lever Seat | **19** | Magazine Catch Pin | **36** | Firing Pin Spring |
| **3** | Decocking Lever | **20** | Trigger | **37** | Firing Pin |
| **4** | Decocking Lever Spring | **21** | Trigger Rod | **38** | Safety Slide |
| **5** | Sear | **22** | Slide Release | **39** | Safety Slide Spring |
| **6** | Sear Pin | **23** | Trigger Pin | **40** | Firing Pin Retaining Pin, Outer |
| **7** | Sear Torsion Spring | **24** | Locking Insert | **41** | Firing Pin Retaining Pin, Inner |
| **8** | Safety-Lever | **25** | Slide Release | **42** | Sight, Rear |
| **9** | Sear Torsion Spring Pin | **26** | Disassembly Lever | **43** | Barrel |
| **10** | Hammer | **27** | Trigger Spring | **44** | Recoil Spring |
| **11** | Hammer Pin | **28** | Grip Plate, Right | **45** | Recoil Spring Guide |
| **12** | Hammer Axle | **29** | Grip Plate Washer | **46** | Magazine |
| **13** | Hammer Stop Pin | **30** | Grip Plate Screw | **47** | Magazine Follower |
| **14** | Hammer Stop | **31** | Strap Ring | **48** | Magazine Spring |
| **15** | Mainspring Guide | **32** | Grip Plate, Left | **49** | Magazine Base Plate |
| **16** | Mainspring | **33** | Slide | | |
| **17** | Magazine Catch | **34** | Rear Insert | | |

# BDA 380 Auto



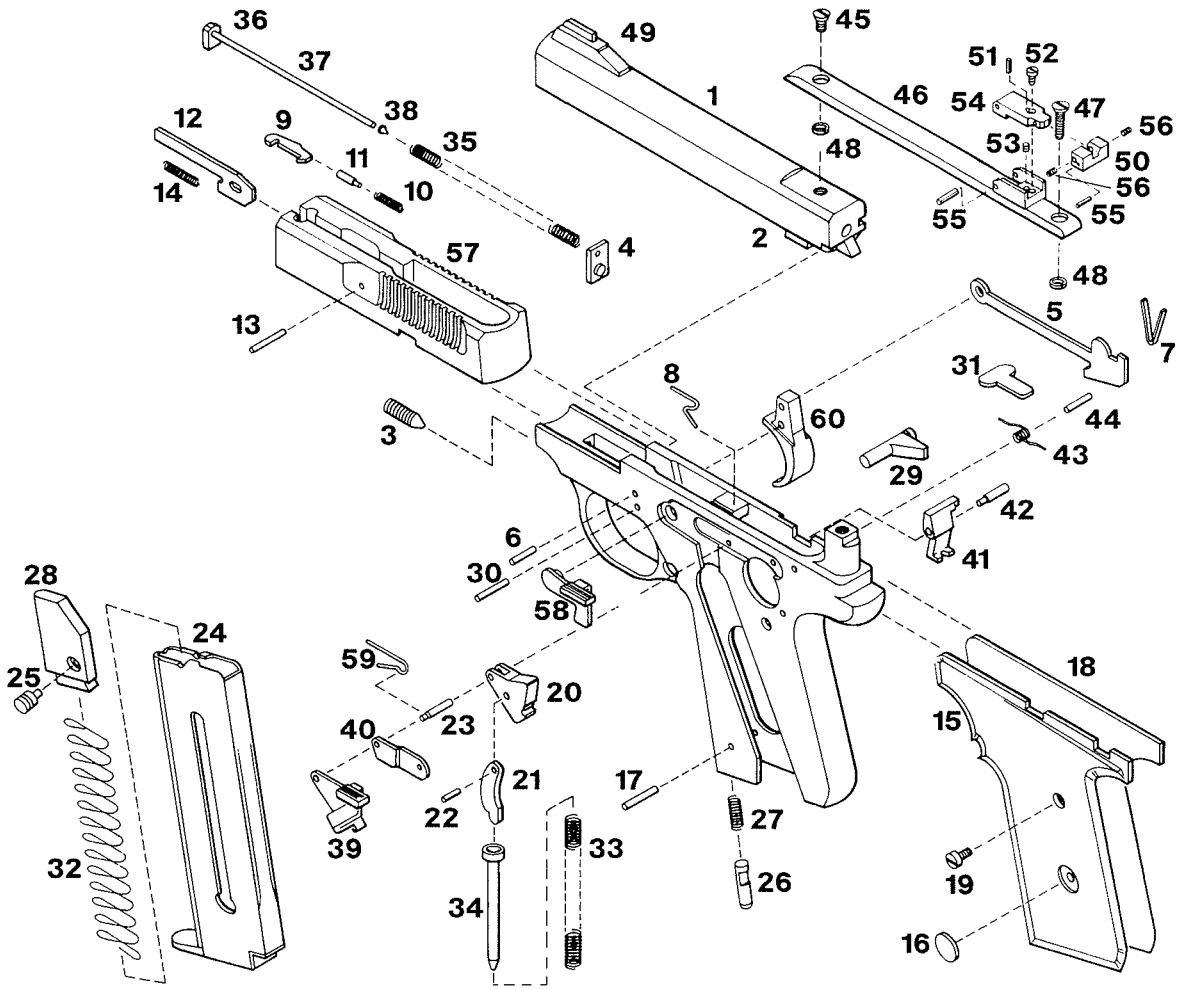

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Hammer Pin | **37** | Safety and Decocking Lever Pin |
| **2** | Disconnector | **20** | Hammer Strut | **38** | Safety Spring |
| **3** | Disconnector Spring | **21** | Mainspring | **39** | Safety Spring Ball |
| **4** | Ejector | **22** | Mainspring Guide | **40** | Sear |
| **5** | Ejector Pin | **23** | Mainspring Pin | **41** | Sear Pin |
| **6** | Extractor | **24** | Magazine Body | **42** | Sear Spring |
| **7** | Extractor Pin | **25** | Magazine Floorplate | **43** | Sear Spring Pin |
| **8** | Extractor Spring | **26** | Magazine Floorplate Retainer | **44** | Front Sight Blade |
| **9** | Firing Pin | **27** | Magazine Spring | **45** | Rear Sight |
| **10** | Firing Pin Spring | **28** | Magazine Latch | **46** | Slide |
| **11** | Grip Plate, Left | **29** | Magazine Latch Retainer, Left | **47** | Slide Stop |
| **12** | Grip Plate, Right | **30** | Magazine Latch Retainer, Right | **48** | Slide Stop Spring |
| **13** | Grip Plate Medallion | **31** | Magazine Latch Retainer Spring | **49** | Takedown Lever |
| **14** | Grip Plate Screws | **32** | Magazine Safety Spring | **50** | Takedown Lever Stop |
| **15** | Grip Plate Bushings | **33** | Recoil Spring | **51** | Trigger |
| **16** | Hammer | **34** | Recoil Spring Guide | **52** | Trigger Spring |
| **17** | Hammer Disconnector | **35** | Safety and Decocking Lever, Left | **53** | Magazine Follower |
| **18** | Hammer Disconnector Pin | **36** | Safety and Decocking Lever, Right | | |

# BDA 380 (1978-Present)



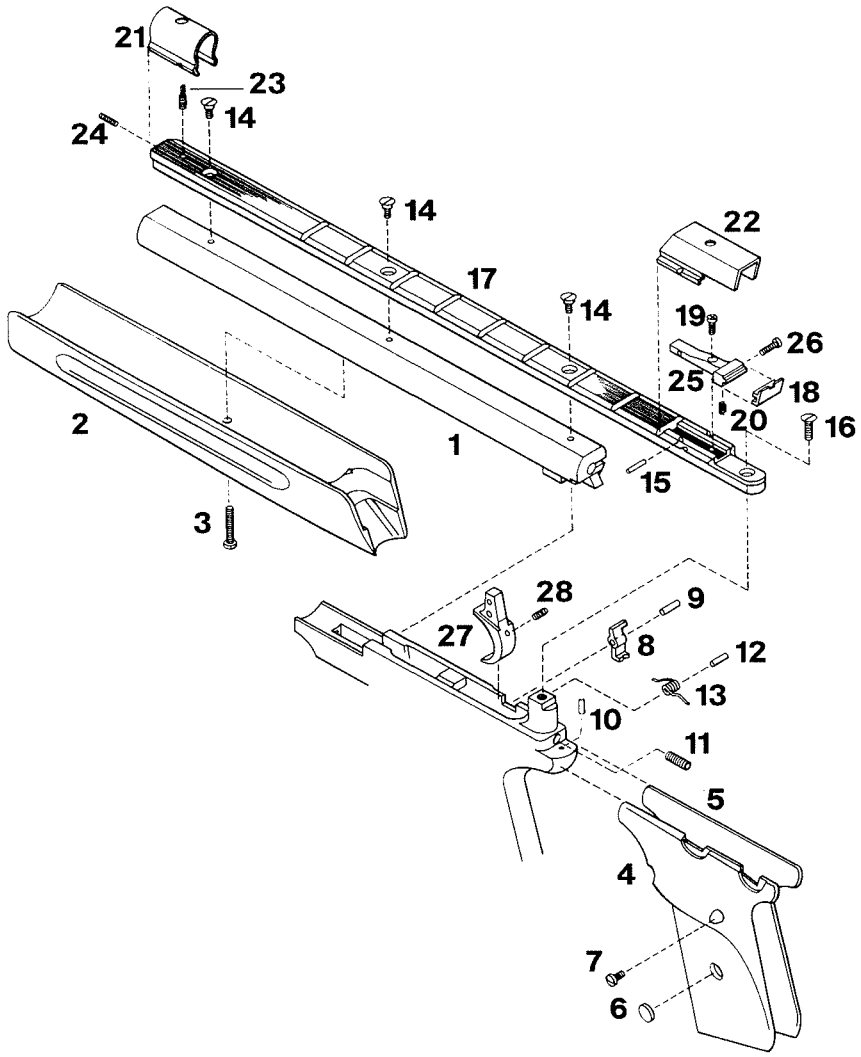

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Hammer Disconnector Spring Plunger | **39** | Safety Spring |
| **2** | Disconnector | **21** | Hammer Pin | **40** | Safety Spring Ball |
| **3** | Disconnector Spring | **22** | Hammer Strut | **41** | Sear |
| **4** | Ejector | **23** | Mainspring | **42** | Sear Disconnector |
| **5** | Ejector Pin | **24** | Mainspring Guide | **43** | Sear Pin |
| **6** | Extractor | **25** | Mainspring Pin | **44** | Sear Spring |
| **7** | Extractor Pin | **26** | Magazine Body | **45** | Sear Spring Pin |
| **8** | Extractor Spring | **27** | Magazine Follower | **46** | Sight, Rear |
| **9** | Firing Pin | **28** | Magazine Floorplate | **47** | Slide |
| **10** | Firing Pin Spring | **29** | Magazine Floorplate Retainer | **48** | Slide Stop |
| **11** | Grip Plate, Left | **30** | Magazine Spring | **49** | Slide Stop Spring |
| **12** | Grip Plate, Right | **31** | Magazine Latch | **50** | Takedown Lever |
| **13** | Grip Plate Screw | **32** | Magazine Latch Retainer, Left | **51** | Takedown Lever Stop |
| **14** | Grip Plate Bushing | **33** | Magazine Latch Retainer, Right | **52** | Trigger |
| **15** | Grip Plate Bushing and Spring Retainer | **34** | Magazine Latch Retainer Spring | **53** | Trigger Spring |
| **16** | Hammer | **35** | Magazine Safety Spring | **54** | Safety Assembly Pin |
| **17** | Hammer Disconnector | **36** | Recoil Spring | **Parts Not Shown** | |
| **18** | Hammer Disconnector Pin | **37** | Recoil Spring Guide | | Grip Plate Medallion |
| **19** | Hammer Disconnector Spring | **38** | Safety Assembly | | |

# Buckmark Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **26** | Magazine Ejector | **50** | Rear Sight Blade |
| **2** | Barrel Block | **27** | Magazine Ejector Spring | **51** | Rear Sight Detent Pin |
| **3** | Barrel Mounting Screw | **28** | Magazine Follower | **52** | Rear Sight Elevation Screw |
| **4** | Buffer | **29** | Magazine Latch | **53** | Rear Sight Elevation Spring |
| **5** | Disconnector | **30** | Magazine Latch Pin and Trigger Pin | **54** | Rear Sight Leaf |
| **6** | Disconnector Pin | **31** | Magazine Latch Spring | **55** | Rear Sight Leaf/Friction Pin |
| **7** | Disconnector Spring | **32** | Magazine Spring | **56** | Rear Sight Windage Screw |
| **8** | Ejector | **33** | Mainspring | **57** | Slide |
| **9** | Extractor | **34** | Mainspring Plunger | **58** | Stop Open Latch Assembly with Thumb-Piece |
| **10** | Extractor Spring | **35** | Recoil Spring | **59** | Stop Open Latch Spring |
| **11** | Extractor Spring Plunger | **36** | Recoil Spring Guide | **60** | Trigger |
| **12** | Firing Pin | **37** | Recoil Spring Guide Rod | **Parts Not Shown** | |
| **13** | Firing Pin Retainer | **38** | Recoil Spring Guide Rod Retaining Ring | | Recoil Spring Guide Assembly |
| **14** | Firing Pin Spring | **39** | Safety Assembly with Thumb-Piece | | Sight Blade |
| **15** | Grip, Left | **40** | Safety Click Plate | | Sight Blade Screw |
| **16** | Grip Medallion | **41** | Sear | | Sight Elevation Screw |
| **17** | Grip Pin | **42** | Sear Pin | | Sight Rear Assembly Complete |
| **18** | Grip, Right | **43** | Sear Spring | | Sight Front Pin |
| **19** | Grip Screw | **44** | Sear Spring Pin | | Sight Front Screw |
| **20** | Hammer | **45** | Sight Base Screw, Front | | Sight Leaf |
| **21** | Hammer Link | **46** | Sight Base, Rear | | Sight Rivet |
| **22** | Hammer Link Pin | **47** | Sight Base Screw, Rear | | |
| **23** | Hammer Pin | **48** | Sight Base Screw-Lock Washer | | |
| **24** | Magazine Body | **49** | Sight, Front | | |
| **25** | Magazine Button | | | | |

# Buckmark Silhouette Auto

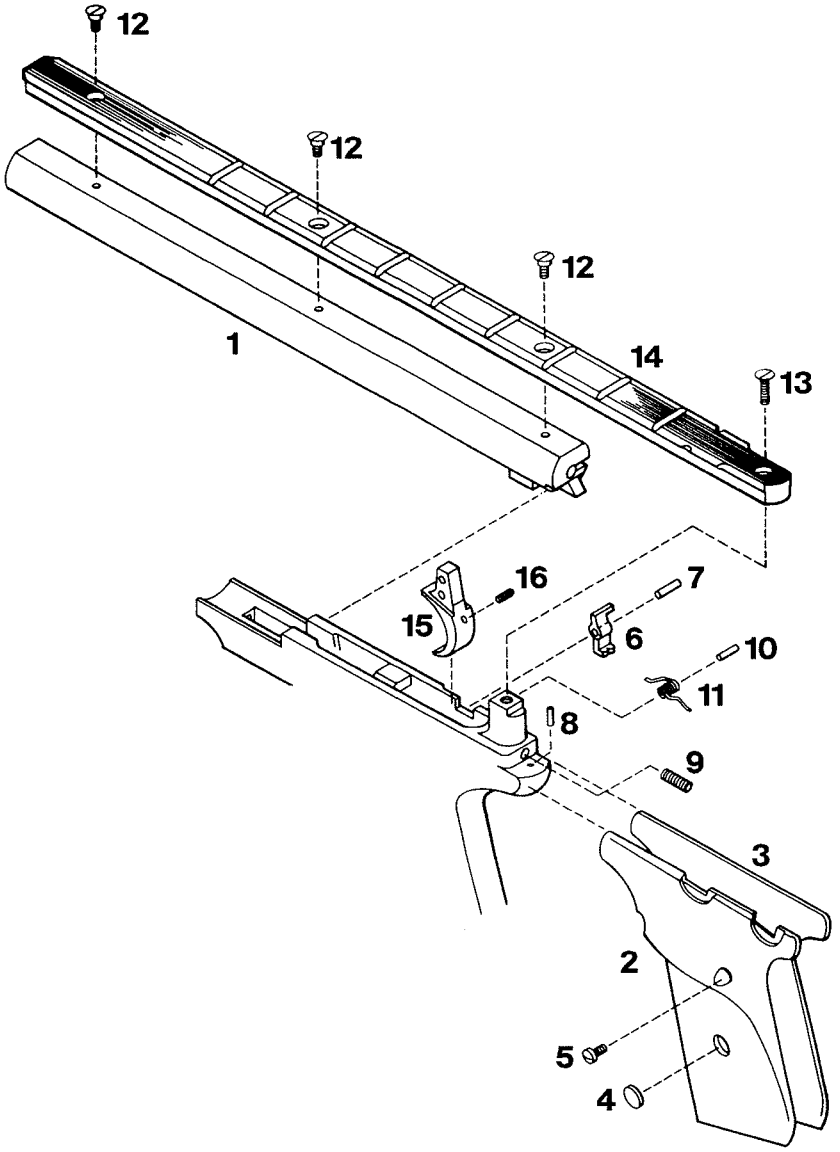



| | |
|---|---|
| **1** | Barrel |
| **2** | Forearm |
| **3** | Forearm Screw |
| **4** | Grip, Left |
| **5** | Grip, Right |
| **6** | Grip Medallion |
| **7** | Grip Screw |
| **8** | Sear |
| **9** | Sear Pin |
| **10** | Sear Screw Stop Pin |
| **11** | Sear Spring Adjusting Screw |
| **12** | Sear Spring Pin |
| **13** | Sear Spring |
| **14** | Sight Base Screw Front |
| **15** | Sight Base Retaining Pin |
| **16** | Sight Base Screw Rear |
| **17** | Sight Base |
| **18** | Sight Blade |
| **19** | Sight Elevation Screw |
| **20** | Sight Elevation Spring |
| **21** | Sight Hood, Front |
| **22** | Sight Hood, Rear |
| **23** | Sight Post Front |
| **24** | Sight Post Lock Screw |
| **25** | Sight Windage Screw Retainer |
| **26** | Sight Windage Screw |
| **27** | Trigger Adjustable |
| **28** | Trigger Limit Screw |

**Parts Not Shown**
**(See Challenger I and II)**

- Barrel Block
- Barrel Mounting Screw
- Disconnector Assembly
- Ejector
- Extractor
- Extractor Spring
- Extractor Spring Plunger
- Firing Pin
- Firing Pin Retaining Pin
- Hammer
- Hammer Link
- Hammer Link Pin
- Hammer Pin
- Magazine Body
- Magazine Button
- Magazine Ejector
- Magazine Ejector Spring
- Magazine Follower
- Magazine Latch
- Magazine Latch Pin and Trigger Pin
- Magazine Latch Spring
- Mainspring
- Mainspring Plunger
- Recoil Spring
- Recoil Spring Guide
- Recoil Spring Guide Rod
- Safety Assembly with Thumb-Piece
- Safety Click Plate
- Stop Open Latch
- Stop Open Latch Spring

# Buckmark Varmint Auto



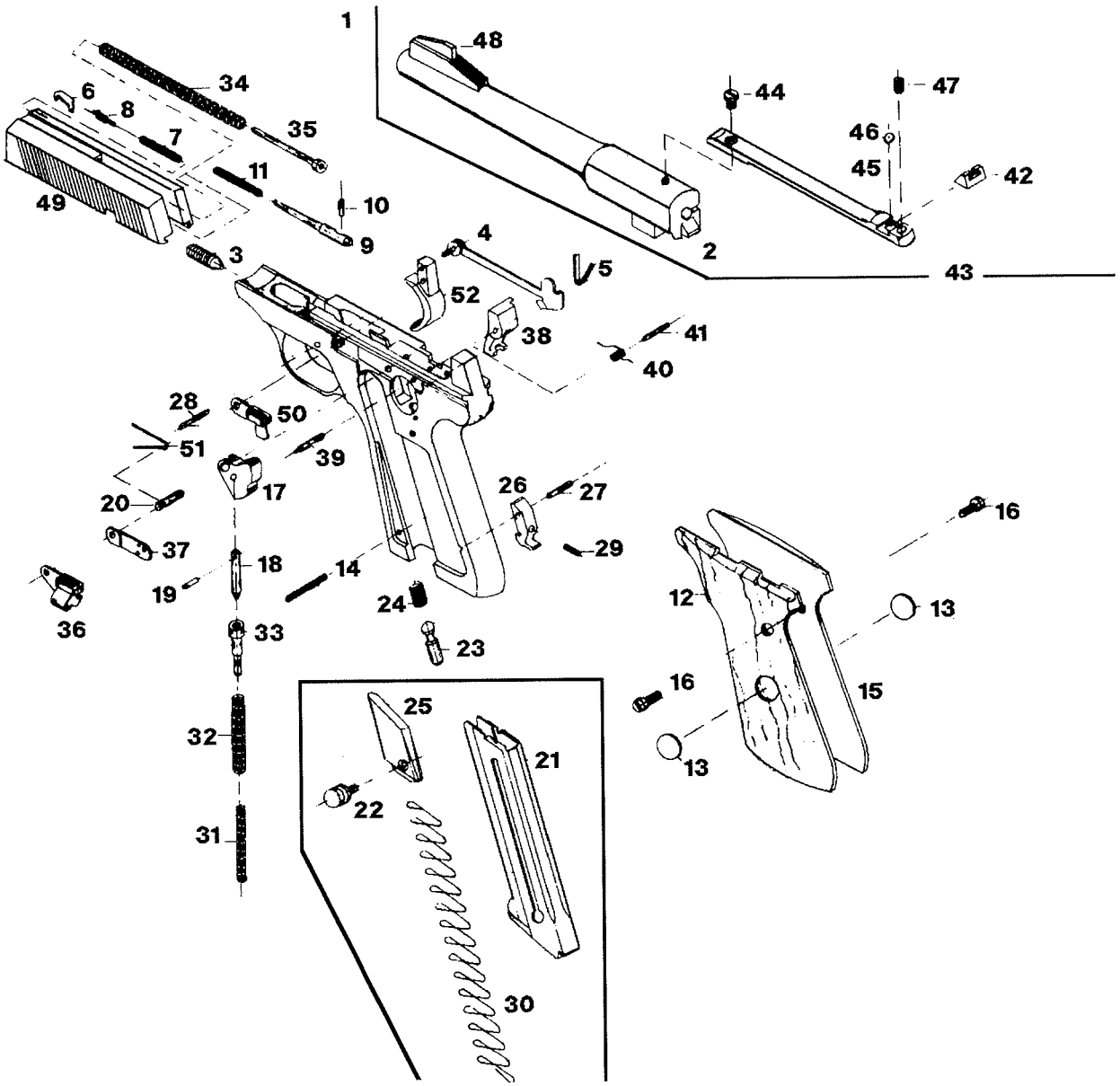

| | | | |
|---|---|---|---|
| **1** | Barrel Assembly | Disconnector Assembly | Magazine Ejector |
| **2** | Grip, Left | Disconnector Spring | Magazine Ejector Spring |
| **3** | Grip, Right | Ejector | Magazine Follower |
| **4** | Grip Medallion | Extractor | Magazine Latch |
| **5** | Grip Screw | Extractor Spring | Magazine Latch Spring |
| **6** | Sear | Extractor Spring Plunger | Magazine Spring |
| **7** | Sear Pin | Firing Pin | Mainspring |
| **8** | Sear Screw Stop Pin | Firing Pin Retaining Pin | Mainspring Plunger |
| **9** | Sear Spring Adjusting Screw | Forearm | Recoil Spring |
| **10** | Sear Spring Pin | Forearm Screw | Recoil Spring Guide |
| **11** | Sear Spring | Hammer | Recoil Spring Guide Rod |
| **12** | Sight Base Screw, Front | Hammer Link | Safety Assembly with Thumb-Piece |
| **13** | Sight Base Screw, Rear | Hammer Link Pin | Safety Click Plate |
| **14** | Sight Base | Hammer Pin | Stop Open Latch |
| **15** | Trigger, Adjustable | Magazine Body | Stop Open Latch Spring |
| **16** | Trigger Limit Screw | Magazine Button | |

**Parts Not Shown**
**(See Challenger II and III)**

Barrel Block

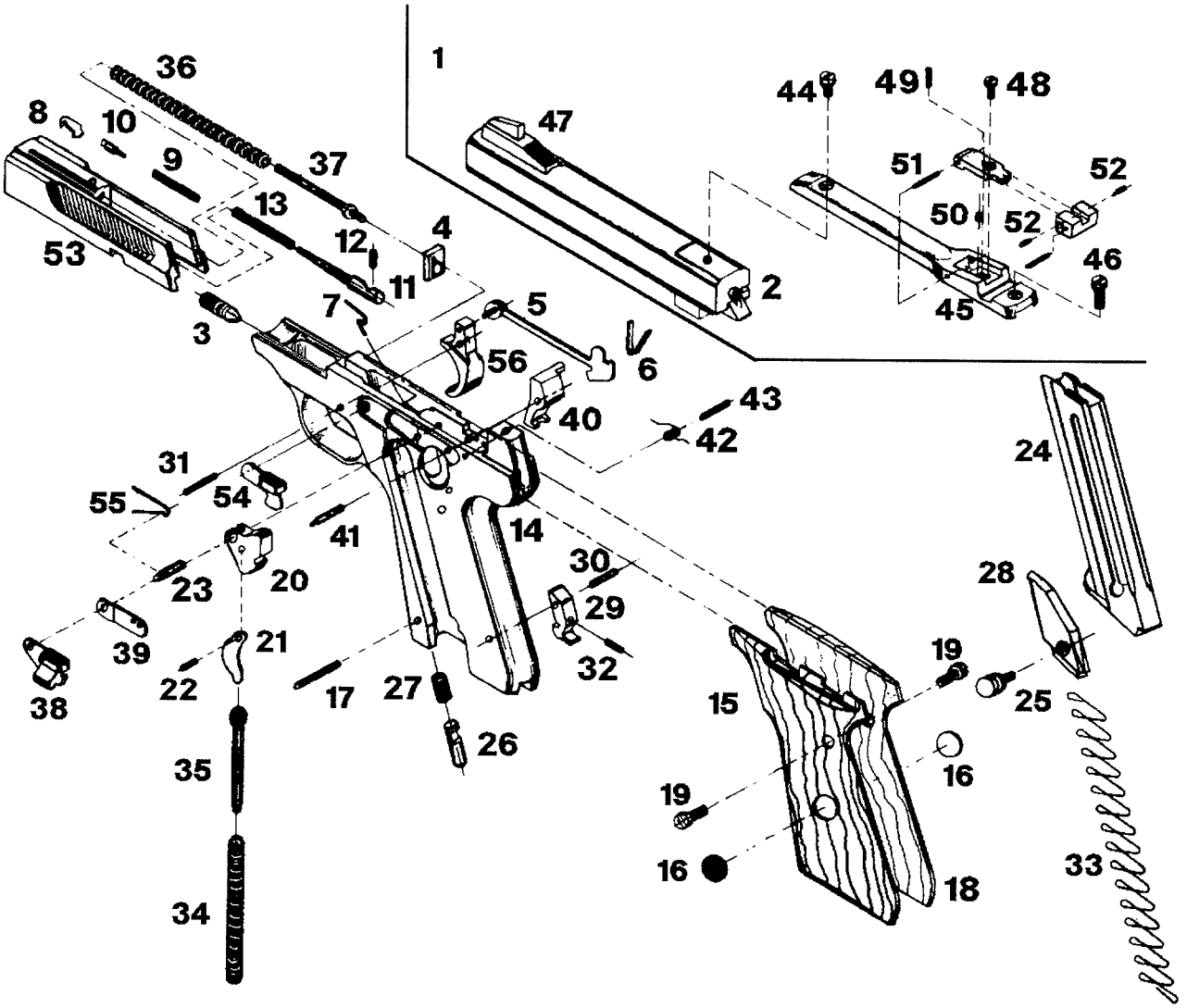
Barrel Mounting Screw

# Challenger II Auto



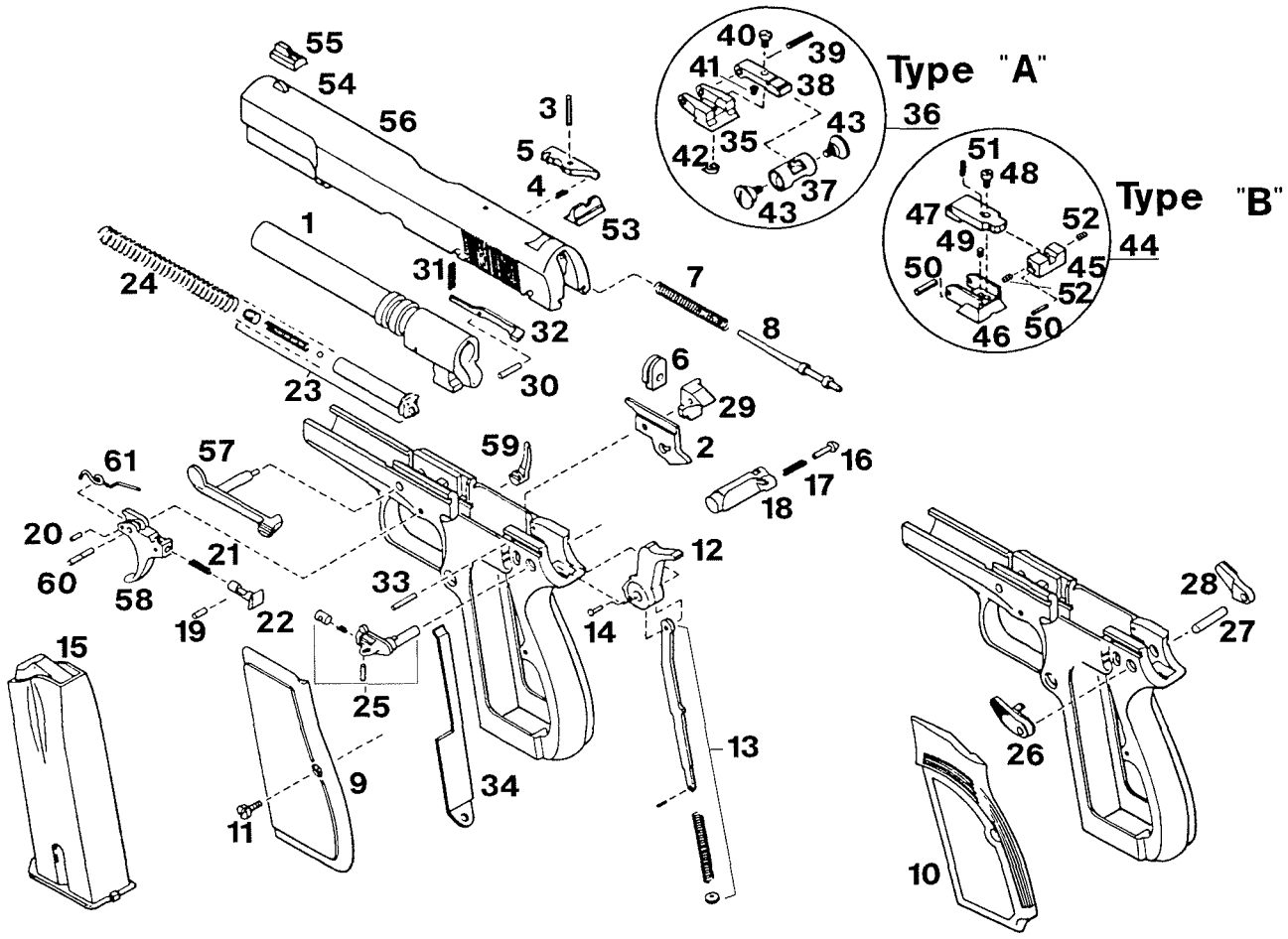

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **19** | Hammer Link Pin | **37** | Safety Click Plate |
| **2** | Barrel Block | **20** | Hammer Pin | **38** | Sear |
| **3** | Barrel Mounting Screw | **21** | Magazine Body | **39** | Sear Pin |
| **4** | Disconnector Assembly | **22** | Magazine Button | **40** | Sear Spring |
| **5** | Disconnector Spring | **23** | Magazine Ejector | **41** | Sear Spring Pin |
| **6** | Extractor | **24** | Magazine Ejector Spring | **42** | Sight Aperture, Rear |
| **7** | Extractor Spring | **25** | Magazine Follower | **43** | Sight Assembly, Rear |
| **8** | Extractor Spring Plunger | **26** | Magazine Latch | **44** | Sight Base Mounting Screw |
| **9** | Firing Pin | **27** | Magazine Latch Pin | **45** | Sight Base Rear |
| **10** | Firing Pin Retaining Pin | **28** | Trigger Pin | **46** | Sight Base Rear Spring |
| **11** | Firing Pin Spring | **29** | Magazine Latch Spring | **47** | Sight Elevation Screw, Rear |
| **12** | Grip, Left | **30** | Magazine Spring | **48** | Sight, Front |
| **13** | Grip Medallion | **31** | Mainspring, Inner | **49** | Slide |
| **14** | Grip Pin | **32** | Mainspring, Outer | **50** | Stop Open Latch Assembly with Thumb-Piece |
| **15** | Grip, Right | **33** | Mainspring Plunger | | |
| **16** | Grip Screw | **34** | Recoil Spring | **51** | Stop Open Latch Spring |
| **17** | Hammer | **35** | Recoil Spring Guide | **52** | Trigger |
| **18** | Hammer Link | **36** | Safety Assembly with Thumb-Piece | | |

# Challenger III Auto



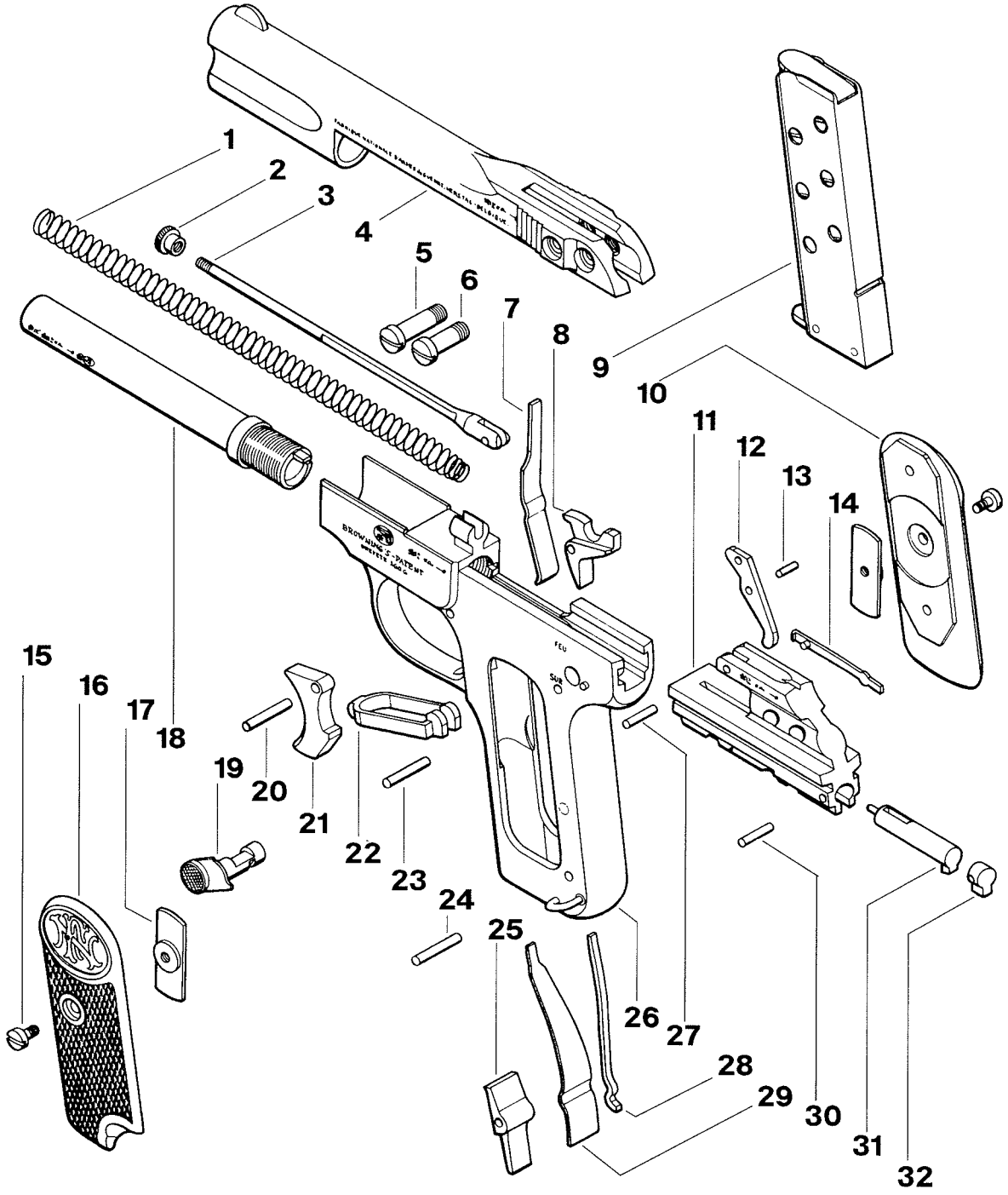

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **20** | Hammer | **39** | Safety Click Plate |
| **2** | Barrel Block | **21** | Hammer Link | **40** | Sear |
| **3** | Barrel Mounting Screw | **22** | Hammer Link Pin | **41** | Sear Pin |
| **4** | Buffer | **23** | Hammer Pin | **42** | Sear Spring |
| **5** | Disconnector Assembly | **24** | Magazine Body | **43** | Sear Spring Pin |
| **6** | Disconnector Spring | **25** | Magazine Button | **44** | Sight Base Rear, Front Screw |
| **7** | Ejector | **26** | Magazine Ejector | **45** | Sight Base Rear |
| **8** | Extractor | **27** | Magazine Ejector Spring | **46** | Sight Base Rear, Rear Screw |
| **9** | Extractor Spring | **28** | Magazine Follower | **47** | Sight, Front |
| **10** | Extractor Spring Plunger | **29** | Magazine Latch | **48** | Rear Sight Elevation Screw |
| **11** | Firing Pin | **30** | Magazine Latch Pin | **49** | Rear Sight Elevation Spring |
| **12** | Firing Pin Retaining Pin | **31** | Trigger Pin | **50** | Rear Sight Leaf/Friction Pin |
| **13** | Firing Pin Spring | **32** | Magazine Latch Spring | **51** | Rear Sight Pin |
| **14** | Frame | **33** | Magazine Spring | **52** | Rear Sight Windage Screw |
| **15** | Grip, Left | **34** | Mainspring | **53** | Slide |
| **16** | Grip Medallion | **35** | Mainspring Plunger | **54** | Stop Open Latch Assembly with Thumb-Piece |
| **17** | Grip Pin | **36** | Recoil Spring | | |
| **18** | Grip, Right | **37** | Recoil Spring Guide | **55** | Stop Open Latch Spring |
| **19** | Grip Screw | **38** | Safety Assembly with Thumb-Piece | **56** | Trigger |

# 9mm Hi-Power Auto



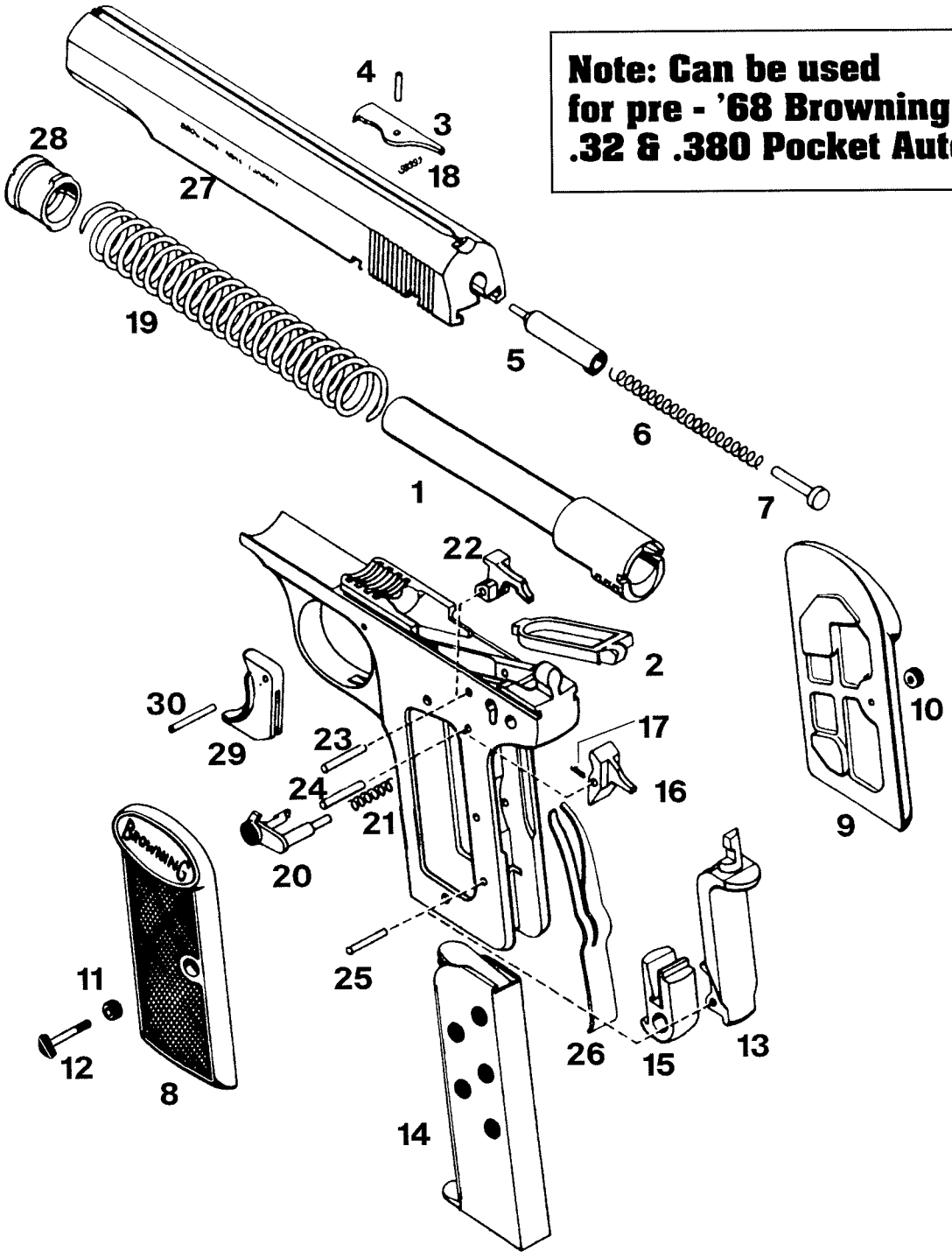

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Recoil Spring Guide Assembly with Slide Stop Retaining Ball, Spring and Cap | **42** | Sight Elevation Spring, Adjustable |
| **2** | Ejector | | | **43** | Sight Windage Screw Rear, Adjustable |
| **3** | Extractor Pin | **24** | Recoil Spring | **44** | Rear Sight, Complete |
| **4** | Extractor Spring | **25** | Safety Assembly, Complete | **45** | Rear Sight Blade |
| **5** | Extractor | **26** | Safety-Lever, Left | **46** | Rear Sight Complete, Adjustable |
| **6** | Firing Pin Retaining Plate | **27** | Safety-Lever Pin | **47** | Rear Sight Leaf |
| **7** | Firing Pin Spring | **28** | Safety-Lever, Right | **48** | Rear Sight Elevation Screw |
| **8** | Firing Pin | **29** | Sear | **49** | Rear Sight Elevation Spring |
| **9** | Grip, Left Black Plastic | **30** | Sear Lever Pin | **50** | Rear Sight Leaf/Friction Pin |
| **10** | Grip, Left Moulded Contour | **31** | Sear Lever Spring | **51** | Rear Sight Detent Pin |
| **11** | Grip Screw | **32** | Sear Lever | **52** | Rear Sight Windage Screw |
| **12** | Hammer | **33** | Sear Pin | **53** | Sight, Rear |
| **13** | Hammer Strut Assembly with Mainspring, Mainspring Support Pin and Nut | **34** | Sear Spring with Button | **54** | Sight, Front |
| | | **35** | Rear Sight Base, Adjustable | **55** | Sight, Adjustable Front |
| | | **36** | Rear Sight Complete, Adjustable | **56** | Slide with Fixed Front Sight |
| **14** | Hammer Strut Pin | **37** | Sight Aperture Rear, Adjustable | **57** | Slide Stop |
| **15** | Magazine | **38** | Sight Aperture Housing Rear, Adjustable | **58** | Trigger |
| **16** | Magazine Latch Spring Guide | | | **59** | Trigger Lever |
| **17** | Magazine Latch Spring | **39** | Sight Aperture Housing Pin Rear, Adjustable | **60** | Trigger Pin |
| **18** | Magazine Latch | | | **61** | Trigger Spring |
| **19** | Trigger Spring Pin | **40** | Sight Elevation Screw Rear, Adjustable | **Parts Not Shown** | |
| **20** | Magazine Safety Pin | | | | Grip, Right Black Plastic |
| **21** | Magazine Safety Spring | **41** | Sight Elevation Screw Spring Rear, Adjustable | | Grip, Left Moulded Contour |
| **22** | Magazine Safety | | | | |

# Model 1900 Auto



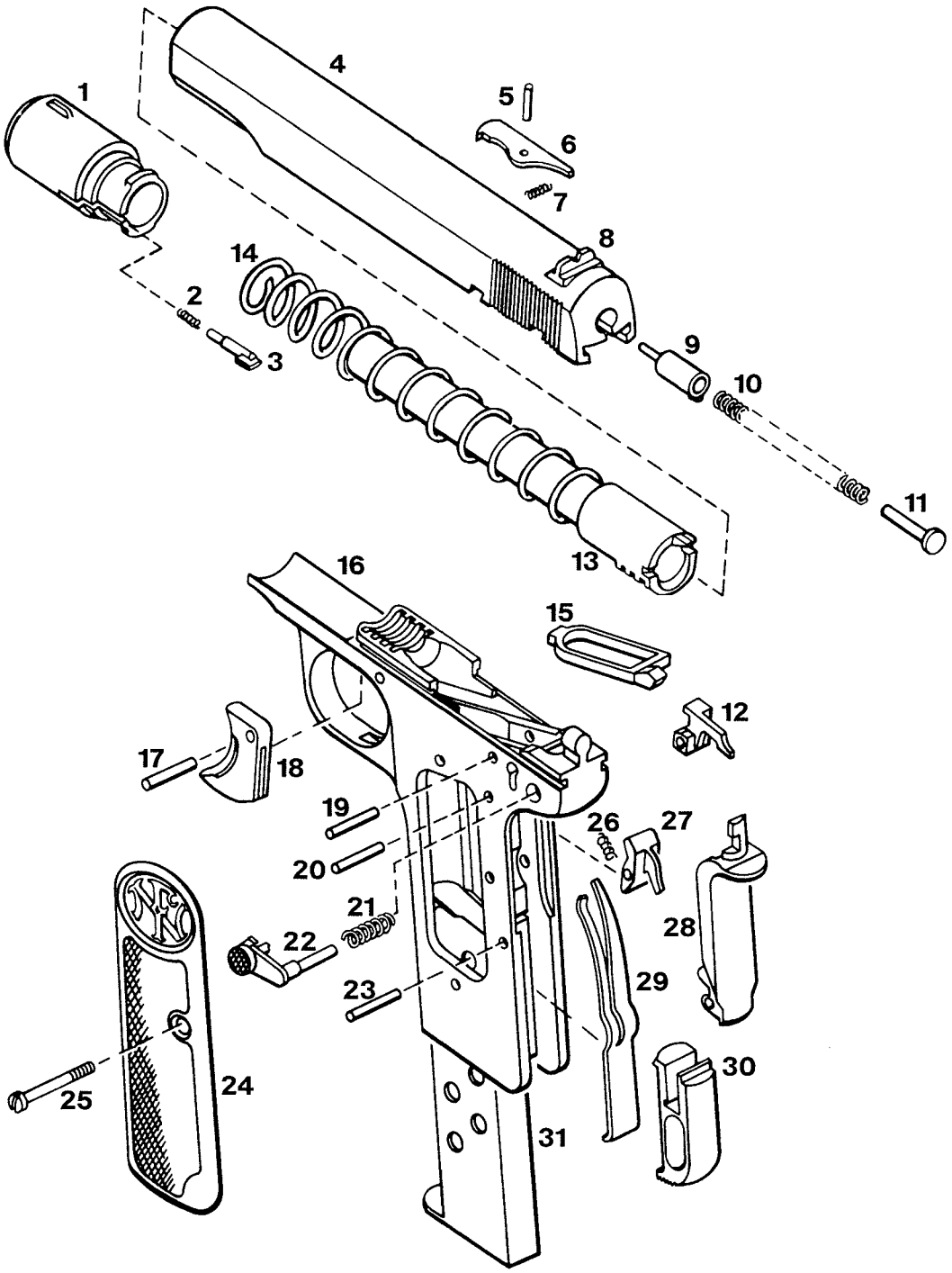

| | | | | | |
|---|---|---|---|---|---|
| **1** | Recoil Spring | **12** | Cocking Lever | **23** | Sear Pin |
| **2** | Recoil Spring Guide Nut | **13** | Recoil Spring Guide Pin | **24** | Magazine Catch Pin |
| **3** | Recoil Spring Guide | **14** | Extractor | **25** | Magazine Catch |
| **4** | Slide | **15** | Grip Screw | **26** | Frame |
| **5** | Breechblock Screw (Long) | **16** | Left Grip | **27** | Cocking Lever Pin |
| **6** | Breechblock Screw (Short) | **17** | Grip Retainer | **28** | Safety Spring |
| **7** | Sear Spring | **18** | Barrel | **29** | Trigger Bar Spring |
| **8** | Sear | **19** | Safety | **30** | Breechblock Plug Pin |
| **9** | Magazine | **20** | Trigger Pin | **31** | Firing Pin |
| **10** | Right Grip | **21** | Trigger | **32** | Breechblock Plug |
| **11** | Breechblock | **22** | Trigger Bar | | |

# Model 1910 Auto



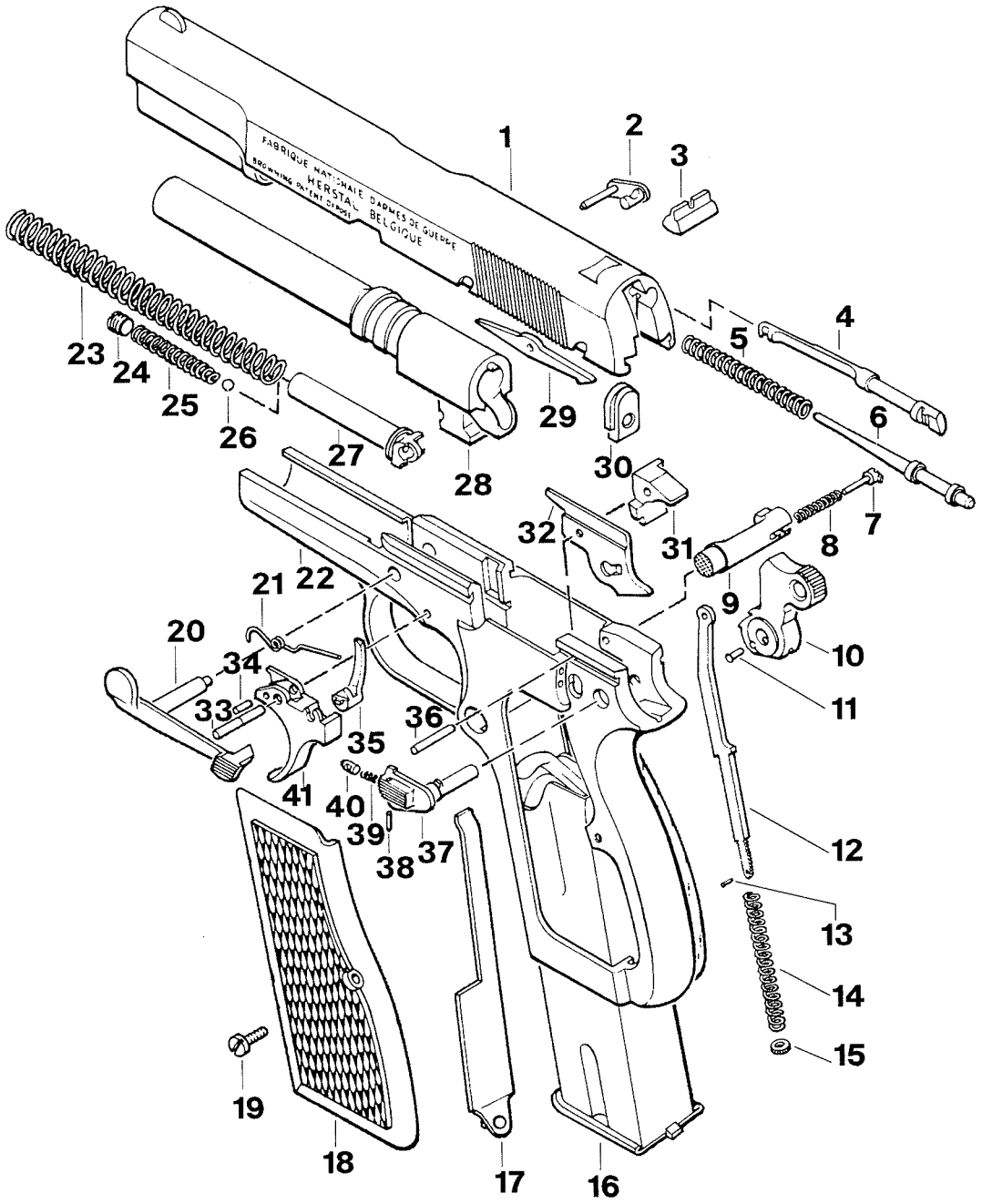

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **11** | Grip Escutcheon, Unthreaded | **21** | Safety Spring |
| **2** | Connector | **12** | Grip Plate Screw | **22** | Sear |
| **3** | Extractor | **13** | Grip Safety | **23** | Sear Pin |
| **4** | Extractor Pin | **14** | Magazine, Complete | **24** | Magazine Safety Pin |
| **5** | Firing Pin | **15** | Magazine Latch | **25** | Grip Safety Pin |
| **6** | Firing Pin Spring | **16** | Magazine Safety | **26** | Sear Spring |
| **7** | Firing Pin Spring Guide | **17** | Magazine Safety Spring | **27** | Slide |
| **8** | Grip Plate, Left | **18** | Extractor Spring | **28** | Slide Ring |
| **9** | Grip Plate, Right | **19** | Recoil Spring | **29** | Trigger |
| **10** | Grip Escutcheon, Threaded | **20** | Safety | **30** | Trigger Pin |

# Model 1922 Auto



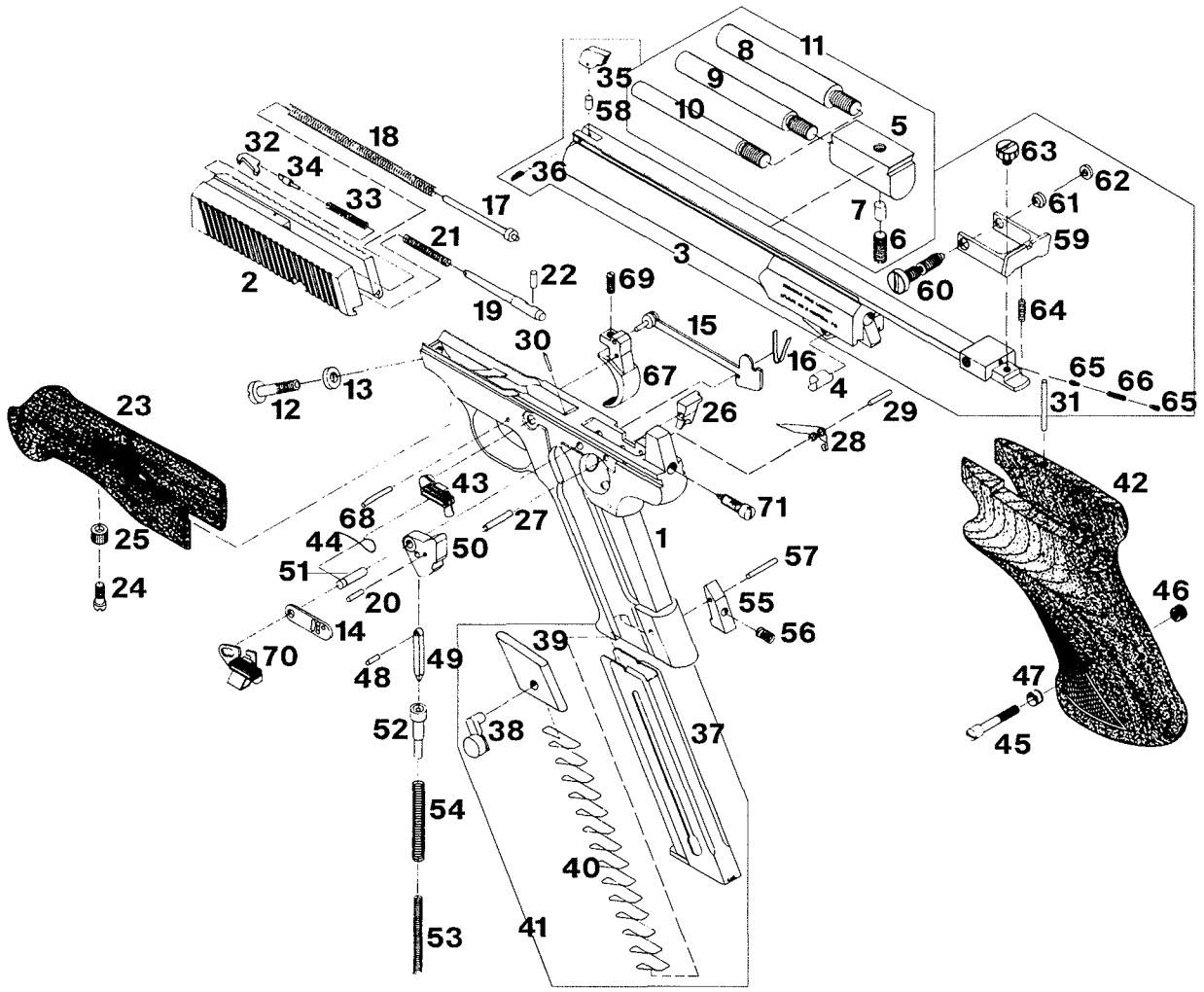

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide Extension | **12** | Sear | **23** | Grip Safety Hinge Pin |
| **2** | Slide Extension Spring | **13** | Barrel | **24** | Left Grip Panel |
| **3** | Slide Extension Catch | **14** | Recoil Spring | **25** | Grip Screw |
| **4** | Slide | **15** | Trigger Bar | **26** | Magazine Safety Spring |
| **5** | Extractor Pin | **16** | Frame | **27** | Magazine Safety |
| **6** | Extractor | **17** | Trigger Pin | **28** | Grip Safety |
| **7** | Extractor Spring | **18** | Trigger | **29** | Mainspring |
| **8** | Rear Sight | **19** | Sear Pin | **30** | Magazine Catch |
| **9** | Firing Pin | **20** | Magazine Safety Pin | **31** | Magazine |
| **10** | Firing Pin Spring | **21** | Safety Catch Spring | | |
| **11** | Spring Follower | **22** | Safety Catch | | |

# Model 1935 Hi-Power Auto



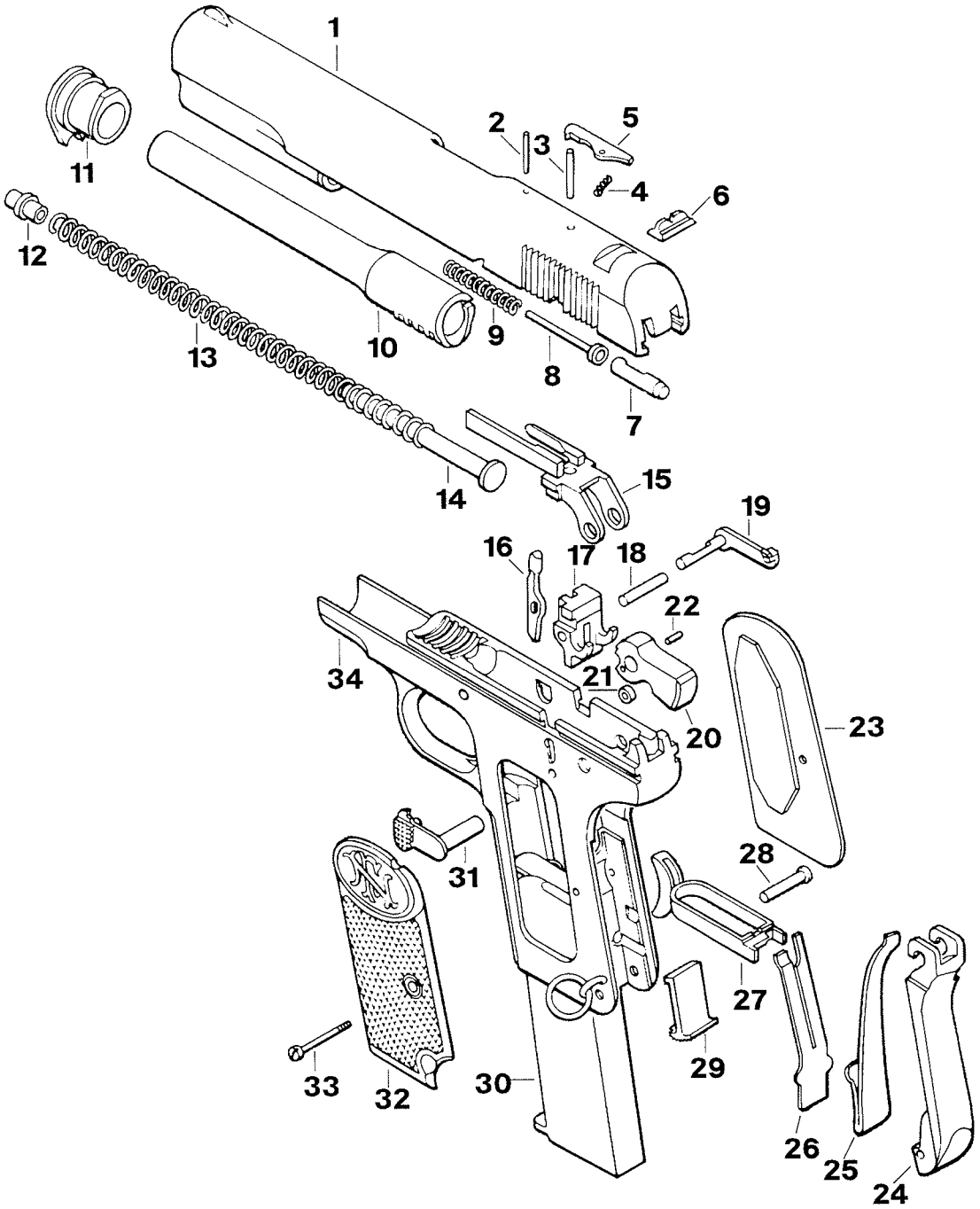

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Hammer Spring Support | **29** | Sear Lever |
| **2** | Sear Lever Retainer | **16** | Magazine | **30** | Firing Pin Retainer Plate |
| **3** | Rear Sight | **17** | Sear Spring | **31** | Sear |
| **4** | Extractor | **18** | Left-Hand Grip | **32** | Ejector |
| **5** | Firing Pin Spring | **19** | Grip Screw | **33** | Trigger Pin |
| **6** | Firing Pin | **20** | Slide Stop | **34** | Trigger Spring Pin |
| **7** | Magazine Catch Spring Guide | **21** | Trigger Spring | **35** | Trigger Lever |
| **8** | Magazine Catch Spring | **22** | Frame (Receiver) | **36** | Sear Pin |
| **9** | Magazine Catch | **23** | Recoil Spring | **37** | Safety Catch |
| **10** | Hammer | **24** | Spring Retainer | **38** | Stud Retainer Pin |
| **11** | Hammer Pin | **25** | Detent Ball Spring | **39** | Stud Spring |
| **12** | Hammer Strut | **26** | Detent Ball | **40** | Stud |
| **13** | Hammer Strut Pin | **27** | Recoil Spring Guide | **41** | Trigger |
| **14** | Hammer Spring | **28** | Barrel | | |

# Nomad, Challenger and Medalist Auto



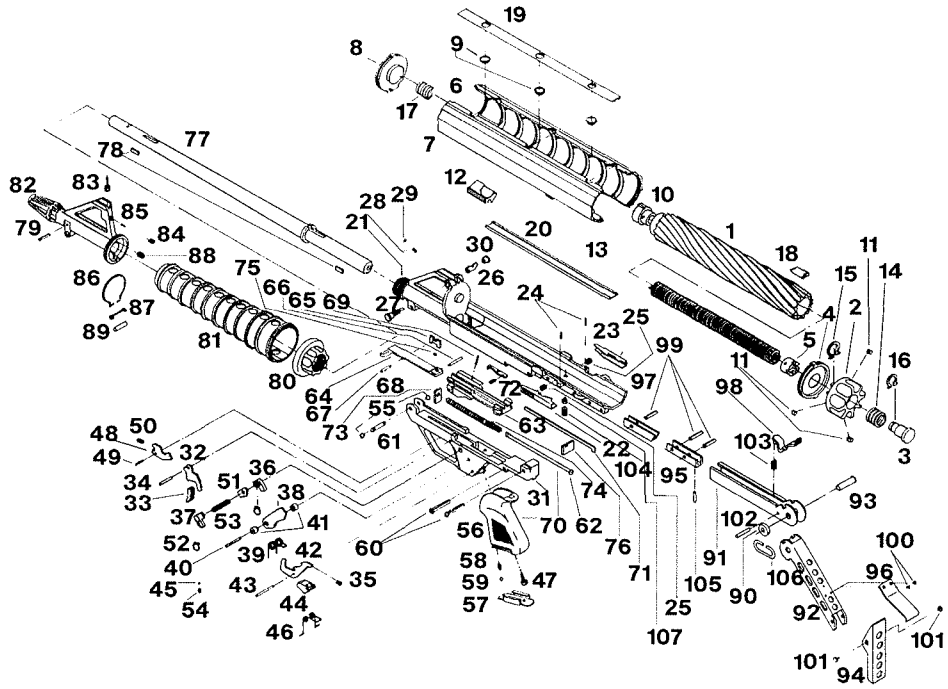

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **26** | Sear | **51** | Hammer Pin |
| **2** | Slide | **27** | Sear Pin | **52** | Mainspring Plunger |
| **3** | Barrel with Ventilated Rib | **28** | Sear Spring | **53** | Mainspring, Inner |
| **4** | Barrel Guide Pin | **29** | Sear Spring Pin | **54** | Mainspring, Outer |
| **5** | Counterweight Support | **30** | Ejector | **55** | Magazine Latch |
| **6** | Counterweight Support Screw | **31** | Ejector Deflection Pin | **56** | Magazine Latch Spring |
| **7** | Counterweight Support Bushing | **32** | Extractor | **57** | Magazine Latch Pin |
| **8** | Counterweight 2.52 oz. | **33** | Extractor Spring | **58** | Ventilated Rib Retaining Pin |
| **9** | Counterweight 1.79 oz. | **34** | Extractor Plunger | **59** | Sight Aperture, Rear |
| **10** | Counterweight .94 oz. | **35** | Sight Blade, Front | **60** | Sight Windage Screw, Rear |
| **11** | Counterweight Support and Weights | **36** | Sight Blade Retaining Pin, Front | **61** | Sight Windage Bushing, Rear |
| **12** | Barrel Mounting Screw | **37** | Magazine | **62** | Sight Windage Washer, Rear |
| **13** | Barrel Mounting Screw Washer | **38** | Magazine Button | **63** | Sight Elevation Screw, Rear |
| **14** | Click Plate | **39** | Magazine Follower | **64** | Sight Elevation Spring |
| **15** | Disconnector | **40** | Magazine Spring | **65** | Sight Adjusting Screw Follower, Windage or Elevation |
| **16** | Disconnector Spring | **41** | Magazine Complete | **66** | Sight Adjusting Screw Follower Spring, Windage and Elevation |
| **17** | Recoil Spring Guide | **42** | Grip, Right-Hand | **67** | Trigger |
| **18** | Recoil Spring | **43** | Stop Open Latch | **68** | Trigger Pin |
| **19** | Firing Pin | **44** | Stop Open Latch Spring | **69** | Trigger Backlash Adjustment Screw |
| **20** | Fire Pin For Dry Firing | **45** | Grip Screw | **70** | Safety |
| **21** | Firing Pin Spring | **46** | Grip Escutcheon, Threaded | **71** | Trigger Pull Adjustment Screw |
| **22** | Firing Pin Retaining Pin | **47** | Grip Escutcheon, Unthreaded | | |
| **23** | Forend | **48** | Hammer Link Pin | | |
| **24** | Forend Screw | **49** | Hammer Link | | |
| **25** | Forend Screw Escutcheon | **50** | Hammer | | |

# Swedish Model 1907



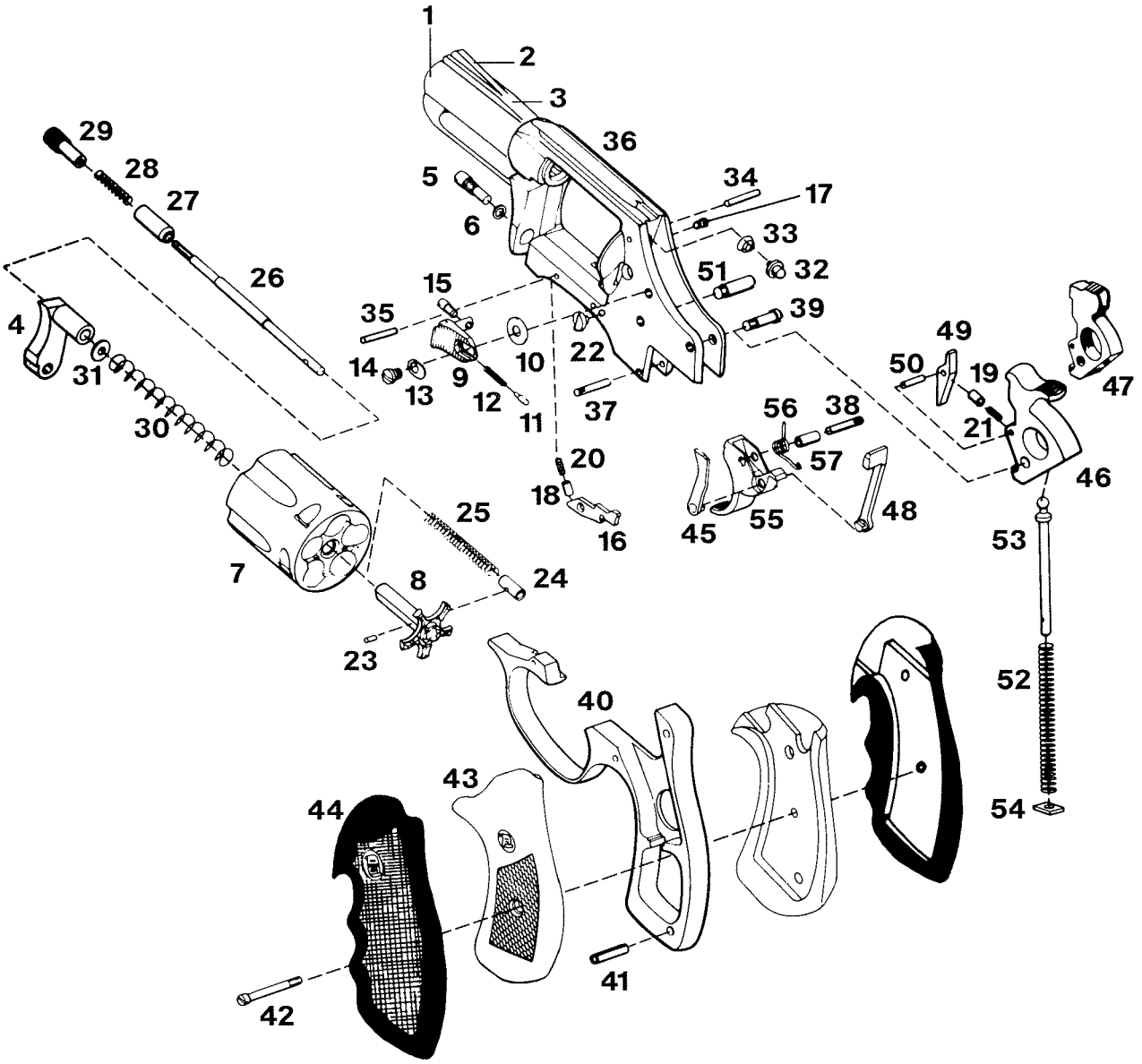

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Recoil Spring | **25** | Hammer Spring |
| **2** | Extractor Pin | **14** | Recoil Spring Guide | **26** | Sear Spring |
| **3** | Firing Pin Retainer Pin | **15** | Ejector and Cartridge Guide | **27** | Trigger |
| **4** | Extractor Spring | **16** | Disconnector | **28** | Grip Safety Pin |
| **5** | Extractor | **17** | Sear | **29** | Magazine Catch |
| **6** | Rear Sight | **18** | Sear Pin | **30** | Magazine |
| **7** | Firing Pin Extension | **19** | Slide Stop | **31** | Safety |
| **8** | Firing Pin | **20** | Hammer | **32** | Left Grip |
| **9** | Firing Pin Spring | **21** | Hammer Roll | **33** | Grip Screw |
| **10** | Barrel | **22** | Roll Axis Pin | **34** | Receiver |
| **11** | Barrel Bushing | **23** | Right Grip | | |
| **12** | Bushing Stop | **24** | Grip Safety | | |

# Model 100 Auto



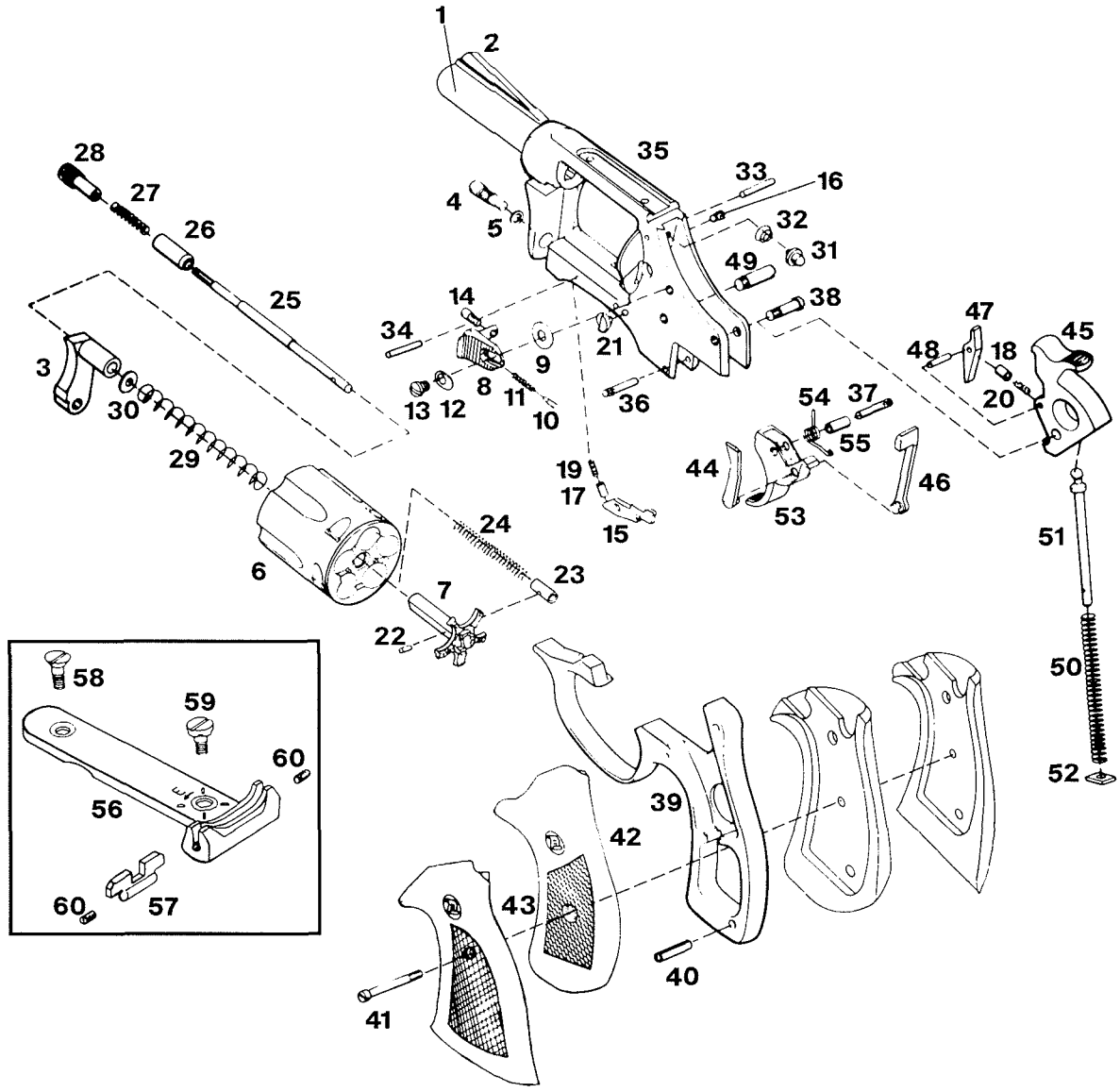

| | | | | | |
|---|---|---|---|---|---|
| **1** | Fluted Cartridge Carrier | **37** | Safety-Lever, Left | **73** | Return Spring Retainer |
| **2** | Rear End Cap | **38** | Hammer | **74** | Return Spring Bolt |
| **3** | Spring Release Button | **39** | Hammer Spring | **75** | Firing Pin Spring |
| **4** | Clutch Plate | **40** | Hammer Pin | **76** | Buffer |
| **5** | Drive Spring Retainer | **41** | Hammer Bushing | **77** | Barrel |
| **6** | Magazine Outer Shell, Right | **42** | Sear | **78** | Barrel Key |
| **7** | Magazine Outer Shell, Left | **43** | Sear Pivot Pin | **79** | Barrel Cross Pin |
| **8** | Front End Cap | **44** | Disconnector | **80** | Barrel Nut |
| **9** | Magazine Lens | **45** | Safety Ball | **81** | Barrel Shroud |
| **10** | Splined Driver | **46** | Disconnector Spring | **82** | Front Sight |
| **11** | Clutch Roller Bearing | **47** | Pistol Grip Mounting Screw | **83** | Front Sight Post |
| **12** | Feed Lips | **48** | Bolt Catch | **84** | Front Sight Post Spring |
| **13** | Drive Spring | **49** | Bolt Catch Pin | **85** | Front Sight Post Pin |
| **14** | Clutch Spring | **50** | Bolt Catch Spring | **86** | Sling Ring |
| **15** | Snap Ring, Large | **51** | Safety | **87** | Sling Ring Clasp |
| **16** | Snap Ring, Small | **52** | Safety C-Ring | **88** | Barrel Shroud Spring |
| **17** | Magazine Compression Spring | **53** | Safety Shaft | **89** | Sling Sleeve |
| **18** | Magazine Follower | **54** | Safety Spring | **90** | Pivot Pin Washer |
| **19** | Ribbon Clamp, Upper | **55** | C-Rings | **91** | Sliding Arm |
| **20** | Ribbon Clamp, Lower | **56** | Pistol Grip | **92** | Pivoting Arm |
| **21** | Upper Receiver | **57** | Pistol Grip Cover | **93** | Pivot Pin |
| **22** | Magazine Catch, Left | **58** | Pistol Grip Cover Spring | **94** | Buttplate |
| **23** | Magazine Catch, Right | **59** | Pistol Grip Cover Ball | **95** | Sliding Arm Lock |
| **24** | Magazine Catch Pins | **60** | Takedown Pins | **96** | Leaf Spring |
| **25** | Magazine Catch Spring | **61** | Hinge Pin | **97** | Sliding Arm Track |
| **26** | Rear Sight Blade | **62** | Return Spring Washer | **98** | Buttstock Release Lever |
| **27** | Rear Sight Screw | **63** | Bolt | **99** | Sliding Arm Lock and Track Pins |
| **28** | Rear Sight Spring | **64** | Bolt Handle | **100** | Leaf Spring Rivets |
| **29** | Rear Sight Ball | **65** | Firing Pin | **101** | Knurled Hinge Pins |
| **30** | Rear Sight Bushing | **66** | Bolt Handle Pin | **102** | Release Lever Roll Pin |
| **31** | Lower Receiver | **67** | Firing Pin Stop Pin | **103** | Release Lever Spring |
| **32** | Trigger | **68** | Extractor | **104** | Sliding Arm Lock Spring |
| **33** | Trigger Pad | **69** | Extractor Pin | **105** | Stop Dowell |
| **34** | Trigger Pin | **70** | Return Spring Rod | **106** | Stock Ring |
| **35** | Trigger Spring | **71** | Ejector | **107** | Magazine Ejector Button |
| **36** | Safety-Lever, Right | **72** | Extractor Spring | | |

# Bulldog 44 Special Revolver



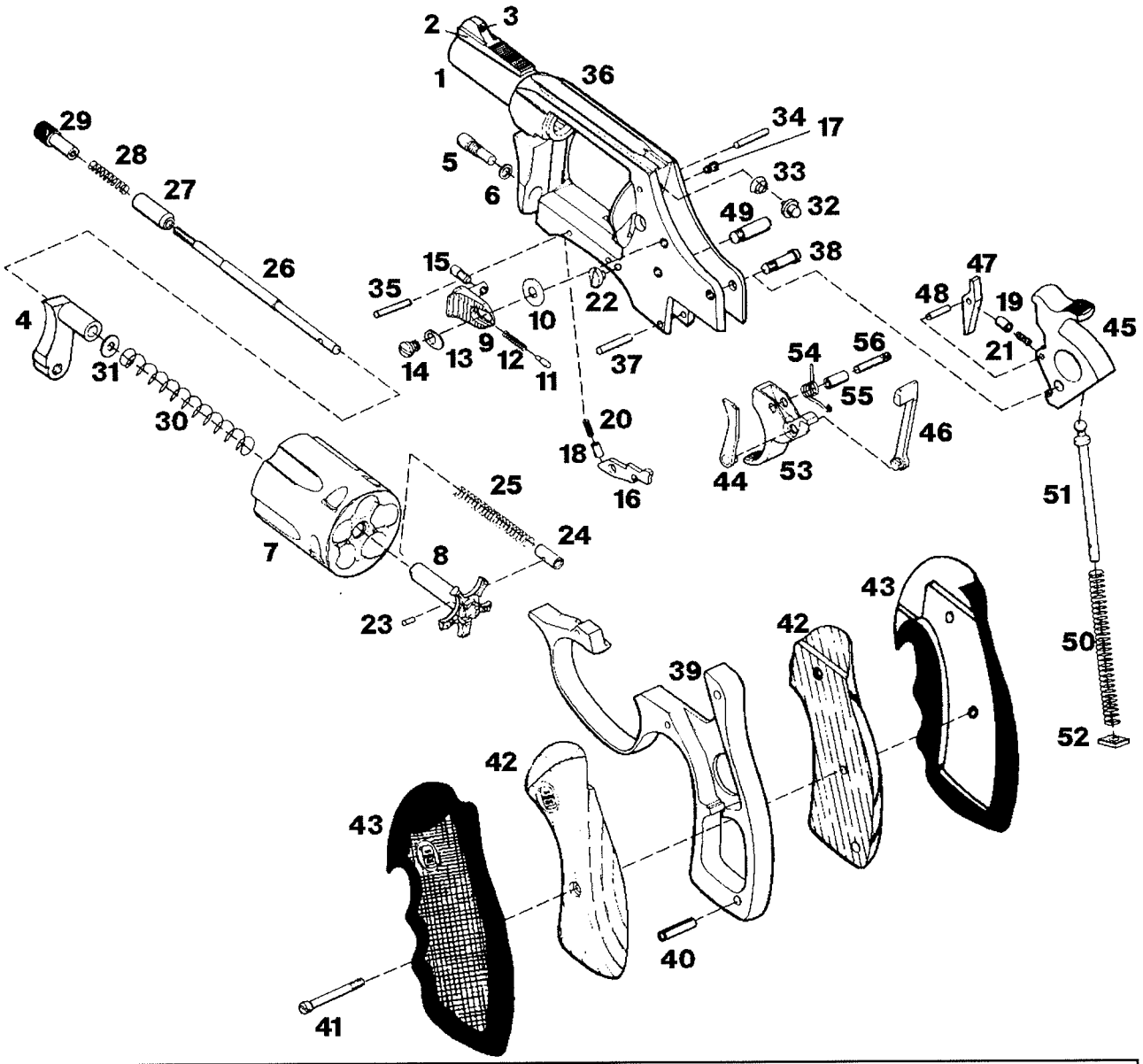

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Cylinder Plunger Spring | **39** | Frame Assembly Screw |
| **2** | Front Sight | **21** | Hammer Plunger Spring | **40** | Grip Frame and Trigger Guard |
| **3** | Shroud | **22** | Cylinder Stud | **41** | Grip Locating Pin |
| **4** | Crane | **23** | Ejector Rod Assembly Pin | **42** | Grip Screw |
| **5** | Crane Screw | **24** | Ejector Rod Bushing | **43** | Grips, Bulldog Style |
| **6** | Crane Screw Washer | **25** | Ejector Rod Lock Spring | **44** | Grips, Neoprene |
| **7** | Cylinder | **26** | Ejector Rod | **45** | Hand |
| **8** | Ejector | **27** | Ejector Rod Collar | **46** | Hammer |
| **9** | Cylinder Latch | **28** | Ejector Rod Collar Spring | **47** | Hammer Spurless |
| **10** | Cylinder Latch Washer | **29** | Ejector Rod Head | **48** | Hammer Block |
| **11** | Cylinder Latch Plunger | **30** | Ejector Rod Return Spring | **49** | Hammer Pawl |
| **12** | Cylinder Latch Plunger Spring | **31** | Ejector Rod Washer | **50** | Hammer Pawl Pin |
| **13** | Cylinder Latch Cover Plate | **32** | Firing Pin | **51** | Hammer Screw |
| **14** | Cylinder Latch Retaining Screw | **33** | Firing Pin Spring | **52** | Mainspring |
| **15** | Cylinder Latch Release Screw | **34** | Firing Pin Retaining Pin | **53** | Mainspring Guide Rod |
| **16** | Cylinder Stop | **35** | Cylinder Retaining Pin | **54** | Mainspring Seat |
| **17** | Cylinder Stop Bushing | **36** | Frame Assembly | **55** | Trigger |
| **18** | Cylinder Plunger | **37** | Frame Assembly Pin | **56** | Trigger Spring |
| **19** | Hammer Plunger | **38** | Trigger Pin | **57** | Trigger Spring Bushing |

# Bulldog Tracker Revolver



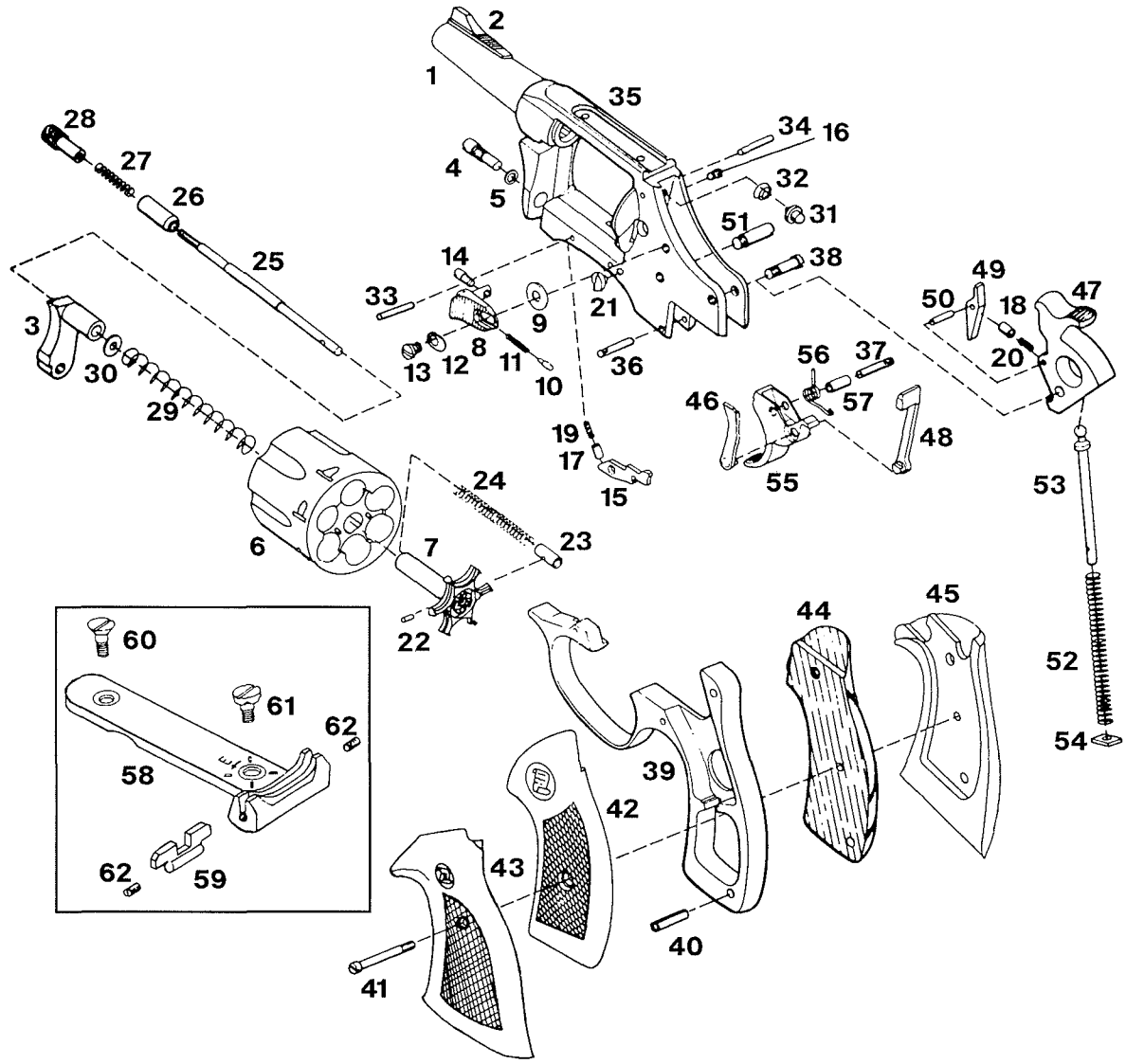

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Cylinder Stud | **41** | Grip Screw |
| **2** | Front Sight | **22** | Ejector Rod Assembly Pin | **42** | Grips, Bulldog Style |
| **3** | Crane | **23** | Ejector Rod Bushing | **43** | Grips, Square Butt |
| **4** | Crane Screw | **24** | Ejector Rod Lock Spring | **44** | Hand |
| **5** | Crane Screw Washer | **25** | Ejector Rod | **45** | Hammer |
| **6** | Cylinder | **26** | Ejector Rod Collar | **46** | Hammer Block |
| **7** | Ejector | **27** | Ejector Rod Collar Spring | **47** | Hammer Pawl |
| **8** | Cylinder Latch | **28** | Ejector Rod Head | **48** | Hammer Pawl Pin |
| **9** | Cylinder Latch Washer | **29** | Ejector Rod Return Spring | **49** | Hammer Screw |
| **10** | Cylinder Latch Plunger | **30** | Ejector Rod Washer | **50** | Mainspring |
| **11** | Cylinder Latch Plunger Spring | **31** | Firing Pin | **51** | Mainspring Guide Rod |
| **12** | Cylinder Latch Cover Plate | **32** | Firing Pin Spring | **52** | Mainspring Seat |
| **13** | Cylinder Latch Retaining Screw | **33** | Firing Pin Retaining Pin | **53** | Trigger |
| **14** | Cylinder Latch Release Screw | **34** | Cylinder Retaining Pin | **54** | Trigger Spring |
| **15** | Cylinder Stop | **35** | Frame Assembly | **55** | Trigger Spring Bushing |
| **16** | Cylinder Stop Bushing | **36** | Frame Assembly Pin | **56** | Rear Sight Body |
| **17** | Cylinder Plunger | **37** | Trigger Pin | **57** | Rear Sight Blade |
| **18** | Hammer Plunger | **38** | Frame Assembly Screw | **58** | Rear Sight Retaining Screw |
| **19** | Cylinder Plunger Spring | **39** | Grip Frame and Trigger Guard | **59** | Rear Sight Elevation Screw |
| **20** | Hammer Plunger Spring | **40** | Grip Locating Pin | **60** | Rear Sight Windage Screws |

# Off-Duty Revolver



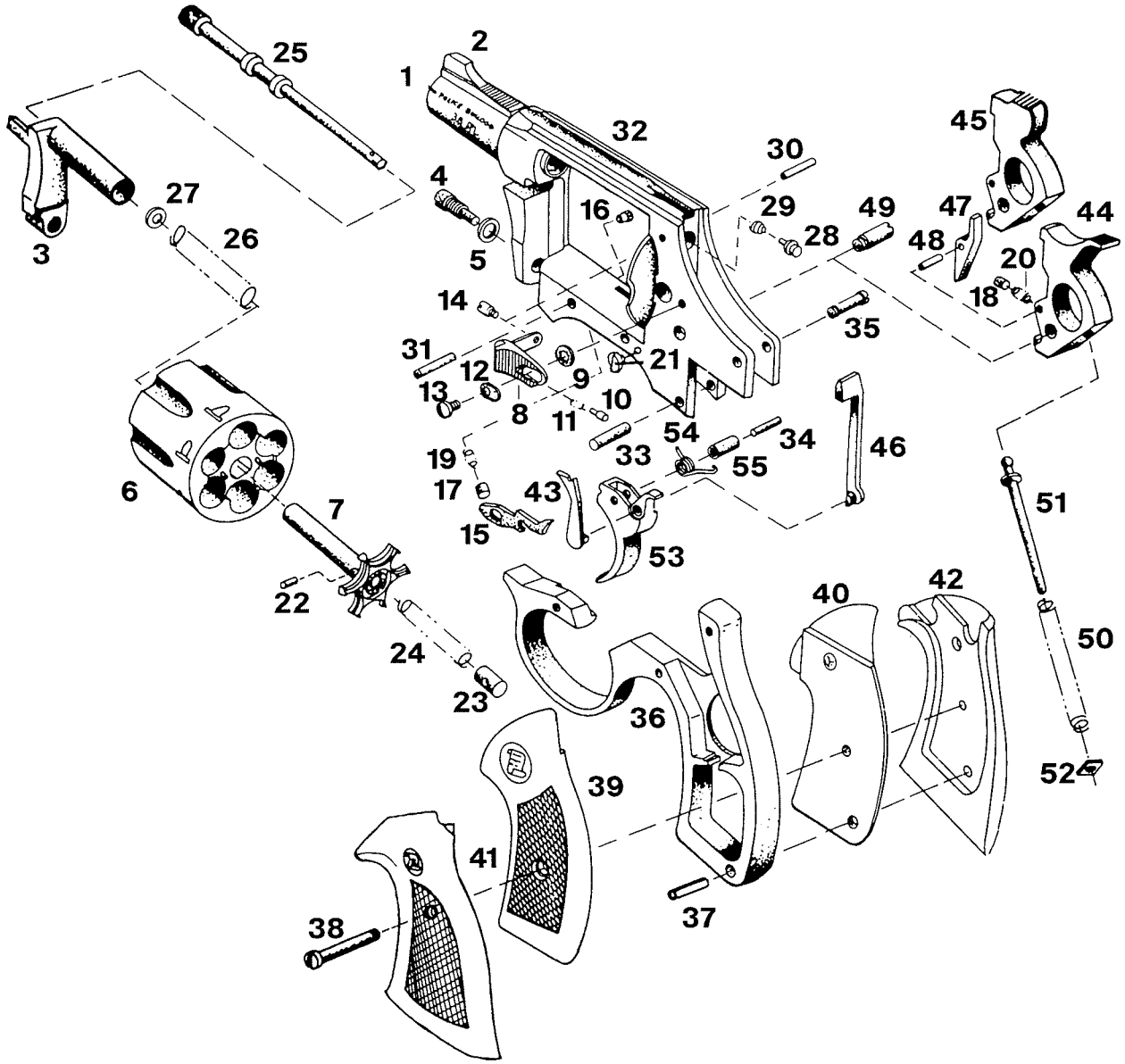

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **20** | Cylinder Plunger Spring | **39** | Grip Frame and Trigger Guard |
| **2** | Front Sight | **21** | Hammer Plunger Spring | **40** | Grip Locating Pin |
| **3** | Sight Insert | **22** | Cylinder Stop Stud | **41** | Grip Screw |
| **4** | Crane | **23** | Ejector Rod Assembly Pin | **42** | Grips, Plain Panel |
| **5** | Crane Screw | **24** | Ejector Rod Bushing | **43** | Grips, Neoprene |
| **6** | Crane Screw Washer | **25** | Ejector Rod Lock Spring | **44** | Hand |
| **7** | Cylinder | **26** | Ejector Rod | **45** | Hammer |
| **8** | Ejector | **27** | Ejector Rod Collar | **46** | Hammer Block |
| **9** | Cylinder Latch | **28** | Ejector Rod Collar Spring | **47** | Hammer Pawl |
| **10** | Cylinder Latch Washer | **29** | Ejector Rod Head | **48** | Hammer Pawl Pin |
| **11** | Cylinder Latch Plunger | **30** | Ejector Rod Return Spring | **49** | Hammer Screw |
| **12** | Cylinder Latch Plunger Spring | **31** | Ejector Rod Washer | **50** | Mainspring |
| **13** | Cylinder Latch Cover Plate | **32** | Firing Pin | **51** | Mainspring Guide Rod |
| **14** | Cylinder Latch Retaining Screw | **33** | Firing Pin Spring | **52** | Mainspring Seat |
| **15** | Cylinder Latch Release Screw | **34** | Firing Pin Retaining Pin | **53** | Trigger |
| **16** | Cylinder Stop | **35** | Cylinder Retaining Pin | **54** | Trigger Spring |
| **17** | Cylinder Stop Bushing | **36** | Frame Assembly | **55** | Trigger Spring Bushing |
| **18** | Cylinder Plunger | **37** | Frame Assembly Pin | **56** | Trigger Pin |
| **19** | Hammer Plunger | **38** | Frame Assembly Screw | | |

# Pathfinder Revolver



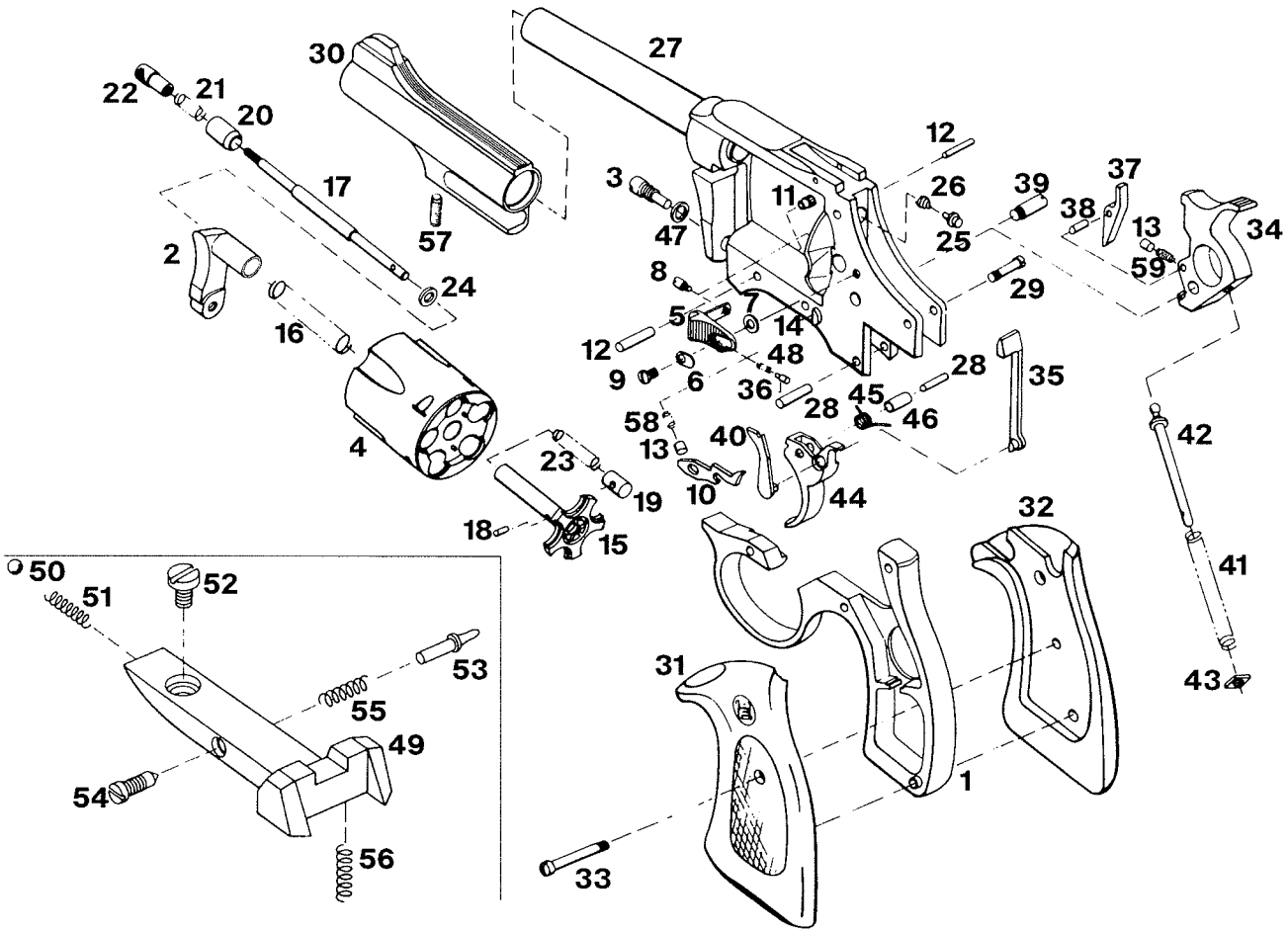

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Ejector Rod Assembly Pin | **43** | Left Grip, Square Butt |
| **2** | Front Sight | **23** | Ejector Rod Bushing | **44** | Right Grip, Round Butt |
| **3** | Crane | **24** | Ejector Rod Lock Spring | **45** | Right Grip, Square Butt |
| **4** | Crane Screw | **25** | Ejector Rod | **46** | Hand |
| **5** | Crane Screw Washer | **26** | Ejector Rod Collar | **47** | Hammer |
| **6** | Cylinder | **27** | Ejector Rod Collar Spring | **48** | Hammer Block |
| **7** | Ejector | **28** | Ejector Rod Head | **49** | Hammer Pawl |
| **8** | Cylinder Latch | **29** | Ejector Rod Return Spring | **50** | Hammer Pawl Pin |
| **9** | Cylinder Latch Washer | **30** | Ejector Rod Washer | **51** | Hammer Screw |
| **10** | Cylinder Latch Plunger | **31** | Firing Pin | **52** | Hammer Spring |
| **11** | Cylinder Latch Plunger Spring | **32** | Firing Pin Spring | **53** | Hammer Spring Strut |
| **12** | Cylinder Latch Cover Plate | **33** | Cylinder Retaining Pin | **54** | Hammer Spring Seat |
| **13** | Cylinder Latch Retaining Screw | **34** | Firing Pin Retaining Pin | **55** | Trigger |
| **14** | Cylinder Latch Release Screw | **35** | Frame | **56** | Trigger Spring |
| **15** | Cylinder Stop | **36** | Frame Assembly Pin | **57** | Trigger Spring Bushing |
| **16** | Cylinder Stop Bushing | **37** | Trigger Pin | **58** | Rear Sight Base |
| **17** | Cylinder Plunger | **38** | Frame Assembly Screw | **59** | Rear Sight Blade |
| **18** | Hammer Plunger | **39** | Grip Frame/Trigger Guard | **60** | Rear Sight Retaining Screw |
| **19** | Cylinder Plunger Spring | **40** | Grip Locating Pin | **61** | Rear Sight Elevation Screw |
| **20** | Hammer Plunger Spring | **41** | Grip Screw | **62** | Rear Sight Windage Screws |
| **21** | Cylinder Stud | **42** | Left Grip, Round Butt | | |

# Police Bulldog and Police Undercover Revolver



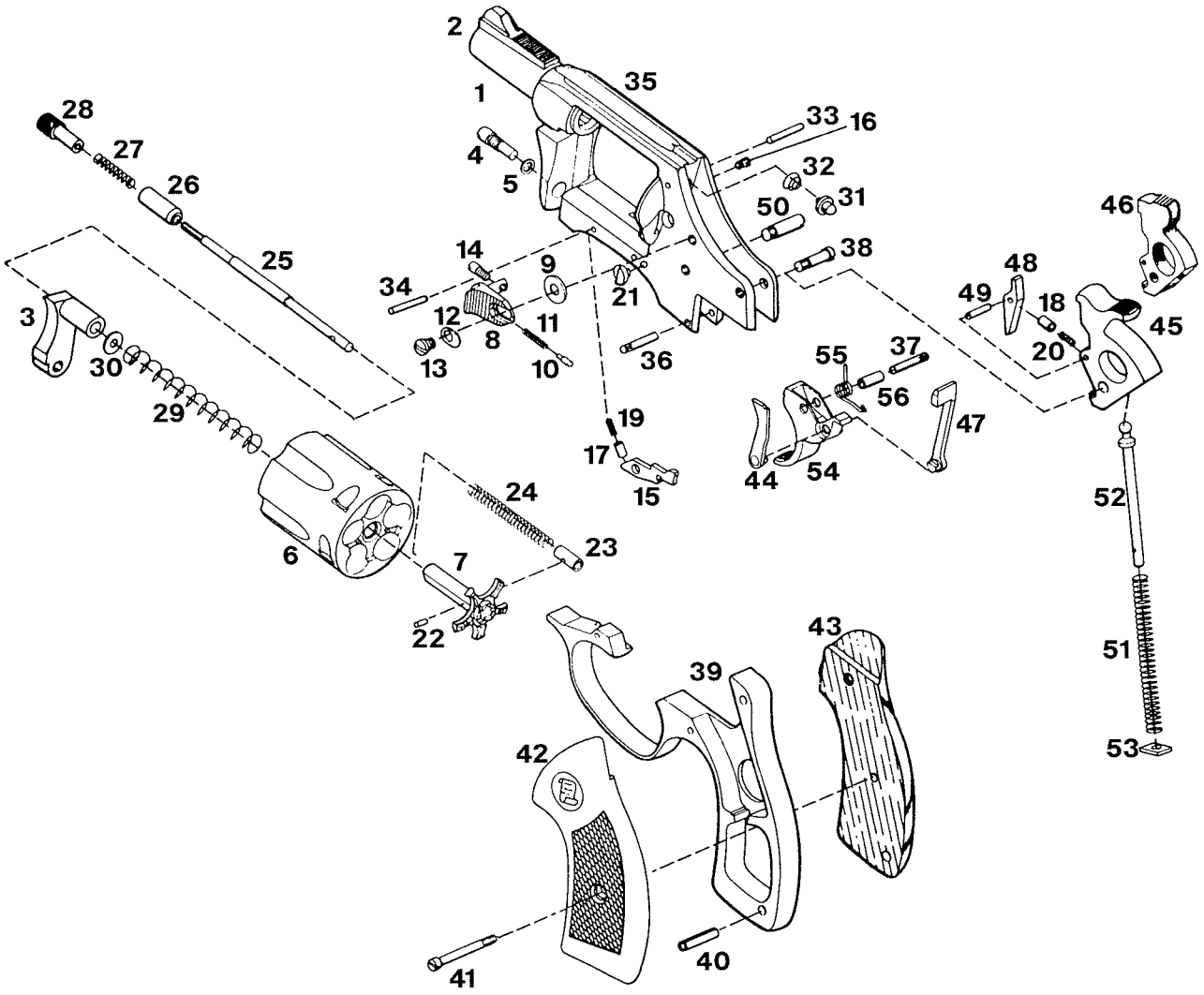

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Hammer Plunger Spring | **39** | Left Grip, Round Butt |
| **2** | Front Sight | **21** | Cylinder Stop Stud | **40** | Right Grip, Round Butt |
| **3** | Crane | **22** | Ejector Rod Assembly Pin | **41** | Left Grip, Square Butt |
| **4** | Crane Screw | **23** | Ejector Rod Bushing | **42** | Right Grip, Square Butt |
| **5** | Crane Screw Washer | **24** | Ejector Rod Lock Spring | **43** | Cylinder Hand |
| **6** | Cylinder | **25** | Ejector Rod | **44** | Hammer, Regular |
| **7** | Ejector | **26** | Ejector Rod Return Spring | **45** | Hammer, Spurless |
| **8** | Cylinder Latch | **27** | Ejector Rod Washer | **46** | Hammer Block |
| **9** | Cylinder Latch Washer | **28** | Firing Pin | **47** | Hammer Pawl |
| **10** | Cylinder Latch Plunger | **29** | Firing Pin Spring | **48** | Hammer Pawl Pin |
| **11** | Cylinder Latch Plunger Spring | **30** | Firing Pin Retaining Pin | **49** | Hammer Screw |
| **12** | Cylinder Latch Cover Plate | **31** | Cylinder Retaining Pin | **50** | Hammer Spring |
| **13** | Cylinder Latch Retaining Screw | **32** | Frame | **51** | Hammer Spring Strut |
| **14** | Cylinder Latch Release Screw | **33** | Frame Assembly Pin | **52** | Hammer Spring Seat |
| **15** | Cylinder Stop | **34** | Trigger Pin | **53** | Trigger |
| **16** | Cylinder Stop Bushing | **35** | Frame Assembly Screw | **54** | Trigger Spring |
| **17** | Cylinder Plunger | **36** | Grip Frame/Trigger Guard | **55** | Trigger Spring Bushing |
| **18** | Hammer Plunger | **37** | Grip Locating Pin | | |
| **19** | Cylinder Plunger Spring | **38** | Grip Screw | | |

# Target Bulldog Revolver



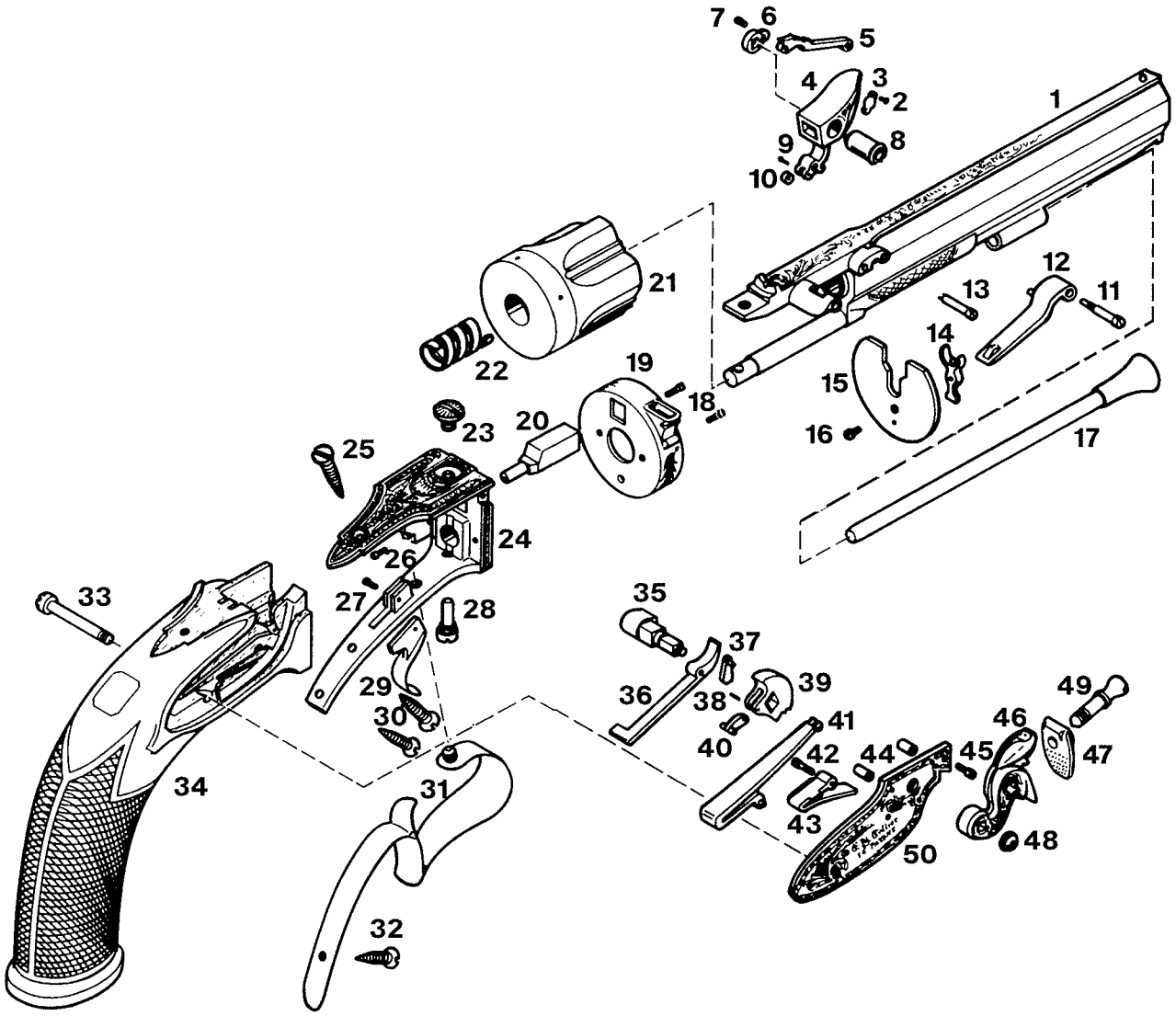

| | | | | | |
|---|---|---|---|---|---|
| **1** | Grip Frame | **21** | Ejector Rod Collar Spring | **43** | Mainspring Seat |
| **2** | Crane | **22** | Ejector Rod Head | **44** | Trigger |
| **3** | Crane Screw | **23** | Ejector Rod Lock Spring | **45** | Trigger Spring |
| **4** | Cylinder | **24** | Ejector Rod Washer | **46** | Trigger Spring Bushing |
| **5** | Cylinder Latch | **25** | Firing Pin | **47** | Crane Screw Washer |
| **6** | Cylinder Latch Cover Plate | **26** | Firing Pin Spring | **48** | Cylinder Latch Spring |
| **7** | Cylinder Latch Washer | **27** | Frame and Barrel | **49** | Rear Sight Base |
| **8** | Cylinder Latch Release Screw | **28** | Frame Assembly and Trigger Pins | **50** | Sight Detent Ball |
| **9** | Cylinder Latch Retaining Screw | **29** | Frame Assembly Screw | **51** | Sight Detent Spring |
| **10** | Cylinder Stop | **30** | Barrel Shroud | **52** | Sight Elevation Screw |
| **11** | Cylinder Stop Bushing | **31** | Left Grip | **53** | Sight Windage Plunger |
| **12** | Cylinder Stop and Firing Pin Retaining Pins | **32** | Right Grip | **54** | Sight Windage Screw |
| | | **33** | Grip Screw | **55** | Sight Windage Spring |
| **13** | Cylinder Stop and Hammer Pawl Plungers | **34** | Hammer | **56** | Sight Elevation Spring |
| | | **35** | Hammer Block Assembly | **57** | Barrel Shroud Screw |
| **14** | Ejection Stud | **36** | Cylinder Latch Plunger | **58** | Cylinder Stop Plunger Spring |
| **15** | Ejector | **37** | Hammer Pawl | **59** | Hammer Pawl Plunger Spring |
| **16** | Ejector Return Spring | **38** | Hammer Pawl Pin | **Parts Not Shown** | |
| **17** | Ejector Rod | **39** | Hammer Screw | | Grip Escutcheon |
| **18** | Ejector Rod Assembly Pin | **40** | Hand Assembly | | Grip Escutcheon Nut |
| **19** | Ejector Rod Bushing | **41** | Mainspring | | Grip Locating Pin |
| **20** | Ejector Rod Collar | **42** | Mainspring Strut | | |

# Undercover Revolver



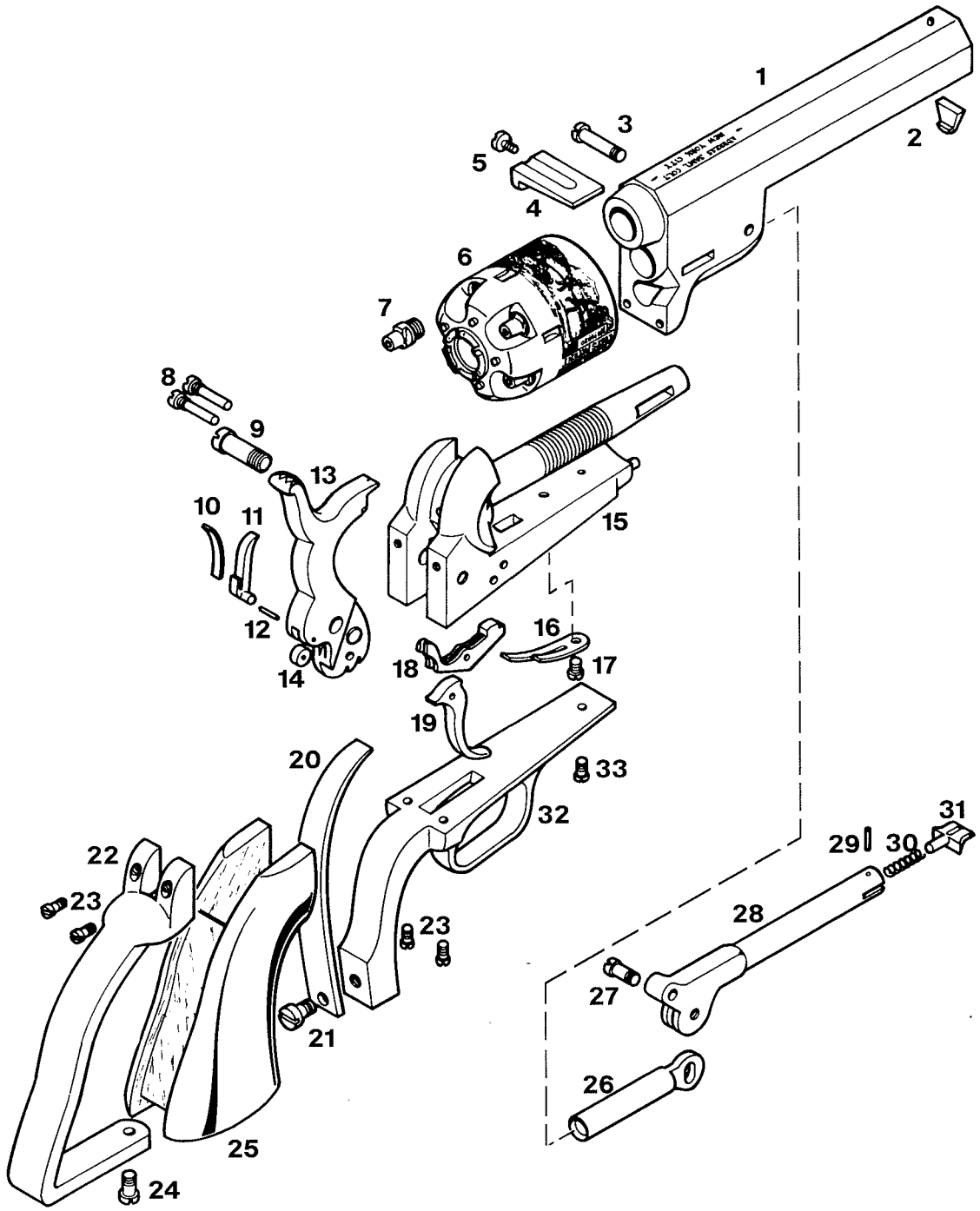

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Hammer Plunger Spring | **39** | Grip Frame/Trigger Guard |
| **2** | Front Sight | **21** | Cylinder Stop Stud | **40** | Grip Locating Pin |
| **3** | Crane | **22** | Ejector Rod Assembly Pin | **41** | Grip Screw |
| **4** | Crane Screw | **23** | Ejector Rod Bushing | **42** | Left Grip |
| **5** | Crane Screw Washer | **24** | Ejector Rod Lock Spring | **43** | Right Grip |
| **6** | Cylinder | **25** | Ejector Rod | **44** | Hand |
| **7** | Ejector | **26** | Ejector Rod Collar | **45** | Hammer, Regular |
| **8** | Cylinder Latch | **27** | Ejector Rod Collar Spring | **46** | Hammer, Spurless |
| **9** | Cylinder Latch Washer | **28** | Ejector Rod Head | **47** | Hammer Block |
| **10** | Cylinder Latch Plunger | **29** | Ejector Rod Return Spring | **48** | Hammer Pawl |
| **11** | Cylinder Latch Plunger Spring | **30** | Ejector Rod Washer | **49** | Hammer Pawl Pin |
| **12** | Cylinder Latch Cover Plate | **31** | Firing Pin | **50** | Hammer Screw |
| **13** | Cylinder Latch Retaining Screw | **32** | Firing Pin Spring | **51** | Hammer Spring |
| **14** | Cylinder Latch Release Screw | **33** | Firing Pin Retaining Pin | **52** | Hammer Spring Strut |
| **15** | Cylinder Stop | **34** | Cylinder Retaining Pin | **53** | Hammer Spring Seat |
| **16** | Cylinder Stop Bushing | **35** | Frame | **54** | Trigger |
| **17** | Cylinder Plunger | **36** | Frame Assembly Pin | **55** | Trigger Spring |
| **18** | Hammer Plunger | **37** | Trigger Pin | **56** | Trigger Spring Bushing |
| **19** | Cylinder Plunger Spring | **38** | Frame Assembly Screw | | |

# Flintlock Revolver



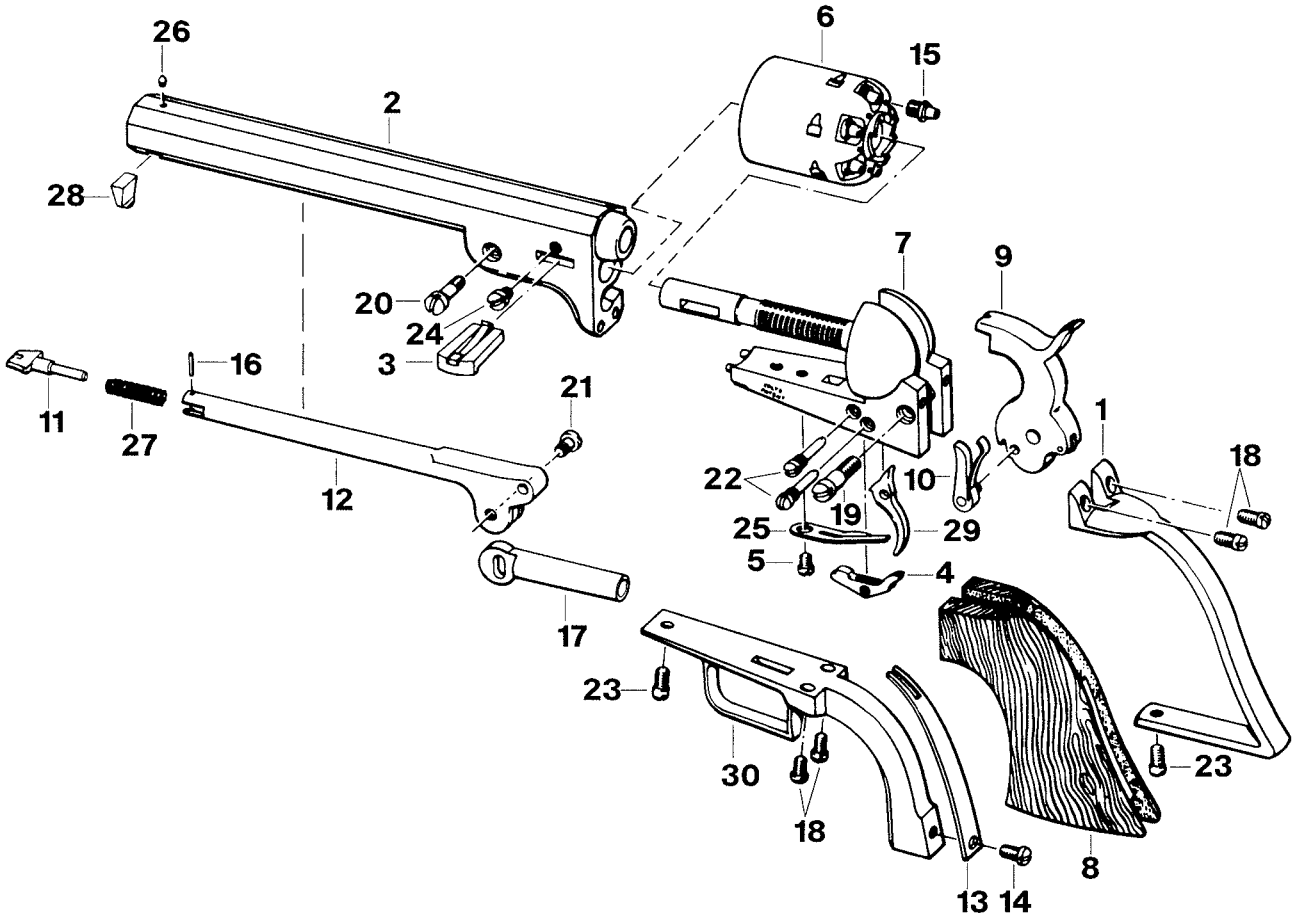

| Key | | | | | |
|---|---|---|---|---|---|
| 1 | Barrel | 17 | Ramrod | 34 | Stock |
| 2 | Priming Reservoir Cover Screw | 18 | Pan Housing Screws | 35 | Hammer Pivot |
| 3 | Priming Reservoir Cover | 19 | Pan Housing | 36 | Sear |
| 4 | Frizzen | 20 | Pan Housing Index Block | 37 | Fly |
| 5 | Priming Drum Lever | 21 | Cylinder | 38 | Stirrup Pin |
| 6 | Priming Drum Retainer Lock | 22 | Cylinder Spring | 39 | Tumbler |
| 7 | Priming Drum Retainer Lock Screw | 23 | Upper Barrel Mounting Screw | 40 | Stirrup |
| 8 | Priming Drum | 24 | Frame | 41 | Mainspirng |
| 9 | Frizzen Spring Roller Screw | 25 | Tang Screw | 42 | Sear Spring Screw |
| 10 | Frizzen Spring Roller | 26 | Pan Housing Index Block Screw | 43 | Sear Spring |
| 11 | Frizzen Spring Screw | 27 | Trigger Pivot Screw | 44 | Lockplate Bushings |
| 12 | Frizzen Spring | 28 | Lower Barrel Mounting Screw | 45 | Lockplate Screw |
| 13 | Frizzen Pivot | 29 | Trigger | 46 | Hammer |
| 14 | Cylinder Plate Yoke | 30 | Tang Screws | 47 | Top Jaw |
| 15 | Cylinder Plate | 31 | Trigger Guard | 48 | Hammer Cap Nut |
| 16 | Cylinder Plate Screw | 32 | Trigger Guard Screw | 49 | Jaw Screw |
| | | 33 | Lockplate Screw | 50 | Lockplate |

# 1849 Revolver



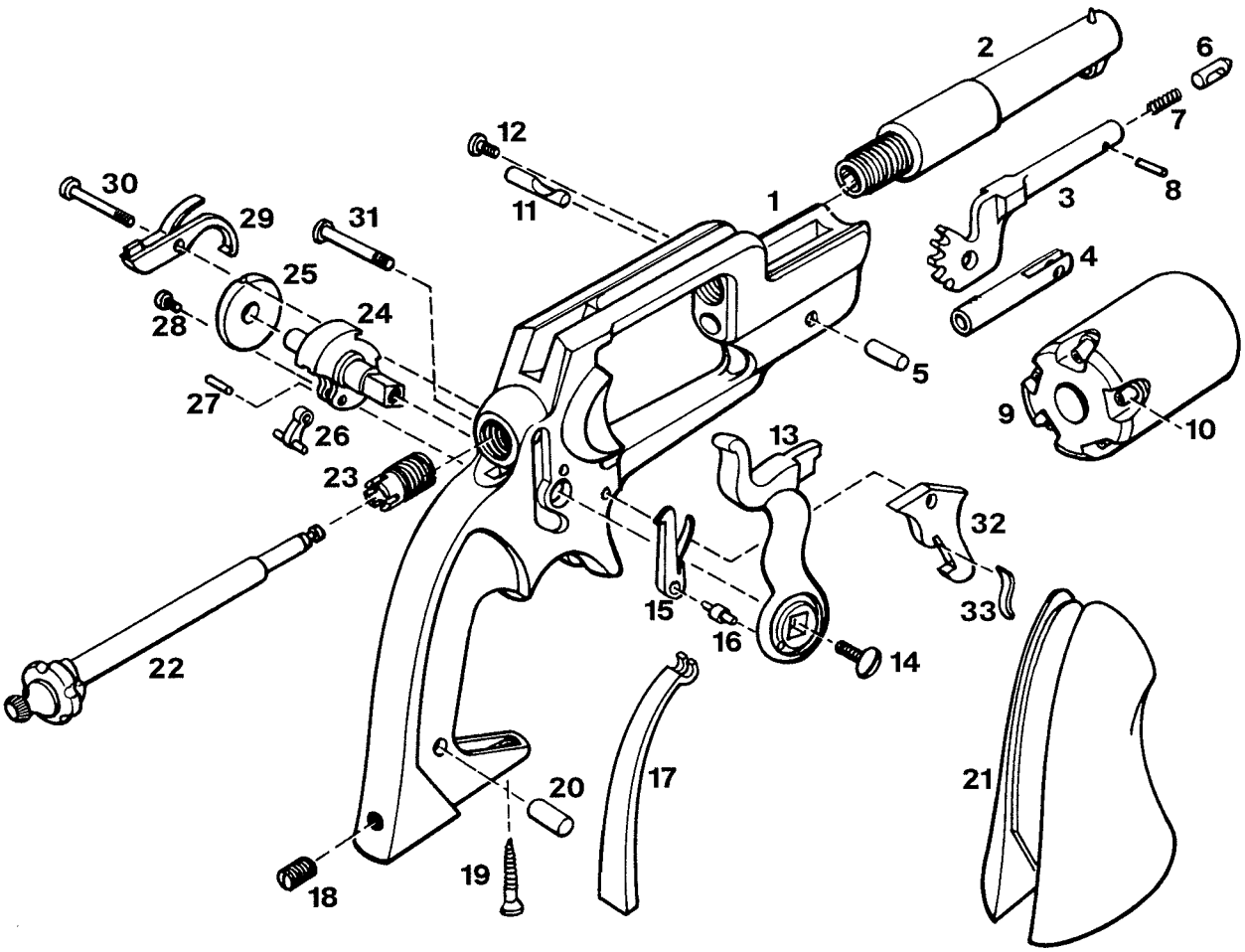

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **13** | Hammer | **24** | Butt Screw |
| **2** | Loading Lever Catch | **14** | Hammer Roller | **25** | Stocks |
| **3** | Loading Lever Screw | **15** | Frame | **26** | Loading Lever Plunger |
| **4** | Barrel Key | **16** | Trigger and Bolt Spring | **27** | Loading Lever Plunger Screw |
| **5** | Barrel Wedge Screw | **17** | Trigger and Bolt Spring Screw | **28** | Loading Lever |
| **6** | Cylinder | **18** | Bolt | **29** | Loading Lever Catch Pin |
| **7** | Nipple | **19** | Trigger | **30** | Loading Lever Catch Spring |
| **8** | Trigger and Bolt Stop Screws | **20** | Mainspring | **31** | Loading Lever Catch |
| **9** | Hammer Screw | **21** | Mainspring Screw | **32** | Trigger Guard |
| **10** | Hand Spring | **22** | Backstrap | **33** | Trigger Guard Screw |
| **11** | Hand | **23** | Backstrap and Trigger Guard Screws | | |
| **12** | Hammer Roller Pin | | | | |

# 1851 Navy and 1862 Pocket Navy Revolver



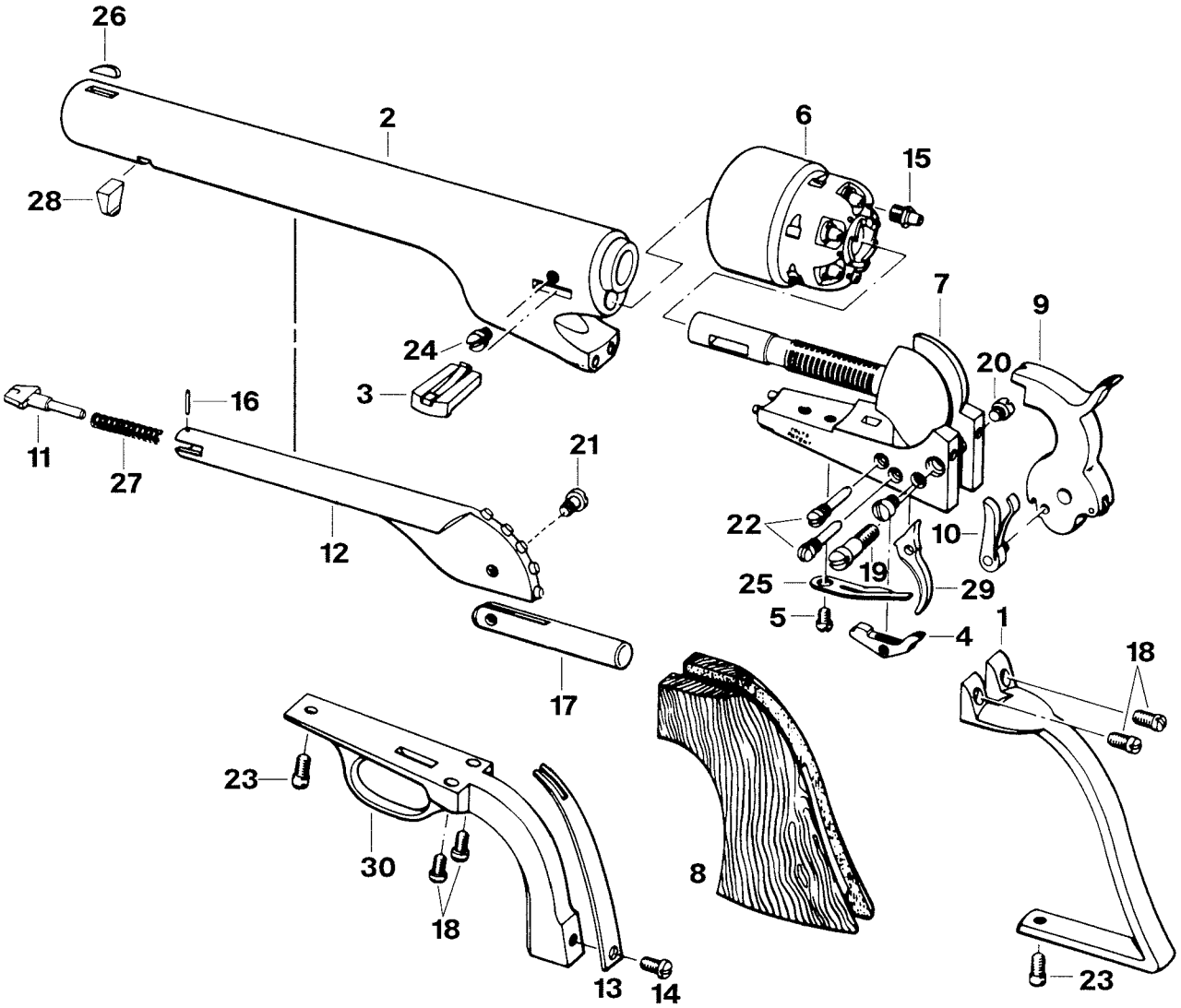

| Key | | | | | |
|---|---|---|---|---|---|
| 1 | Backstrap | 11 | Loading Lever Latch | 21 | Loading Lever Plunger Screw |
| 2 | Barrel | 12 | Loading Lever | 22 | Bolt and Trigger Screws |
| 3 | Barrel Wedge | 13 | Mainspring | 23 | Trigger Guard and Butt Screws |
| 4 | Bolt | 14 | Mainspring Screw | 24 | Wedge Screw |
| 5 | Bolt Spring Screw | 15 | Nipple | 25 | Sear and Bolt Spring |
| 6 | Cylinder | 16 | Loading Lever Latch Retaining Pin | 26 | Front Sight |
| 7 | Frame | 17 | Loading Lever Plunger | 27 | Loading Lever Latch Spring |
| 8 | Stocks | 18 | Backstrap and Guard Screws | 28 | Barrel Stud |
| 9 | Hammer | 19 | Hammer Screw | 29 | Trigger |
| 10 | Hand and Spring Assembly | 20 | Loading Lever Screw | 30 | Trigger Guard |

# 1855 Sidehammer Revolver



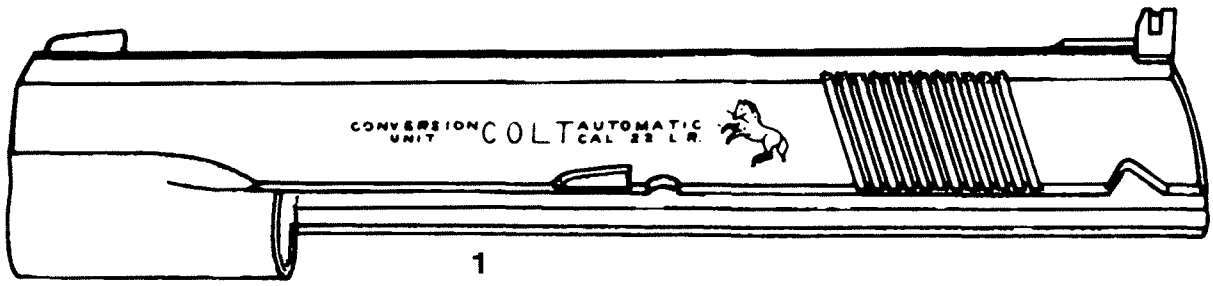

| | | | |
|---|---|---|---|
| **1** | Frame | **17** | Mainspring |
| **2** | Barrel | **18** | Mainspring Tension Screw |
| **3** | Loading Lever | **19** | Grip Screw |
| **4** | Loading Lever Plunger | **20** | Mainspring Pin |
| **5** | Loading Lever Plunger Pin | **21** | Stocks |
| **6** | Loading Lever Latch | **22** | Cylinder Arbor |
| **7** | Loading Lever Latch Spring | **23** | Cylinder Arbor Sleeve |
| **8** | Loading Lever Latch Pin | **24** | Sear |
| **9** | Cylinder | **25** | Sideplate |
| **10** | Nipple | **26** | Stirrup |
| **11** | Cylinder Arbor Retaining Pin | **27** | Stirrup Pin |
| **12** | Cylinder Arbor Retaining Pin Screw | **28** | Sideplate Screw |
| | | **29** | Cylinder Stop and Spring |
| **13** | Hammer | **30** | Cylinder Stop Screw |
| **14** | Hammer Screw | **31** | Trigger Screw |
| **15** | Hand and Hand Spring | **32** | Trigger |
| **16** | Hand Pin | **33** | Trigger Spring |

# 1860 Army, 1861 Navy and 1862 Police Revolver

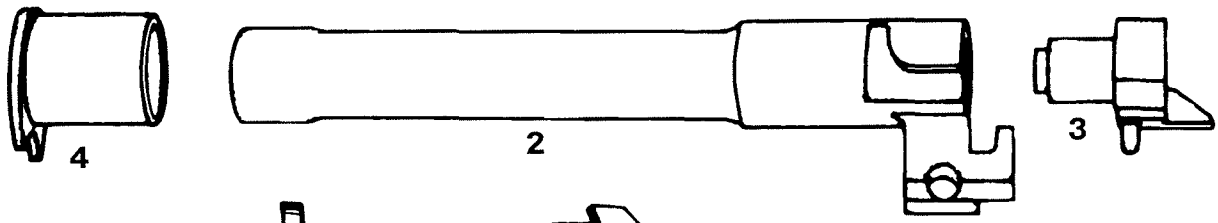



| | | | |
|---|---|---|---|
| **1** | Backstrap | **16** | Loading Lever Latch Retaining Pin |
| **2** | Barrel | **17** | Loading Lever Plunger |
| **3** | Barrel Wedge | **18** | Backstrap and Guard Screws |
| **4** | Bolt | **19** | Hammer Screw |
| **5** | Bolt Spring Screw | **20** | Guide Screw |
| **6** | Cylinder | **21** | Loading Lever Plunger Screw |
| **7** | Frame | **22** | Bolt and Trigger Screws |
| **8** | Stocks | **23** | Trigger Guard and Butt Screw |
| **9** | Hammer | **24** | Wedge Screw |
| **10** | Hand and Spring Assembly | **25** | Sear and Bolt Spring |
| **11** | Loading Lever Latch | **26** | Front Sight |
| **12** | Loading Lever | **27** | Loading Lever Latch Spring |
| **13** | Mainspring | **28** | Barrel Stud |
| **14** | Mainspring Screw | **29** | Trigger |
| **15** | Nipple | **30** | Trigger Guard |

# 22-Caliber Conversion Unit




1



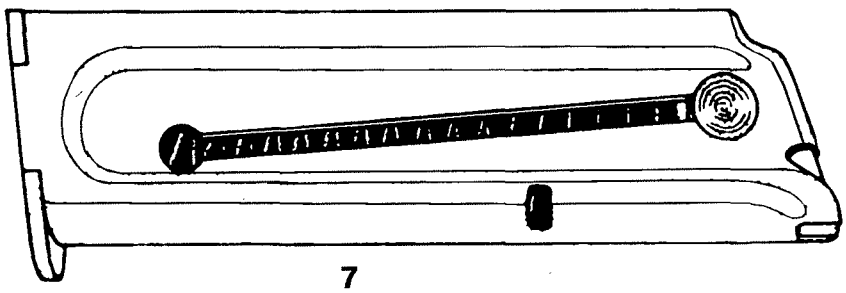
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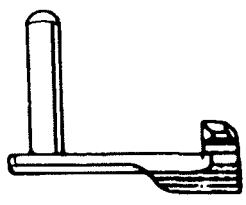
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6



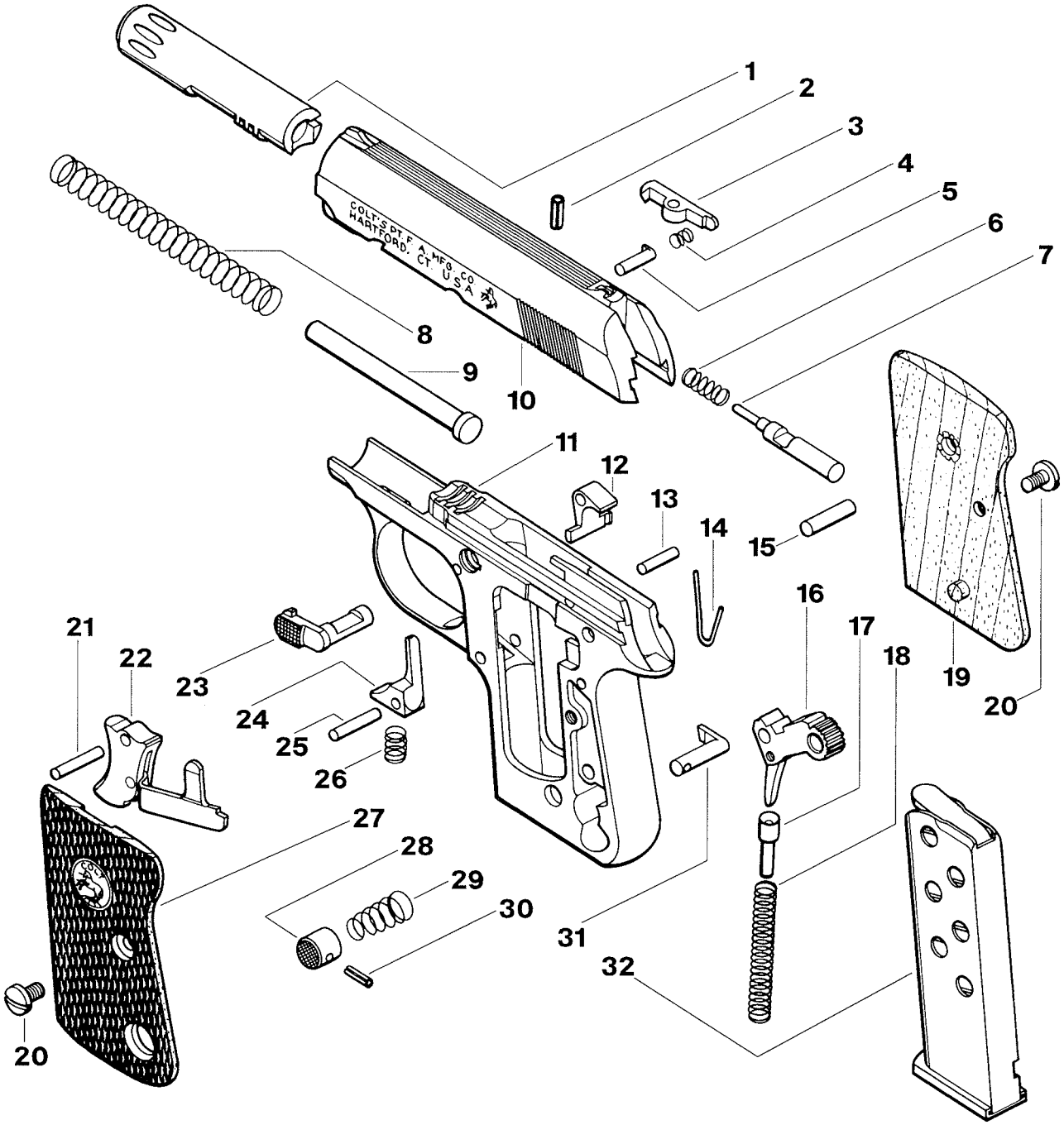
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8

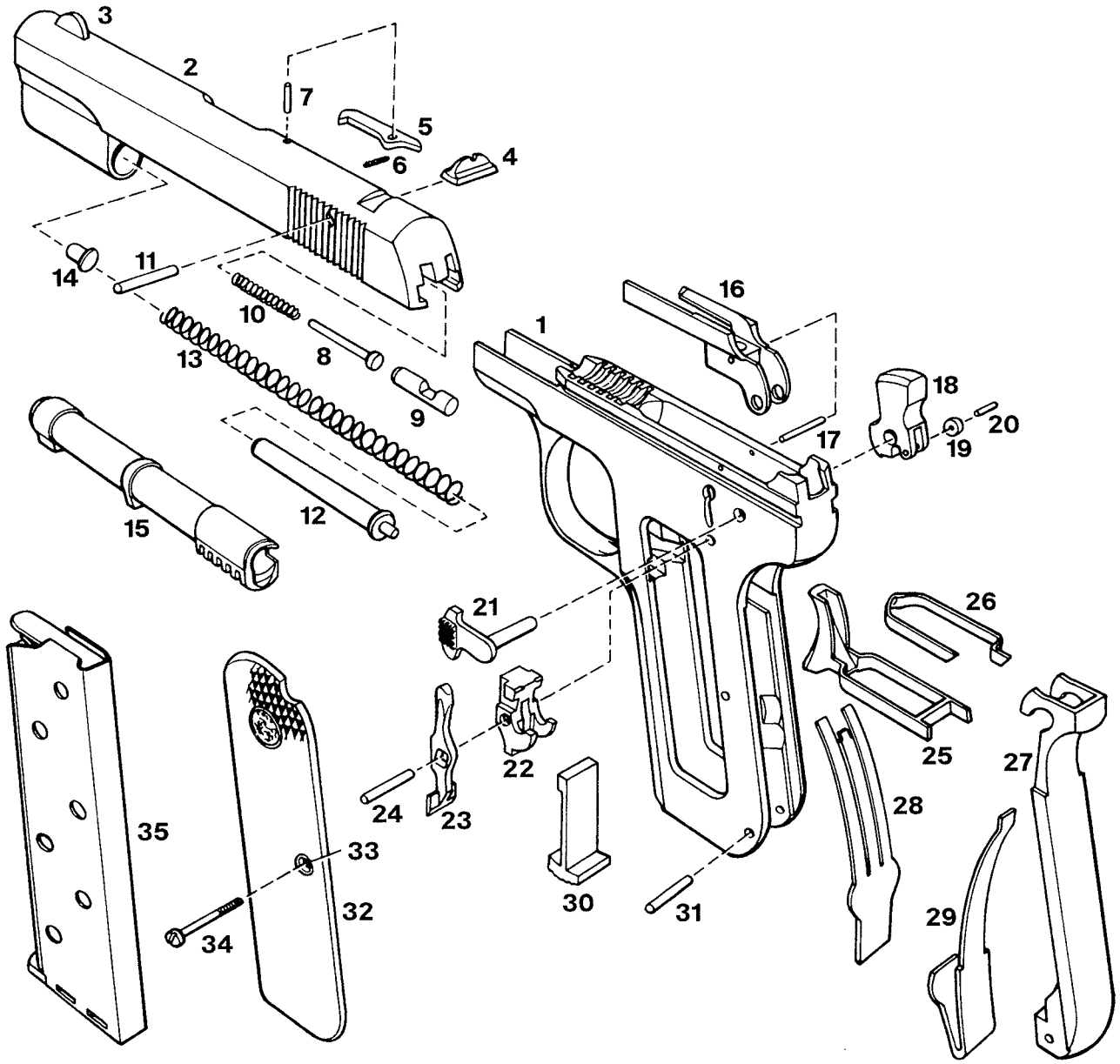
| | | | |
|---|---|---|---|
| **1** | Slide (with Sights) | **5** | Ejector |
| **2** | Barrel | **6** | Recoil Spring |
| **3** | Floating Chamber | **7** | Magazine |
| **4** | Barrel Bushing | **8** | Slide Stop |

# 22 Short and 25 ACP Pocket Auto



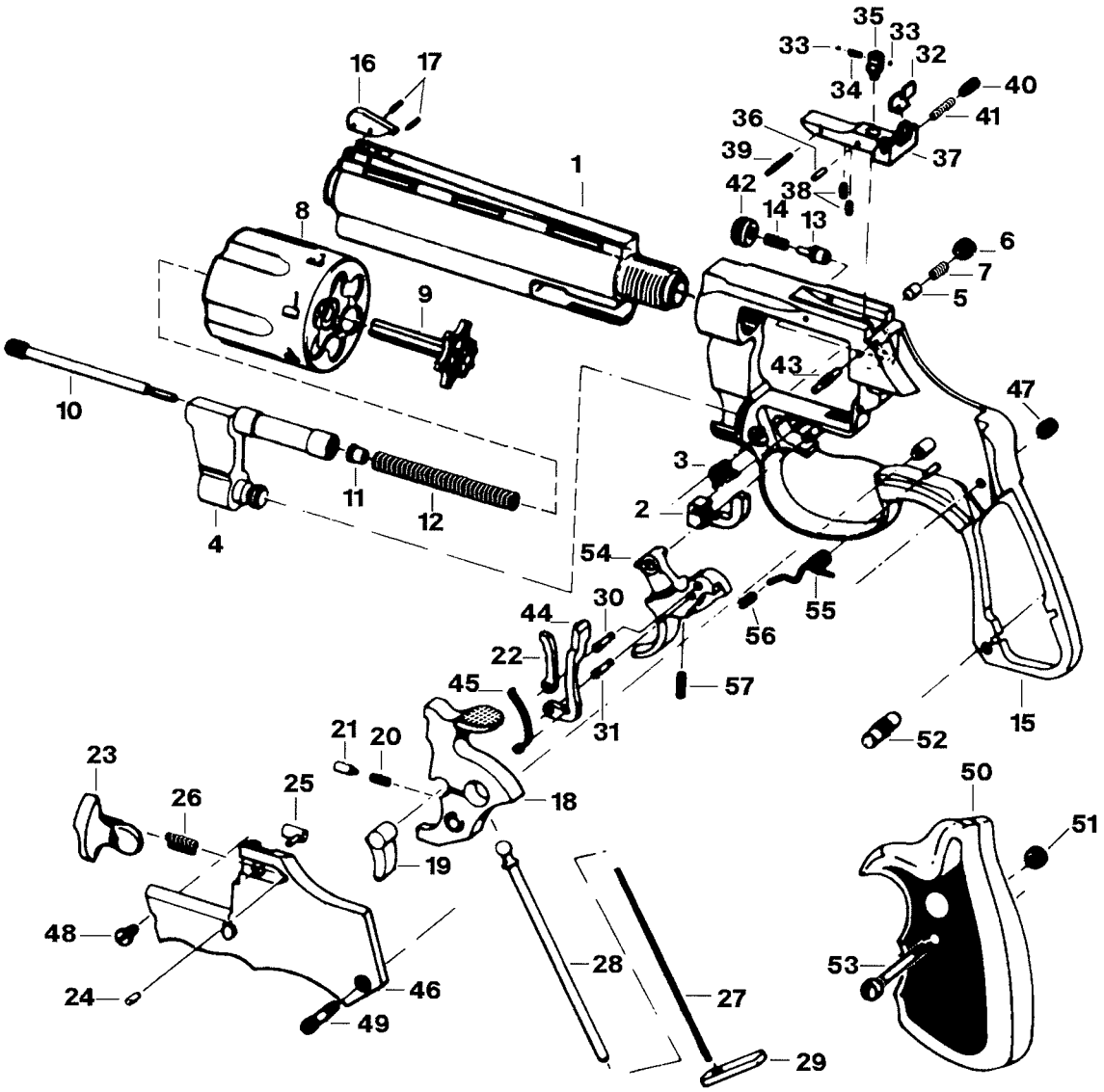

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **12** | Sear | **23** | Thumb Safety |
| **2** | Extractor Pivot Pin | **13** | Sear Pin | **24** | Magazine Safety |
| **3** | Extractor | **14** | Sear Spring | **25** | Magazine Safety Pin |
| **4** | Extractor Spring | **15** | Hammer Pin | **26** | Magazine Safety Spring |
| **5** | Firing Pin Retaining Pin | **16** | Hammer | **27** | Left Grip |
| **6** | Firing Pin Spring | **17** | Hammer Spring Guide | **28** | Magazine Catch Button |
| **7** | Firing Pin | **18** | Hammer Spring | **29** | Magazine Catch Spring |
| **8** | Recoil Spring | **19** | Right Grip | **30** | Magazine Catch Button Pin |
| **9** | Recoil Spring Plunger | **20** | Grip Screw | **31** | Magazine Catch |
| **10** | Slide | **21** | Trigger Pin | **32** | Magazine |
| **11** | Frame | **22** | Trigger with Disconnector | | |

# 1908 Model M Pocket Auto 32 ACP and 380 ACP



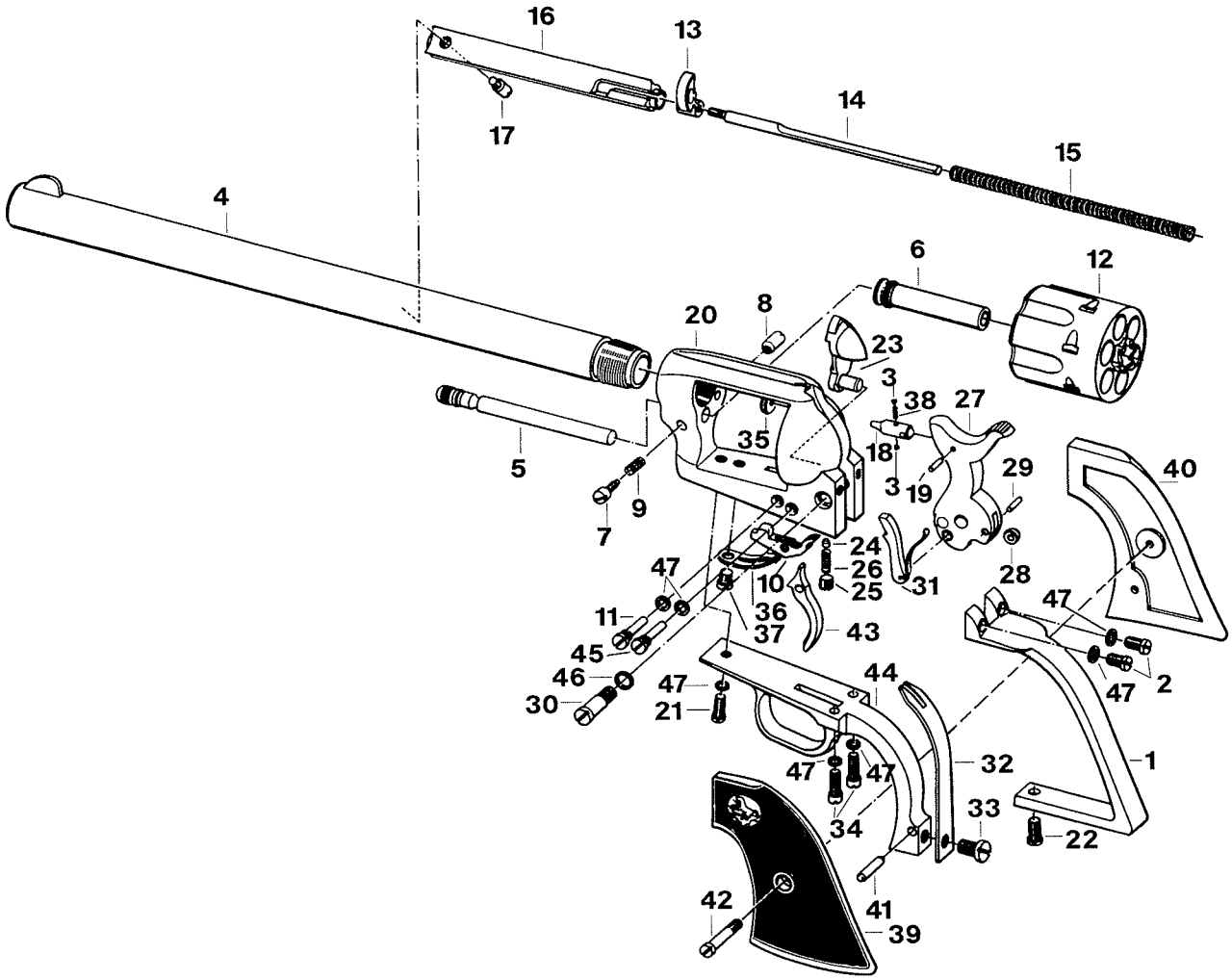

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **13** | Recoil Spring | **25** | Trigger |
| **2** | Slide | **14** | Recoil Spring Plug | **26** | Depressor |
| **3** | Front Sight | **15** | Barrel | **27** | Grip Safety |
| **4** | Rear Sight | **16** | Ejector | **28** | Sear Spring |
| **5** | Extractor | **17** | Ejector Pin | **29** | Mainspring |
| **6** | Extractor Spring | **18** | Hammer | **30** | Magazine Catch |
| **7** | Extractor Pivot Pin | **19** | Hammer Roller Bushing | **31** | Grip Safety Pin |
| **8** | Firing Pin | **20** | Hammer Roller Pin | **32** | Grip |
| **9** | Firing Pin Impeller | **21** | Slide Lock | **33** | Grip Escutcheon |
| **10** | Firing Pin Spring | **22** | Sear | **34** | Grip Screw |
| **11** | Firing Pin Lock Pin | **23** | Disconnector | **35** | Magazine with Spring and Follower |
| **12** | Recoil Spring Guide | **24** | Sear Pin | | |

# Anaconda Revolver



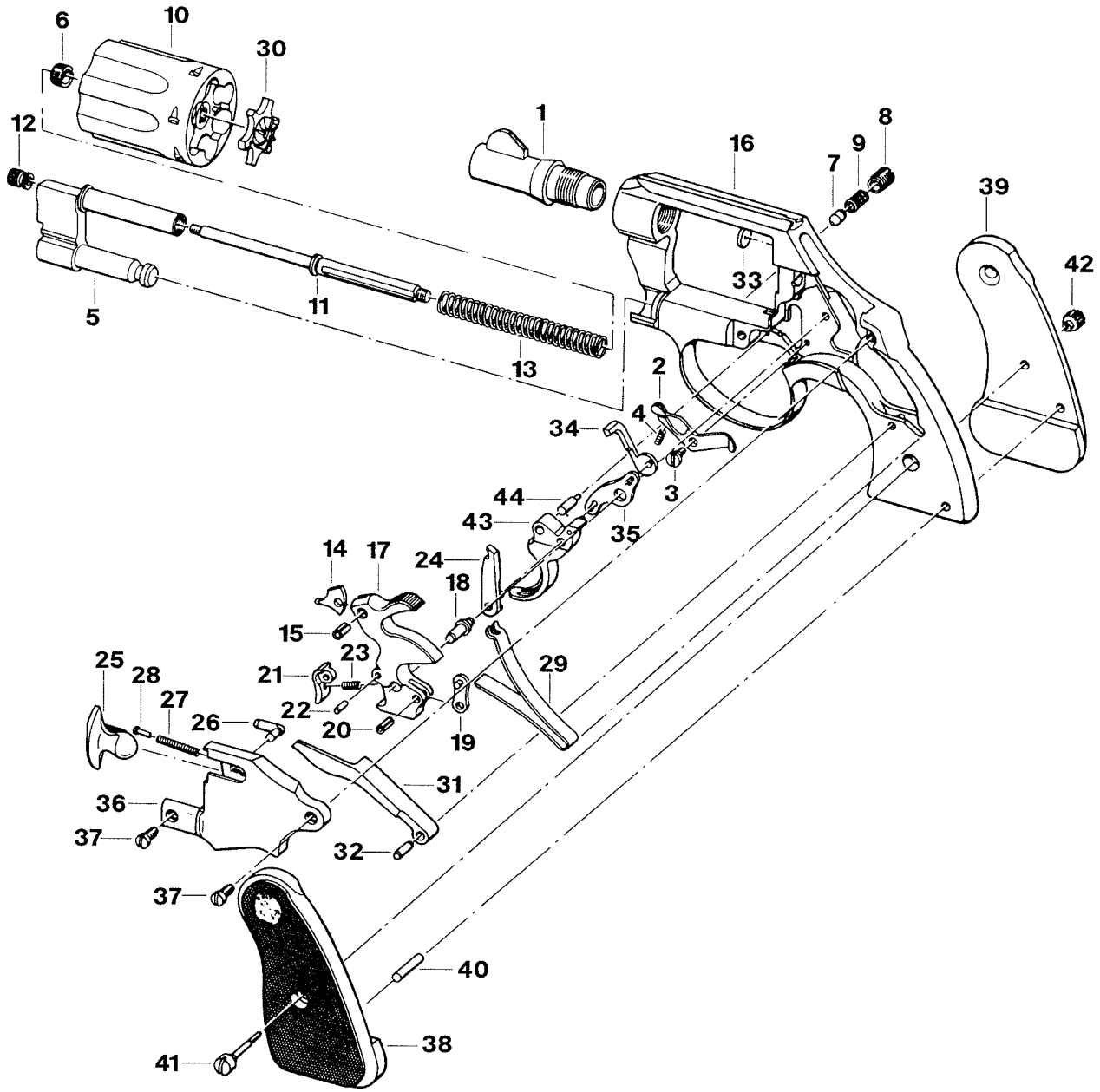

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Hammer Strut Spring | **39** | Rear Sight Leaf Pin |
| **2** | Bolt | **21** | Hammer Strut Spring Guide | **40** | Rear Sight Windage Screw |
| **3** | Bolt Spring | **22** | Hand | **41** | Rear Sight Windage Spring |
| **4** | Crane | **23** | Latch | **42** | Recoil Plate |
| **5** | Crane Lock Detent | **24** | Latch Insert | **43** | Recoil Plate Pin |
| **6** | Crane Lock Screw | **25** | Latch Pin Assembly | **44** | Safety Connector |
| **7** | Crane Lock Spring | **26** | Latch Spring | **45** | Safety Connector and Hand Spring |
| **8** | Cylinder | **27** | Hammer Spring | **46** | Sideplate |
| **9** | Ejector Ratchet and Stem | **28** | Hammer Spring Guide | **47** | Sideplate Nut |
| **10** | Ejector Rod | **29** | Hammer Spring Seat | **48** | Sideplate Screw |
| **11** | Ejector Rod Bushing | **30** | Hand Pivot Pin | **49** | Sideplate and Stock Screw |
| **12** | Ejector Spring | **31** | Safety-Lever Pivot Pin | **50** | Stock |
| **13** | Firing Pin | **32** | Rear Sight Blade | **51** | Stock Screw Nut |
| **14** | Firing Pin Spring | **33** | Rear Sight Detent Balls | **52** | Stock Pin |
| **15** | Frame | **34** | Rear Sight Detent Spring | **53** | Stock Screw |
| **16** | Front Sight Blade | **35** | Rear Sight Elevation Screw | **54** | Trigger Assembly |
| **17** | Front Sight Blade Pin | **36** | Rear Sight Elevation Screw Pin | **55** | Trigger Return Spring |
| **18** | Hammer | **37** | Rear Sight Base | **56** | Trigger Return Spring Guide |
| **19** | Hammer Strut | **38** | Rear Sight Base Elevation Springs | **57** | Trigger Screw |

# Buntline Special Revolver



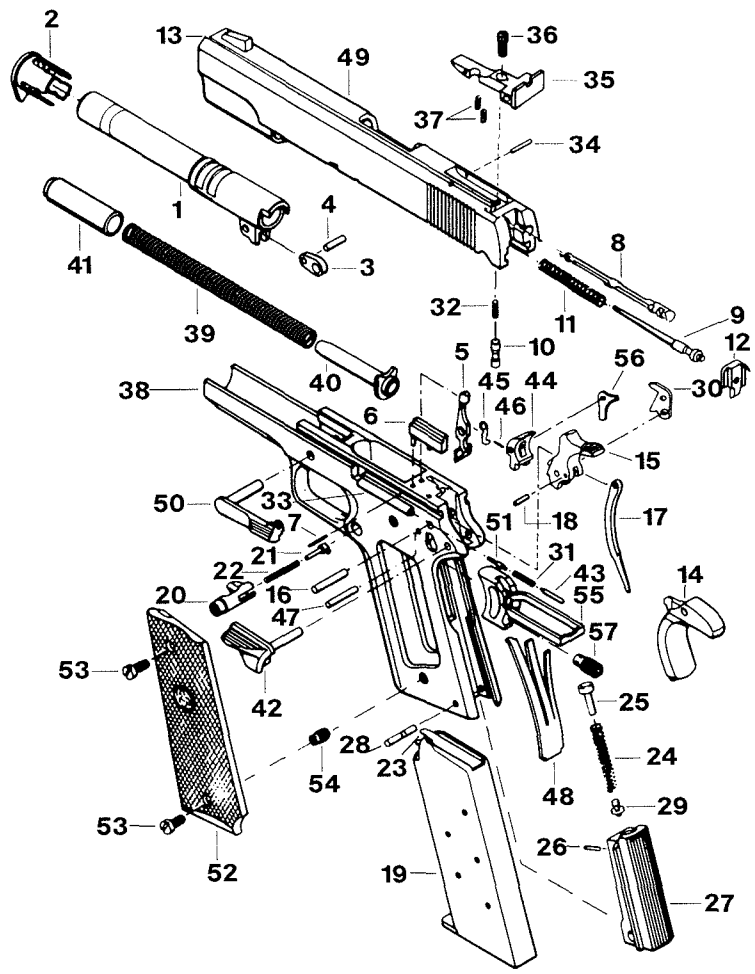

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap | **17** | Ejector Rod Tube Screw | **33** | Mainspring Screw |
| **2** | Backstrap Screws | **18** | Firing Pin | **34** | Rear Guard Screws |
| **3** | Firing Pin Ball | **19** | Firing Pin Rivet | **35** | Recoil Plate |
| **4** | Barrel | **20** | Frame | **36** | Sear and Bolt Spring |
| **5** | Cylinder Base Pin | **21** | Front Guard Screw | **37** | Sear and Bolt Spring Screw |
| **6** | Cylinder Base Pin Bushing | **22** | Front Backstrap Screw | **38** | Firing Pin Detent Spring |
| **7** | Cylinder Base Pin Screw | **23** | Loading Gate | **39** | Stock, Left |
| **8** | Cylinder Base Pin Screw Nut | **24** | Loading Gate Catch | **40** | Stock, Right |
| **9** | Cylinder Base Pin Spring | **25** | Loading Gate Catch Screw | **41** | Stock Pin |
| **10** | Bolt | **26** | Loading Gate Spring | **42** | Stock Screw |
| **11** | Bolt Screw | **27** | Hammer | **43** | Trigger |
| **12** | Cylinder | **28** | Hammer Roller Bushing | **44** | Trigger Guard |
| **13** | Ejector Head | **29** | Hammer Roller Pin | **45** | Trigger Screw |
| **14** | Ejector Rod | **30** | Hammer Screw | **46** | Hammer Screw Washer |
| **15** | Ejector Rod Spring | **31** | Hand and Hand Spring | **47** | Washer |
| **16** | Ejector Rod Tube | **32** | Mainspring | | |

# Cobra Revolver (Old Model)



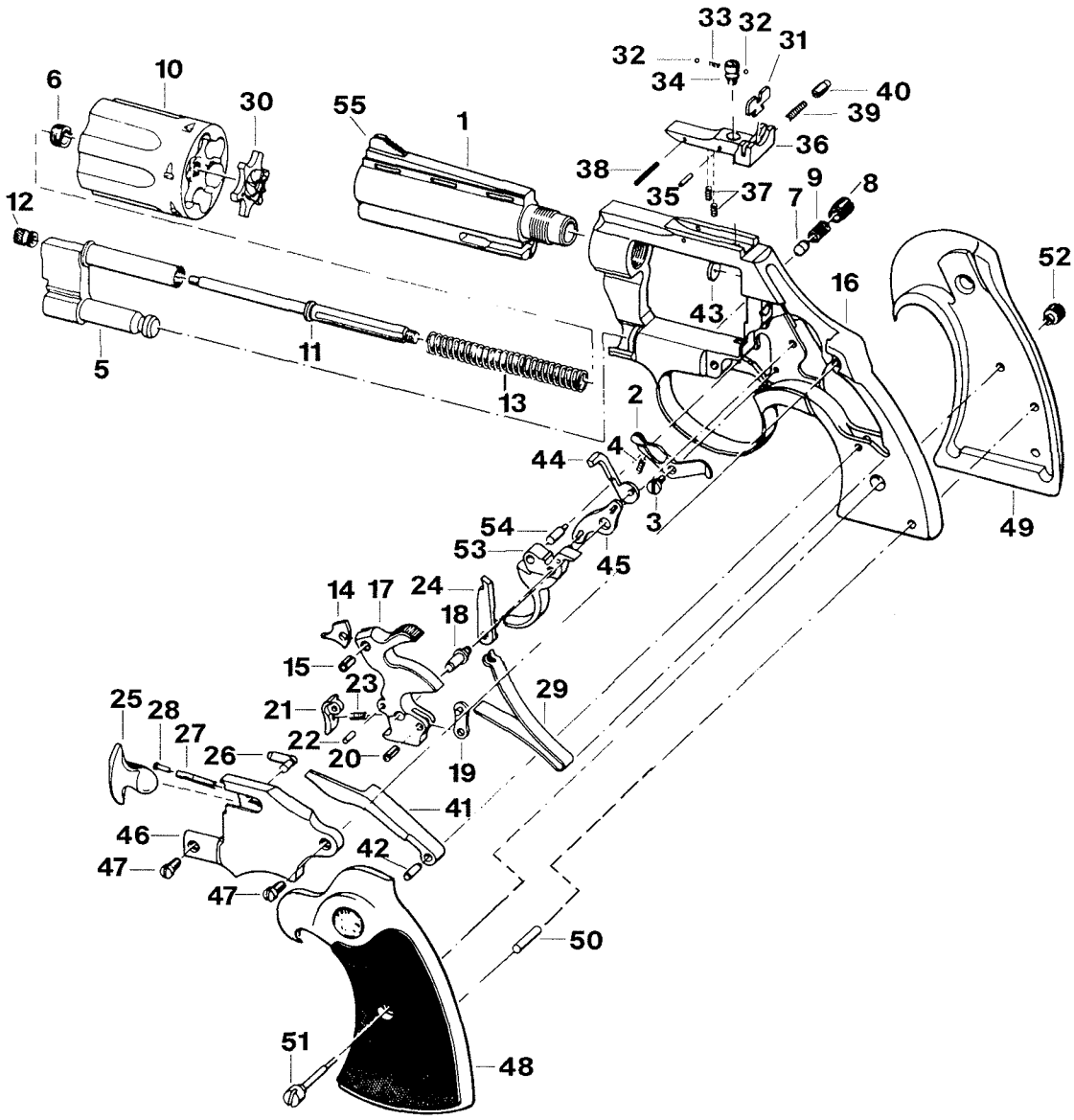

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Frame | **31** | Rebound Lever |
| **2** | Bolt | **17** | Hammer | **32** | Rebound Lever Pin |
| **3** | Shoulder Screw | **18** | Hammer Pivot Pin | **33** | Recoil Plate |
| **4** | Bolt Spring | **19** | Hammer Stirrup | **34** | Safety |
| **5** | Crane | **20** | Hammer Stirrup Pin | **35** | Safety-Lever |
| **6** | Crane Bushing | **21** | Hammer Strut | **36** | Sideplate |
| **7** | Crane Lock Detent | **22** | Hammer Strut Pin | **37** | Sideplate Screws |
| **8** | Spring Retaining Screw | **23** | Hammer Strut Spring | **38** | Left Grip |
| **9** | Crane Lock Spring | **24** | Hand | **39** | Right Grip |
| **10** | Cylinder | **25** | Cylinder Latch | **40** | Grip Alignment Pin |
| **11** | Ejector Rod | **26** | Cylinder Latch Pin | **41** | Grip Screw |
| **12** | Ejector Rod Head | **27** | Cylinder Latch Spring | **42** | Grip Screw Nut |
| **13** | Ejector Spring | **28** | Cylinder Latch Spring Guide | **43** | Trigger |
| **14** | Firing Pin | **29** | Mainspring | **44** | Trigger Shoulder Pin |
| **15** | Firing Pin Roll Pin | **30** | Ejector Ratchet | | |

# Combat Commander, 10mm Delta Elite, Lightweight Commander MK.IV, Officers ACP MK.IV Series 80 and Gold Cup National Match MK.IV Series 80 Auto



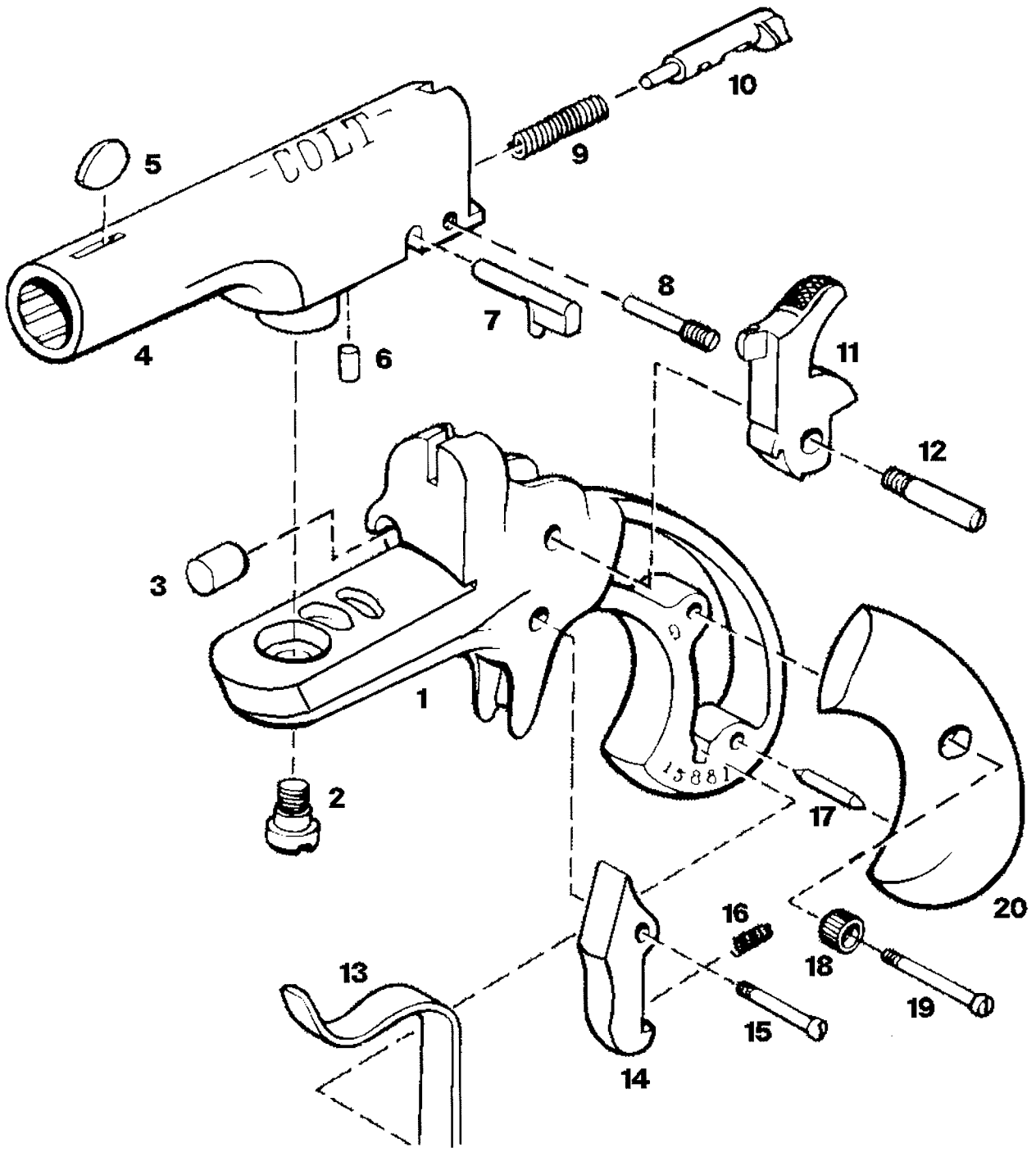

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Mainspring Cap | **49** | Slide |
| **2** | Barrel Bushing | **26** | Mainspring Cap Pin | **50** | Slide Stop |
| **3** | Barrel Link | **27** | Mainspring Housing (Flat) | **51** | Slide Stop Plunger |
| **4** | Barrel Link Pin | **28** | Mainspring Housing Pin | **52** | Stock |
| **5** | Disconnector | **29** | Mainspring Housing Pin Retainer | **53** | Stock Screws |
| **6** | Ejector | **30** | Plunger Lever | **54** | Stock Screw Bushing |
| **7** | Ejector Pin | **31** | Plunger Spring | **55** | Trigger Assembly |
| **8** | Extractor | **32** | Firing Pin Plunger Spring | **56** | Trigger Bar Lever |
| **9** | Firing Pin | **33** | Plunger Tube | **57** | Trigger Stop |
| **10** | Firing Pin Plunger | **34** | Rear Sight Leaf Pin | **Parts Not Shown** | |
| **11** | Firing Pin Spring | **35** | Rear Sight Leaf | | Firing Pin Block Plunger |
| **12** | Firing Pin Stop | **36** | Rear Sight Elevation Screw | | Firing Pin Block Plunger Spring |
| **13** | Front Sight | **37** | Rear Sight Elevation Springs | | Magazine Spring |
| **14** | Grip Safety | **38** | Receiver | | Rear Sight Blade |
| **15** | Hammer | **39** | Recoil Spring | | Rear Sight Detent Ball |
| **16** | Hammer Pin | **40** | Recoil Spring Guide | | Rear Sight Elevating Screw Pin |
| **17** | Hammer Strut | **41** | Recoil Spring Plug | | Rear Sight Windage Screw |
| **18** | Hammer Strut Pin | **42** | Safety Lock | | Rear Sight Windage Spring |
| **19** | Magazine Assembly | **43** | Safety Lock Plunger | | Sear Depressor Spring |
| **20** | Magazine Catch | **44** | Sear | | (Gold Cup only) |
| **21** | Magazine Catch Lock | **45** | Depressor | | Sear Depressor (Gold Cup only) |
| **22** | Magazine Catch Spring | **46** | Depressor Spring | | |
| **23** | Magazine Follower | **47** | Sear Pin | | |
| **24** | Mainspring | **48** | Sear Spring | | |

# Commando, Diamondback and Viper Revolver



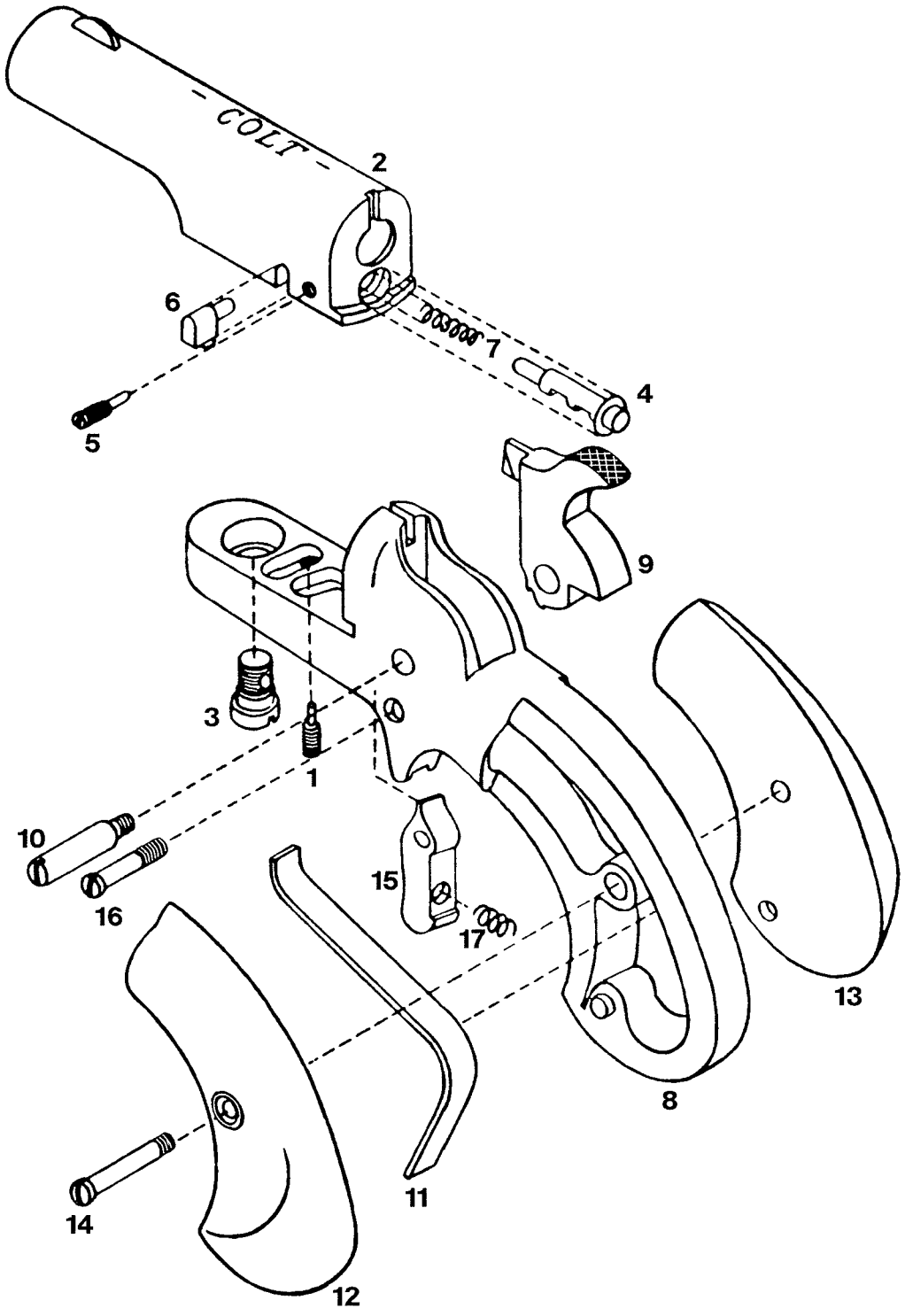

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Strut | **40** | Rear Sight Windage Screw |
| **2** | Bolt | **22** | Hammer Strut Pin | **41** | Rebound Lever |
| **3** | Bolt Screw | **23** | Hammer Strut Spring | **42** | Rebound Lever Pin |
| **4** | Bolt Spring | **24** | Hand | **43** | Recoil Plate |
| **5** | Crane | **25** | Latch | **44** | Safety |
| **6** | Crane Bushing | **26** | Latch Pin | **45** | Safety-Lever |
| **7** | Crane Lock Detent | **27** | Latch Spring | **46** | Sideplate |
| **8** | Crane Lock Screw | **28** | Latch Spring Guide | **47** | Sideplate Screw |
| **9** | Crane Lock Spring | **29** | Mainspring | **48** | Stock, Left |
| **10** | Cylinder | **30** | Ratchet | **49** | Stock, Right |
| **11** | Ejector Rod | **31** | Rear Sight Blade | **50** | Stock Pin |
| **12** | Ejector Rod Head | **32** | Rear Sight Detent Balls | **51** | Stock Screw |
| **13** | Ejector Spring | **33** | Rear Sight Detent Spring | **52** | Stock Screw Nut |
| **14** | Firing Pin | **34** | Rear Sight Elevation Screw | **53** | Trigger |
| **15** | Firing Pin Rivet | **35** | Rear Sight Elevation Screw Pin | **54** | Trigger Pin |
| **16** | Frame | **36** | Rear Sight Leaf | **55** | Front Sight |
| **17** | Hammer | **37** | Rear Sight Leaf Elevation Springs | **Parts Not Shown** | |
| **18** | Hammer Pin | **38** | Rear Sight Leaf Pin | | Ejector Bushing |
| **19** | Hammer Stirrup | **39** | Rear Sight Windage Spring | | |
| **20** | Hammer Stirrup Pin | | | | |

# Derringer #3



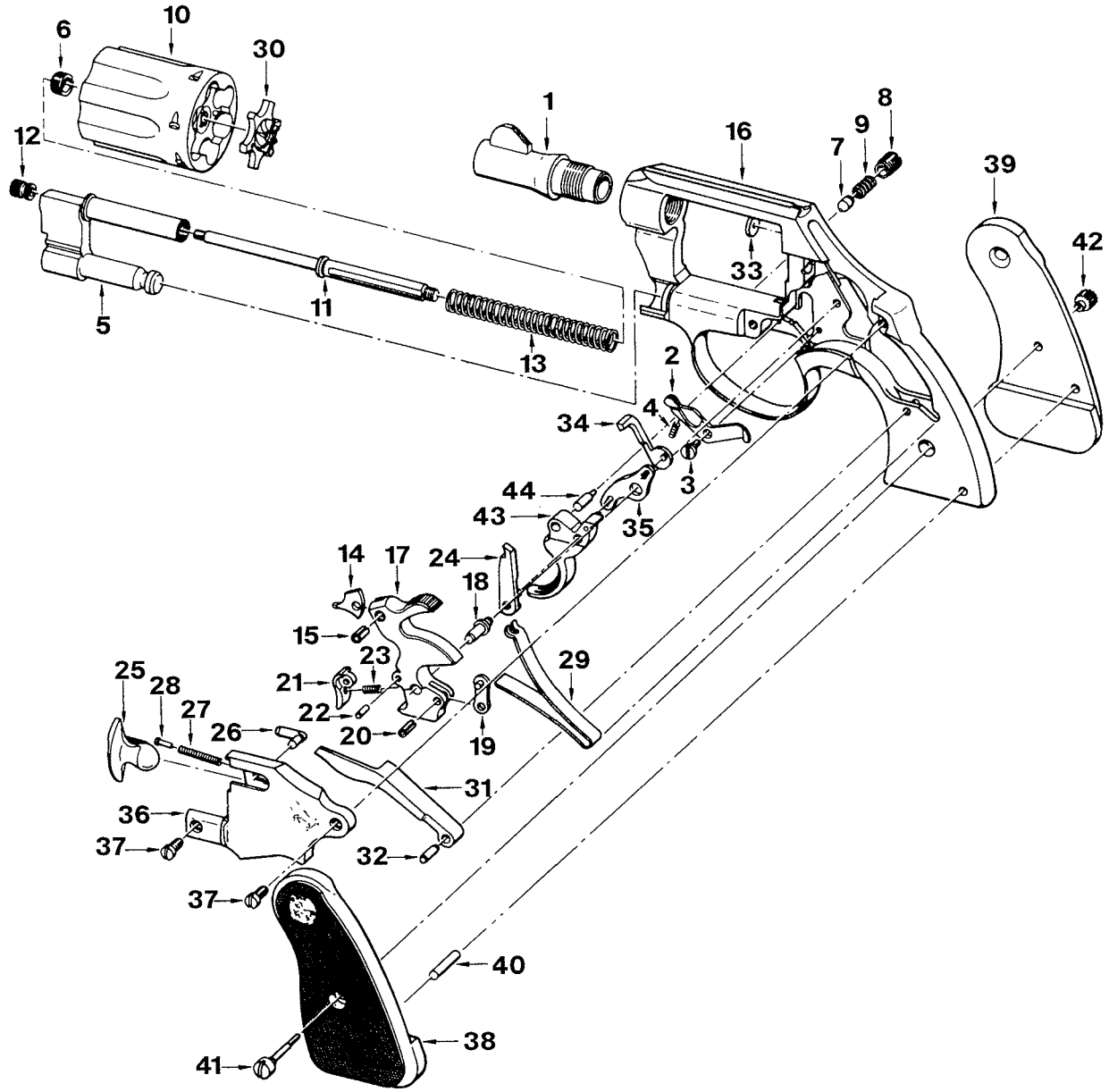

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **8** | Barrel Latch and Ejector Screw | **15** | Trigger Screw |
| **2** | Barrel Screw | **9** | Barrel Latch and Ejector Spring | **16** | Trigger Spring (Flat or Coil Type) |
| **3** | Barrel Latch Bushing | **10** | Barrel Latch and Ejector | **17** | Grip Pin |
| **4** | Barrel | **11** | Hammer | **18** | Escutcheon |
| **5** | Front Sight | **12** | Hammer Screw | **19** | Grip Screw |
| **6** | Barrel Stop Pin | **13** | Mainspring | **20** | Grip |
| **7** | Barrel Latch Release Pin | **14** | Trigger | | |

# Derringer #4



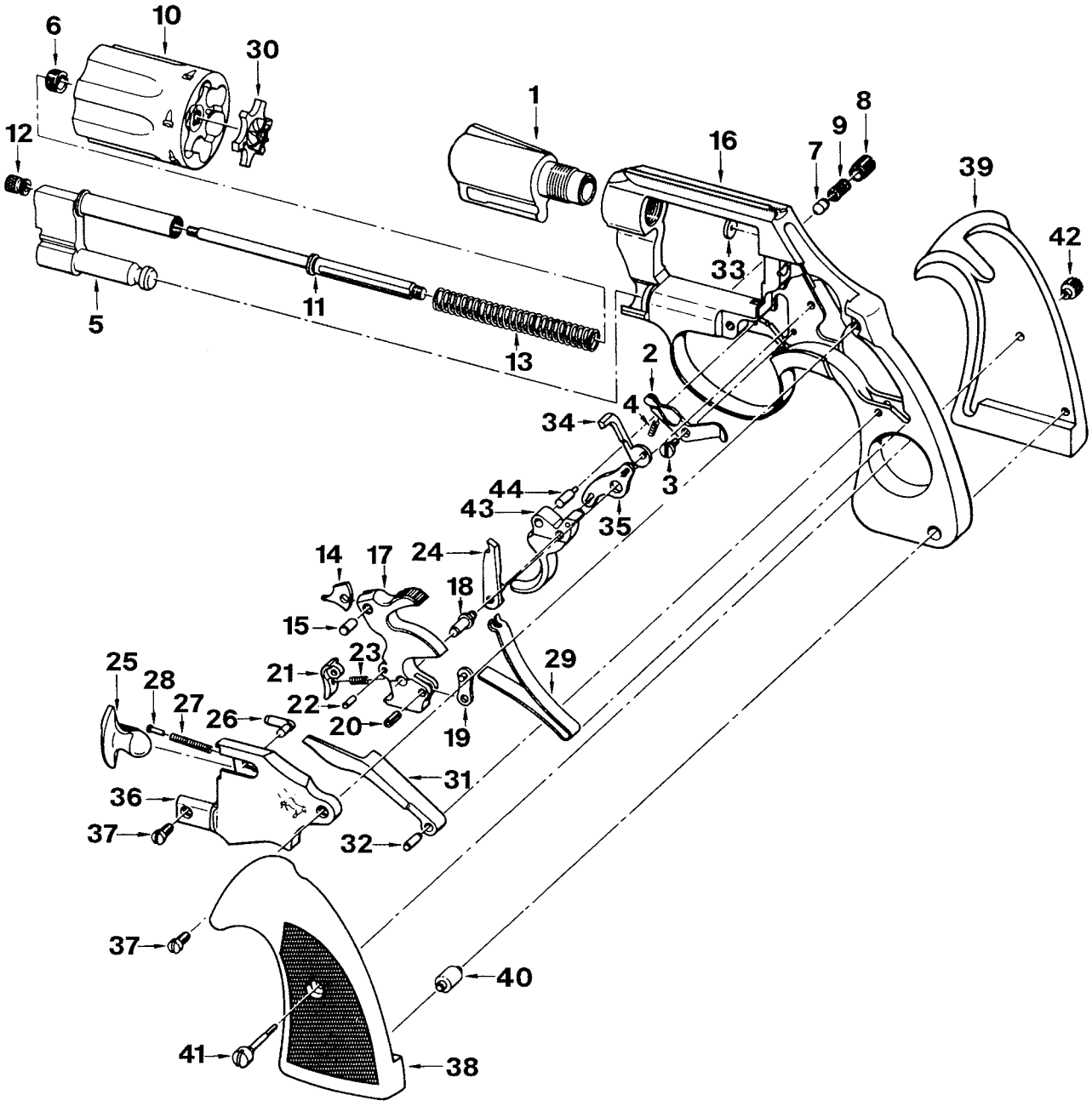

| | | | | | |
|---|---|---|---|---|---|
| **1** | Assembly Screw | **7** | Ejector Spring | **13** | Stock, Left |
| **2** | Barrel | **8** | Frame | **14** | Stock Screw |
| **3** | Barrel Pivot Screw | **9** | Hammer | **15** | Trigger |
| **4** | Ejector | **10** | Hammer Screw | **16** | Trigger Screw |
| **5** | Ejector Retaining Screw | **11** | Mainspring | **17** | Trigger Spring |
| **6** | Ejector Sear | **12** | Stock, Right | | |

# Detective Special and Agent (Old Model) Revolver



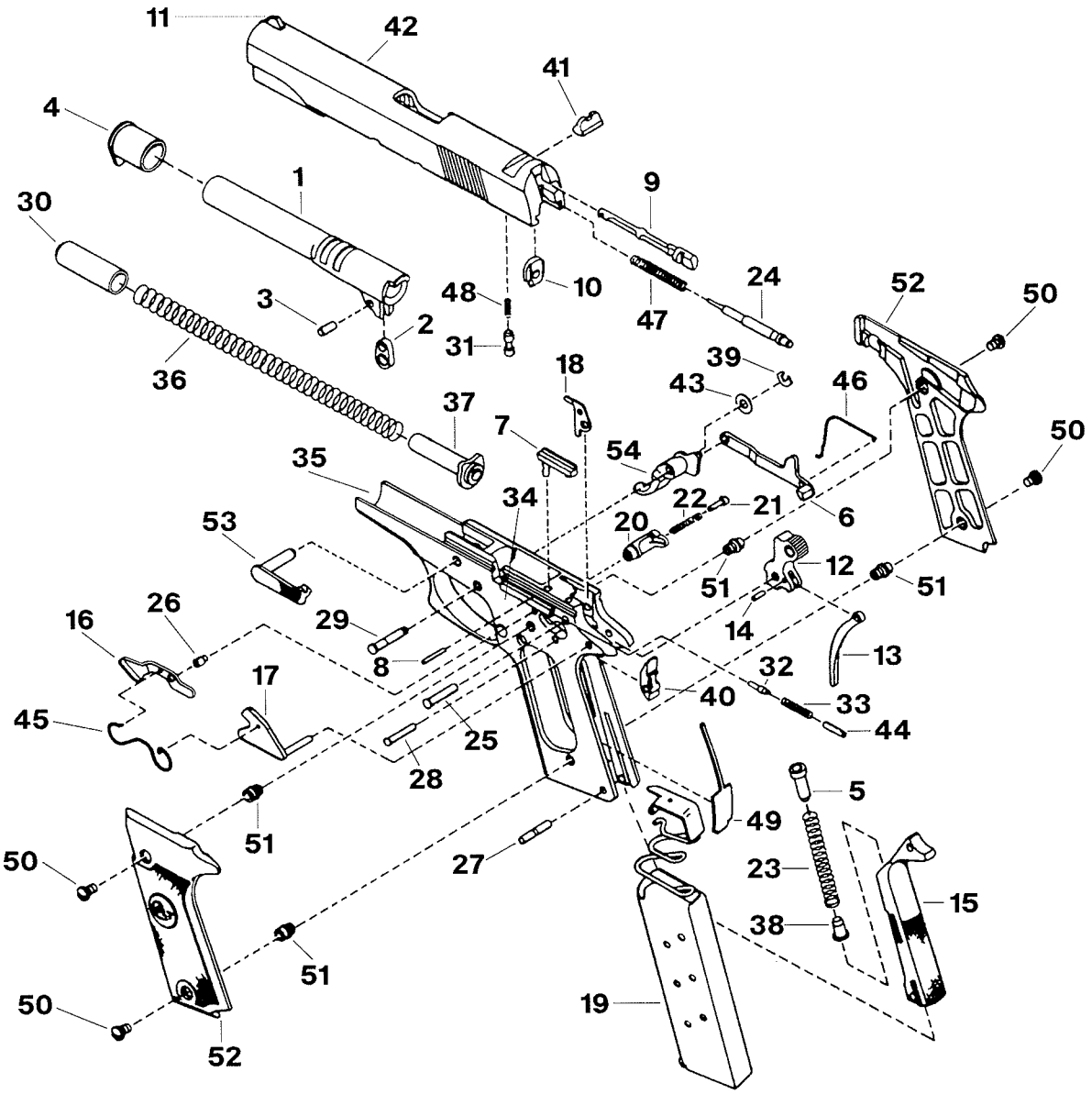

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Frame | **31** | Rebound Lever |
| **2** | Bolt | **17** | Hammer | **32** | Rebound Lever Pin |
| **3** | Bolt Screw | **18** | Hammer Pin | **33** | Recoil Cup |
| **4** | Bolt Spring | **19** | Hammer Stirrup | **34** | Safety |
| **5** | Crane | **20** | Hammer Stirrup Pin | **35** | Safety-Lever |
| **6** | Crane Bushing | **21** | Hammer Strut | **36** | Sideplate |
| **7** | Crane Detent | **22** | Hammer Strut Pin | **37** | Sideplate Screws |
| **8** | Spring Retaining Screw | **23** | Hammer Strut Spring | **38** | Stock, Left |
| **9** | Crane Lock Spring | **24** | Hand | **39** | Stock, Right |
| **10** | Cylinder | **25** | Latch | **40** | Stock Pin |
| **11** | Ejector Rod | **26** | Latch Pin | **41** | Stock Screw |
| **12** | Ejector Rod Head | **27** | Helical-Compression Spring | **42** | Stock Screw Nut |
| **13** | Ejector Spring | **28** | Latch Spring Guide | **43** | Trigger |
| **14** | Firing Pin | **29** | Mainspring | **44** | Headless Shoulder Pin |
| **15** | Roll Pin | **30** | Ejector Ratchet | | |

# Detective Special, Agent and Cobra (New Model) Revolver



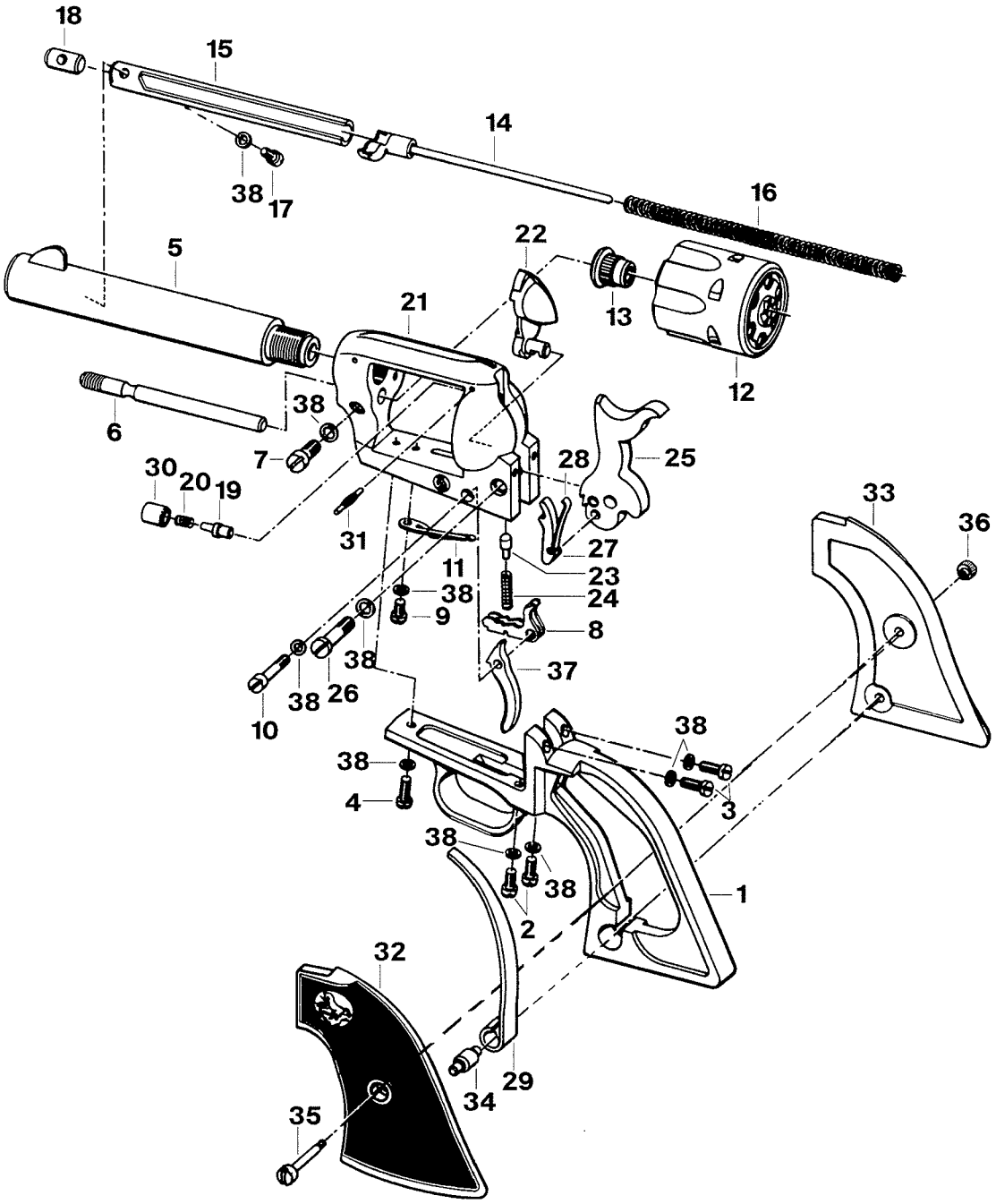

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **16** | Frame Assembly | **31** | Rebound Lever |
| **2** | Bolt | **17** | Hammer Assembly | **32** | Rebound Lever Pin |
| **3** | Bolt Screw | **18** | Hammer Pin | **33** | Recoil Plate |
| **4** | Bolt Spring | **19** | Hammer Stirrup | **34** | Safety Assembly |
| **5** | Crane | **20** | Hammer Stirrup Pin | **35** | Safety-Lever |
| **6** | Crane Bushing | **21** | Hammer Strut | **36** | Sideplate |
| **7** | Crane Detent | **22** | Hammer Strut Pin | **37** | Sideplate Screws |
| **8** | Spring Retaining Screw | **23** | Hammer Strut Spring | **38** | Stock, Left |
| **9** | Crane Lock Spring | **24** | Hand Detent Assembly | **39** | Stock, Right |
| **10** | Cylinder | **25** | Latch | **40** | Stock Pin |
| **11** | Ejector Rod | **26** | Latch Pin | **41** | Stock Screw |
| **12** | Ejector Rod Head | **27** | Latch Spring | **42** | Stock Screw Nut |
| **13** | Ejector Spring | **28** | Latch Spring Guide | **43** | Trigger |
| **14** | Firing Pin | **29** | Mainspring | **44** | Trigger Pin |
| **15** | Firing Pin Rivet | **30** | Ejector Ratchet | | |

# Double Eagle Auto



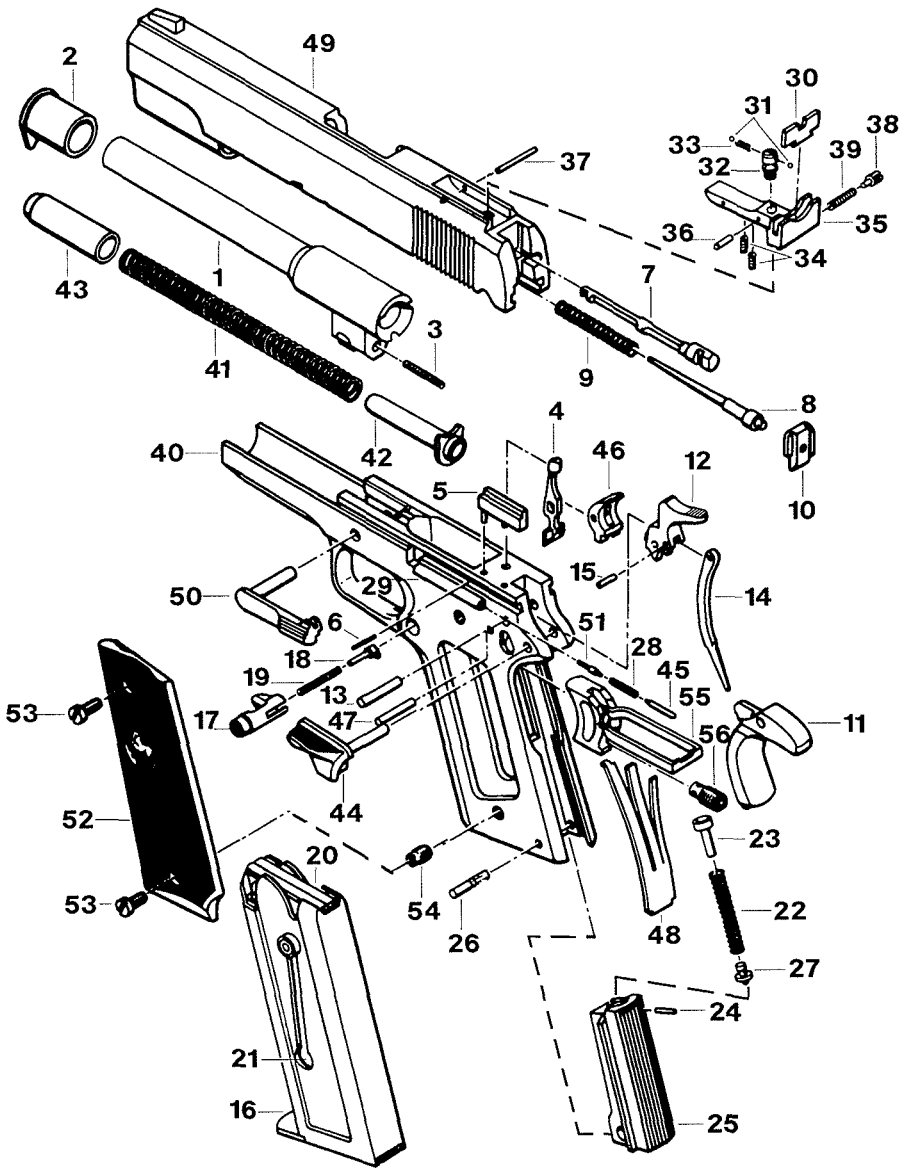

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Magazine Assembly | **37** | Recoil Spring Guide |
| **2** | Barrel Link | **20** | Magazine Catch | **38** | Pin Retainer |
| **3** | Barrel Link Pin | **21** | Magazine Catch Lock | **39** | Trigger Retaining Ring |
| **4** | Barrel Bushing | **22** | Magazine Catch/Gate Spring | **40** | Sear |
| **5** | Mainspring Cap | **23** | Mainspring | **41** | Rear Sight |
| **6** | Drawbar | **24** | Firing Pin | **42** | Slide |
| **7** | Ejector | **25** | Hammer Pin | **43** | Spacer Washer |
| **8** | Ejector Pin | **26** | Decocking Lever Pin | **44** | Spiral Pin |
| **9** | Extractor | **27** | Mainspring Housing Pin | **45** | Decocking Spring |
| **10** | Firing Pin Stop | **28** | Sear Pin | **46** | Drawbar Spring |
| **11** | Front Sight | **29** | Trigger Pin | **47** | Firing Pin Spring |
| **12** | Hammer | **30** | Recoil Spring Plug | **48** | Firing Pin Plunger Spring |
| **13** | Hammer Strut | **31** | Firing Pin Plunger | **49** | Sear Spring |
| **14** | Hammer Strut Pin | **32** | Slide Stop Plunger | **50** | Stock Screws |
| **15** | Mainspring Housing | **33** | Plunger Spring | **51** | Stock Screw Bushings |
| **16** | Forward Decocking Lever | **34** | Plunger Tube | **52** | Stocks |
| **17** | Rear Decocking Lever | **35** | Receiver | **53** | Slide Stop |
| **18** | Plunger Lever | **36** | Recoil Spring | **54** | Trigger |

# Frontier Scout and Buntline Scout Revolver



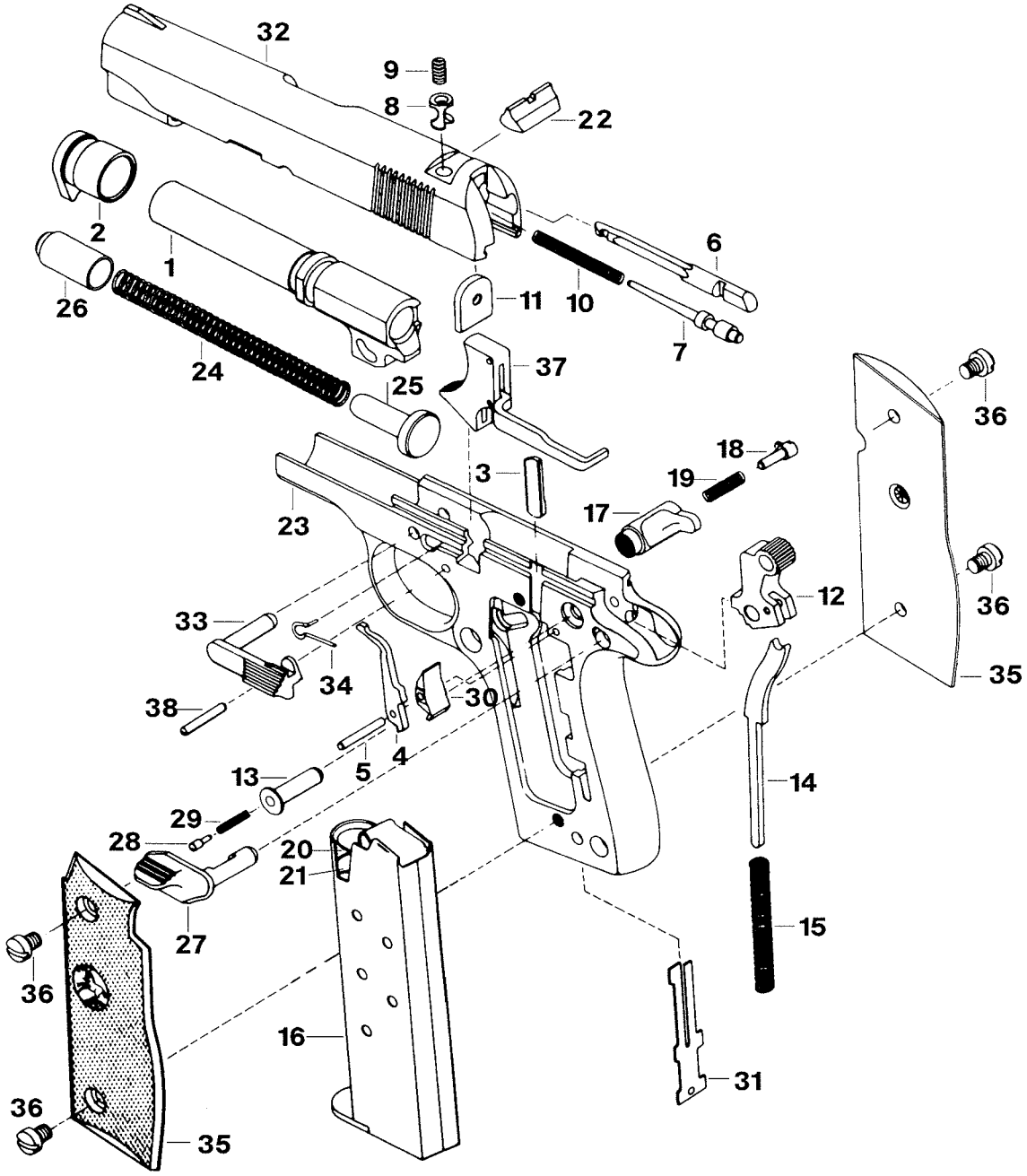

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap | **14** | Ejector Rod | **27** | Hand and Post Assembly |
| **2** | Backstrap Screws, Bottom | **15** | Ejector Rod Tube | **28** | Hand Spring |
| **3** | Backstrap Screws, Top | **16** | Ejector Spring | **29** | Mainspring |
| **4** | Backstrap Screw, Front | **17** | Ejector Tube Screw | **30** | Recoil Cup |
| **5** | Barrel | **18** | Ejector Tube Plug | **31** | Recoil Cup Pin |
| **6** | Base Pin | **19** | Firing Pin | **32** | Stock, Left |
| **7** | Base Pin Screw | **20** | Firing Pin Spring | **33** | Stock, Right |
| **8** | Bolt | **21** | Frame | **34** | Stock Pin |
| **9** | Bolt Spring Screw | **22** | Gate | **35** | Stock Screw |
| **10** | Bolt and Trigger Screw | **23** | Gate Detent | **36** | Stock Screw Nut |
| **11** | Bolt and Trigger Spring | **24** | Gate Spring | **37** | Trigger |
| **12** | Cylinder | **25** | Hammer | **38** | Washer |
| **13** | Cylinder Bushing | **26** | Hammer Screw | | |

# Gold Cup New Model Auto



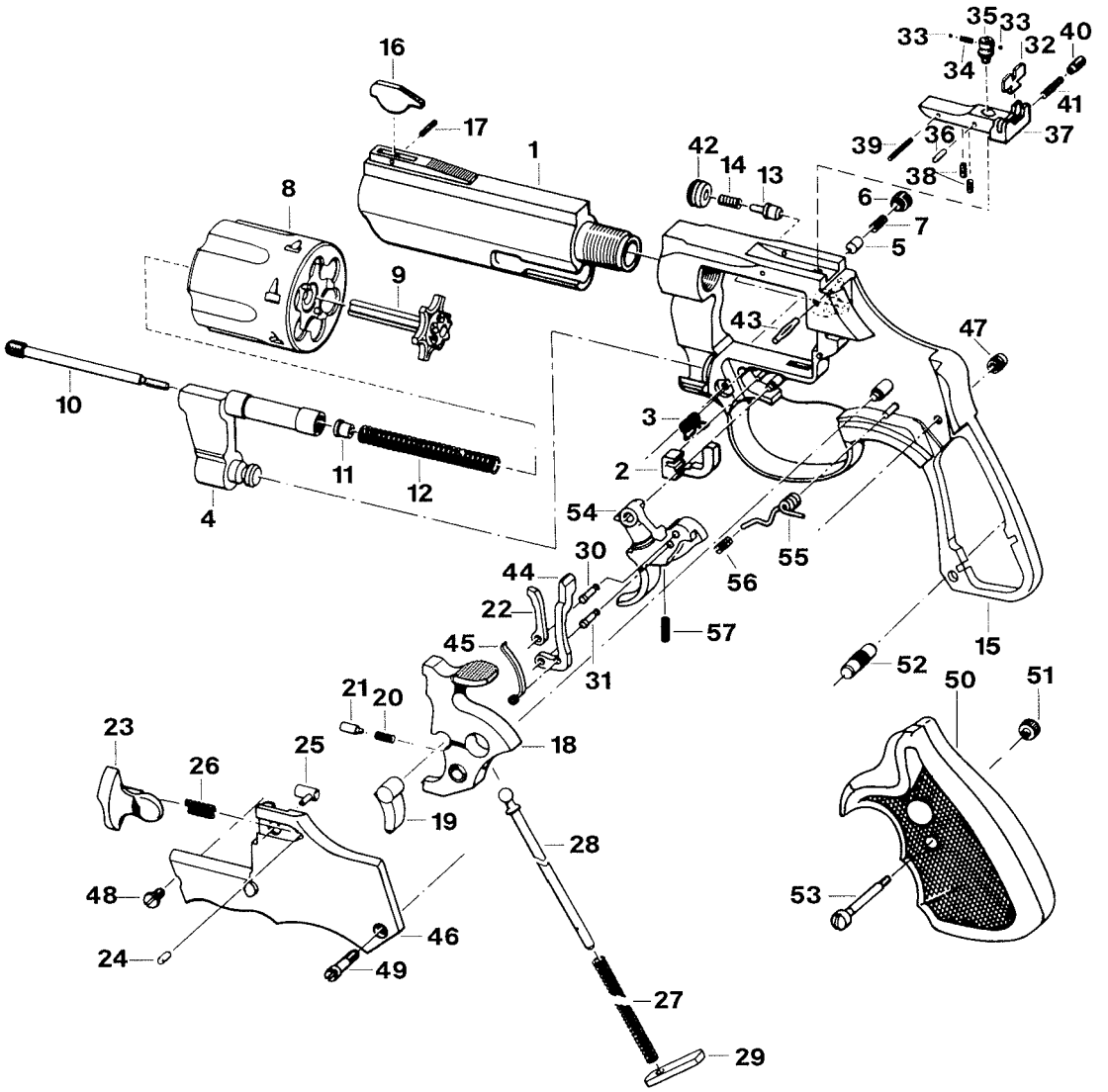

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Magazine Follower Assembly | **38** | Rear Sight Windage Screw |
| **2** | Barrel Bushing | **21** | Magazine Spring Assembly | **39** | Rear Sight Windage Spring |
| **3** | Barrel Return Spring | **22** | Mainspring | **40** | Receiver |
| **4** | Disconnector | **23** | Mainspring Cap | **41** | Recoil Spring |
| **5** | Ejector | **24** | Mainspring Cap Pin | **42** | Recoil Spring Guide |
| **6** | Ejector Pin | **25** | Mainspring Housing | **43** | Recoil Spring Plug |
| **7** | Extractor | **26** | Mainspring Housing Pin | **44** | Safety Lock |
| **8** | Firing Pin | **27** | Mainspring Housing Pin Retainer | **45** | Safety Lock Plunger |
| **9** | Firing Pin Spring | | | **46** | Sear |
| **10** | Firing Pin Stop | **28** | Plunger Spring | **47** | Sear Pin |
| **11** | Grip Safety | **29** | Plunger Tube | **48** | Sear Spring |
| **12** | Hammer | **30** | Rear Sight Blade | **49** | Slide Assembly |
| **13** | Hammer Pin | **31** | Rear Sight Detent Balls | **50** | Slide Stop |
| **14** | Hammer Strut | **32** | Rear Sight Elevation Screw | **51** | Slide Stop Plunger |
| **15** | Hammer Strut Pin | **33** | Rear Sight Detent Spring | **52** | Stock Assembly |
| **16** | Magazine Assembly | **34** | Rear Sight Elevation Springs | **53** | Stock Screws |
| **17** | Magazine Catch | **35** | Rear Sight Leaf | **54** | Stock Screw Bushing |
| **18** | Magazine Catch Lock | **36** | Rear Sight Elevation Screw Pin | **55** | Trigger Assembly |
| **19** | Magazine Catch Spring | **37** | Rear Sight Leaf Pin | **56** | Trigger Stop |

# Government Model 380 and 380 Mustang Auto



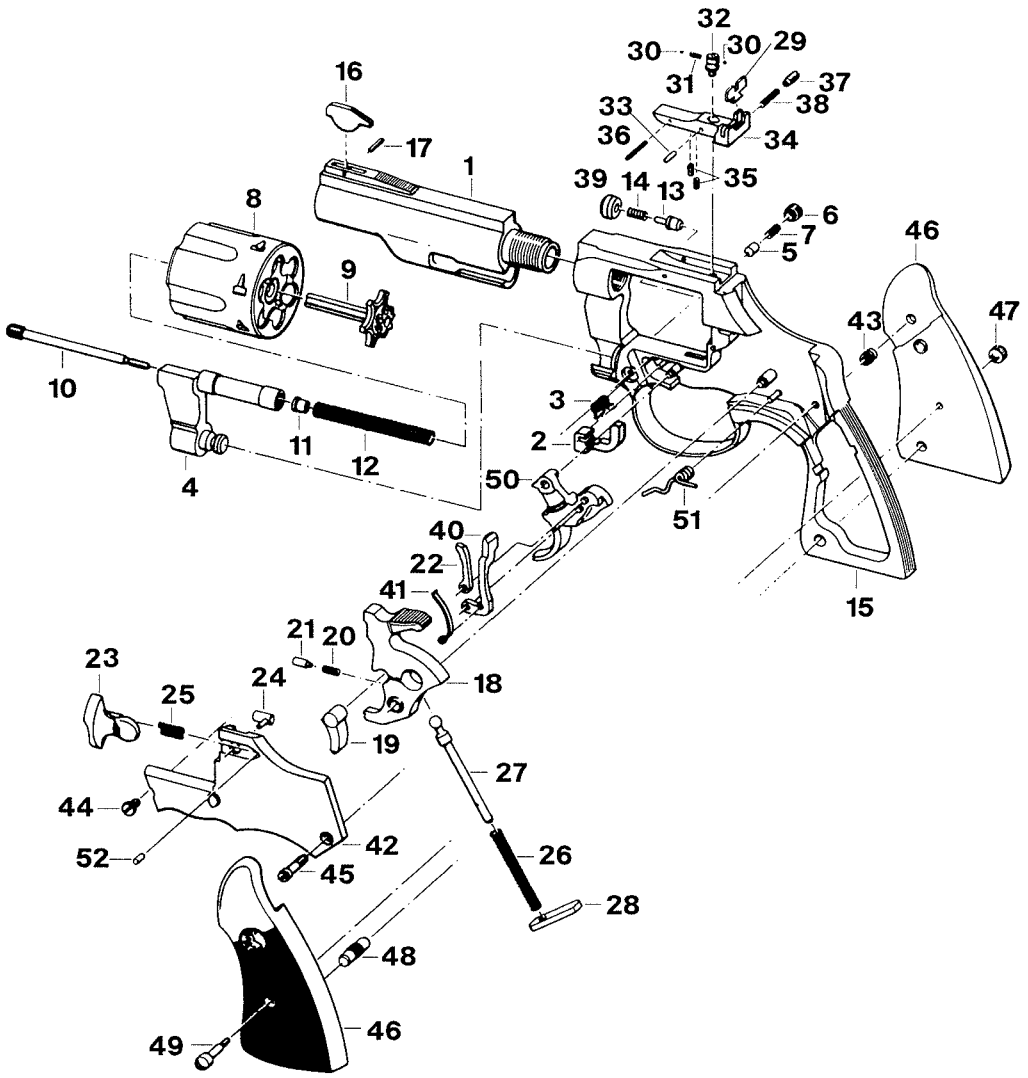

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **15** | Hammer Spring | **29** | Safety Plunger Spring |
| **2** | Barrel Bushing | **16** | Magazine Assembly | **30** | Sear |
| **3** | Disconnector | **17** | Magazine Catch | **31** | Sear Spring |
| **4** | Ejector | **18** | Magazine Catch Lock | **32** | Slide |
| **5** | Ejector and Sear Pin | **19** | Magazine Catch Spring | **33** | Slide Stop |
| **6** | Extractor | **20** | Magazine Follower | **34** | Slide Stop Spring |
| **7** | Firing Pin | **21** | Magazine Spring | **35** | Grips |
| **8** | Firing Pin Lock | **22** | Rear Sight | **36** | Stock Screws |
| **9** | Firing Pin Lock Spring | **23** | Receiver | **37** | Trigger Assembly |
| **10** | Firing Pin Spring | **24** | Recoil Spring | **38** | Trigger Pin |
| **11** | Firing Pin Stop | **25** | Recoil Spring Guide | **Parts Not Shown** | |
| **12** | Hammer Assembly | **26** | Recoil Spring Plug | | Hammer Strut Pin |
| **13** | Hammer Pin | **27** | Safety | | Recoil Spring Guide Washer |
| **14** | Hammer Strut | **28** | Safety Plunger | | |

# King Cobra Revolver



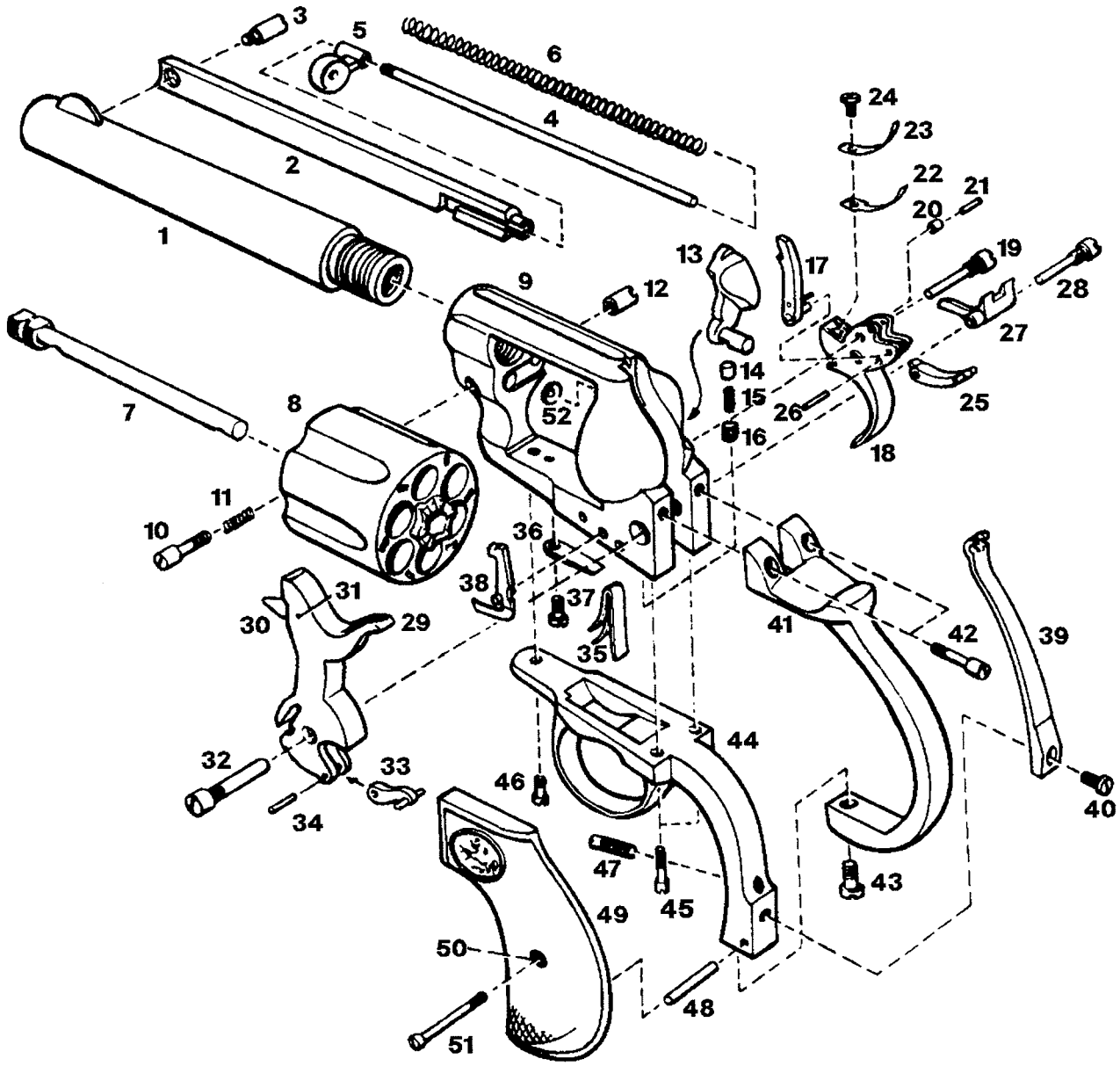

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hand | **43** | Recoil Plate Pin |
| **2** | Bolt | **23** | Latch | **44** | Safety Connector |
| **3** | Bolt Spring | **24** | Latch Insert | **45** | Safety Connector and Hand Spring |
| **4** | Crane Assembly | **25** | Latch Pin Assembly | **46** | Sideplate |
| **5** | Crane Lock Detent | **26** | Latch Spring | **47** | Sideplate Nut |
| **6** | Crane Lock Screw | **27** | Mainspring | **48** | Sideplate Screw |
| **7** | Crane Lock Spring | **28** | Mainspring Guide | **49** | Sideplate and Stock Screw |
| **8** | Cylinder | **29** | Mainspring Seat | **50** | Stock Assembly |
| **9** | Ejector Ratchet and Stem | **30** | Hand Pivot Pin | **51** | Stock Nut |
| **10** | Ejector Rod | **31** | Safety-Lever Pivot Pin | **52** | Stock Pin |
| **11** | Ejector Rod Bushing | **32** | Rear Sight Blade | **53** | Stock Screw |
| **12** | Ejector Spring | **33** | Rear Sight Detent Balls | **54** | Trigger Assembly |
| **13** | Firing Pin | **34** | Rear Sight Detent Spring | **55** | Trigger Return Spring |
| **14** | Firing Pin Spring | **35** | Rear Sight Elevation Screw | **56** | Return Spring Guide |
| **15** | Frame Detent Assembly | **36** | Rear Sight Elevation Screw Pin | **57** | Trigger Screw |
| **16** | Front Sight Blade | **37** | Rear Sight Leaf | **Parts Not Shown** | |
| **17** | Front Sight Blade Pin | **38** | Rear Sight Leaf Elevation Springs | | Bolt Pivot Pin |
| **18** | Hammer | **39** | Rear Sight Leaf Pin | | Hammer Pivot Pin |
| **19** | Hammer Strut | **40** | Rear Sight Windage Screw | | Pivot Pin Spring |
| **20** | Hammer Strut Spring | **41** | Rear Sight Windage Spring | | Trigger Pivot Pin |
| **21** | Hammer Strut Spring Guide | **42** | Recoil Plate | | |

# Lawman Mk. III, Metro Police Mk. III, Official Police Mk. III, Trooper Mk. III and Peacekeeper Revolver



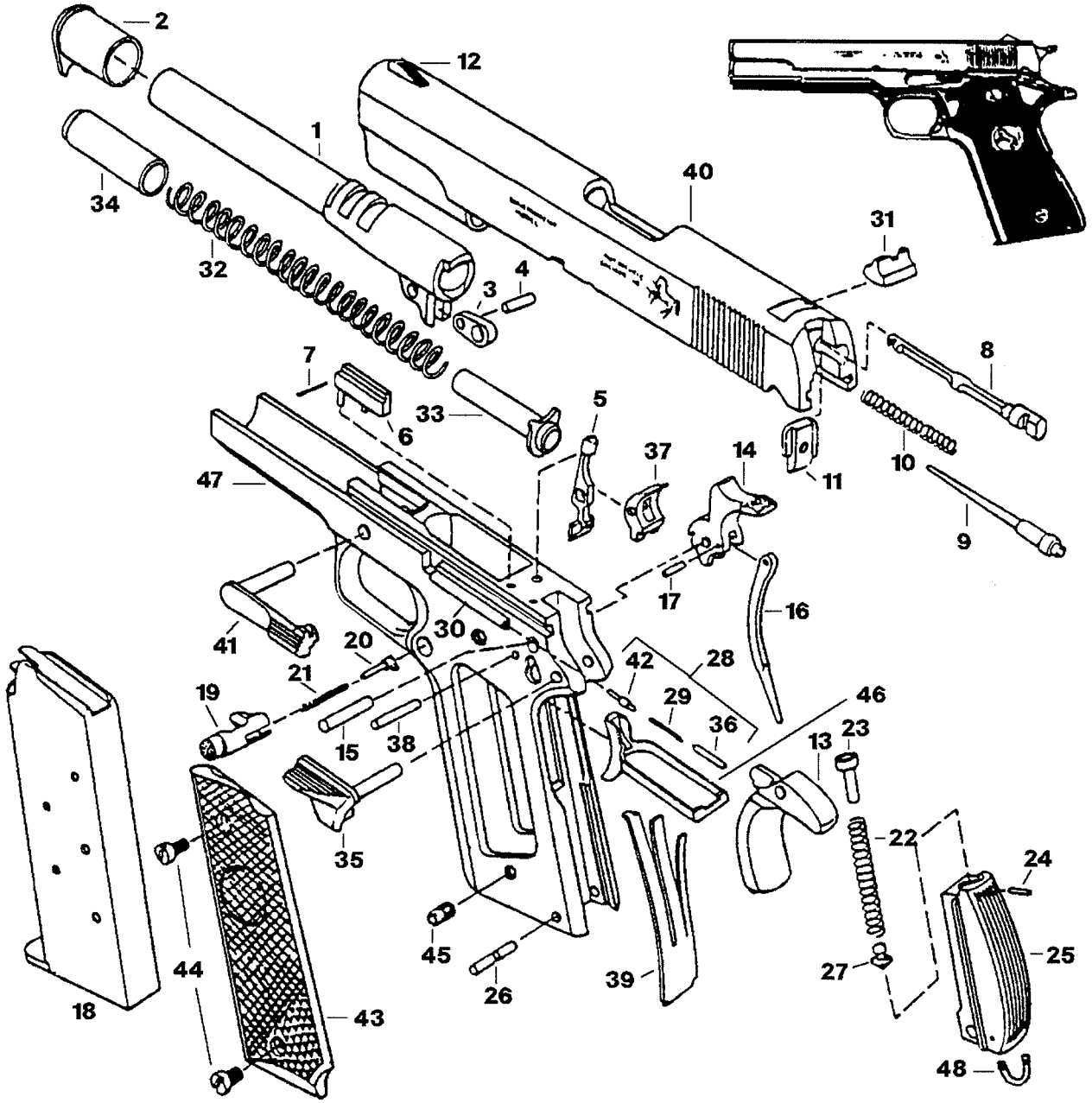

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hand | **43** | Sideplate Nut |
| **2** | Bolt | **23** | Latch | **44** | Sideplate Screw |
| **3** | Bolt Spring | **24** | Latch Pin Assembly | **45** | Sideplate and Stock Screw |
| **4** | Crane Assembly | **25** | Latch Spring | **46** | Grips |
| **5** | Crane Lock Detent | **26** | Mainspring | **47** | Stock Nut |
| **6** | Crane Lock Screw | **27** | Mainspring Guide | **48** | Stock Pin |
| **7** | Crane Lock Spring | **28** | Mainspring Seat | **49** | Stock Screw |
| **8** | Cylinder | **29** | Rear Sight Blade | **50** | Trigger Assembly |
| **9** | Ejector Ratchet and Stem | **30** | Rear Sight Detent Balls | **51** | Trigger Return Spring |
| **10** | Ejector Rod | **31** | Rear Sight Detent Spring | **52** | Latch Insert |
| **11** | Ejector Rod Bushing | **32** | Rear Sight Elevation Screw | **Parts Not Shown** | |
| **12** | Ejector Spring | **33** | Rear Sight Elevation Screw Pin | | Bolt Pivot Pin |
| **13** | Firing Pin | **34** | Rear Sight Leaf | | Hammer Pivot Pin |
| **14** | Firing Pin Spring | **35** | Rear Sight Leaf Elevation Springs | | Pivot Pin |
| **15** | Frame | **36** | Rear Sight Leaf Pin | | Pivot Pin Spring |
| **16** | Front Sight Blade | **37** | Rear Sight Windage Screw | | Recoil Plate Pin |
| **17** | Front Sight Blade Pin | **38** | Rear Sight Windage Spring | | Trigger Pivot Pin |
| **18** | Hammer | **39** | Recoil Plate | | Trigger Screw |
| **19** | Hammer Strut | **40** | Safety Connector | | |
| **20** | Hammer Strut Spring | **41** | Safety Connector and Hand Spring | | |
| **21** | Hammer Strut Spring Guide | **42** | Sideplate | | |

# Lightning Revolver



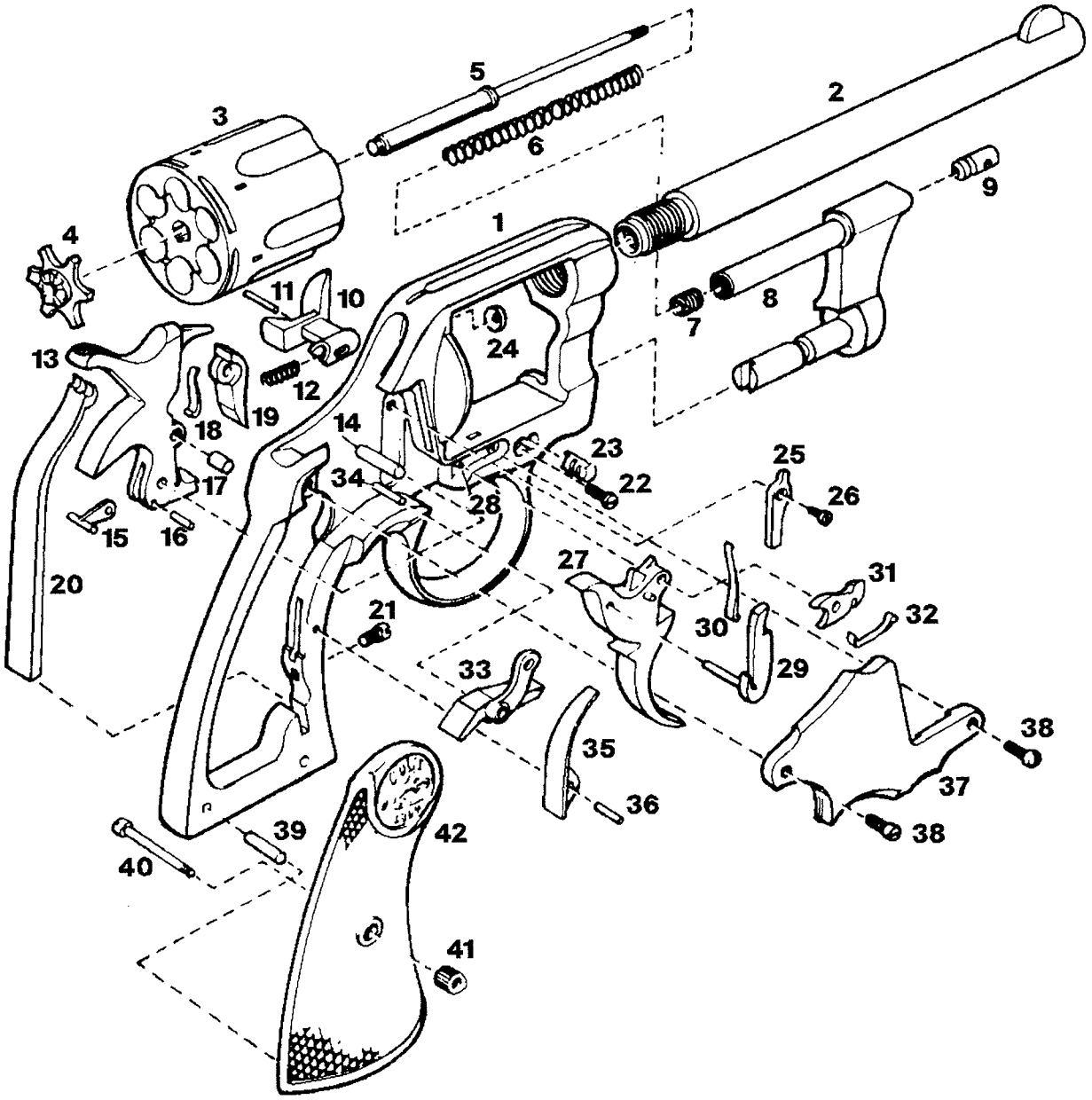

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Trigger Screw | **37** | Trigger Spring Screw |
| **2** | Ejector Housing | **20** | Trigger Roll | **38** | Cylinder Stop |
| **3** | Ejector Housing Screw | **21** | Trigger Roll Pin | **39** | Mainspring |
| **4** | Ejector Rod | **22** | Trigger Strut Spring | **40** | Mainspring Screw |
| **5** | Ejector Rod Head | **23** | Hand Spring | **41** | Backstrap |
| **6** | Ejector Spring | **24** | Hand and Strut Spring Screw | **42** | Backstrap Screws |
| **7** | Cylinder Pin | **25** | Trigger Strut | **43** | Butt Screw |
| **8** | Cylinder | **26** | Trigger Strut Pin | **44** | Trigger Guard |
| **9** | Frame | **27** | Sear | **45** | Rear Trigger Guard Screws |
| **10** | Cylinder Pin Lock Screw | **28** | Sear Screw | **46** | Front Trigger Guard Screw |
| **11** | Cylinder Pin Lock Screw Spring | **29** | Hammer | **47** | Mainspring Tension Screw |
| **12** | Cylinder Pin Lock Nut | **30** | Firing Pin | **48** | Grip Pin |
| **13** | Loading Gate | **31** | Firing Pin Rivet | **49** | Grip, Rubber |
| **14** | Loading Gate Catch | **32** | Hammer Screw | **50** | Escutcheon |
| **15** | Loading Gate Catch Spring | **33** | Stirrup | **51** | Grip Screw |
| **16** | Loading Gate Catch Screw | **34** | Stirrup Pin | **52** | Recoil Plate |
| **17** | Hand | **35** | Hand and Cylinder Stop Tension Spring | | |
| **18** | Trigger | **36** | Trigger Spring | | |

# Model 1911-1911A1 Auto



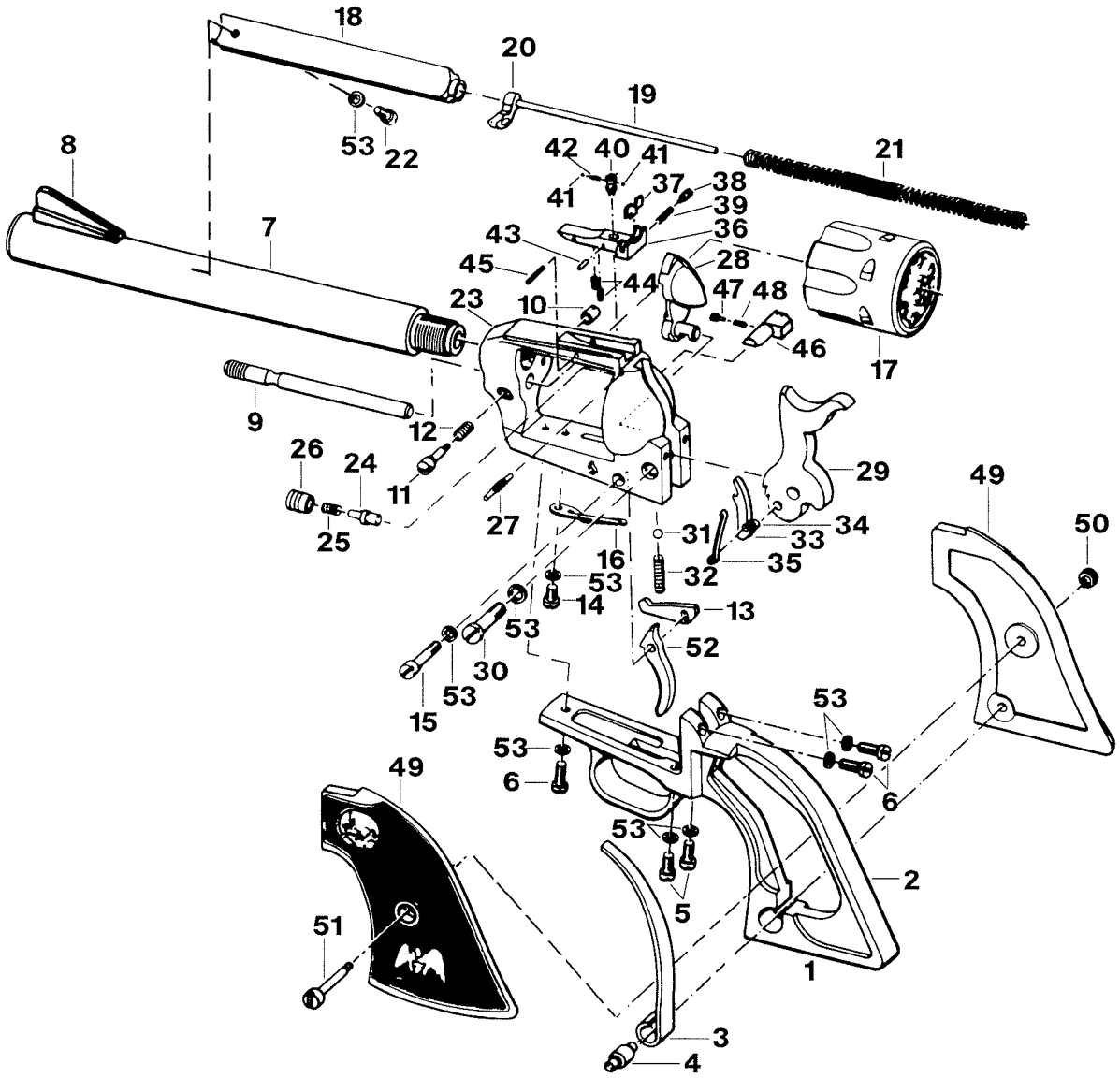

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Hammer Strut Pin | **33** | Recoil Spring Guide |
| **2** | Barrel Bushing | **18** | Magazine Assembly | **34** | Recoil Spring Plug |
| **3** | Barrel Link | **19** | Magazine Catch | **35** | Safety Lock |
| **4** | Barrel Link Pin | **20** | Magazine Catch Lock | **36** | Safety Lock Plunger |
| **5** | Disconnector | **21** | Magazine Catch Spring | **37** | Sear |
| **6** | Ejector | **22** | Mainspring | **38** | Sear/Disconnector Pin |
| **7** | Ejector Pin | **23** | Mainspring Cap | **39** | Sear Spring |
| **8** | Extractor | **24** | Mainspring Cap Pin | **40** | Slide |
| **9** | Firing Pin | **25** | Mainspring Housing | **41** | Slide Stop |
| **10** | Firing Pin Spring | **26** | Mainspring Housing Pin | **42** | Slide Stop Plunger |
| **11** | Firing Pin Stop | **27** | Mainspring Housing Pin Retainer | **43** | Stock Assembly |
| **12** | Front Sight | **28** | Plunger Spring Assembly | **44** | Stock Screws |
| **13** | Grip Safety | **29** | Plunger Spring | **45** | Stock Screw Bushing |
| **14** | Hammer | **30** | Plunger Tube | **46** | Trigger |
| **15** | Hammer Pin | **31** | Rear Sight | **47** | Frame |
| **16** | Hammer Strut | **32** | Recoil Spring | **48** | Lanyard Loop |

# New Army and New Navy Revolver



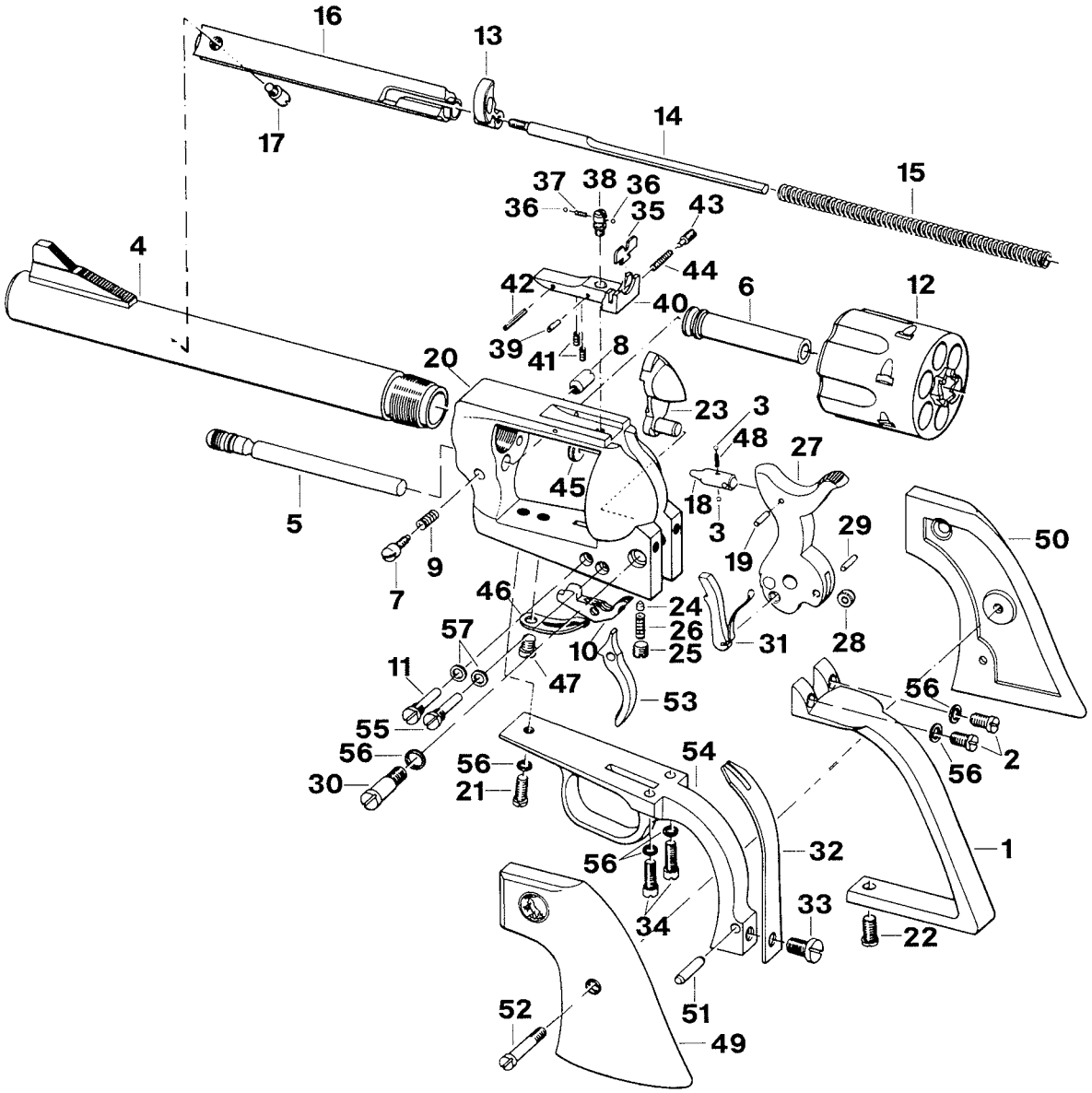

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **15** | Hammer Stirrup | **29** | Cylinder Hand |
| **2** | Barrel | **16** | Hammer Stirrup Pin | **30** | Cylinder Hand Spring |
| **3** | Cylinder | **17** | Hammer Strut Spring Roller | **31** | Cylinder Stop |
| **4** | Ejector Ratchet | **18** | Hammer Strut Spring | **32** | Cylinder Stop Spring |
| **5** | Ejector Rod | **19** | Hammer Strut | **33** | Rebound Lever |
| **6** | Ejector Rod Spring | **20** | Mainspring | **34** | Rebound Lever Pin |
| **7** | Crane Bushing | **21** | Mainspring Tension Screw | **35** | Rebound Lever Spring |
| **8** | Crane | **22** | Crane Lock Screw | **36** | Rebound Lever Spring Pin |
| **9** | Ejector Rod Head | **23** | Crane Lock | **37** | Sideplate |
| **10** | Cylinder Latch | **24** | Firing Pin Bushing | **38** | Sideplate Screws |
| **11** | Cylinder Latch Retaining Pin | **25** | Locking Lever | **39** | Grip Locator Pin |
| **12** | Cylinder Latch Spring | **26** | Locking Lever Screw | **40** | Grip Screw |
| **13** | Hammer | **27** | Trigger | **41** | Grip Screw Bushing |
| **14** | Hammer Pin | **28** | Trigger Axis Pin | **42** | Grip |

# New Frontier 22 Revolver



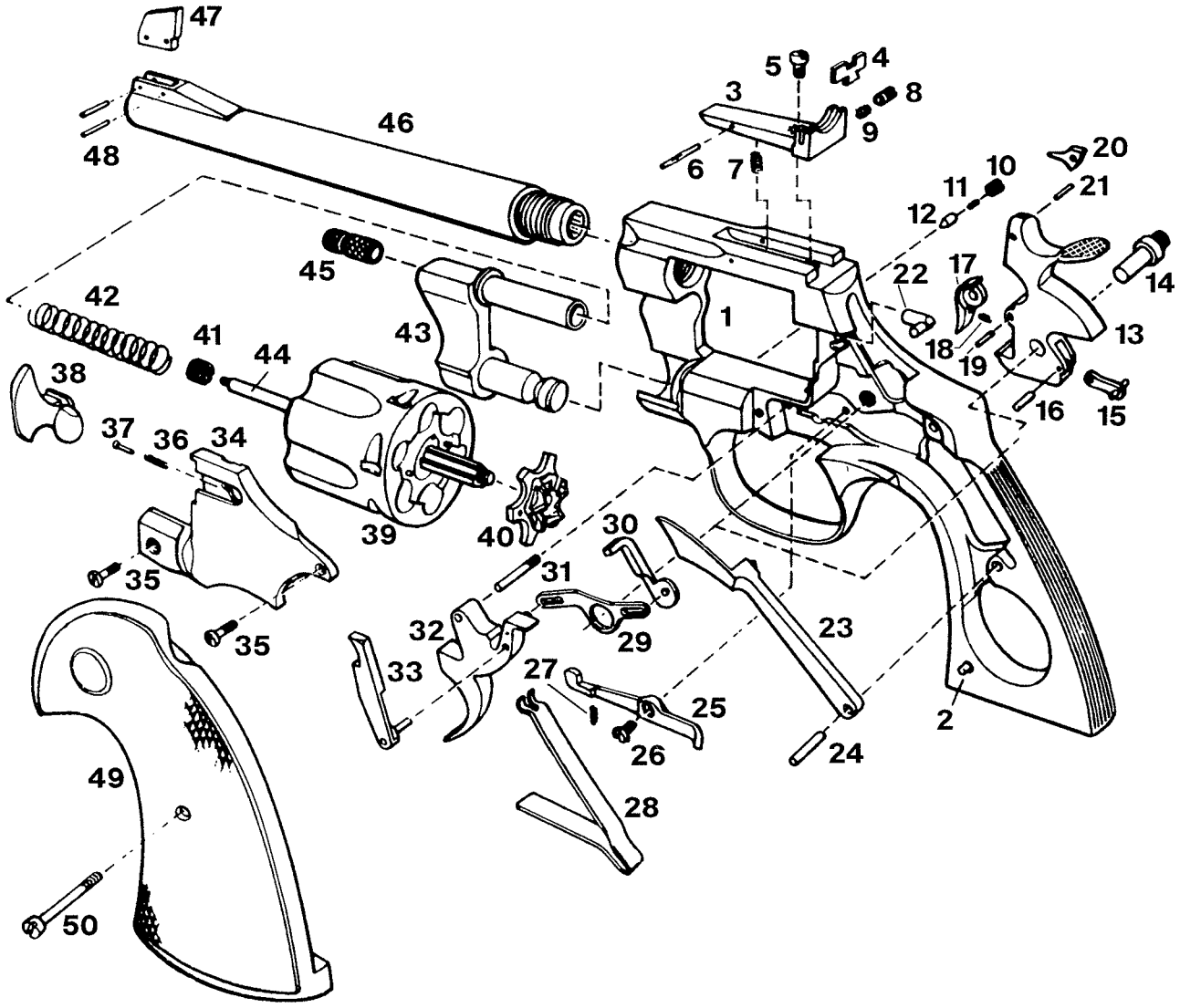

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap Assembly | **21** | Ejector Spring | **41** | Elevation Detent Balls |
| **2** | Backstrap | **22** | Ejector Tube Screw | **42** | Elevation Detent Spring |
| **3** | Mainspring | **23** | Frame | **43** | Elevation Screw Pin |
| **4** | Stock Pin | **24** | Firing Pin | **44** | Elevation Springs |
| **5** | Grip Frame Screws, Bottom | **25** | Firing Pin Spring | **45** | Rear Sight Retention Pin |
| **6** | Grip Frame Screws, Front and Top | **26** | Recoil Plate | **46** | Safety Bolt |
| **7** | Barrel | **27** | Recoil Plate Pin | **47** | Safety Detent |
| **8** | Front Sight | **28** | Gate | **48** | Safety Detent Spring |
| **9** | Base Pin | **29** | Hammer | **49** | Stock Assembly |
| **10** | Base Pin Lock Nut | **30** | Hammer Screw | **50** | Stock Nut |
| **11** | Base Pin Lock Screw | **31** | Gate Detent | **51** | Stock Screw |
| **12** | Base Pin Lock Spring | **32** | Gate Detent Spring | **52** | Trigger |
| **13** | Bolt | **33** | Hand | **53** | Washers |
| **14** | Bolt Spring Screw | **34** | Hand Post | **Parts Not Shown** | |
| **15** | Bolt and Trigger Screw | **35** | Hand Spring | | Base Pin Screw |
| **16** | Bolt and Trigger Spring | **36** | Rear Sight Leaf | | Cylinder Bushing |
| **17** | Cylinder | **37** | Rear Sight Blade | | Ejector Tube Plug |
| **18** | Ejector Tube | **38** | Windage Screw | | Ejector Tube |
| **19** | Ejector Rod | **39** | Windage Detent Spring | | |
| **20** | Ejector Rod Head | **40** | Elevation Screw | | |

# New Frontier SAA Revolver



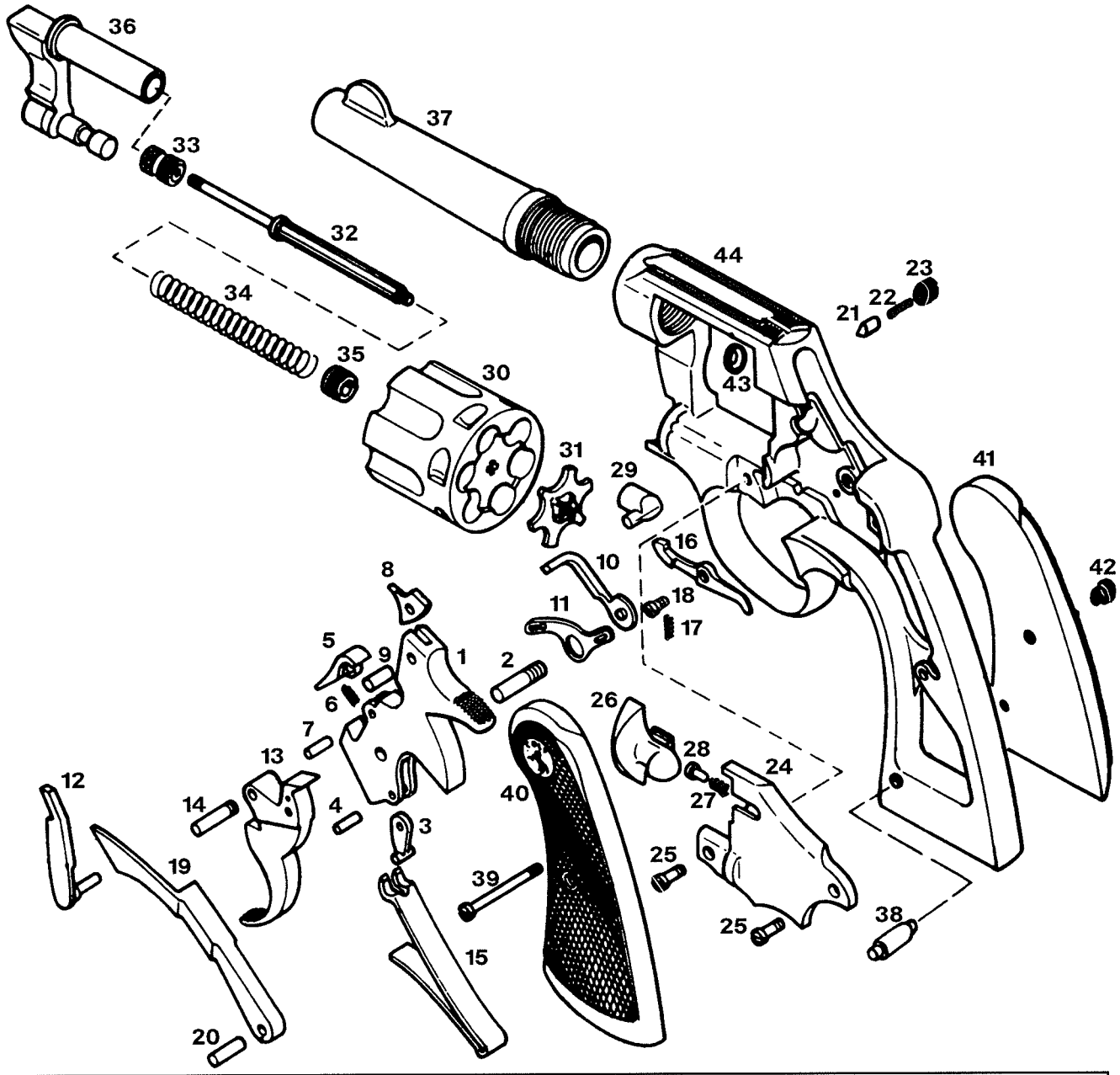

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap | **20** | Frame | **39** | Rear Sight Elevation Screw Pin |
| **2** | Backstrap Screws | **21** | Front Guard Screw | **40** | Rear Sight Leaf |
| **3** | Balls | **22** | Frontstrap Screw | **41** | Rear Sight Leaf Elevation Springs |
| **4** | Barrel | **23** | Gate | **42** | Rear Sight Leaf Pin |
| **5** | Base Pin | **24** | Gate Catch | **43** | Rear Sight Windage Screw |
| **6** | Base Pin Bushing | **25** | Gate Catch Screw | **44** | Rear Sight Windage Spring |
| **7** | Base Pin Screw | **26** | Gate Spring | **45** | Recoil Plate |
| **8** | Base Pin Screw Nut | **27** | Hammer Assembly | **46** | Sear and Bolt Spring |
| **9** | Base Pin Spring | **28** | Hammer Roll | **47** | Sear and Bolt Spring Screw |
| **10** | Bolt | **29** | Hammer Roll Pin | **48** | Spring |
| **11** | Bolt Screw | **30** | Hammer Screw | **49** | Left Grip |
| **12** | Cylinder | **31** | Hand | **50** | Right Grip |
| **13** | Ejector Head | **32** | Mainspring | **51** | Stock Pin |
| **14** | Ejector Rod | **33** | Mainspring Screw | **52** | Stock Screw |
| **15** | Ejector Spring | **34** | Rear Guard Screws | **53** | Trigger |
| **16** | Ejector Tube | **35** | Rear Sight Blade | **54** | Trigger Guard |
| **17** | Ejector Tube Screw | **36** | Rear Sight Detent Balls | **55** | Trigger Screw |
| **18** | Firing Pin | **37** | Rear Sight Detent Spring | **56** | Washers |
| **19** | Firing Pin Rivet | **38** | Rear Sight Elevation Screw | | |

# Officer's Model Match Revolver



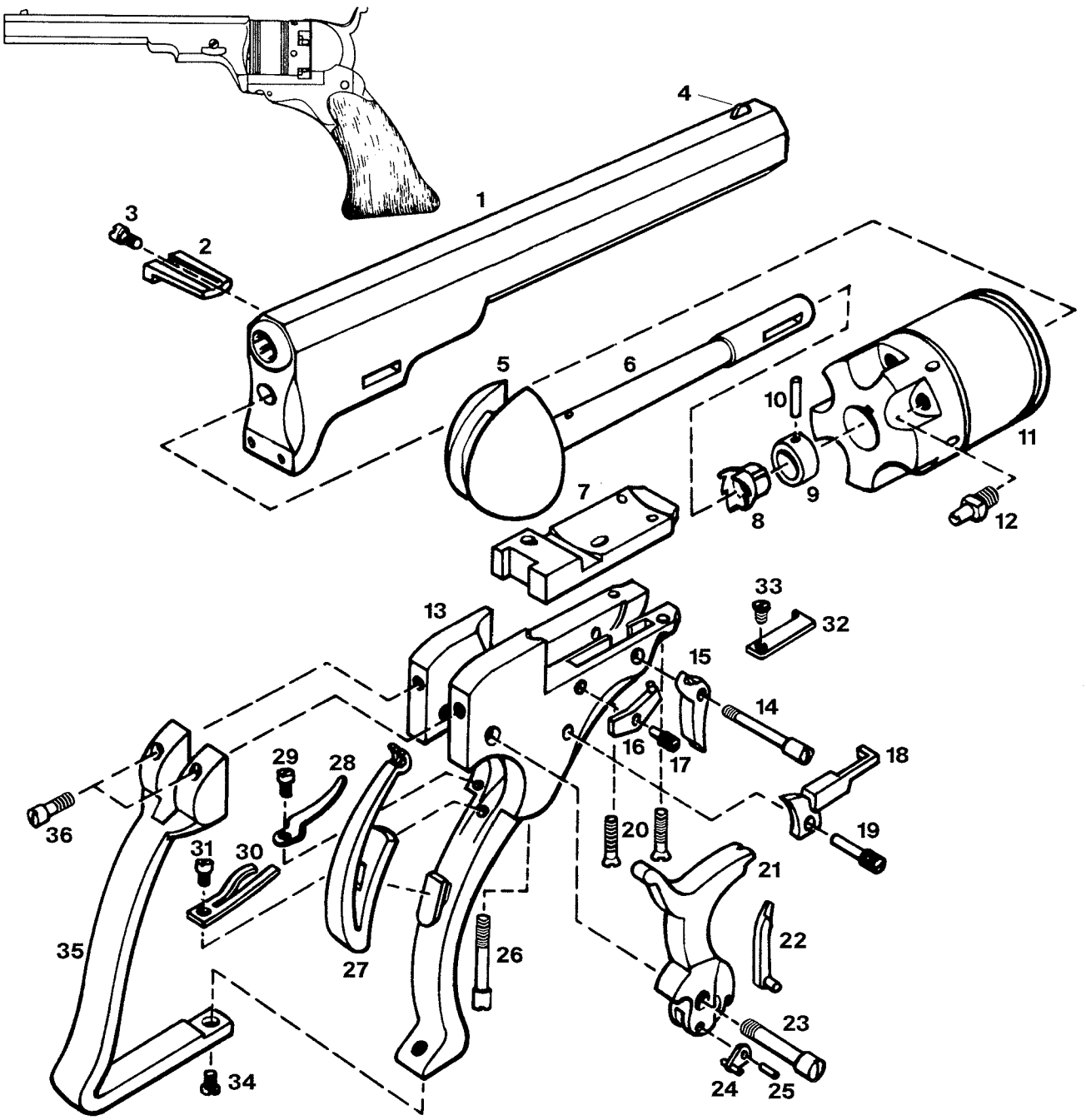

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Strut Spring | **35** | Sideplate Screws |
| **2** | Stock Pin | **19** | Strut Pin | **36** | Latch Spring |
| **3** | Rear Sight Leaf | **20** | Firing Pin | **37** | Latch Spring Guide |
| **4** | Rear Sight Blade | **21** | Firing Pin Rivet | **38** | Latch |
| **5** | Rear Sight Elevation Screw | **22** | Latch Pin | **39** | Cylinder |
| **6** | Rear Sight Elevation Pin | **23** | Rebound Lever | **40** | Ratchet |
| **7** | Rear Sight Elevation Spring | **24** | Rebound Lever Pin | **41** | Crane Bushing |
| **8** | Rear Sight Windage Screw | **25** | Bolt | **42** | Ejector Spring |
| **9** | Rear Sight Windage Spring | **26** | Bolt Screw | **43** | Crane |
| **10** | Crane Lock Screw | **27** | Bolt Spring | **44** | Ejector Rod |
| **11** | Crane Lock Spring | **28** | Mainspring | **45** | Ejector Rod Head |
| **12** | Crane Lock Detent | **29** | Safety-Lever | **46** | Barrel |
| **13** | Hammer | **30** | Safety | **47** | Front Sight Blade |
| **14** | Hammer Pin | **31** | Trigger Pin | **48** | Front Sight Pins |
| **15** | Hammer Stirrup | **32** | Trigger | **49** | Stock |
| **16** | Hammer Stirrup Pin | **33** | Hand | **50** | Stock Screw |
| **17** | Strut | **34** | Sideplate | | |

# Official Police Revolver



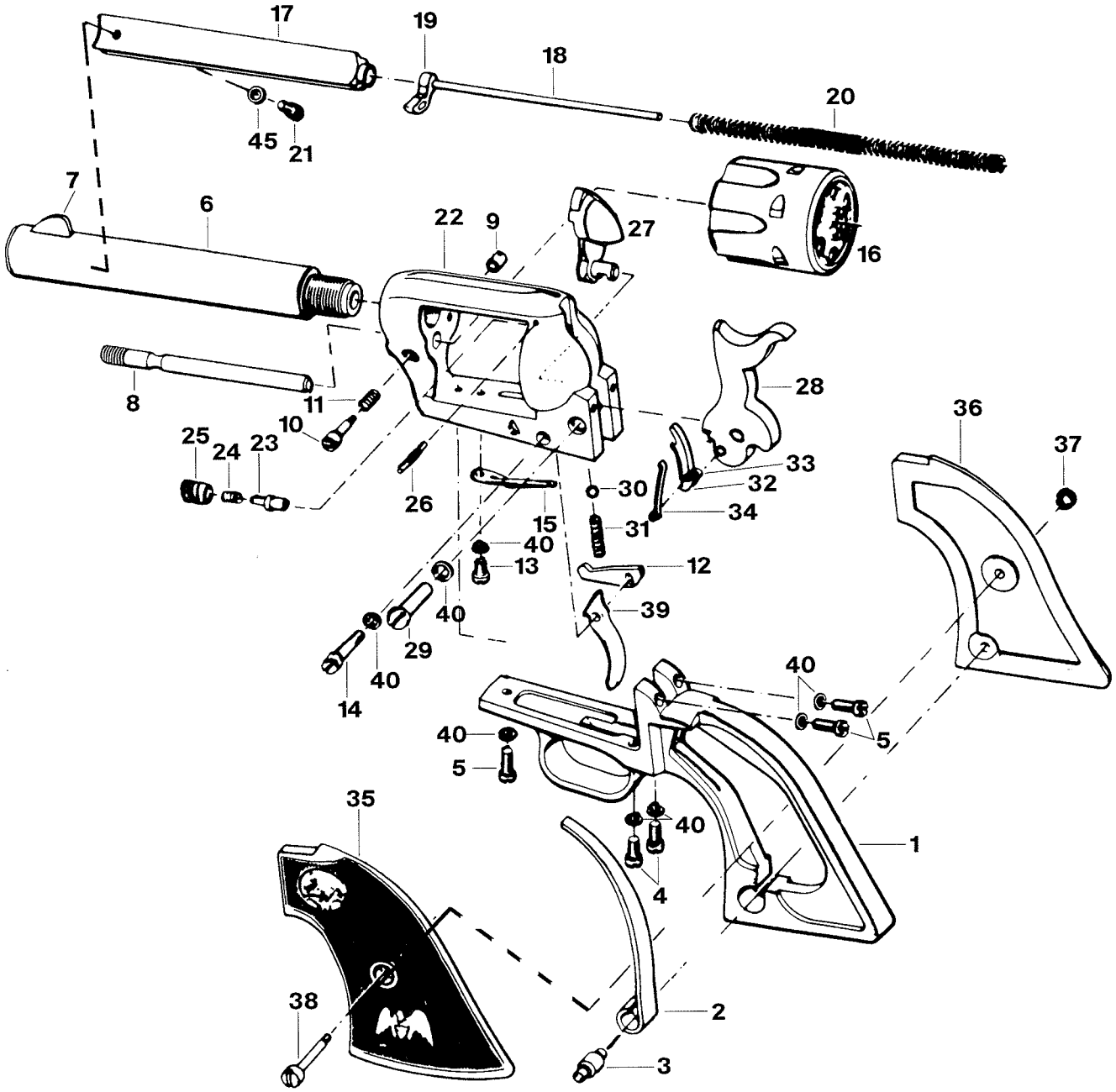

| | | | | | |
|---|---|---|---|---|---|
| **1** | Hammer | **17** | Bolt Spring | **33** | Ejector Rod Head |
| **2** | Hammer Pin | **18** | Bolt Screw | **34** | Ejector Spring |
| **3** | Hammer Stirrup | **19** | Rebound Lever | **35** | Crane Bushing |
| **4** | Hammer Stirrup Pin | **20** | Rebound Lever Pin | **36** | Crane |
| **5** | Strut | **21** | Crane Lock Detent | **37** | Barrel |
| **6** | Strut Spring | **22** | Crane Lock Spring | **38** | Stock Pin |
| **7** | Strut Pin | **23** | Crane Lock Screw | **39** | Stock Screw |
| **8** | Firing Pin | **24** | Sideplate | **40** | Stock, Left |
| **9** | Firing Pin Rivet | **25** | Sideplate Screws | **41** | Stock, Right |
| **10** | Safety | **26** | Latch | **42** | Stock Screw Nut |
| **11** | Safety-Lever | **27** | Latch Spring | **43** | Recoil Plate |
| **12** | Hand | **28** | Latch Spring Guide | **44** | Frame |
| **13** | Trigger | **29** | Latch Pin | **Parts Not Shown** | |
| **14** | Trigger Pin | **30** | Cylinder | | Cylinder Bushing |
| **15** | Mainspring | **31** | Ratchet | | Cylinder Bushing Pin |
| **16** | Bolt | **32** | Ejector Rod | | |

# Paterson Revolver



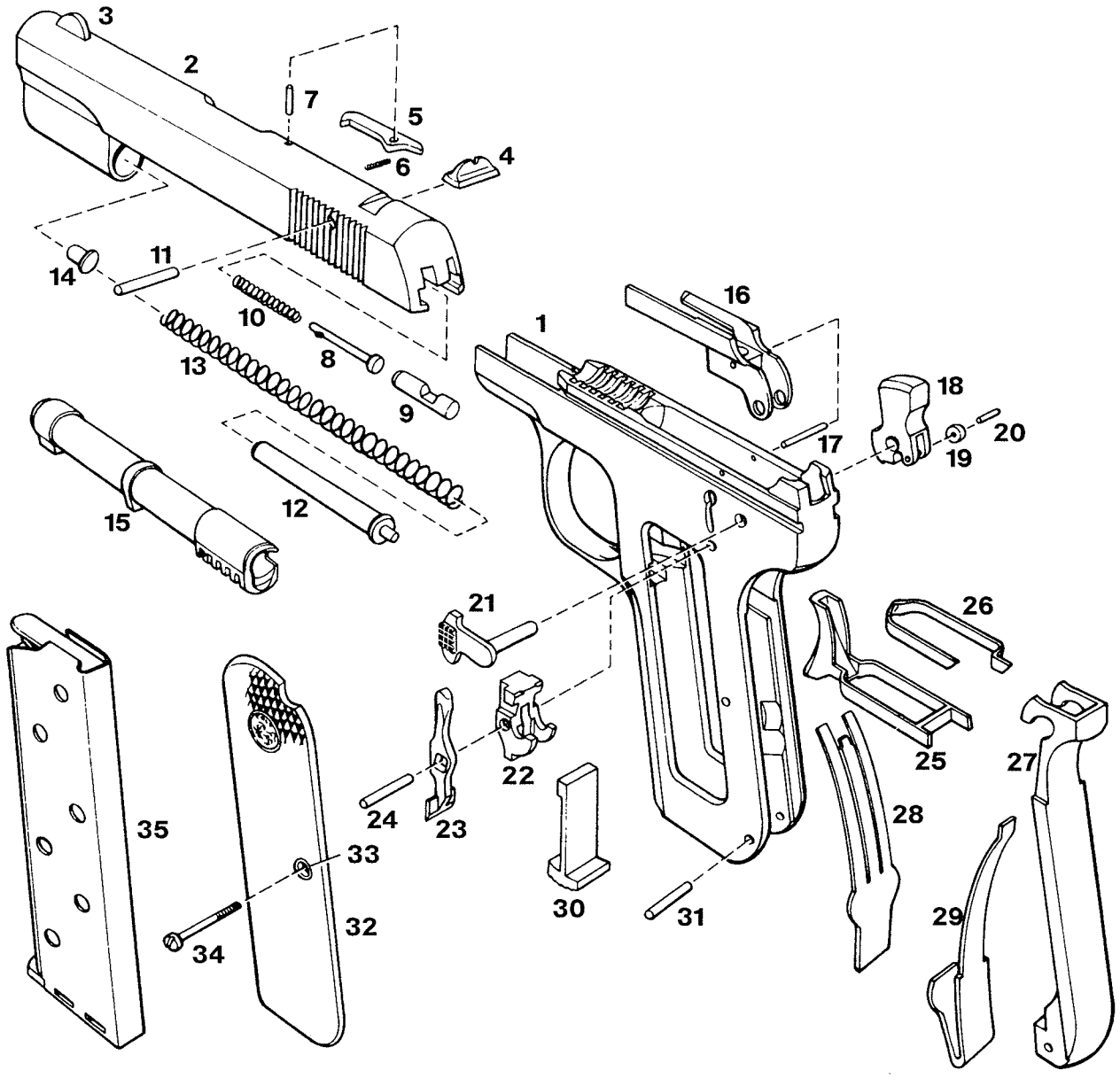

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **14** | Trigger Screw | **27** | Mainspring |
| **2** | Wedge | **15** | Trigger | **28** | Hand Spring |
| **3** | Wedge Screw | **16** | Bolt | **29** | Hand Spring Screw |
| **4** | Front Sight | **17** | Bolt Screw | **30** | Trigger and Bolt Spring |
| **5** | Recoil Shield | **18** | Trigger Actuating Bar | **31** | Trigger and Bolt Spring Screw |
| **6** | Cylinder Arbor | **19** | Trigger Actuating Bar Screw | **32** | Upper Trigger Spring |
| **7** | Frame Plate | **20** | Frame Plate Screws | **33** | Upper Trigger Spring Screw |
| **8** | Ratchet | **21** | Hammer | **34** | Butt Screw |
| **9** | Retaining Collar | **22** | Hand | **35** | Backstrap |
| **10** | Retaining Collar Pin | **23** | Hammer Screw | **36** | Backstrap Screws |
| **11** | Cylinder | **24** | Stirrup | **Parts Not Shown** | |
| **12** | Nipple | **25** | Stirrup Pin | | Grip |
| **13** | Frame | **26** | Recoil Shield Screw | | |

# Peacemaker, Peacemaker Buntline, New Frontier and New Frontier Buntline Revolver



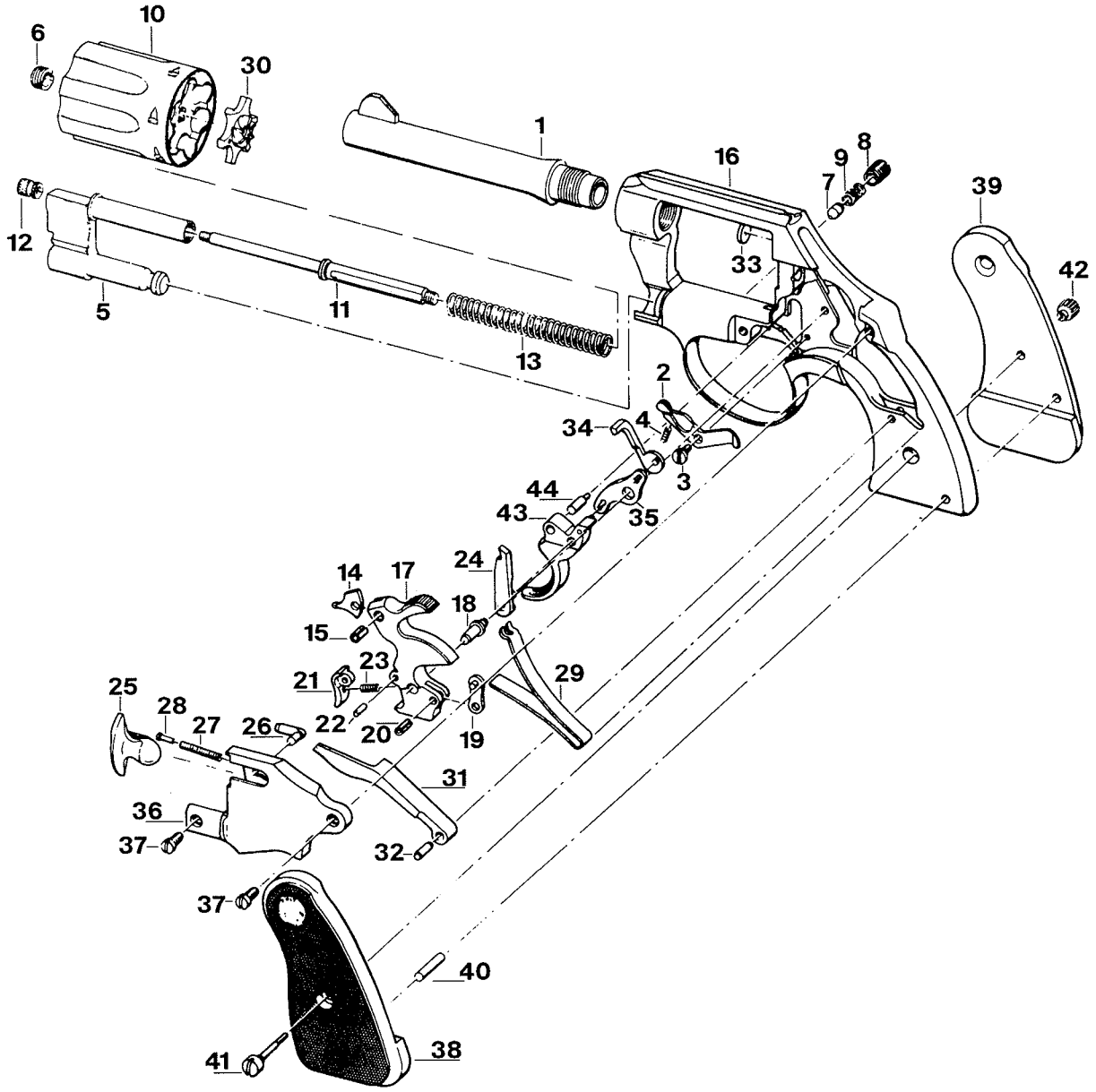

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap | **15** | Bolt and Trigger Spring | **29** | Hammer Screw |
| **2** | Mainspring | **16** | Cylinder | **30** | Gate Detent |
| **3** | Stock Pin | **17** | Ejector Tube | **31** | Gate Detent Spring |
| **4** | Backstrap Screws, Bottom | **18** | Ejector Rod | **32** | Hand |
| **5** | Backstrap Screws, Front and Top | **19** | Ejector Rod Head | **33** | Hand Post |
| **6** | Barrel | **20** | Ejector Spring | **34** | Hand Spring |
| **7** | Front Sight | **21** | Ejector Tube Screw | **35** | Stock, Left |
| **8** | Base Pin | **22** | Frame | **36** | Stock, Right |
| **9** | Base Pin Lock Nut | **23** | Firing Pin | **37** | Stock Nut |
| **10** | Base Pin Lock Screw | **24** | Firing Pin Spring | **38** | Stock Screw |
| **11** | Base Pin Lock Spring | **25** | Recoil Plate | **39** | Trigger |
| **12** | Bolt | **26** | Recoil Plate Pin | **40** | Washers |
| **13** | Bolt Spring Screw | **27** | Gate | | |
| **14** | Bolt and Trigger Screw | **28** | Hammer | | |

# Pocket Auto



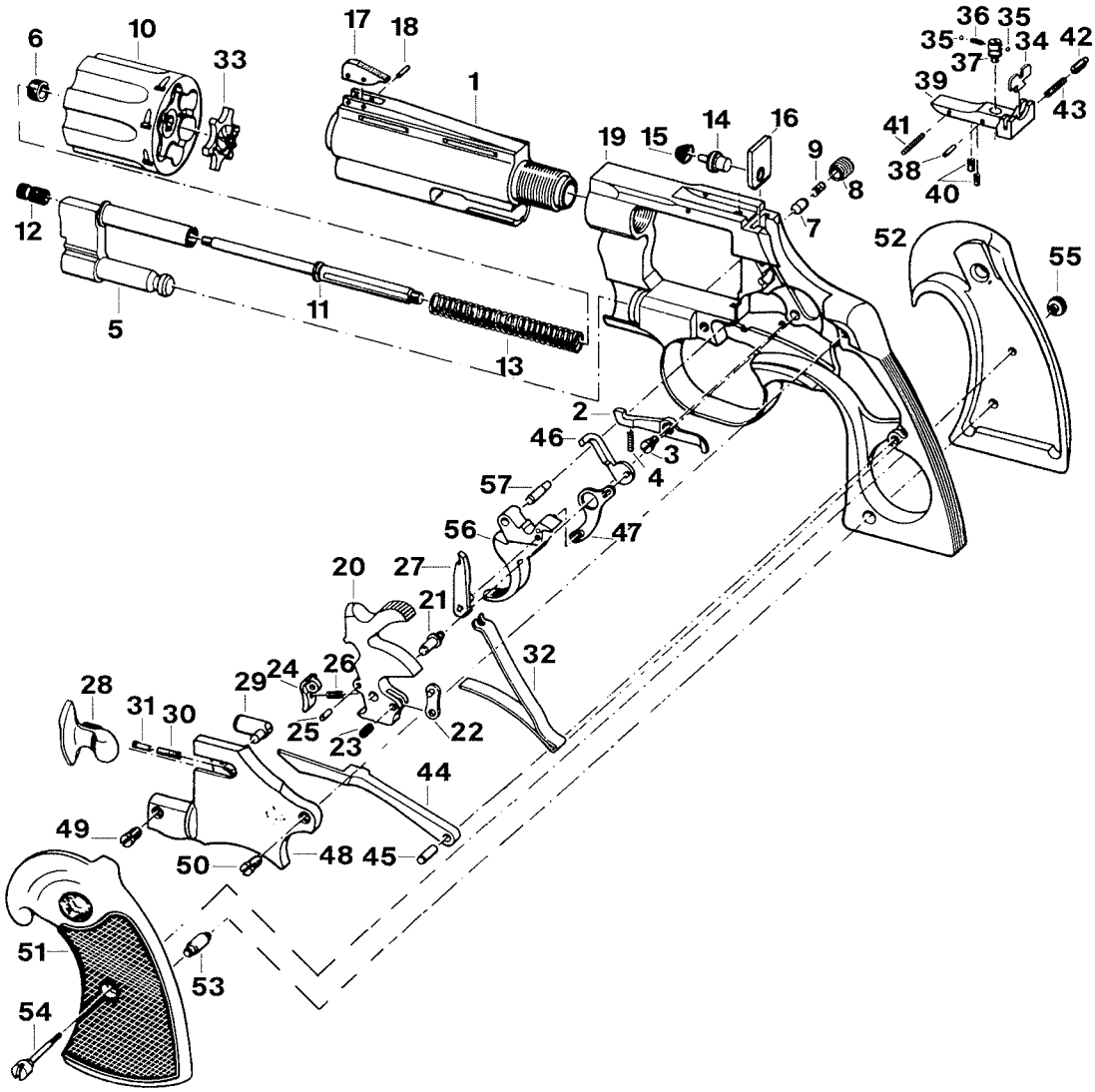

| | | | |
|---|---|---|---|
| **1** | Frame | **19** | Hammer Roll |
| **2** | Slide | **20** | Hammer Roll Pin |
| **3** | Front Sight | **21** | Slide Lock Safety |
| **4** | Rear Sight | **22** | Sear |
| **5** | Extractor | **23** | Disconnector |
| **6** | Extractor Spring | **24** | Sear Pin |
| **7** | Extractor Pin | **25** | Trigger |
| **8** | Front Firing Pin | **26** | Depressor |
| **9** | Rear Firing Pin | **27** | Grip Safety |
| **10** | Firing Pin Spring | **28** | Sear Spring |
| **11** | Firing Pin Lock | **29** | Mainspring |
| **12** | Recoil Spring Guide | **30** | Magazine Catch |
| **13** | Recoil Spring | **31** | Grip Safety Pin |
| **14** | Plug | **32** | Grip |
| **15** | Barrel | **33** | Escutcheon |
| **16** | Ejector | **34** | Grip Screw |
| **17** | Ejector Pin | **35** | Magazine |
| **18** | Hammer | | |

# Police Positive Special Revolver



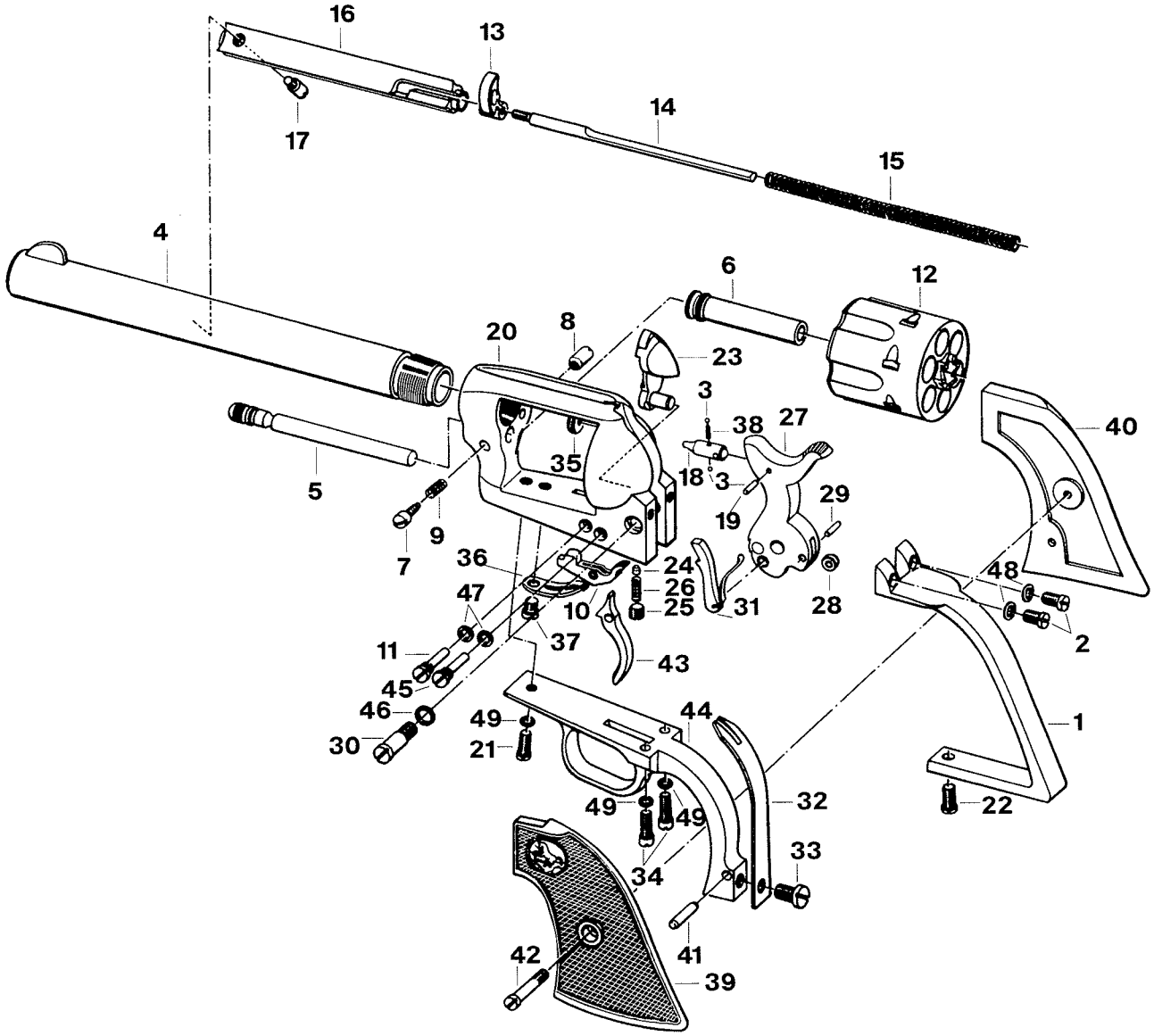

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Frame | **31** | Rebound Lever |
| **2** | Bolt | **17** | Hammer Assembly | **32** | Rebound Lever Pin |
| **3** | Bolt Screw | **18** | Hammer Pin | **33** | Recoil Plate |
| **4** | Bolt Spring | **19** | Hammer Stirrup Detent Assembly | **34** | Safety Assembly |
| **5** | Crane | **20** | Stirrup Pin (Roll Pin) | **35** | Safety-Lever |
| **6** | Crane Bushing | **21** | Hammer Strut | **36** | Sideplate |
| **7** | Crane Lock Detent | **22** | Hammer Strut Pin | **37** | Sideplate Screws |
| **8** | Spring Retaining Screw | **23** | Hammer Strut Spring | **38** | Stock, Left |
| **9** | Crane Lock Spring | **24** | Hand | **39** | Stock, Right |
| **10** | Cylinder | **25** | Latch | **40** | Stock Pin |
| **11** | Ejector Rod | **26** | Latch Pin | **41** | Stock Screw |
| **12** | Ejector Rod Head | **27** | Helical-Compression Spring | **42** | Stock Screw Nut |
| **13** | Ejector Spring | **28** | Latch Spring Guide | **43** | Trigger |
| **14** | Firing Pin | **29** | Mainspring | **44** | Headless Shoulder Pin |
| **15** | Roll Pin | **30** | Ejector Ratchet | | |

# Police Python, Python and Trooper (Old Model) Revolver



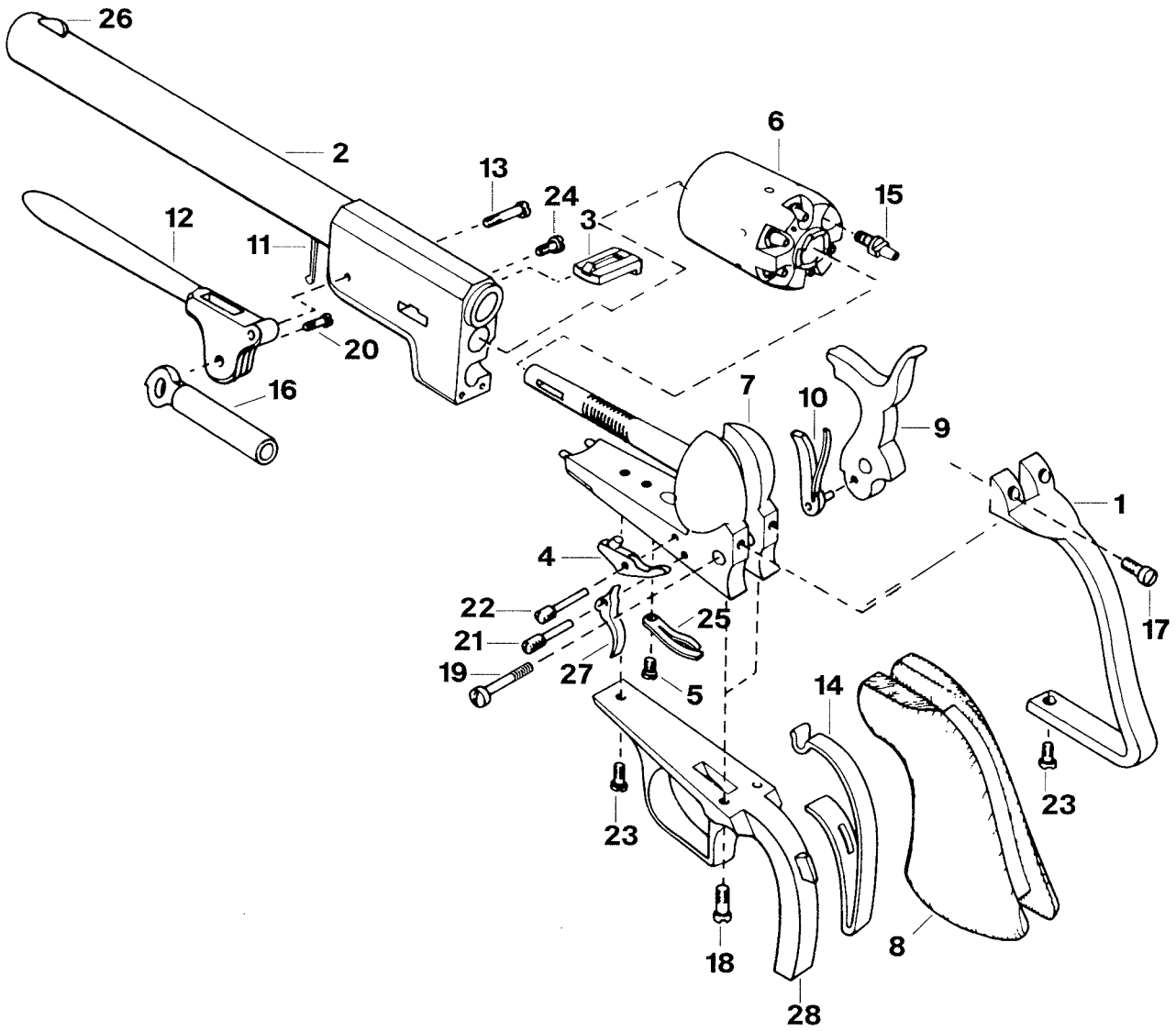

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hammer Stirrup | **43** | Rear Sight Windage Spring |
| **2** | Bolt | **23** | Roll Pin | **44** | Rebound Lever |
| **3** | Bolt Screw | **24** | Hammer Strut | **45** | Rebound Lever Pin |
| **4** | Bolt Spring | **25** | Hammer Strut Pin | **46** | Safety |
| **5** | Crane | **26** | Hammer Strut Spring | **47** | Safety-Lever |
| **6** | Crane Bushing | **27** | Hand | **48** | Sideplate |
| **7** | Crane Lock Detent | **28** | Latch | **49** | Sideplate Screw, Front |
| **8** | Crane Lock Screw | **29** | Latch Pin | **50** | Sideplate Screw, Target |
| **9** | Crane Lock Spring | **30** | Latch Spring | **51** | Left Grip |
| **10** | Cylinder Detent Assembly | **31** | Latch Spring Guide | **52** | Right Grip |
| **11** | Ejector Rod | **32** | Mainspring | **53** | Stock Pin |
| **12** | Ejector Rod Head | **33** | Ratchet | **54** | Stock Screw, Target |
| **13** | Ejector Spring | **34** | Rear Sight Blade | **55** | Stock Screw Nut |
| **14** | Firing Pin | **35** | Rear Sight Detent Balls | **56** | Trigger |
| **15** | Firing Pin Spring | **36** | Rear Sight Detent Spring | **57** | Trigger Pin |
| **16** | Firing Pin Stop | **37** | Rear Sight Elevation Screw | **Parts Not Shown** | |
| **17** | Front Sight Blade | **38** | Rear Sight Elevation Screw Pin | | Ejector Bushing |
| **18** | Front Sight Pin | **39** | Rear Sight Leaf | | Firing Pin Rivet |
| **19** | Frame | **40** | Rear Sight Leaf Elevation Springs | | Latch Insert |
| **20** | Hammer Assembly | **41** | Rear Sight Leaf Pin | | Recoil Plate |
| **21** | Hammer Pin | **42** | Rear Sight Windage Screw | | |

# Single Action Army Revolver



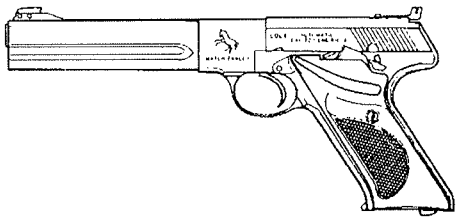

| | | | | | |
|---|---|---|---|---|---|
| **1** | Backstrap | **18** | Firing Pin | **35** | Recoil Plate |
| **2** | Backstrap Screws | **19** | Firing Pin Rivet | **36** | Sear and Bolt Spring |
| **3** | Balls | **20** | Frame | **37** | Sear and Bolt Spring Screw |
| **4** | Barrel | **21** | Front Guard Screw | **38** | Spring |
| **5** | Base Pin | **22** | Front Strap Screw | **39** | Stock, Left |
| **6** | Base Pin Bushing | **23** | Gate | **40** | Stock, Right |
| **7** | Base Pin Screw | **24** | Gate Catch | **41** | Stock Pin |
| **8** | Base Pin Screw Nut | **25** | Gate Catch Screw | **42** | Stock Screw |
| **9** | Base Pin Spring | **26** | Gate Spring | **43** | Trigger |
| **10** | Bolt | **27** | Hammer | **44** | Trigger Guard |
| **11** | Bolt Screw | **28** | Hammer Roll | **45** | Trigger Screw |
| **12** | Cylinder | **29** | Hammer Roll Pin | **46** | Hammer Screw Washer |
| **13** | Ejector Head | **30** | Hammer Screw | **47** | Bolt Screw Washers |
| **14** | Ejector Rod | **31** | Hand Assembly | **48** | Backstrap Screw Washers |
| **15** | Ejector Spring | **32** | Mainspring | **49** | Rear Guard Screw Washers |
| **16** | Ejector Tube | **33** | Mainspring Screw | | |
| **17** | Ejector Tube Screw | **34** | Rear Guard Screws | | |

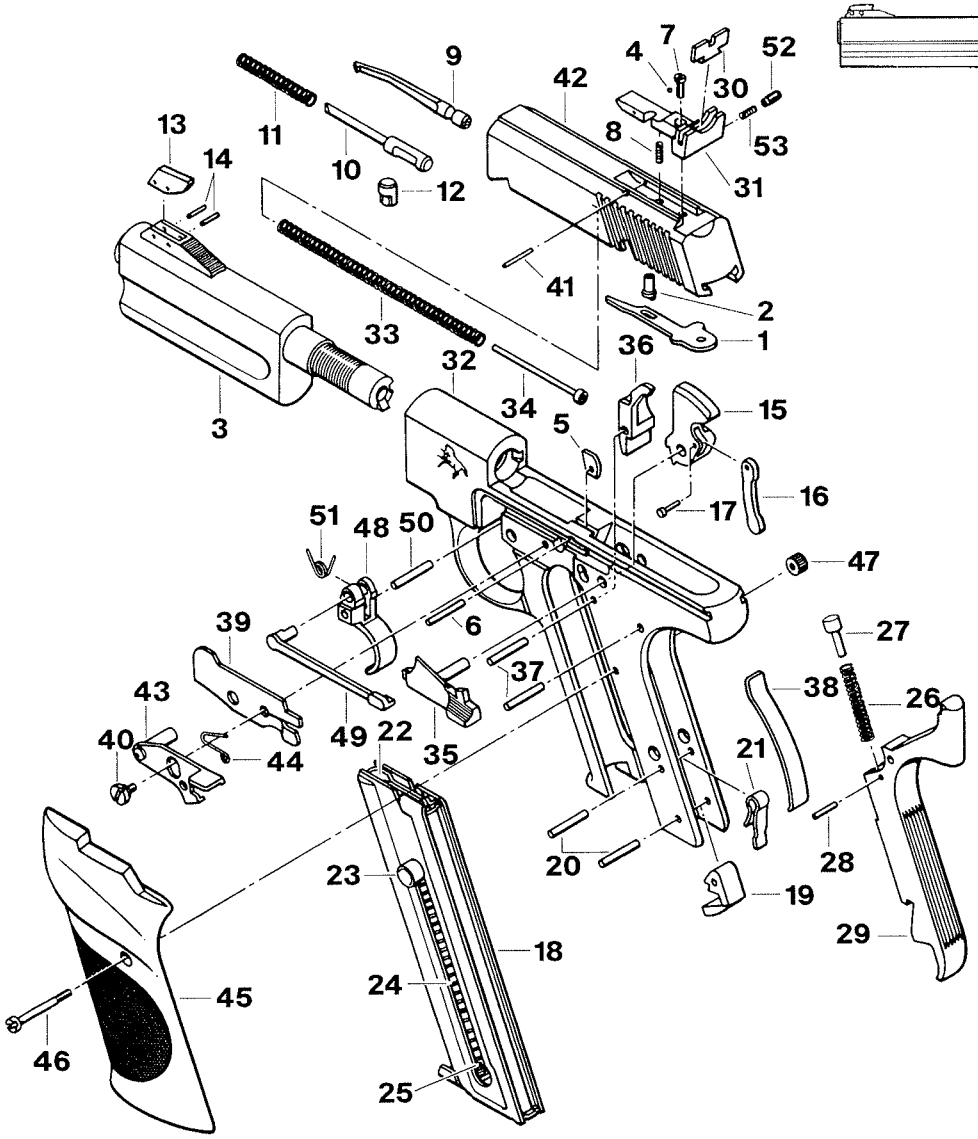
# Walker and 1st, 2nd and 3rd Dragoon Revolver




| | | | |
|---|---|---|---|
| **1** | Backstrap | **17** | Backstrap Screw |
| **2** | Barrel | **18** | Guard Screw |
| **3** | Barrel Wedge Assembly | **19** | Hammer Screw |
| **4** | Bolt | **20** | Plunger Screw |
| **5** | Bolt Spring Screw | **21** | Trigger Screw |
| **6** | Cylinder Assembly | **22** | Trigger Bolt Screw |
| **7** | Frame Assembly | **23** | Trigger Guard and Butt Screw |
| **8** | Grip | **24** | Wedge Screw |
| **9** | Hammer | **25** | Sear and Bolt Spring |
| **10** | Hand and Spring Assembly | **26** | Front Sight |
| **11** | Loading Lever Latch | **27** | Trigger |
| **12** | Loading Lever | **28** | Trigger Guard |
| **13** | Loading Lever Screw | **Parts Not Shown** | |
| **14** | Mainspring | | Base Pin |
| **15** | Nipple | | Hand Assembly |
| **16** | Loading Plunger | | Latch Spring |

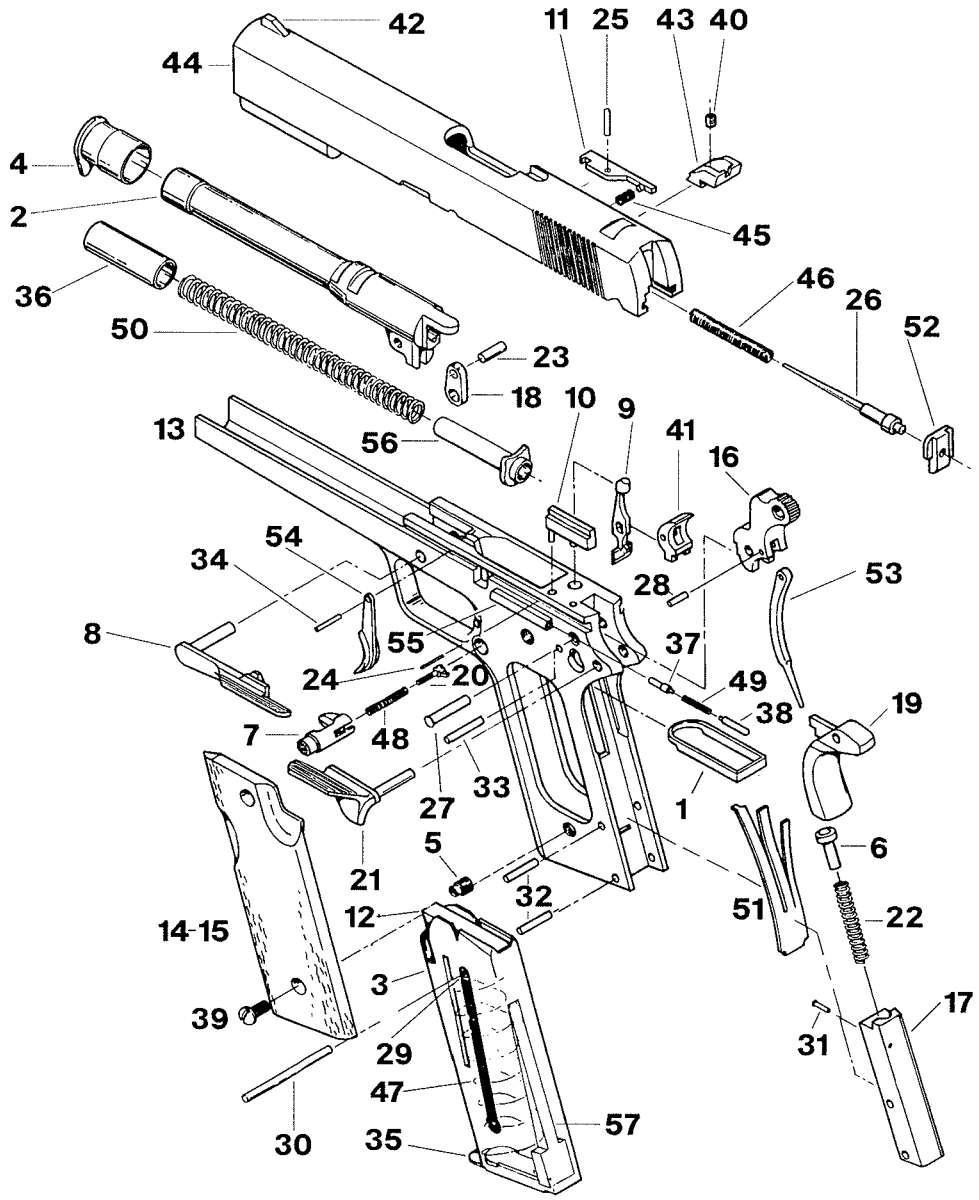
# Woodsman Match Target, Target, Sport, Huntsman and Targetsman





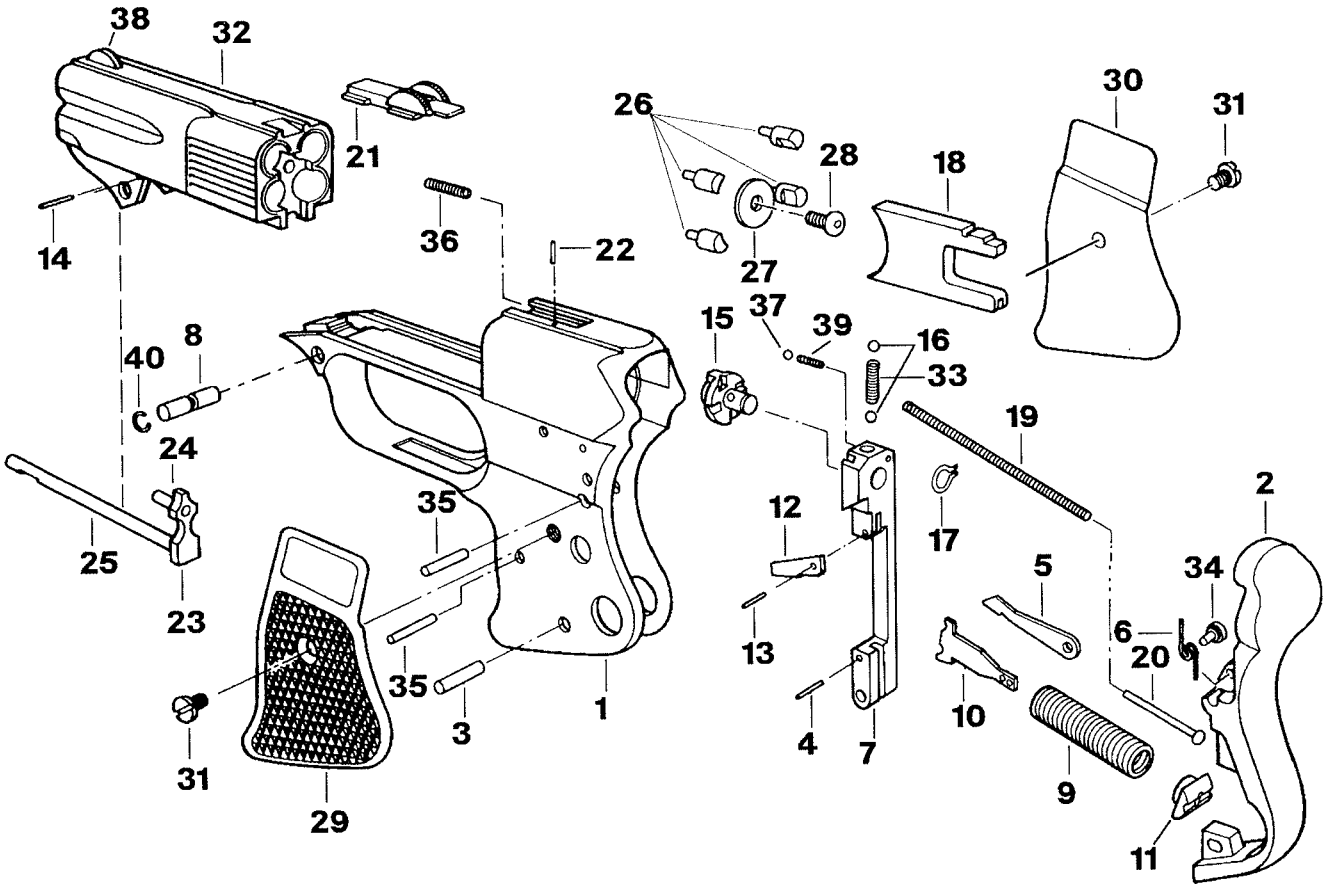

| | | | | | |
|---|---|---|---|---|---|
| **1** | Assembly Lock | **20** | Magazine Catch Pin and Magazine Housing Lock Pin | **38** | Sear Spring |
| **2** | Assembly Lock Plunger | **21** | Magazine Catch Spring | **39** | Sideplate |
| **3** | Barrel Detent Assembly | **22** | Magazine Follower | **40** | Sideplate Screw |
| **4** | Rear Sight Detent Ball | **23** | Magazine Follower Stud | **41** | Rear Sight Leaf Pin |
| **5** | Ejector | **24** | Magazine Spring | **42** | Slide Detent Assembly |
| **6** | Ejector Pin | **25** | Magazine Spring Guide | **43** | Slide Stop Detent Assembly |
| **7** | Rear Sight Elevation Screw | **26** | Mainspring | **44** | Slide Stop Spring |
| **8** | Rear Sight Elevation Spring | **27** | Mainspring Cap | **45** | Stock Assembly |
| **9** | Extractor | **28** | Mainspring Cap Pin | **46** | Stock Screw |
| **10** | Firing Pin | **29** | Mainspring Housing | **47** | Stock Screw Nut |
| **11** | Firing Pin Spring | **30** | Rear Sight Blade | **48** | Trigger |
| **12** | Firing Pin Stop | **31** | Rear Sight Leaf Assembly | **49** | Trigger Bar |
| **13** | Front Sight Blade | **32** | Receiver | **50** | Trigger Pin |
| **14** | Front Sight Blade Pins | **33** | Recoil Spring | **51** | Trigger Spring |
| **15** | Hammer | **34** | Recoil Spring Guide | **52** | Rear Sight Windage Screw |
| **16** | Hammer Strut | **35** | Safety Lock Detent Assembly | **53** | Rear Sight Windage Spring |
| **17** | Hammer Strut Pin | **36** | Sear | **Parts Not Shown** | |
| **18** | Magazine Assembly | **37** | Sear Pin and Mainspring Retainer Pin | | Rear Sight Detent Ball |
| **19** | Magazine Catch | | | | Rear Sight Detent Spring |

# Model A 357 Magnum Auto



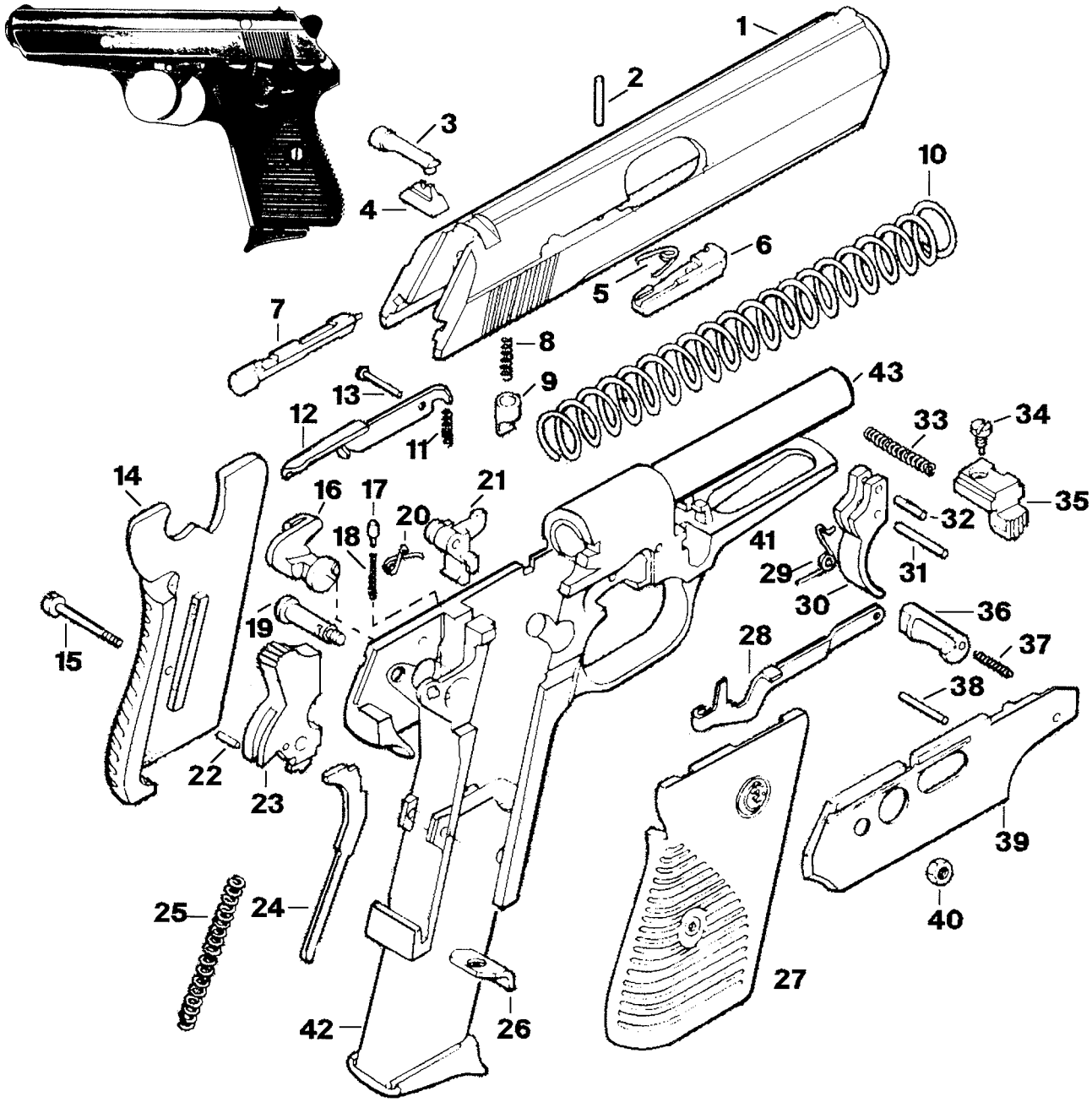

| | | | | | |
|---|---|---|---|---|---|
| **1** | Trigger Bar | **20** | Magazine Catch Lock | **39** | Grip Screw |
| **2** | Barrel | **21** | Thumb Lock | **40** | Rear Sight Screw |
| **3** | Magazine Body | **22** | Mainspring | **41** | Sear |
| **4** | Barrel Bushing | **23** | Barrel Link Pin | **42** | Front Sight |
| **5** | Grip Screw Bushing | **24** | Ejector Pin | **43** | Rear Sight |
| **6** | Mainspring Cap | **25** | Extractor Pin | **44** | Slide |
| **7** | Magazine Catch | **26** | Firing Pin | **45** | Extractor Spring |
| **8** | Slide Catch | **27** | Hammer Pin | **46** | Firing Pin Spring |
| **9** | Disconnector | **28** | Hammer Strut Pin | **47** | Magazine Spring |
| **10** | Ejector | **29** | Magazine Follower Pin | **48** | Magazine Catch Spring |
| **11** | Extractor | **30** | Magazine Loading Pin | **49** | Plunger Tube Spring |
| **12** | Magazine Follower | **31** | Mainspring Cap Pin | **50** | Recoil Spring |
| **13** | Frame | **32** | Mainspring Housing Pins | **51** | Sear Spring |
| **14** | Grip, Left | **33** | Sear Pin | **52** | Firing Pin Stop |
| **15** | Grip, Right | **34** | Trigger Pin | **53** | Hammer Strut |
| **16** | Hammer | **35** | Magazine Floorplate | **54** | Trigger |
| **17** | Mainspring Housing | **36** | Recoil Plug | **55** | Plunger Tube |
| **18** | Barrel Link | **37** | Slide Stop Plunger | **56** | Recoil Spring Plunger Tube |
| **19** | Grip Lock | **38** | Thumb Lock Plunger | **57** | Magazine Wedge |

# 4-Shot Derringer



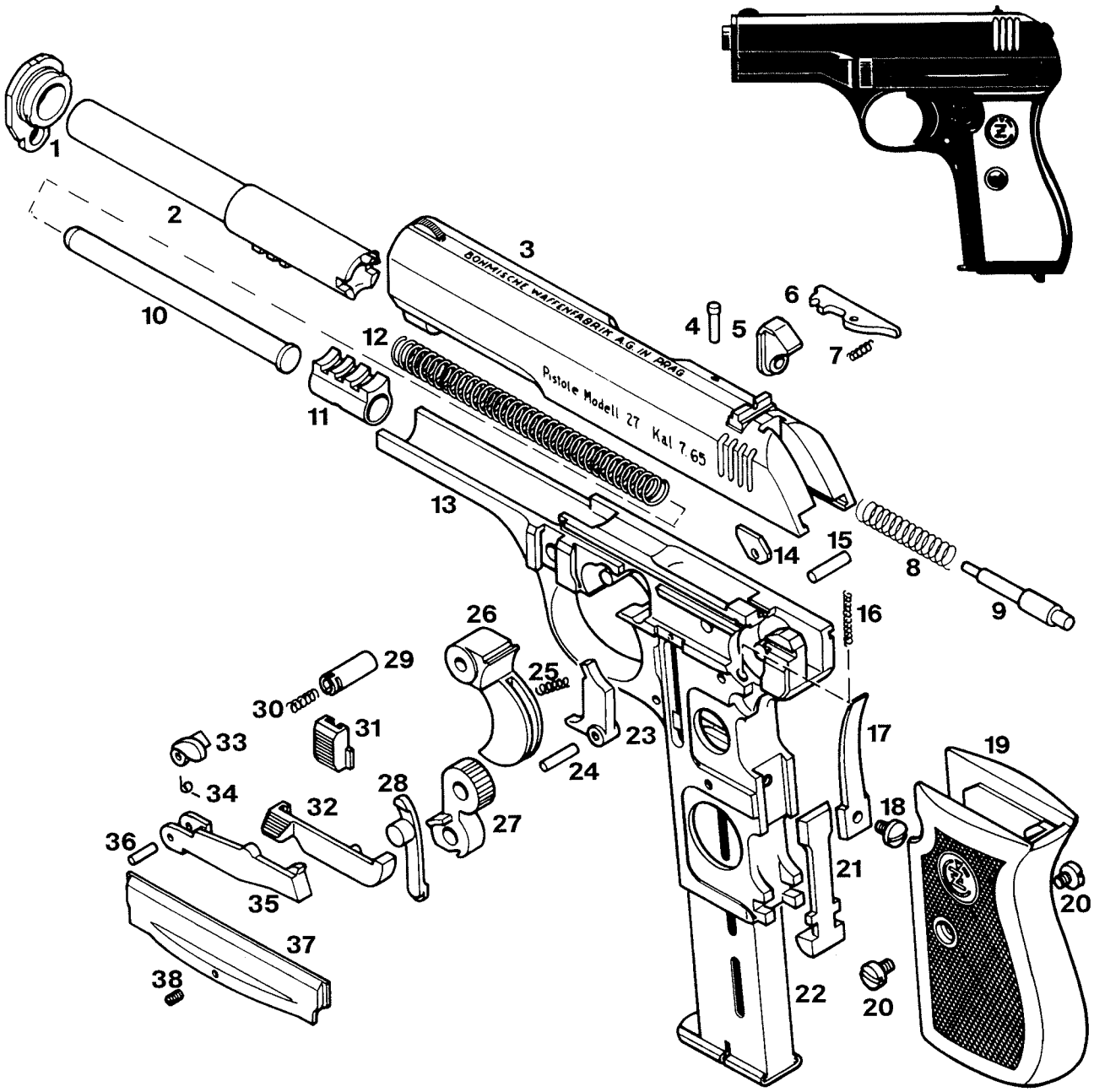

| | | | |
|---|---|---|---|
| **1** | Frame | **23** | Extractor |
| **2** | Backstrap | **24** | Extractor Guide |
| **3** | Mounting Pin | **25** | Extractor Push Rod |
| **4** | Hammer Strut Bearing Pin | **26** | Firing Pins |
| **5** | Hand | **27** | Firing Pin Retaining Washer |
| **6** | Hand Spring | **28** | Firing Pin Retaining Washer Screw |
| **7** | Hammer | **29** | Left Grip |
| **8** | Barrel Pin | **30** | Right Grip |
| **9** | Hammer Spring | **31** | Grip Screws |
| **10** | Strut | **32** | Barrel |
| **11** | Bearing | **33** | Ratchet Plunger Spring |
| **12** | Sear | **34** | Hand Pivot Pin |
| **13** | Sear Pin | **35** | Hammer Pivot and Mounting Pin |
| **14** | Extractor Stop Pin | **36** | Latch Spring |
| **15** | Ratchet | **37** | Ratchet Retainer Ball |
| **16** | Ratchet Plungers | **38** | Front Sight |
| **17** | Ratchet Retaining Ring | **39** | Ratchet Ball Spring |
| **18** | Trigger | **40** | Pivot Pin Retaining Ring |
| **19** | Trigger Spring | **Parts Not Shown** | |
| **20** | Trigger Spring Guide Rod | | Hand Spring Retainer |
| **21** | Latch | | Barrel Pivot Retaining Pin |
| **22** | Latch Stop Pin | | |

# CZ Model 50 Auto



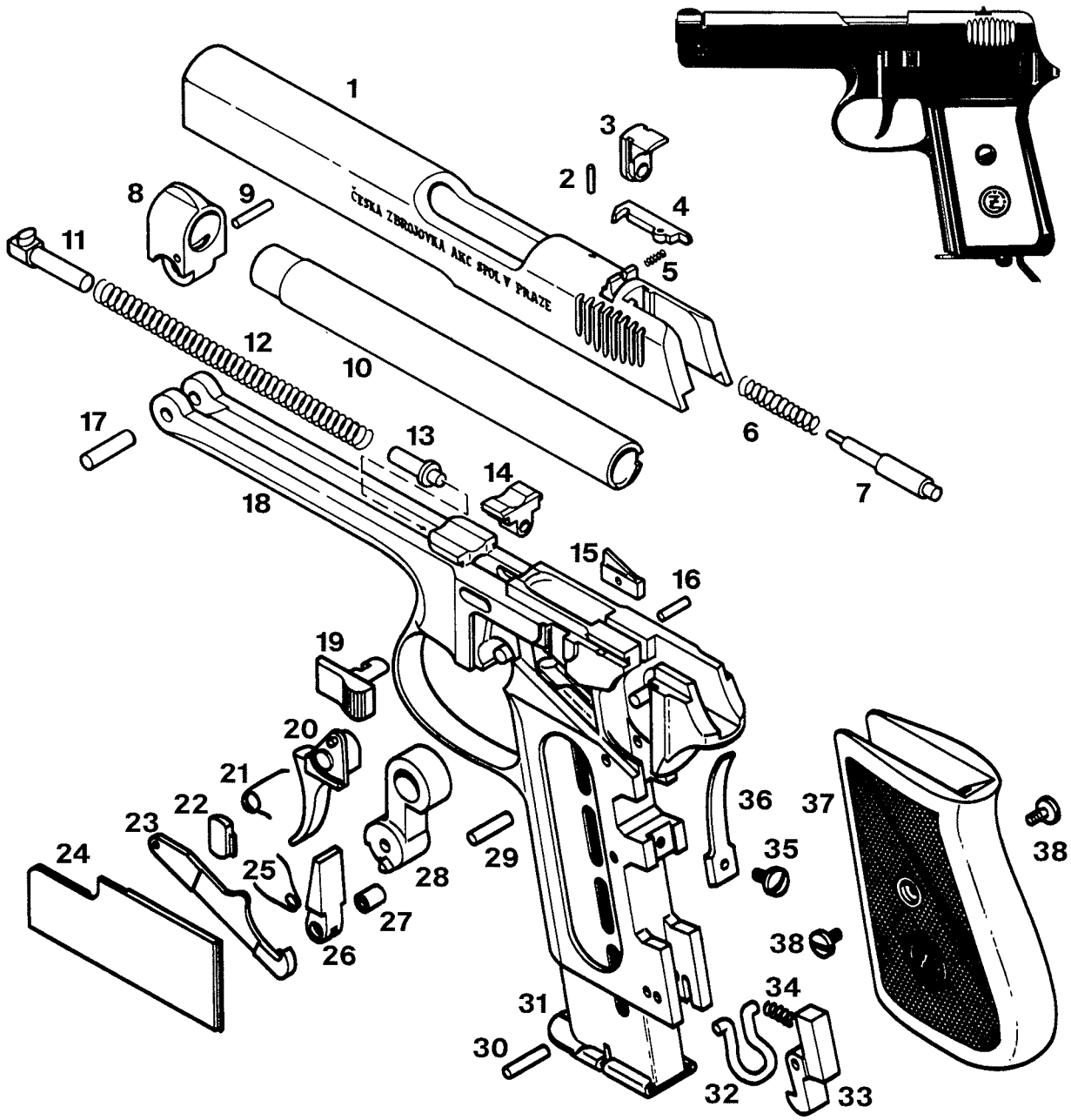

| | | | | | |
|---|---|---|---|---|---|
| 1 | Slide | 16 | Safety | 31 | Trigger Pin |
| 2 | Extractor Pin | 17 | Safety Plunger | 32 | Trigger Bar Pin |
| 3 | Cartridge Indicator | 18 | Safety Spring | 33 | Takedown Catch Spring |
| 4 | Rear Sight | 19 | Hammer Bolt | 34 | Takedown Catch Screw |
| 5 | Extractor Spring | 20 | Sear Spring | 35 | Takedown Catch |
| 6 | Extractor | 21 | Sear | 36 | Magazine Catch |
| 7 | Firing Pin | 22 | Hammer Strut Pin | 37 | Magazine Catch Spring |
| 8 | Firing Pin Lock Spring | 23 | Hammer | 38 | Sear Pin |
| 9 | Firing Pin Lock | 24 | Hammer Strut | 39 | Sideplate |
| 10 | Recoil Spring | 25 | Hammer Spring | 40 | Hammer Bolt Nut |
| 11 | Hold-Open Latch Spring | 26 | Spring Retainer | 41 | Receiver |
| 12 | Hold-Open Latch and Ejector | 27 | Right Grip | 42 | Magazine |
| 13 | Hold-Open Hinge Pin | 28 | Trigger Bar | 43 | Barrel |
| 14 | Left Grip | 29 | Trigger Spring | | |
| 15 | Grip Screw | 30 | Trigger | | |

# CZ Model 1927 Auto



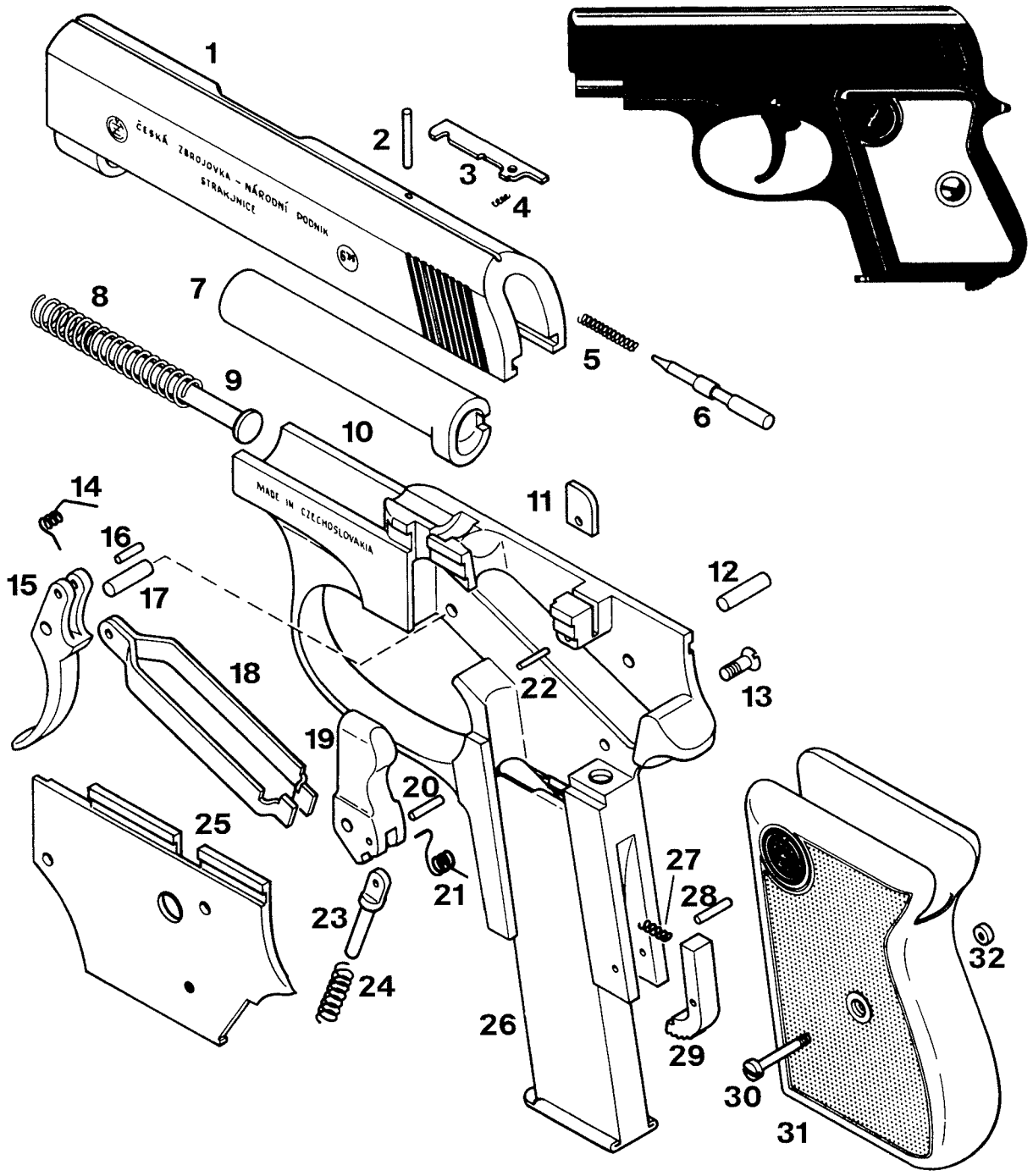

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **14** | Ejector | **27** | Hammer |
| **2** | Barrel | **15** | Ejector Pin | **28** | Safety Release |
| **3** | Slide | **16** | Safety and Trigger Bar Spring | **29** | Takedown Cross Pin |
| **4** | Extractor Pin | **17** | Hammer Spring | **30** | Takedown Catch Spring |
| **5** | Firing Pin Retainer | **18** | Hammer Spring Retaining Screw | **31** | Takedown Catch |
| **6** | Extractor | **19** | Grip | **32** | Safety Catch |
| **7** | Extractor Spring | **20** | Grip Screws | **33** | Disconnector |
| **8** | Firing Pin Spring | **21** | Magazine Catch | **34** | Disconnector Spring |
| **9** | Firing Pin | **22** | Magazine | **35** | Trigger Bar |
| **10** | Recoil Spring Guide | **23** | Magazine Disconnector | **36** | Trigger Bar Hinge Pin |
| **11** | Barrel Retainer | **24** | Disconnector Hinge Pin | **37** | Sideplate |
| **12** | Recoil Spring | **25** | Trigger Spring | **38** | Sideplate Screw |
| **13** | Frame | **26** | Trigger | | |

# CZ Model 1938 Auto



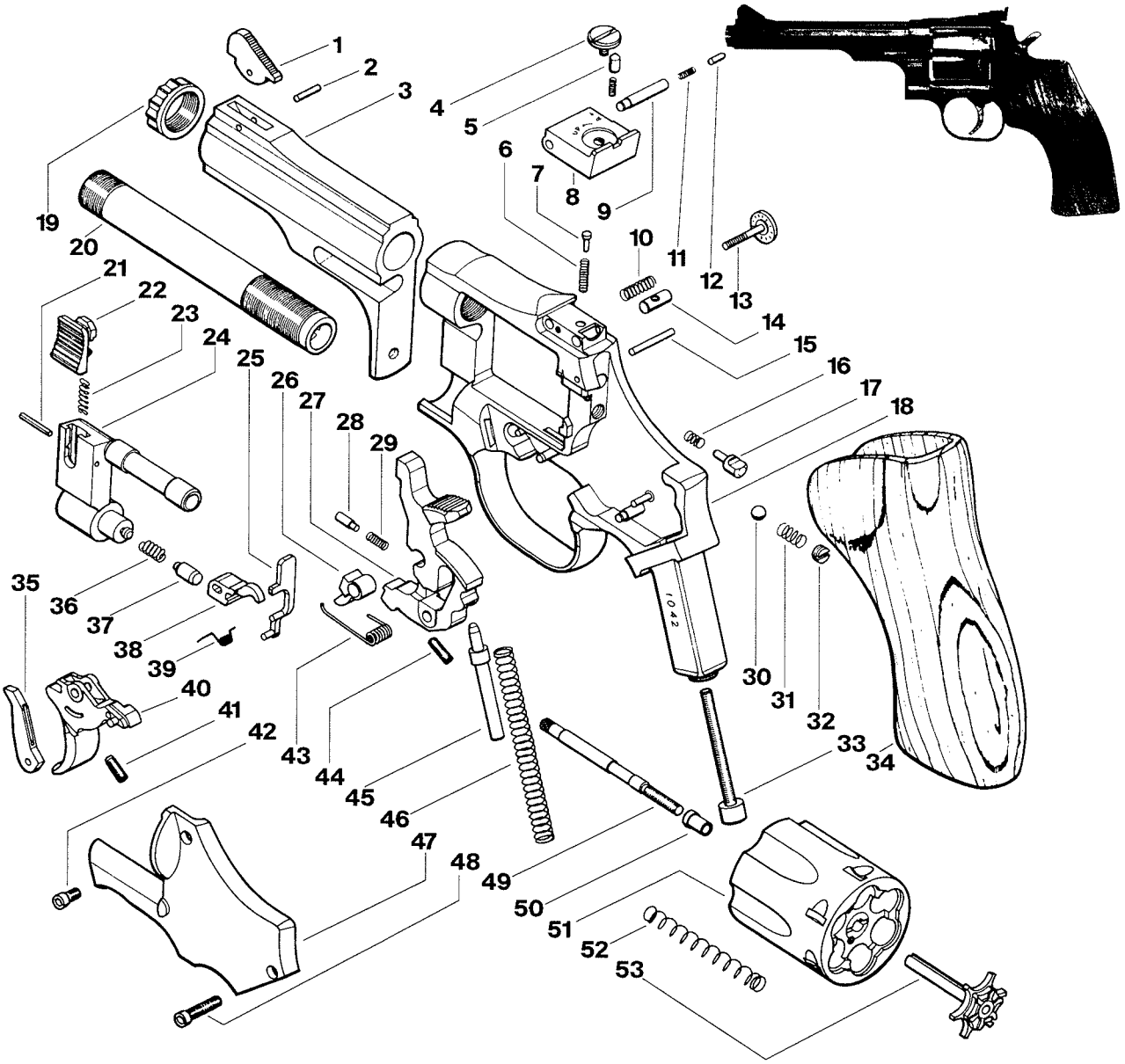

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **14** | Slide Locking Block | **27** | Sear Pivot Sleeve |
| **2** | Extractor Pin | **15** | Ejector | **28** | Hammer |
| **3** | Firing Pin Retainer | **16** | Ejector Pin | **29** | Sear Pin |
| **4** | Extractor | **17** | Hinge Pin | **30** | Magazine Catch Pin |
| **5** | Extractor Spring | **18** | Frame | **31** | Magazine |
| **6** | Firing Pin Spring | **19** | Takedown Latch | **32** | Lanyard Loop |
| **7** | Firing Pin | **20** | Trigger | **33** | Magazine Catch |
| **8** | Barrel Mount | **21** | Trigger Spring | **34** | Magazine Catch Spring |
| **9** | Barrel Bushing Pin | **22** | Disconnector | **35** | Hammer Spring Screw |
| **10** | Barrel | **23** | Trigger Bar | **36** | Hammer Spring |
| **11** | Recoil Spring Guide | **24** | Sideplate | **37** | Grip |
| **12** | Recoil Spring | **25** | Sear Spring | **38** | Grip Screw |
| **13** | Takedown Latch Plunger | **26** | Sear | | |

# CZ Model 1945 Auto



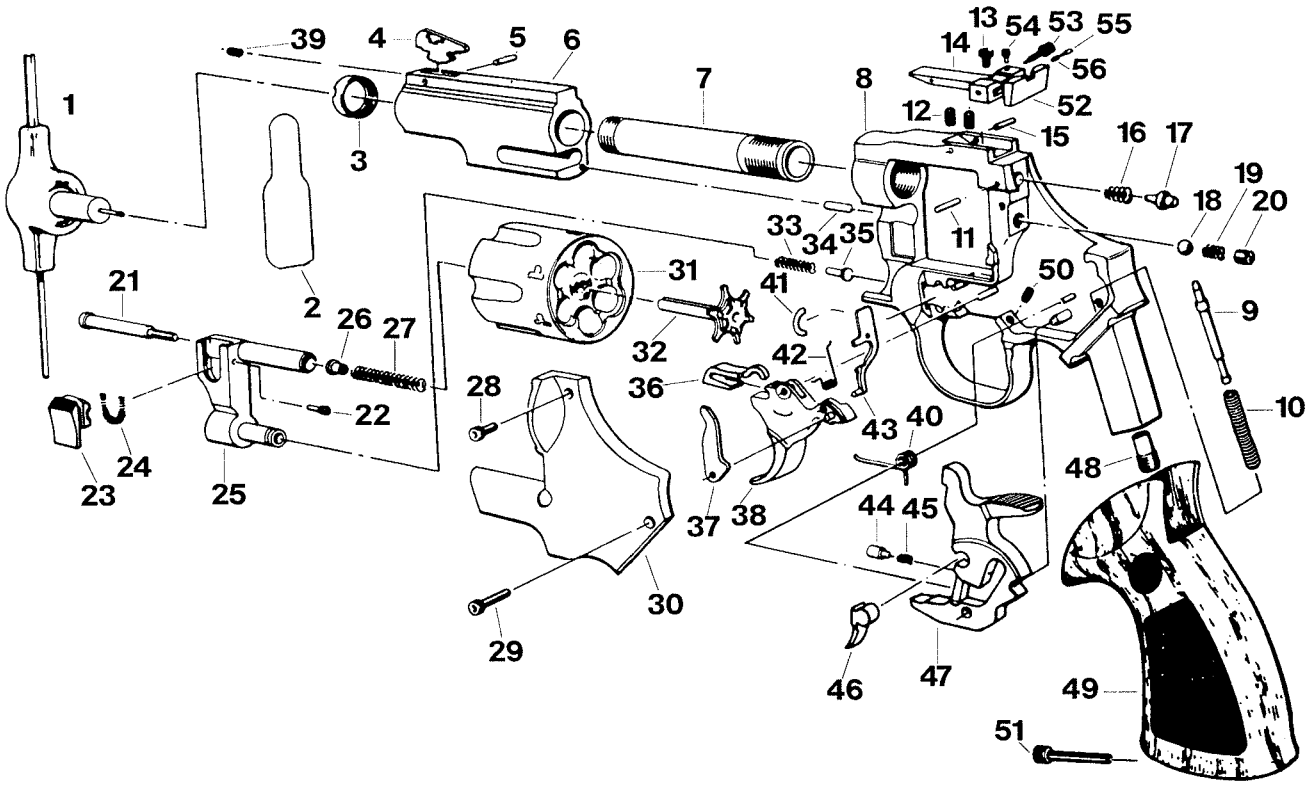

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **12** | Hammer Pin | **23** | Hammer Strut |
| **2** | Extractor Pin | **13** | Sideplate Screw | **24** | Hammer Spring |
| **3** | Extractor | **14** | Trigger Spring | **25** | Sideplate |
| **4** | Extractor Spring | **15** | Trigger | **26** | Magazine |
| **5** | Firing Pin Spring | **16** | Trigger Bar Pin | **27** | Magazine Catch Spring |
| **6** | Firing Pin | **17** | Trigger Hinge Pin | **28** | Magazine Catch Pin |
| **7** | Barrel | **18** | Trigger Bar | **29** | Magazine Catch |
| **8** | Recoil Spring | **19** | Hammer | **30** | Grip Screw |
| **9** | Recoil Spring Guide | **20** | Hammer Strut Pin | **31** | Grip |
| **10** | Frame | **21** | Trigger Bar Return Spring | **32** | Grip Screw Nut |
| **11** | Ejector | **22** | Ejector Pin | | |

# Model 12 Revolver



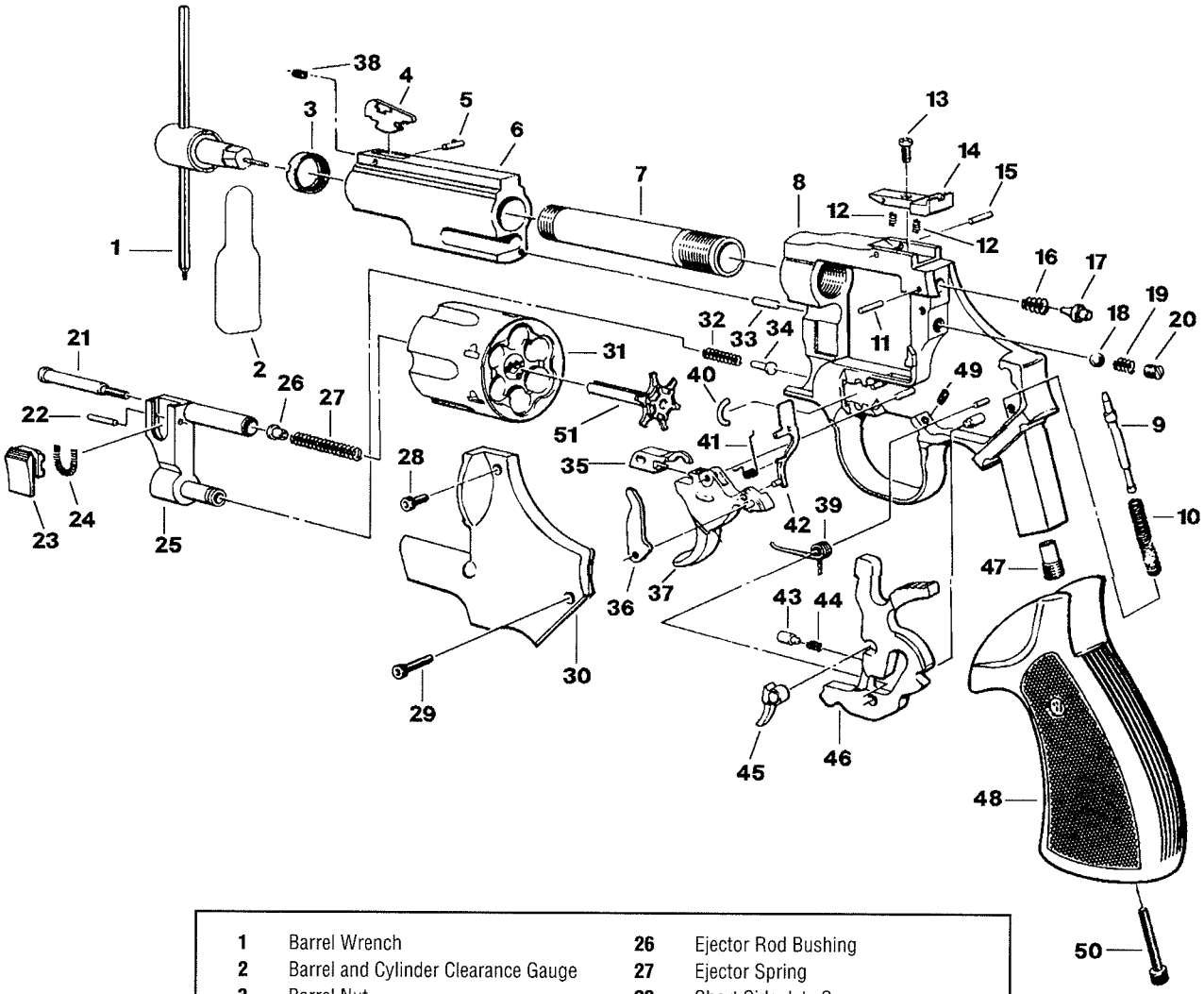

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **19** | Barrel Nut | **37** | Bolt Plunger |
| **2** | Front Sight Pin | **20** | Barrel | **38** | Bolt |
| **3** | Shroud | **21** | Latch Retaining Pin | **39** | Hand Spring |
| **4** | Elevation Screw | **22** | Latch | **40** | Trigger |
| **5** | Elevation Click Plunger | **23** | Latch Spring | **41** | Trigger Stop Screw |
| **6** | Elevation Tension Spring | **24** | Crane | **42** | Sideplate Screw, Short |
| **7** | Elevation Tension Plunger | **25** | Firing Pin Connector | **43** | Trigger Return Spring |
| **8** | Rear Sight Body | **26** | Strut | **44** | Hammer Pin |
| **9** | Hinge Pin | **27** | Hammer | **45** | Mainspring Guide |
| **10** | Windage Tension Spring | **28** | Strut Plunger | **46** | Mainspring |
| **11** | Plunger Spring | **29** | Strut Spring | **47** | Sideplate |
| **12** | Windage Click Plunger | **30** | Cylinder Aligning Ball | **48** | Sideplate Screw, Long |
| **13** | Windage Screw | **31** | Aligning Ball Spring | **49** | Ejector Rod |
| **14** | Elevation Nut | **32** | Aligning Ball Screw | **50** | Ejector Rod Bushing |
| **15** | Firing Pin Retaining Pin | **33** | Grip Screw | **51** | Cylinder |
| **16** | Firing Pin Spring | **34** | Grip | **52** | Ejector Spring |
| **17** | Firing Pin | **35** | Hand | **53** | Extractor |
| **18** | Frame | **36** | Bolt Spring | | |

# Model 8-2S, 14-2S, 708 and 714 Revolver



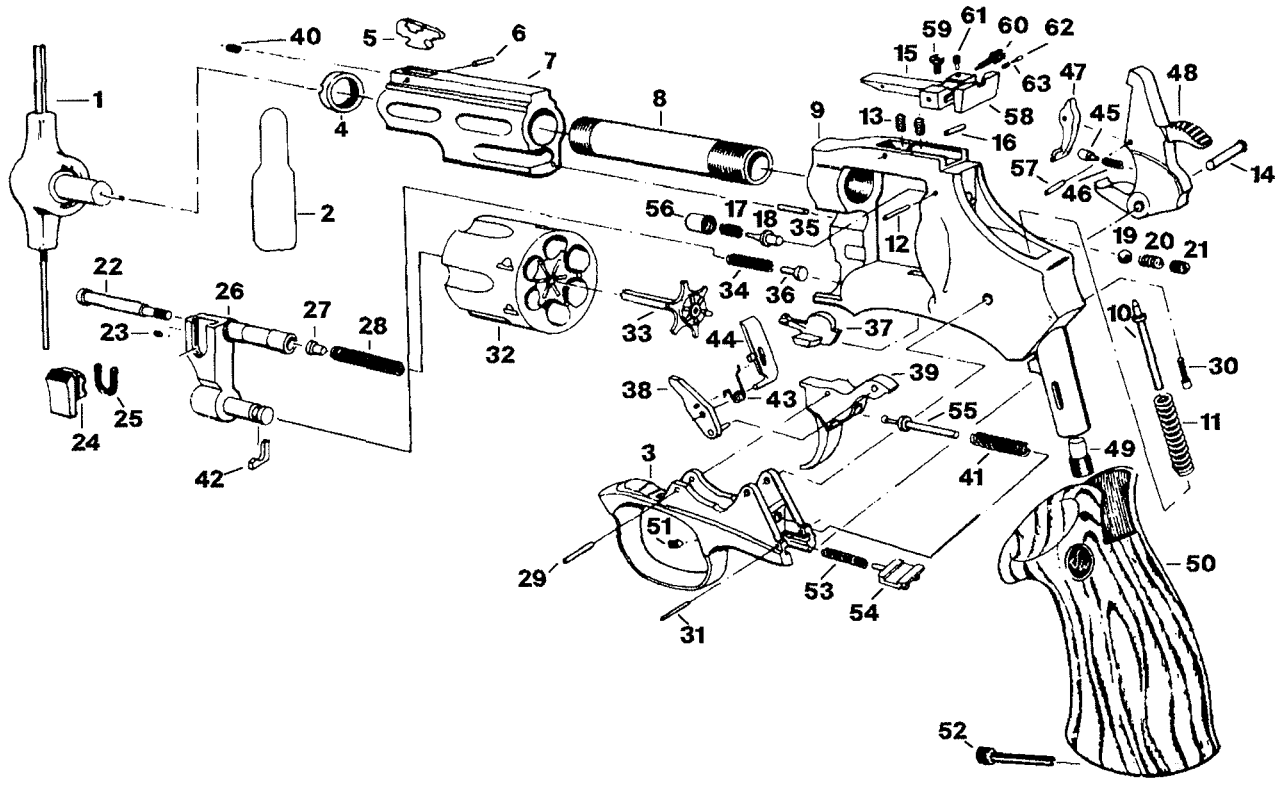

| | | | |
|---|---|---|---|
| **1** | Wrench | **29** | Long Sideplate Screw |
| **2** | Gauge, Barrel and Cylinder Clearance | **30** | Sideplate |
| **3** | Barrel Nut | **31** | Cylinder |
| **4** | Front Sight | **32** | Extractor |
| **5** | Front Sight Pin | **33** | Bolt Spring |
| **6** | Shroud | **34** | Shroud Locating Pin |
| **7** | Barrel | **35** | Bolt Plunger |
| **8** | Frame | **36** | Bolt |
| **9** | Mainspring Guide | **37** | Hand |
| **10** | Mainspring | **38** | Trigger |
| **11** | Firing Pin Retaining Pin | **39** | Front Sight Retaining Screw |
| **12** | Rear Sight Elevation Tension Springs | **40** | Trigger Return Spring |
| **13** | Rear Sight Elevation Screw | **41** | Crane Lock |
| **14** | Rear Sight Body | **42** | Hand Spring |
| **15** | Rear Sight Retaining Pin | **43** | Connector |
| **16** | Firing Pin Spring | **44** | Strut Plunger |
| **17** | Firing Pin | **45** | Strut Spring |
| **18** | Cylinder Aligning Ball | **46** | Strut |
| **19** | Cylinder Aligning Ball Spring | **47** | Hammer |
| **20** | Aligning Ball Screw | **48** | Mainspring Seat |
| **21** | Ejector Rod | **49** | Grip |
| **22** | Latch Retaining Screw | **50** | Trigger Stop Screw |
| **23** | Latch | **51** | Grip Screw |
| **24** | Latch Spring | **52** | Rear Sight Blade |
| **25** | Crane | **53** | Windage Screw Retainer |
| **26** | Ejector Rod Bushing | **54** | Windage Screw |
| **27** | Ejector Spring | **55** | Windage Plunger Spring |
| **28** | Short Sideplate Screw | **56** | Windage Plunger |

# Model 8-2, 9-2, 14-2 and 15-2 Revolver



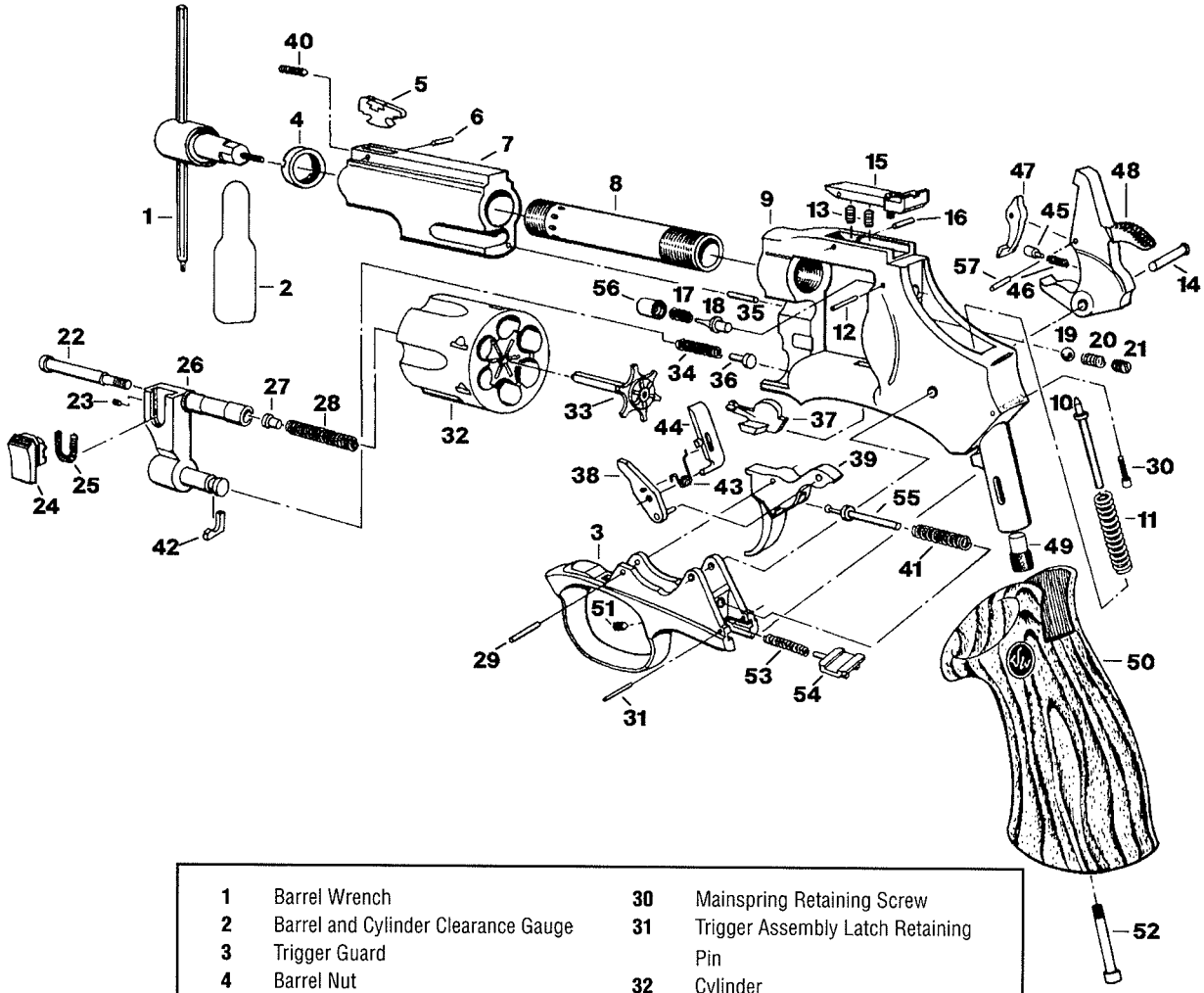

| | | | |
|---|---|---|---|
| **1** | Barrel Wrench | **26** | Ejector Rod Bushing |
| **2** | Barrel and Cylinder Clearance Gauge | **27** | Ejector Spring |
| **3** | Barrel Nut | **28** | Short Sideplate Screw |
| **4** | Front Sight | **29** | Long Sideplate Screw |
| **5** | Front Sight Pin | **30** | Sideplate |
| **6** | Shroud | **31** | Cylinder |
| **7** | Barrel | **32** | Bolt Spring |
| **8** | Frame | **33** | Shroud Locating Pin |
| **9** | Mainspring Guide | **34** | Bolt Plunger |
| **10** | Mainspring | **35** | Bolt |
| **11** | Firing Pin Retaining Pin | **36** | Hand |
| **12** | Rear Sight Elevation Tension Springs | **37** | Trigger |
| | | **38** | Front Sight Retaining Screw |
| **13** | Rear Sight Elevation Screw | **39** | Trigger Return Spring |
| **14** | Rear Sight Body | **40** | Crane Lock |
| **15** | Rear Sight Retaining Pin | **41** | Hand Spring |
| **16** | Firing Pin Spring | **42** | Connector |
| **17** | Firing Pin | **43** | Strut Plunger |
| **18** | Cylinder Aligning Ball | **44** | Strut Spring |
| **19** | Cylinder Aligning Ball Spring | **45** | Strut |
| **20** | Aligning Ball Screw | **46** | Hammer |
| **21** | Ejector Rod | **47** | Mainspring Seat |
| **22** | Latch Retaining Pin | **48** | Grip |
| **23** | Latch | **49** | Trigger Stop Screw |
| **24** | Latch Spring | **50** | Grip Screw |
| **25** | Crane | **51** | Extractor |

# Model 375, 40, 41, 44, 45, 740, 741 and 744 Revolver



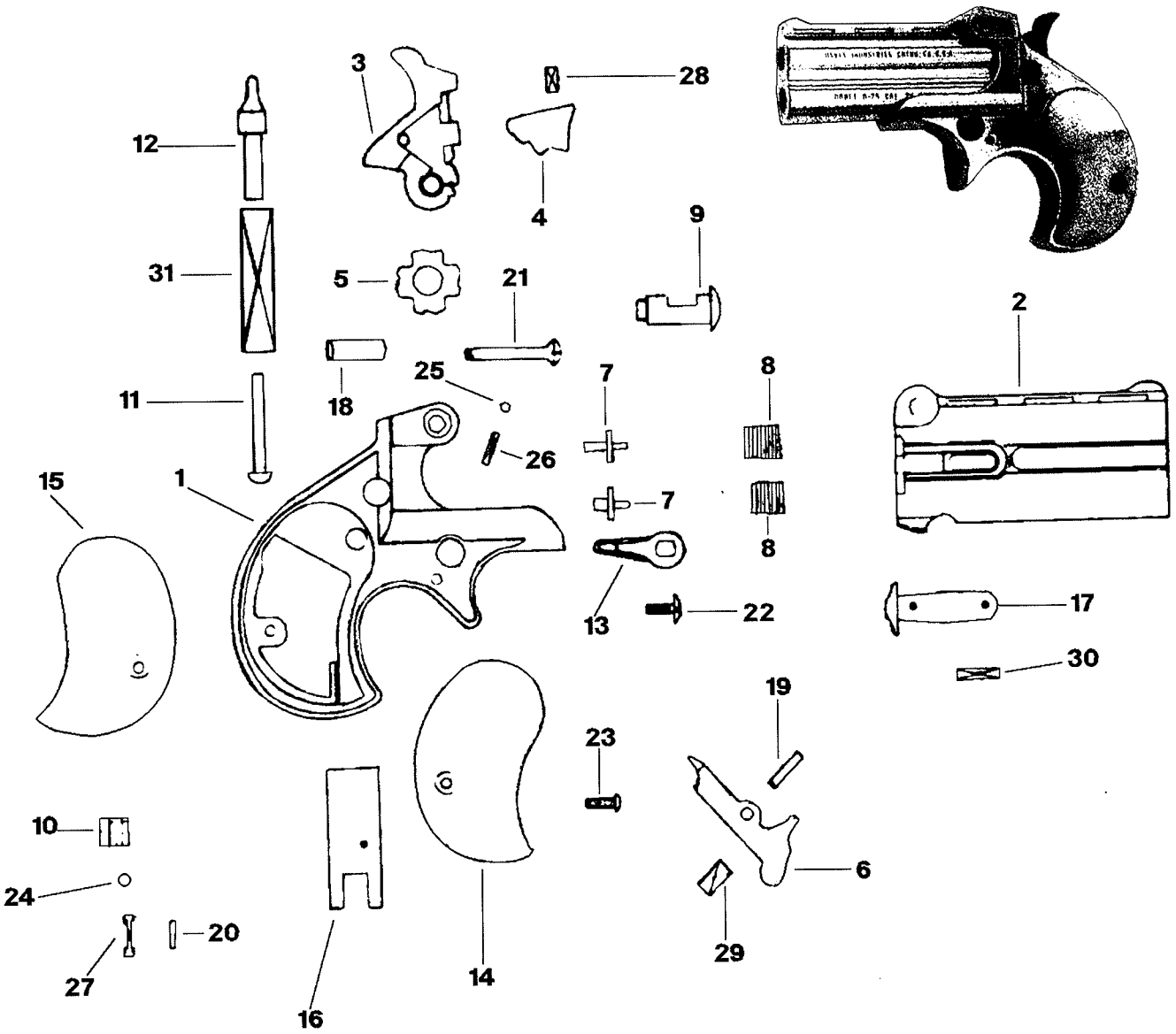

| | | | | | |
|---|---|---|---|---|---|
| **1** | Wrench | **21** | Aligning Ball Screw | **42** | Crane Lock |
| **2** | Barrel and Cylinder Clearance Gauge | **22** | Ejector Rod | **43** | Hand Spring |
| | | **23** | Latch Retaining Screw | **44** | Connector |
| **3** | Trigger Guard | **24** | Latch | **45** | Strut Plunger |
| **4** | Barrel Nut | **25** | Latch Spring | **46** | Strut Spring |
| **5** | Front Sight | **26** | Crane | **47** | Strut |
| **6** | Front Sight Pin | **27** | Ejector Rod Bushing | **48** | Hammer |
| **7** | Shroud | **28** | Ejector Spring | **49** | Mainspring Seat |
| **8** | Barrel | **29** | Trigger Pivot Pin | **50** | Grip |
| **9** | Frame | **30** | Mainspring Retaining Screw | **51** | Trigger Stop Screw |
| **10** | Mainspring Guide | **31** | Trigger Assembly Latch Retaining Pin | **52** | Grip Screw |
| **11** | Mainspring | | | **53** | Trigger Assembly Latch Spring |
| **12** | Firing Pin Retaining Pin | **32** | Cylinder | **54** | Trigger Assembly Latch |
| **13** | Rear Sight ElevationTension Springs | **33** | Extractor | **55** | Trigger Return Spring Guide |
| | | **34** | Bolt Plunger Spring | **56** | Firing Pin Bushing |
| **14** | Hammer Pivot Pin | **35** | Shroud Locating Pin | **57** | Strut Pivot Pin |
| **15** | Rear Sight Body | **36** | Bolt Plunger | **58** | Rear Sight Blade |
| **16** | Rear Sight Retaining Pin | **37** | Bolt | **59** | Elevation Screw |
| **17** | Firing Pin Spring | **38** | Hand | **60** | Windage Screw |
| **18** | Firing Pin | **39** | Trigger | **61** | Windage Screw Retainer |
| **19** | Cylinder Aligning Ball | **40** | Sight Retaining Screw | **62** | Windage Plunger |
| **20** | Cylinder Aligning Ball Spring | **41** | Trigger Return Spring | **63** | Windage Plunger Spring |

# Model 44 Revolver



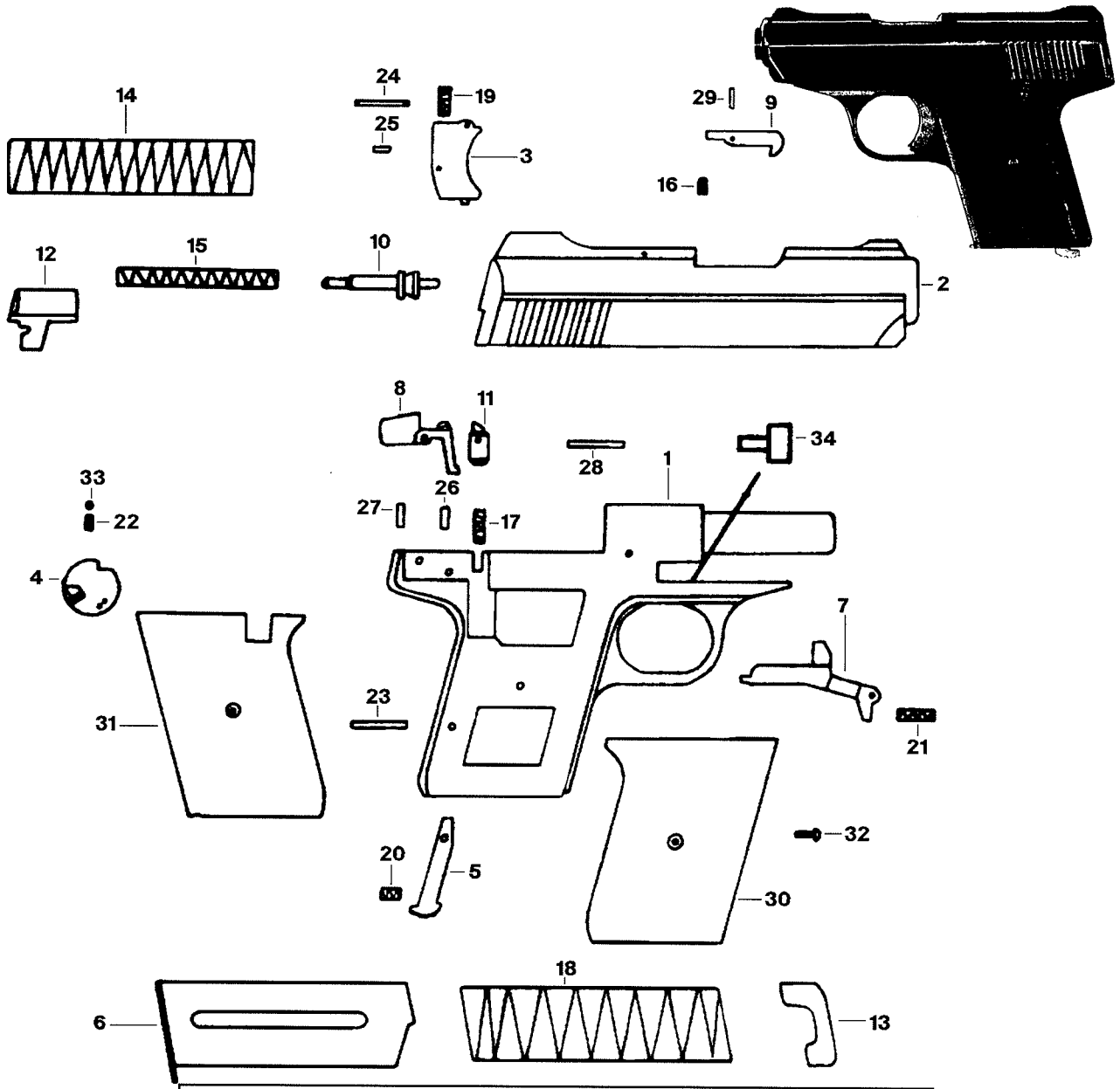

| | | | |
|---|---|---|---|
| **1** | Barrel Wrench | **30** | Mainspring Retaining Screw |
| **2** | Barrel and Cylinder Clearance Gauge | **31** | Trigger Assembly Latch Retaining Pin |
| **3** | Trigger Guard | **32** | Cylinder |
| **4** | Barrel Nut | **33** | Extractor |
| **5** | Front Sight | **34** | Bolt Plunger Spring |
| **6** | Front Sight Pin | **35** | Shroud Locating Pin |
| **7** | Shroud | **36** | Bolt Plunger |
| **8** | Barrel | **37** | Bolt |
| **9** | Frame | **38** | Hand |
| **10** | Mainspring Guide | **39** | Trigger |
| **11** | Mainspring | **40** | Sight Retaining Screw |
| **12** | Firing Pin Retaining Pin | **41** | Trigger Return Spring |
| **13** | Rear Sight Elevation Tension Springs | **42** | Crane Lock |
| **14** | Hammer Pivot Pin | **43** | Hand Spring |
| **15** | Rear Sight Body | **44** | Connector |
| **16** | Rear Sight Retaining Pin | **45** | Strut Plunger |
| **17** | Firing Pin Spring | **46** | Strut Spring |
| **18** | Firing Pin | **47** | Strut |
| **19** | Cylinder Aligning Ball | **48** | Hammer |
| **20** | Cylinder Aligning Ball Spring | **49** | Mainspring Seat |
| **21** | Aligning Ball Screw | **50** | Grip |
| **22** | Ejector Rod | **51** | Trigger Stop Screw |
| **23** | Latch Retaining Screw | **52** | Grip Screw |
| **24** | Latch | **53** | Trigger Assembly Latch Spring |
| **25** | Latch Spring | **54** | Trigger Assembly Latch |
| **26** | Crane | **55** | Trigger Return Spring Guide |
| **27** | Ejector Rod Bushing | **56** | Firing Pin Bushing |
| **28** | Ejector Spring | **57** | Strut Pivot Pin |
| **29** | Trigger Pivot Pin | | |

# Derringer



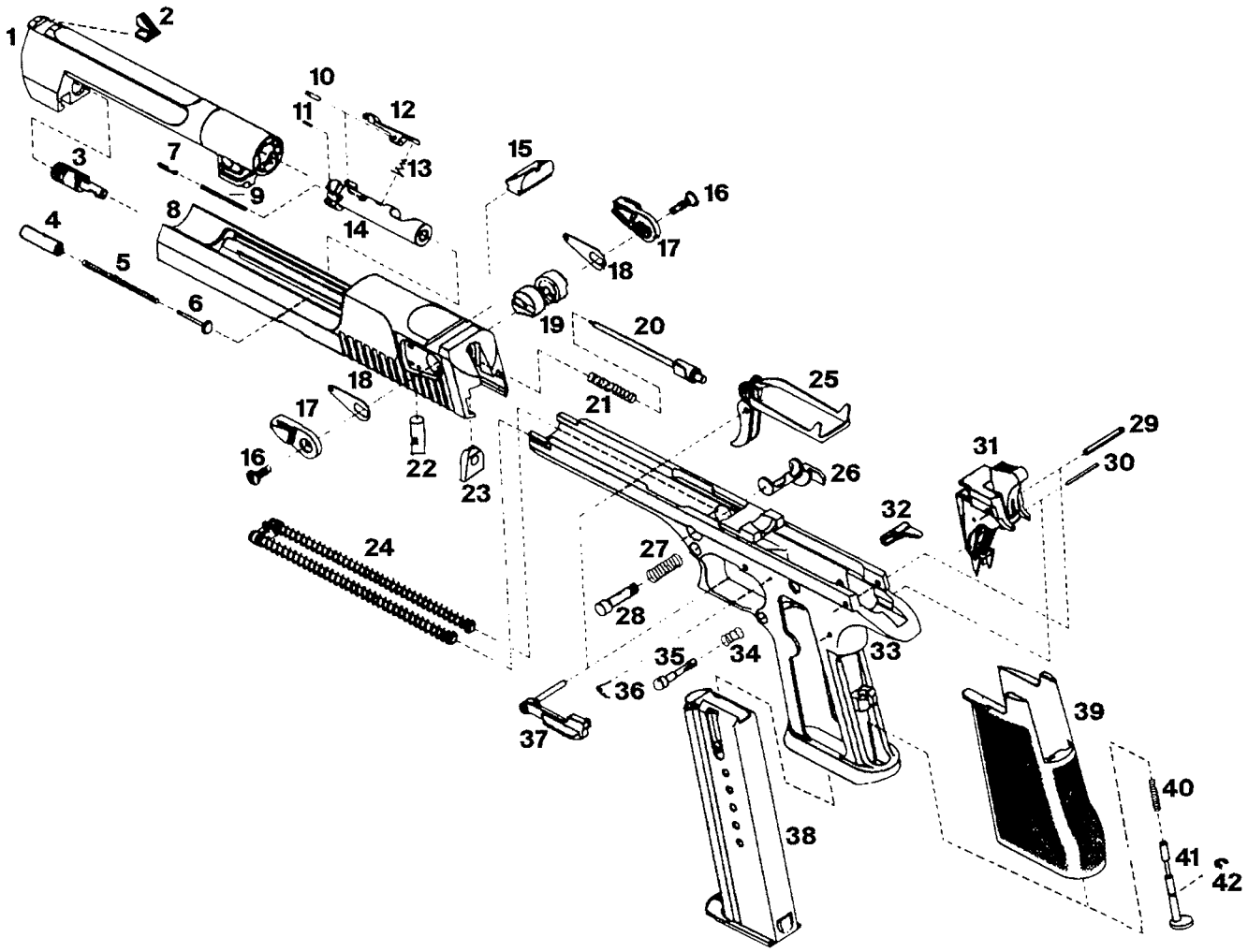

| | | | |
|---|---|---|---|
| **1** | Frame | **17** | Extractor |
| **2** | Barrel | **18** | Hammer Pivot Pin |
| **3** | Hammer | **19** | Trigger Pin |
| **4** | Selector | **20** | Safety Pin |
| **5** | Cam | **21** | Hinge Screw |
| **6** | Trigger | **22** | Lock Screw |
| **7** | Firing Pins | **23** | Grip Screw |
| **8** | Bushings | **24** | Safety Ball |
| **9** | Lock | **25** | Lock Ball |
| **10** | Safety | **26** | Lock Spring |
| **11** | Screw | **27** | Safety Spring |
| **12** | Guide Pin | **28** | Selector Spring |
| **13** | Locking Lever | **29** | Trigger Spring |
| **14** | Right Grip | **30** | Extractor Spring |
| **15** | Left Grip | **31** | Mainspring |
| **16** | Cam Spring | | |

# P-32 and P-380 Auto



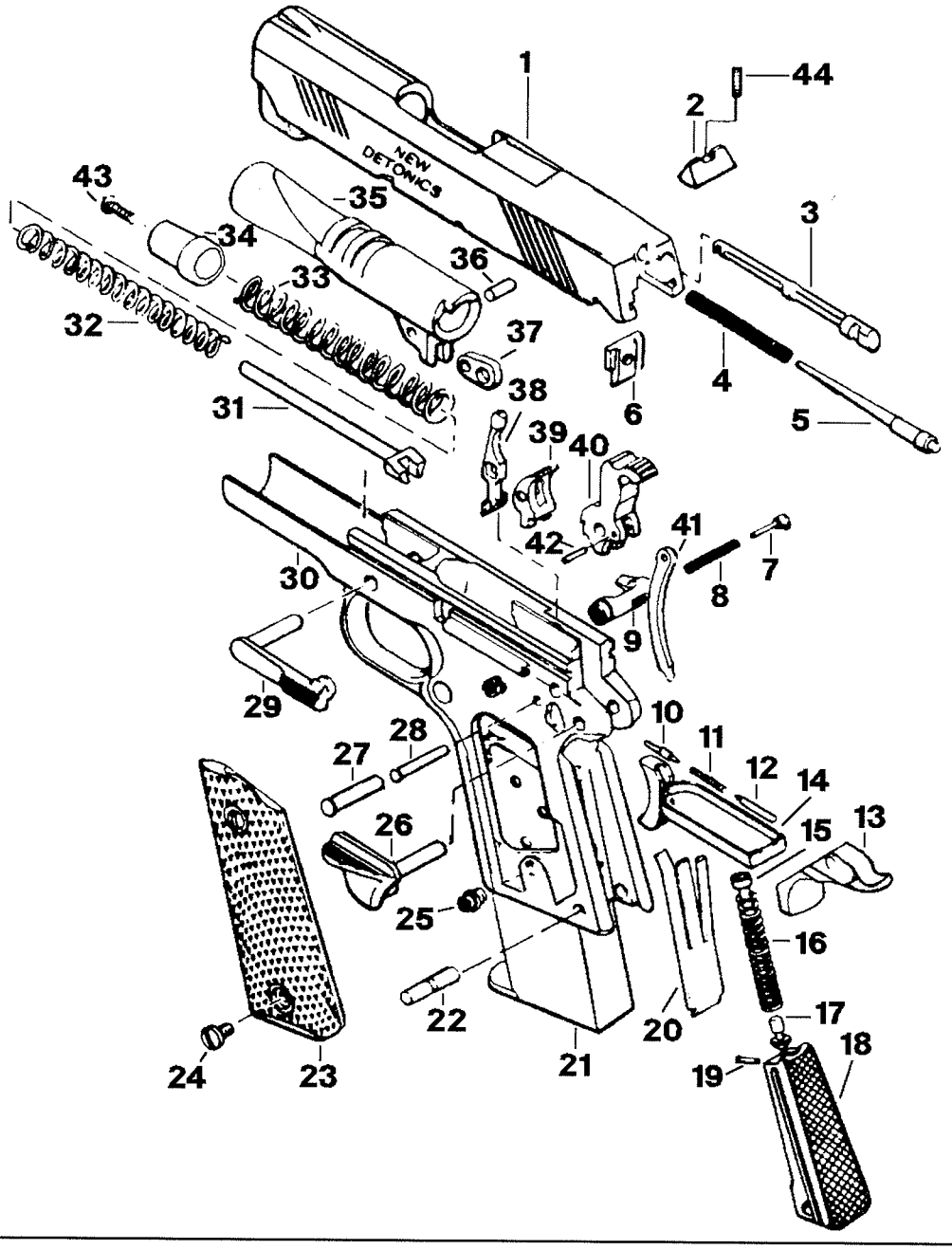

| | | | |
|---|---|---|---|
| **1** | Frame | **18** | Magazine Spring |
| **2** | Slide | **19** | Trigger Spring |
| **3** | Trigger | **20** | Magazine Catch Spring |
| **4** | Safety | **21** | Disconnector Spring |
| **5** | Magazine Catch | **22** | Safety Spring |
| **6** | Magazine | **23** | Magazine Catch Pin |
| **7** | Disconnector | **24** | Trigger Pin |
| **8** | Cam | **25** | Disconnector Pin |
| **9** | Extractor | **26** | Cam Pin |
| **10** | Firing Pin | **27** | Retainer Pin |
| **11** | Sear | **28** | Barrel Press Pin |
| **12** | Firing Pin Retainer | **29** | Extractor Pin |
| **13** | Magazine Follower | **30** | Right Grip |
| **14** | Recoil Spring | **31** | Left Grip |
| **15** | Firing Pin Spring | **32** | Grip Screw |
| **16** | Extractor Spring | **33** | Safety Ball |
| **17** | Sear Spring | **34** | Buffer |

## 357/41/44 Magnum Auto



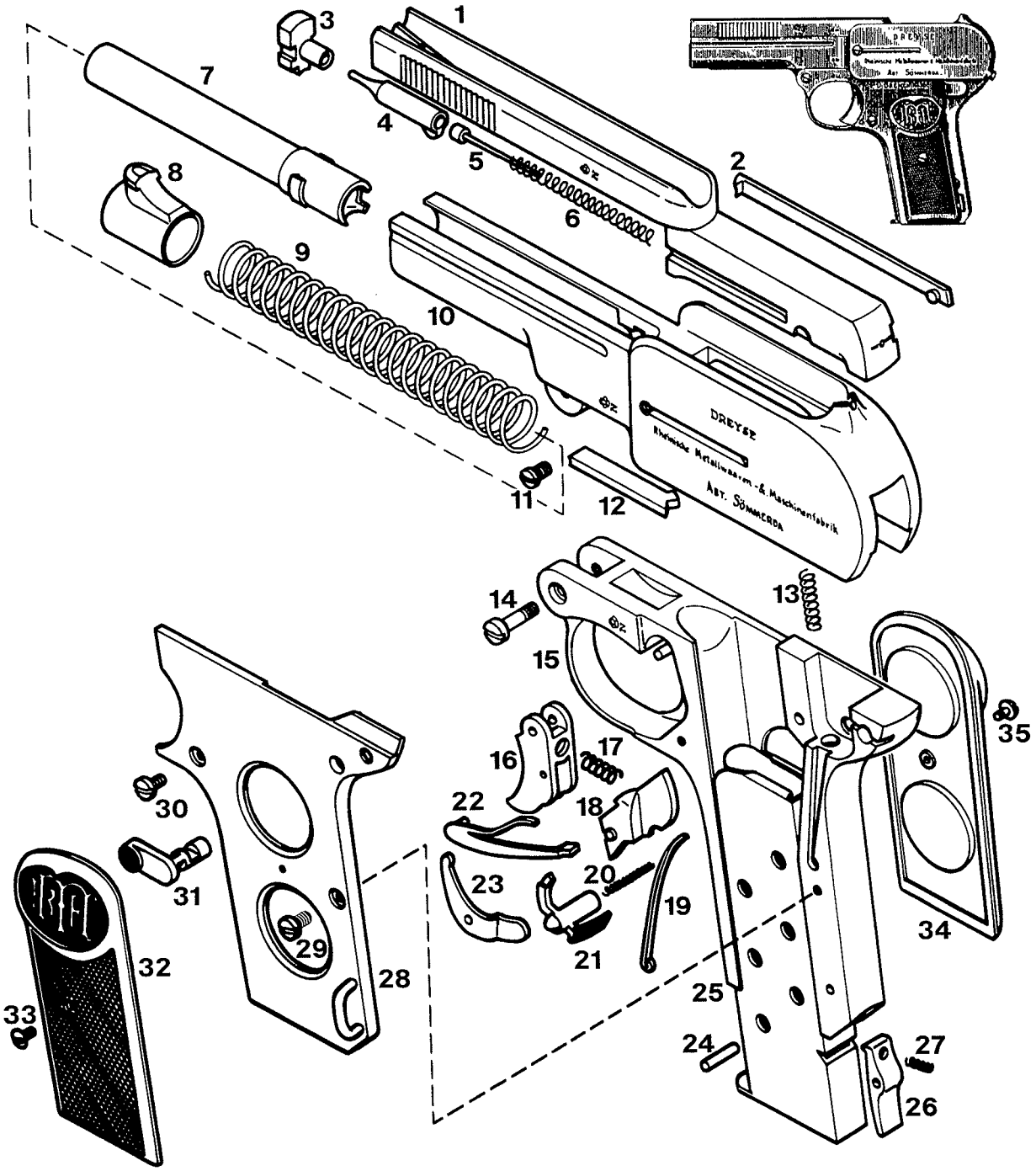

| | | | |
|---|---|---|---|
| **1** | Barrel | **22** | Bolt Guide Pin |
| **2** | Front Sight | **23** | Firing Pin Stop |
| **3** | Gas Piston | **24** | Recoil Spring Assembly |
| **4** | Bolt Stabilizer Pin | **25** | Trigger Assembly |
| **5** | Bolt Stabilizer Spring | **26** | Barrel Lock |
| **6** | Guide Pin | **27** | Barrel Lock Spring |
| **7** | Ejector | **28** | Barrel Lock Pin |
| **8** | Slide | **29** | Hammer Pin |
| **9** | Ejector Spring | **30** | Sear Pin |
| **10** | Extractor Pin | **31** | Hammer Mechanism Assembly |
| **11** | Ejector Pin | **32** | Magazine Catch |
| **12** | Extractor | **33** | Frame |
| **13** | Extractor Spring | **34** | Magazine Catch Spring |
| **14** | Bolt | **35** | Magazine Catch Pin |
| **15** | Rear Sight | **36** | Slide Catch Spring |
| **16** | Safety Screws | **37** | Slide Catch |
| **17** | Safety-Lever | **38** | Magazine Assembly |
| **18** | Safety Springs | **39** | Grip |
| **19** | Safety Drum | **40** | Grip Pin Spring |
| **20** | Firing Pin | **41** | Grip Pin |
| **21** | Firing Pin Spring | **42** | Retaining Ring |

# Combat Master Auto



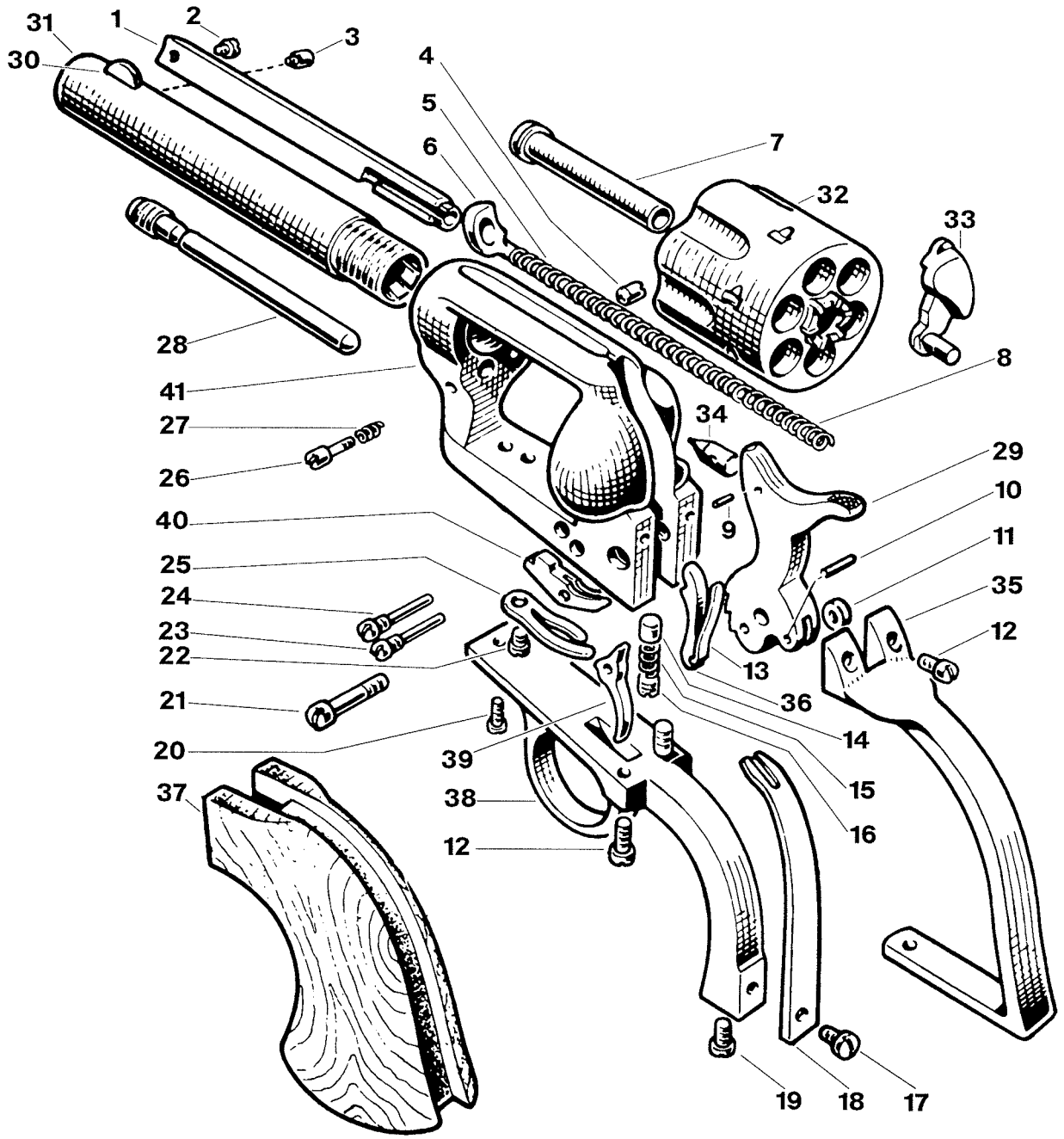

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Mainspring | **30** | Frame |
| **2** | Rear Sight | **17** | Mainspring Housing Pin | **31** | Recoil Spring Guide |
| **3** | Extractor | | Retainer | **32** | Inner Recoil Spring |
| **4** | Firing Pin Spring | **18** | Mainspring Housing | **33** | Outer Recoil Spring |
| **5** | Firing Pin | **19** | Mainspring Cap Pin | **34** | Recoil Spring Cap |
| **6** | Firing Pin Stop | **20** | Sear Spring | **35** | Barrel |
| **7** | Magazine Catch Lock | **21** | Magazine Assembly | **36** | Barrel Link Pin |
| **8** | Magazine Catch Spring | **22** | Mainspring Housing Pin | **37** | Barrel Link |
| **9** | Magazine Catch | **23** | Left Grip | **38** | Disconnector |
| **10** | Slide Stop Plunger | **24** | Stock Screw | **39** | Sear |
| **11** | Slide Stop Plunger Spring | **25** | Stock Screw Bushing | **40** | Hammer |
| **12** | Safety Lock Plunger | **26** | Safety-Lever | **41** | Hammer Strut |
| **13** | Beavertail Grip Extension | **27** | Hammer Pin | **42** | Hammer Strut Pin |
| **14** | Trigger | **28** | Sear Pin | **43** | Recoil Spring Guide Screw |
| **15** | Mainspring Guide | **29** | Slide Stop | **44** | Rear Sight Retention Screw |

# Model 1907 Auto



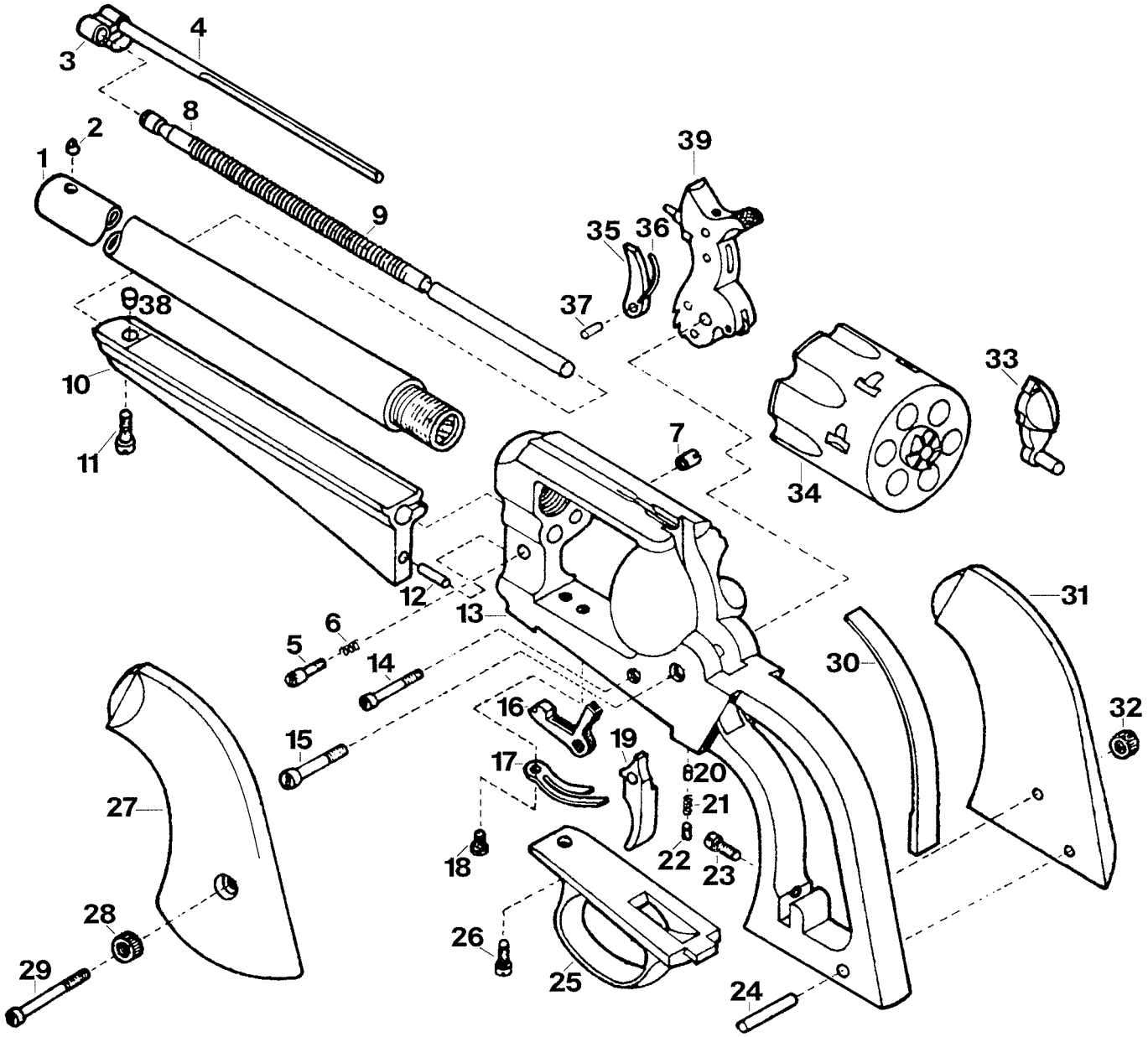

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Sear Spring | **25** | Magazine |
| **2** | Extractor | **14** | Hinge Screw | **26** | Magazine Catch |
| **3** | Bolt Head | **15** | Grip Frame | **27** | Magazine Catch Spring |
| **4** | Firing Pin | **16** | Trigger | **28** | Sideplate |
| **5** | Cocking Indicator | **17** | Trigger Spring | **29** | Sideplate Screw |
| **6** | Firing Pin Spring | **18** | Sear | **30** | Front Sideplate Screw |
| **7** | Barrel | **19** | Safety Catch Spring | **31** | Safety Catch |
| **8** | Barrel Spring Follower | **20** | Frame Latch Spring | **32** | Left Grip Panel |
| **9** | Recoil Spring | **21** | Frame Latch | **33** | Left Grip Screw |
| **10** | Upper Frame | **22** | Trigger Bar | **34** | Right Grip Panel |
| **11** | Ejector Screw | **23** | Disconnector | **35** | Right Grip Screw |
| **12** | Ejector | **24** | Magazine Catch Pin | | |

# Dakota Model 1873 Revolver



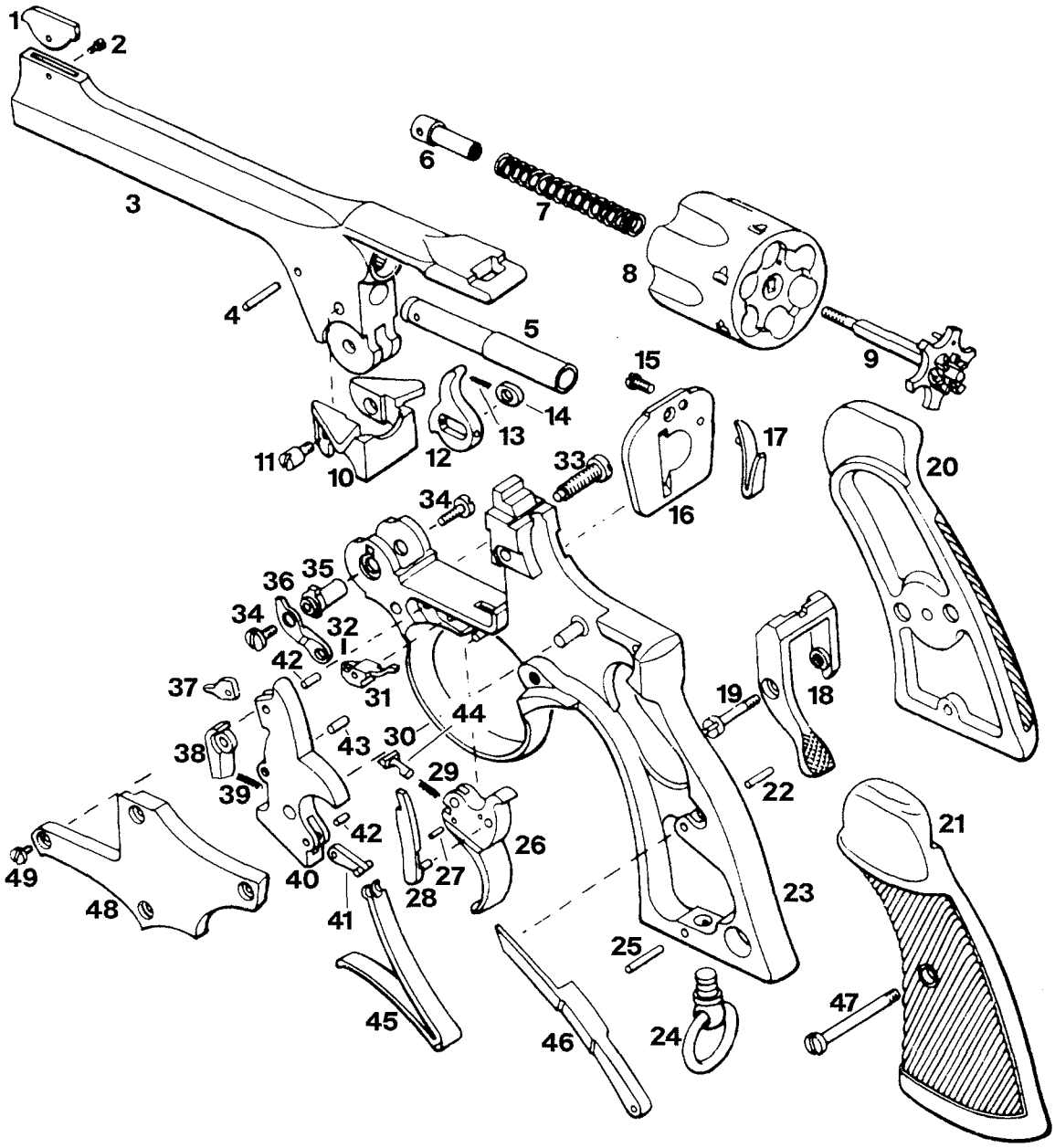

| | | | | | |
|---|---|---|---|---|---|
| **1** | Ejector Tube | **15** | Loading Gate Spring | **29** | Hammer |
| **2** | Ejector Tube Screw | **16** | Loading Gate Catch Screw | **30** | Front Sight |
| **3** | Ejector Tube Screw Bushing | **17** | Mainspring Screw | **31** | Barrel |
| **4** | Ejector Pin Nut | **18** | Mainspring | **32** | Cylinder |
| **5** | Ejector Rod | **19** | Front Backstrap Screw | **33** | Loading Gate |
| **6** | Ejector Rod Head | **20** | Front Trigger Guard Screw | **34** | Firing Pin |
| **7** | Base Pin Bushing | **21** | Hammer Screw | **35** | Backstrap |
| **8** | Ejector Spring | **22** | Bolt Spring Screw | **36** | Hand |
| **9** | Firing Pin Lock Pin | **23** | Trigger Screw | **37** | Stock |
| **10** | Mainspring Roller Pin | **24** | Bolt Screw | **38** | Trigger Guard |
| **11** | Mainspring Roller | **25** | Sear and Bolt Spring | **39** | Trigger |
| **12** | Backstrap Screw | **26** | Cylinder Base Pin Screw | **40** | Bolt |
| **13** | Hand Spring | **27** | Cylinder Base Pin Spring | **41** | Frame |
| **14** | Loading Gate Catch | **28** | Cylinder Base Pin | | |

# Remington 1875 Army Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **14** | Trigger and Bolt Screw | **27** | Left Grip |
| **2** | Front Sight | **15** | Hammer Screw | **28** | Left Grip Escutcheon |
| **3** | Ejector Rod Head | **16** | Cylinder Locking Bolt | **29** | Grip Screw |
| **4** | Ejector Rod | **17** | Trigger and Bolt Spring | **30** | Mainspring |
| **5** | Cylinder Lock Screw | **18** | Trigger and Bolt Spring Screw | **31** | Right Grip |
| **6** | Cylinder Lock Spring | **19** | Trigger | **32** | Right Grip Escutcheon |
| **7** | Cylinder Lock Nut | **20** | Gate Plunger | **33** | Loading Gate |
| **8** | Cylinder Pin | **21** | Gate Plunger Spring | **34** | Cylinder |
| **9** | Ejector Spring | **22** | Gate Plunger Screw | **35** | Hand |
| **10** | Ejector Housing | **23** | Mainspring Screw | **36** | Hand Spring |
| **11** | Ejector Housing Screw | **24** | Pin | **37** | Hand Axis Pin |
| **12** | Ejector Housing Pin | **25** | Trigger Guard | **38** | Ejector Housing Stud |
| **13** | Frame | **26** | Trigger Guard Screw | **39** | Hammer Assembly |

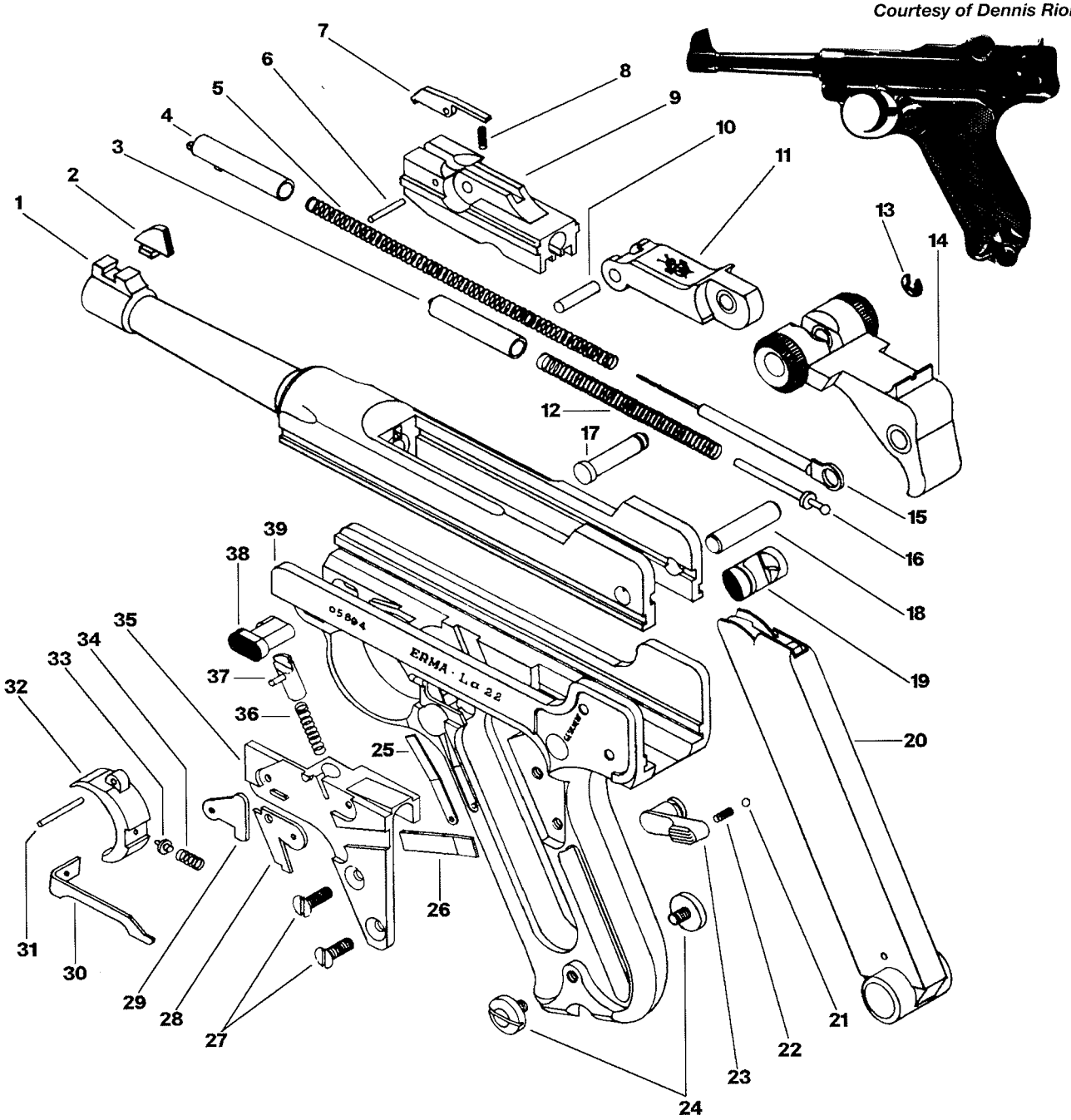
# No. 2 Mk. I Revolve




| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight Blade | **18** | Barrel Latch | **35** | Hinge Pin |
| **2** | Front Sight Screw | **19** | Barrel Latch Screw | **36** | Cam Lever |
| **3** | Barrel | **20** | Right Grip | **37** | Hammer Nose |
| **4** | Cylinder Arbor Retaining Pin | **21** | Left Grip | **38** | Hammer Catch |
| **5** | Cylinder Arbor | **22** | Mainspring Lever Pin | **39** | Hammer Catch Spring |
| **6** | Extractor Nut | **23** | Frame | **40** | Hammer |
| **7** | Extractor Spring | **24** | Lanyard Ring | **41** | Hammer Swivel |
| **8** | Cylinder | **25** | Grip Pin | **42** | Hammer Swivel Pin |
| **9** | Extractor | **26** | Trigger | **43** | Hammer Catch Retaining Pin |
| **10** | Cylinder Retaining Cam | **27** | Stop Operating Catch Pin | **44** | Nose Retaining Pin |
| **11** | Cylinder Cam Screw | **28** | Hand | **45** | Mainspring |
| **12** | Extractor Lever | **29** | Stop Operating Catch Spring | **46** | Mainspring Lever |
| **13** | Extractor Lever Spring | **30** | Stop Operating Catch | **47** | Grip Screw |
| **14** | Extractor Lever Roller | **31** | Cylinder Stop | **48** | Sideplate |
| **15** | Recoil Plate Screw | **32** | Cylinder Stop Spring | **49** | Sideplate Screw |
| **16** | Recoil Plate | **33** | Cam Lever Screw | | |
| **17** | Barrel Latch Spring | **34** | Hinge Pin Screws | | |

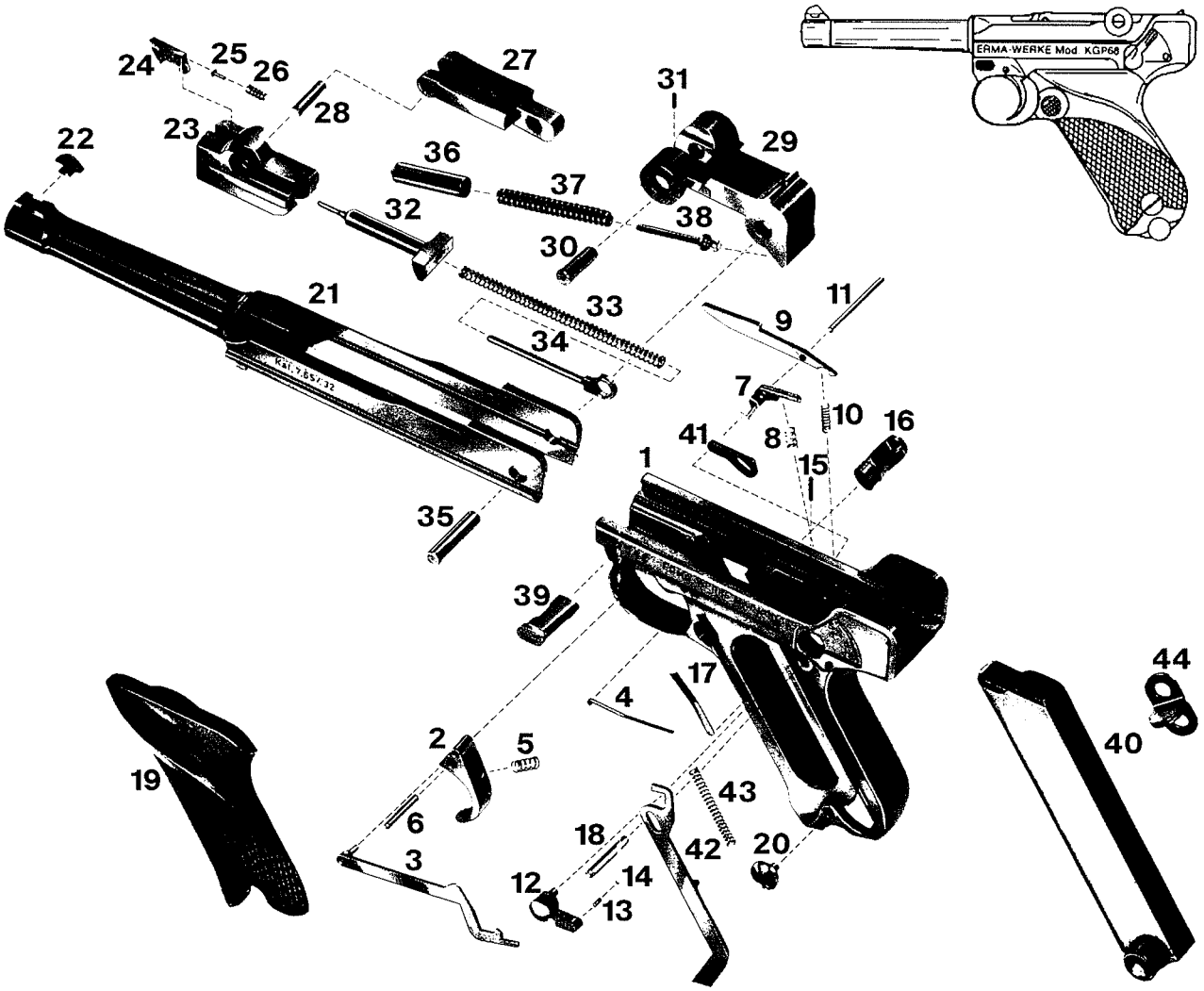
# 22 Auto

*Courtesy of Dennis Riordan*



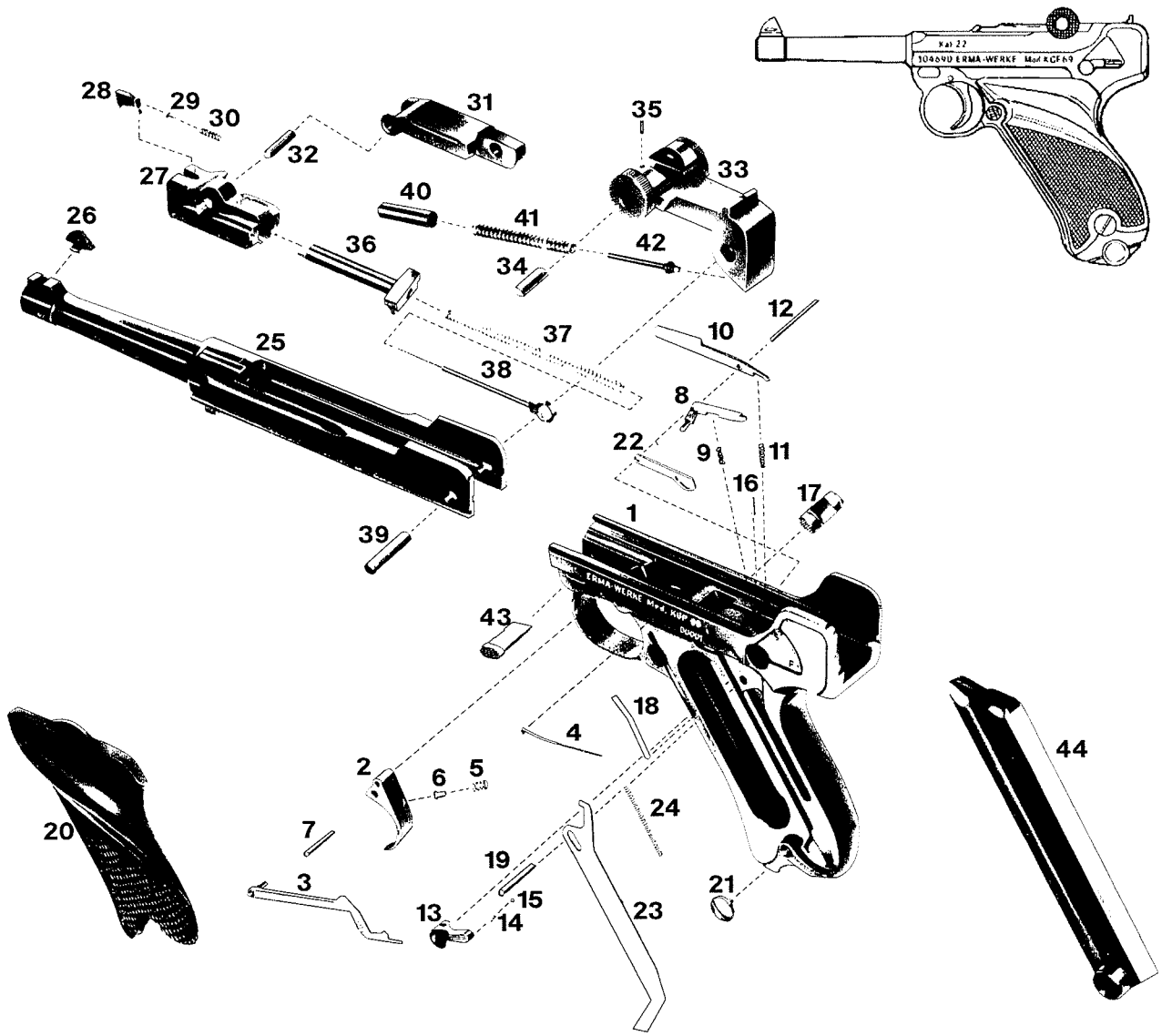

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Receiver | **15** | Firing Pin Spring Guide and Ejector | **29** | Disconnector |
| **2** | Front Sight | **16** | Recoil Spring Guide | **30** | Trigger Bar |
| **3** | Recoil Spring Sleeve | **17** | Toggle Axle Pin | **31** | Trigger Pin |
| **4** | Firing Pin | **18** | Receiver Axle Pin | **32** | Trigger |
| **5** | Firing Pin Spring | **19** | Magazine Catch | **33** | Trigger Plunger |
| **6** | Extractor Pin | **20** | Magazine Assembly | **34** | Trigger Spring |
| **7** | Extractor | **21** | Safety Ball | **35** | Sear Housing |
| **8** | Extractor Spring | **22** | Safety Spring | **36** | Sear Spring |
| **9** | Breechblock | **23** | Safety-Lever | **37** | Sear |
| **10** | Breechblock Pin | **24** | Grip Screws | **38** | Locking Bolt |
| **11** | Front Toggle Link | **25** | Magazine Catch Spring | **39** | Frame |
| **12** | Recoil Spring | **26** | Safety Bar | **Parts Not Shown** | |
| **13** | Toggle Axle Lockwasher | **27** | Sear Housing Screws | | Grips |
| **14** | Rear Toggle Link | **28** | Sear Lever | | |

# KGP68A Auto



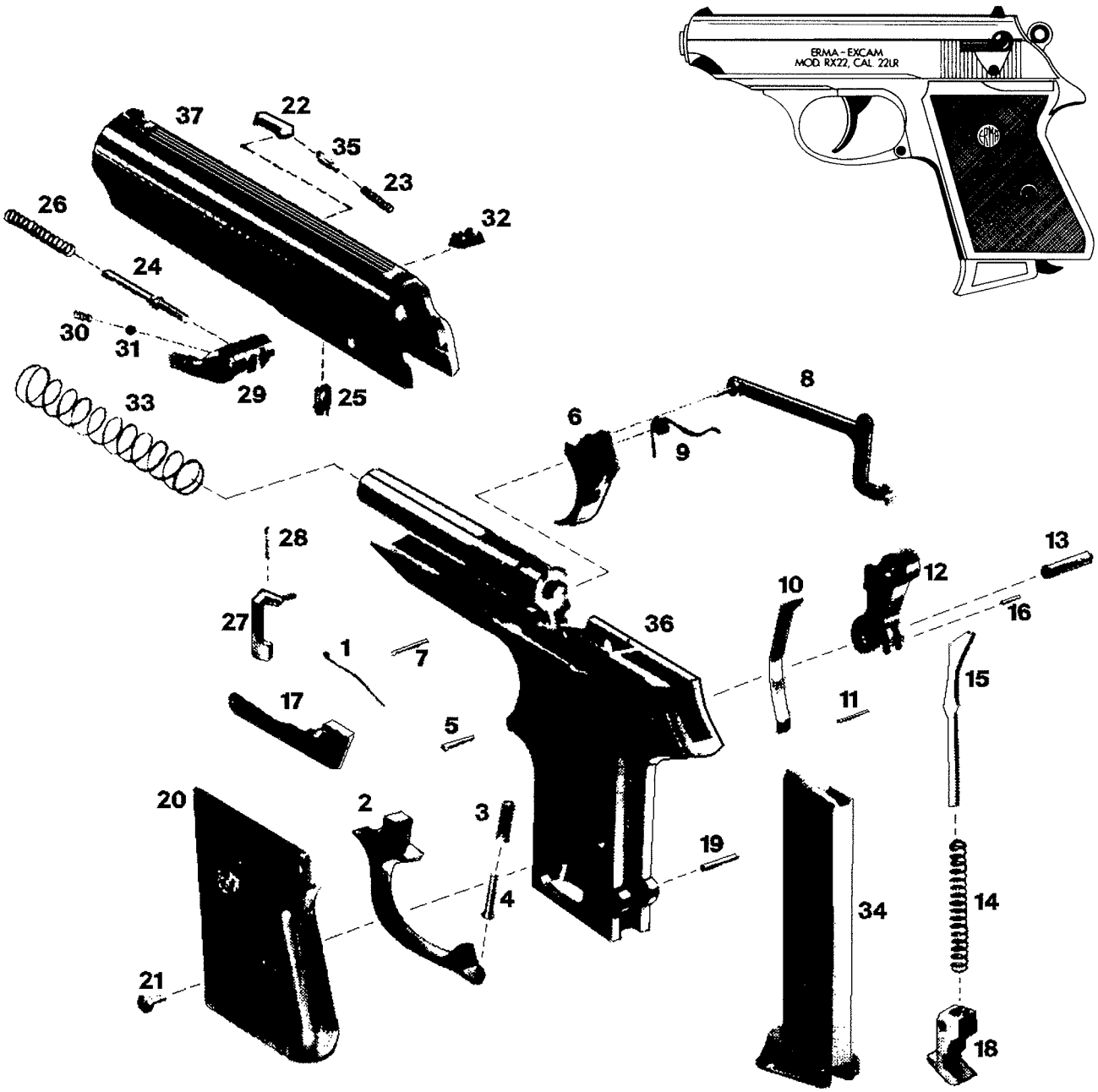

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Magazine Catch Spring | **33** | Firing Pin Spring |
| **2** | Trigger | **18** | Grip Pin | **34** | Firing Pin Spring Bolt |
| **3** | Trigger Bar | **19** | Left Grip | **35** | Rear Toggle Axis Pin |
| **4** | Trigger Bar Spring | **20** | Grip Screw | **36** | Recoil Spring Tube |
| **5** | Trigger Spring | **21** | Barrel and Receiver | **37** | Recoil Spring |
| **6** | Trigger Pin | **22** | Front Sight | **38** | Recoil Spring Guide |
| **7** | Sear | **23** | Breechblock | **39** | Locking Bolt |
| **8** | Sear Spring | **24** | Extractor | **40** | Magazine Assembly |
| **9** | Breechblock Catch Link | **25** | Extractor Plunger | **41** | Safety Plate |
| **10** | Breechblock Catch Link Spring | **26** | Extractor Spring | **42** | Magazine Safety-Lever |
| **11** | Cylindrical Pin | **27** | Front Toggle Link | **43** | Safety Spring |
| **12** | Safety Catch | **28** | Front Link Connecting Pin | **44** | Magazine Follower Depressor |
| **13** | Safety Catch Spring | **29** | Rear Toggle Link | **Parts Not Shown** | |
| **14** | Safety Catch Ball Detent | **30** | Toggle Link Connecting Pin | | Right Grip |
| **15** | Safety Catch Pin | **31** | Toggle Link Pin Retaining Pin | | |
| **16** | Magazine Catch | **32** | Firing Pin | | |

# KGP69 Auto



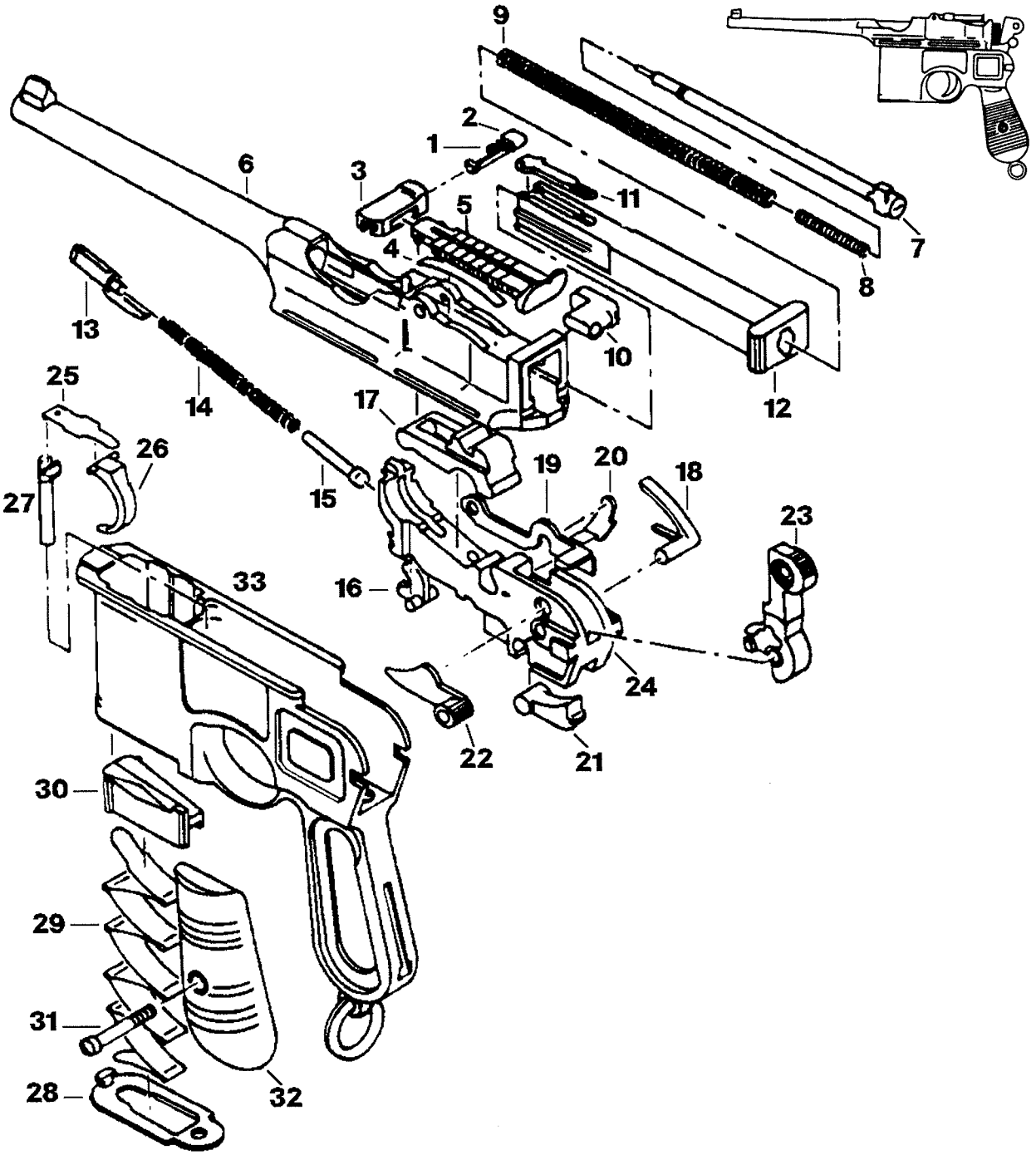

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Magazine Catch | **33** | Rear Toggle Link |
| **2** | Trigger | **18** | Magazine Catch Spring | **34** | Toggle Link Connecting Pin |
| **3** | Trigger Bar | **19** | Magazine Safety-Lever Pin | **35** | Toggle Link Pin Retaining Pin |
| **4** | Trigger Bar Spring | **20** | Left Grip | **36** | Firing Pin |
| **5** | Trigger Spring | **21** | Grip Screw | **37** | Firing Pin Spring |
| **6** | Trigger Spring Plunger | **22** | Safety Plate | **38** | Ejector |
| **7** | Trigger Pin | **23** | Magazine Safety-Lever | **39** | Rear Toggle Axis Pin |
| **8** | Sear | **24** | Safety Spring | **40** | Recoil Spring Tube |
| **9** | Sear Spring | **25** | Barrel and Receiver | **41** | Recoil Spring |
| **10** | Breechblock Catch Link | **26** | Front Sight | **42** | Recoil Spring Guide |
| **11** | Breechblock Catch Link Spring | **27** | Breechblock | **43** | Locking Bolt |
| **12** | Breechblock Catch Link Pin | **28** | Extractor | **44** | Magazine Assembly |
| **13** | Safety-Lever | **29** | Extractor Spring Plunger | **Parts Not Shown** | |
| **14** | Safety-Lever Spring | **30** | Extractor Spring | | Right Grip |
| **15** | Safety-Lever Ball Detent | **31** | Front Toggle Link | | |
| **16** | Cylindrical Pin | **32** | Front Toggle Link Pin | | |

# RX22 Auto



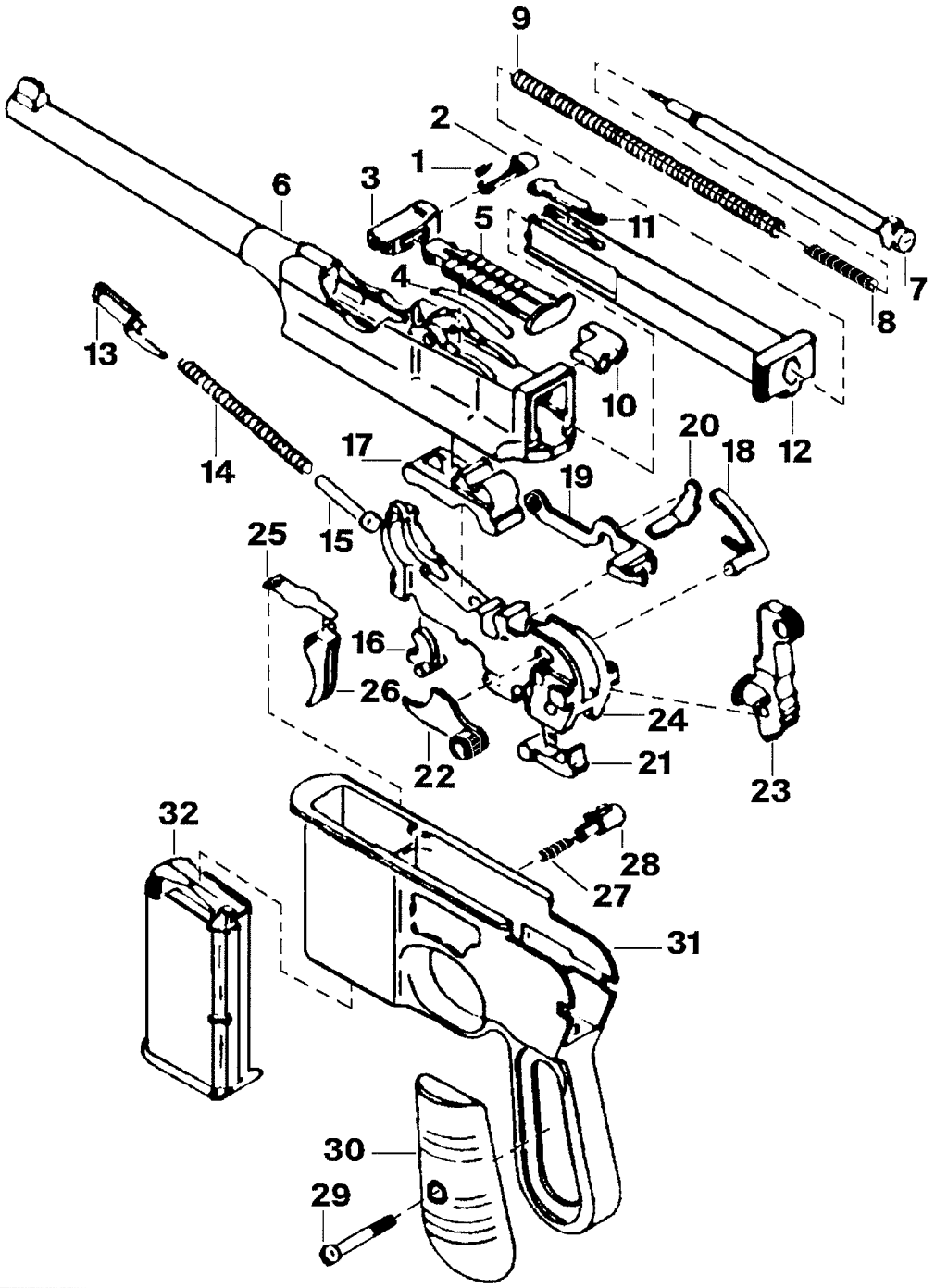

| | | | | | |
|---|---|---|---|---|---|
| **1** | Leaf Spring | **14** | Mainspring | **27** | Safety Link |
| **2** | Trigger Guard | **15** | Mainspring Guide | **28** | Safety Spring |
| **3** | Lock Spring | **16** | Mainspring Guide Pin | **29** | Thumb Safety |
| **4** | Spring Pin | **17** | Catch Link | **30** | Thumb Spring |
| **5** | Guard Pin | **18** | Magazine Catch | **31** | Thumb Safety Detent Ball |
| **6** | Trigger | **19** | Magazine Catch Pin | **32** | Rear Sight |
| **7** | Trigger Pin | **20** | Left Grip | **33** | Recoil Spring |
| **8** | Trigger Bar | **21** | Grip Screw | **34** | Magazine Assembly |
| **9** | Trigger Bar Spring | **22** | Extractor | **35** | Extractor Pin |
| **10** | Sear | **23** | Extractor Spring | **36** | Frame Assembly |
| **11** | Sear Pin | **24** | Firing Pin | **37** | Slide |
| **12** | Hammer | **25** | Firing Pin Retainer | | |
| **13** | Hammer Pin | **26** | Firing Pin Spring | | |

# C-96 Auto



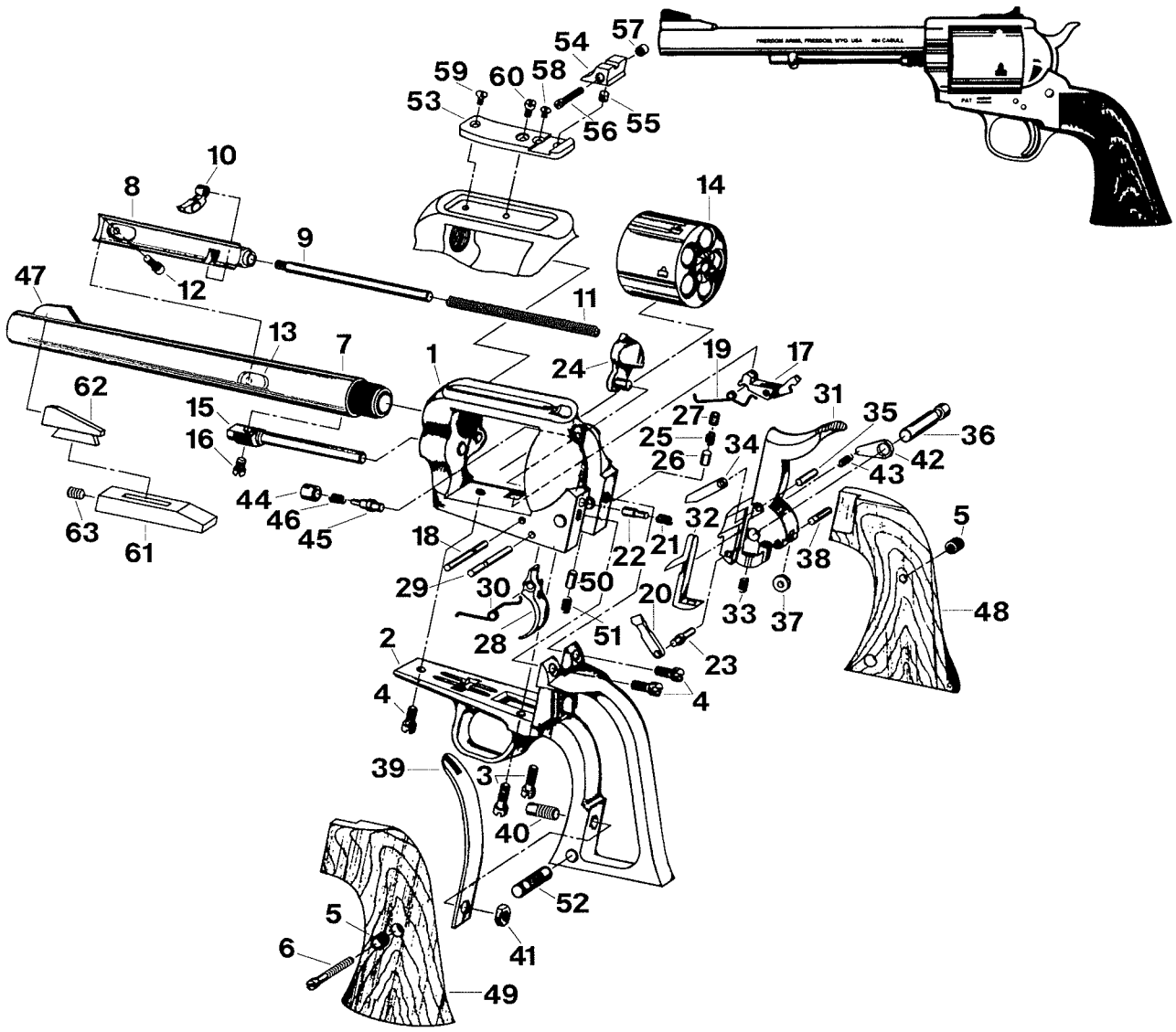

| | | | | | |
|---|---|---|---|---|---|
| **1** | Rear Sight Slide Lock Spring | **13** | Rocker Plunger | **25** | Trigger Spring |
| **2** | Rear Sight Slide Lock | **14** | Mainspring | **26** | Trigger |
| **3** | Rear Sight Slide | **15** | Mainspring Plunger | **27** | Magazine Plunger |
| **4** | Rear Sight Spring | **16** | Rocker Coupling | **28** | Floorplate |
| **5** | Rear Sight | **17** | Bolt Locking Block | **29** | Magazine Spring |
| **6** | Receiver | **18** | Sear Spring and Hammer Pivot | **30** | Magazine Follower |
| **7** | Firing Pin | **19** | Sear Arm | **31** | Grip Screw |
| **8** | Firing Pin Spring | **20** | Sear | **32** | Left Grip |
| **9** | Recoil Spring | **21** | Lock Frame Stop | **33** | Frame |
| **10** | Bolt Stop | **22** | Safety-Lever | **Parts Not Shown** | |
| **11** | Extractor | **23** | Hammer | | Right Grip |
| **12** | Bolt | **24** | Lock Mechanism Frame | | |

# Model 714 Auto



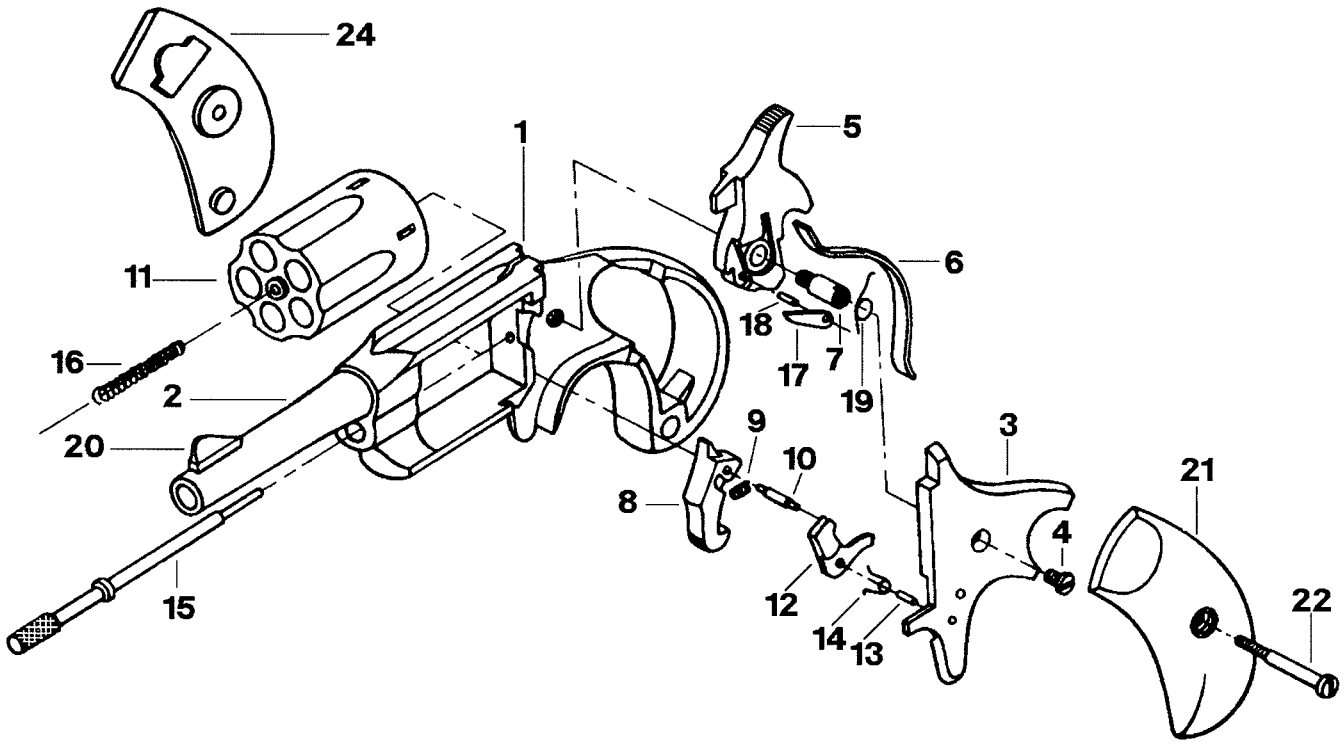

| | | | | | |
|---|---|---|---|---|---|
| 1 | Rear Sight Slide Lock Spring | 13 | Rocker Plunger | 25 | Trigger Spring |
| 2 | Rear Sight Slide Lock | 14 | Mainspring | 26 | Trigger |
| 3 | Rear Sight Slide | 15 | Mainspring Plunger | 27 | Magazine Release Spring |
| 4 | Rear Sight Spring | 16 | Rocker Coupling | 28 | Magazine Release |
| 5 | Rear Sight | 17 | Bolt Locking Block | 29 | Grip Screw |
| 6 | Receiver | 18 | Sear Spring and Hammer Pivot | 30 | Left Grip |
| 7 | Firing Pin | 19 | Sear Arm | 31 | Frame |
| 8 | Firing Pin Spring | 20 | Sear | 32 | Magazine |
| 9 | Recoil Spring | 21 | Lock Frame Stop | **Parts Not Shown** | |
| 10 | Bolt Stop | 22 | Safety | | Right Grip |
| 11 | Extractor | 23 | Hammer | | |
| 12 | Bolt | 24 | Lock Mechanism Frame | | |

# Casull Revolver



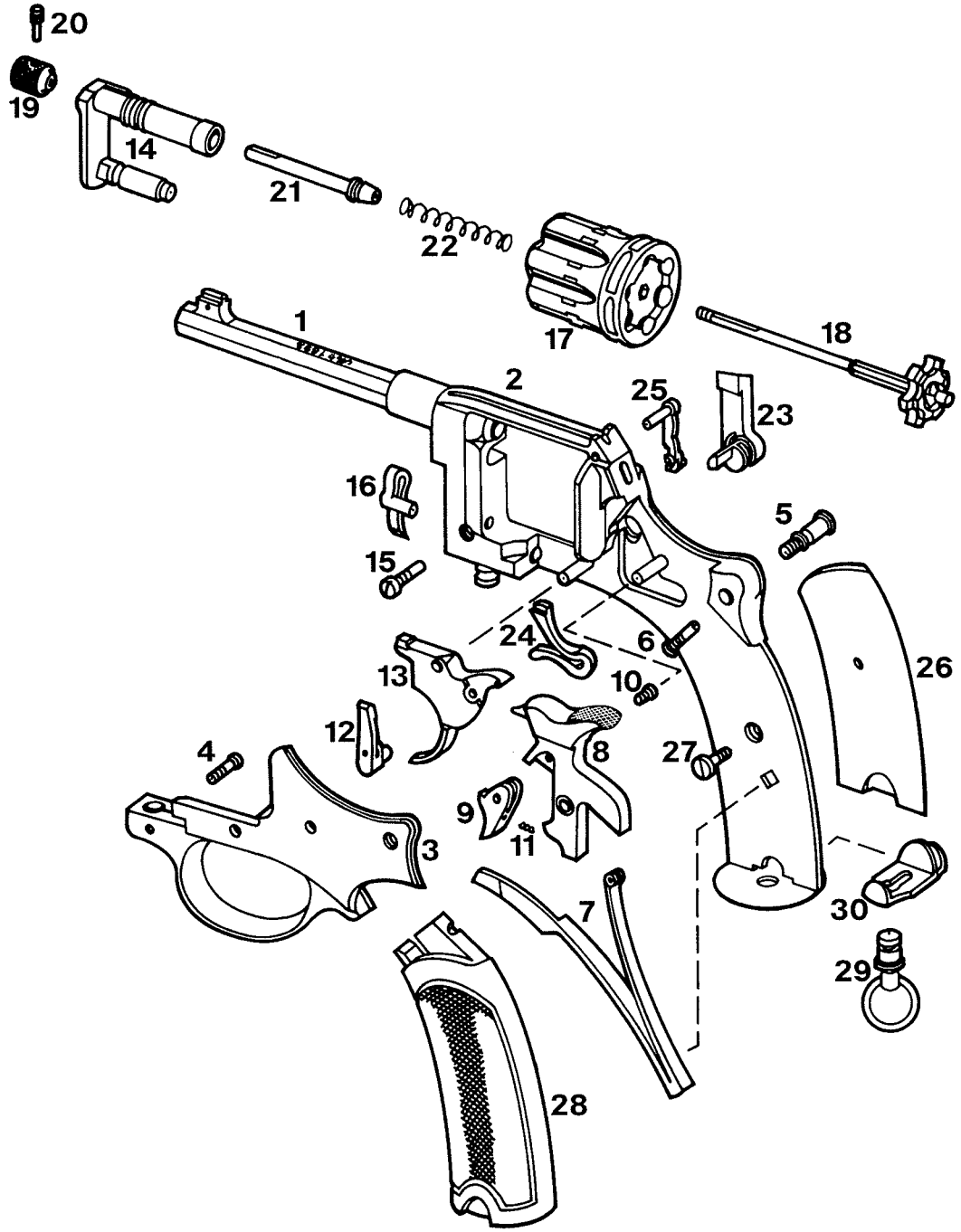

| | | | | | |
|---|---|---|---|---|---|
| **1** | Cylinder Frame | **22** | Cylinder Hand Plunger | **43** | Trippet Spring |
| **2** | Grip Frame | **23** | Cylinder Hand Pin | **44** | Recoil Bushing |
| **3** | Frame Screws, Bottom | **24** | Loading Gate | **45** | Firing Pin |
| **4** | Frame Screws, Back and Bottom | **25** | Loading Gate Spring | **46** | Firing Pin Spring |
| **5** | Grip Escutcheons | **26** | Loading Gate Plunger | **47** | Front Sight |
| **6** | Grip Screw | **27** | Loading Gate Screw | **48** | Right Grip |
| **7** | Barrel | **28** | Trigger | **49** | Left Grip |
| **8** | Ejector Tube | **29** | Trigger Axis Pin | **50** | Hammer Axis Pin Retaining Pin |
| **9** | Ejector Rod | **30** | Trigger Spring | **51** | Hammer Axis Pin Retaining Spring |
| **10** | Ejector Rod Head | **31** | Hammer | **52** | Grip Locating Pin |
| **11** | Ejector Spring | **32** | Hammer Safety Bar | **53** | Spring Sight Base |
| **12** | Ejector Screw | **33** | Hammer Safety Bar Spring | **54** | Sight Leaf |
| **13** | Ejector Tube Recoil Lug | **34** | Hammer Safety Bar Actuator | **55** | Sight Adjustment Lug |
| **14** | Cylinder | **35** | Hammer Safety Bar Actuator Pin | **56** | Windage Screw |
| **15** | Cylinder Axis Pin | **36** | Hammer Axis Pin | **57** | Windage Screw Nut |
| **16** | Cylinder Axis Pin Screw | **37** | Hammer Roller | **58** | Sight Lock Screw |
| **17** | Cylinder Lock | **38** | Hammer Roller Pin | **59** | Sight Hold-Down Screw |
| **18** | Cylinder Lock Axis Pin | **39** | Mainspring | **60** | Sight Elevation Screw |
| **19** | Cylinder Lock Spring | **40** | Mainspring Anchor Bolt | **61** | Front Sight Ramp |
| **20** | Cylinder Hand | **41** | Mainspring Anchor Screw Nut | **62** | Front Sight Blade |
| **21** | Cylinder Hand Spring | **42** | Trippet | **63** | Front Sight Blade Set Screw |

# Mini Revolver



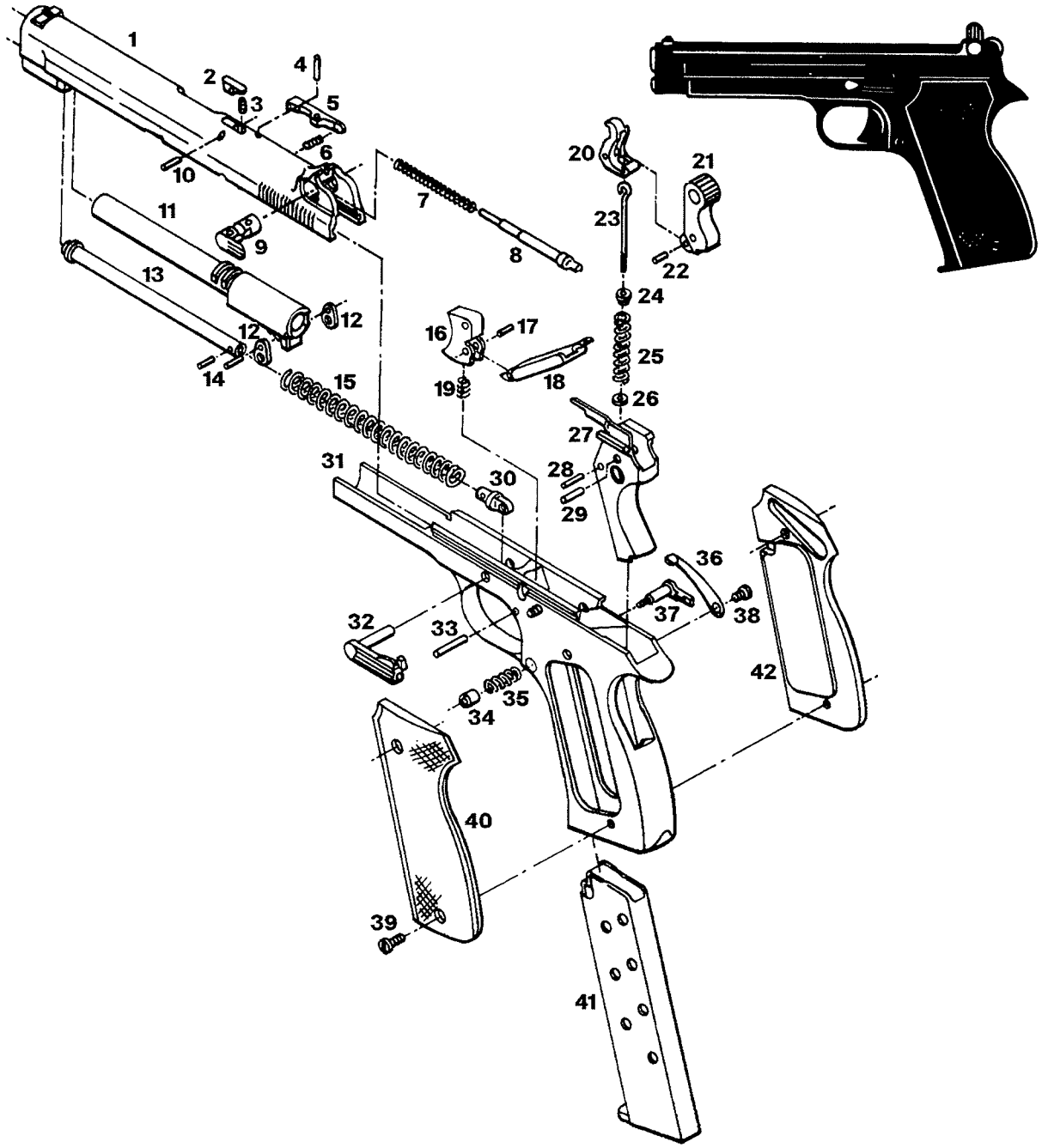

| | | | |
|---|---|---|---|
| **1** | Receiver | **12** | Cylinder Lock |
| **2** | Barrel | **13** | Cylinder Lock Axis Pin |
| **3** | Sideplate Cover | **14** | Cylinder Lock Spring |
| **4** | Sideplate Cover Screw | **15** | Cylinder Pin |
| **5** | Hammer | **16** | Cylinder Pin Spring |
| **6** | Mainspring | **17** | Hand |
| **7** | Hammer Axis Pin | **18** | Hand Pin |
| **8** | Trigger | **19** | Hand Pin Spring |
| **9** | Trigger Spring | **20** | Front Sight |
| **10** | Trigger Axis Pin | **21** | Grip |
| **11** | Cylinder | **22** | Grip Screw |

# Model 1892 Ordnance Revolver



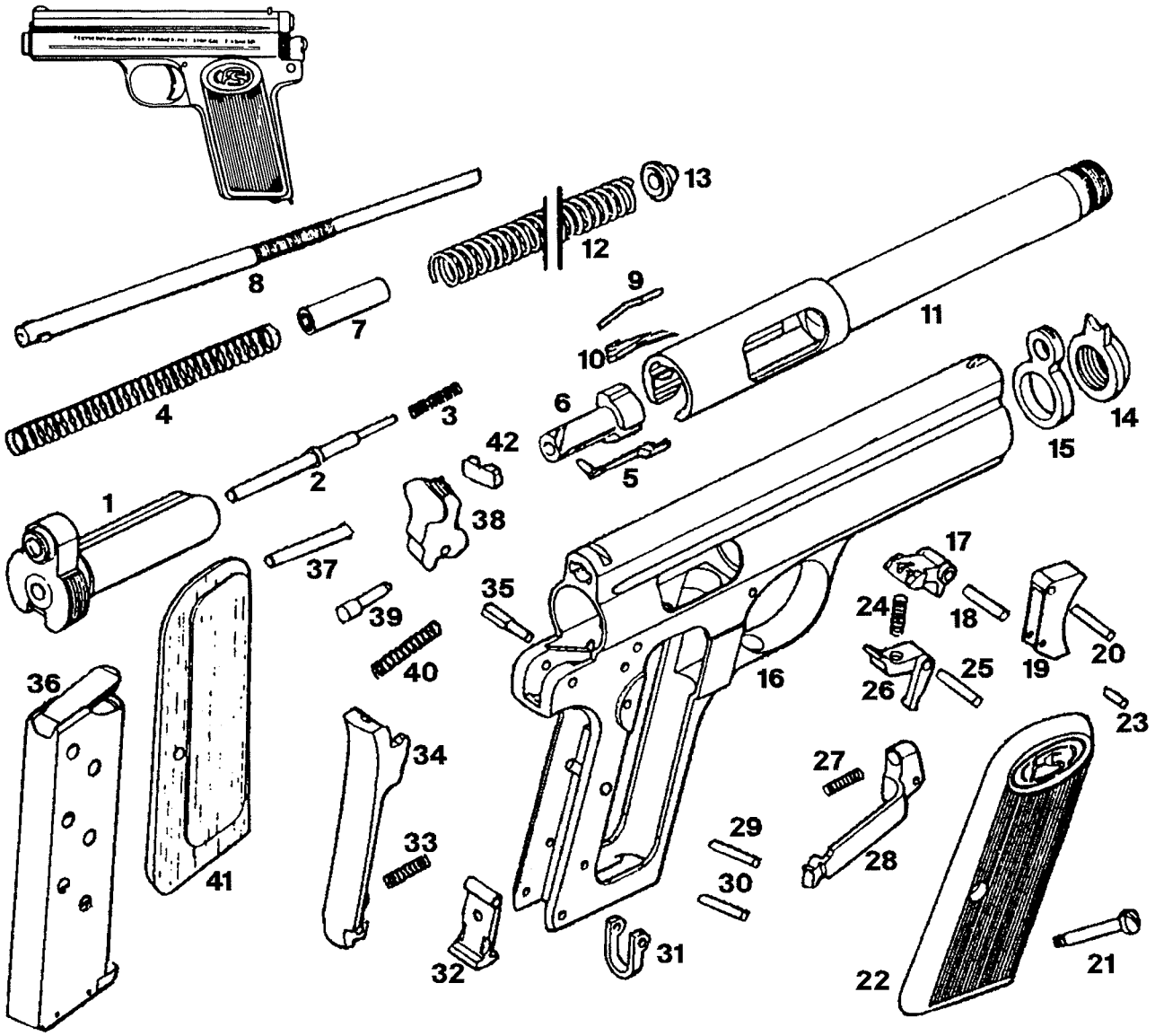

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **11** | Strut Spring | **21** | Extractor Bearing |
| **2** | Frame | **12** | Pawl | **22** | Extractor Spring |
| **3** | Sideplate | **13** | Trigger | **23** | Cylinder Gate |
| **4** | Sideplate Screw | **14** | Crane | **24** | Cylinder Gate Spring |
| **5** | Disassembly Screw | **15** | Crane Screw | **25** | Cylinder Catch |
| **6** | Disassembly Set-Screw | **16** | Crane Spring | **26** | Right Grip |
| **7** | Mainspring | **17** | Cylinder | **27** | Right Grip Screw |
| **8** | Hammer | **18** | Extractor | **28** | Left Grip |
| **9** | Strut | **19** | Extractor Knob | **29** | Lanyard Ring |
| **10** | Strut Screw | **20** | Extractor Knob Screw | **30** | Lanyard Ring Plate |

# Model 1935A Auto



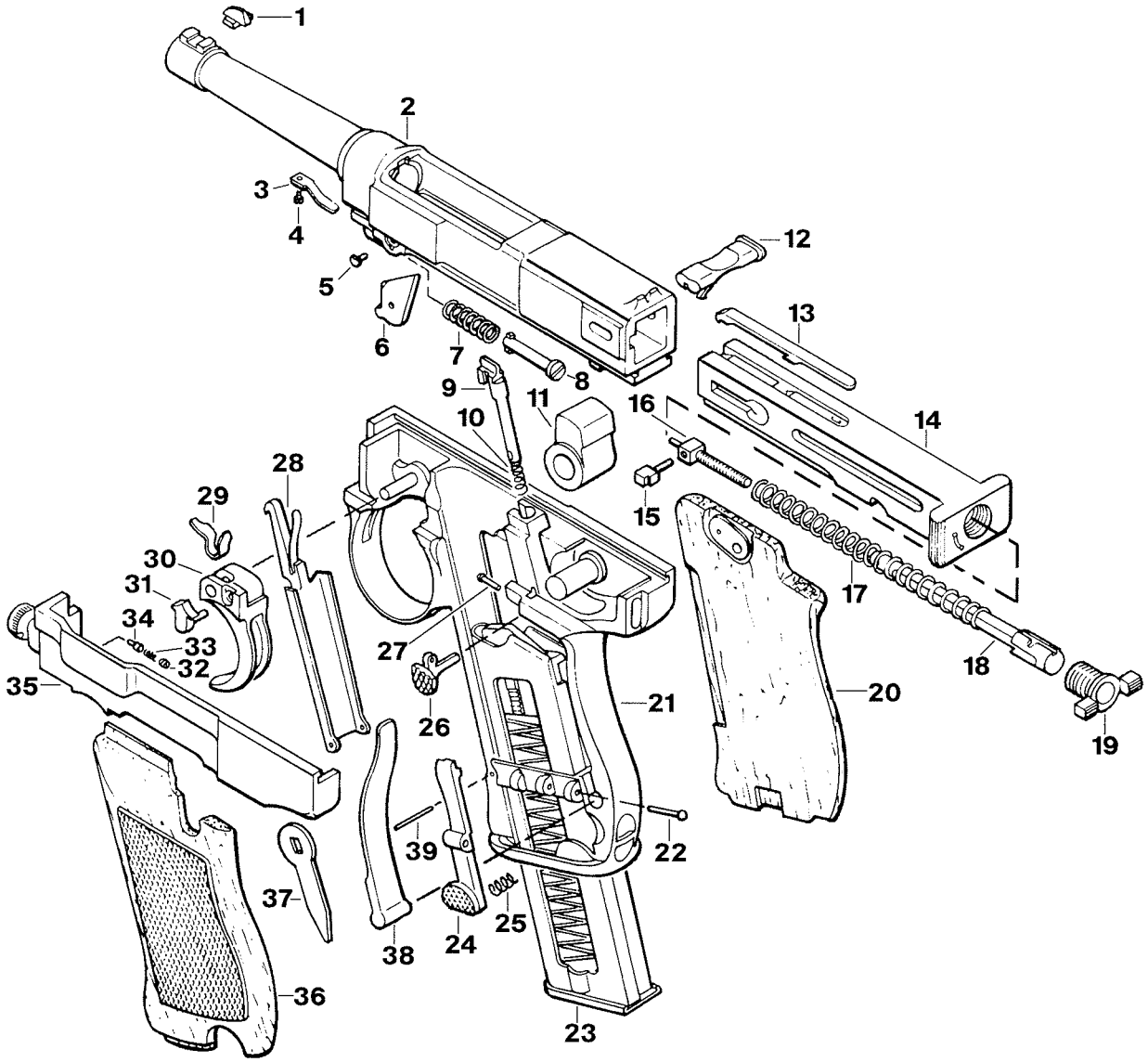

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Recoil Spring | **30** | Recoil Spring Guide Tip |
| **2** | Cartridge Indicator | **16** | Trigger | **31** | Frame |
| **3** | Indicator Spring | **17** | Trigger Bar Pin | **32** | Slide Stop |
| **4** | Extractor Pin | **18** | Trigger Bar Disconnector | **33** | Trigger Pin |
| **5** | Extractor | **19** | Trigger Bar Spring | **34** | Magazine Catch Nut |
| **6** | Extractor Spring | **20** | Sear | **35** | Magazine Catch Spring |
| **7** | Firing Pin Spring | **21** | Hammer | **36** | Magazine Safety |
| **8** | Firing Pin | **22** | Hammer Strut Pin | **37** | Magazine Catch |
| **9** | Safety | **23** | Hammer Strut | **38** | Magazine Safety Screw |
| **10** | Cartridge Indicator Pin | **24** | Sear Pressure Plate | **39** | Grip Screw |
| **11** | Barrel | **25** | Hammer Spring | **40** | Left Grip |
| **12** | Barrel Link | **26** | Hammer Strut Nut | **41** | Magazine |
| **13** | Recoil Spring Guide | **27** | Ejector/Sear Housing | **42** | Right Grip |
| **14** | Recoil Spring Guide and Barrel Link Pins | **28** | Sear Pin | | |
| | | **29** | Hammer Pin | | |

# Stop Auto



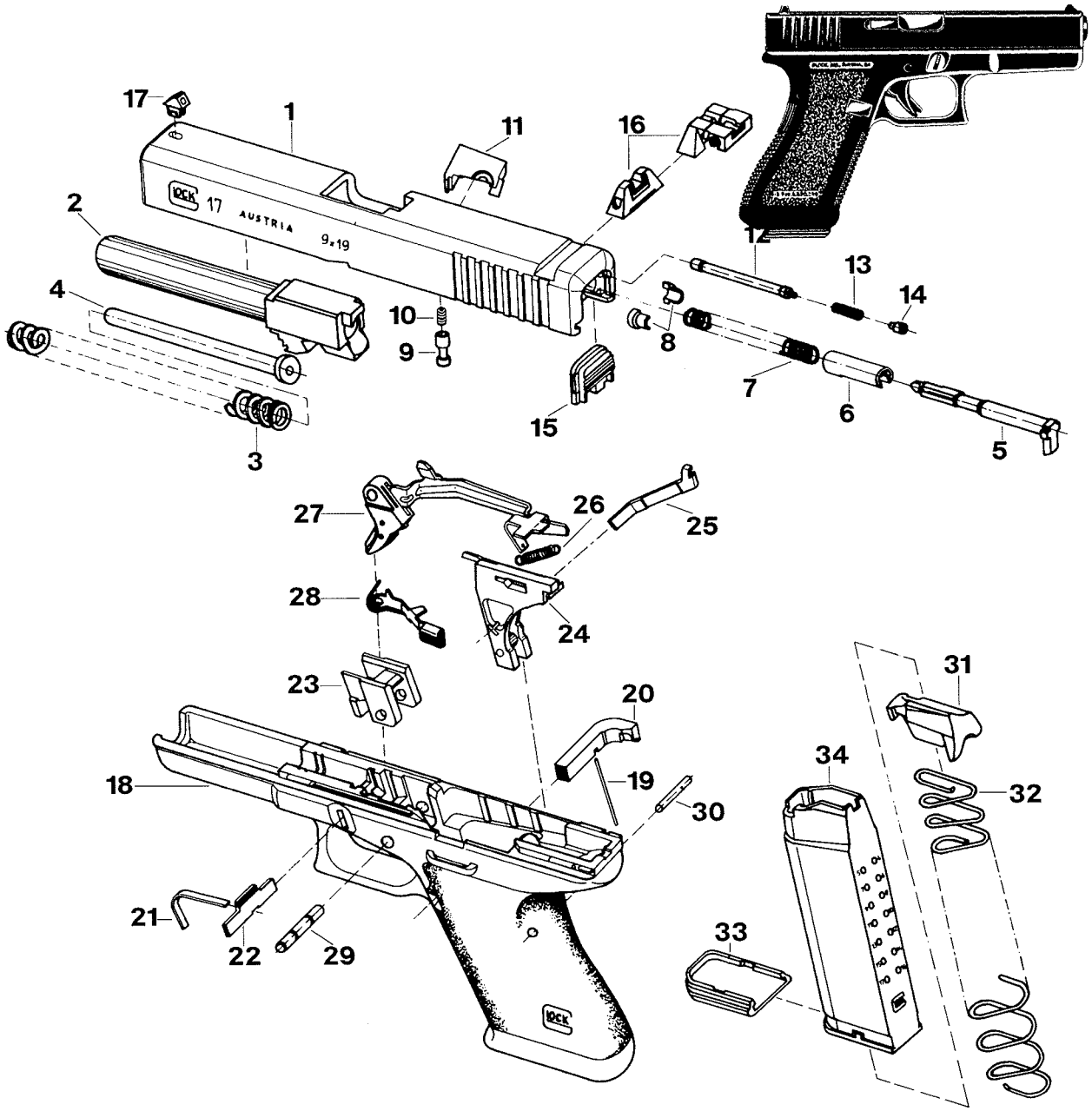

| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Body | **16** | Frame | **31** | Lanyard Loop |
| **2** | Firing Pin | **17** | Bolt Catch | **32** | Magazine Catch |
| **3** | Firing Pin Spring | **18** | Bolt Catch Pin | **33** | Grip Safety Spring |
| **4** | Bolt Return Spring | **19** | Trigger | **34** | Grip Safety |
| **5** | Extractor | **20** | Trigger Pin | **35** | Disconnector Pin |
| **6** | Bolt Head | **21** | Grip Screw | **36** | Magazine |
| **7** | Recoil Spring Guide Sleeve | **22** | Right Grip | **37** | Hammer Pin |
| **8** | Recoil Spring Guide Assembly | **23** | Trigger Bar Pin | **38** | Hammer |
| **9** | Ejector Spring | **24** | Sear Spring | **39** | Hammer Plunger |
| **10** | Ejector | **25** | Sear Pin | **40** | Hammer Spring |
| **11** | Barrel and Extension | **26** | Sear | **41** | Left Grip |
| **12** | Recoil Spring | **27** | Trigger Spring | **42** | Rear Sight |
| **13** | Barrel Nut Retainer | **28** | Trigger Bar | | |
| **14** | Barrel Nut | **29** | Magazine Catch Pin | | |
| **15** | Barrel Guide | **30** | Grip Safety Pin | | |

# Model 1910 Auto



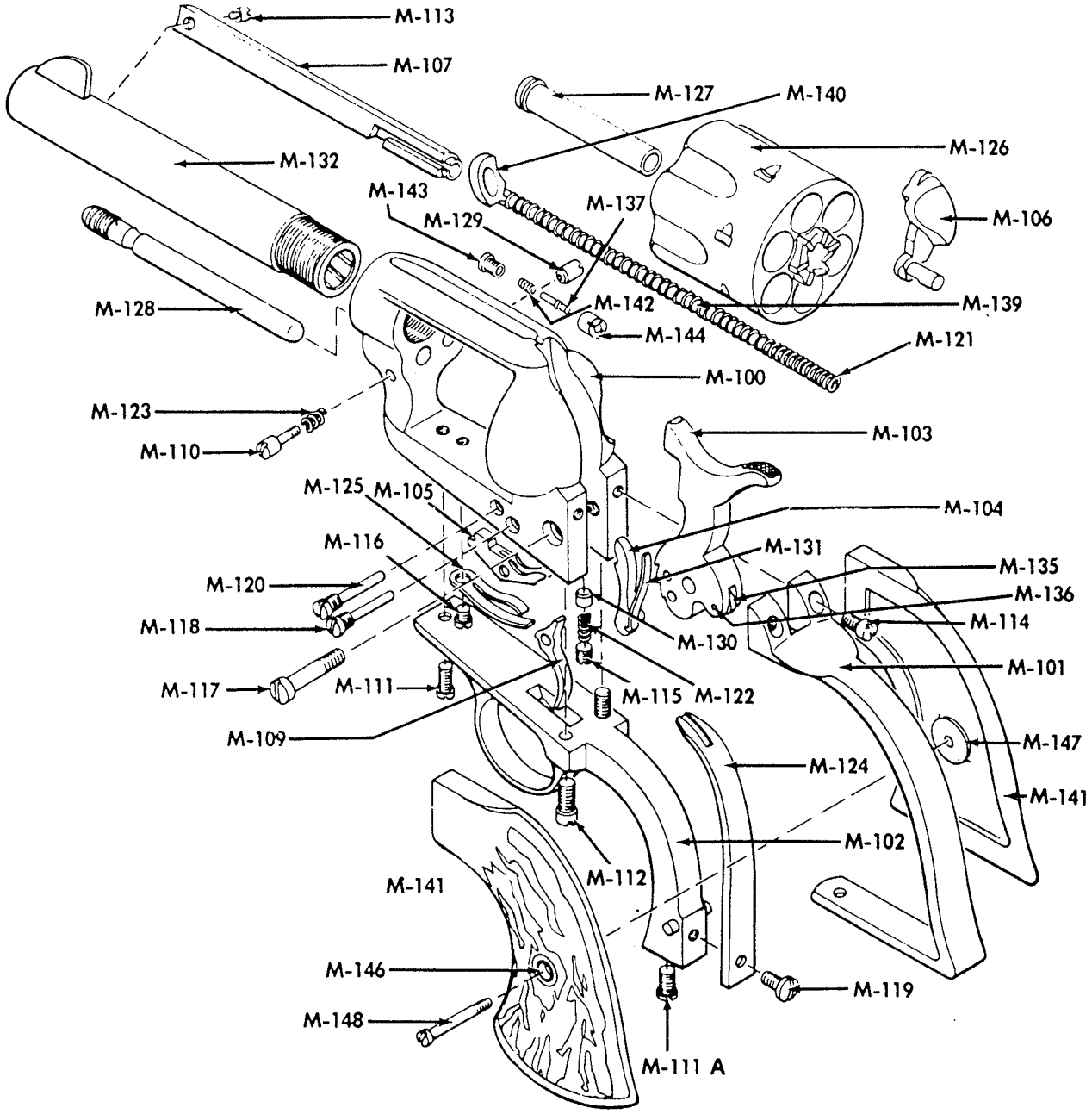

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **15** | Firing Pin Guide | **29** | Trigger Spring |
| **2** | Barrel and Receiver | **16** | Firing Pin Head | **30** | Trigger |
| **3** | Sear Spring | **17** | Firing Pin Spring | **31** | Disconnector |
| **4** | Screw | **18** | Firing Pin Body | **32** | Set-Screw |
| **5** | Sear Pin | **19** | Safety Catch | **33** | Spring |
| **6** | Sear | **20** | Right Grip | **34** | Plunger |
| **7** | Barrel Return Spring | **21** | Frame | **35** | Sideplate Assembly |
| **8** | Barrel Spring Guide | **22** | Magazine Catch Pin | **36** | Left Grip |
| **9** | Ejector and Hold-Open Catch | **23** | Magazine | **37** | Disassembly Tool |
| **10** | Hold-Open Spring | **24** | Magazine Catch | **38** | Recoil Spring |
| **11** | Locking Block | **25** | Magazine Catch Spring | **39** | Grip Safety Pin |
| **12** | Cross Key | **26** | Hold-Open Catch | **Parts Not Shown** | |
| **13** | Extractor | **27** | Hold-Open Catch Pin | | Takedown Screw |
| **14** | Bolt | **28** | Grip Safety | | |

# Model 17 Auto

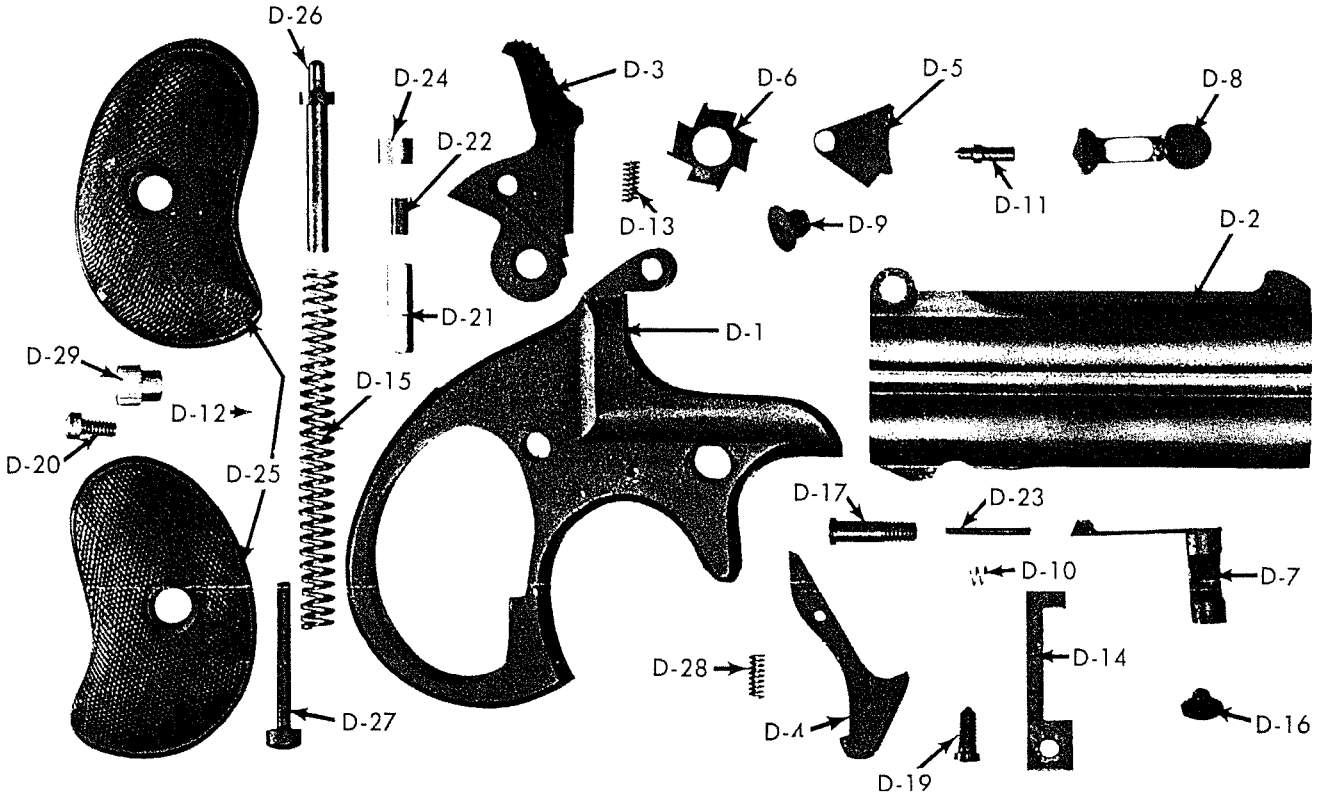



| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Extractor Depressor Plunger Spring | **24** | Trigger Mechanism Housing with Ejector |
| **2** | Barrel | **14** | Spring-Loaded Bearing | **25** | Connector |
| **3** | Recoil Spring | **15** | Slide Cover Plate | **26** | Trigger Spring |
| **4** | Recoil Spring Tube | **16** | Rear Sight Assembly | **27** | Trigger with Trigger Bar |
| **5** | Firing Pin | **17** | Front Sight | **28** | Slide Stop Lever |
| **6** | Spacer Sleeve | **18** | Receiver | **29** | Trigger Pin |
| **7** | Firing Pin Spring | **19** | Magazine Catch Spring | **30** | Trigger Mechanism Housing Pin |
| **8** | Spring Cups | **20** | Magazine Catch | **31** | Follower |
| **9** | Firing Pin Safety | **21** | Slide Lock Spring | **32** | Magazine Spring |
| **10** | Firing Pin Safety Spring | **22** | Slide Lock | **33** | Magazine Floorplate |
| **11** | Extractor | **23** | Locking Block | **34** | Magazine Tube |
| **12** | Extractor Depressor Plunger | | | | |

## Single-Action Revolver

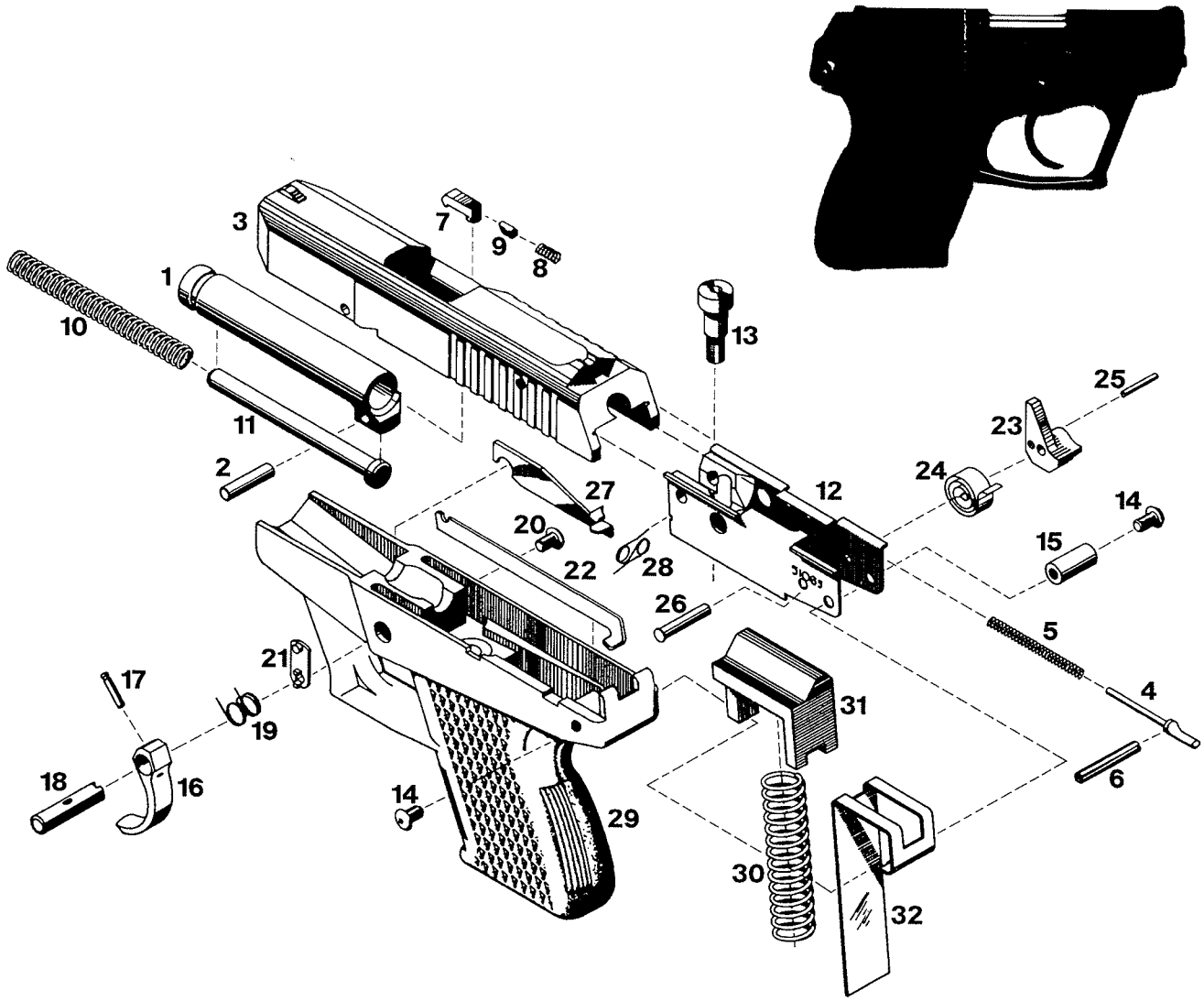



| | | | | | |
|---|---|---|---|---|---|
| **100** | Frame | **115** | Gate Catch Screw | **130** | Gate Catch |
| **101** | Backstrap | **116** | Sear and Bolt Spring Screw | **131** | Hand Spring |
| **102** | Triggerguard | **117** | Hammer Screw | **132** | Barrel |
| **103** | Hammer | **118** | Trigger Screw | **135** | Main Spring Roller |
| **104** | Hand Assembly | **119** | Mainspring Screw | **136** | Main Spring Roller Pin |
| **105** | Bolt | **120** | Bolt Screw | **137** | Firing Pin |
| **106** | Gate | **121** | Ejector Screw | **139** | Ejector Rod |
| **107** | Ejector Tube | **122** | Gate Spring | **140** | Ejector Rod Head |
| **108** | Ejector Rod Assembly | **123** | Base Pin Catch Spring | **141** | Grips |
| **109** | Trigger | **124** | Main Spring | **142** | Firing Pin Spring |
| **110** | Base Pin Catch Screw | **125** | Sear and Bolt Spring | **143** | Flash PLate |
| **111** | Front Triggerguard Scew | **126** | Cylinder | **144** | Firing Pin Cap |
| **112** | Rear Triggergard Screw | **127** | Base Spring Bushing | **145** | Firing Pin Assembly |
| **113** | Ejector Tube Screw | **128** | Base Pin | **146-48** | Grip Inserts |
| **114** | Upper Backstrap Screw | **129** | Base Pin Catch Nut | | |



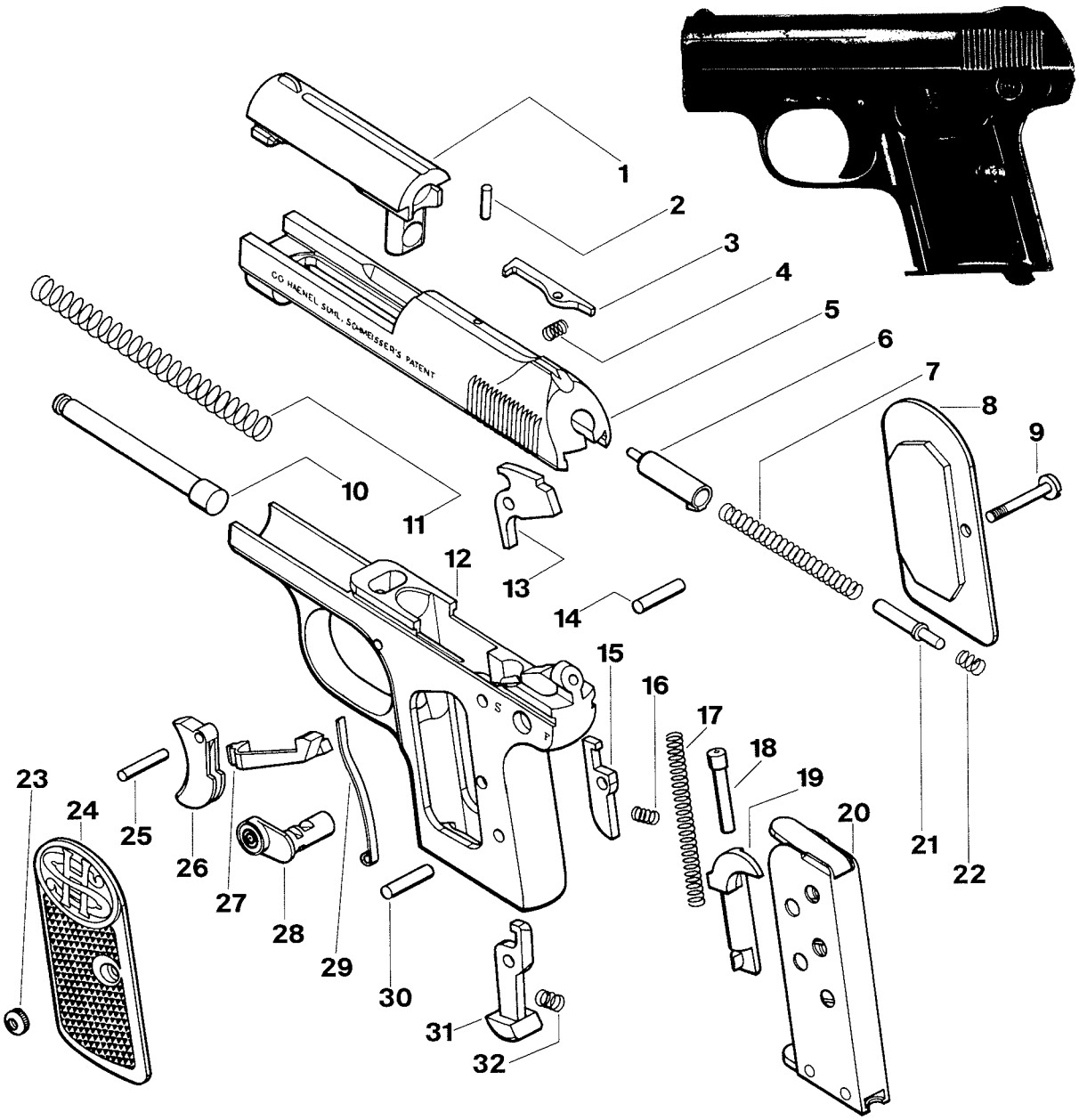

| | | | |
|---|---|---|---|
| **D-1** | Frame | **D-16** | Barrel Lock Screw |
| **D-2** | Barrel | **D-17** | Barrel Hinge Screw |
| **D-3** | Hammer | **D-18** | Ejector Screw |
| **D-4** | Trigger | **D-19** | Selector Star Spring Scew |
| **D-5** | Selector | **D-20** | Grip Screws |
| **D-6** | Selector Star | **D-21** | Hammer Pin |
| **D-7** | Barrel Lock | **D-22** | Selector Pin |
| **D-8** | Ejector | **D-23** | Trigger Pin |
| **D-9** | Flashplates | **D-24** | Selector Star Bushing |
| **D-10** | Firing Pin Spring | **D-25** | Grips |
| **D-11** | Firing Pin | **D-26** | Main Spring Guide |
| **D-12** | Grip Yoke | **D-27** | Main Spring Guide Pin |
| **D-13** | Selector Spring | **D-28** | Trigger Spring |
| **D-14** | Selector Star Spring | **D-29** | Grip Inserts |
| **D-15** | Main Spring | | |

# P-10 Auto



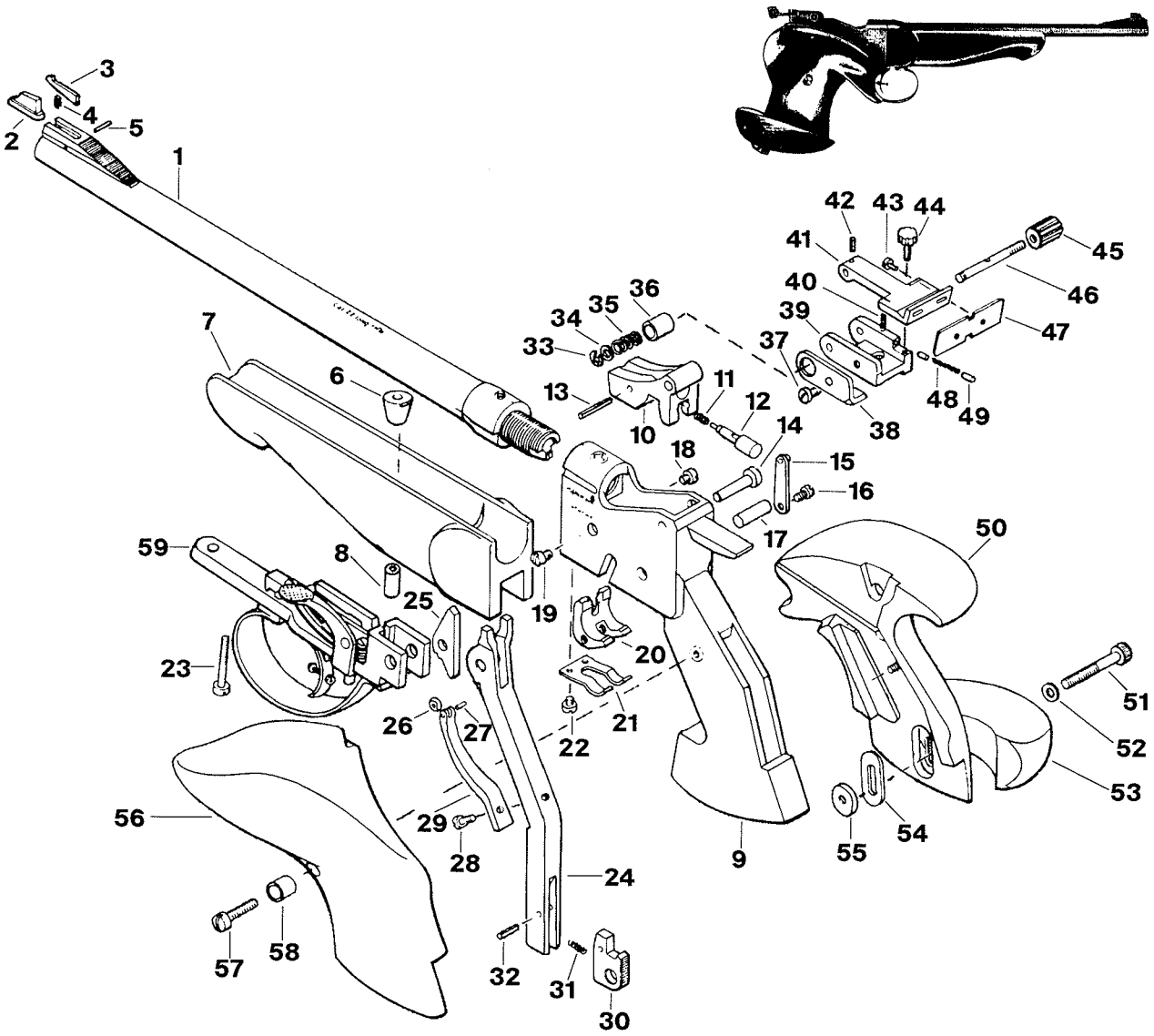

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **12** | Frame | **23** | Hammer |
| **2** | Barrel Pin | **13** | Frame Screw, Middle | **24** | Hammer Spring |
| **3** | Slide | **14** | Frame Screw, Rear | **25** | Hammer Pin |
| **4** | Firing Pin | **15** | Frame Bar | **26** | Hammer Axis |
| **5** | Firing Pin Spring | **16** | Trigger | **27** | Slide Stop |
| **6** | Firing Pin Pin | **17** | Trigger Pin | **28** | Slide Stop Spring |
| **7** | Extractor | **18** | Trigger Axis | **29** | Grip |
| **8** | Extractor Spring | **19** | Trigger Spring | **30** | Magazine Spring |
| **9** | Extractor Plunger | **20** | Trigger Screw | **31** | Magazine Follower |
| **10** | Recoil Spring | **21** | Trigger Lever | **32** | Magazine Plate |
| **11** | Recoil Spring Guide | **22** | Trigger Bar | | |

# Model 1 Auto



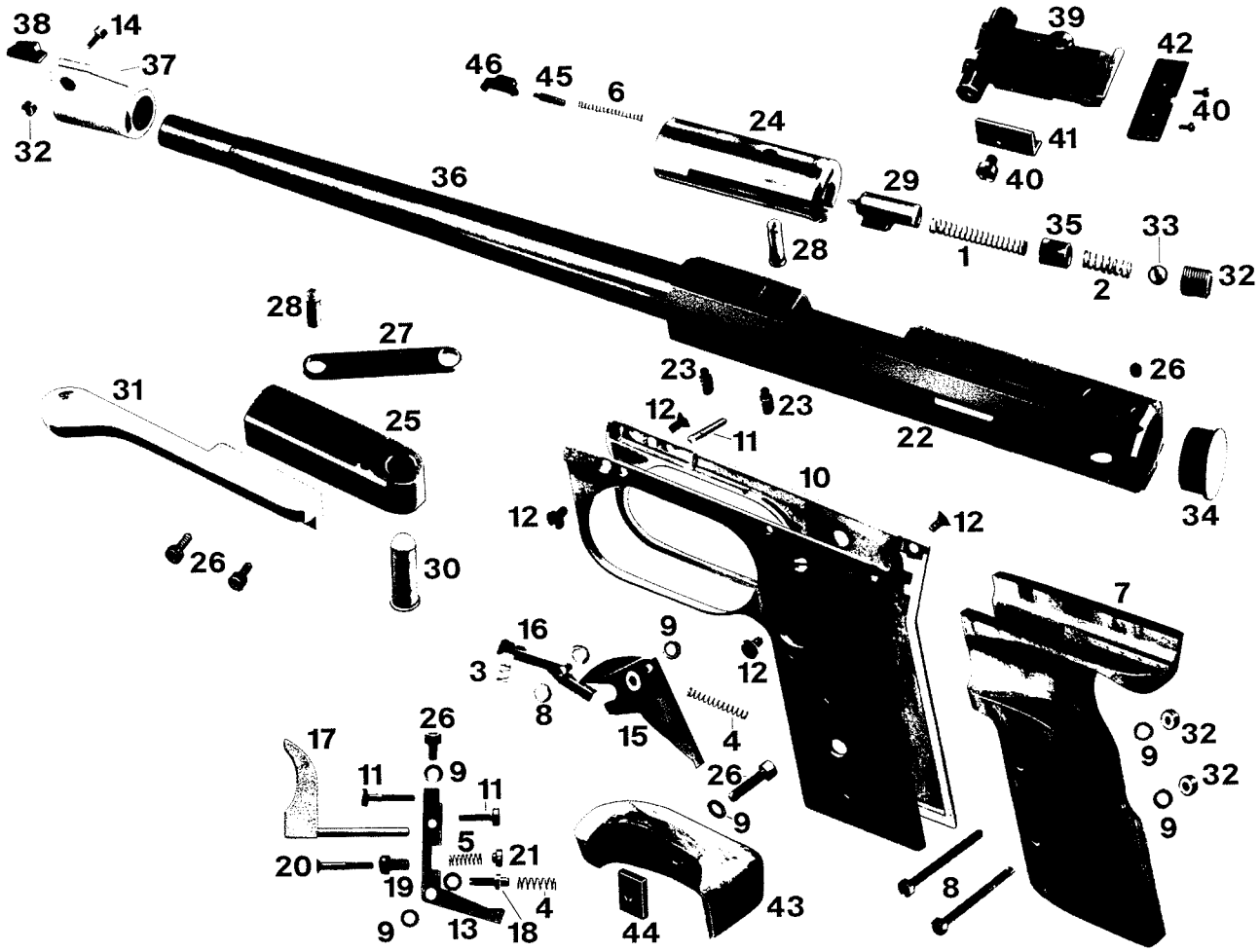

| | | | |
|---|---|---|---|
| **1** | Barrel | **17** | Sear Spring |
| **2** | Extractor Pin | **18** | Sear Spring Plunger |
| **3** | Extractor | **19** | Sear Spring Housing |
| **4** | Extractor Spring | **20** | Magazine |
| **5** | Slide | **21** | Signal Pin |
| **6** | Firing Pin | **22** | Signal Pin Spring |
| **7** | Mainspring | **23** | Grip Escutcheon |
| **8** | Right Grip | **24** | Left Grip |
| **9** | Grip Screw | **25** | Trigger Pin |
| **10** | Recoil Spring Guide | **26** | Trigger |
| **11** | Recoil Spring | **27** | Trigger Bar |
| **12** | Frame | **28** | Safety |
| **13** | Sear | **29** | Trigger Bar Spring |
| **14** | Sear Pin | **30** | Magazine Catch Pin |
| **15** | Magazine Safety | **31** | Magazine Catch |
| **16** | Magazine Safety Spring | **32** | Magazine Catch Spring |

# Model 103 Single Shot



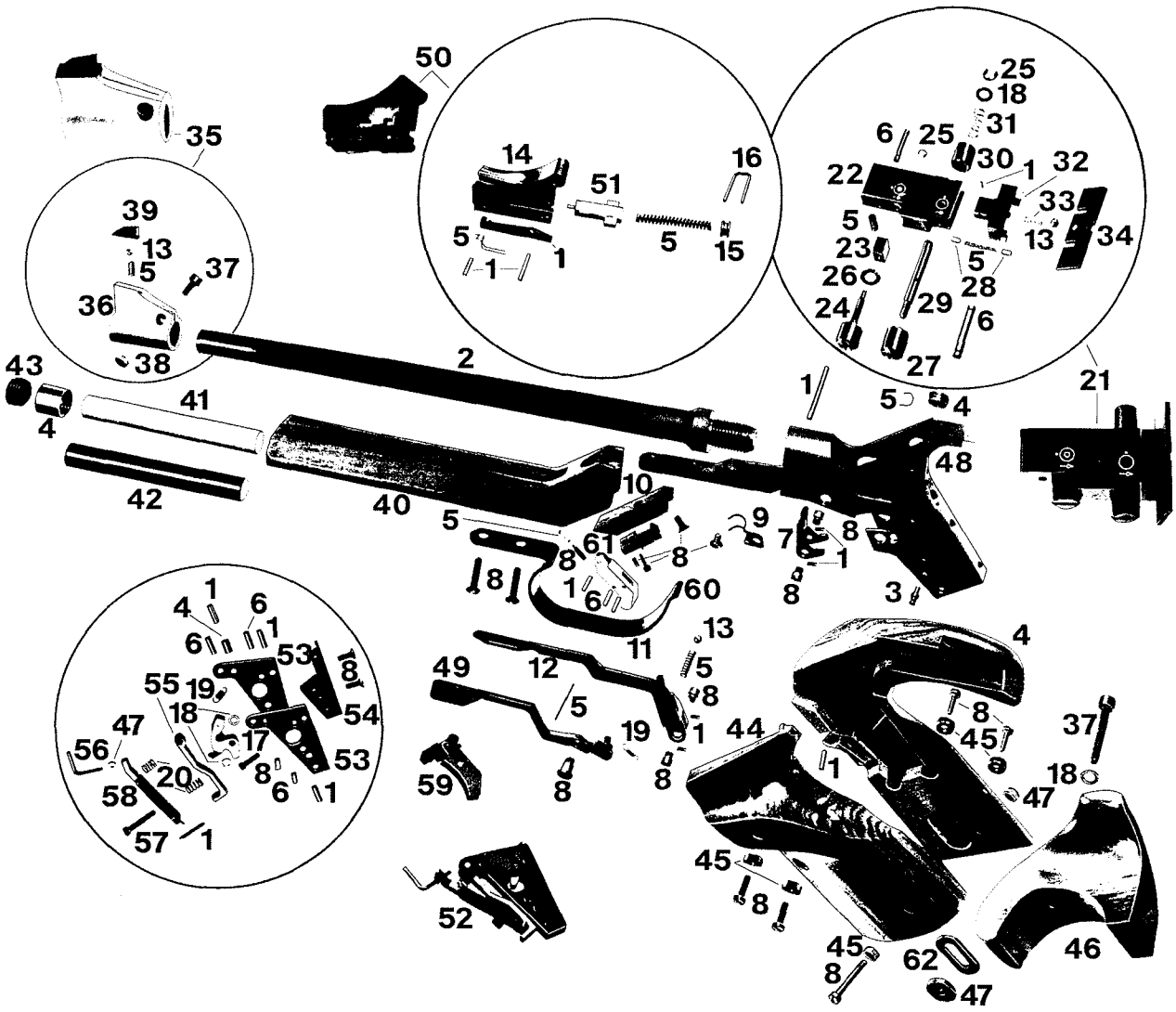
| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Extractor Spring | **41** | Sight Leaf |
| **2** | Front Sight Blade | **22** | Extractor Spring Screw | **42** | Retainer Pin |
| **3** | Front Sight Latch | **23** | Front Guard Screw | **43** | Sight Blade Screw |
| **4** | Sight Latch Spring | **24** | Lever | **44** | Sight Elevating Screw |
| **5** | Latch Hinge Pin | **25** | Hammer | **45** | Windage Screw |
| **6** | Barrel Lug | **26** | Spring Roller | **46** | Sight Leaf Hinge |
| **7** | Forestock | **27** | Roller Pin | **47** | Sight Blade |
| **8** | Bushing | **28** | Mainspring Retaining Screw | **48** | Detent Spring |
| **9** | Frame | **29** | Mainspring | **49** | Detent |
| **10** | Breechblock | **30** | Lever Latch | **50** | Right Grip |
| **11** | Firing Pin Spring | **31** | Latch Spring | **51** | Heel Support Screw |
| **12** | Firing Pin | **32** | Latch Pin | **52** | Washer |
| **13** | Firing Pin Retaining Pin | **33** | C-Washer | **53** | Heel Support |
| **14** | Breechblock Hinge Pin | **34** | Washer | **54** | Elongated Washer |
| **15** | Hinge Pin Retaining Spring | **35** | Spring | **55** | Nut |
| **16** | Spring Retaining Screw | **36** | Nut | **56** | Left Grip |
| **17** | Cross Pin | **37** | Sight Retainer Screw | **57** | Grip Screw |
| **18** | Right Extractor Screw | **38** | Retainer Plate | **58** | Bushing |
| **19** | Left Extractor Screw | **39** | Sight Base | **59** | Trigger Assembly |
| **20** | Extractor | **40** | Sight Leaf Spring | | |

# Model 120 Single Shot



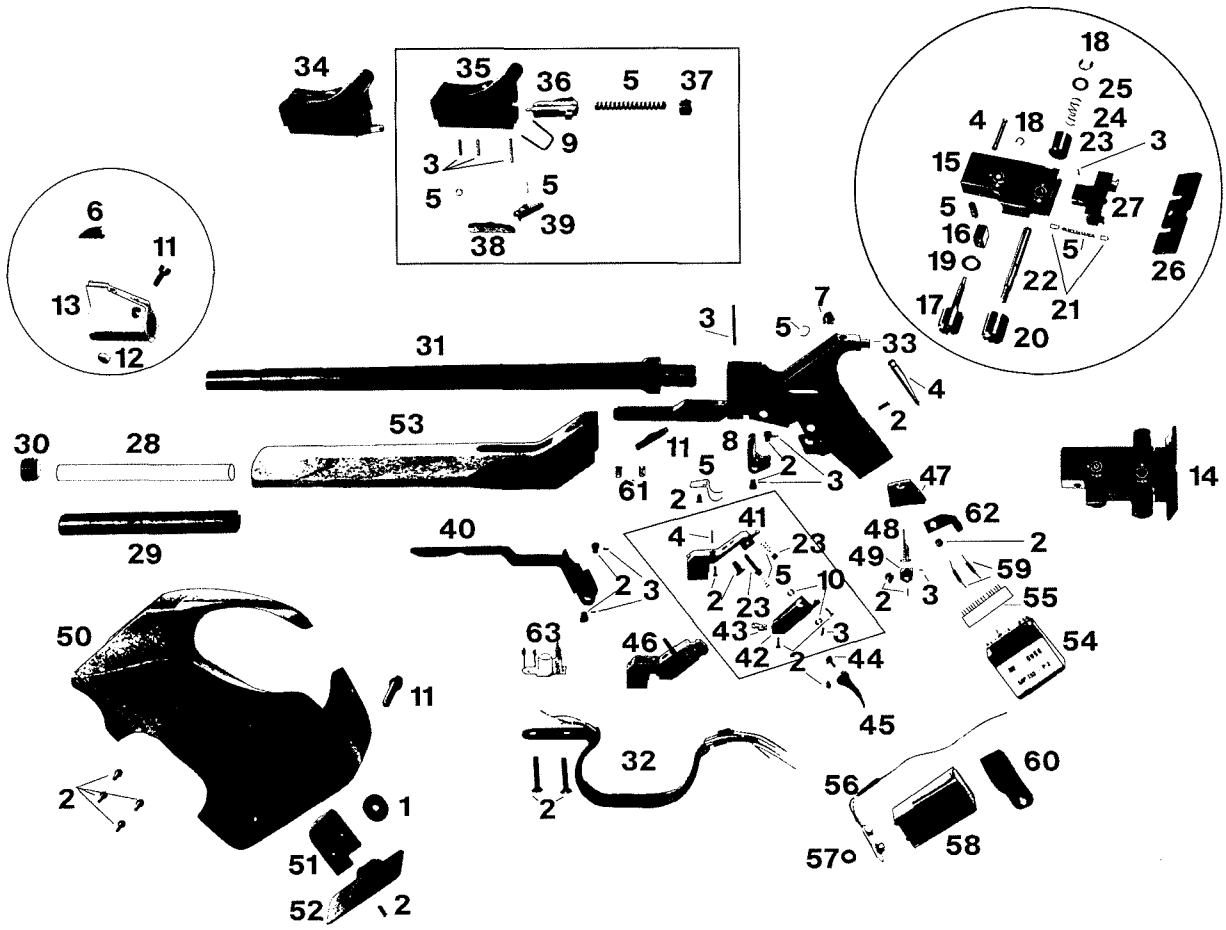

| | | | |
|---|---|---|---|
| **1** | Mainspring | **24** | Breech |
| **2** | Locking Spring | **25** | Locking Piece |
| **3** | Sear Spring | **26** | Allen Screws |
| **4** | Springs | **27** | Connecting Piece |
| **5** | Let-Off Spring | **28** | Hinge Pin |
| **6** | Extractor Spring | **29** | Firing Pin |
| **7** | Grip | **30** | Support Pin |
| **8** | Grip Screws | **31** | Breech Lever |
| **9** | Washers | **32** | Nuts |
| **10** | Frame | **33** | Ball |
| **11** | Pins | **34** | End Cover |
| **12** | Counter-Sunk Screws | **35** | Mainspring Support |
| **13** | Trigger Bar | **36** | Barrel |
| **14** | Allen Set Screw | **37** | Front Sight Mounting |
| **15** | Striking Piece | **38** | Front Sight |
| **16** | Sear | **39** | Rear Sight |
| **17** | Trigger Latch | **40** | Screws |
| **18** | Adjustment Screw | **41** | Fixation Piece |
| **19** | Let-Off Screw | **42** | Rear Sight Blade |
| **20** | Let-Off Spring Screw | **43** | Hand Support |
| **21** | Hexagonal Nut | **44** | Nut Disc |
| **22** | Breech Housing | **45** | Extractor Bolt |
| **23** | Barrel Screws | **46** | Extractor |

# Model 150 Single Shot



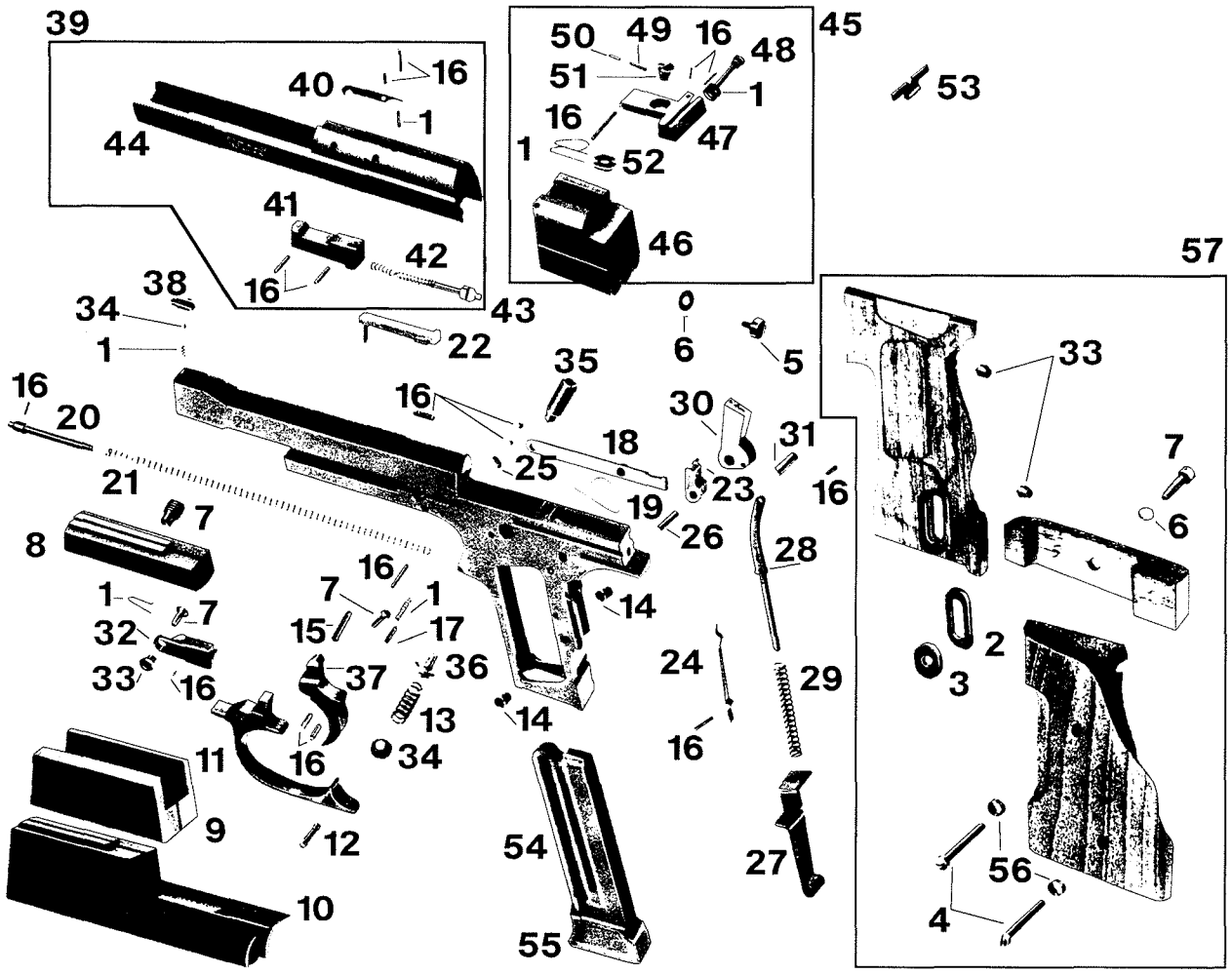
| | | | | | |
|---|---|---|---|---|---|
| **1** | Pins | **23** | Elevation Piece | **45** | Screw Guides |
| **2** | Barrel | **24** | Micro-Screw | **46** | Hand Support |
| **3** | Spring Pin | **25** | Benzing Washers | **47** | Nuts |
| **4** | Annulus | **26** | Special Washer | **48** | Receiver |
| **5** | Springs | **27** | Micro-Nut | **49** | Trigger Cocking Lever |
| **6** | Bolts | **28** | Click Pins | **50** | Breech, Complete |
| **7** | Ejector | **29** | Windage Axle | **51** | Firing Pin |
| **8** | Screws | **30** | Spring Housing | **52** | Hair Trigger, Complete |
| **9** | Ejector Spring | **31** | Spring for Windage | **53** | Trigger Plates |
| **10** | Trigger Sear | **32** | Rear Sight Leaf | **54** | Trigger Base |
| **11** | Trigger Guard | **33** | Spring for Rear Sight Blade | **55** | Trigger Sear |
| **12** | Breech Lever | **34** | Rear Sight Blade | **56** | Short Lever |
| **13** | Balls | **35** | Front Sight Mounting, Complete | **57** | Trigger Spring Screw |
| **14** | Breech | **36** | Front Sight Mounting | **58** | Lever |
| **15** | Spring Ring | **37** | Allen Screws | **59** | Trigger Latch, Complete |
| **16** | Clamp | **38** | Female Screw | **60** | Trigger Latch |
| **17** | Hammer | **39** | Front Sight | **61** | Sliding Piece |
| **18** | Washers | **40** | Forend | **62** | Metal Insertion |
| **19** | Small Spring | **41** | Insertion | **Parts Not Shown** | |
| **20** | Trigger Springs | **42** | Extra Weight | | Long Screw |
| **21** | Rear Sight, Complete | **43** | Forend Screw | | Strong Trigger Spring |
| **22** | Rear Sight Base | **44** | Grips | | Lever, Complete |

# Model 152 Single Shot



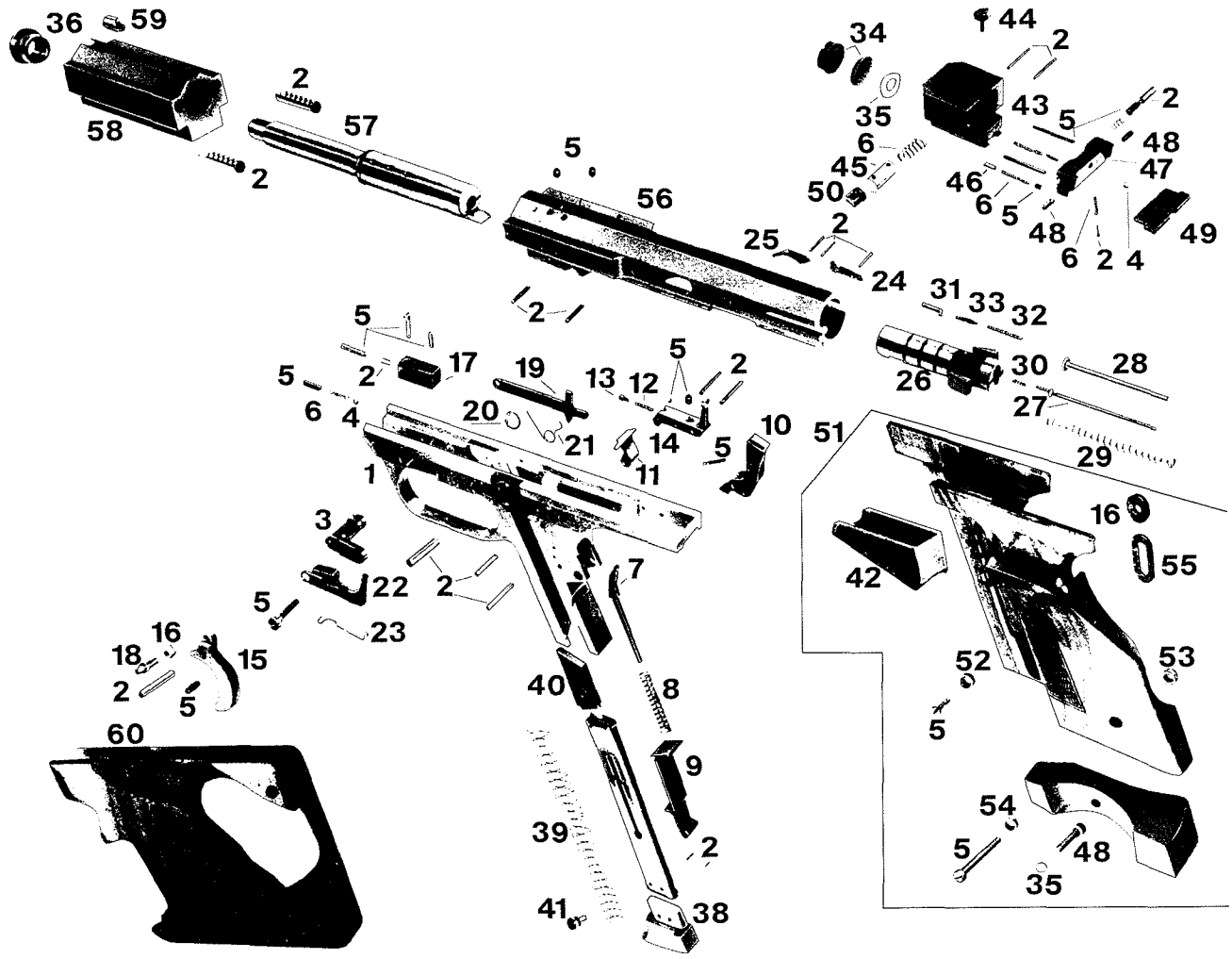

| | | | | | |
|---|---|---|---|---|---|
| **1** | Nut | **23** | Spring Housing | **45** | Trigger Latch |
| **2** | Screws | **24** | Spring for Windage | **46** | Mechanical Part of Trigger, Complete |
| **3** | Pins | **25** | Washer | **47** | Support of Magnet |
| **4** | Bolts | **26** | Rear Sight Blade | **48** | Core |
| **5** | Springs | **27** | Rear Sight Leaf | **49** | Adjusting Angle |
| **6** | Front Sight | **28** | Insertion | **50** | Target Grip |
| **7** | Annulus | **29** | Extra Weight | **51** | Guard |
| **8** | Ejector | **30** | Forend Screw | **52** | Cover Plate |
| **9** | Clamp | **31** | Barrel | **53** | Forend |
| **10** | Ball Bearings | **32** | Trigger Guard, Complete | **54** | Electronic Print P 2 |
| **11** | Allen Screws | **33** | Receiver | **55** | Plug Socket |
| **12** | Female Screw | **34** | Breech Complete | **56** | Press Button Contacts |
| **13** | Front Sight Mounting | **35** | Breech | **57** | O-Washer |
| **14** | Rear Sight Complete | **36** | Firing Pin | **58** | Battery |
| **15** | Rear Sight Base | **37** | Spring Washer | **59** | Black Strands |
| **16** | Elevation Piece | **38** | Catch Release | **60** | Battery Extractor Strap |
| **17** | Micro-Screw | **39** | Catch | **61** | Insulation Pipes |
| **18** | Benzing Washer | **40** | Breech Lever, Complete | **62** | Wire Stopper |
| **19** | Special Washer | **41** | Trigger Base | **63** | Switch and Indicator Print |
| **20** | Micro-Nut | **42** | Trigger Support | | |
| **21** | Click-Pins | **43** | Switch Cell | | |
| **22** | Windage Axle | **44** | Trigger Fixation | | |

# Model 208/211 and 214/215 Auto



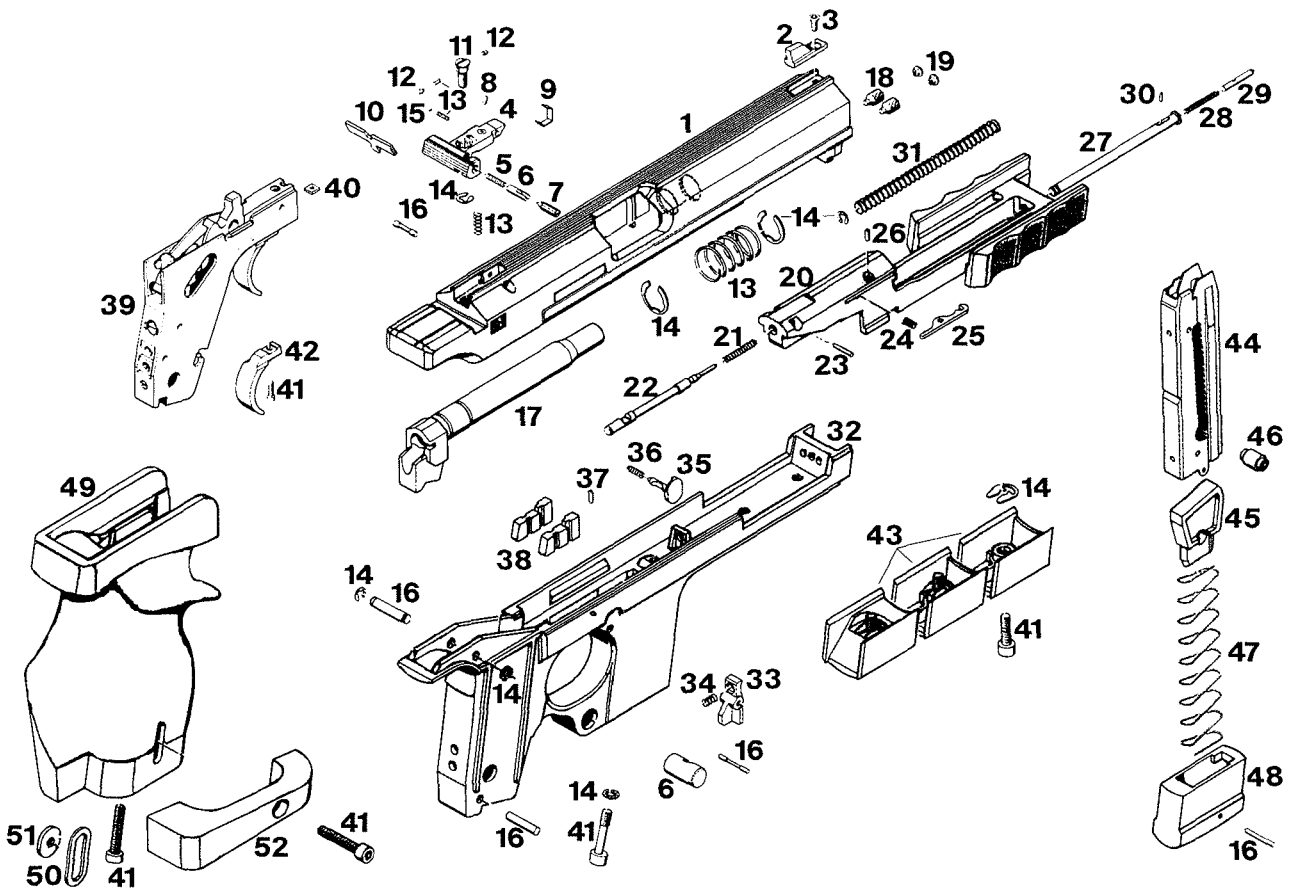

| | | | | | |
|---|---|---|---|---|---|
| **1** | Springs | **23** | Sear | **45** | Rear Sight, Complete |
| **2** | Metal Insertion | **24** | Sear Spring | **46** | Rear Sight Support |
| **3** | Nut Disc | **25** | Sear Screw | **47** | Rear Sight Leaf |
| **4** | Grip Plate Screws | **26** | Sear Pin | **48** | Adjustable Windage Screw |
| **5** | Fixing Screw | **27** | Magazine Holder | **49** | Click Spring |
| **6** | Washers | **28** | Hammer Strut | **50** | Click Bolt |
| **7** | Screws | **29** | Mainspring | **51** | Adjustable Elevation Screw |
| **8** | Normal Weight | **30** | Hammer | **52** | Adjustable Elevation Nut |
| **9** | Heavy Weight | **31** | Hammer Bolt | **53** | Rear Sight Blade |
| **10** | Extra Heavy Weight | **32** | Blocking Piece | **54** | Magazine, Complete |
| **11** | Trigger Guard | **33** | Nuts | **55** | Magazine Extension |
| **12** | Trigger Guard Pin | **34** | Balls | **56** | Foundations |
| **13** | Trigger Guard Spring | **35** | Pressure Piece | **57** | Grips, Complete |
| **14** | Annulus | **36** | Safety | **Parts Not Shown** | |
| **15** | Trigger Pin | **37** | Trigger Latch, Complete | | Short Trigger Latch, Complete |
| **16** | Pins | **38** | Front Sight | | Magazine Feeder |
| **17** | Trigger Screw | **39** | Breech, Complete | | Magazine Support |
| **18** | Trigger Bar | **40** | Extractor | | Slide |
| **19** | Trigger Bar Spring | **41** | Firing Pin Support | | Magazine Spring |
| **20** | Spring Pin | **42** | Firing Pin Spring | | |
| **21** | Recuperator Spring | **43** | Firing Pin | | |
| **22** | Ejector | **44** | Breech | | |

# Model 232 Auto



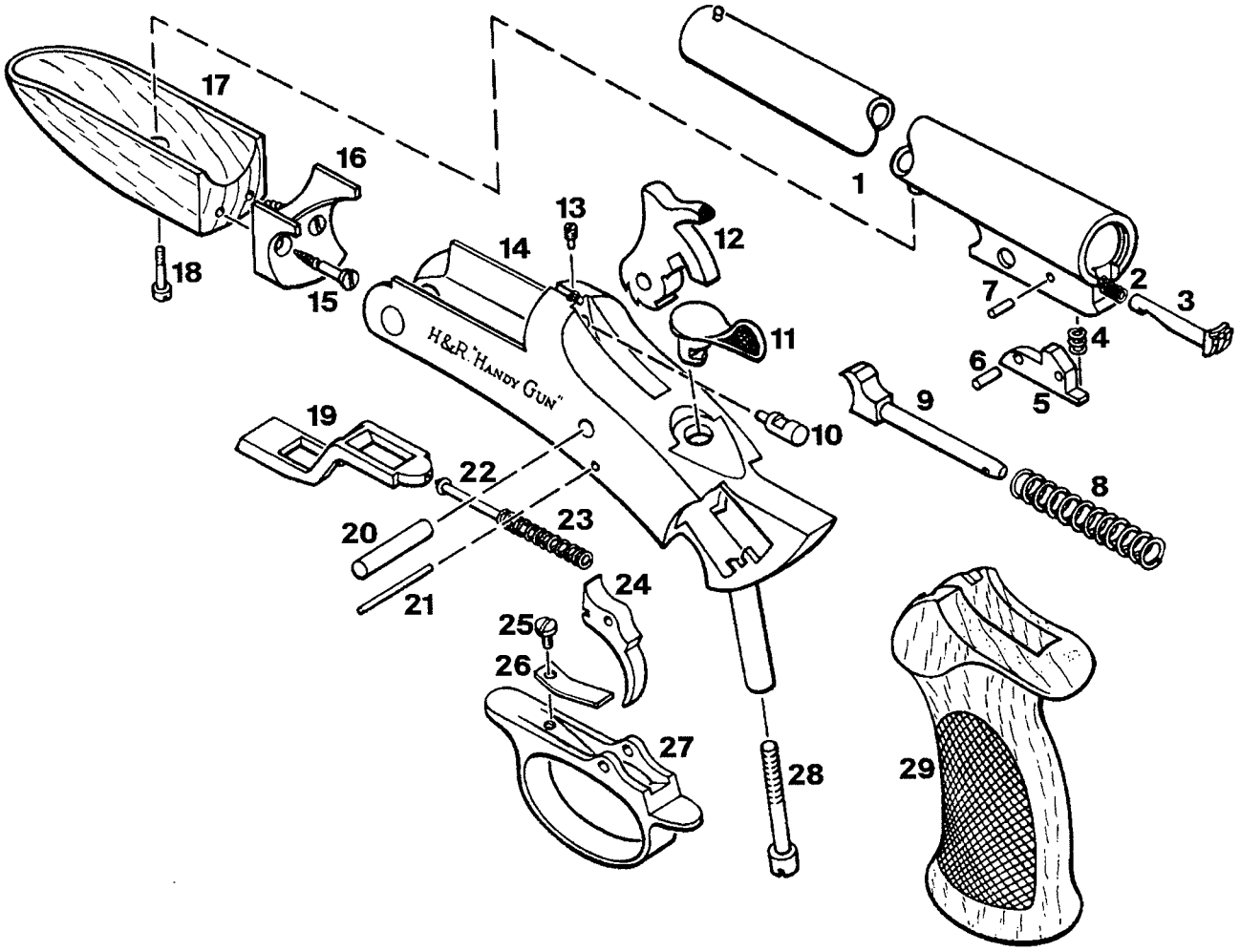

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **21** | Trigger Bar Spring | **41** | Feeder Button |
| **2** | Pins | **22** | Breech Catch | **42** | Rubber Wedge |
| **3** | Locking Lever | **23** | Breech Catch Spring | **43** | Rear Sight |
| **4** | Balls | **24** | Disconnector | **44** | Elevation Screw |
| **5** | Screws | **25** | Ejector | **45** | Pivot Pin |
| **6** | Springs | **26** | Breech | **46** | Click Pin |
| **7** | Hammer Strut | **27** | Firing Pin | **47** | Rear Sight Support |
| **8** | Mainspring | **28** | Firing Pin Guide | **48** | Allen Screw |
| **9** | Magazine Catch | **29** | Recoil Spring | **49** | Rear Sight Blade |
| **10** | Hammer | **30** | Firing Pin Spring | **50** | Windage Screw |
| **11** | Trigger Sear | **31** | Extractor | **51** | Adjustable Grips |
| **12** | Sear Spring | **32** | Extractor Spring | **52** | Screw Guide |
| **13** | Sear Spring Screw | **33** | Extractor Spring Pin | **53** | Female Screw |
| **14** | Bearing | **34** | Buffer | **54** | Foundation |
| **15** | Trigger Latch | **35** | Washer | **55** | Metal Insertion |
| **16** | Nuts | **36** | Muzzle Nut | **56** | Receiver |
| **17** | Adjustment Piece | **37** | Magazine Body | **57** | Barrel |
| **18** | Trigger Screw | **38** | Magazine Extension | **58** | Barrel Sleeve |
| **19** | Trigger Bar | **39** | Magazine Spring | **59** | Front Sight |
| **20** | Positioning Washer | **40** | Feeder | **60** | Target Grip |

# Model 280 Auto



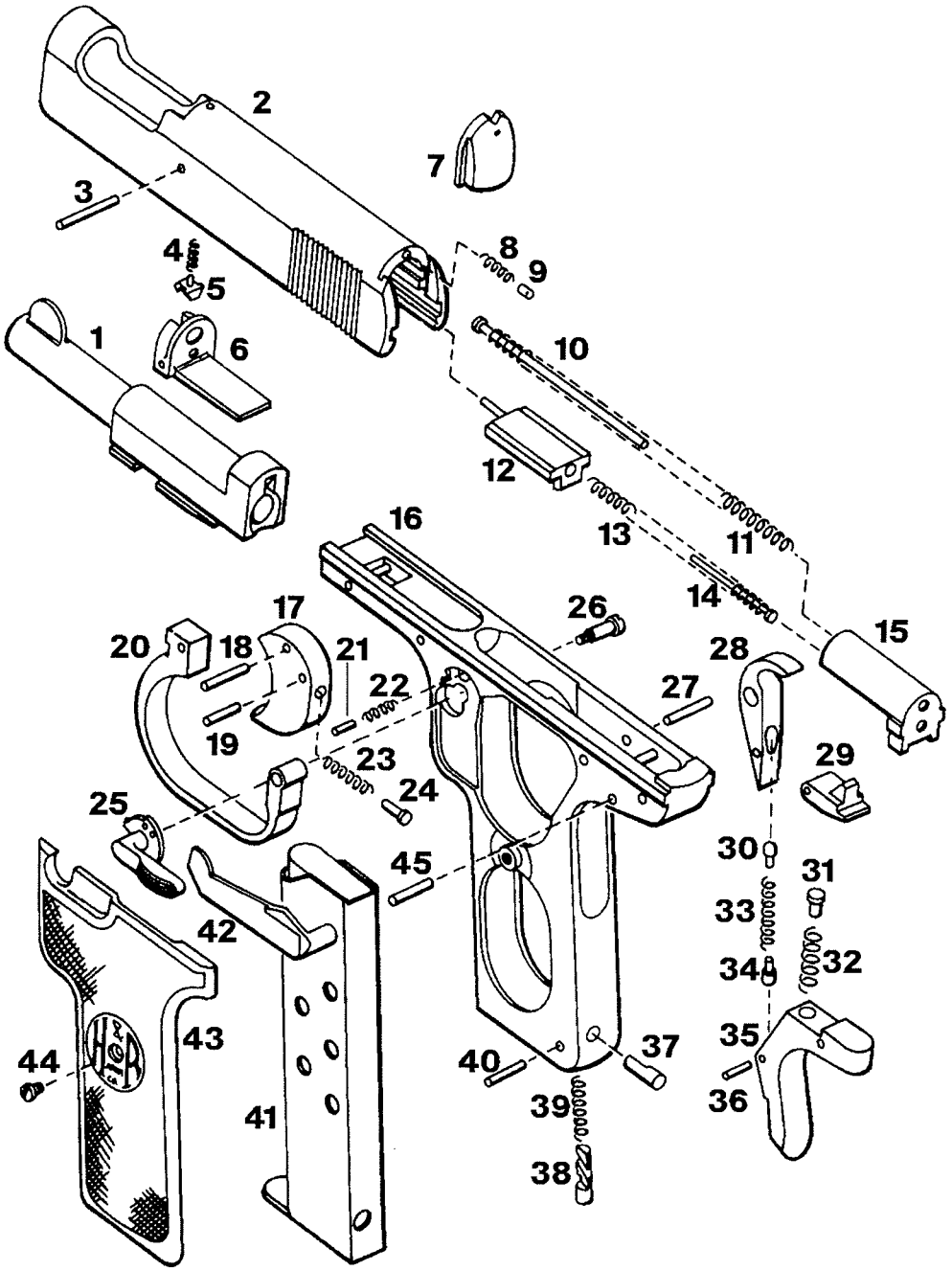

| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **20** | Slide, Complete | **38** | Buffers |
| **2** | Foresight | **21** | Firing Pin Spring | **39** | Trigger Action, Complete |
| **3** | Countersunk Allen Screw | **22** | Firing Pin | **40** | Square Nut |
| **4** | Rear Sight Mount | **23** | Conex Pin | **41** | Allen Screws |
| **5** | Pressure Stud Spring | **24** | Extractor Spring | **42** | Trigger |
| **6** | Pressure Stud | **25** | Extractor | **43** | Counterweights |
| **7** | Windage Adjustment Screw | **26** | Expansion Pin | **44** | Magazine Box, Complete |
| **8** | Windage Click Pin | **27** | Recoil Spring Guide | **45** | Magazine Follower |
| **9** | Leaf Spring | **28** | Compression Stud Spring | **46** | Loading Button |
| **10** | Rear Sight Blade | **29** | Compression Stud | **47** | Magazine Spring |
| **11** | Elevation Adjustment Screw | **30** | Expansion Pin | **48** | Magazine Extension |
| **12** | Click Pin | **31** | Recoil Spring | **49** | Adjustable Grip, Complete |
| **13** | Compression Springs | **32** | Frame | **50** | Metal Insert |
| **14** | Circlips | **33** | Magazine Catch | **51** | Nut |
| **15** | Ball | **34** | Compression Spring for Magazine Catch | **52** | Palm Shelf |
| **16** | Pins | | | **Parts Not Shown** | |
| **17** | Barrel, Complete | **35** | Slide Catch, Complete | | Trigger Pin |
| **18** | Screws | **36** | Slide Catch Spring | | Trigger Allen Screw |
| **19** | Plugs | **37** | Grub Screw | | Trigger Circlip |

## Handy Gun



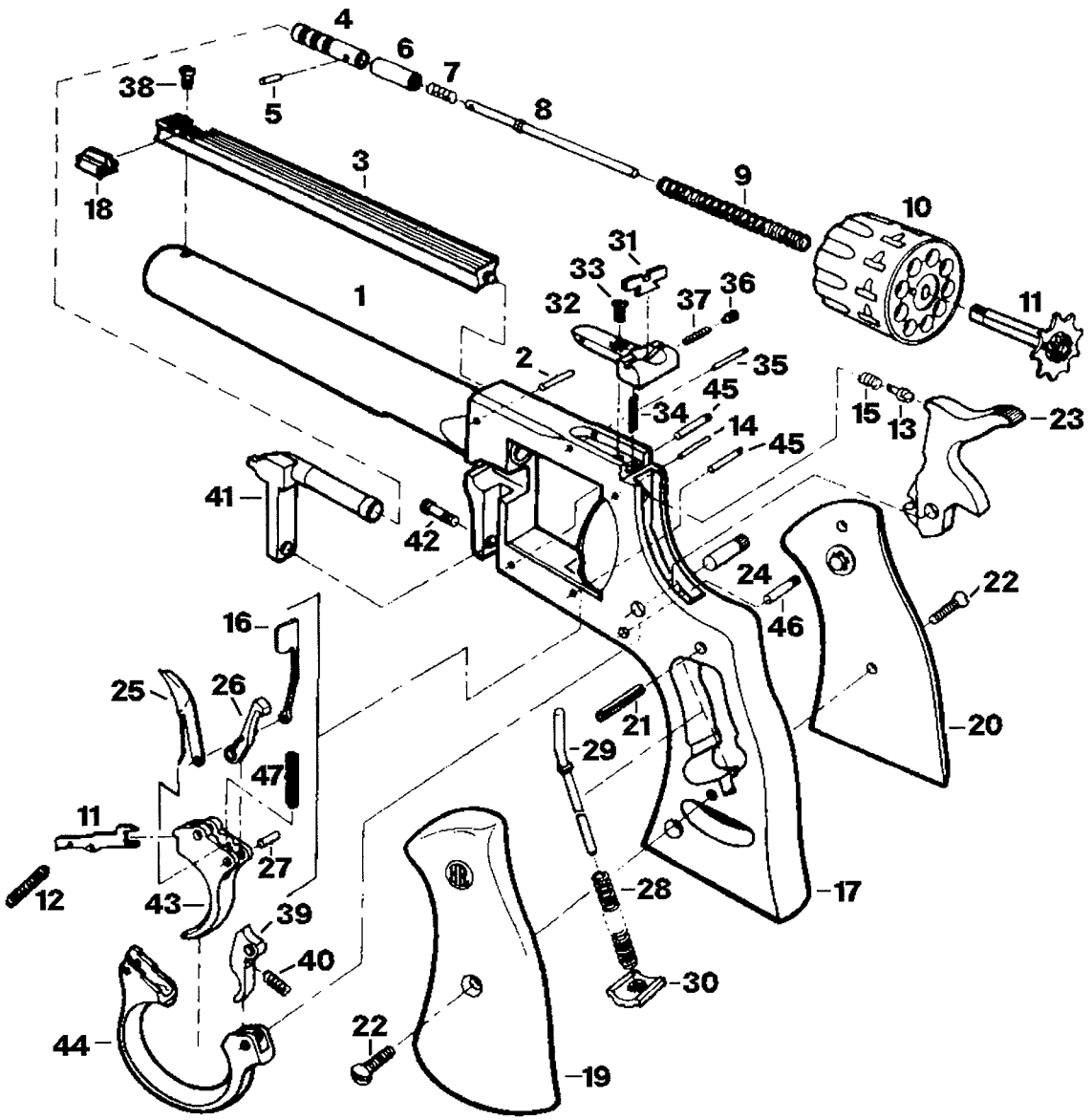

| | | | |
|---|---|---|---|
| **1** | Barrel | **16** | Forend Iron |
| **2** | Ejector Spring | **17** | Forend |
| **3** | Ejector | **18** | Forend Screw |
| **4** | Ejector Sear Spring | **19** | Barrel Latch |
| **5** | Ejector Sear | **20** | Hammer Pin |
| **6** | Ejector Sear Trip Pin | **21** | Trigger Pin |
| **7** | Ejector Sear Pivot | **22** | Barrel Latch Plunger |
| **8** | Hammer Spring | **23** | Barrel Latch Spring |
| **9** | Hammer Strut | **24** | Trigger |
| **10** | Firing Pin | **25** | Trigger Spring Screw |
| **11** | Barrel Latch Lever | **26** | Trigger Spring |
| **12** | Hammer | **27** | Trigger Guard |
| **13** | Firing Pin Retaining Screw | **28** | Grip Screw |
| **14** | Frame | **29** | Grip |
| **15** | Forend Iron Screws | | |

## 32 Auto



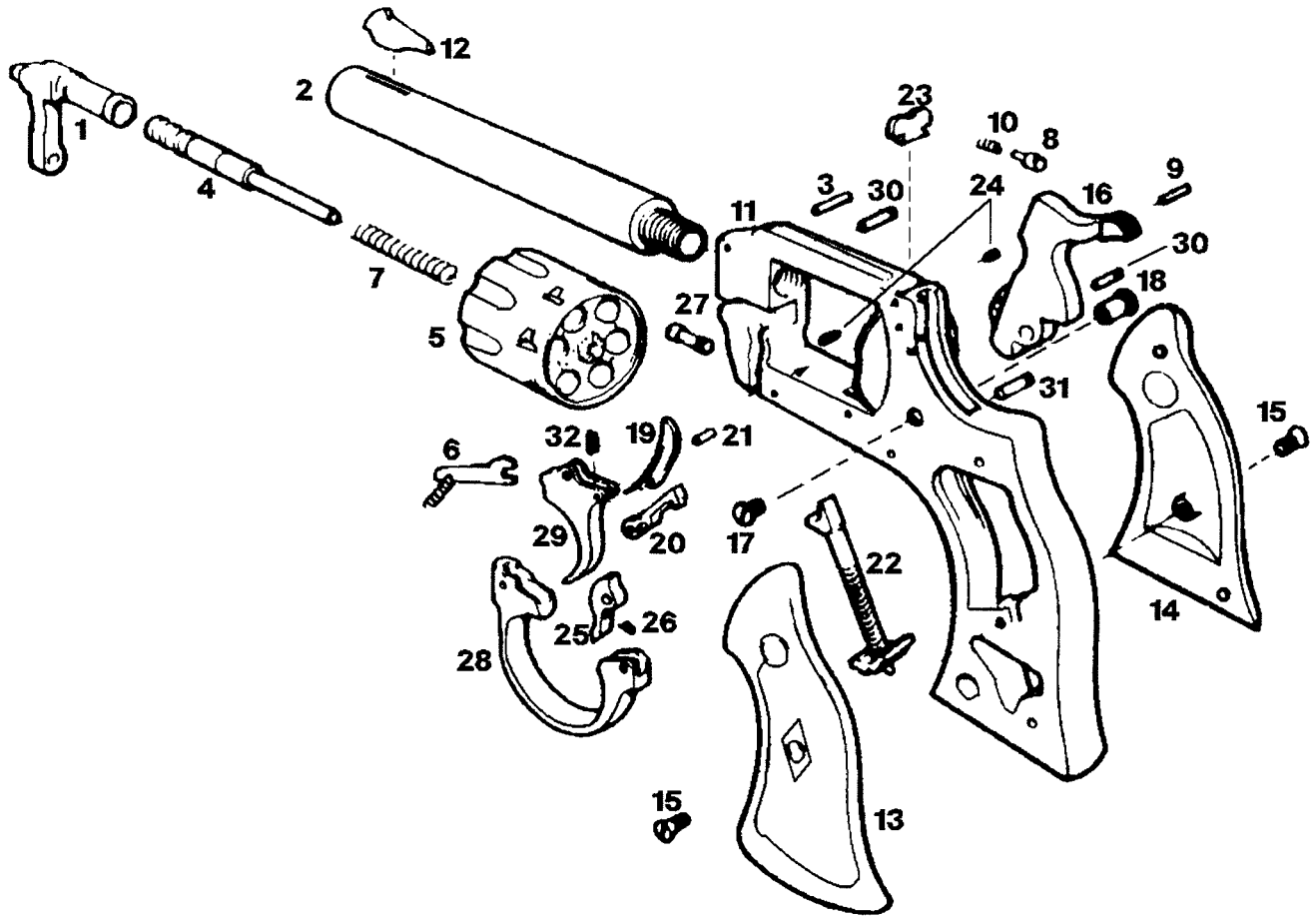

| | | | | | |
|---|---|---|---|---|---|
| 1 | Barrel | 16 | Frame | 31 | Sear Spring Follower |
| 2 | Slide | 17 | Trigger | 32 | Sear Spring |
| 3 | Bolt Face Retainer Pin | 18 | Trigger Pin | 33 | Magazine Safety Spring |
| 4 | Extractor Spring | 19 | Trigger Stop Pin | 34 | Magazine Safety Spring Plunger |
| 5 | Extractor | 20 | Trigger Guard | 35 | Grip Safety |
| 6 | Bolt Face | 21 | Safety Catch Detent | 36 | Magazine Safety Pin |
| 7 | Slide End Plate | 22 | Safety Catch Detent Spring | 37 | Magazine Catch |
| 8 | End Plate Detent Spring | 23 | Trigger Spring | 38 | Magazine Release Button |
| 9 | End Plate Detent | 24 | Trigger Spring Plunger | 39 | Magazine Catch Spring |
| 10 | Recoil Spring Guide | 25 | Thumb Safety | 40 | Magazine Catch Pin |
| 11 | Recoil Spring | 26 | Trigger Guard Hinge Screw | 41 | Magazine Assembly |
| 12 | Firing Pin | 27 | Sear Pin | 42 | Trigger Bar |
| 13 | Firing Pin Spring | 28 | Magazine Safety | 43 | Grip |
| 14 | Firing Pin Spring Guide | 29 | Sear | 44 | Grip Screw |
| 15 | Slide Return Block | 30 | Trigger Bar Detent | 45 | Grip Safety Stop Pin |

# Model 603, 604, 903, 904, 905, 504, 826, 829 and 832 Revolver



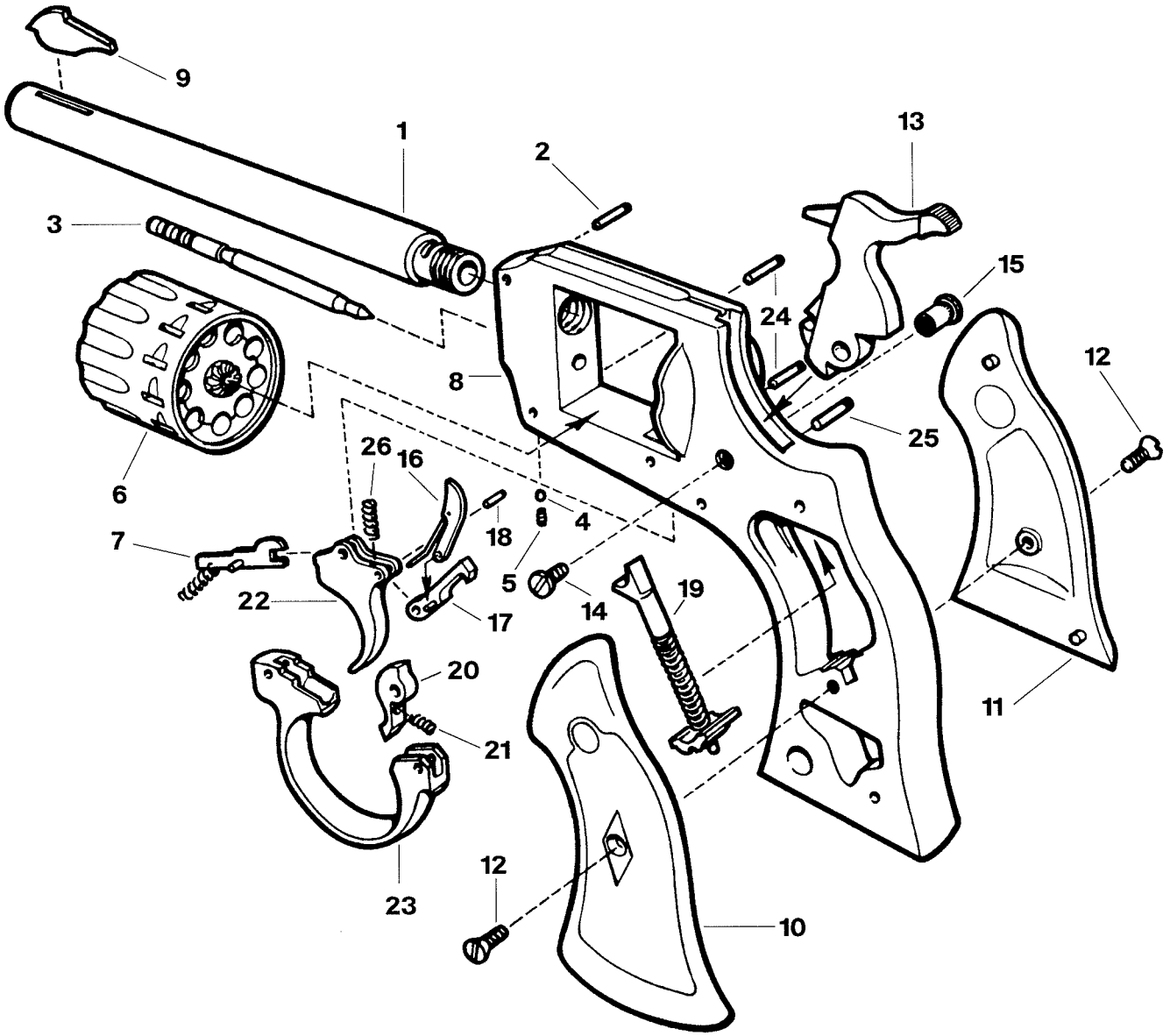

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Frame | **33** | Rear Sight Elevation Screw |
| **2** | Barrel Retaining Pin | **18** | Front Sight | **34** | Rear Sight Elevation Spring |
| **3** | Barrel Rib | **19** | Left Grip | **35** | Rear Sight Pivot Pin |
| **4** | Center Pin Head | **20** | Right Grip | **36** | Rear Sight Windage Screw |
| **5** | Center Pin Head Retaining Pin | **21** | Grip Pin | **37** | Rear Sight Windage Spring |
| **6** | Center Pin Spring Bushing | **22** | Grip Screws | **38** | Barrel Rib Screw |
| **7** | Center Pin Spring | **23** | Hammer | **39** | Sear |
| **8** | Center Pin | **24** | Hammer Pin | **40** | Sear Spring |
| **9** | Extractor Spring | **25** | Lever and Spring Assembly | **41** | Cylinder Crane |
| **10** | Cylinder | **26** | Lifter | **42** | Cylinder Crane Pivot Pin |
| **11** | Cylinder Stop | **27** | Lifter Pin | **43** | Trigger |
| **12** | Cylinder Stop Spring | **28** | Mainspring | **44** | Trigger Guard |
| **13** | Firing Pin | **29** | Mainspring Guide Rod | **45** | Front Trigger Guard and Trigger Pins |
| **14** | Firing Pin Retaining Pin | **30** | Mainspring Guide Seat | **46** | Rear Trigger Guard and Sear Pin |
| **15** | Firing Pin Spring | **31** | Rear Sight Blade | **47** | Trigger Spring |
| **16** | Firing Pin Striker | **32** | Rear Sight Base | | |

# Model 732 and 733 Revolver



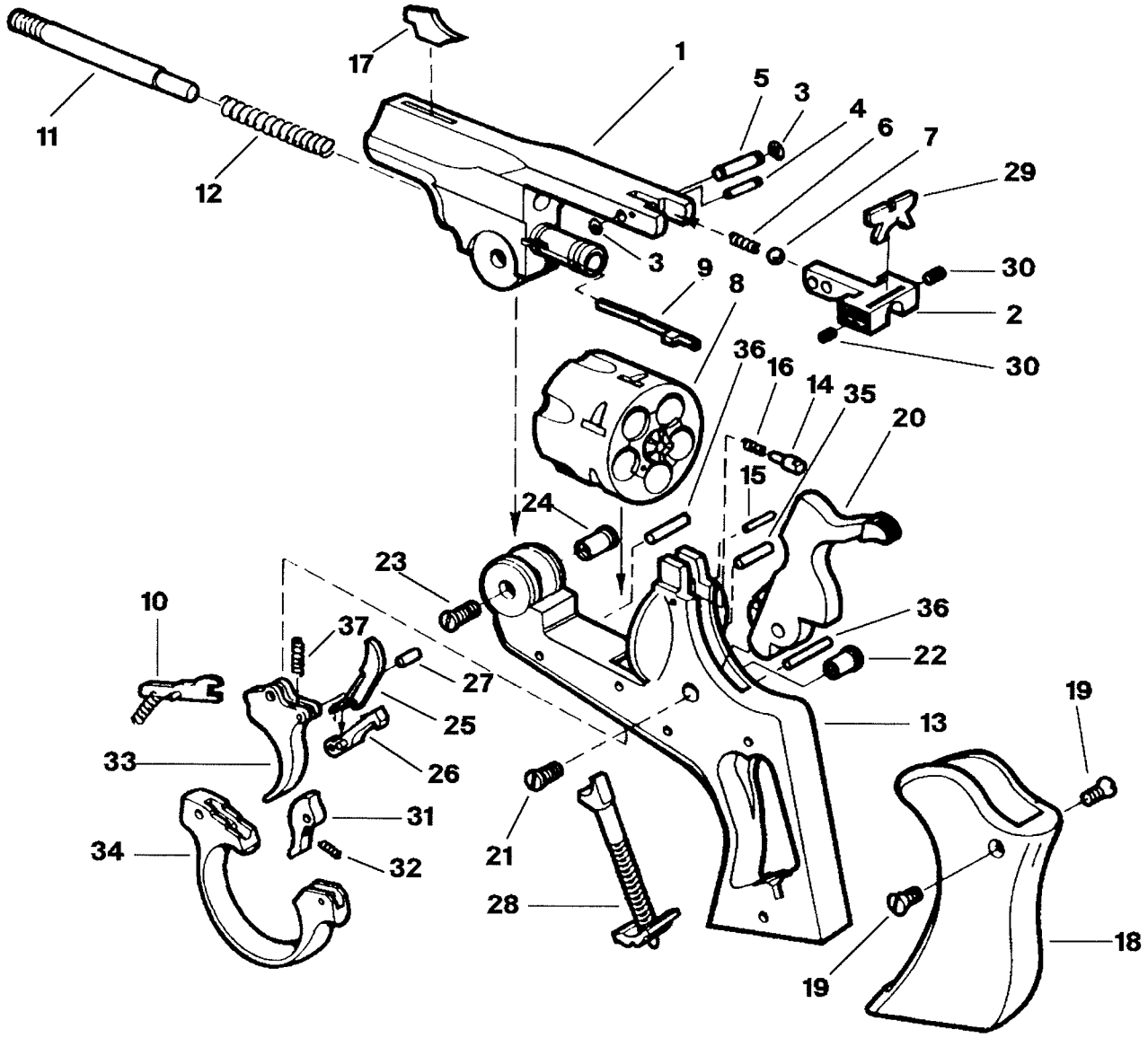

| | | | |
|---|---|---|---|
| **1** | Cylinder Crane | **18** | Hammer Screw Stud |
| **2** | Barrel | **19** | Lever and Spring Assembly |
| **3** | Barrel Retaining Pin | **20** | Lifter |
| **4** | Center Pin Assembly | **21** | Lifter Pin |
| **5** | Cylinder and Extractor Assembly | **22** | Mainspring and Guide Assembly |
| **6** | Cylinder Stop and Spring | **23** | Rear Sight |
| **7** | Extractor Spring | **24** | Rear Sight Windage Screws |
| **8** | Firing Pin | **25** | Sear |
| **9** | Firing Pin Retaining Pin | **26** | Sear Spring |
| **10** | Firing Pin Spring | **27** | Crane Pivot Pin |
| **11** | Frame | **28** | Trigger Guard |
| **12** | Front Sight | **29** | Trigger |
| **13** | Grip, Left | **30** | Trigger Pin and Front Guard Pins |
| **14** | Grip, Right | **31** | Trigger Guard Rear Pin and Sear Pin |
| **15** | Grip Screws | **32** | Trigger Spring |
| **16** | Hammer | | |
| **17** | Hammer Screw | | |

# Model 922 and 933 Revolver




| | | | |
|---|---|---|---|
| **1** | Barrel | **15** | Hammer Screw Stud |
| **2** | Barrel Retaining Pin | **16** | Lever and Spring Assembly |
| **3** | Center Pin | **17** | Lifter |
| **4** | Center Pin Ball Detent | **18** | Lifter Pin |
| **5** | Center Pin Ball Detent Spring | **19** | Mainspring and Guide Assembly |
| **6** | Cylinder and Extractor Assembly | **20** | Sear |
| **7** | Cylinder Stop and Spring | **21** | Sear Spring |
| **8** | Frame | **22** | Trigger |
| **9** | Front Sight | **23** | Trigger Guard |
| **10** | Left Grip | **24** | Trigger Pin and Guard Pin (Small) |
| **11** | Right Grip | **25** | Trigger Guard Rear Pin and Sear Pin (Large) |
| **12** | Grip Screws | **26** | Trigger Spring |
| **13** | Hammer | | |
| **14** | Hammer Screw | | |

# Model 925 Revolver




**Key**

| | |
|---|---|
| **1** | Barrel |
| **2** | Barrel Catch |
| **3** | Barrel Catch Locking Spring |
| **4** | Barrel Catch Pin |
| **5** | Barrel Catch Pivot Pin |
| **6** | Barrel Catch Spring |
| **7** | Barrel Catch Spring Follower |
| **8** | Cylinder and Extractor Assembly |
| **9** | Cylinder Catch |
| **10** | Cylinder Stop Assembly |
| **11** | Ejector Rod |
| **12** | Ejector Spring |
| **13** | Frame |
| **14** | Firing Pin |
| **15** | Firing Pin Retaining Pin |
| **16** | Firing Pin Spring |
| **17** | Front Sight |
| **18** | Grip |
| **19** | Grip Screws |
| **20** | Hammer |
| **21** | Hammer Screw |
| **22** | Hammer Screw Stud |
| **23** | Hinge Screw |
| **24** | Hinge Screw Stud |
| **25** | Lever and Spring Assembly |
| **26** | Lifter |
| **27** | Lifter Pin |
| **28** | Mainspring and Guide Assembly |
| **29** | Rear Sight Blade |
| **30** | Rear Sight Windage Screws |
| **31** | Sear |
| **32** | Sear Spring |
| **33** | Trigger |
| **34** | Trigger Guard |
| **35** | Trigger Pin |
| **36** | Trigger Guard Rear Pin and Sear Pin (Large) |
| **37** | Trigger Spring |

**Parts Not Shown**

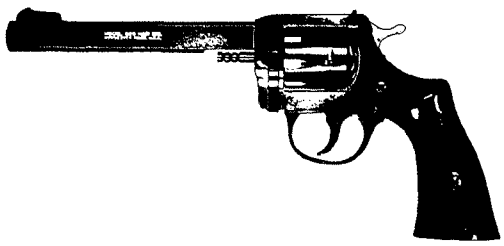
Front Sight Screw

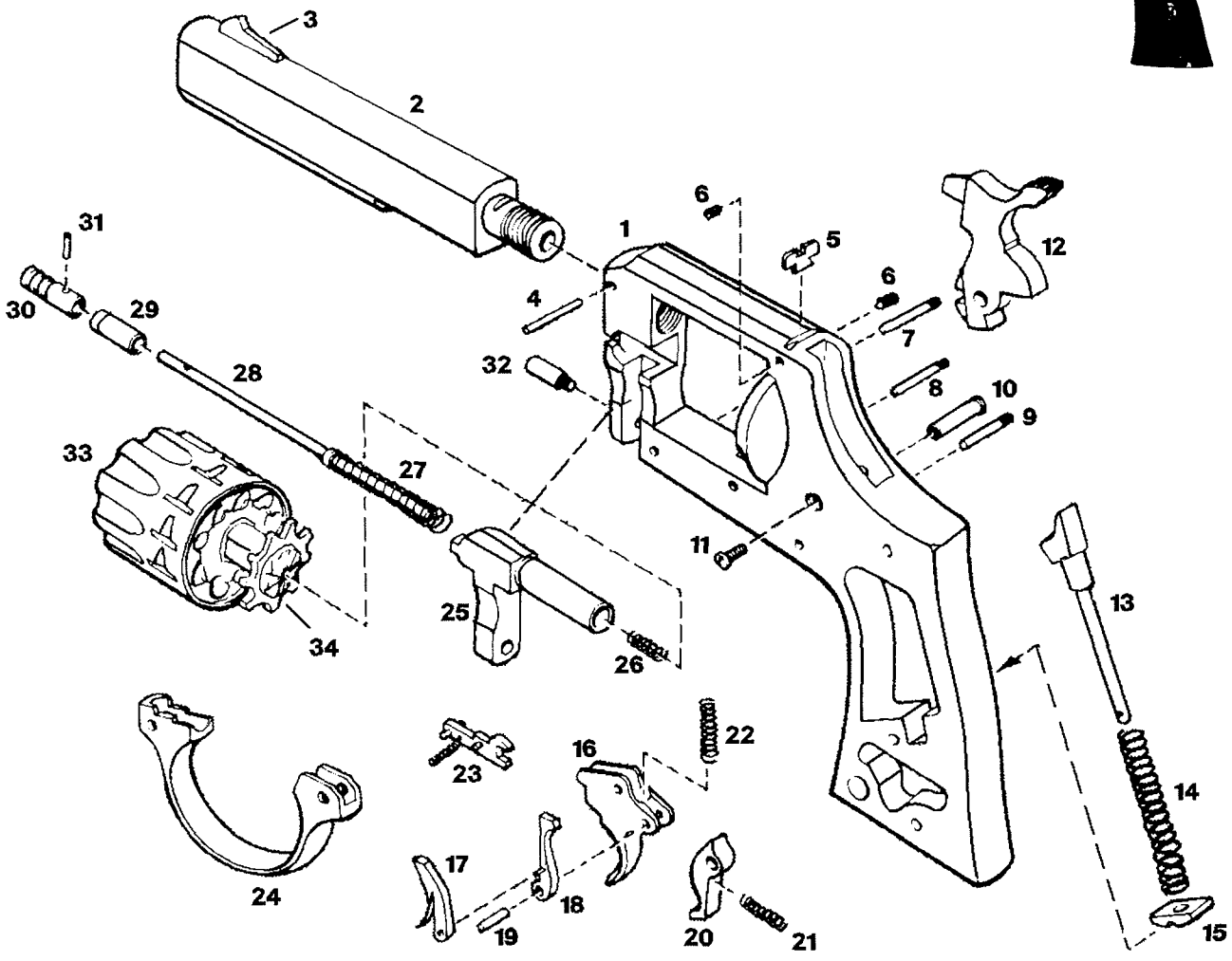
Front Sight Pin

Front Sight Spring

# Model 929 Revolver

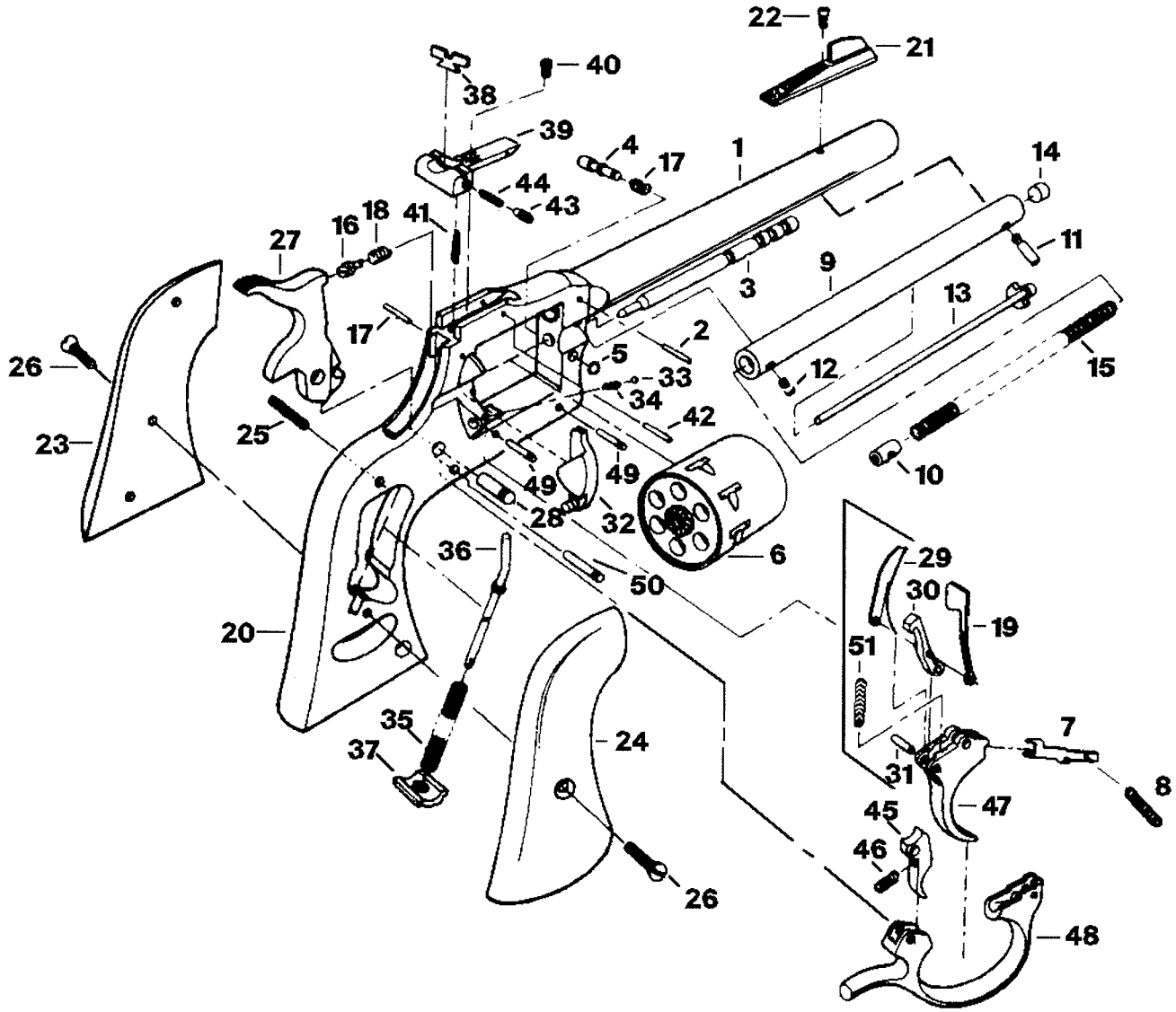
*Courtesy James M. Triggs/NRA*





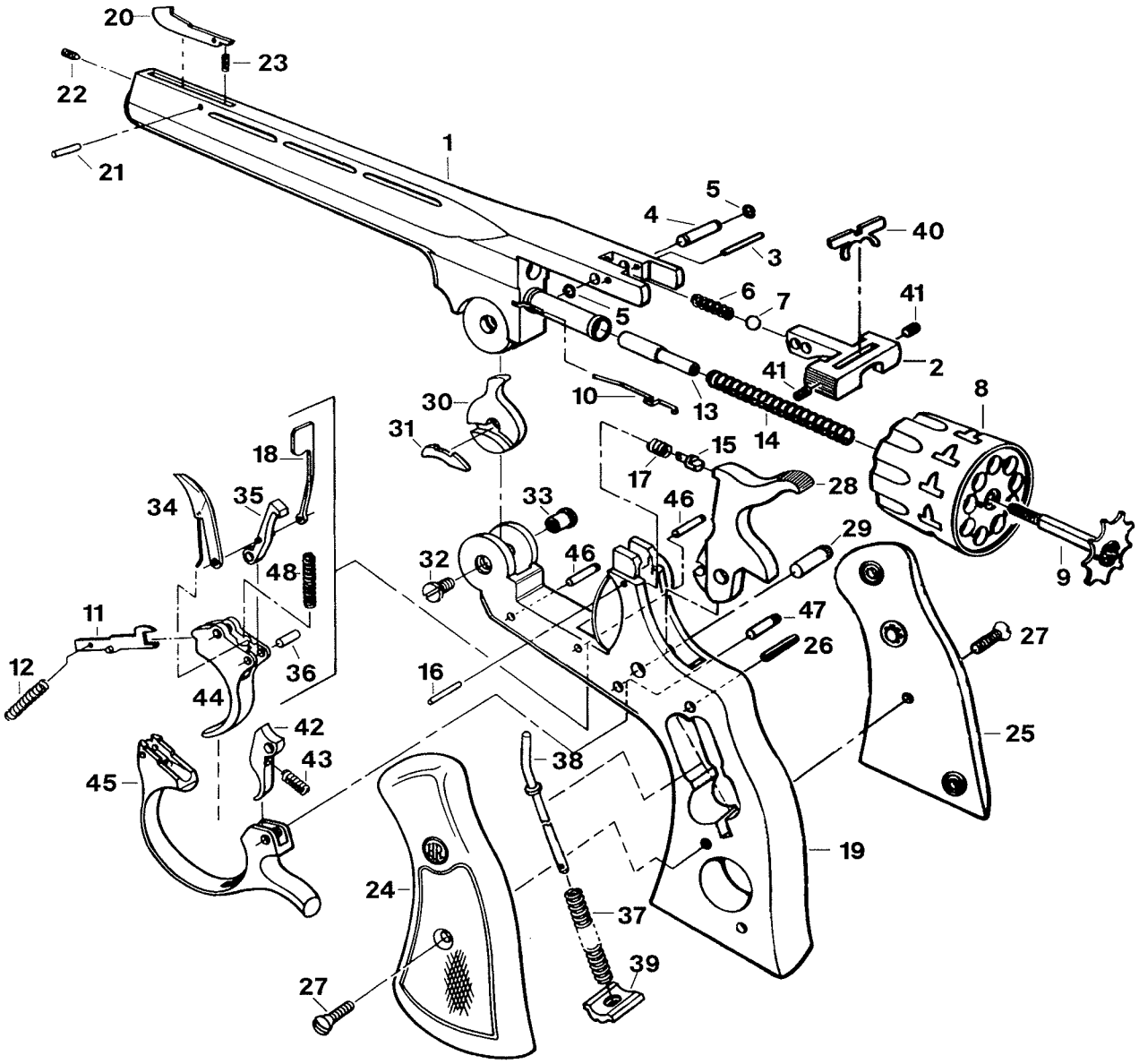

| Key | | | | | |
|---|---|---|---|---|---|
| 1 | Frame | 13 | *Mainspring Guide* | 26 | *Center Pin Spring* |
| 2 | Barrel | 14 | Mainspring | 27 | Extractor Spring |
| 3 | Front Sight | 15 | Mainspring Seat | 28 | Center Pin |
| 4 | Barrel Retaining Pin | 16 | Trigger | 29 | Center Pin Guide |
| 5 | Rear Sight Leaf | 17 | Lever and Spring Assembly | 30 | Center Pin Head |
| 6 | Rear Sight Windage Screws | 18 | Lifter | 31 | Center Pin Head Pin |
| 7 | Front Trigger Guard Pin | 19 | Lifter Pin | 32 | Cylinder Crane Pivot Pin |
| 8 | Trigger Pin | 20 | Sear | 33 | Cylinder |
| 9 | Rear Trigger Guard and Sear Pin | 21 | Sear Spring | 34 | Extractor |
| 10 | Hammer Screw Stud | 22 | Trigger Spring | **Parts Not Shown** | |
| 11 | Hammer Screw | 23 | Cylinder Stop Assembly | | Right Grip |
| 12 | Hammer | 24 | Trigger Guard | | Left Grip |
| | | 25 | Swingout Arm Assembly | | Grip Screws |

# Model 949, 950, 976, 649, 650, 660, 666, 676 and 686 Revolver



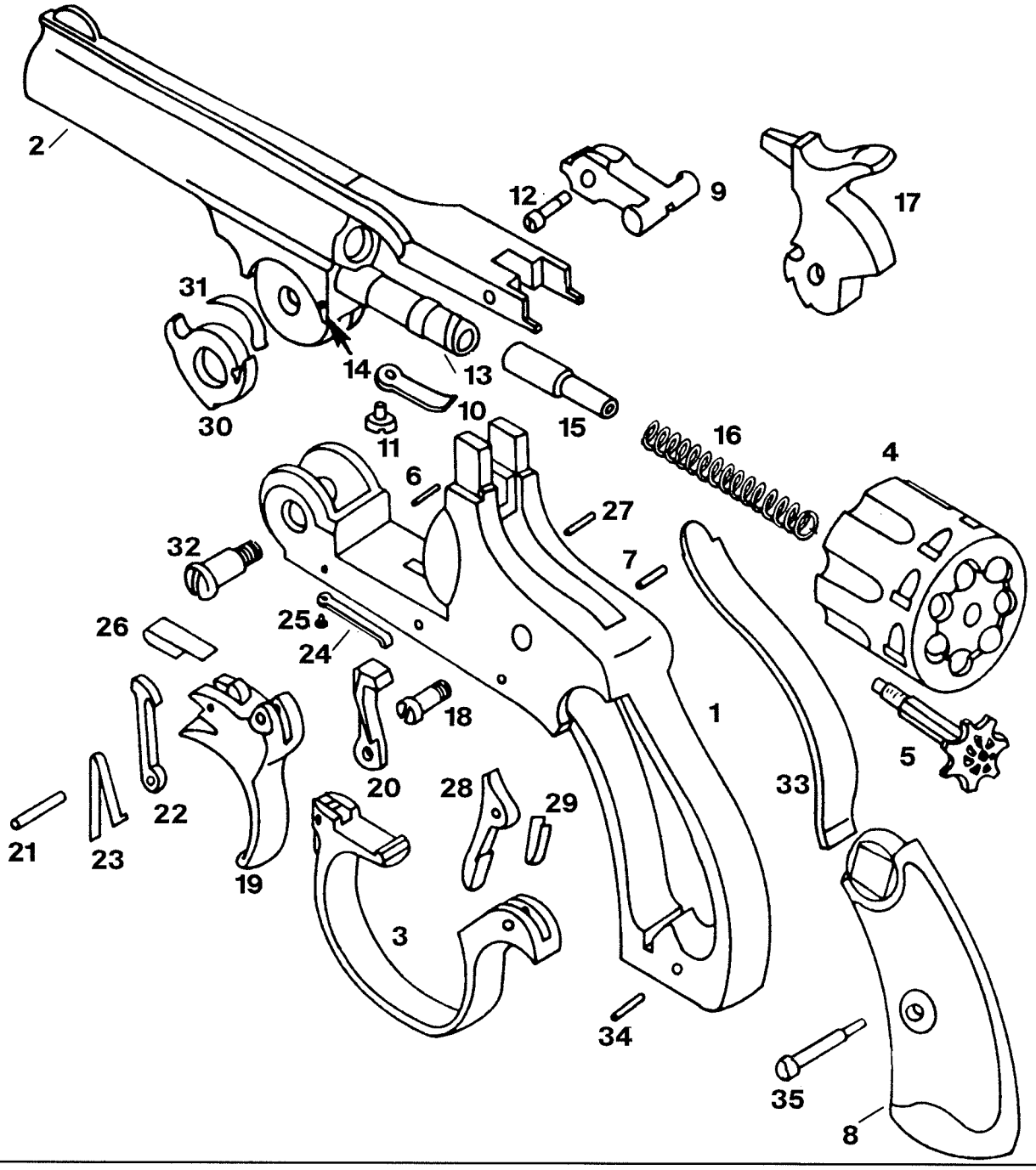

| | | | | | |
|---|---|---|---|---|---|
| 1 | Barrel | 18 | Firing Pin and Center Pin Catch Spring | 34 | Loading Gate Ball Spring |
| 2 | Barrel Retaining Pin | 19 | Firing Pin Striker | 35 | Mainspring |
| 3 | Center Pin | 20 | Frame | 36 | Mainspring Guide Rod |
| 4 | Center Pin Catch | 21 | Front Sight | 37 | Mainspring Guide Seat |
| 5 | Center Pin Catch Retainer | 22 | Front Sight Screw | 38 | Rear Sight Blade |
| 6 | Cylinder | 23 | Left Grip | 39 | Rear Sight Base |
| 7 | Cylinder Stopt | 24 | Right Grip | 40 | Rear Sight Elevation Screw |
| 8 | Cylinder Stop Spring | 25 | Grip Pin | 41 | Rear Sight Elevation Spring |
| 9 | Ejector Housing | 26 | Grip Screws | 42 | Rear Sight Pivot Pin |
| 10 | Ejector Housing Bushing | 27 | Hammer | 43 | Rear Sight Windage Screw |
| 11 | Front Ejector Housing Screw | 28 | Hammer Pin | 44 | Rear Sight Windage Spring |
| 12 | Rear Ejector Housing Screw | 29 | Lever and Spring Assembly | 45 | Sear |
| 13 | Ejector Rod | 30 | Lifter | 46 | Sear Spring |
| 14 | Ejector Rod Stop | 31 | Lifter Pin | 47 | Trigger |
| 15 | Ejector Spring | 32 | Loading Gate | 48 | Trigger Guard |
| 16 | Firing Pin | 33 | Loading Gate Ball | 49 | Front Trigger Guard and Trigger Pin |
| 17 | Firing Pin Retaining Pin | | | 50 | Rear Trigger Guard and Sear Pin |
| | | | | 51 | Trigger Spring |

# Model 999 Sportsman Revolver



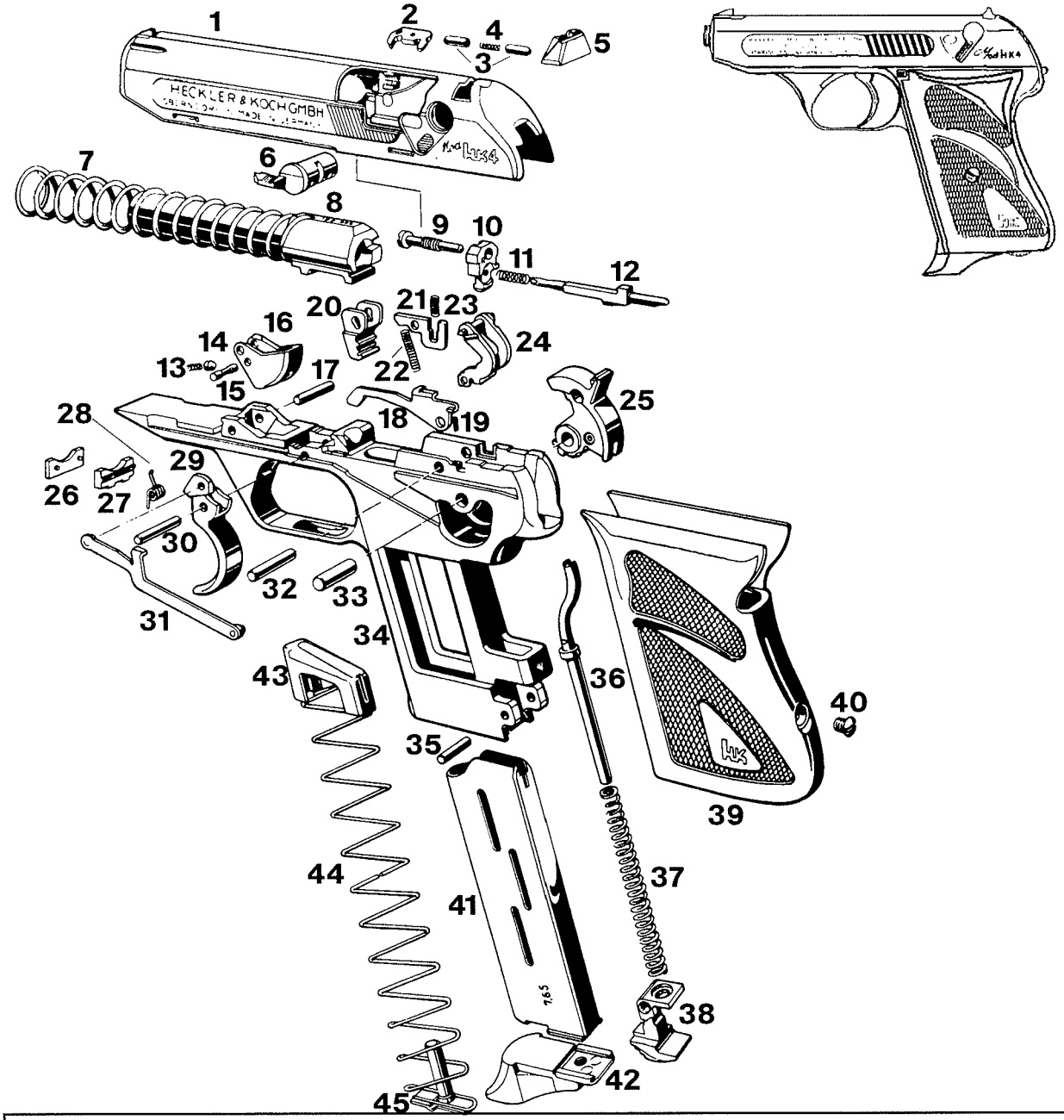

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Cylinder Arbor Assembly | **17** | Firing Pin Spring | **34** | Lever and Spring Assembly |
| **2** | Barrel Catch | **18** | Firing Pin Striker | **35** | Lifter |
| **3** | Barrel Catch Pin | **19** | Frame | **36** | Lifter Pin |
| **4** | Barrel Catch Pivot Pin | **20** | Front Sight | **37** | Mainspring |
| **5** | Barrel Catch Pivot Pin Retainers | **21** | Front Sight Pin | **38** | Mainspring Guide Rod |
| **6** | Barrel Catch Spring | **22** | Front Sight Adjusting Screw | **39** | Mainspring Guide Seat |
| **7** | Barrel Catch Spring Follower | **23** | Front Sight Spring | **40** | Rear Sight Blade |
| **8** | Cylinder | **24** | Left Grip | **41** | Rear Sight Windage Screws |
| **9** | Extractor | **25** | Right Grip | **42** | Sear |
| **10** | Cylinder Catch | **26** | Grip Pin | **43** | Sear Spring |
| **11** | Cylinder Stop | **27** | Grip Screws | **44** | Trigger |
| **12** | Cylinder Stop Spring | **28** | Hammer | **45** | Trigger Guard |
| **13** | Extractor Extension | **29** | Hammer Pin | **46** | Front Trigger Guard Pin and Trigger Pin |
| **14** | Extractor Spring | **30** | Hook | **47** | Rear Trigger Guard Pin and Sear Pin |
| **15** | Firing Pin | **31** | Hook Slide | **48** | Trigger Spring |
| **16** | Firing Pin Retaining Pin | **32** | Barrel Hinge Screw | | |
| | | **33** | Barrel Hinge Screw Stud | | |

# Top Break 22 7-Shot Revolver



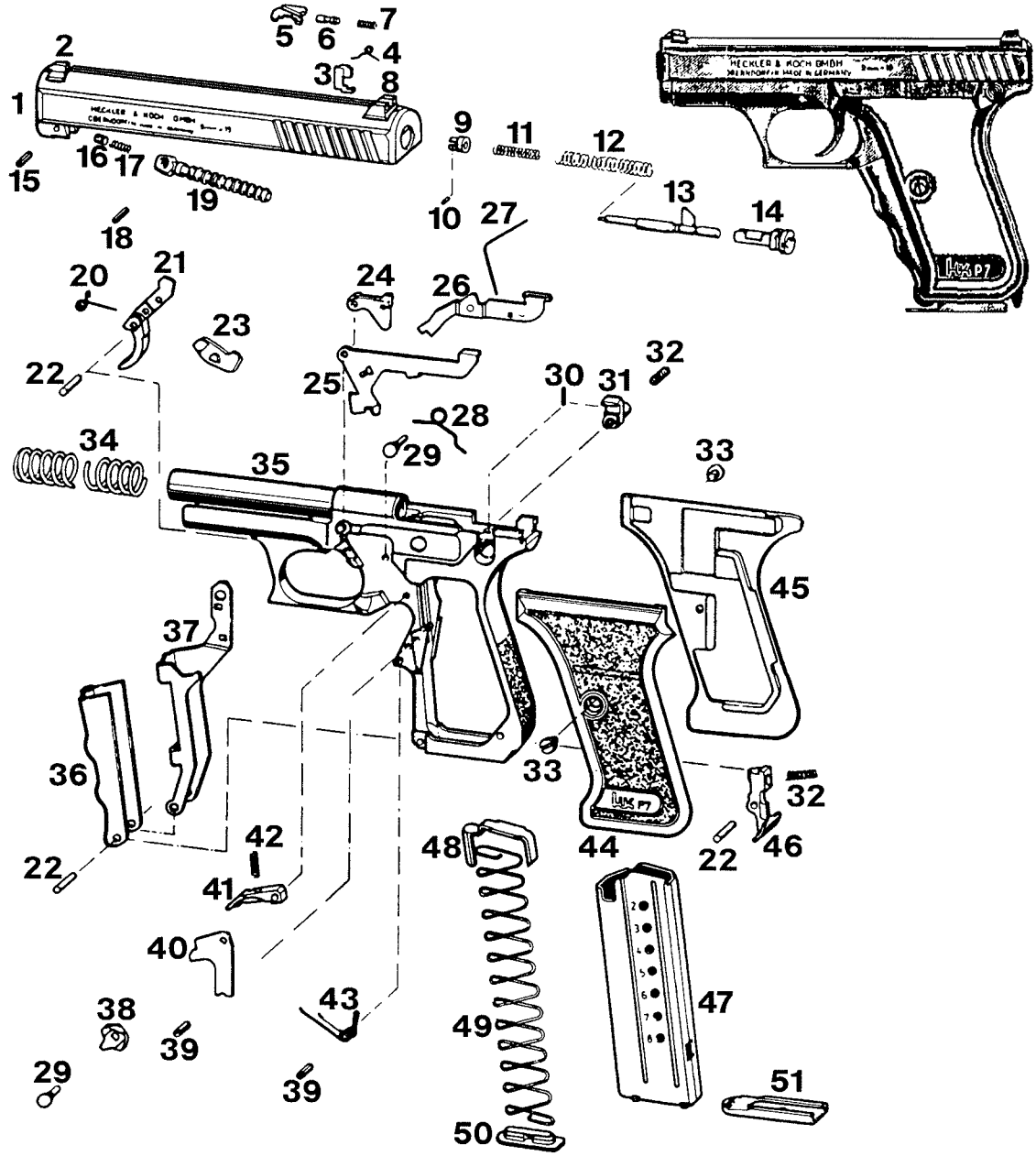

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **14** | Cylinder Arbor Pin | **27** | Trigger Pin |
| **2** | Barrel | **15** | Extractor Extension | **28** | Sear |
| **3** | Trigger Guard | **16** | Extractor Spring | **29** | Sear Spring |
| **4** | Cylinder | **17** | Hammer | **30** | Extractor Hook |
| **5** | Extractor | **18** | Hammer Screw | **31** | Hook Spring |
| **6** | Front Guard Pin | **19** | Trigger | **32** | Barrel Hinge Screw |
| **7** | Guard/Sear Pin | **20** | Lifter | **33** | Mainspring |
| **8** | Left Grip | **21** | Lifter Pin | **34** | Grip Pin |
| **9** | Barrel Catch | **22** | Hand | **35** | Grip Screw |
| **10** | Barrel Catch Spring | **23** | Hand Spring | **Parts Not Shown** | |
| **11** | Barrel Catch Spring Screw | **24** | Cylinder Stop | | Right Grip |
| **12** | Barrel Catch Pivot Screw | **25** | Cylinder Stop Screw | | |
| **13** | Cylinder Arbor | **26** | Trigger Spring | | |

# HK-4 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Barrel Clamp | **31** | Trigger Bar |
| **2** | Extractor | **17** | Cylindrical Pin | **32** | Cylindrical Pin |
| **3** | Set Bolts | **18** | Ejector | **33** | Hammer Pin |
| **4** | Compression Spring | **19** | Ejector Spring | **34** | Receiver |
| **5** | Rear Sight | **20** | Sear | **35** | Cylindrical Pin |
| **6** | Safety Pin | **21** | Spring Support | **36** | Spring Rod |
| **7** | Recoil Spring | **22** | Drag Spring | **37** | Mainspring |
| **8** | Barrel | **23** | Disconnector Spring | **38** | Magazine Catch |
| **9** | Cylinder-Head Screw | **24** | Disconnector | **39** | Grip |
| **10** | Face Plate | **25** | Hammer | **40** | Lens Head Countersunk Screw |
| **11** | Firing Pin Spring | **26** | Buffer Plate | **41** | Magazine Housing |
| **12** | Firing Pin | **27** | Buffer | **42** | Floorplate with Grip Extension |
| **13** | Plunger Spring | **28** | Elbow Spring | **43** | Follower |
| **14** | Plunger | **29** | Trigger | **44** | Follower Spring |
| **15** | Stop Pin | **30** | Cylindrical Pin | **45** | Locking Plate Assembly |

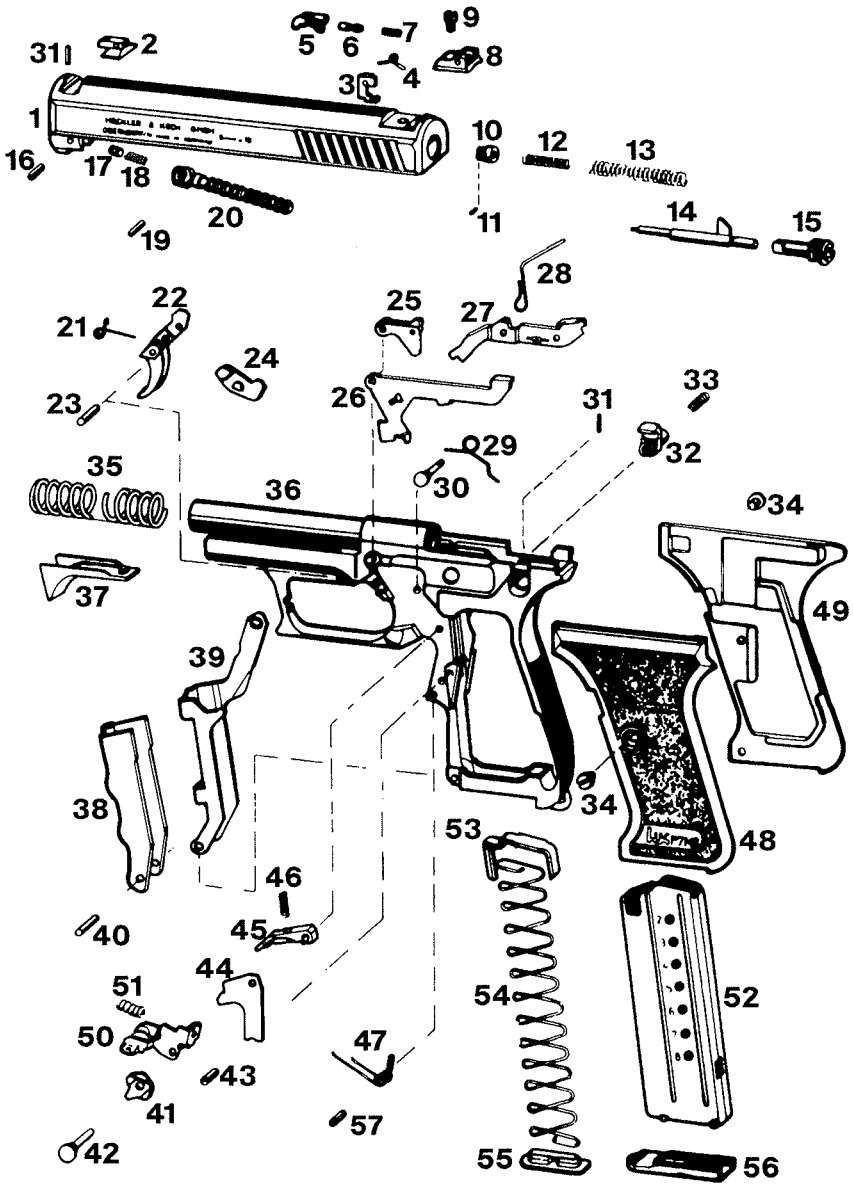
# P7 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **18** | Clamping Pin | **35** | Receiver with Barrel |
| **2** | Front Sight | **19** | Piston | **36** | Squeeze Cocker |
| **3** | Drop Safety Catch | **20** | Elbow Spring | **37** | Drag Lever |
| **4** | Elbow Spring | **21** | Trigger | **38** | Rocker |
| **5** | Extractor | **22** | Cylindrical Pins | **39** | Clamping Levers |
| **6** | Pressure Pin | **23** | Sear | **40** | Cocking Lever Stop |
| **7** | Compression Spring | **24** | Sear Control Lever | **41** | Cocking Latch |
| **8** | Rear Sight | **25** | Catch Lever | **42** | Compression Spring |
| **9** | Ring | **26** | Ejector Lever | **43** | Elbow Spring |
| **10** | Cylindrical Pin | **27** | Spring | **44** | Grip Shell, Left |
| **11** | Inner Firing Pin Spring | **28** | Elbow Spring | **45** | Grip Shell, Right |
| **12** | Outer Firing Pin Spring | **29** | Locking Pins | **46** | Magazine Catch |
| **13** | Firing Pin | **30** | Clamping Sleeve | **47** | Magazine Housing |
| **14** | Bushing | **31** | Slide Retaining Catch | **48** | Follower |
| **15** | Clamping Sleeve | **32** | Compression Spring | **49** | Follower Spring |
| **16** | Fixing Pin | **33** | Grip Screws | **50** | Locking Plate |
| **17** | Compression Spring | **34** | Recoil Spring | **51** | Floorplate |

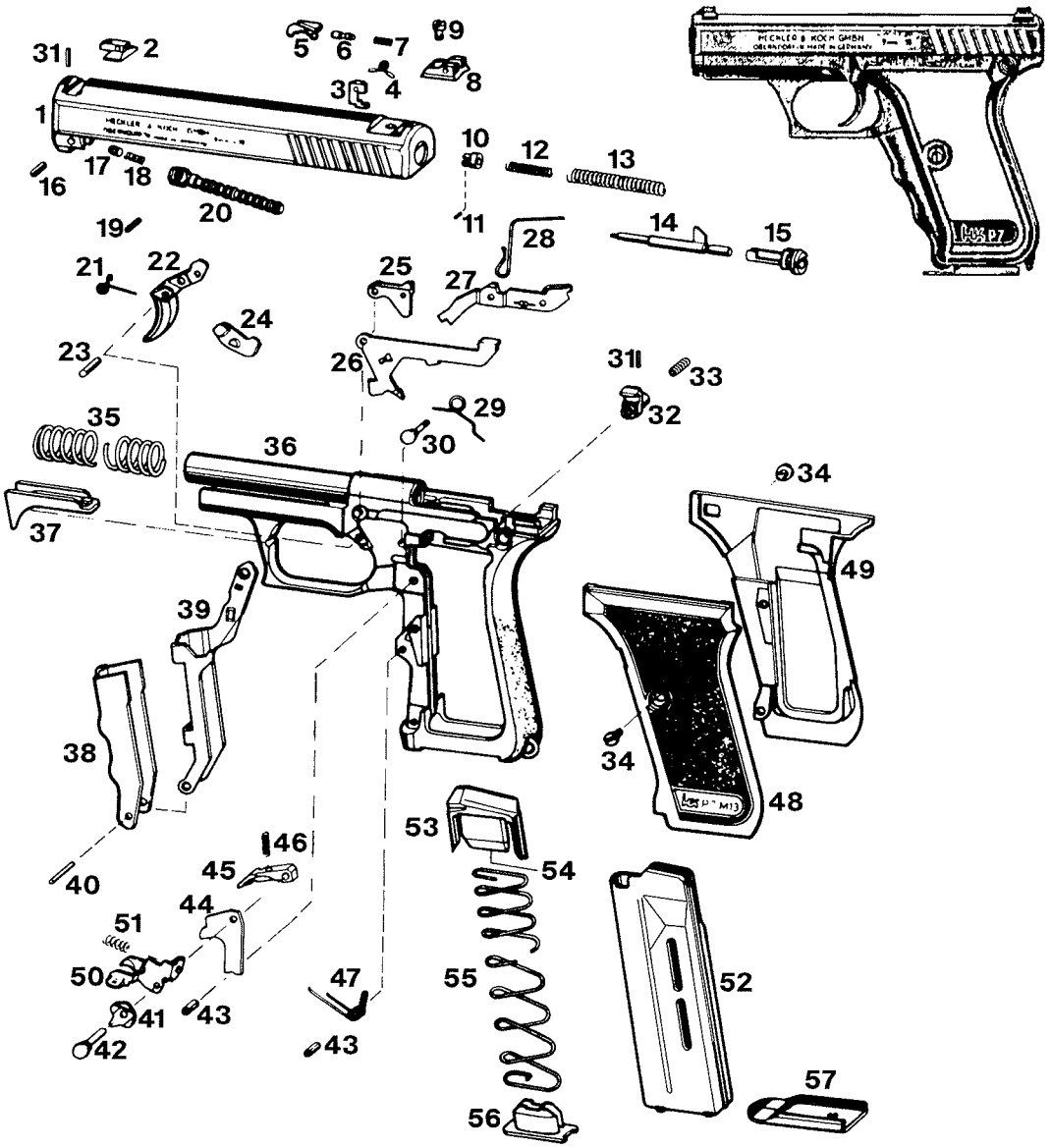
# P7M8 Auto





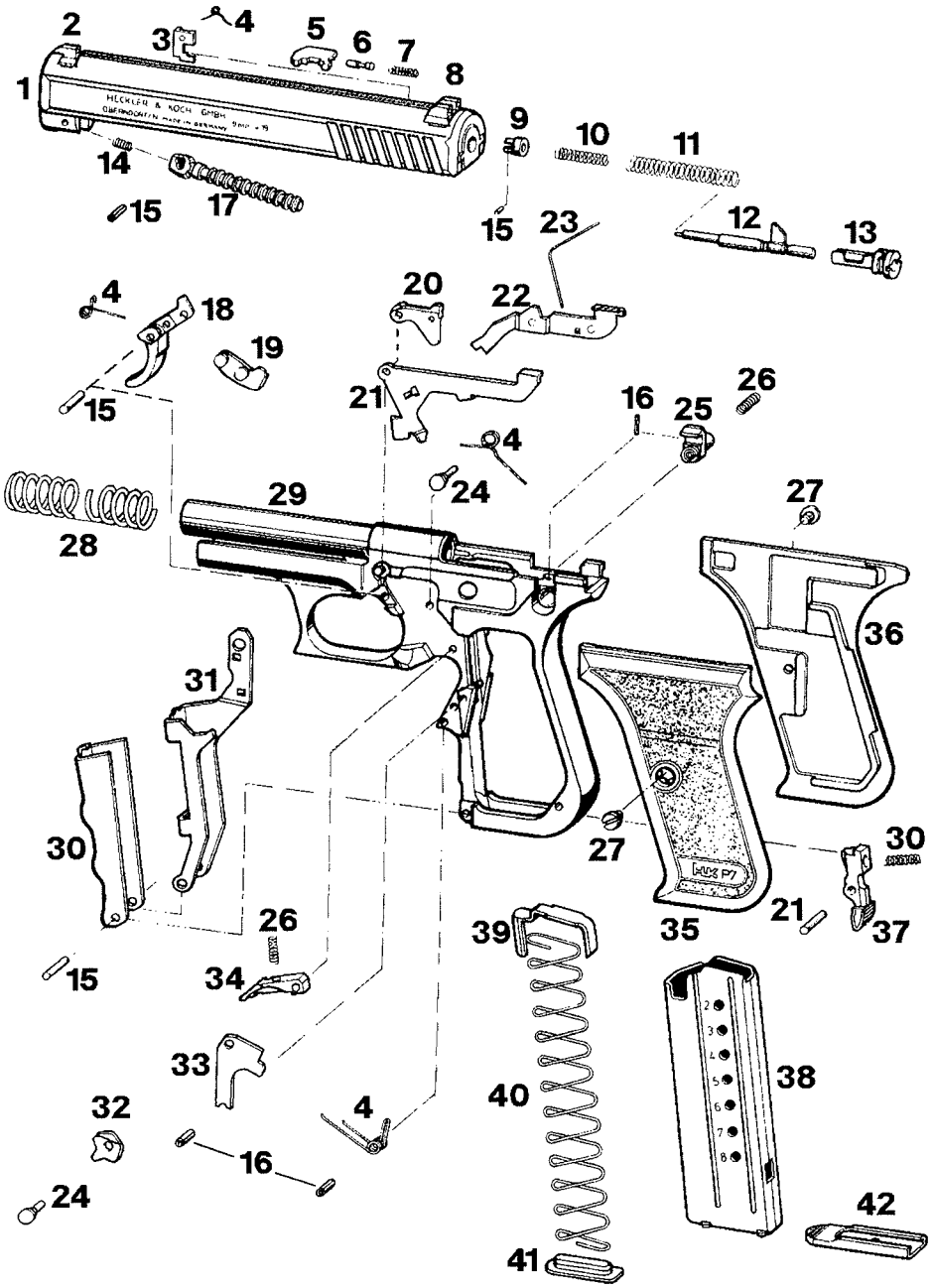

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **20** | Piston | **39** | Drag Lever |
| **2** | Front Sight | **21** | Trigger Spring | **40** | Cocking Lever Axle |
| **3** | Drop Safety Catch | **22** | Trigger | **41** | Rocker |
| **4** | Drop Safety Catch Spring | **23** | Trigger Pin | **42** | Magazine Catch Axle |
| **5** | Extractor | **24** | Transmission Lever | **43** | Roll Pin |
| **6** | Extractor Plunger | **25** | Disconnector | **44** | Stop |
| **7** | Extractor Spring | **26** | Slide Stop | **45** | Cocking Latch |
| **8** | Rear Sight | **27** | Sear Lever | **46** | Cocking Latch Spring |
| **9** | Rear Sight Screw | **28** | Sear Spring | **47** | Cocking Lever Spring |
| **10** | Firing Pin Collar | **29** | Rocker Spring | **48** | Grip, Left |
| **11** | Firing Pin Collar Pin | **30** | Rocker Spring Axle | **49** | Grip, Right |
| **12** | Firing Pin Return Spring | **31** | Front Sight/Slide Retainer Pin | **50** | Magazine Catch |
| **13** | Firing Pin Spring | **32** | Slide Removal Button | **51** | Magazine Catch Spring |
| **14** | Firing Pin | **33** | Slide Removal Button Spring | **52** | Magazine Housing |
| **15** | Firing Pin Bushing | **34** | Grip Screws | **53** | Follower |
| **16** | Piston Roll Pin | **35** | Recoil Spring | **54** | Follower Spring |
| **17** | Piston Plunger | **36** | Receiver with Barrel | **55** | Magazine Lockplate |
| **18** | Piston Plunger Spring | **37** | Trigger Heat Shield | **56** | Magazine Floorplate |
| **19** | Plunger Retaining Roll Pin | **38** | Cocking Lever | **57** | Cocking Lever Spring Pin |

# P7M13



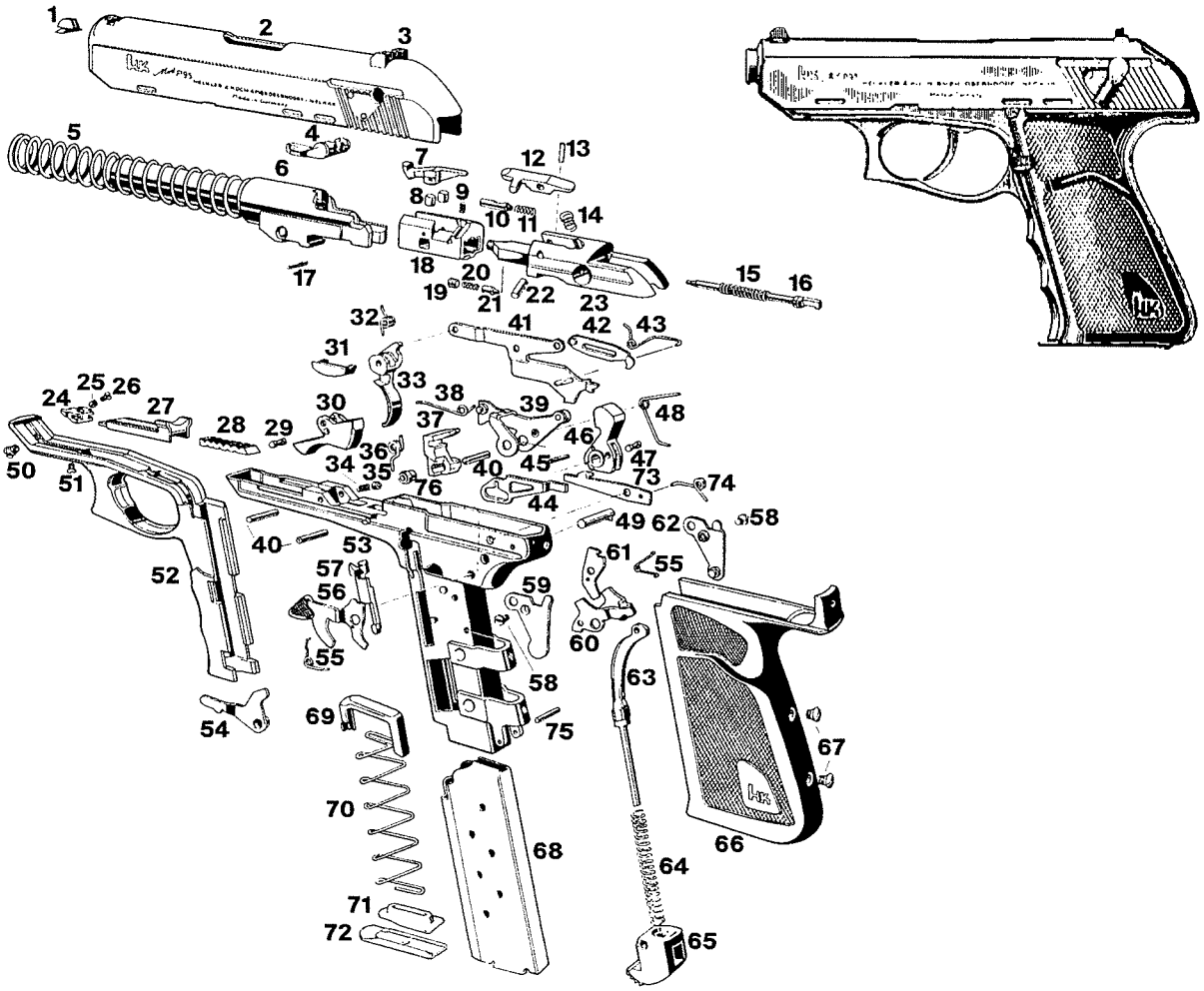

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **20** | Piston | **39** | Drag Lever |
| **2** | Front Sight | **21** | Trigger Spring | **40** | Cocking Lever Axle |
| **3** | Drop Safety Catch | **22** | Trigger | **41** | Rocker |
| **4** | Drop Safety Catch Spring | **23** | Trigger Pin | **42** | Magazine Catch Axle |
| **5** | Extractor | **24** | Transmission Lever | **43** | Roll Pins |
| **6** | Extractor Plunger | **25** | Disconnector | **44** | Stop |
| **7** | Extractor Spring | **26** | Slide Stop | **45** | Cocking Latch |
| **8** | Rear Sight | **27** | Sear Lever | **46** | Cocking Latch Spring |
| **9** | Rear Sight Screw | **28** | Sear Spring | **47** | Cocking Lever Spring |
| **10** | Firing Pin Collar | **29** | Rocker Spring | **48** | Grip, Left |
| **11** | Firing Pin Collar Pin | **30** | Rocker Spring Axle | **49** | Grip, Right |
| **12** | Firing Pin Return Spring | **31** | Front Sight/Slide Retainer Pin | **50** | Magazine Catch |
| **13** | Firing Pin Spring | **32** | Slide Removal Button | **51** | Magazine Catch Spring |
| **14** | Firing Pin | **33** | Slide Removal Button Spring | **52** | Magazine Housing |
| **15** | Firing Pin Bushing | **34** | Grip Screws | **53** | Follower |
| **16** | Piston Roll Pin | **35** | Recoil Spring | **54** | Follower Insert |
| **17** | Piston Plunger | **36** | Receiver with Barrel | **55** | Follower Spring |
| **18** | Piston Plunger Spring | **37** | Trigger Heat Shield | **56** | Locking Plate |
| **19** | Plunger Retaining Roll Pin | **38** | Cocking Lever | **57** | Magazine Floorplate |

# P7 (PSP) Auto



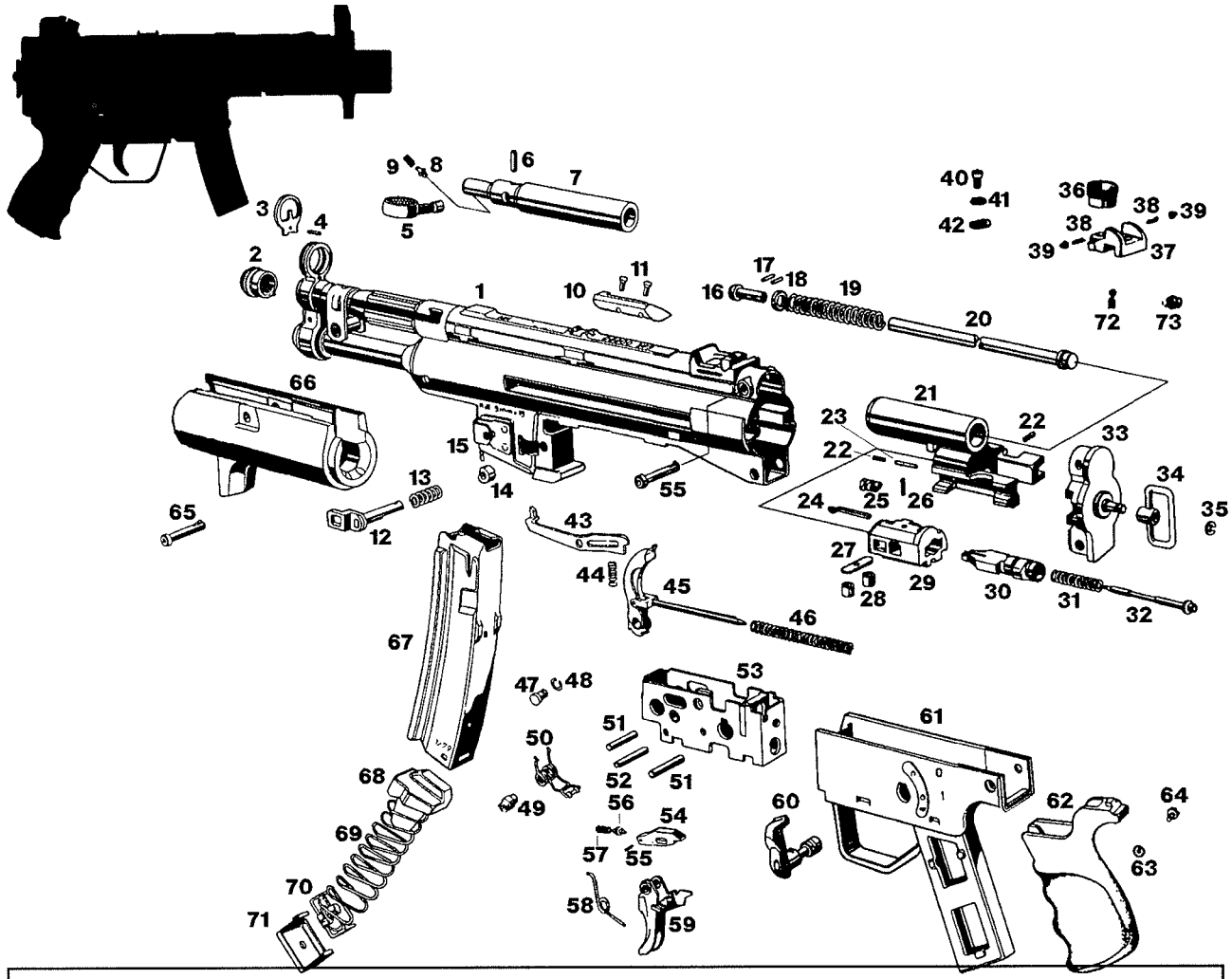

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Cylindrical Pins | **29** | Grip with Barrel |
| **2** | Front Sight | **16** | Clamping Sleeves | **30** | Squeeze Cocker |
| **3** | Drop Safety Catch | **17** | Retarder Piston | **31** | Drag Lever |
| **4** | Elbow Spring | **18** | Trigger | **32** | Rocker |
| **5** | Extractor | **19** | Sear | **33** | Stop |
| **6** | Pressure Pin | **20** | Disconnector | **34** | Catch |
| **7** | Extractor Spring | **21** | Slide Catch Lever | **35** | Grip, Left |
| **8** | Rear Sight | **22** | Transmission Lever | **36** | Grip, Right |
| **9** | Spacer Ring | **23** | Spring | **37** | Magazine Catch |
| **10** | Return Spring | **24** | Bearing Pins | **38** | Magazine Housing |
| **11** | Firing Pin Spring | **25** | Stripping Button | **39** | Follower |
| **12** | Firing Pin | **26** | Compression Spring | **40** | Follower Spring |
| **13** | Cap | **27** | Grip Screws | **41** | Follower Spring Locking Plate |
| **14** | Piston Spring | **28** | Recoil Spring | **42** | Magazine Floorplate |

# P9S 9mm Auto



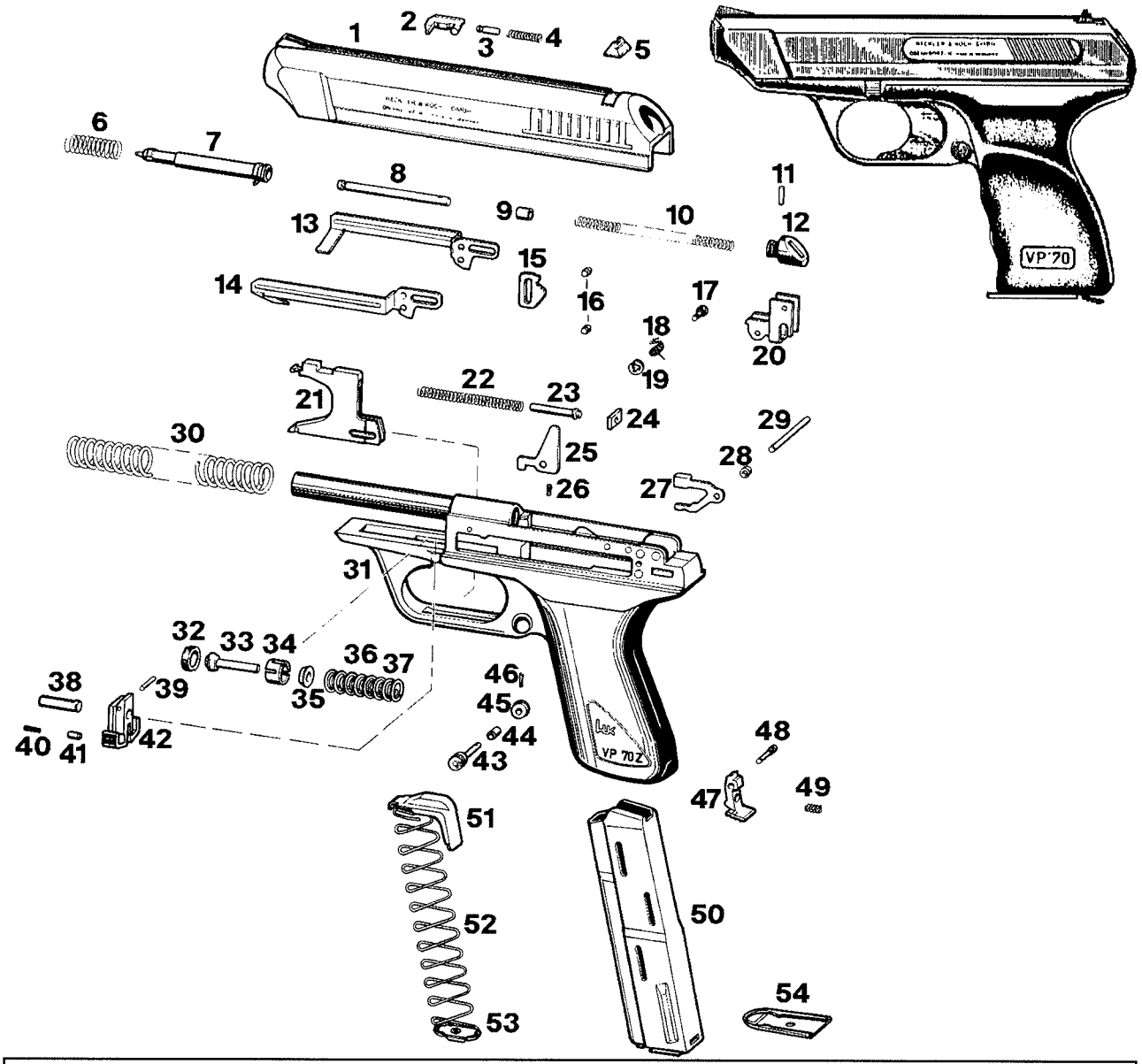
| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **27** | Buffer Housing | **53** | Receiver |
| **2** | Slide | **28** | Plastic Buffer | **54** | Safety Catch |
| **3** | Rear Sight | **29** | Stop Pin | **55** | Elbow Spring |
| **4** | Safety | **30** | Barrel Catch | **56** | Cocking Lever |
| **5** | Recoil Spring | **31** | Insert Piece | **57** | Catch |
| **6** | Barrel | **32** | Trigger Spring | **58** | Countersunk Screw |
| **7** | Extractor | **33** | Trigger | **59** | Bearing Plate, Left |
| **8** | Locking Rollers | **34** | Compression Spring | **60** | Angle Lever |
| **9** | Compression Spring | **35** | Catch Bolt | **61** | Intermediate Lever |
| **10** | Pressure Pin | **36** | Elbow Spring | **62** | Bearing Plate, Right |
| **11** | Compression Spring for Pressure Pin | **37** | Catch Lever | **63** | Shank |
| **12** | Locking Catch | **38** | Catch Spring | **64** | Compression Spring |
| **13** | Clamping Sleeve | **39** | Disconnector | **65** | Magazine Catch |
| **14** | Compression Spring | **40** | Cylindrical Pins | **66** | Combat Grip |
| **15** | Firing Pin Spring | **41** | Pull Bar | **67** | Raised Head Countersunk Screws |
| **16** | Firing Pin | **42** | Trigger Lever | **68** | Magazine Housing |
| **17** | Spiral Pin | **43** | Pull Bar Spring | **69** | Follower |
| **18** | Bolt Head | **44** | Indicator Pin | **70** | Follower Spring |
| **19** | Threaded Pin | **45** | Spiral Pin | **71** | Follower Spring Support |
| **20** | Compression Spring | **46** | Hammer | **72** | Magazine Floorplate |
| **21** | Catch Bolt | **47** | Stop Pin | **73** | Ejector |
| **22** | Cylindrical Pin | **48** | Disconnector Spring | **74** | Ejector Spring |
| **23** | Bolt Head Carrier | **49** | Hammer Axle | **75** | Magazine Catch Pin |
| **24** | Support | **50** | Threaded Bushing | **76** | Flanged Bush |
| **25** | Sleeve | **51** | Raised Countersunk Head Screw | | |
| **26** | Raised Countersunk Head Screw | **52** | Trigger Guard | | |

# SP89 Auto



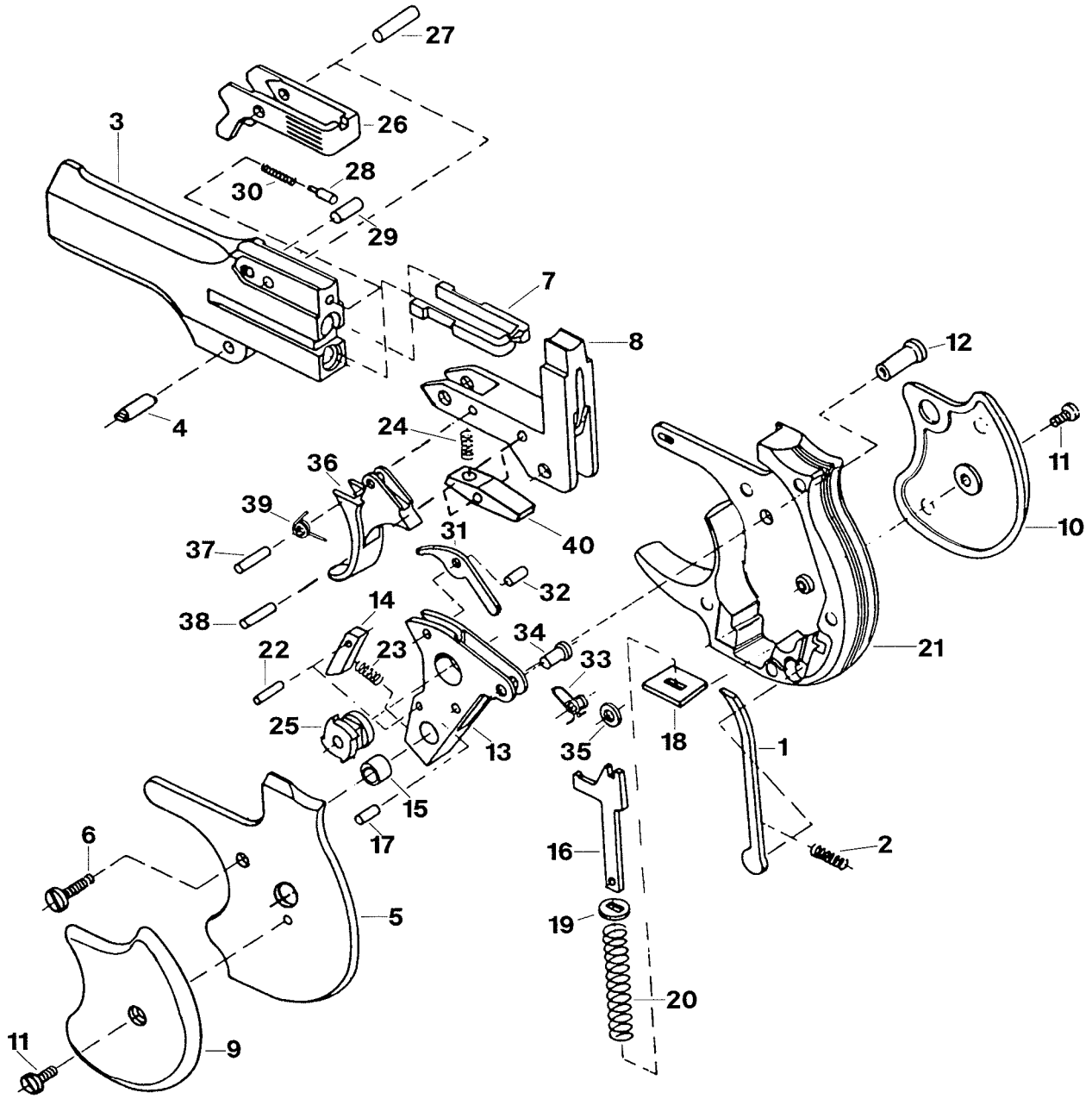
| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **26** | Roller Holder Roll Pin | **50** | Sear Spring with Roller |
| **2** | Cocking Tube Cap | **27** | Roller Holder | **51** | Trigger and Sear Pins |
| **3** | Front Sight Element | **28** | Locking Rollers | **52** | Hammer Pin |
| **4** | Front Sight Element Pin | **29** | Bolt Head | **53** | Trigger Housing |
| **5** | Cocking Handle | **30** | Bolt Head Locking Piece | **54** | Sear |
| **6** | Cocking Handle Roll Pin | **31** | Firing Pin Spring | **55** | Sear Spring Pin |
| **7** | Cocking Handle Support | **32** | Firing Pin | **56** | Sear Spring Plunger |
| **8** | Plunger | **33** | Butt Cap Assembly | **57** | Sear Spring |
| **9** | Plunger Spring | **34** | Butt Cap Sling Ring | **58** | Trigger Spring |
| **10** | Cartridge Case Deflector | **35** | Butt Cap Sling Ring Retainer | **59** | Trigger |
| **11** | Case Deflector Rivets | **36** | Rear Sight Drum | **60** | Safety-Lever |
| **12** | Magazine Catch | **37** | Rear Sight Base | **61** | Grip Frame |
| **13** | Magazine Catch Spring | **38** | Windage Adjustment Springs | **62** | Grip |
| **14** | Magazine Catch Button | **39** | Windage Adjustment Screws | **63** | Grip Screw Lock Washer |
| **15** | Magazine Catch Roll Pin | **40** | Sight Base Mounting Screw | **64** | Grip Screw |
| **16** | Stop Pin | **41** | Sight Base Mounting Screw | **65** | Forend Pin |
| **17** | Stop Pin Rivets | | Spring Washer | **66** | Forend |
| **18** | Guide Ring | **42** | Sight Base Flat Washer | **67** | Magazine Body |
| **19** | Recoil Spring | **43** | Ejector | **68** | Magazine Follower |
| **20** | Recoil Spring Tube | **44** | Ejector Spring | **69** | Magazine Spring |
| **21** | Bolt Head Carrier | **45** | Hammer with Strut | **70** | Magazine Spring Locking Plate |
| **22** | Bolt Head Carrier Roll Pin | **46** | Hammer Spring | **71** | Magazine Floorplate |
| **23** | Locking Piece Stop Pin | **47** | Ejector Axle | **72** | Sight Base Ball Detent |
| **24** | Extractor Spring | **48** | Ejector Axle Spring | **73** | Sight Base Spring |
| **25** | Extractor | **49** | Spacer Sleeve | | |

# VP70Z Auto



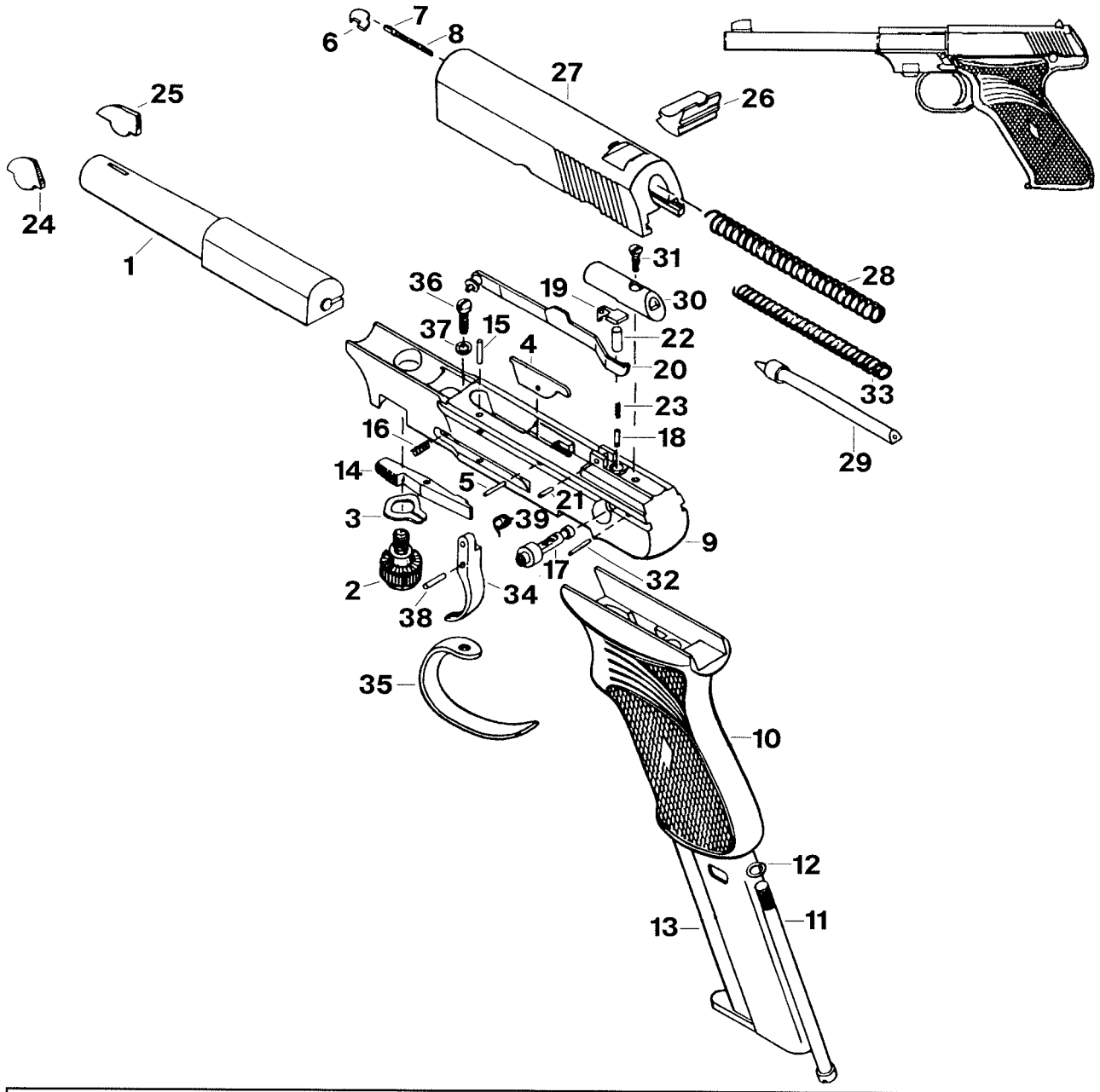

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **19** | Elbow Spring Circlip | **38** | Buffer Bolt |
| **2** | Extractor | **20** | Trigger Lever Driver Control Lever | **39** | Buffer Bolt Roll Pin |
| **3** | Extractor Plunger | **21** | Trigger | **40** | Compression Spring |
| **4** | Extractor Spring | **22** | Trigger Spring | **41** | Retaining Bushing |
| **5** | Rear Sight | **23** | Trigger Spring Plunger | **42** | Retaining Catch |
| **6** | Firing Pin Spring | **24** | Trigger Spring Support Plate | **43** | Safety Button |
| **7** | Firing Pin | **25** | Drop Safety | **44** | Safety Button Guide Bushing |
| **8** | Firing Pin Spring Guide Rod | **26** | Drop Safety Compression Spring | **45** | Safety Button Locking Bushing |
| **9** | Firing Pin Spring Guide Rod Bushing | **27** | Catch Fork | **46** | Safety Button Retaining Pin |
| | | **28** | Guide Roller | **47** | Magazine Catch |
| **10** | Firing Pin Spring | **29** | Guide Roller Pin | **48** | Magazine Catch Screw |
| **11** | Slide Cap Retaining Pin | **30** | Recoil Spring | **49** | Magazine Catch Spring |
| **12** | Slide Cap | **31** | Receiver with Barrel | **50** | Magazine Body |
| **13** | Trigger Lever, Right | **32** | Buffer Spring Threaded Ring | **51** | Magazine Follower |
| **14** | Trigger Lever, Left | **33** | Buffer Spring Guide Bolt | **52** | Magazine Spring |
| **15** | Trigger Lever Driver | **34** | Buffer Spring Brake Ring | **53** | Magazine Spring Locking Plate |
| **16** | Trigger Lever Guide Bolts | **35** | Buffer Spring Contact Piece | **54** | Magazine Floorplate |
| **17** | Elbow Spring Axle | **36** | Inner Buffer Spring | | |
| **18** | Elbow Spring | **37** | Outer Buffer Spring | | |

# Derringer



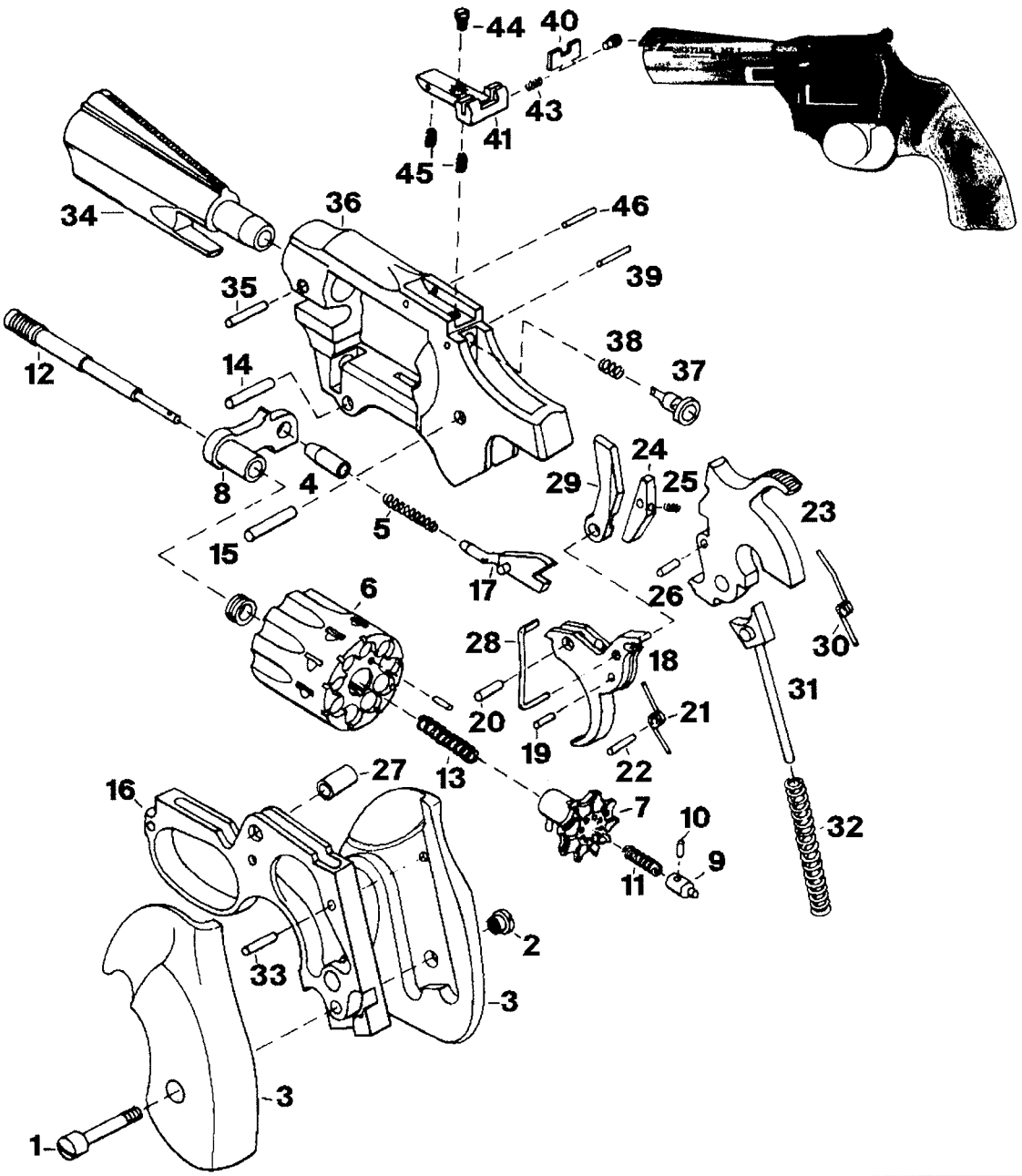

| | | | | | |
|---|---|---|---|---|---|
| **1** | Actuator | **15** | Hammer Pivot Sleeve | **29** | Stirrup Roller |
| **2** | Actuator Spring | **16** | Hammer Strut | **30** | Stirrup Plunger Spring |
| **3** | Barrel | **17** | Hammer Strut Pin | **31** | Striker |
| **4** | Barrel Pivot Pin | **18** | Hammer Strut Plate | **32** | Striker Pivot Pin |
| **5** | Cover Plate | **19** | Hammer Strut Washer | **33** | Striker Spring |
| **6** | Cover Plate Screw | **20** | Hammer Spring | **34** | Striker Spring Retaining Pin |
| **7** | Extractor | **21** | Housing | **35** | Striker Spring Spacer Washer |
| **8** | L Frame | **22** | Hammer Pawl Pin | **36** | Trigger |
| **9** | Grip, Left | **23** | Hammer Pawl Spring | **37** | Trigger Pivot Pin |
| **10** | Grip, Right | **24** | Hammer Safety Block Spring | **38** | Hammer Safety Block Pin |
| **11** | Grip Screws | **25** | Ratchet | **39** | Trigger Spring |
| **12** | Hammer Pivot Screw | **26** | Stirrup | **40** | Hammer Safety Block |
| **13** | Hammer | **27** | Stirrup Pivot Pin | | |
| **14** | Hammer Pawl | **28** | Stirrup Plunger | | |

# Duramatic Auto



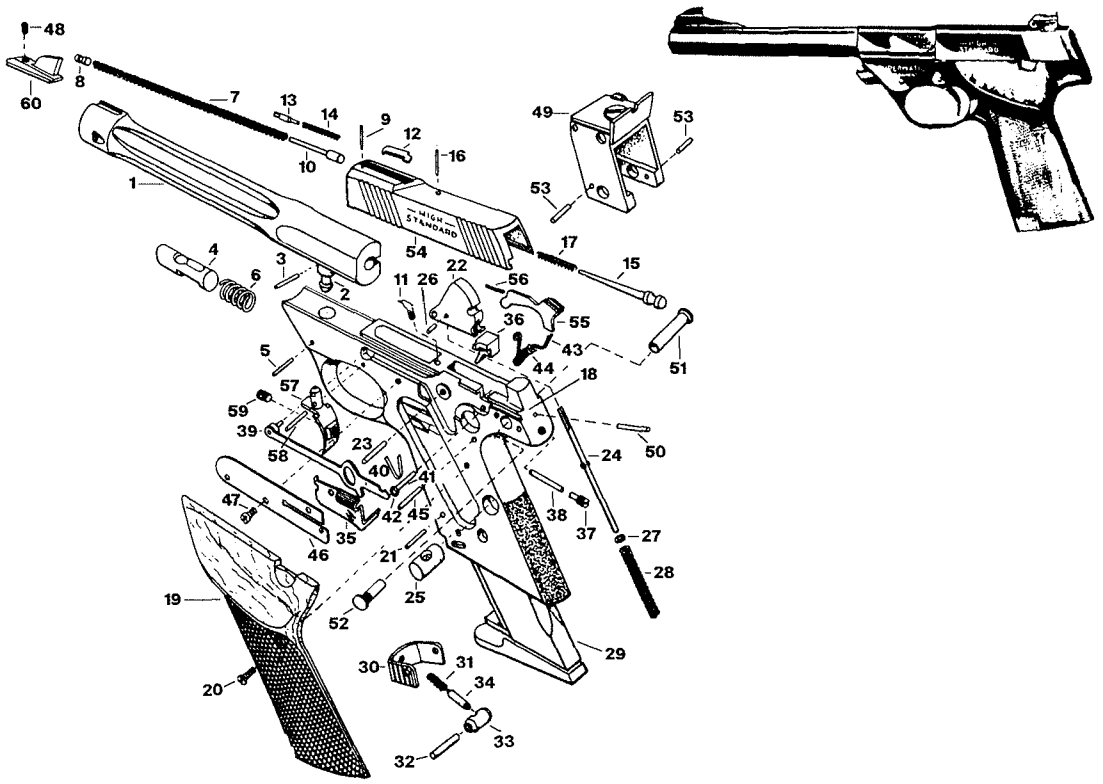

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Front Sight Assembly | **17** | Safety | **32** | Striker Sleeve Screw Locking Pin |
| **2** | Barrel Screw | **18** | Safety Detent | **33** | Striker Spring |
| **3** | Barrel Nut Lockwasher | **19** | Sear | **34** | Trigger |
| **4** | Ejector | **20** | Sear Bar and Trigger<R>Pull Pin Assembly | **35** | Trigger Guard |
| **5** | Ejector Pin | **21** | Sear Pin | **36** | Trigger Guard Screw |
| **6** | Extractor | **22** | Sear Plunger | **37** | Trigger Guard Screw Lock Washer |
| **7** | Extractor Plunger | **23** | Sear Spring | **38** | Trigger Pin |
| **8** | Extractor Spring | **24** | Front Sight, Short Barrel | **39** | Trigger Spring |
| **9** | Frame | **25** | Front Sight, Long Barrel | **Parts Not Shown** | |
| **10** | Grip | **26** | Rear Sight | | Magazine Button |
| **11** | Grip Bolt | **27** | Slide | | Magazine Follower |
| **12** | Grip Bolt Washer | **28** | Slide Spring | | Magazine Spring |
| **13** | Magazine Assembly | **29** | Striker | | Trigger Pull Pin |
| **14** | Magazine Catch | **30** | Striker Sleeve | | |
| **15** | Magazine Catch Pin | **31** | Striker Sleeve Screw | | |
| **16** | Magazine Catch Spring | | | | |

# Mark I Sentinel Revolver



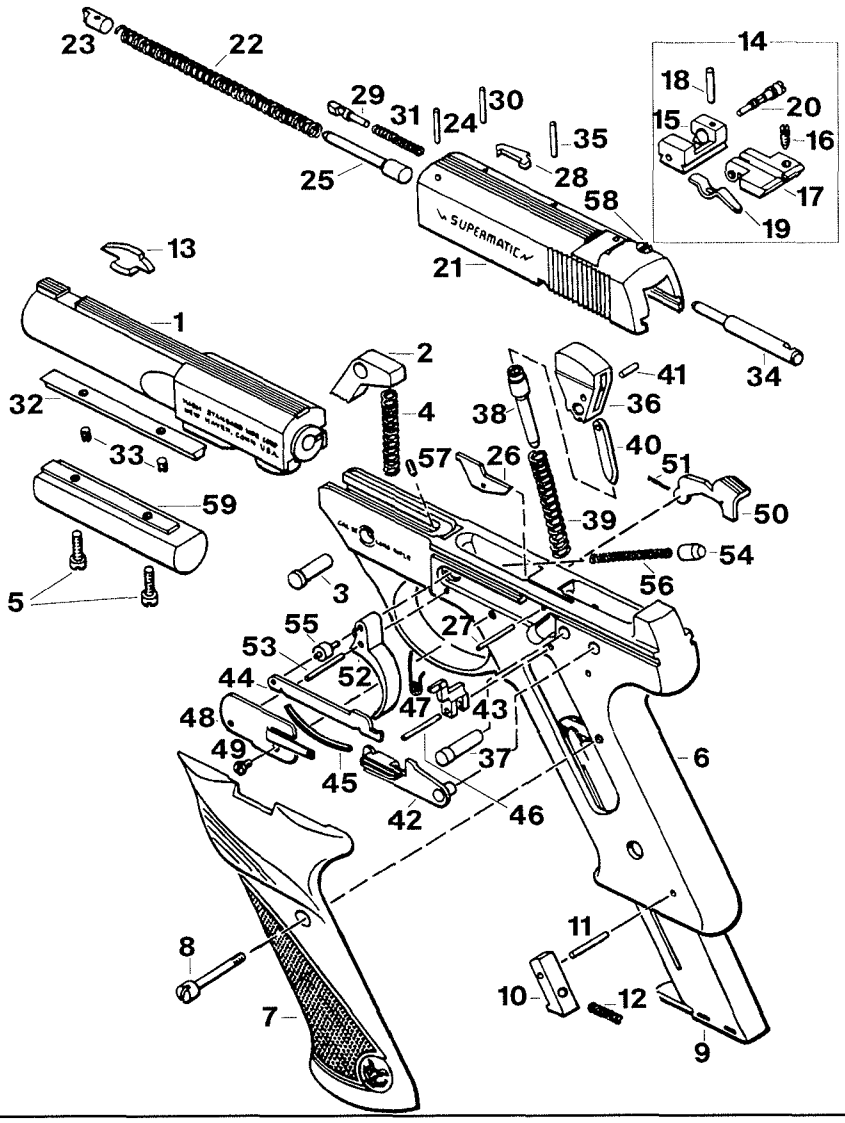

| | | | | | |
|---|---|---|---|---|---|
| **1** | Grip Screw | **17** | Cylinder Stop Assembly | **33** | Grip Alignment Pin |
| **2** | Escutcheon Nut | **18** | Trigger | **34** | Barrel |
| **3** | Grips | **19** | Trigger Spring Contact Pin | **35** | Barrel Retention Pin |
| **4** | Link Pivot Pin | **20** | Trigger Pivot Pin | **36** | Frame |
| **5** | Cylinder Stop Spring | **21** | Trigger Spring | **37** | Firing Pin |
| **6** | Cylinder | **22** | Trigger Spring Returning Pin | **38** | Firing Pin Spring |
| **7** | Ejector | **23** | Hammer | **39** | Firing Pin Retention Pin |
| **8** | Crane Assembly | **24** | Hammer Pawl | **40** | Rear Sight Blade |
| **9** | Cylinder Lock Plunger | **25** | Hammer Pawl Spring | **41** | Rear Sight Base |
| **10** | Cylinder Lock Plunger Pin | **26** | Hammer Pawl Pin | **42** | Windage Screw |
| **11** | Cylinder Lock Plunger Spring | **27** | Hammer Sleeve | **43** | Windage Spring |
| **12** | Ejector Rod | **28** | Hammer Safety Stop | **44** | Elevation Screw |
| **13** | Ejector Rod Return Spring | **29** | Hand | **45** | Elevation Springs |
| **14** | Trigger Guard Assembly Pin | **30** | Hand Spring | **46** | Rear Sight Pin |
| **15** | Hammer Pivot Pin | **31** | Hammer Spring Guide Assembly | | |
| **16** | Trigger Guard | **32** | Hammer Spring | | |

# Military Model 107 Auto



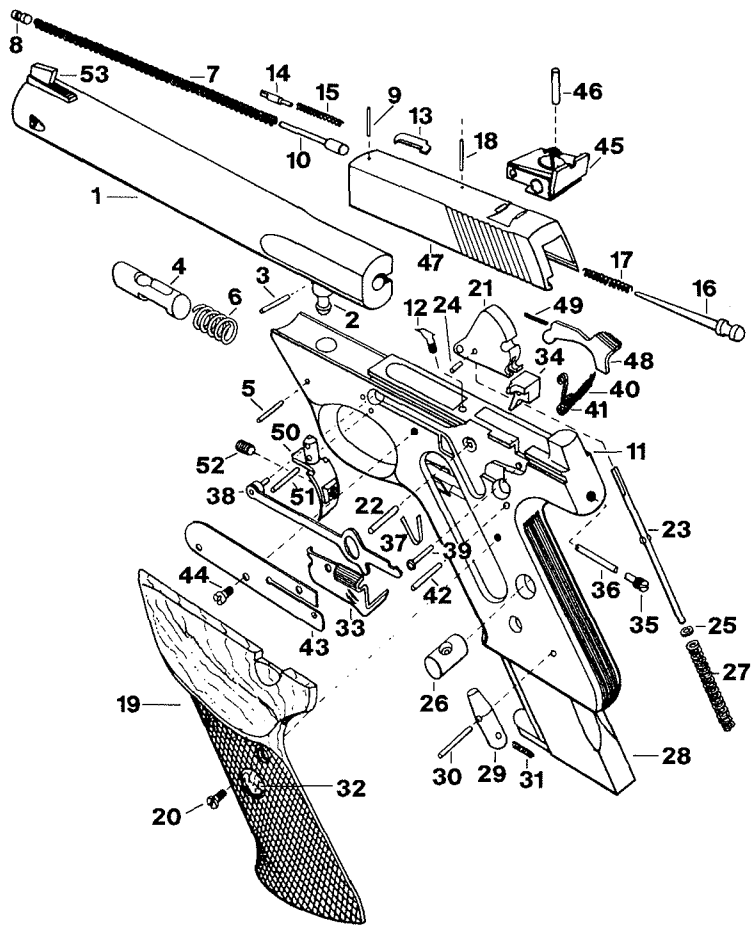
| | | | | |
|---|---|---|---|---|
| **1** | Barrel | **33** | Magazine Catch Roller | Barrel Weight Lock Screws |
| **2** | Barrel Stud | **34** | Magazine Catch Spring Guide Pin | Grip Screw Washer |
| **3** | Barrel Stud Retaining Pin | **35** | Safety | Magazine Button |
| **4** | Barrel Takedown Plunger | **36** | Sear | Magazine Follower |
| **5** | Barrel Takedown Plunger Pin | **37** | Sear Adjustment Screw | Magazine Spring |
| **6** | Barrel Takedown Plunger Spring | **38** | Sear Adjustment Screw Plunger | Rear Sight Base |
| **7** | Driving Spring | **39** | Sear Bar and Trigger Pull Pin Assembly | Rear Sight Base Bracket |
| **8** | Driving Spring Plug | **40** | Sear Bar Spring | Rear Sight Cross Member |
| **9** | Driving Spring Plug Pin | **41** | Sear Pin | Rear Sight Elevation Adjustment Screw |
| **10** | Driving Spring Plunger | **42** | Sear Pin Retaining Ring | Rear Sight Elevation Ball |
| **11** | Ejector | **43** | Sear Spring | Rear Sight Elevation Detent Plunger |
| **12** | Extractor | **44** | Sear Spring Leg Retainer | Rear Sight Elevation Plunger |
| **13** | Extractor Plunger | **45** | Sear Spring Pin | Rear Sight Elevation Spring |
| **14** | Extractor Spring | **46** | Sideplate | Rear Sight Leaf |
| **15** | Firing Pin | **47** | Sideplate Screw | Rear Sight Leaf Pivot Pin |
| **16** | Firing Pin Retaining Pin | **48** | Front Sight Screw | Rear Sight Windage Screw |
| **17** | Firing Pin Spring | **49** | Rear Sight Adjustable Assembly | Rear Sight Retaining Pin |
| **18** | Frame | **50** | Rear Sight Base Frame Assembly Pins | Rear Sight Windage Detent Plunger |
| **19** | Grips | **51** | Rear Sight Base Sleeve | Rear Sight Windage Detent Plunger Spring |
| **20** | Grip Screw | **52** | Rear Sight Base Stud | Rear Sight Windage Spring |
| **21** | Grip Alignment Pin | **53** | Rear Sight Base Alignment Pins | Slide Assembly |
| **22** | Hammer | **54** | Slide | Weight |
| **23** | Hammer Pin | **55** | Slide Lock Lever | Weight Bracket |
| **24** | Hammer Strut | **56** | Slide Lock Spring | |
| **25** | Hammer Strut Anchor Pin | **57** | Trigger | |
| **26** | Hammer Strut Pin | **58** | Trigger Pin | |
| **27** | Hammer Strut Washer | **59** | Trigger Stop Screw | |
| **28** | Hammer Spring | **60** | Front Sight Assembly | |
| **29** | Magazine Assembly | **Parts Not Shown** | | |
| **30** | Magazine Catch | | Barrel Weight | |
| **31** | Magazine Catch Spring | | Barrel Filler Screws | |
| **32** | Magazine Catch Roller Pin | | | |

# Model 100 and 101 Auto



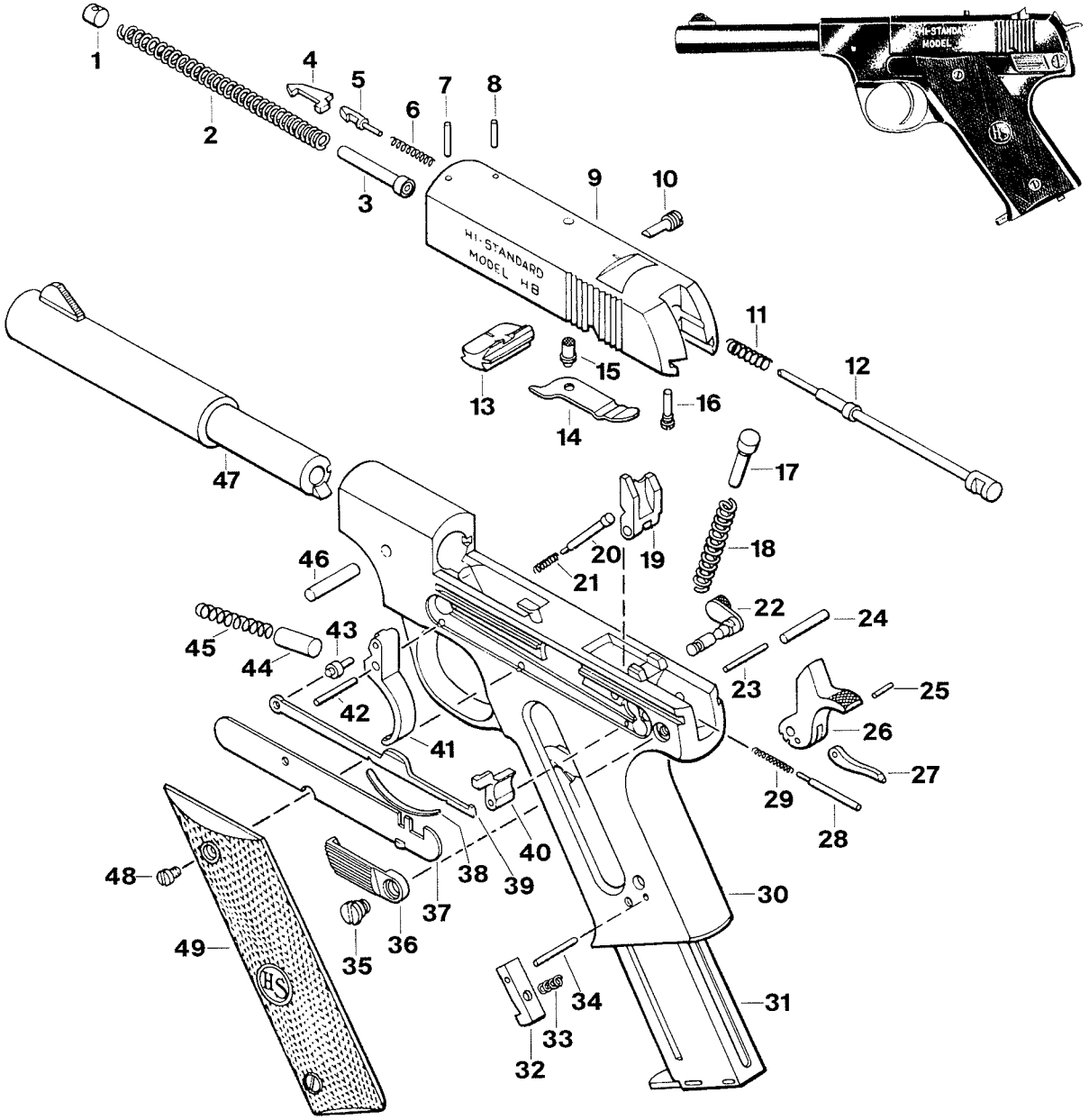

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Driving Spring | **43** | Sear |
| **2** | Barrel Catch | **23** | Driving Spring Plug | **44** | Sear Bar |
| **3** | Barrel Catch Pin | **24** | Driving Spring Plug Pin | **45** | Sear Bar Spring |
| **4** | Barrel Catch Spring | **25** | Driving Spring Plunger | **46** | Sear Pin |
| **5** | Barrel Weight Screws | **26** | Ejector | **47** | Sear Spring |
| **6** | Frame | **27** | Ejector Pin | **48** | Sideplate |
| **7** | Grips | **28** | Extractor | **49** | Sideplate Screw |
| **8** | Grip Screw | **29** | Extractor Plunger | **50** | Slide Lock Lever |
| **9** | Magazine | **30** | Extractor Plunger Retaining Pin | **51** | Slide Lock Spring |
| **10** | Magazine Catch | **31** | Extractor Spring | **52** | Trigger |
| **11** | Magazine Catch Pin | **32** | Filler Plate | **53** | Trigger Pin |
| **12** | Magazine Catch Spring | **33** | Filler Plate Screws | **54** | Trigger Plunger |
| **13** | Front Sight | **34** | Firing Pin | **55** | Trigger Pull Pin |
| **14** | Rear Sight, Fixed | **35** | Firing Pin Retaining Pin | **56** | Trigger Spring |
| **15** | Rear Sight Base | **36** | Hammer | **57** | Trigger Stop Screw |
| **16** | Rear Sight Elevation Screw | **37** | Hammer Pin | **58** | Wear Plug |
| **17** | Rear Sight Leaf | **38** | Hammer Plunger | **59** | Barrel Weight |
| **18** | Rear Sight Retaining Pin | **39** | Hammer Spring | **Parts Not Shown** | |
| **19** | Rear Sight Spring | **40** | Hammer Strut | | Grip Screw Nut |
| **20** | Rear Sight Windage Screw | **41** | Hammer Strut Pin | | Grip Escutcheon |
| **21** | Slide | **42** | Safety-Lever | | Magazine Button |

# Model 104 Super Citation Auto



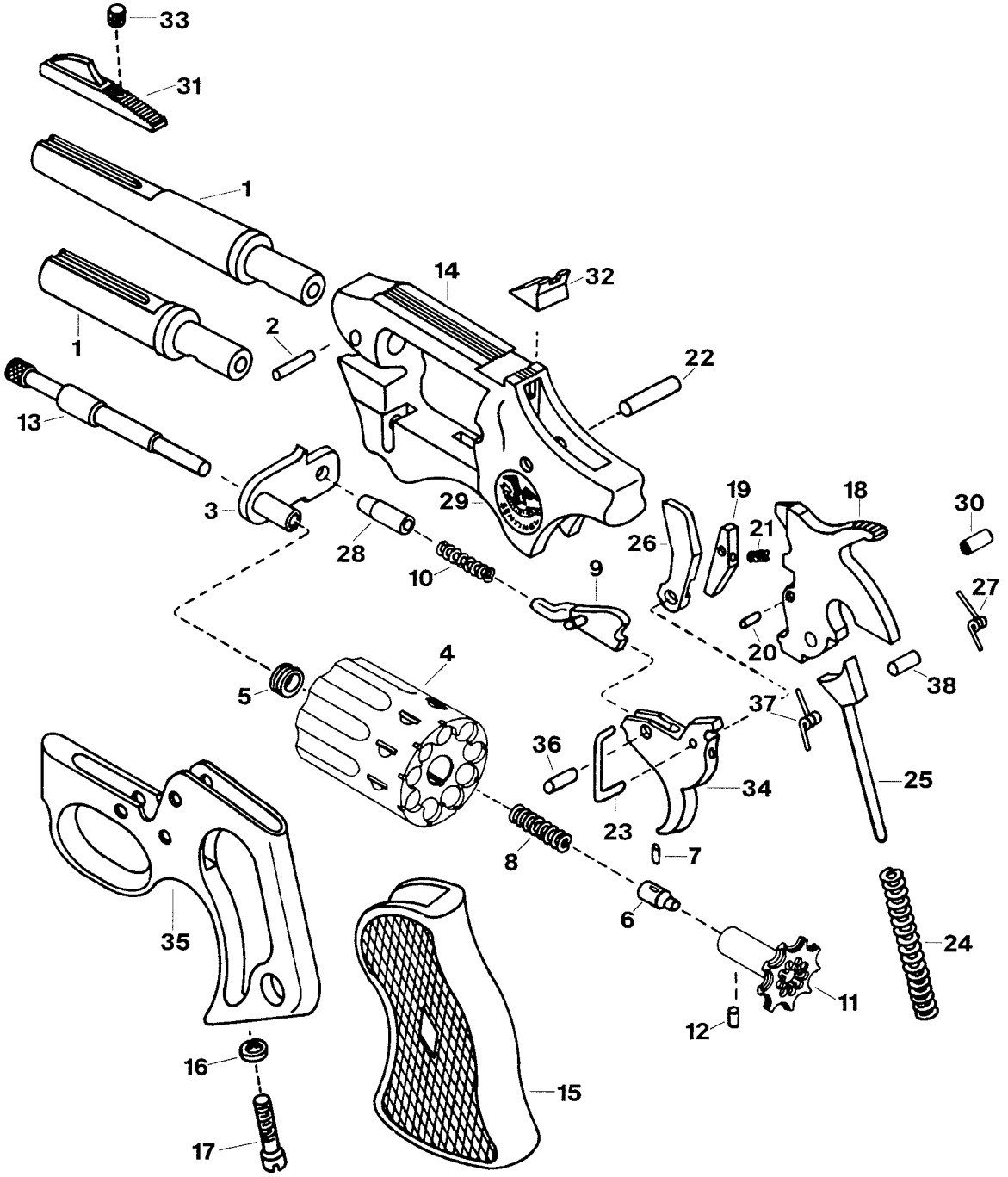

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **29** | Magazine Catch | | Barrel Weight |
| **2** | Barrel Stud | **30** | Magazine Catch Pin | | Barrel Weight Lock Screws |
| **3** | Barrel Stud Pin | **31** | Magazine Catch Spring | | Grip Screw Washers |
| **4** | Barrel Takedown Plunger | **32** | Medallion | | Magazine Button |
| **5** | Barrel Takedown Plunger Pin | **33** | Safety | | Magazine Follower |
| **6** | Barrel Takedown Plunger Spring | **34** | Sear | | Magazine Spring |
| **7** | Driving Spring | **35** | Sear Adjustment Screw | | Front Sight Screw |
| **8** | Driving Spring Plug | **36** | Sear Adjustment Screw Plunger | | Rear Sight Base |
| **9** | Driving Spring Plug Pin | **37** | Sear Bar Spring | | Rear Sight Cross Member |
| **10** | Driving Spring Plunger | **38** | Sear Bar and Trigger Pull Pin Assembly | | Rear Sight Elevation Screw |
| **11** | Frame | **39** | Sear Pin | | Rear Sight Elevation Ball |
| **12** | Ejector | **40** | Sear Spring Leg Retainer | | Rear Sight Elevation Detent Plunger |
| **13** | Extractor | **41** | Adjustable Sear Spring | | Rear Sight Elevation Spring |
| **14** | Extractor Plunger | **42** | Sear Spring Pin | | Rear Sight Leaf |
| **15** | Extractor Spring | **43** | Sideplate | | Rear Sight Leaf Pivot Pin |
| **16** | Firing Pin | **44** | Sideplate Screw | | Rear Sight Windage Screw |
| **17** | Firing Pin Spring | **45** | Adjustable Rear Sight | | Rear Sight Windage Detent Plunger Spring |
| **18** | Firing Pin Retaining Pin | **46** | Rear Sight Retaining Pin | | Rear Sight Windage Spring |
| **19** | Grips | **47** | Slide | | Weight Bracket |
| **20** | Grip Screws | **48** | Slide Lock Lever | | Weight |
| **21** | Hammer | **49** | Slide Lock Spring | | Weight Screw |
| **22** | Hammer Pin | **50** | Trigger | | |
| **23** | Hammer Strut | **51** | Trigger Pin | | |
| **24** | Hammer Strut Pin | **52** | Trigger Stop Screw | | |
| **25** | Hammer Strut Ring | **53** | Front Sight | | |
| **26** | Hammer Strut Anchor Pin | **Parts Not Shown** | | | |
| **27** | Hammer Spring | | Barrel Filler Screws | | |
| **28** | Magazine Assembly | | | | |

# Model HB Auto



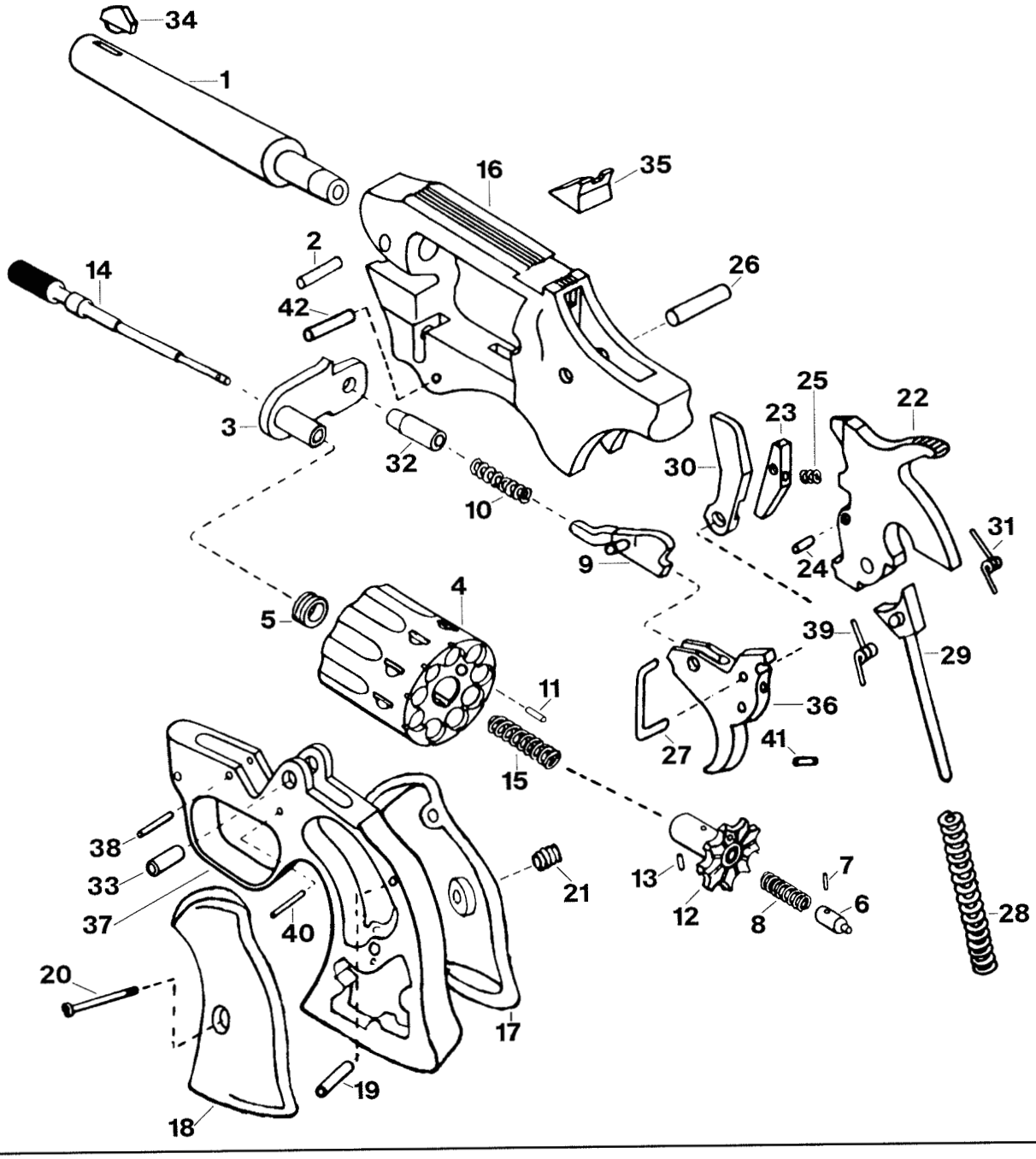

| | | | | | |
|---|---|---|---|---|---|
| **1** | Recoil Spring Stop | **18** | Mainspring | **35** | Safety Catch Screw |
| **2** | Recoil Spring | **19** | Slide Stop | **36** | Safety Catch |
| **3** | Recoil Spring Guide | **20** | Slide Stop Plunger | **37** | Sideplate |
| **4** | Extractor | **21** | Slide Stop Spring | **38** | Trigger Bar Spring |
| **5** | Extractor Plunger | **22** | Takedown Latch | **39** | Trigger Bar |
| **6** | Extractor Spring | **23** | Sear Pin | **40** | Sear |
| **7** | Recoil Spring Stop Pin | **24** | Hammer Pin | **41** | Trigger |
| **8** | Extractor Pin | **25** | Hammer Strut Pin | **42** | Trigger Pin |
| **9** | Slide | **26** | Hammer | **43** | Pull Pin |
| **10** | Assembly Lock Screw | **27** | Hammer Strut | **44** | Trigger Spring Plunger |
| **11** | Firing Pin Spring | **28** | Sear Plunger | **45** | Trigger Spring |
| **12** | Firing Pin | **29** | Sear Spring | **46** | Barrel Pin |
| **13** | Rear Sight | **30** | Frame | **47** | Barrel |
| **14** | Assembly Lock Plunger | **31** | Magazine Assembly | **48** | Grip Screws |
| **15** | Assembly Lock | **32** | Magazine Catch | **49** | Grip, Left |
| **16** | Firing Pin Retaining Screw | **33** | Magazine Catch Spring | | |
| **17** | Mainspring Guide | **34** | Magazine Catch Pin | | |

# Model R-101 Revolver



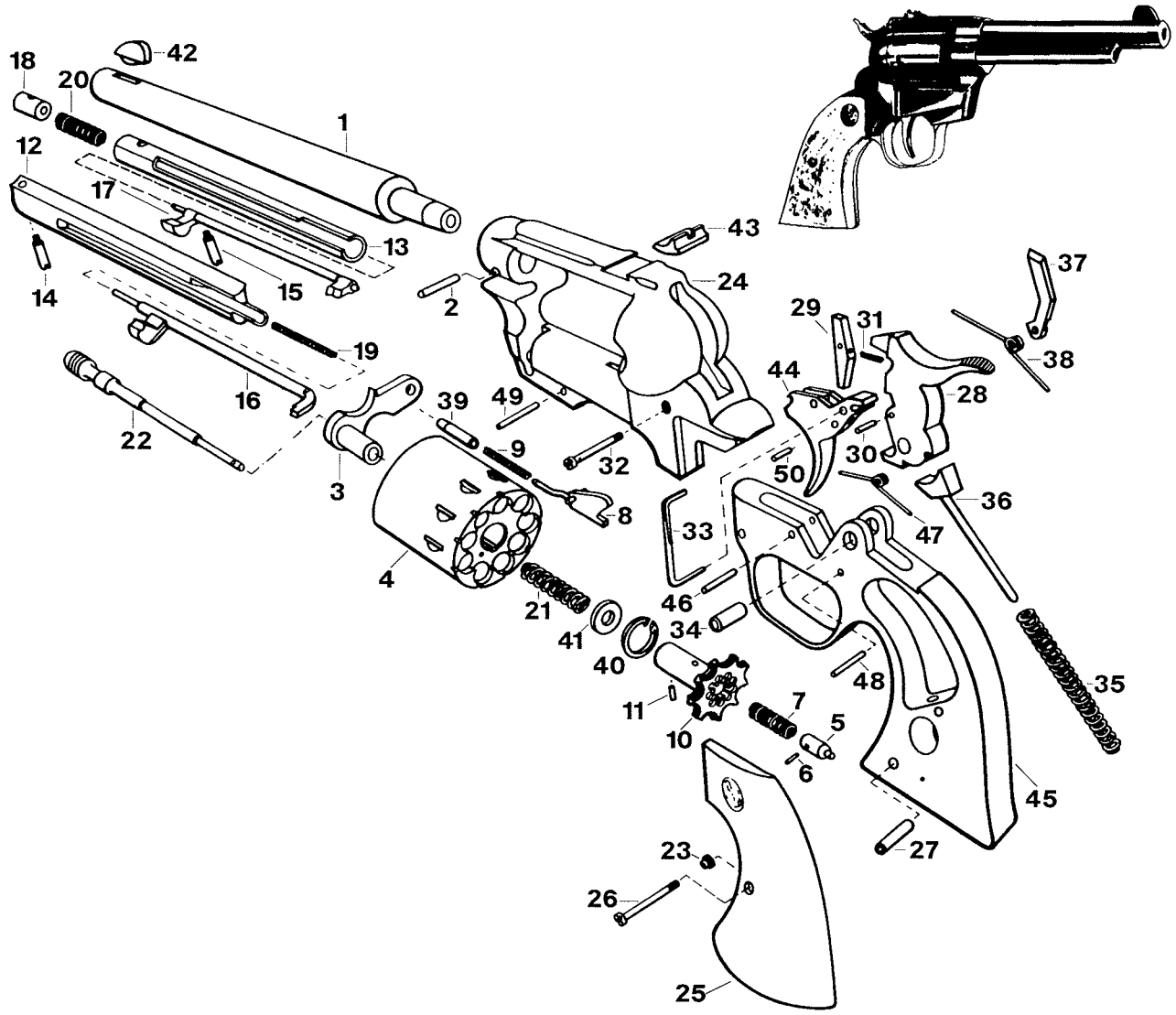

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrels | **14** | Frame | **27** | Hand Spring |
| **2** | Barrel Pin | **15** | Grip | **28** | Link Pivot Pin |
| **3** | Crane Assembly | **16** | Grip Lockwasher | **29** | Monogram Insert |
| **4** | Cylinder | **17** | Grip Screw | **30** | Hammer Sleeve |
| **5** | Cylinder Bushing | **18** | Hammer | **31** | Front Sight |
| **6** | Cylinder Lock Plunger | **19** | Hammer Pawl | **32** | Rear Sight |
| **7** | Cylinder Lock Plunger Pin | **20** | Hammer Pawl Pin | **33** | Sight Set Screw |
| **8** | Cylinder Lock Plunger Spring | **21** | Hammer Pawl Spring | **34** | Trigger |
| **9** | Cylinder Stop Assembly | **22** | Hammer Pivot Pin | **35** | Trigger Guard |
| **10** | Cylinder Stop Spring | **23** | Hammer Safety Stop | **36** | Trigger Pivot Pin |
| **11** | Ejector | **24** | Hammer Spring | **37** | Trigger Spring |
| **12** | Ejector Alignment Dowel | **25** | Hammer Spring Guide Assembly | **38** | Trigger Spring Retaining Pin |
| **13** | Ejector Rod | **26** | Hand | | |

# Model R-108 Revolver



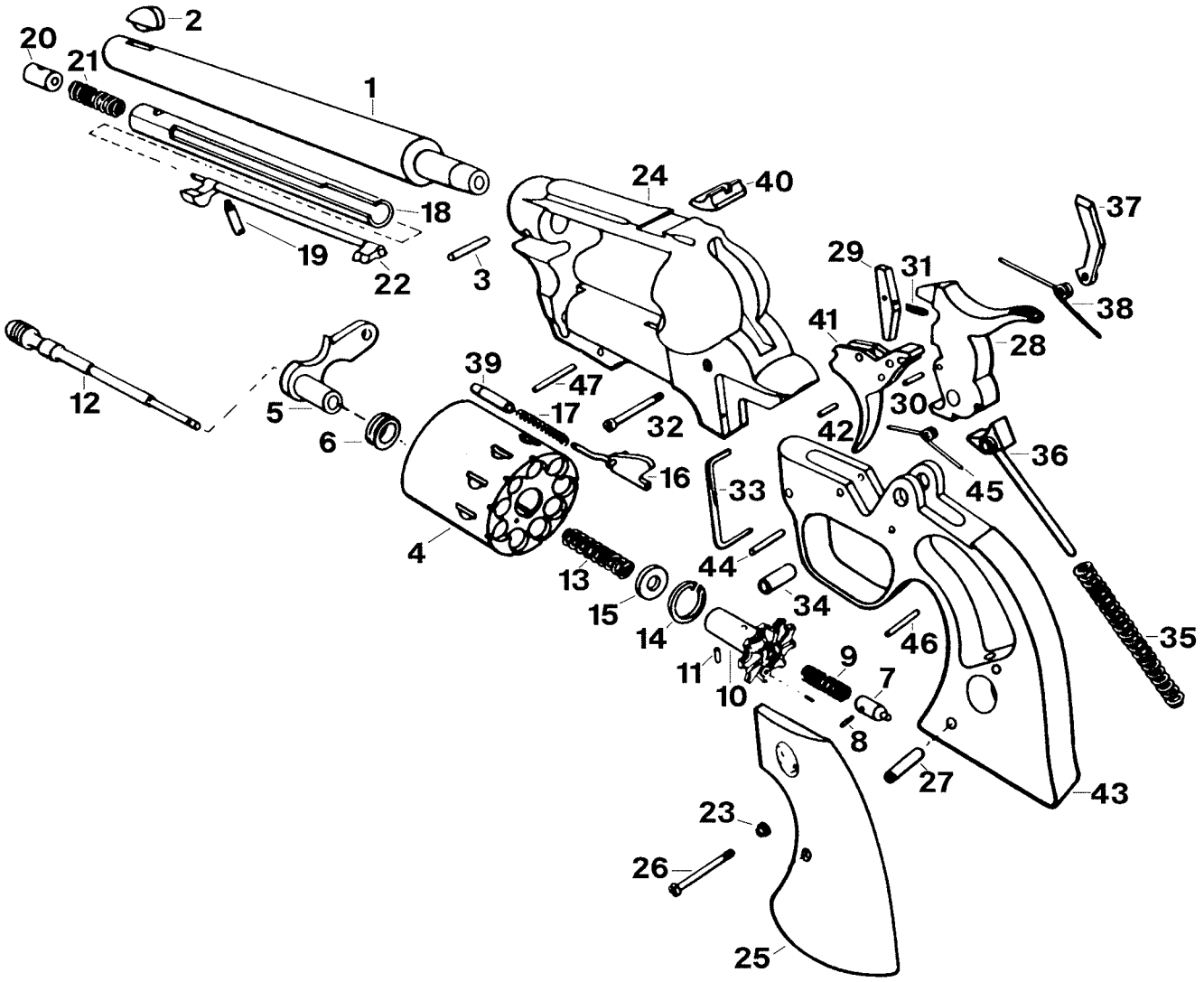

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **15** | Ejector Rod Return Spring | **29** | Hammer Spring Guide Assembly |
| **2** | Barrel Pin | **16** | Frame | **30** | Hand |
| **3** | Crane Assembly | **17** | Grip, Right | **31** | Hand Spring |
| **4** | Cylinder | **18** | Grip, Left | **32** | Link Pivot Pin |
| **5** | Cylinder Bushing | **19** | Grip Alignment Pin | **33** | Hammer Sleeve |
| **6** | Cylinder Lock Plunger | **20** | Grip Screw | **34** | Sight, Front |
| **7** | Cylinder Lock Plunger Pin | **21** | Grip Escutcheon Nut | **35** | Sight, Rear |
| **8** | Cylinder Lock Plunger Spring | **22** | Hammer | **36** | Trigger |
| **9** | Cylinder Stop Assembly | **23** | Hammer Pawl | **37** | Trigger Guard |
| **10** | Cylinder Stop Spring | **24** | Hammer Pawl Pin | **38** | Trigger Pivot Pin |
| **11** | Cylinder Ejector Alignment Pin | **25** | Hammer Pawl Spring | **39** | Trigger Spring |
| **12** | Ejector | **26** | Hammer Pivot Pin | **40** | Trigger Spring Retaining Pin |
| **13** | Ejector Alignment Dowel | **27** | Hammer Safety Stop | **41** | Trigger Spring Contact Pin |
| **14** | Ejector Rod | **28** | Hammer Spring | **42** | Trigger Guard Assembly Pin |

# Model W-102 and Model W-103 Revolver



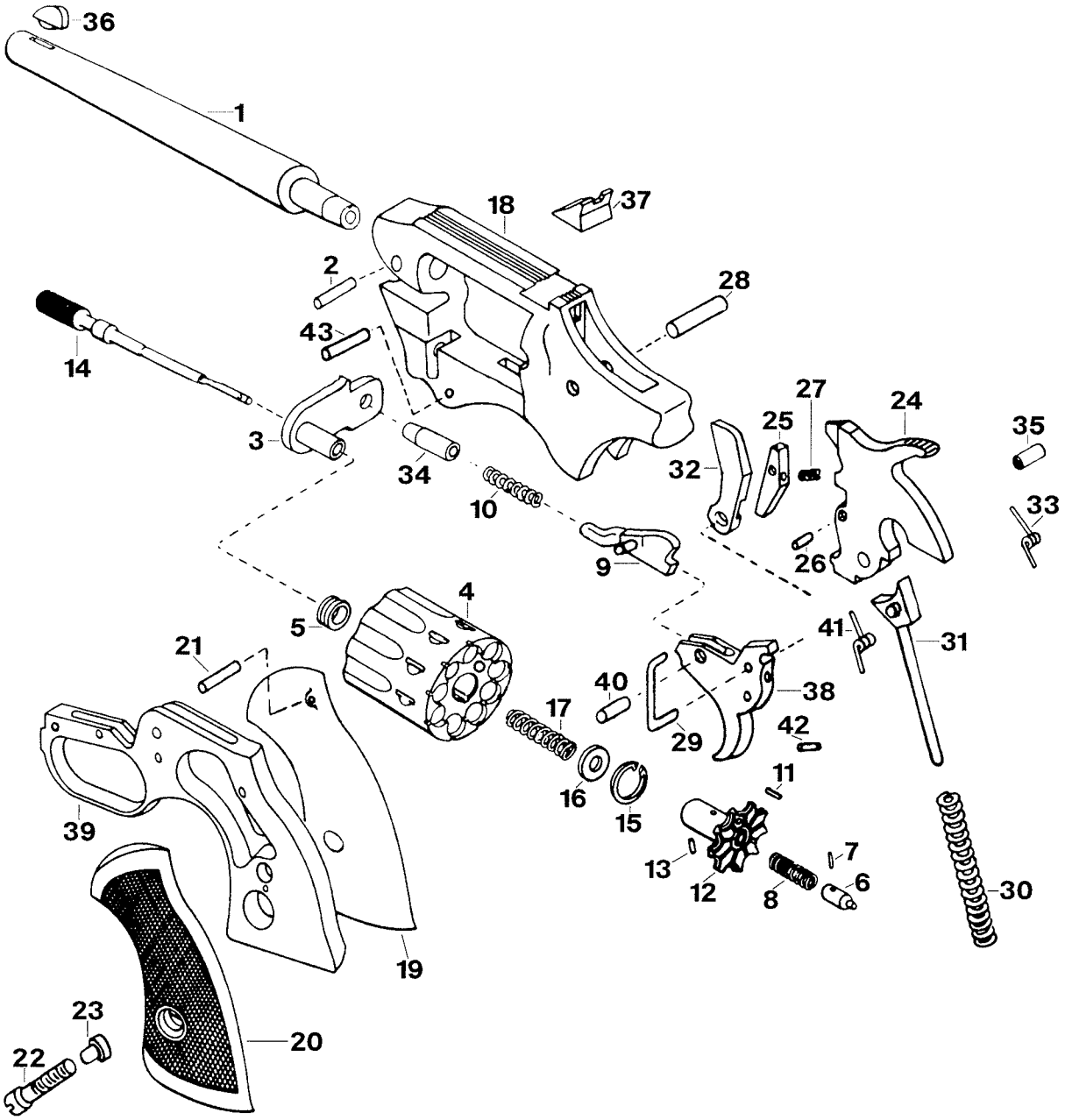

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Ejector Latch Rod Assembly (Model W-102) | **32** | Hammer Pivot Screw |
| **2** | Barrel Pin | **17** | Ejector Latch Rod Assembly (Model W-103) | **33** | Hammer Safety Stop |
| **3** | Crane Assembly | **18** | Ejector Latch Housing Plug | **34** | Hammer Sleeve |
| **4** | Cylinder | **19** | Ejector Latch Rod Spring (Model W-102) | **35** | Hammer Spring |
| **5** | Cylinder Lock Plunger | **20** | Ejector Latch Rod Spring (Model W-103) | **36** | Hammer Spring Guide Head Assembly |
| **6** | Cylinder Lock Plunger Pin | **21** | Ejector Rod Return Spring | **37** | Hand |
| **7** | Cylinder Lock Plunger Spring | **22** | Ejector Rod | **38** | Hand Spring |
| **8** | Cylinder Stop Assembly | **23** | Escutcheon Nut | **39** | Link Pivot Pin |
| **9** | Cylinder Stop Spring | **24** | Frame | **40** | Retaining Ring |
| **10** | Ejector | **25** | Grips | **41** | Return Spring Washer |
| **11** | Ejector Alignment Dowel | **26** | Grip Screw | **42** | Front Sight |
| **12** | Ejector Latch Housing (Model W-102) | **27** | Grip Alignment Pin | **43** | Rear Sight |
| **13** | Ejector Latch Housing (Model W-103) | **28** | Hammer | **44** | Trigger |
| **14** | Ejector Latch Housing Screw (Model W-102) | **29** | Hammer Pawl | **45** | Trigger Guard |
| **15** | Ejector Latch Housing Screw (Model W-103) | **30** | Hammer Pawl Pin | **46** | Trigger Pivot Pin |
| | | **31** | Hammer Pawl Spring | **47** | Trigger Spring |
| | | | | **48** | Trigger Spring Retaining Pin |
| | | | | **49** | Trigger Guard Assembly Pin |
| | | | | **50** | Trigger Spring Contact Pin |

# Model W-104 and Model W-105 Revolver



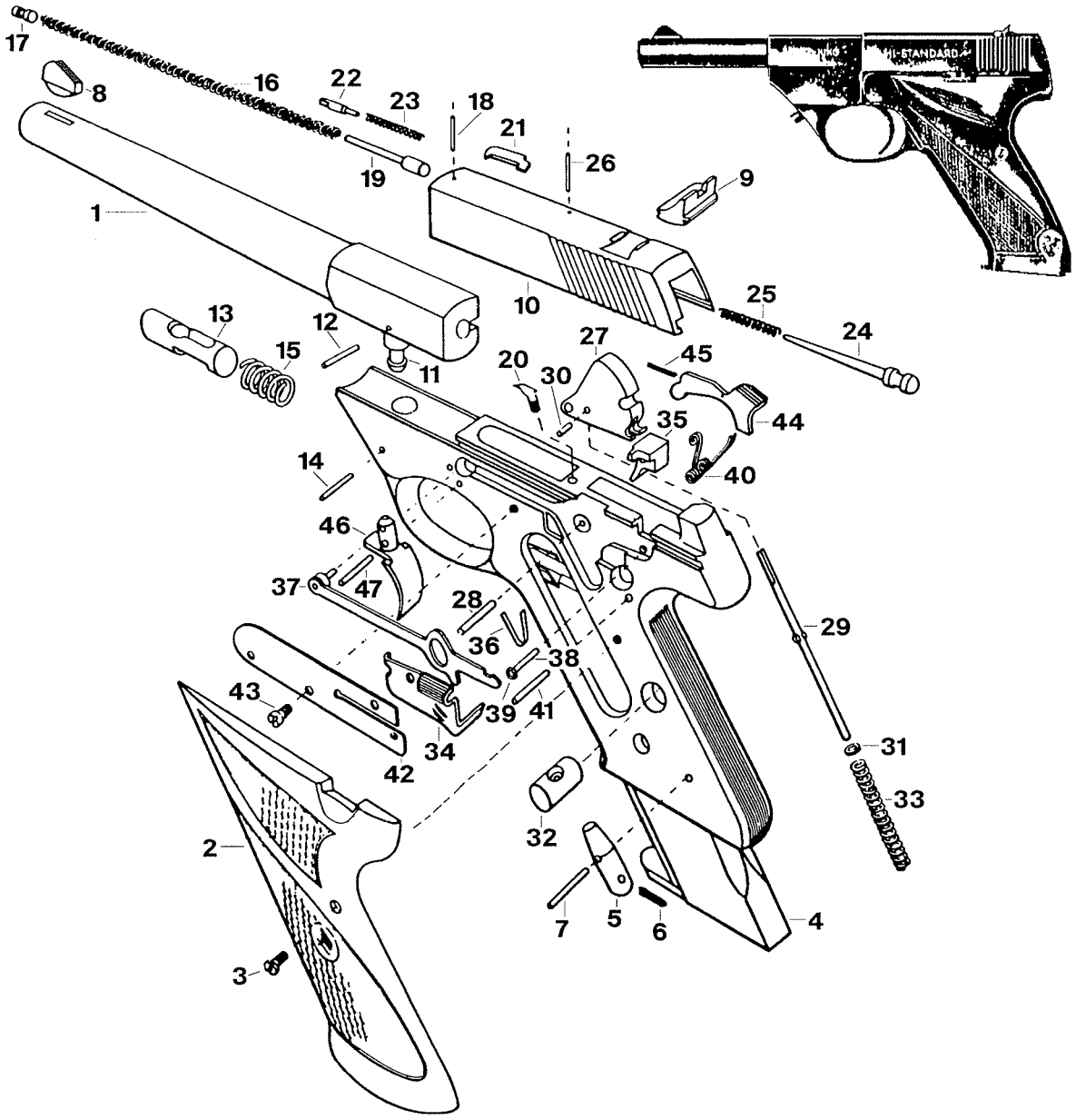

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Cylinder Stop Spring | **33** | Hammer Safety Stop |
| **2** | Front Sight | **18** | Ejector Latch Housing | **34** | Hammer Sleeve |
| **3** | Barrel Pin | **19** | Ejector Latch Housing Screw | **35** | Hammer Spring |
| **4** | Cylinder | **20** | Ejector Latch Housing Plug | **36** | Hammer Spring Guide Head Assembly |
| **5** | Crane Assembly | **21** | Ejector Latch Rod Spring | | |
| **6** | Cylinder Bushing | **22** | Ejector Latch Rod Assembly | **37** | Hand |
| **7** | Cylinder Lock Plunger | **23** | Escutcheon Nut | **38** | Hand Spring |
| **8** | Cylinder Lock Plunger Pin | **24** | Frame | **39** | Link Pivot Pin |
| **9** | Cylinder Lock Plunger Spring | **25** | Grips | **40** | Rear Sight |
| **10** | Ejector | **26** | Grip Screw | **41** | Trigger |
| **11** | Ejector Alignment Dowel | **27** | Grip Alignment Pin | **42** | Trigger Spring Contact Pin |
| **12** | Ejector Rod | **28** | Hammer | **43** | Trigger Guard |
| **13** | Ejector Rod Return Spring | **29** | Hammer Pawl | **44** | Trigger Pivot Pin |
| **14** | Retaining Ring | **30** | Hammer Pawl Pin | **45** | Trigger Spring |
| **15** | Return Spring Washer | **31** | Hammer Pawl Spring | **46** | Trigger Spring Retaining Pin |
| **16** | Cylinder Stop Assembly | **32** | Hammer Pivot Screw | **47** | Trigger Guard Assembly Pin |

# Sentinel Deluxe Revolver



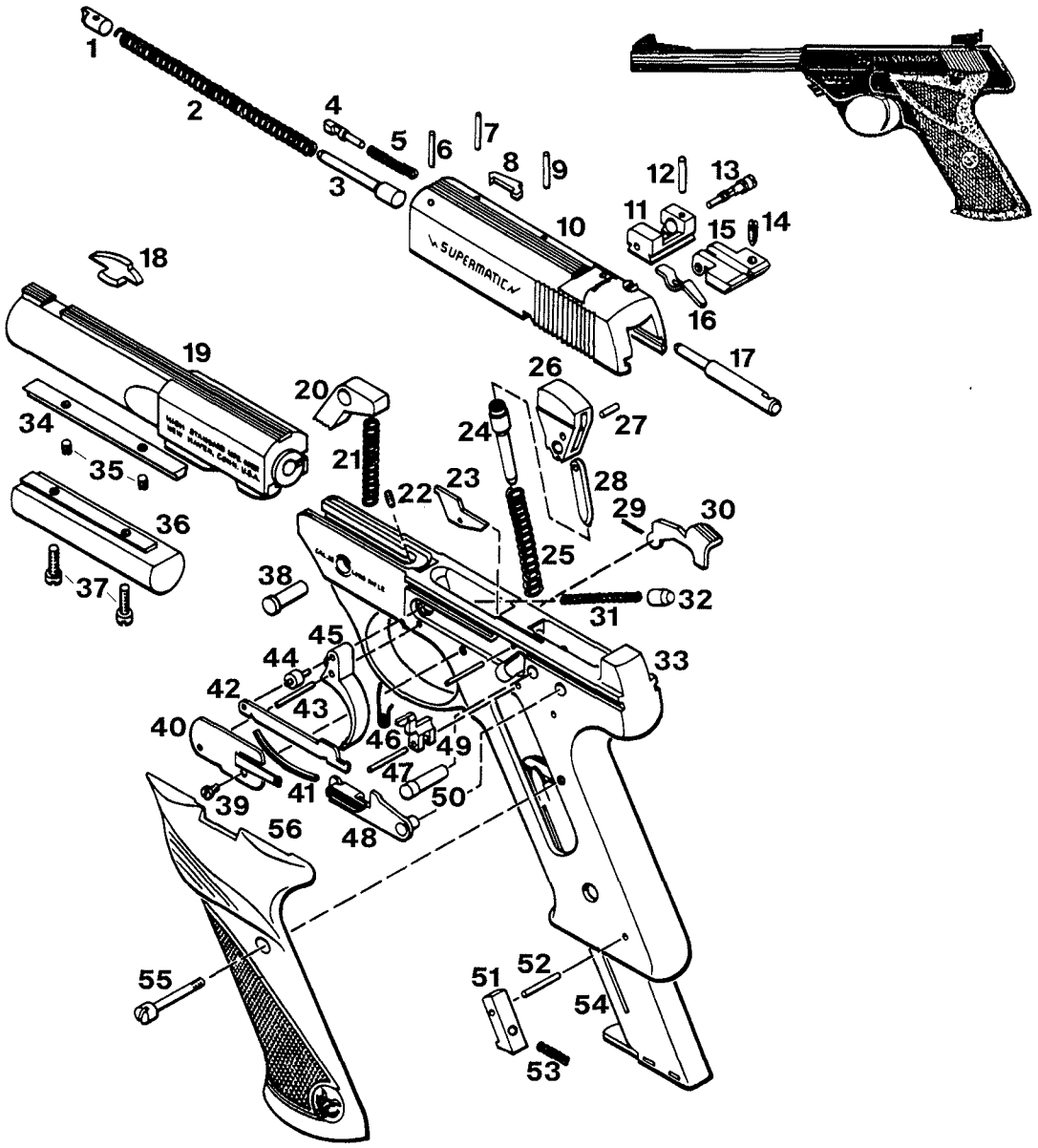

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Ejector Rod Return Spring Washer | **31** | Hammer Spring Guide Assembly |
| **2** | Barrel Pin | **17** | Ejector Rod Return Spring | **32** | Hand |
| **3** | Crane Assembly | **18** | Frame | **33** | Hand Spring |
| **4** | Cylinder | **19** | Grip, Right | **34** | Link Pivot Pin |
| **5** | Cylinder Bushing | **20** | Grip, Left | **35** | Hammer Sleeve |
| **6** | Cylinder Lock Plunger | **21** | Grip Alignment Pin | **36** | Front Sight |
| **7** | Cylinder Lock Plunger Pin | **22** | Grip Screw | **37** | Rear Sight |
| **8** | Cylinder Lock Plunger Spring | **23** | Grip Escutcheon Nut | **38** | Trigger |
| **9** | Cylinder Stop Assembly | **24** | Hammer | **39** | Trigger Guard |
| **10** | Cylinder Stop Spring | **25** | Hammer Pawl | **40** | Trigger Pivot Pin |
| **11** | Cylinder Ejector Alignment Pin | **26** | Hammer Pawl Pin | **41** | Trigger Spring |
| **12** | Ejector | **27** | Hammer Pawl Spring | **42** | Trigger Spring Contact Pin |
| **13** | Ejector Alignment Dowel | **28** | Hammer Pivot Pin | **43** | Trigger Guard Assembly Pin |
| **14** | Ejector Rod | **29** | Hammer Safety Stop | **Parts Not Shown** | |
| **15** | Ejector Rod Retaining Ring | **30** | Hammer Spring | | Trigger Spring Retaining Pin |

## Sport King Auto



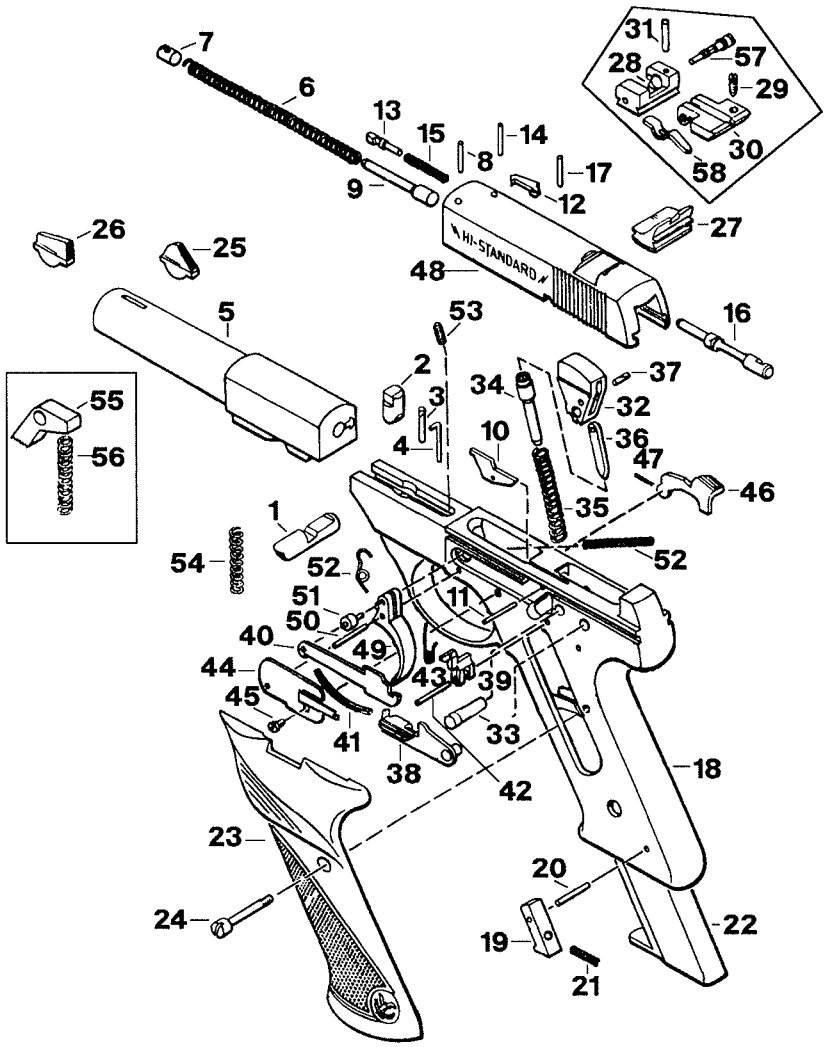

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Driving Spring Plunger | **37** | Sear Bar and Trigger Pull Pin Assembly |
| **2** | Grips | **20** | Ejector | **38** | Sear Pin |
| **3** | Grip Screw | **21** | Extractor | **39** | Sear Pin Retaining Ring |
| **4** | Magazine | **22** | Extractor Plunger | **40** | Sear Spring |
| **5** | Magazine Catch | **23** | Extractor Spring | **41** | Sear Spring Pin |
| **6** | Magazine Catch Spring | **24** | Firing Pin | **42** | Slideplate |
| **7** | Magazine Catch Pin | **25** | Firing Pin Spring | **43** | Slideplate Screw |
| **8** | Front Sight | **26** | Firing Pin Retaining Pin | **44** | Slide Lock Lever |
| **9** | Rear Sight | **27** | Hammer | **45** | Slide Lock Spring |
| **10** | Slide | **28** | Hammer Pin | **46** | Trigger |
| **11** | Barrel Stud | **29** | Hammer Strut | **47** | Trigger Pin |
| **12** | Barrel Stud Pin | **30** | Hammer Strut Pin | **Parts Not Shown** | |
| **13** | Barrel Takedown Plunger | **31** | Hammer Strut Ring | | Magazine Button |
| **14** | Barrel Takedown Plunger Pin | **32** | Hammer Strut Anchor Pin | | Magazine Follower |
| **15** | Barrel Takedown Plunger Spring | **33** | Hammer Spring | | Magazine Spring |
| **16** | Driving Spring | **34** | Safety | | Medallion |
| **17** | Driving Spring Plug | **35** | Sear | | |
| **18** | Driving Spring Plug Pin | **36** | Sear Bar Spring | | |

# Supermatic Auto



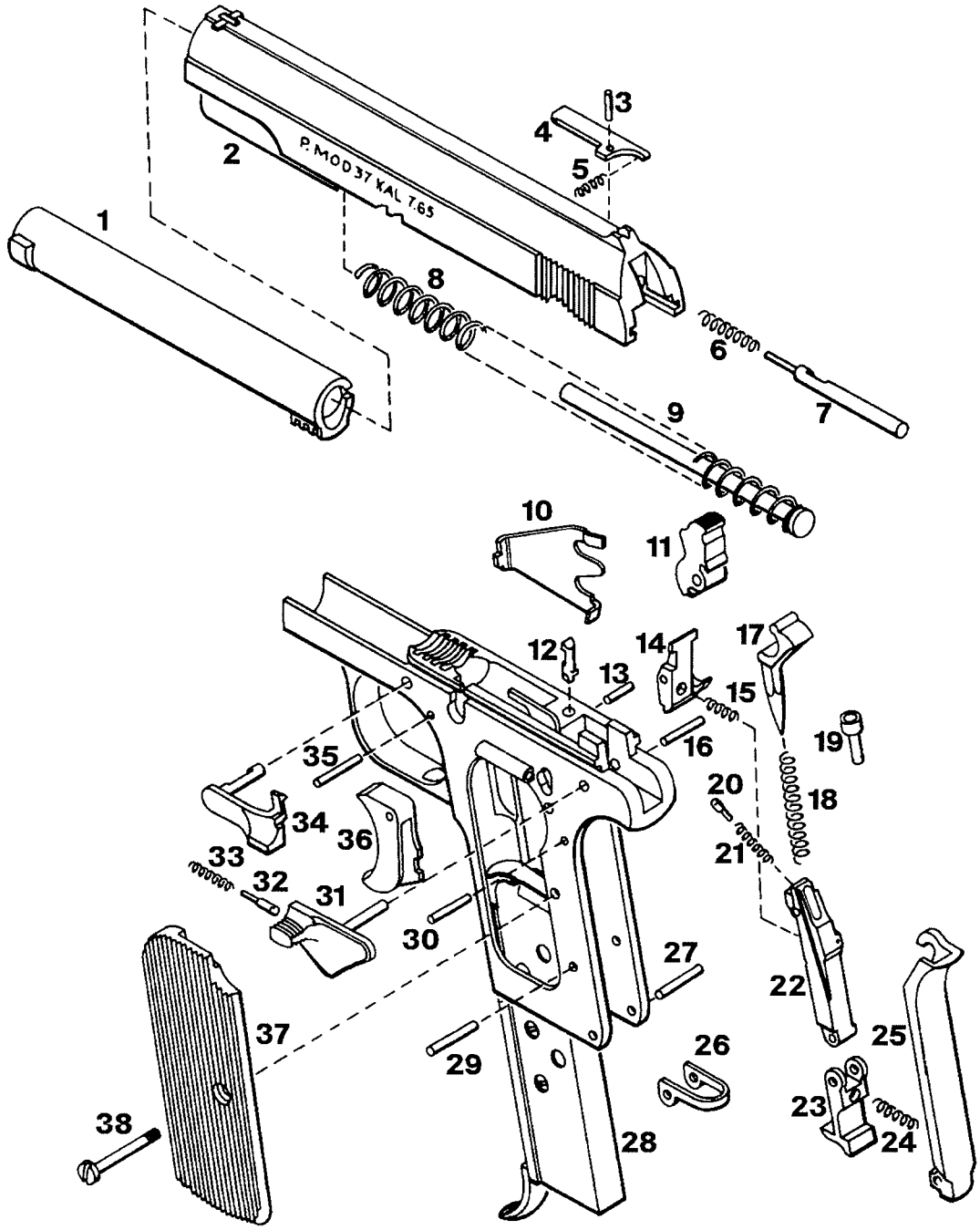

| | | | | | |
|---|---|---|---|---|---|
| **1** | Driving Spring Plug | **20** | Takedown Plunger | **39** | Sideplate Screw |
| **2** | Driving Spring | **21** | Takedown Plunger Spring | **40** | Sideplate |
| **3** | Driving Spring Plunger | **22** | Trigger Stop Adjusting Screw | **41** | Trigger Bar Spring |
| **4** | Extractor Plunger | **23** | Ejector | **42** | Sear Bar |
| **5** | Extractor Spring | **24** | Hammer Spring Plunger | **43** | Trigger Pin |
| **6** | Driving Spring Plug Pin | **25** | Hammer Spring | **44** | Trigger Bar Stud |
| **7** | Extractor Limit Pin | **26** | Hammer | **45** | Trigger |
| **8** | Extractor | **27** | Hammer Strut Pin | **46** | Sear Spring |
| **9** | Firing Pin Retaining Pin | **28** | Hammer Strut | **47** | Sear Pin |
| **10** | Slide | **29** | Slide Stop Spring | **48** | Safety |
| **11** | Rear Sight Base | **30** | Slide Stop | **49** | Sear |
| **12** | Rear Sight Pin | **31** | Trigger Spring | **50** | Hammer Pivot |
| **13** | Windage Adjustment Screw | **32** | Trigger Spring Plunger | **51** | Magazine Catch |
| **14** | Elevation Adjustment Screw | **33** | Frame | **52** | Magazine Catch Pin |
| **15** | Rear Sight Blade | **34** | Weight Bracket | **53** | Magazine Catch Spring |
| **16** | Rear Sight Tension Spring | **35** | Bracket Screws | **54** | Magazine |
| **17** | Firing Pin | **36** | Barrel Weight | **55** | Grip Screw |
| **18** | Front Sight | **37** | Barrel Weight Screws | **56** | Grip Panel |
| **19** | Barrel | **38** | Takedown Plunger Pin | | |

# Takedown Model Auto



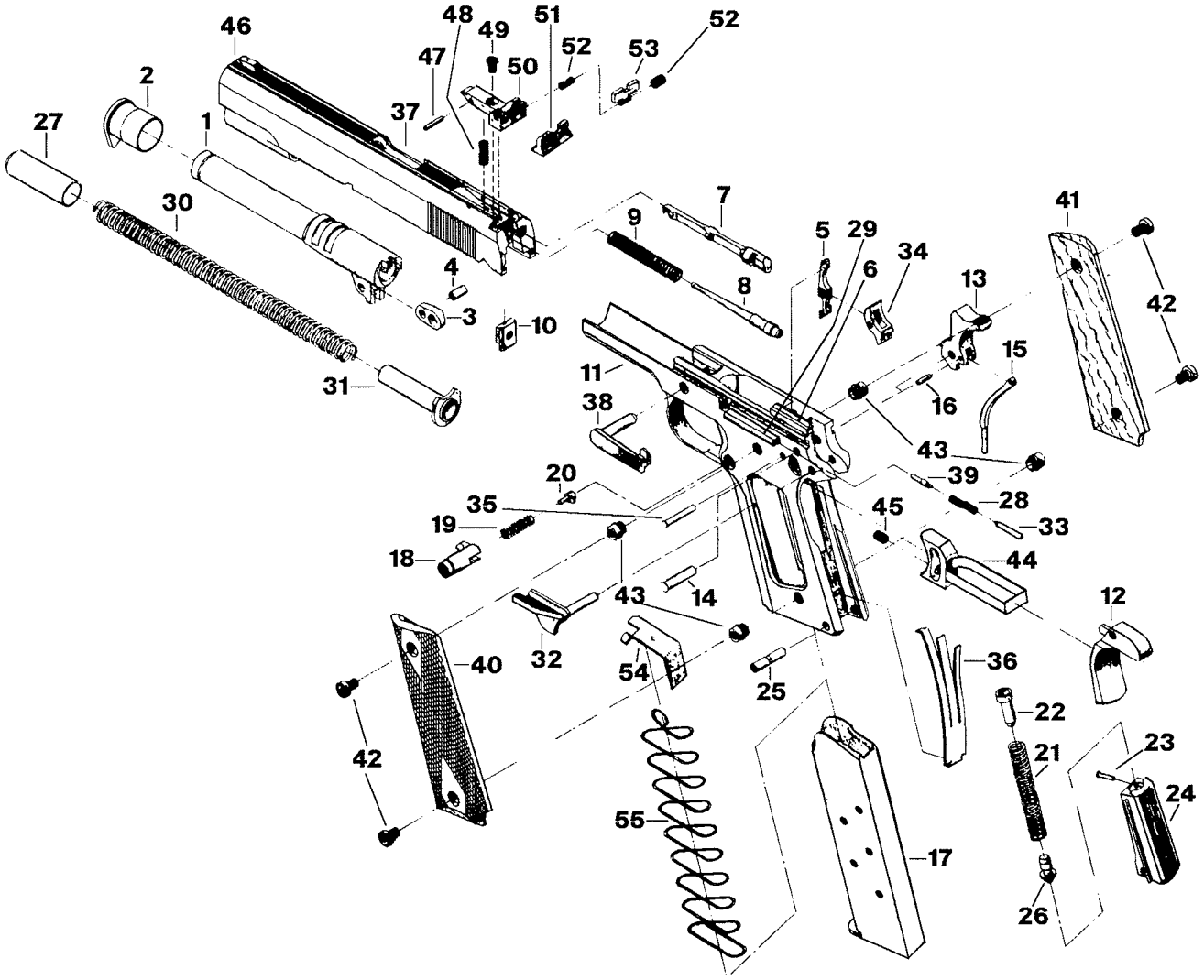

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Plunger Cam | **25** | Front Sight (4 1/2" barrel) | **49** | Trigger |
| **2** | Barrel Lock | **26** | Front Sight (6 3/4" barrel) | **50** | Trigger Pin |
| **3** | Barrel Lock Pin | **27** | Rear Sight, Fixed | **51** | Trigger Pull Pin |
| **4** | Barrel Lock Retaining Pin | **28** | Rear Sight Base | **52** | Trigger Springs |
| **5** | Barrel | **29** | Rear Sight Elevation Screw | **53** | Trigger Stop Screw |
| **6** | Driving Spring | **30** | Rear Sight Leaf | **54** | Takedown Plunger Spring |
| **7** | Driving Spring Plug | **31** | Rear Sight Retaining Pin | **55** | Barrel Lock (Alternate Model) |
| **8** | Driving Spring Plug Pin | **32** | Hammer | **56** | Barrel Lock Spring |
| **9** | Driving Spring Plunger | **33** | Hammer Pin | | (Alternate Model) |
| **10** | Ejector | **34** | Hammer Plunger | **57** | Rear Sight Windage Screw |
| **11** | Ejector Pin | **35** | Hammer Spring | **58** | Rear Sight Elevation Spring |
| **12** | Extractor | **36** | Hammer Strut | **Parts Not Shown** | |
| **13** | Extractor Plunger | **37** | Hammer Strut Pin | | Magazine Button |
| **14** | Extractor Plunger Retaining Pin | **38** | Safety-Lever | | Magazine Follower |
| **15** | Extractor Spring | **39** | Sear | | Magazine Spring |
| **16** | Firing Pin | **40** | Sear Bar | | Grip Screw Nut |
| **17** | Firing Pin Retaining Pin | **41** | Sear Bar Spring | | Grip Escutcheon |
| **18** | Frame | **42** | Sear Pin | | Front Sight Set-Screw |
| **19** | Magazine Catch | **43** | Sear Spring | | Firing Pin Sleeve |
| **20** | Magazine Catch Pin | **44** | Sideplate | | Wear Plug |
| **21** | Magazine Catch Spring | **45** | Sideplate Screw | | |
| **22** | Magazine | **46** | Sidelock Lever | | |
| **23** | Grip | **47** | Sidelock Spring | | |
| **24** | Grip Screw | **48** | Slide | | |

# Model P-37 Auto



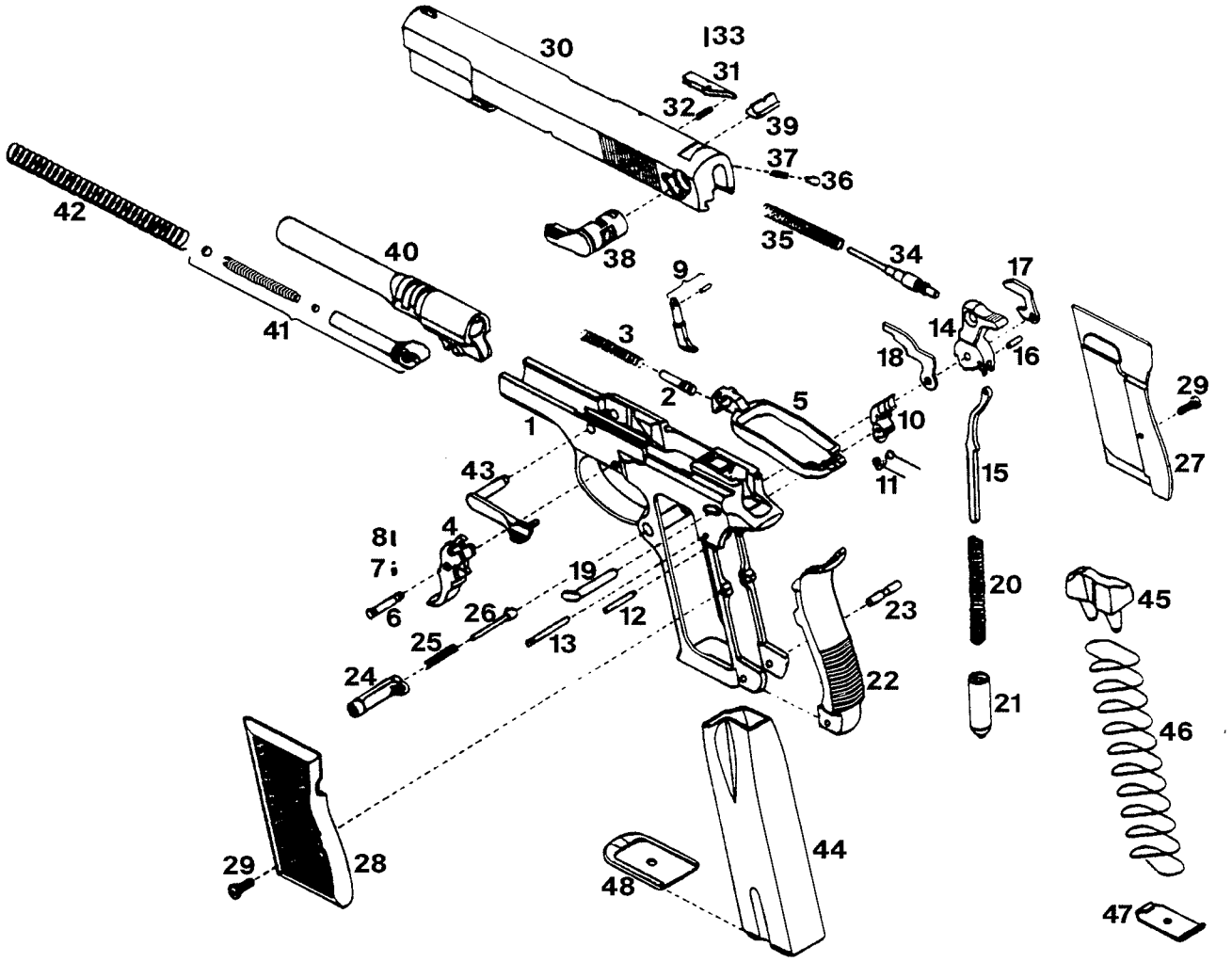

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **14** | Sear | **27** | Lanyard Loop Pin |
| **2** | Slide | **15** | Sear Spring | **28** | Magazine |
| **3** | Extractor Pin | **16** | Hammer Pin | **29** | Magazine Catch Pin |
| **4** | Extractor | **17** | Hammer Strut | **30** | Housing Retaining Pin |
| **5** | Extractor Spring | **18** | Hammer Spring | **31** | Thumb Safety |
| **6** | Firing Pin Spring | **19** | Hammer Spring Follower | **32** | Safety Detent |
| **7** | Firing Pin | **20** | Trigger Spring Follower | **33** | Safety Detent Spring |
| **8** | Recoil Spring | **21** | Trigger Spring | **34** | Slide Stop |
| **9** | Recoil Spring Guide | **22** | Hammer Spring Housing | **35** | Trigger Hinge Pin |
| **10** | Trigger Bar | **23** | Magazine Latch | **36** | Trigger |
| **11** | Hammer | **24** | Magazine Latch Spring | **37** | Grip Panel |
| **12** | Disconnector | **25** | Grip Safety | **38** | Grip Screw |
| **13** | Disconnector and Ejector Pin | **26** | Lanyard Loop | | |

# Javelina Auto



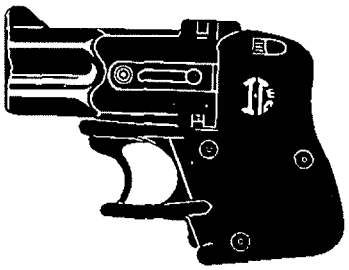

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Magazine Catch Retainer | **39** | Slide Stop Plunger |
| **2** | Barrel Bushing | **21** | Mainspring | **40** | Left Grip |
| **3** | Barrel Link | **22** | Mainspring Cap | **41** | Right Grip |
| **4** | Barrel Link Pin | **23** | Mainspring Cap Pin | **42** | Grip Screws |
| **5** | Disconnector | **24** | Mainspring Housing | **43** | Grip Screw Bushings |
| **6** | Ejector | **25** | Mainspring Housing Pin | **44** | Trigger Assembly |
| **7** | Extractor | **26** | Mainspring Housing Pin Retainer | **45** | Trigger Stop Screw |
| **8** | Firing Pin | **27** | Recoil Spring Plug | **46** | Front Sight |
| **9** | Firing Pin Spring | **28** | Slide Stop Plunger Spring | **47** | Rear Sight Pivot Pin |
| **10** | Firing Pin Stop | **29** | Slide Stop Plunger Tube | **48** | Rear Sight Spring |
| **11** | Frame | **30** | Recoil Spring | **49** | Rear Sight Elevation Screw |
| **12** | Grip Safety | **31** | Recoil Spring Guide | **50** | Rear Sight Base |
| **13** | Hammer | **32** | Thumb Safety | **51** | Fixed Rear Sight |
| **14** | Hammer Pin | **33** | Thumb Safety Lock Plunger | **52** | Rear Sight Windage Screws |
| **15** | Hammer Strut | **34** | Sear | **53** | Rear Sight Blade |
| **16** | Hammer Strut Pin | **35** | Sear Pin | **54** | Magazine Follower |
| **17** | Magazine Body | **36** | Sear Spring | **55** | Magazine Spring |
| **18** | Magazine Catch | **37** | Slide | **Parts Not Shown** | |
| **19** | Magazine Catch Spring | **38** | Slide Stop | | Ejector Pin |

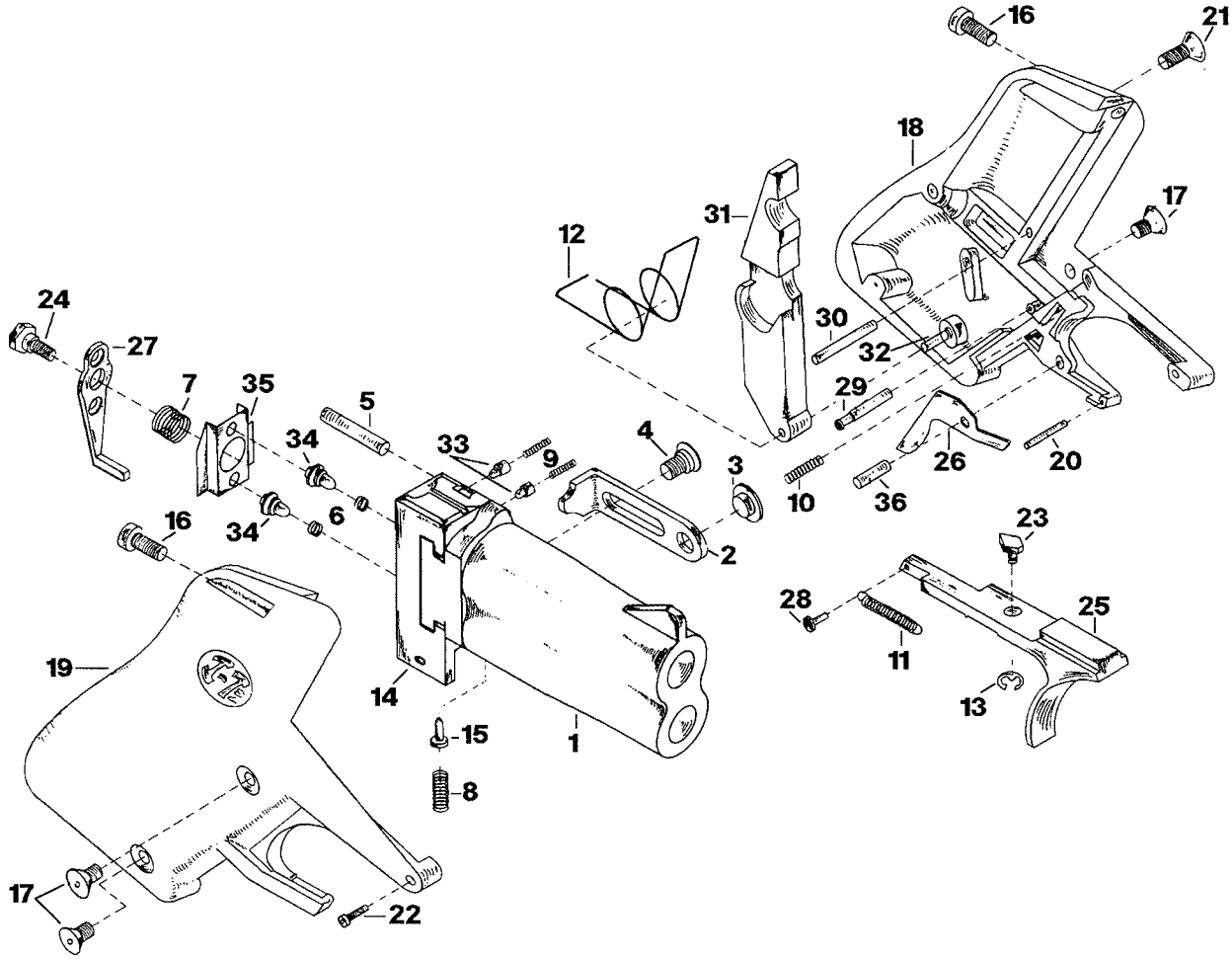
# Model R9 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Sear Trip | **33** | Extractor Pin |
| **2** | Trigger Drawbar Plunger | **18** | Ejector | **34** | Firing Pin |
| **3** | Trigger Drawbar Plunger Spring | **19** | Hammer Axle Pin | **35** | Firing Pin Spring |
| **4** | Trigger | **20** | Hammer Spring | **36** | Safety Plunger |
| **5** | Trigger Drawbar | **21** | Hammer Spring Cap | **37** | Safety Plunger Spring |
| **6** | Trigger Pin | **22** | Rear Grip Insert | **38** | Safety |
| **7** | Trigger Pin Retainer | **23** | Rear Grip Insert Pin | **39** | Rear Sight |
| **8** | Trigger Pin Retainer Spring | **24** | Magazine Catch | **40** | Barrel |
| **9** | Disconnector | **25** | Magazine Catch Spring | **41** | Recoil Spring Guide |
| **10** | Sear | **26** | Magazine Retainer Catch | **42** | Recoil Spring |
| **11** | Sear Spring | **27** | Right Grip | **43** | Slide Stop |
| **12** | Sear Spring Retainer Pin | **28** | Left Grip | **44** | Magazine Body |
| **13** | Sear Pin | **29** | Grip Screws | **45** | Magazine Follower |
| **14** | Hammer | **30** | Slide | **46** | Magazine Spring |
| **15** | Hammer Strut | **31** | Extractor | **47** | Magazine Spring Plate |
| **16** | Hammer Strut Pin | **32** | Extractor Spring | **48** | Magazine Floorplate |

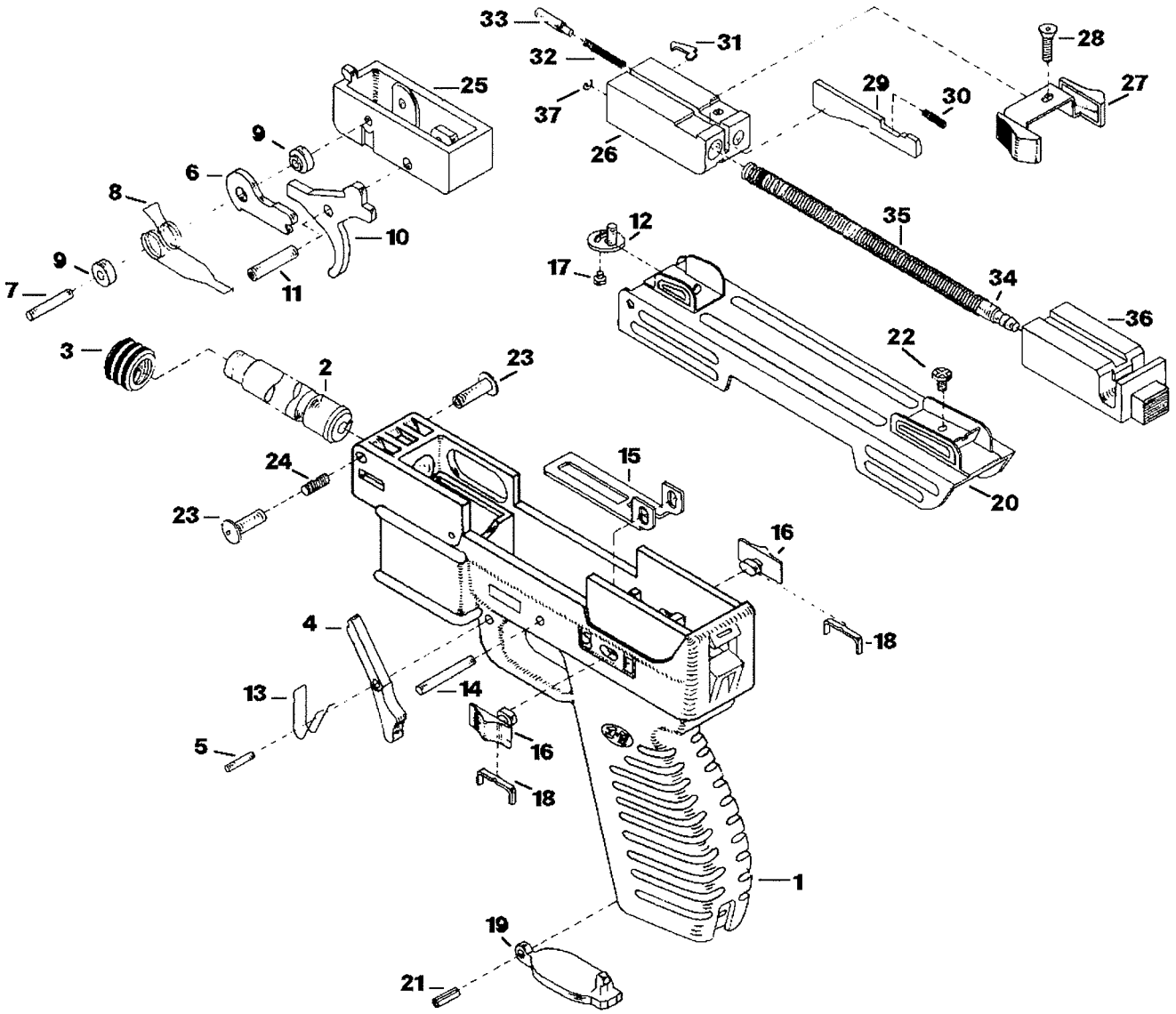
# Derringer





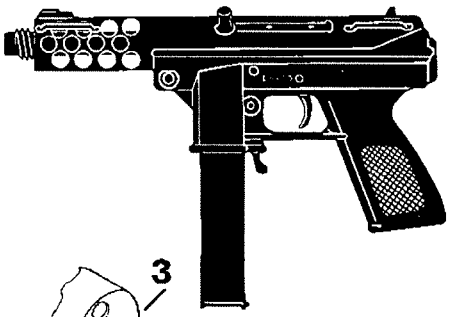

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **13** | Trigger Cam Spring | **25** | Trigger |
| **2** | Ejector | **14** | Frame | **26** | Safety |
| **3** | Ejector Knob | **15** | Barrel Lock | **27** | Selector |
| **4** | Ejector Screw | **16** | Upper Frame Screw | **28** | Upper Trigger Spring Pin |
| **5** | Barrel Axis | **17** | Frame and Hammer Axis Screws | **29** | Lower Trigger Spring Pin |
| **6** | Firing Pin Springs | **18** | Left Grip | **30** | Selector Pin |
| **7** | Selector Spring | **19** | Right Grip | **31** | Hammer |
| **8** | Barrel Lock Spring | **20** | Grip Pin | **32** | Hammer Axis |
| **9** | Poppett Springs | **21** | Large Grip Screw | **33** | Centering Poppetts |
| **10** | Safety Spring | **22** | Small Grip Screw | **34** | Firing Pins |
| **11** | Trigger Return Spring | **23** | Trigger Cam | **35** | Firing Pin Retainer |
| **12** | Hammer Spring | **24** | Selector Screw | **36** | Safety Axis |

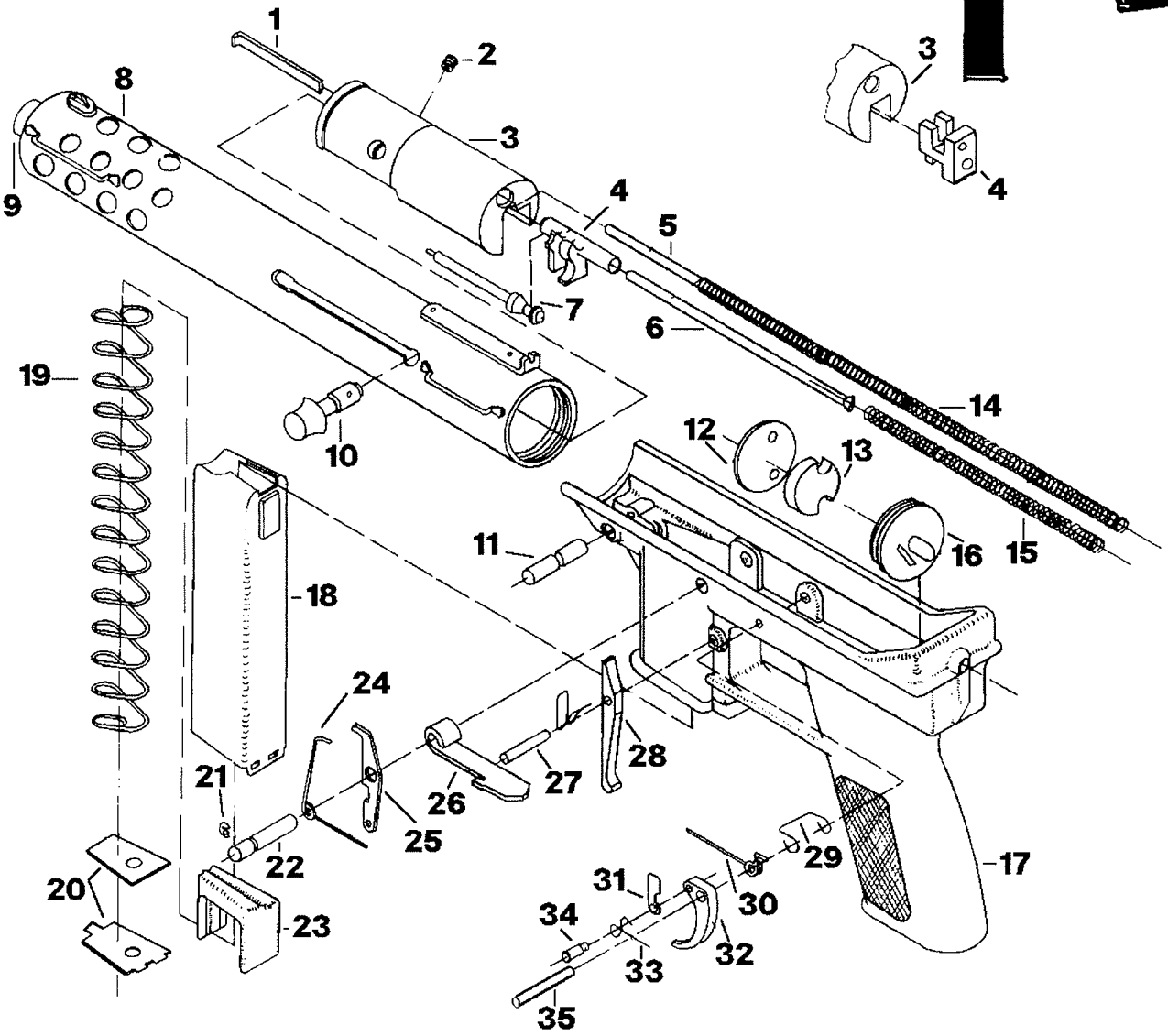
# TEC-22 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **14** | Insert Pin | **27** | Operating Handle |
| **2** | Barrel | **15** | Safety | **28** | Operating Handle Screw |
| **3** | Threaded Cover | **16** | Safety Buttons | **29** | Firing Pin |
| **4** | Magazine Catch Lever | **17** | Front Sight Screw | **30** | Firing Pin Spring |
| **5** | Magazine Catch Axis | **18** | Safety Springs | **31** | Extractor |
| **6** | Hammer | **19** | Butt | **32** | Extractor Spring |
| **7** | Hammer Axis | **20** | Cover | **33** | Extractor Pin |
| **8** | Mainspring | **21** | Butt Pin | **34** | Recoil Spring Guide |
| **9** | Hammer Bushing | **22** | Rear Sight Elevation Screw | **35** | Recoil Spring |
| **10** | Trigger | **23** | Cover Axes | **36** | Latch Button |
| **11** | Trigger Bushing | **24** | Cover Axis Screw | **37** | E-Ring |
| **12** | Front Sight | **25** | Insert | | |
| **13** | Magazine Catch Spring | **26** | Bolt | | |

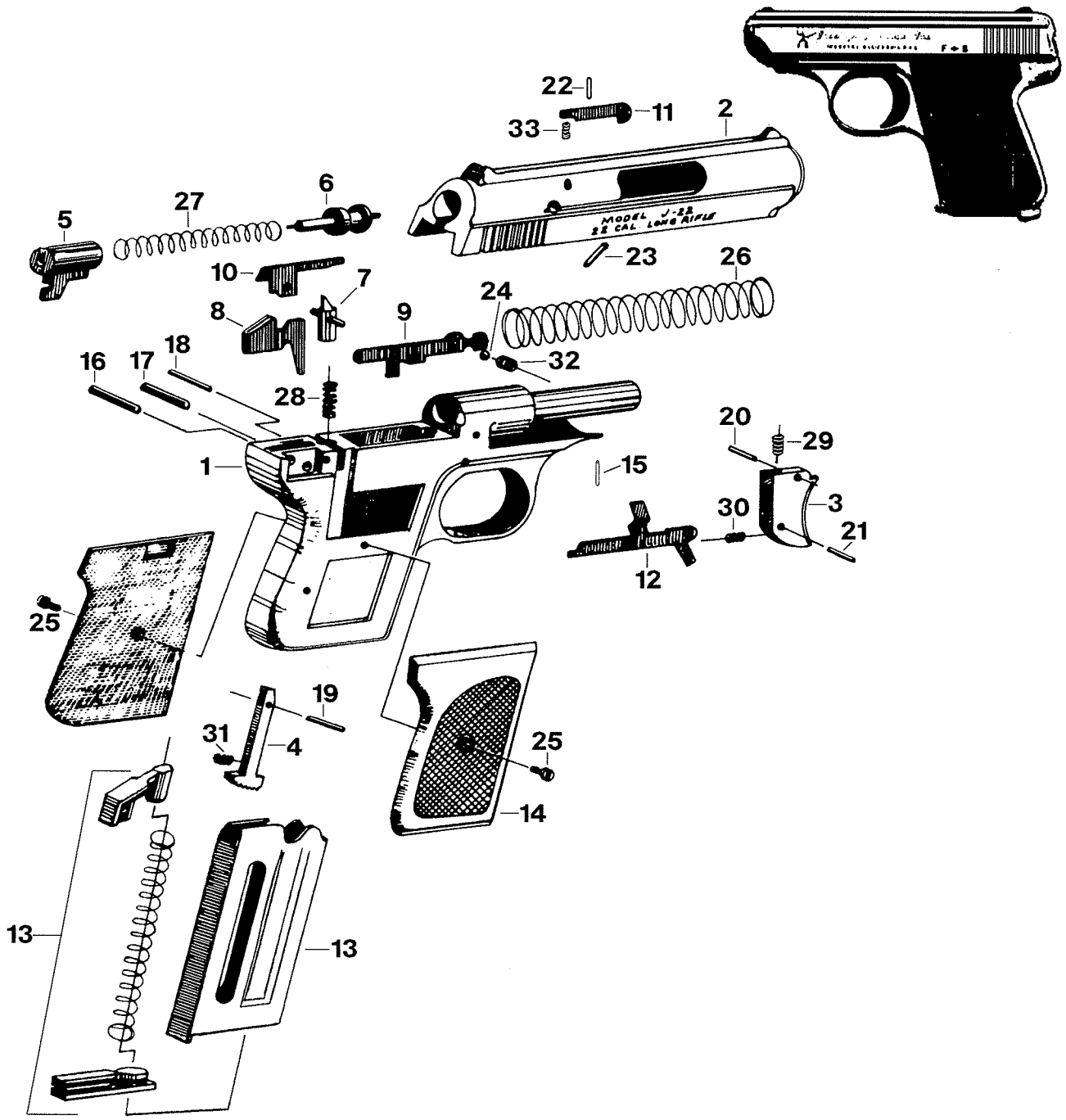
# TEC-9 Auto






| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor | **13** | Buffer | **25** | Ejector |
| **2** | Extractor Screw | **14** | Recoil Spring | **26** | Sear |
| **3** | Bolt | **15** | Striker Spring | **27** | Magazine Catch Axis |
| **4** | Striker | **16** | Rear Stabilizing Disk Cap | **28** | Magazine Catch |
| **5** | Recoil Spring Guide | **17** | Frame | **29** | Sear Retainer |
| **6** | Striker Guide | **18** | Magazine | **30** | Trigger Spring |
| **7** | Firing Pin | **19** | Magazine Spring | **31** | Disconnector |
| **8** | Upper Receiver | **20** | Magazine Bottom Plates | **32** | Trigger |
| **9** | Barrel | **21** | Large E-Ring | **33** | Disconnector Spring |
| **10** | Operating Handle | **22** | Sear Axis | **34** | Disconnector Axis |
| **11** | Assembly Pin | **23** | Follower | **35** | Trigger Axis |
| **12** | Buffer Plate | **24** | Sear Spring | | |

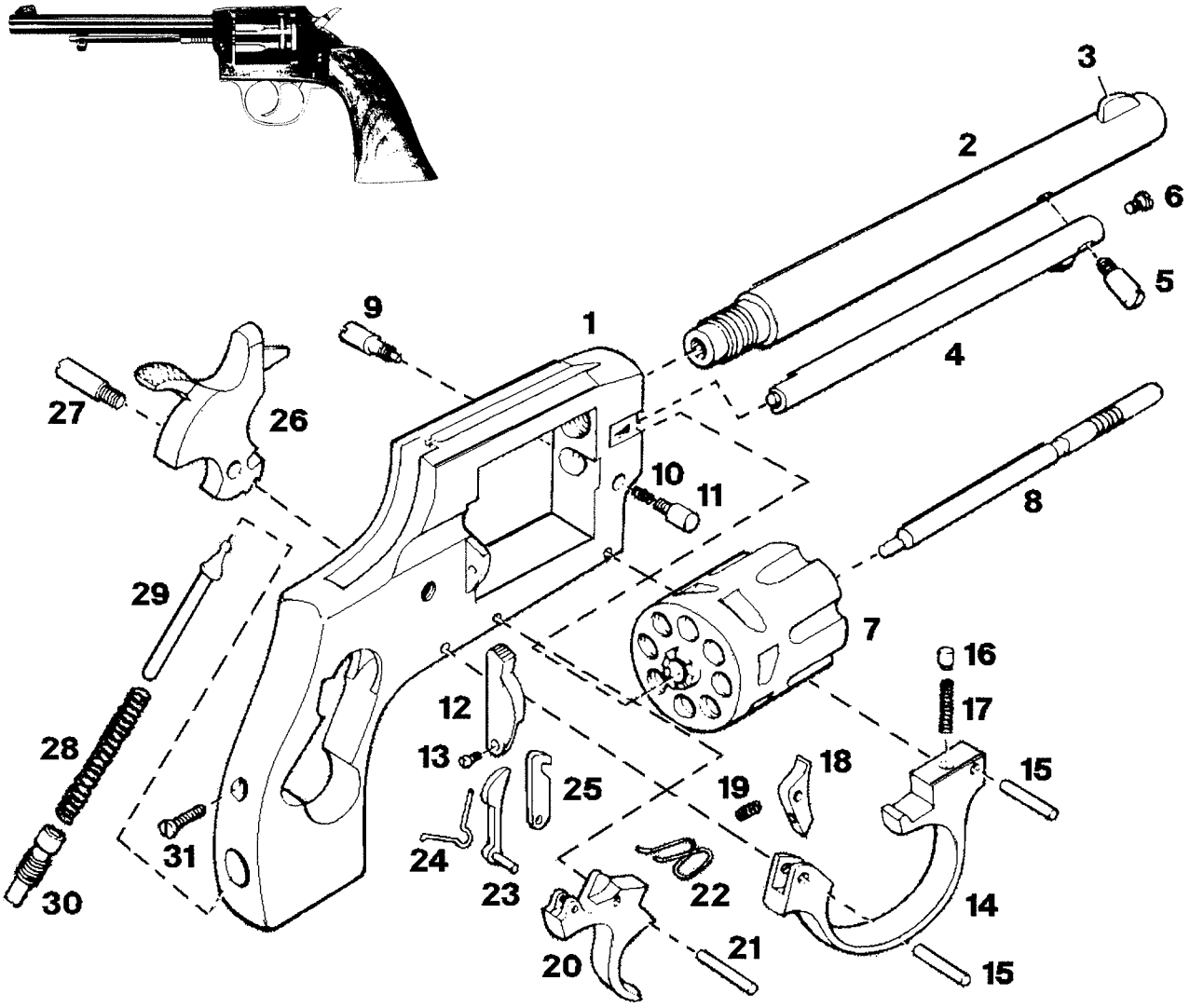
# J-22 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **12** | Trigger Bar Assembly | **23** | Wear Pin |
| **2** | Slide | **13** | Magazine Assembly | **24** | Safety Ball |
| **3** | Trigger | **14** | Grips | **25** | Grip Screws |
| **4** | Catch | **15** | Barrel Cross Pin | **26** | Recoil Spring |
| **5** | Takedown Button | **16** | Takedown Cross Pin | **27** | Firing Pin Spring |
| **6** | Firing Pin | **17** | Cam Pivot Pin | **28** | Sear Spring |
| **7** | Sear Assembly | **18** | Ejector Cross Pin | **29** | Trigger Retaining Spring |
| **8** | Cam | **19** | Catch Cross Pin | **30** | Trigger Bar Spring |
| **9** | Safety | **20** | Trigger Cross Pin | **31** | Catch Spring |
| **10** | Ejector | **21** | Trigger Bar Cross Pin | **32** | Safety Ball Spring |
| **11** | Extractor | **22** | Extractor Pin | **33** | Extractor Spring |

# Model 50 Revolver

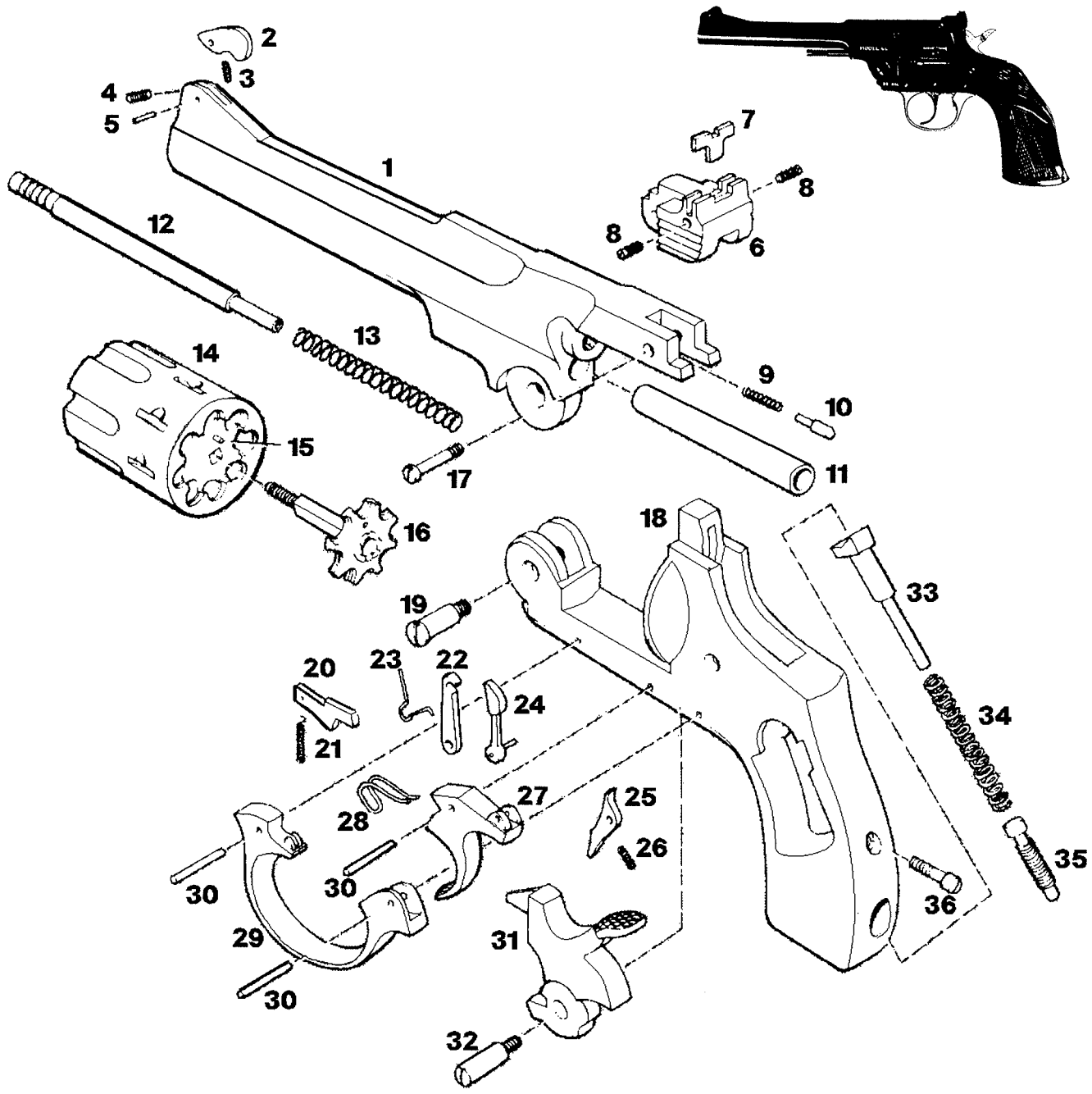
*Courtesy of James M. Triggs/NRA*




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **12** | Loading Gate | **23** | Lever |
| **2** | Barrel | **13** | Loading Gate Screw | **24** | Lever Spring |
| **3** | Front Sight Blade | **14** | Trigger Guard | **25** | Lifter |
| **4** | Ejector Assembly | **15** | Trigger Guard Pins | **26** | Hammer |
| **5** | Ejector Tube Screw | **16** | Cylinder Friction Stud | **27** | Hammer Screw |
| **6** | Ejector Lock Screw | **17** | Cylinder Friction Stud Spring | **28** | Mainspring |
| **7** | Cylinder | **18** | Sear | **29** | Mainspring Plunger |
| **8** | Center Pin | **19** | Sear Spring | **30** | Mainspring Adjusting Screw |
| **9** | Center Pin Catch Nut | **20** | Trigger | **31** | Grip Screw |
| **10** | Center Pin Catch Spring | **21** | Trigger Pin | **Parts Not Shown** | |
| **11** | Center Pin Catch Screw | **22** | Trigger Spring | | One-Piece Grip |

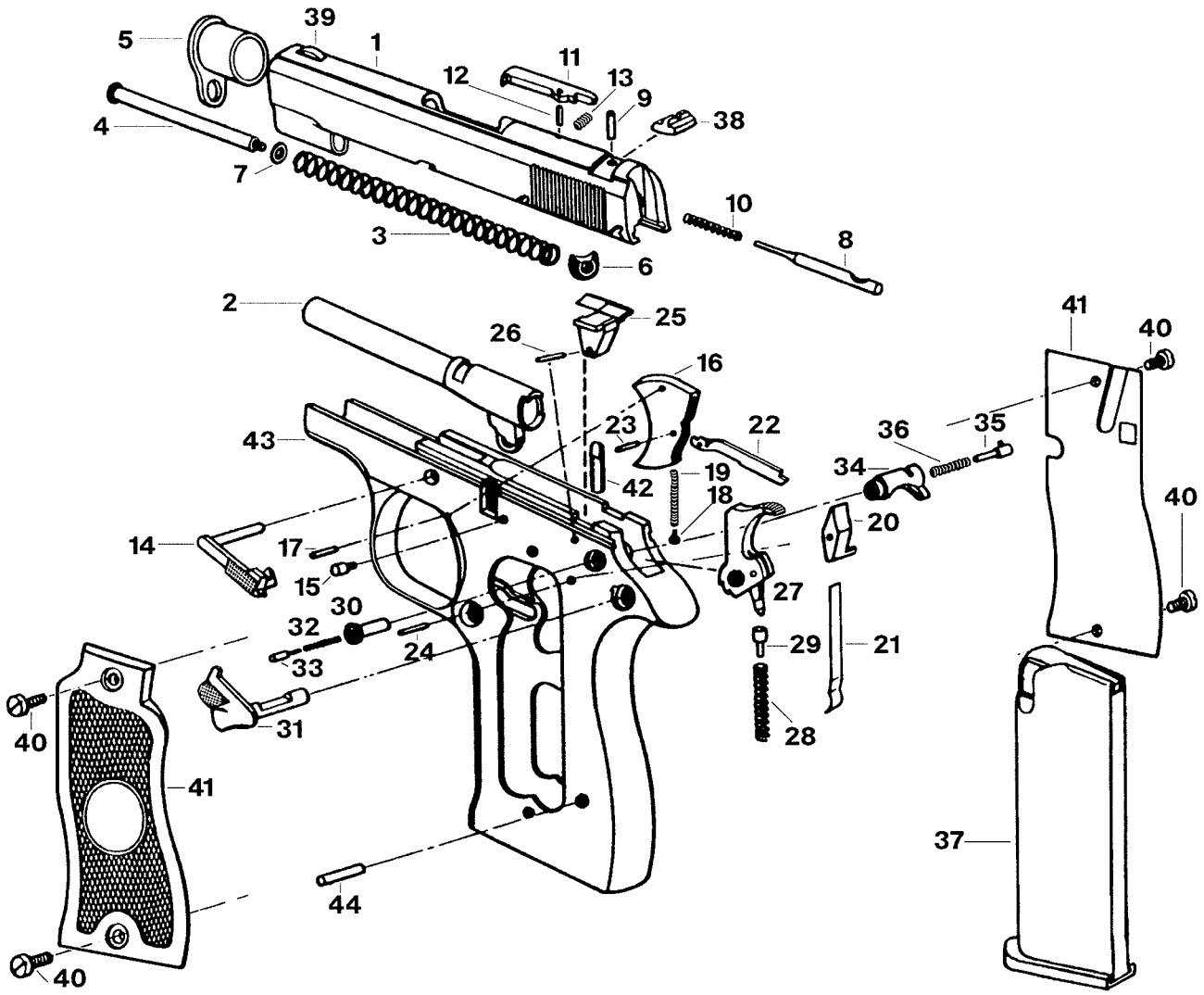
# Model 66 Revolver

*Courtesy of James M. Triggs/NRA*




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **15** | Extractor Pin | **29** | Trigger Guard |
| **2** | Front Sight Blade | **16** | Extractor | **30** | Trigger and Guard Pins |
| **3** | Front Sight Spring | **17** | Barrel Catch Screw | **31** | Hammer |
| **4** | Front Sight Adjusting Screw | **18** | Frame | **32** | Hammer Screw |
| **5** | Front Sight Pin | **19** | Joint Screw | **33** | Mainspring Plunger |
| **6** | Barrel Catch | **20** | Cylinder Stop | **34** | Mainspring |
| **7** | Rear Sight Blade | **21** | Cylinder Stop Spring | **35** | Mainspring Adjusting Screw |
| **8** | Rear Sight Adjusting Screws | **22** | Lifter | **36** | Grip Screw |
| **9** | Barrel Catch Spring | **23** | Lever Spring | **Parts Not Shown** | |
| **10** | Barrel Catch Plunger | **24** | Lever and Pin | | Grip (Large, One-Piece) |
| **11** | Quill | **25** | Sear | | Grip (Small, Two-Piece) |
| **12** | Ejector Rod | **26** | Sear Spring | | Tang Plug Screw |
| **13** | Extractor Spring | **27** | Trigger | | |
| **14** | Cylinder | **28** | Trigger Spring | | |

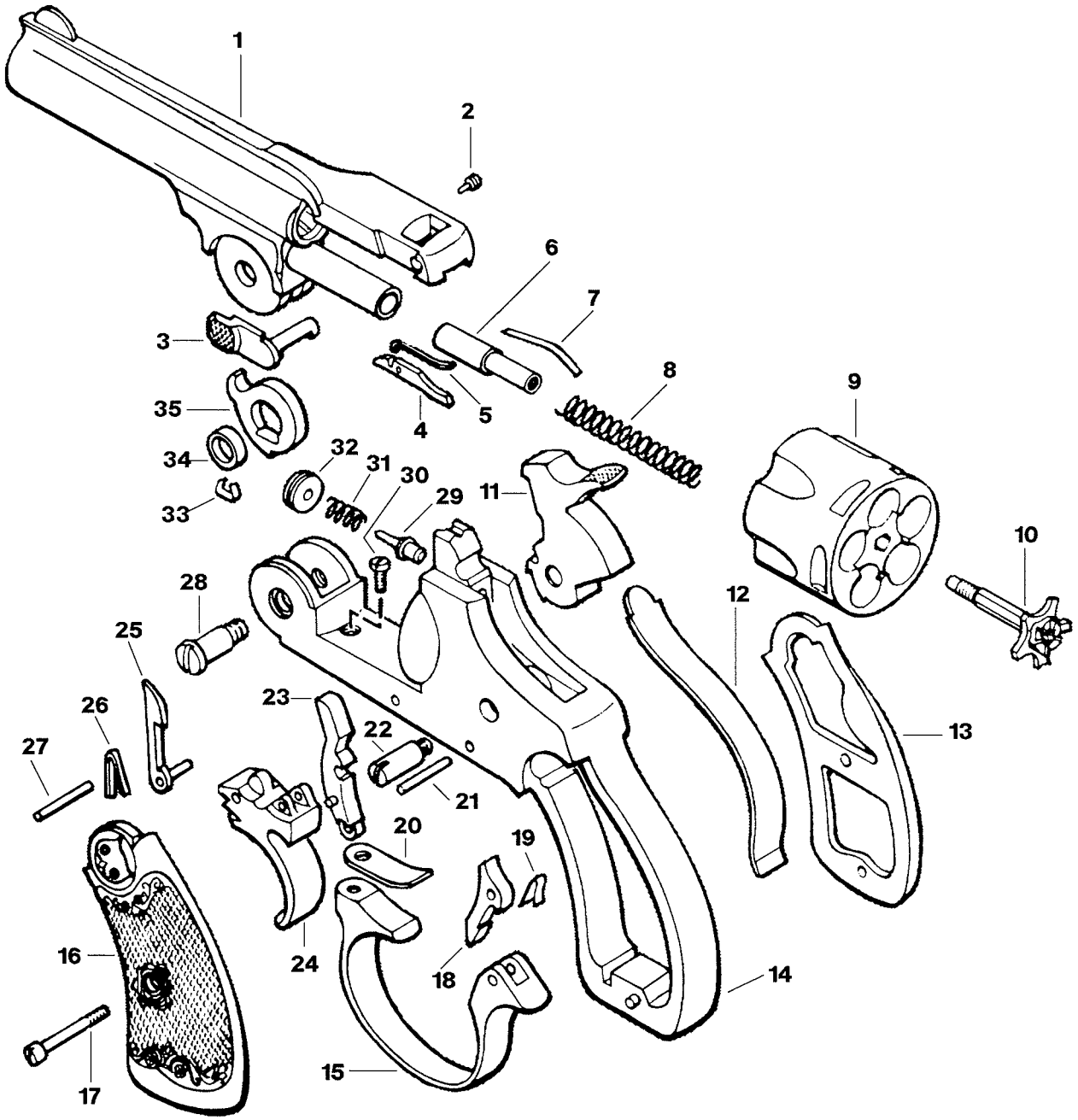
# Pony Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **18** | Trigger Plunger | **35** | Magazine Catch Lock |
| **2** | Barrel with Link and Pin | **19** | Trigger Plunger Spring | **36** | Magazine Catch Lock Spring |
| **3** | Recoil Spring | **20** | Sear | **37** | Magazine |
| **4** | Recoil Spring Guide | **21** | Sear Spring | **38** | Rear Sight |
| **5** | Barrel Bushing | **22** | Sear Bar | **39** | Front Sight |
| **6** | Recoil Spring Guide Head | **23** | Sear Bar Pin | **40** | Grip Screws |
| **7** | Recoil Spring Guide Washer | **24** | Sear Pin | **41** | Grips |
| **8** | Firing Pin | **25** | Ejector | **42** | Disconnector |
| **9** | Firing Pin Retaining Pin | **26** | Ejector Pin | **43** | Frame |
| **10** | Firing Pin Spring | **27** | Hammer with Strut and Pin | **44** | Grip Locator Pin |
| **11** | Extractor | **28** | Hammer Spring | **Parts Not Shown** | |
| **12** | Extractor Pin | **29** | Hammer Spring Plunger | | Link |
| **13** | Extractor Spring | **30** | Hammer Pin | | Link Pin |
| **14** | Slide Stop | **31** | Thumb Safety | | Hammer Strut |
| **15** | Slide Stop Plunger Screw | **32** | Safety Spring | | Hammer Strut Pin |
| **16** | Trigger | **33** | Safety Plunger | | Recoil Spring Assembly |
| **17** | Trigger Pin | **34** | Magazine Catch | | |

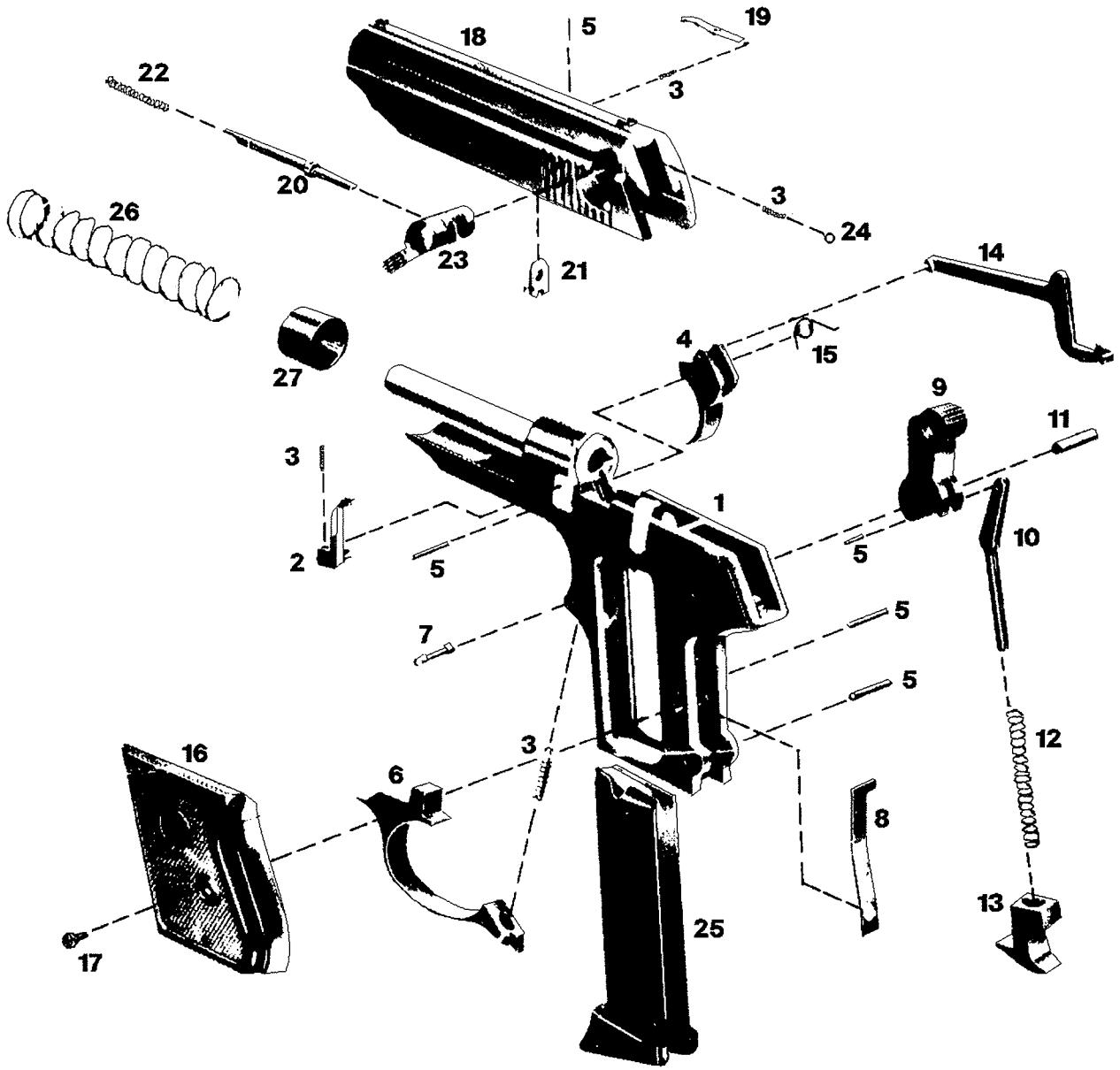
# Top-Break Revolver

*Courtesy of Blacksmith Corporation*



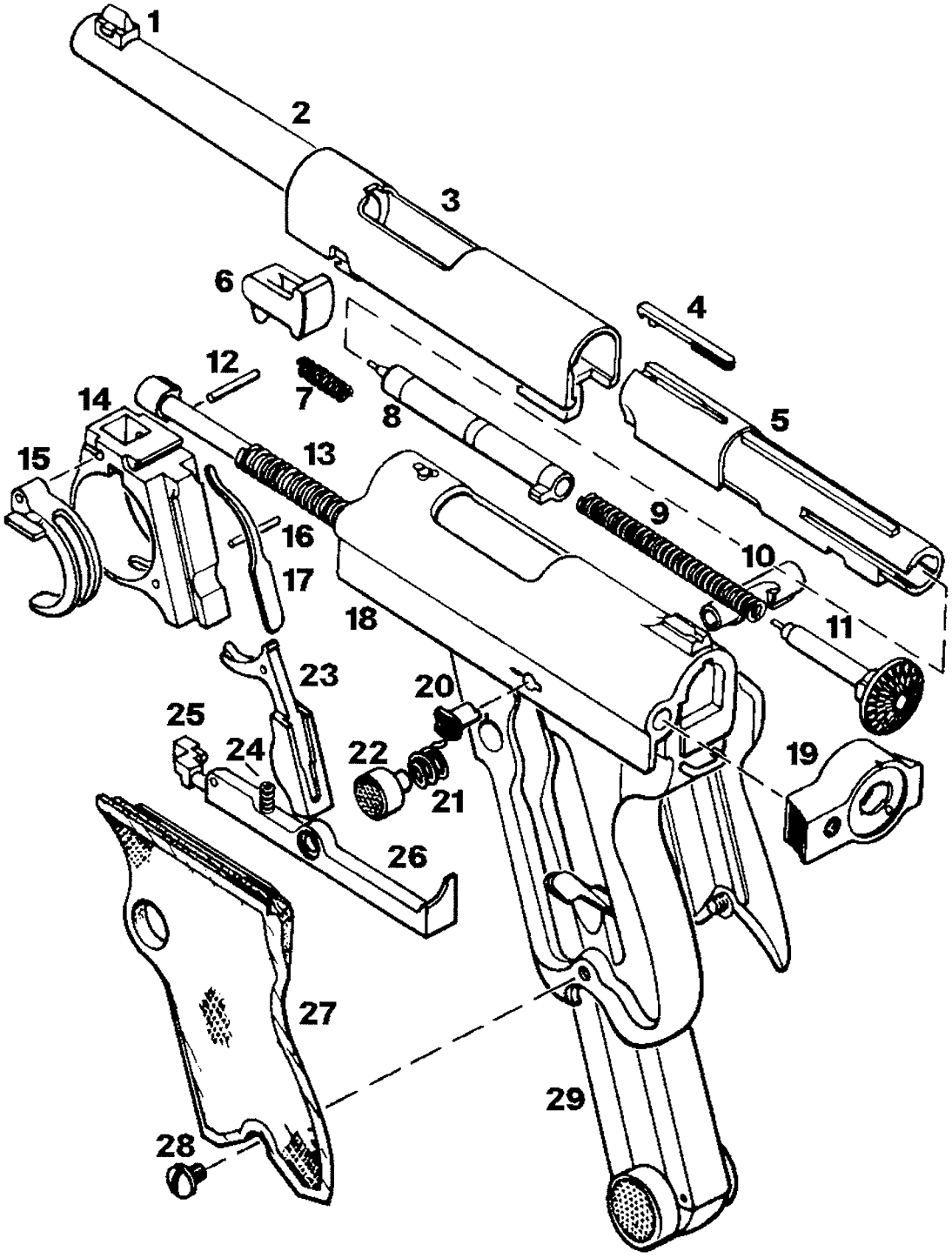

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **13** | Right Grip | **25** | Hand |
| **2** | Barrel Catch Screw | **14** | Frame | **26** | Hand Spring |
| **3** | Barrel Catch | **15** | Trigger Guard | **27** | Trigger Pin |
| **4** | Barrel Catch Spring Cover | **16** | Left Grip | **28** | Hinge Screw |
| **5** | Barrel Catch Spring | **17** | Grip Screw | **29** | Firing Pin |
| **6** | Extractor Stem | **18** | Sear | **30** | Trigger Guard Screw |
| **7** | Cylinder Friction Spring | **19** | Sear Spring | **31** | Firing Pin Spring |
| **8** | Extractor Spring | **20** | Trigger Spring | **32** | Firing Pin Bushing |
| **9** | Cylinder | **21** | Trigger Guard Pin | **33** | Extractor Spring |
| **10** | Extractor | **22** | Hammer Screw | **34** | Extractor Bushing |
| **11** | Hammer | **23** | Lifter | **35** | Extractor Cam |
| **12** | Hammer Spring | **24** | Trigger | | |

# TP22 Auto



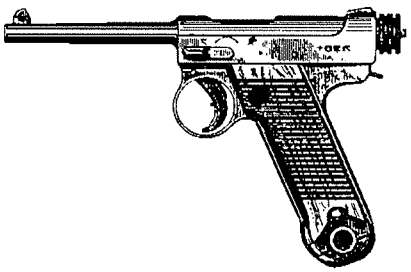

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **10** | Mainspring Guide Rod | **19** | Extractor |
| **2** | Firing Pin Stop | **11** | Hammer Pin | **20** | Firing Pin |
| **3** | Springs | **12** | Mainspring | **21** | Firing Pin Plug |
| **4** | Trigger | **13** | Magazine Catch | **22** | Firing Pin Spring |
| **5** | Cylindrical Pins | **14** | Trigger Bar | **23** | Safety-Lever |
| **6** | Trigger Guard | **15** | Trigger Bar Spring | **24** | Steel Ball |
| **7** | Trigger Guard Pin | **16** | Grip Plates | **25** | Magazine Assembly |
| **8** | Sear | **17** | Grip Plate Screw | **26** | Recoil Spring |
| **9** | Hammer | **18** | Slide | **27** | Sear Spring Plunger |

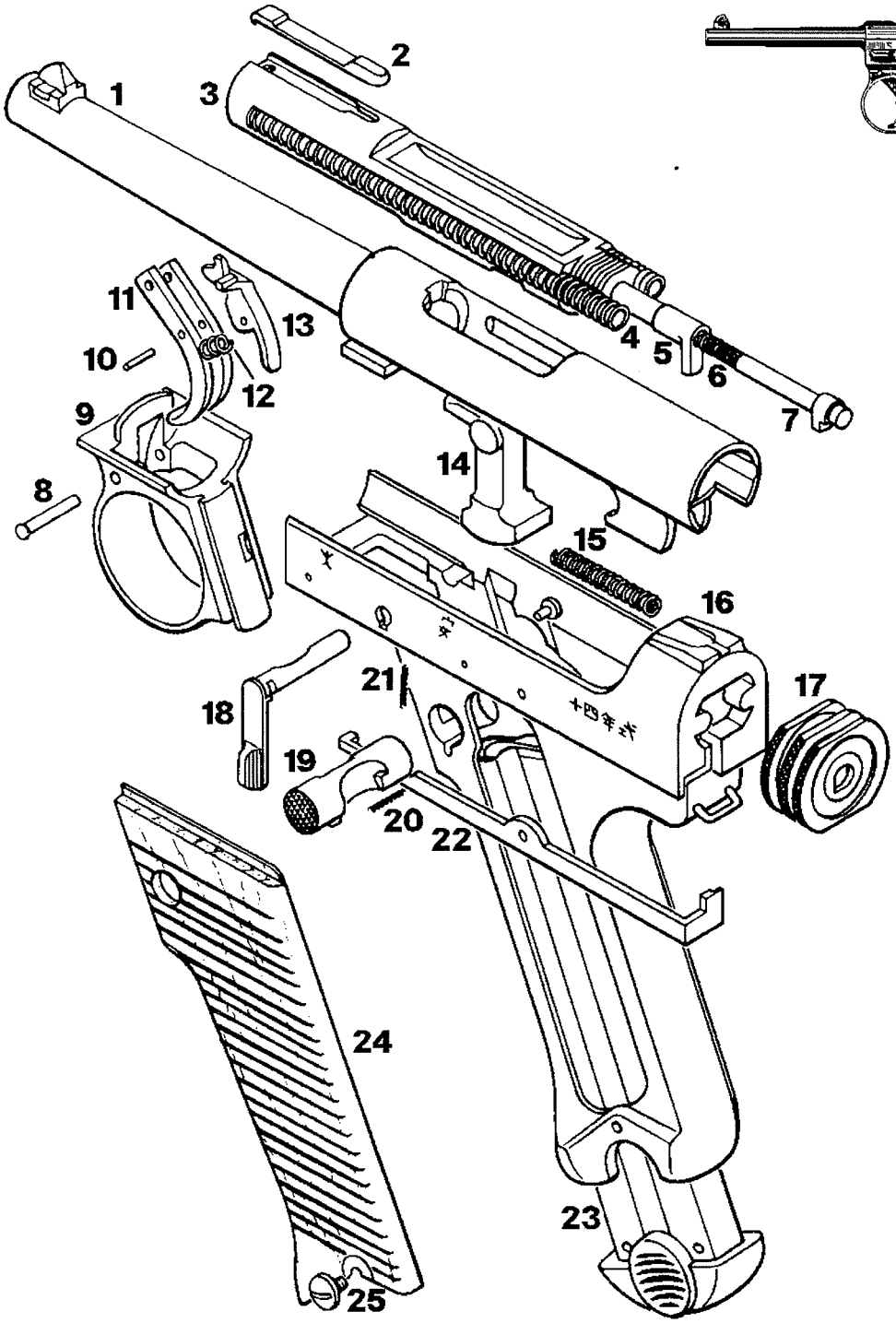
# Baby Nambu Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **11** | Firing Pin Retainer | **21** | Magazine Catch Spring |
| **2** | Barrel | **12** | Trigger Pin | **22** | Magazine Catch Button |
| **3** | Barrel Extension | **13** | Recoil Spring and Guide | **23** | Grip Safety |
| **4** | Extractor | **14** | Trigger Guard | **24** | Sear Spring |
| **5** | Bolt | **15** | Trigger | **25** | Disconnector |
| **6** | Locking Block | **16** | Grip Safety Pin | **26** | Sear |
| **7** | Locking Block Spring | **17** | Grip Safety Spring | **27** | Grip Panel |
| **8** | Firing Pin | **18** | Frame | **28** | Grip Screw |
| **9** | Firing Pin Spring | **19** | Cocking Knob | **29** | Magazine Assembly |
| **10** | Magazine Catch | **20** | Bolt Latch | | |

# Nambu Type 14 Auto

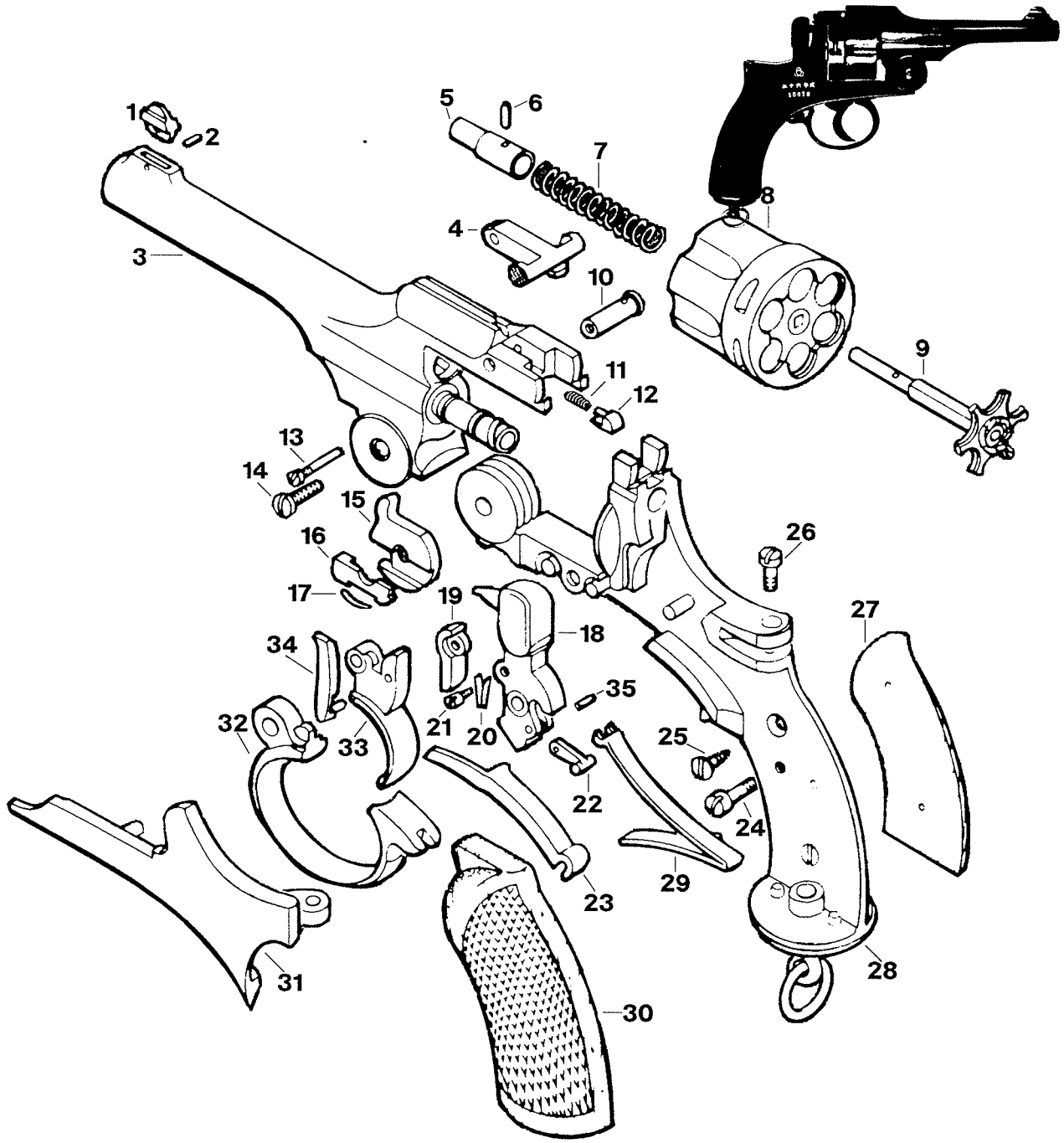





| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Barrel Extension | **10** | Trigger Sear Pin | **19** | Magazine Catch |
| **2** | Extractor | **11** | Trigger | **20** | Magazine Catch Spring |
| **3** | Bolt | **12** | Sear Spring | **21** | Magazine Safety Spring with Plunger |
| **4** | Recoil Spring | **13** | Trigger Sear | | |
| **5** | Firing Pin | **14** | Locking Block | **22** | Trigger Bar |
| **6** | Firing Pin Spring | **15** | Locking Block Spring | **23** | Magazine Assembly |
| **7** | Firing Pin Extension | **16** | Frame | **24** | Grip Panel |
| **8** | Trigger Hinge Pin | **17** | Cocking Piece | **25** | Grip Screw |
| **9** | Trigger Guard | **18** | Safety | | |

# Type 26 Revolver

*Courtesy of Blacksmith Corporation*

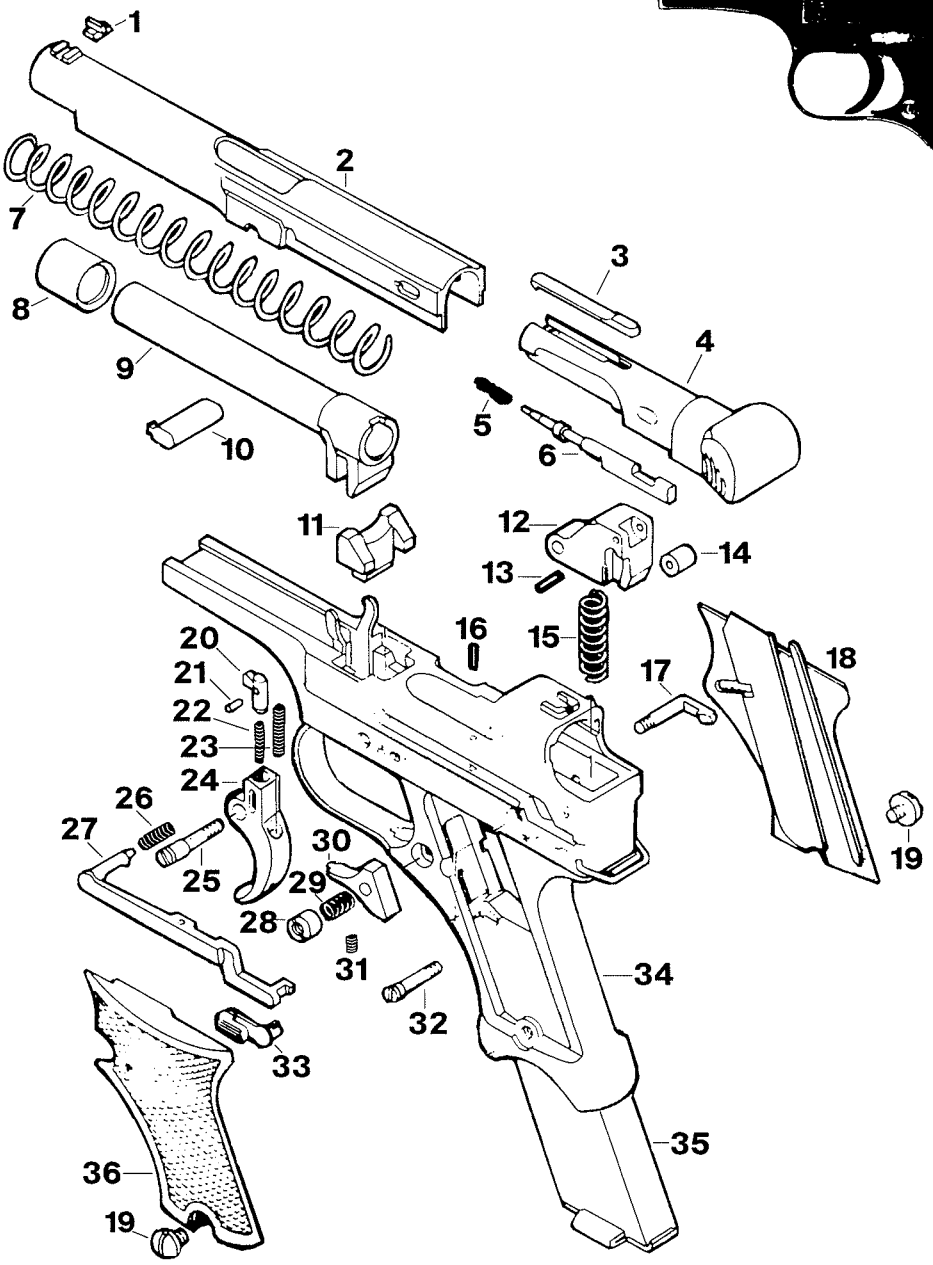



| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **13** | Latch Screw | **25** | Right Grip Screw |
| **2** | Front Sight Pin | **14** | Hinge Pin Screw | **26** | Sideplate Hinge Screw |
| **3** | Barrel | **15** | Extractor Cam | **27** | Right Grip |
| **4** | Latch | **16** | Extractor Release | **28** | Frame |
| **5** | Extractor Bearing | **17** | Release Tension Spring | **29** | Mainspring |
| **6** | Extractor Bearing Pin | **18** | Hammer | **30** | Left Grip |
| **7** | Extractor Spring | **19** | Strut | **31** | Sideplate |
| **8** | Cylinder | **20** | Strut Spring | **32** | Trigger Guard |
| **9** | Extractor | **21** | Strut Screw | **33** | Trigger |
| **10** | Barrel Hinge Pin | **22** | Hammer Stirrup | **34** | Hand |
| **11** | Latch Spring | **23** | Rebound Lever | **35** | Hammer Stirrup Pin |
| **12** | Latch Spring Plunger | **24** | Rebound Lever Screw | | |

# Type 94 Auto

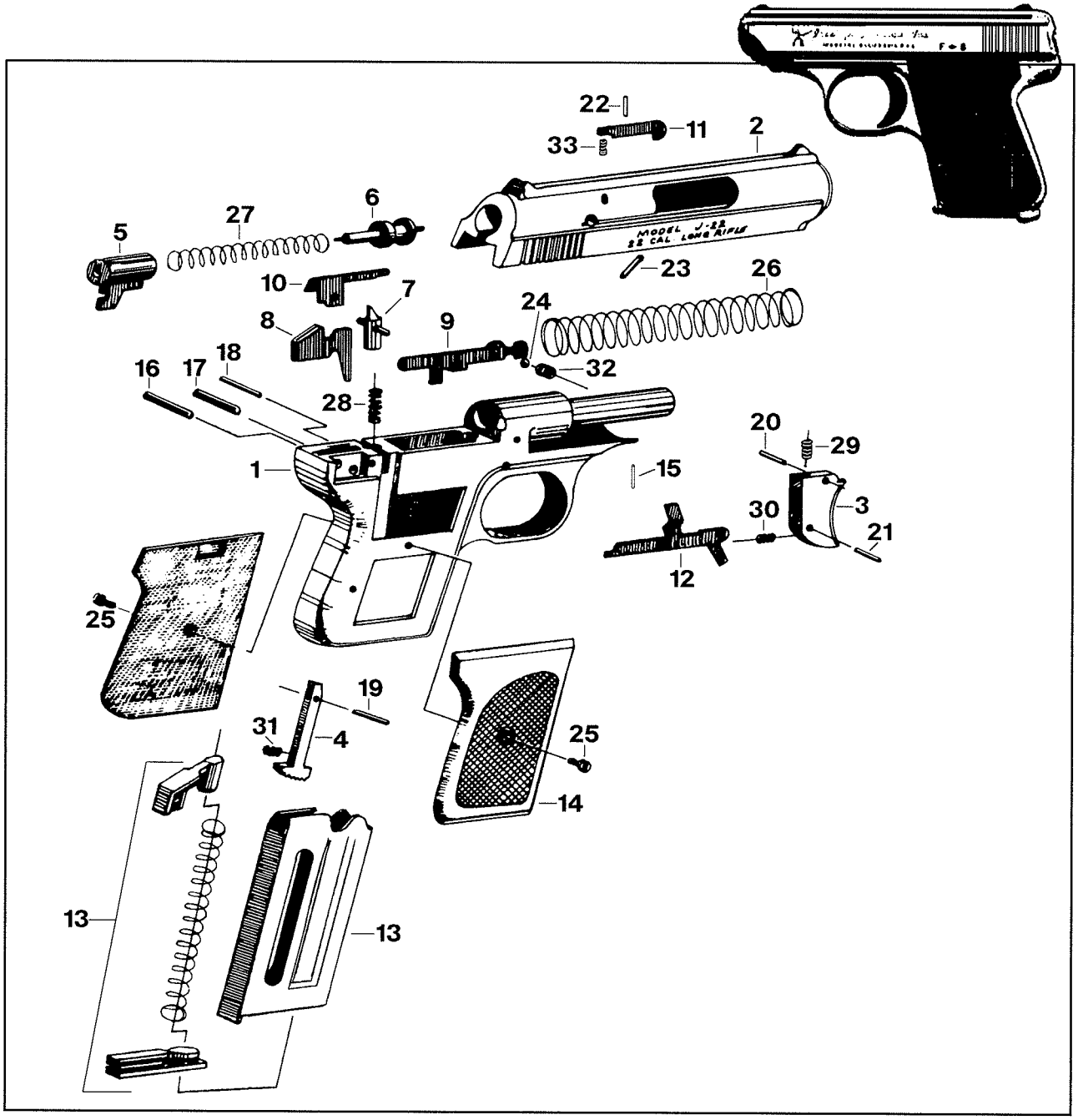
*Courtesy of Blacksmith Corporation*





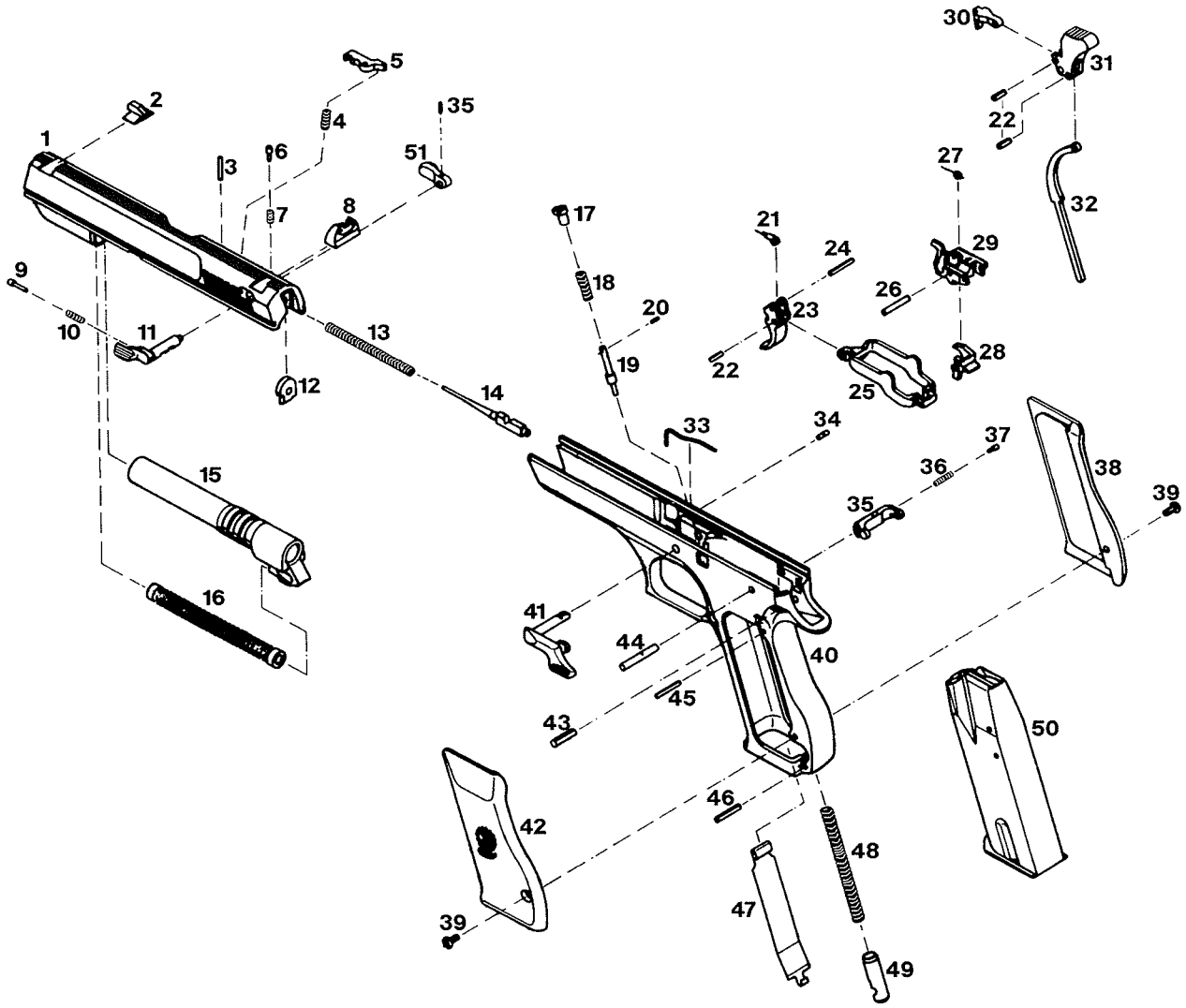

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **13** | Hammer Roller Pin | **25** | Trigger Screw |
| **2** | Slide | **14** | Hammer Roller | **26** | Sear Spring |
| **3** | Extractor | **15** | Hammer Spring | **27** | Sear and Trigger Bar |
| **4** | Breechbolt | **16** | Sear Hinge Pin | **28** | Magazine Catch Nut |
| **5** | Firing Pin Spring | **17** | Magazine Catch | **29** | Magazine Catch Spring |
| **6** | Firing Pin | **18** | Right Grip | **30** | Magazine-Operated Safety |
| **7** | Recoil Spring | **19** | Grip Screw | **31** | Magazine Safety Spring |
| **8** | Recoil Spring Collar | **20** | Disconnector | **32** | Hammer Screw |
| **9** | Barrel | **21** | Disconnector Pin | **33** | Safety Catch |
| **10** | Cross Bolt | **22** | Disconnector Spring | **34** | Frame |
| **11** | Locking Block | **23** | Trigger Spring | **35** | Magazine Assembly |
| **12** | Hammer | **24** | Trigger | **36** | Left Grip |

# J-22 Auto



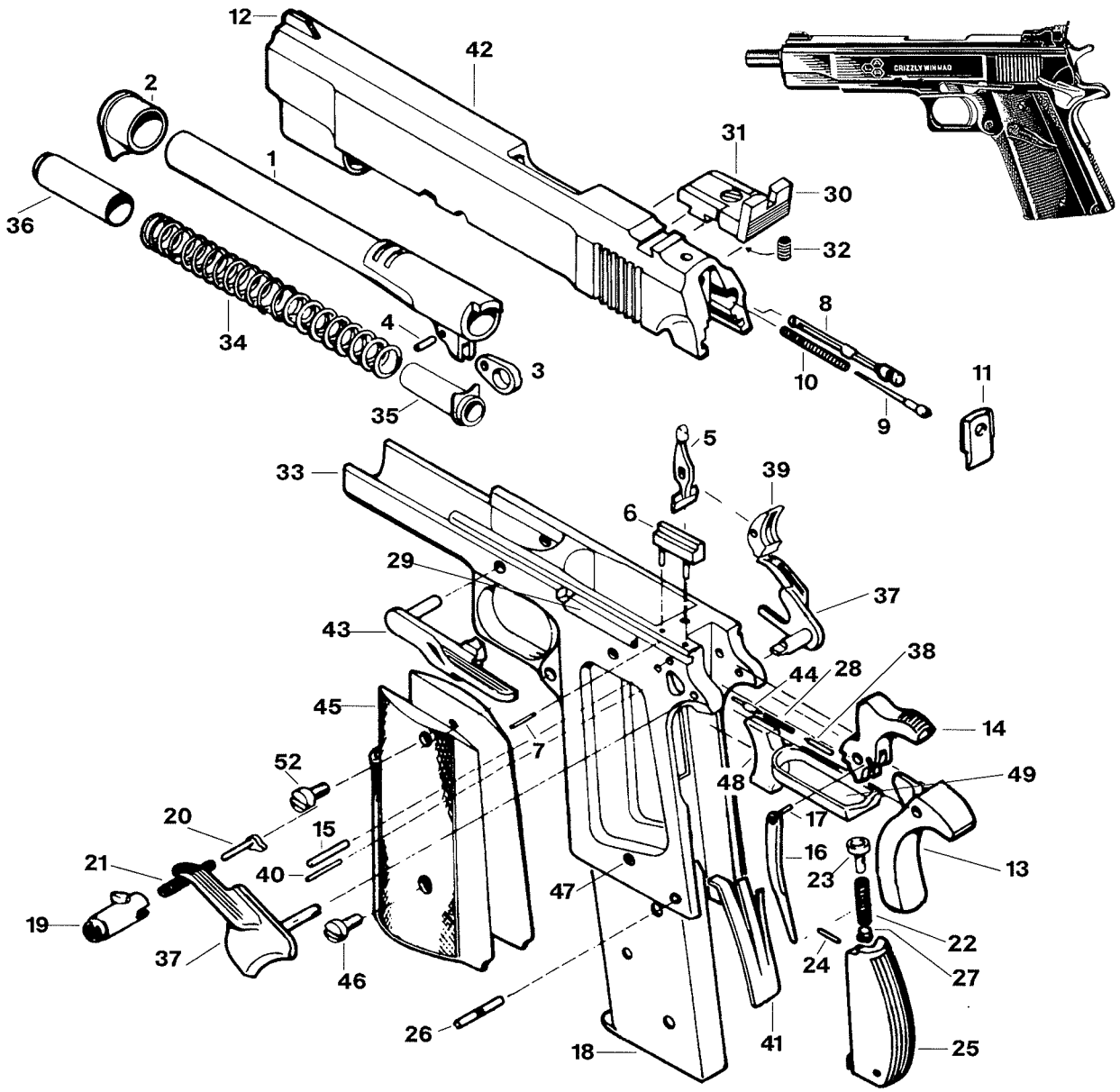

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **12** | Trigger Bar Assembly | **23** | Wear Pin |
| **2** | Slide | **13** | Magazine Assembly | **24** | Safety Ball |
| **3** | Trigger | **14** | Grips | **25** | Grip Screws |
| **4** | Catch | **15** | Barrel Cross Pin | **26** | Recoil Spring |
| **5** | Takedown Button | **16** | Takedown Cross Pin | **27** | Firing Pin Spring |
| **6** | Firing Pin | **17** | Cam Pivot Pin | **28** | Sear Spring |
| **7** | Sear Assembly | **18** | Ejector Cross Pin | **29** | Trigger Retaining Spring |
| **8** | Cam | **19** | Catch Cross Pin | **30** | Trigger Bar Spring |
| **9** | Safety | **20** | Trigger Cross Pin | **31** | Catch Spring |
| **10** | Ejector | **21** | Trigger Bar Cross Pin | **32** | Safety Ball Spring |
| **11** | Extractor | **22** | Extractor Pin | **33** | Extractor Spring |

# 941 Auto/IMI Baby Eagle




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **18** | Plunger Spring | **35** | Magazine Catch |
| **2** | Front Sight | **19** | Plunger Pin | **36** | Magazine Catch Spring |
| **3** | Extractor Pin | **20** | Safety Pin | **37** | Magazine Catch Plunger |
| **4** | Extractor Spring | **21** | Trigger Spring | **38** | Right Grip |
| **5** | Extractor | **22** | Pins | **39** | Grip Screws |
| **6** | Firing Pin Safety | **23** | Trigger | **40** | Frame |
| **7** | Firing Pin Safety Spring | **24** | Trigger Pin | **41** | Slide Catch |
| **8** | Rear Sight | **25** | Trigger Bar | **42** | Left Grip |
| **9** | Safety Plunger | **26** | Sear Pin | **43** | Hammer Pin |
| **10** | Safety Spring | **27** | Sear Spring | **44** | Sear Housing Pin |
| **11** | Safety | **28** | Sear | **45** | Magazine Plate Pin |
| **12** | Firing Pin Plate | **29** | Sear Housing | **46** | Hammer Spring Cup Pin |
| **13** | Firing Pin Spring | **30** | Interruptor | **47** | Magazine Plate |
| **14** | Firing Pin | **31** | Hammer | **48** | Hammer Spring |
| **15** | Barrel | **32** | Hammer Rod | **49** | Hammer Spring Cup |
| **16** | Recoil Springs Assembly | **33** | Slide Catch Spring | **50** | Magazine Assembly |
| **17** | Trigger Plunger | **34** | Slide Catch Spring Pin | | |

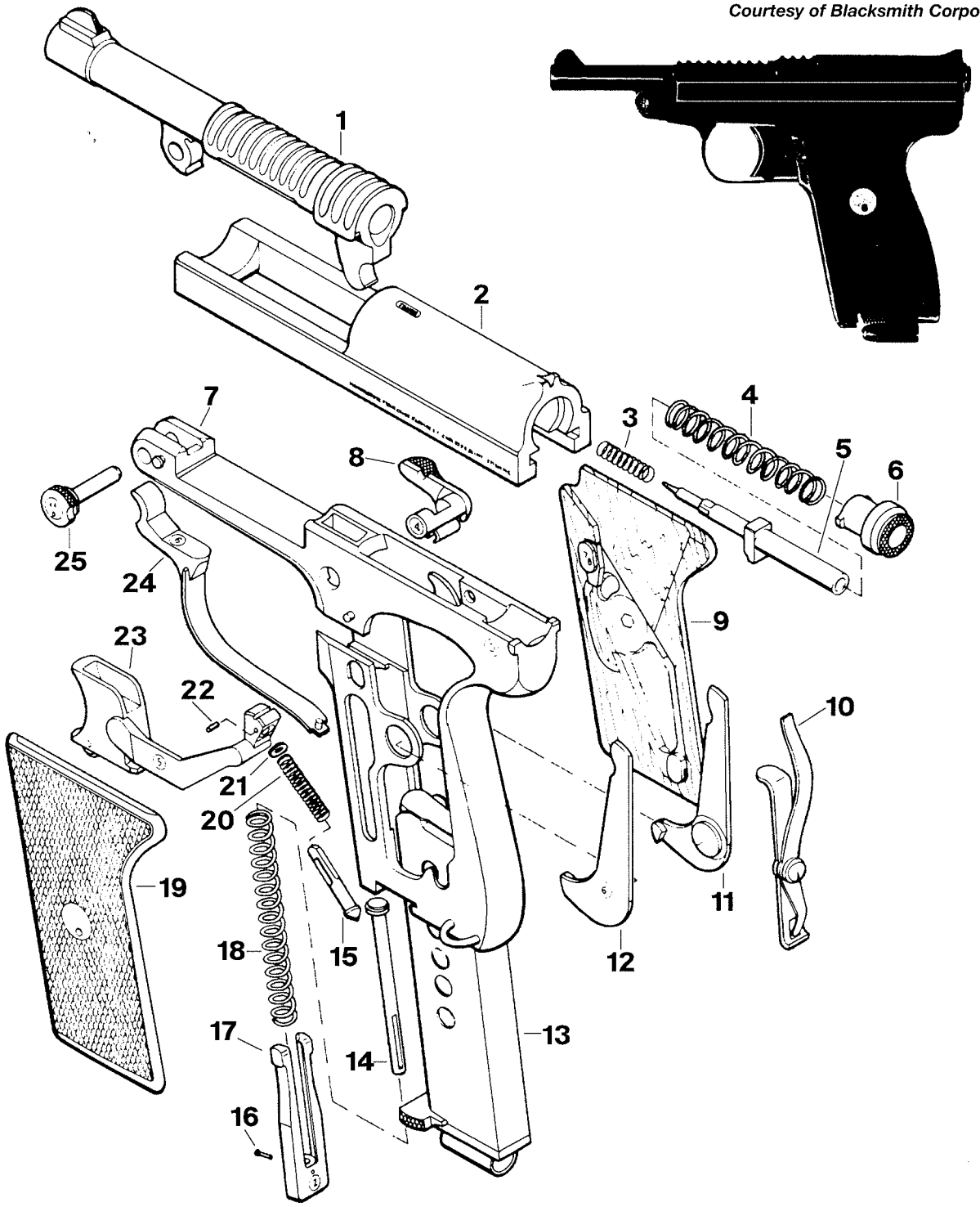
# Grizzly Win. Mag. Mark II Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Magazine Catch | **36** | Recoil Spring Plug |
| **2** | Barrel Bushing | **20** | Magazine Catch Lock | **37** | Safety Lock |
| **3** | Barrel Link | **21** | Magazine Catch Spring | **38** | Safety Lock Plunger |
| **4** | Barrel Link Pin | **22** | Mainspring | **39** | Sear |
| **5** | Disconnector | **23** | Mainspring Cap | **40** | Sear Pin |
| **6** | Ejector | **24** | Mainspring Cap Pin | **41** | Sear Spring |
| **7** | Ejector Pin | **25** | Mainspring Housing | **42** | Slide |
| **8** | Extractor | **26** | Mainspring Housing Pin | **43** | Slide Stop |
| **9** | Firing Pin | **27** | Mainspring Housing Pin Retainer | **44** | Slide Stop Plunger |
| **10** | Firing Pin Spring | **28** | Plunger Spring | **45** | Stock Assembly |
| **11** | Firing Pin Stop | **29** | Plunger Tube | **46** | Stock Screws |
| **12** | Front Sight | **30** | Rear Sight | **47** | Stock Screw Bushings |
| **13** | Grip Safety | **31** | Rear Sight Adjustment Screw | **48** | Trigger Assembly |
| **14** | Hammer | **32** | Rear Sight Spring | **49** | Trigger Bar |
| **15** | Hammer Pin | **33** | Receiver | **Parts Not Shown** | |
| **16** | Hammer Strut | **34** | Recoil Spring | | Magazine Follower |
| **17** | Hammer Strut Pin | **35** | Recoil Spring Guide | | Magazine Spring |
| **18** | Magazine Assembly | | | | |

# 9mm Browning Auto

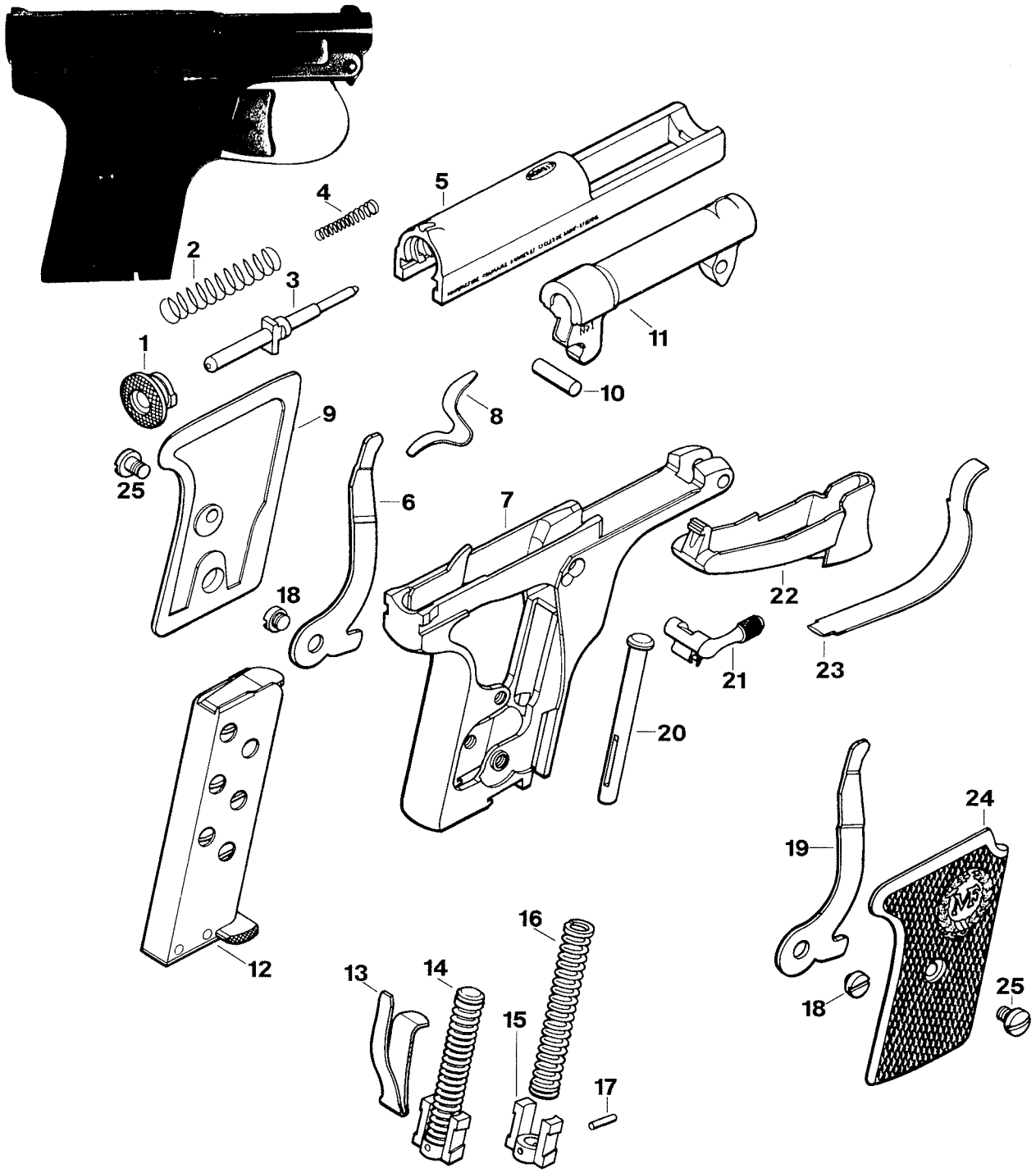
*Courtesy of Blacksmith Corporation*




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **10** | Barrel Lever Spring | **19** | Left Grip |
| **2** | Slide | **11** | Right Recoil Lever | **20** | Trigger Spring |
| **3** | Firing Pin Rebound Spring | **12** | Left Recoil Lever | **21** | Trigger Spring Washer |
| **4** | Mainspring | **13** | Magazine Assembly | **22** | Trigger Strut Pin |
| **5** | Firing Pin | **14** | Recoil Spring Guide | **23** | Trigger |
| **6** | Slide Cap | **15** | Trigger Strut | **24** | Trigger Guard |
| **7** | Frame | **16** | Recoil Link Pin | **25** | Barrel Hinge Pin |
| **8** | Barrel Lever | **17** | Recoil Link | | |
| **9** | Right Grip | **18** | Recoil Spring | | |

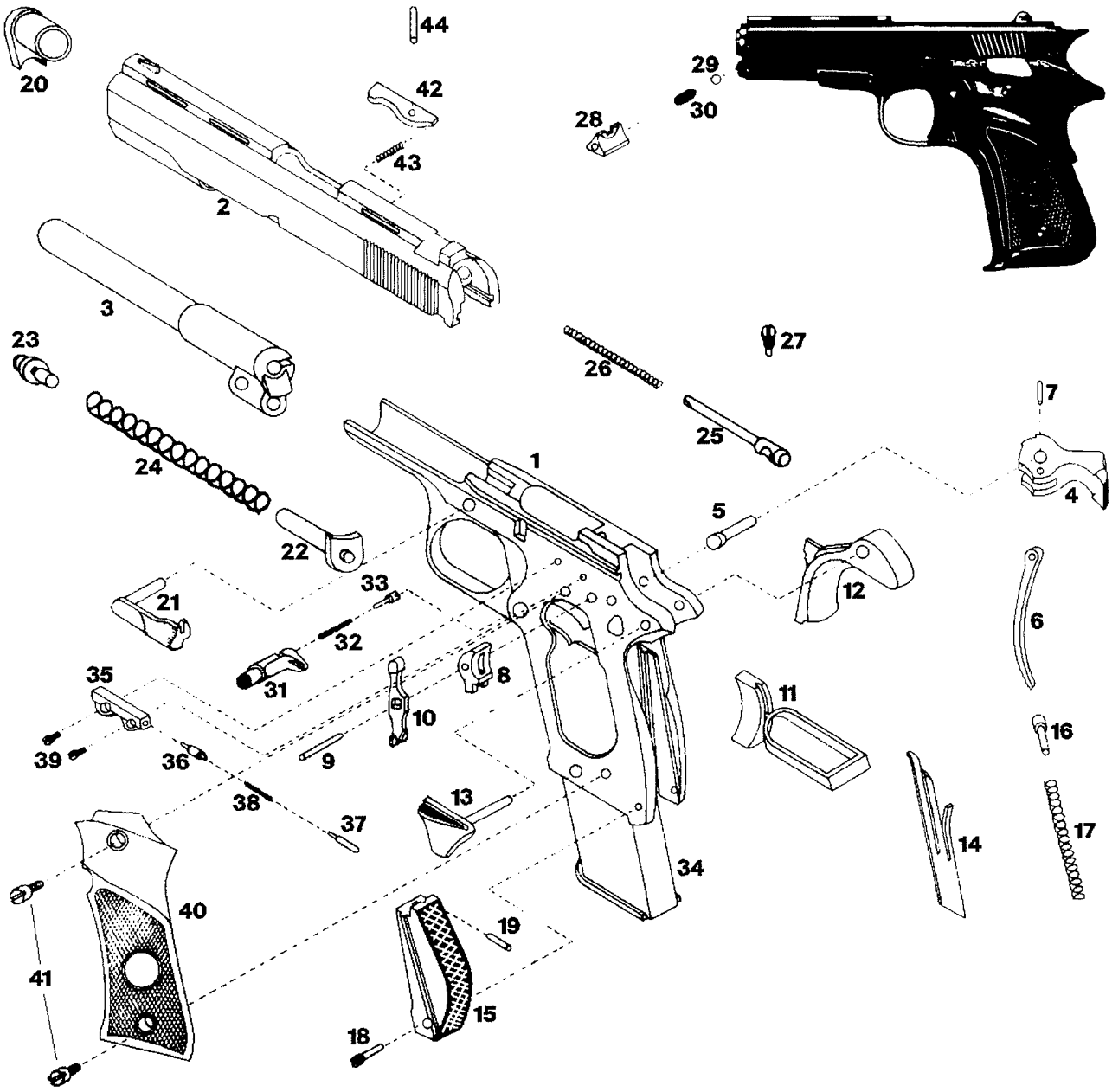
# Pocket Model Auto

*Courtesy of Dennis Riordan*



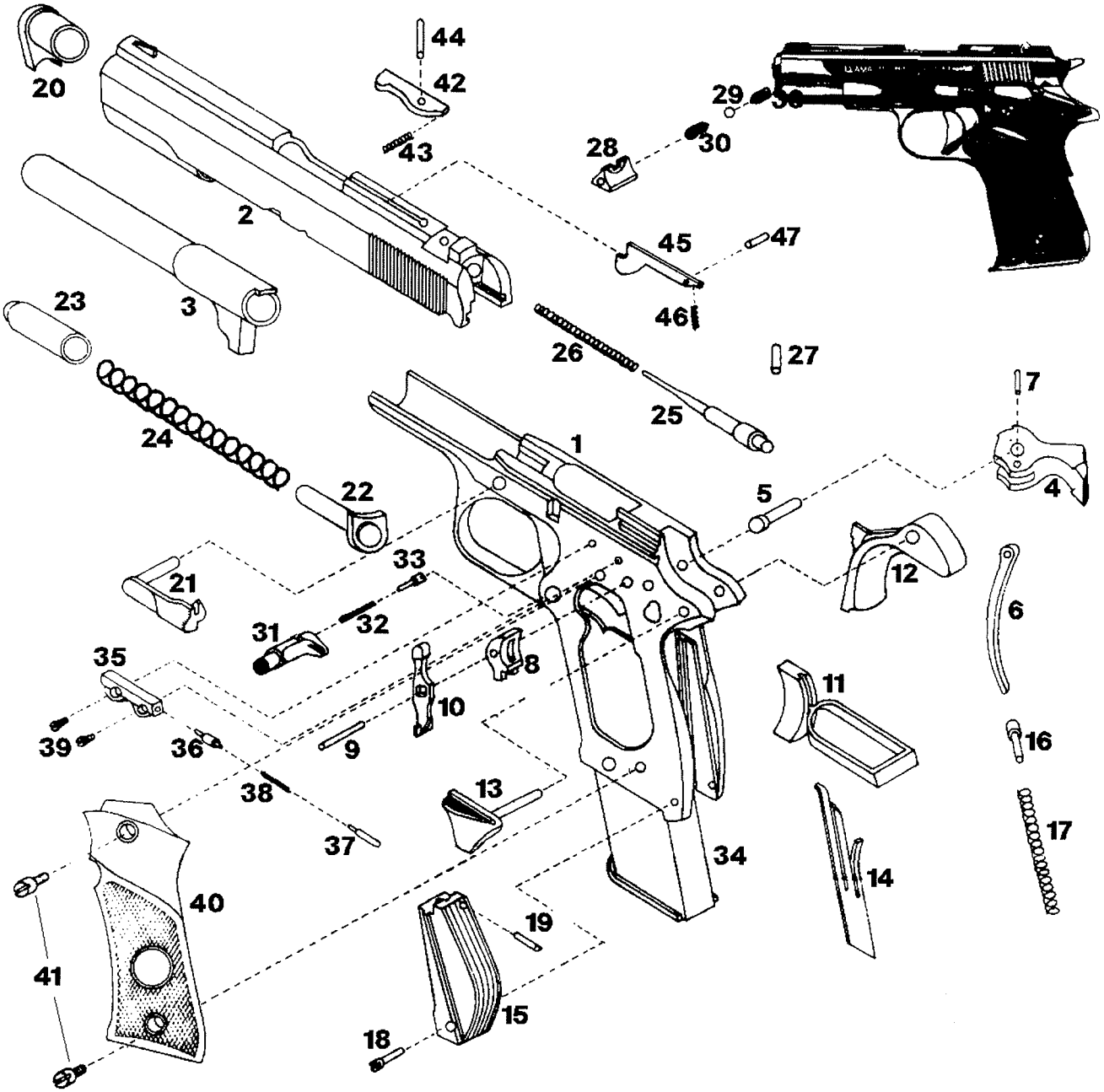

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide Cap | **10** | Barrel Pin | **19** | Right Recoil Lever |
| **2** | Mainspring | **11** | Barrel | **20** | Recoil Spring Guide |
| **3** | Firing Pin | **12** | Magazine Assembly | **21** | Barrel Lever |
| **4** | Firing Pin Rebound Spring | **13** | Barrel Lever Spring | **22** | Trigger |
| **5** | Slide | **14** | Recoil Spring Assembly | **23** | Trigger Guard |
| **6** | Left Recoil Lever | **15** | Recoil Link | **24** | Right Grip |
| **7** | Frame | **16** | Recoil Spring | **25** | Grip Screws |
| **8** | Trigger Spring | **17** | Recoil Link Pin | | |
| **9** | Left Grip | **18** | Recoil Lever Screws | | |

# 22 Auto



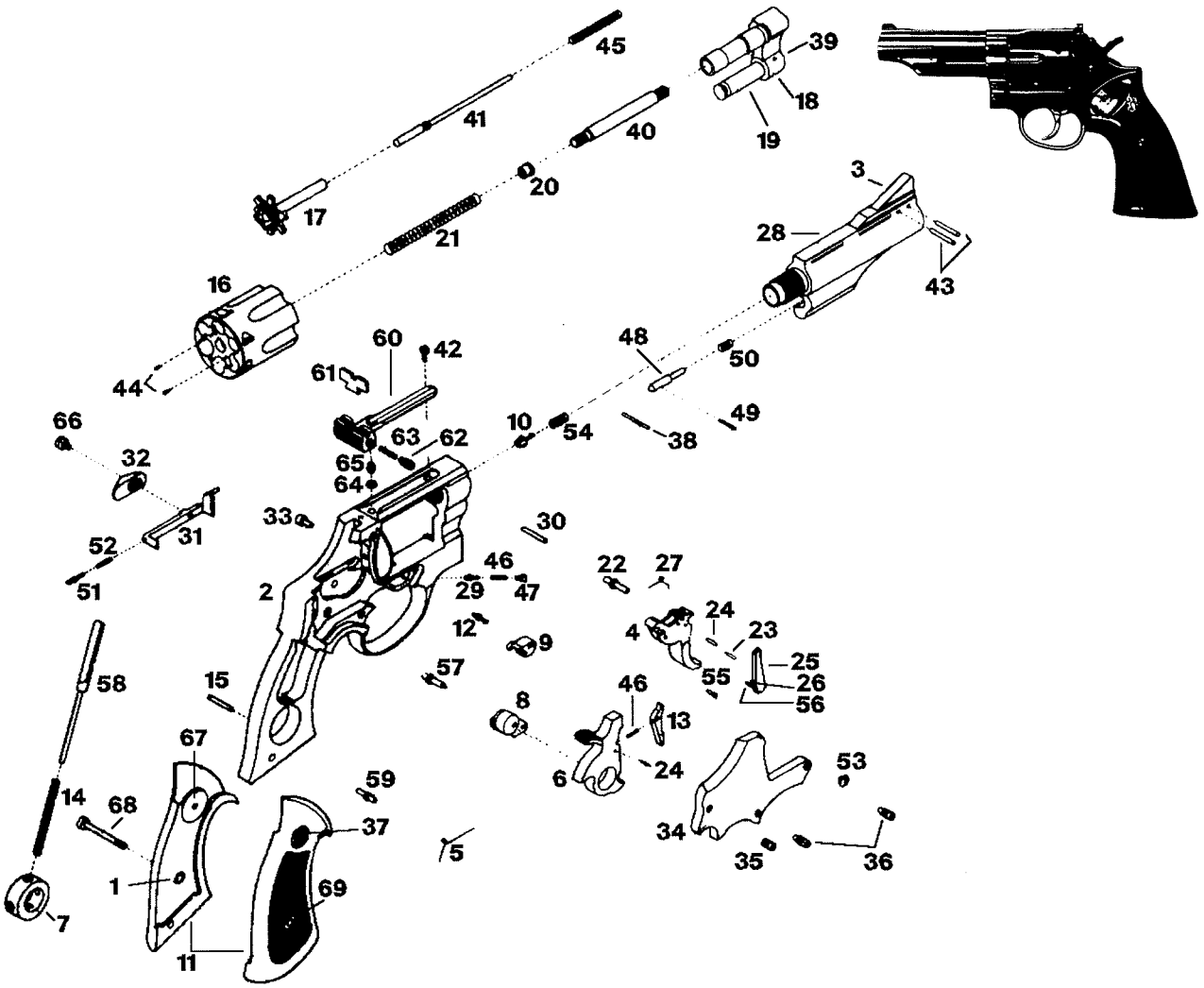

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **16** | Mainspring Cap | **31** | Magazine Catch |
| **2** | Slide | **17** | Mainspring | **32** | Magazine Catch Spring |
| **3** | Barrel | **18** | Mainspring Housing Pin | **33** | Magazine Catch Lock |
| **4** | Hammer | **19** | Mainspring Cap Pin | **34** | Magazine Assembly |
| **5** | Hammer Pin | **20** | Barrel Bushing | **35** | Plunger Tube |
| **6** | Hammer Strut | **21** | Slide Stop | **36** | Slide Stop Plunger |
| **7** | Hammer Strut Pin | **22** | Recoil Spring Guide | **37** | Safety Lock Plunger |
| **8** | Sear | **23** | Plug | **38** | Plunger Spring |
| **9** | Sear Pin | **24** | Recoil Spring | **39** | Plunger Screws |
| **10** | Disconnector | **25** | Firing Pin | **40** | Grips |
| **11** | Trigger | **26** | Firing Pin Spring | **41** | Grips Screws |
| **12** | Grip Safety | **27** | Firing Pin Lock | **42** | Extractor |
| **13** | Safety Lock | **28** | Adjustable Sight | **43** | Extractor Spring |
| **14** | Sear Spring | **29** | Adjustable Sight Ball | **44** | Extractor Pin |
| **15** | Mainspring Housing | **30** | Adjustable Sight Screws | | |

## 32 Auto



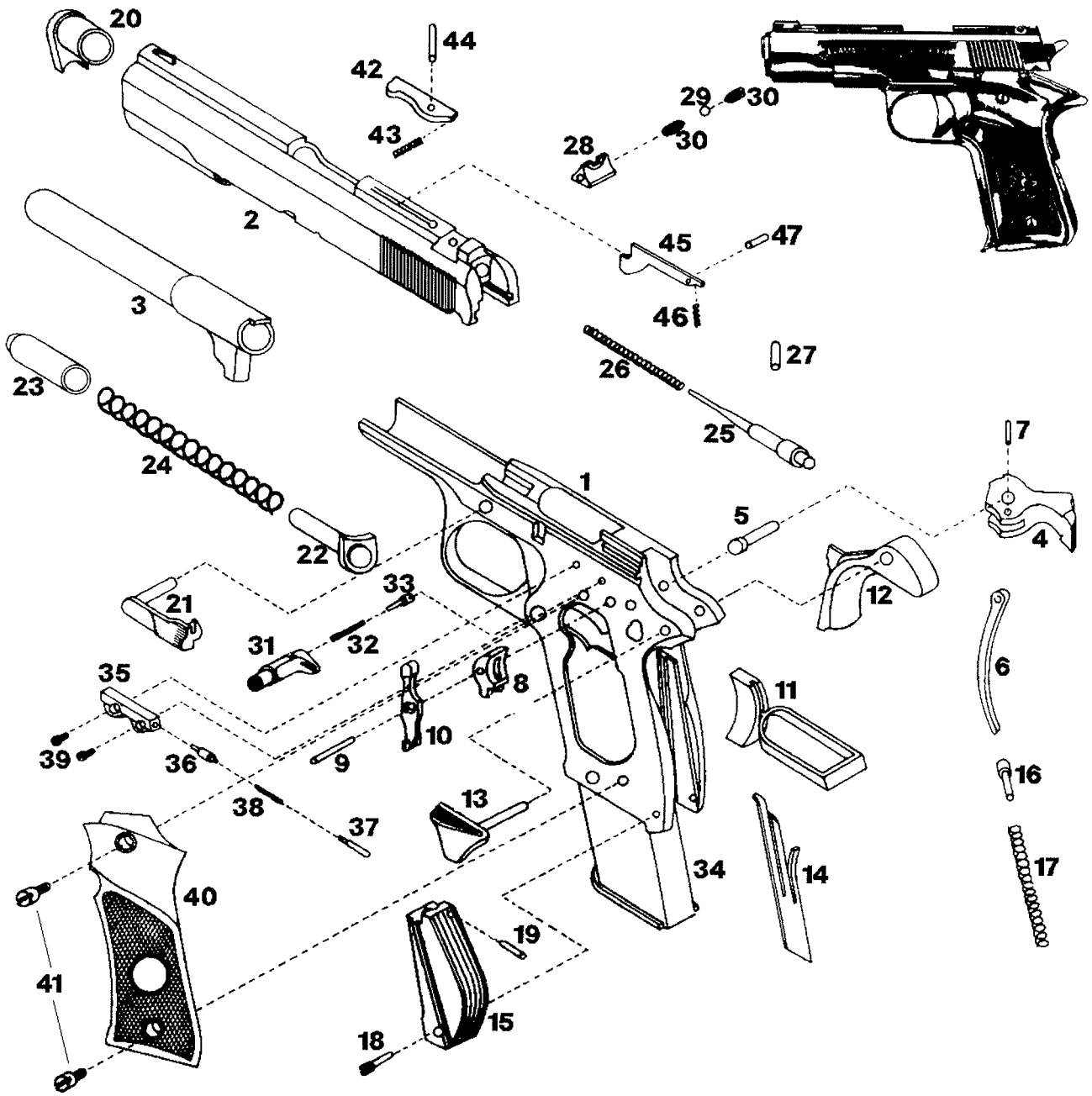

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Mainspring | **33** | Magazine Catch Lock |
| **2** | Slide | **18** | Mainspring Housing Pin | **34** | Magazine Assembly |
| **3** | Barrel | **19** | Mainspring Cap Pin | **35** | Plunger Tube |
| **4** | Hammer | **20** | Barrel Bushing | **36** | Slide Stop Plunger |
| **5** | Hammer Pin | **21** | Slide Stop | **37** | Safety Lock Plunger |
| **6** | Hammer Strut | **22** | Recoil Spring Guide | **38** | Plunger Spring |
| **7** | Hammer Strut Pin | **23** | Plug | **39** | Plunger Screws |
| **8** | Sear | **24** | Recoil Spring | **40** | Grip |
| **9** | Sear Pin | **25** | Firing Pin | **41** | Grip Screws |
| **10** | Disconnector | **26** | Firing Pin Spring | **42** | Extractor |
| **11** | Trigger | **27** | Firing Pin Lock | **43** | Extractor Spring |
| **12** | Grip Safety | **28** | Adjustable Sight | **44** | Extractor Pin |
| **13** | Safety Lock | **29** | Adjustable Sight Ball | **45** | Loaded-Chamber Indicator |
| **14** | Sear Spring | **30** | Adjustable Sight Screw | **46** | Indicator Spring |
| **15** | Mainspring Housing | **31** | Magazine Catch | **47** | Indicator Pin |
| **16** | Mainspring Cap | **32** | Magazine Catch Spring | | |

# 357 Revolver



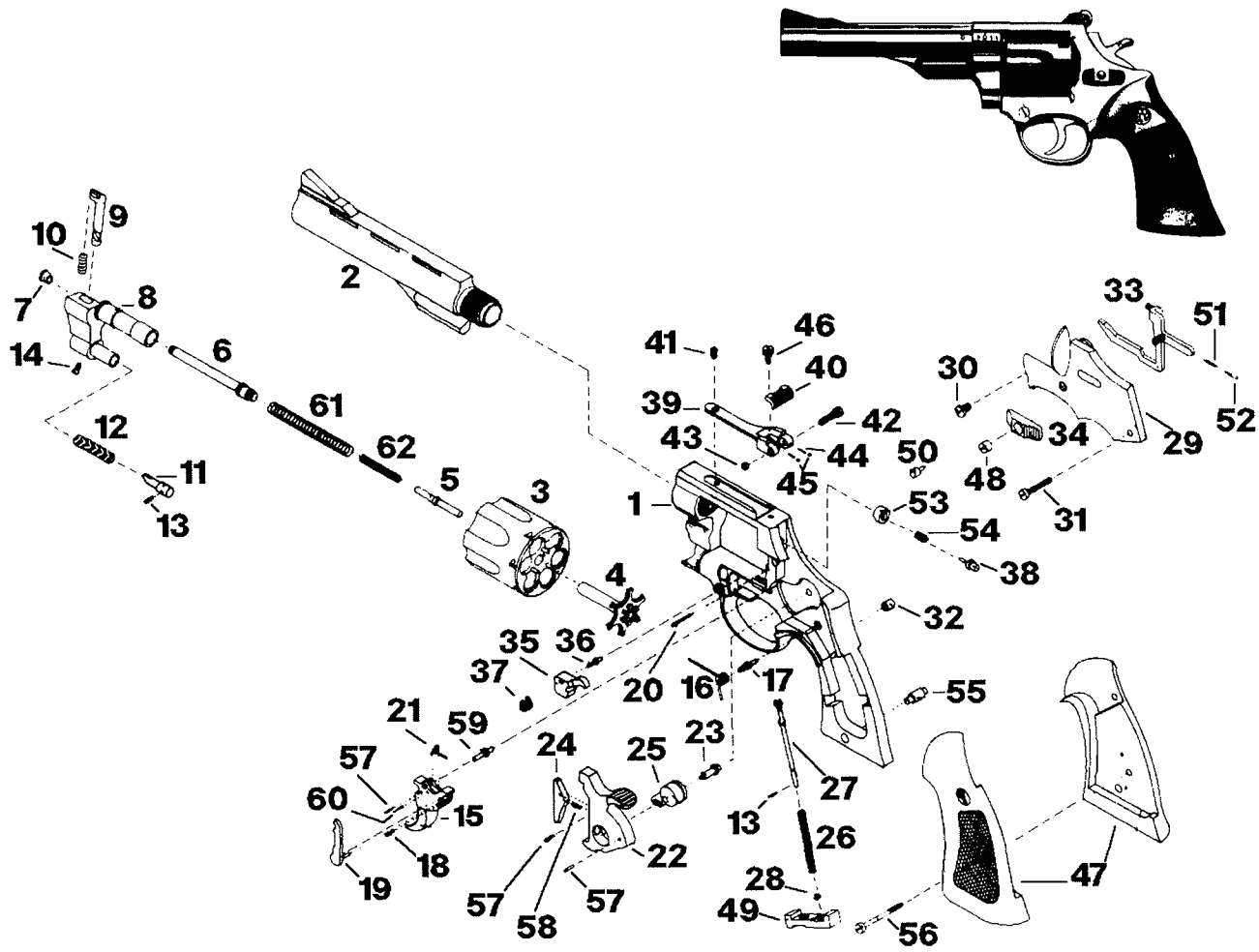

| | | | | | |
|---|---|---|---|---|---|
| **1** | Washer | **25** | Hand | **48** | Locking Bolt |
| **2** | Frame | **26** | Hand Spring Stop | **49** | Locking Bolt Pin |
| **3** | Front Sight | **27** | Hand Spring | **50** | Locking Bolt Spring |
| **4** | Trigger | **28** | Barrel | **51** | Bolt Plunger |
| **5** | Trigger Spring | **29** | Cylinder Stop Plunger | **52** | Bolt Spring |
| **6** | Hammer | **30** | Barrel Pin | **53** | Upper Plate Screw |
| **7** | Pressure Regulator | **31** | Bolt | **54** | Firing Nose Spring |
| **8** | Hammer Cam | **32** | Thumb-Piece | **55** | Trigger Spring Plunger |
| **9** | Cylinder Stop | **33** | Frame Lug | **56** | Hand Axle |
| **10** | Firing Nose | **34** | Sideplate | **57** | Hammer Stud |
| **11** | Stocks | **35** | Plate Screw | **58** | Hammer Strut |
| **12** | Cylinder Stop Center | **36** | Yoke Screws | **59** | Trigger Spring Pin |
| **13** | Sear | **37** | Medallion | **60** | Rear Sight Leaf |
| **14** | Hammer Spring | **38** | Firing Nose Pin | **61** | Rear Sight |
| **15** | Stock Guide Pin | **39** | Yoke Pin | **62** | Rear Sight Windage Screw |
| **16** | Cylinder | **40** | Extractor Rod | **63** | Rear Sight Spring |
| **17** | Extractor | **41** | Center Pin | **64** | Nut Plate of Rear Sight Leaf Elevator |
| **18** | Yoke | **42** | Rear Sight Leaf Screw | **65** | Rear Sight Elevating Nut |
| **19** | Yoke Center | **43** | Front Sight Pins | **66** | Thumb-Piece Screw |
| **20** | Extractor Collar | **44** | Extractor Guide Plungers | **67** | Rivet for Medallion |
| **21** | Extractor Spring | **45** | Extractor Spring | **68** | Stock Screw |
| **22** | Trigger Stud | **46** | Cylinder Stop Plunger Spring and Sear Spring | **69** | Nut |
| **23** | Hand Spring Pin | | | | |
| **24** | Sear Pin and Hand Spring Axle | **47** | Cylinder Stop Screw | | |

# 380 Auto



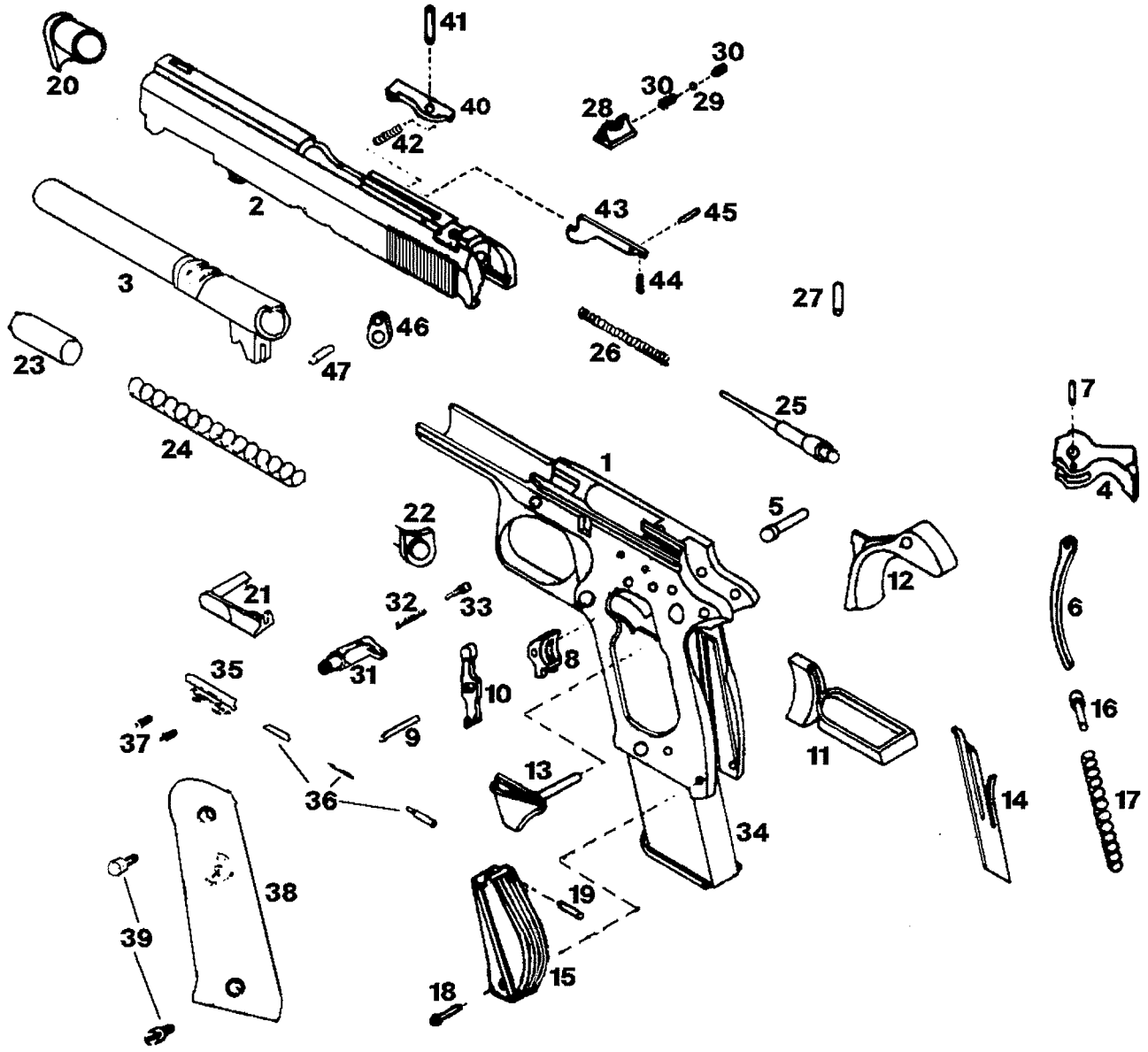

| | | | | | |
|---|---|---|---|---|---|
| **6** | Hammer Strut | **20** | Barrel Bushing | **34** | Magazine |
| **7** | Hammer Strut Pin | **21** | Slide Stop | **35** | Plunger Tube |
| **8** | Sear | **22** | Recoil Spring Guide | **36** | Slide Stop Plunger |
| **9** | Sear Pin | **23** | Plug | **37** | Safety Lock Plunger |
| **10** | Disconnector | **24** | Recoil Spring | **38** | Plunger Spring |
| **11** | Trigger | **25** | Firing Pin | **39** | Plunger Screws |
| **12** | Grip Safety | **26** | Firing Pin Spring | **40** | Grip |
| **13** | Safety Lock | **27** | Firing Pin Lock | **41** | Grip Screws |
| **14** | Sear Spring | **28** | Adjustable Sight | **42** | Extractor |
| **15** | Mainspring Housing | **29** | Adjustable Sight Ball | **43** | Extractor Spring |
| **16** | Mainspring Cap | **30** | Adjustable Sight Screws | **44** | Extractor Pin |
| **17** | Mainspring | **31** | Magazine Catch | **45** | Loaded-Chamber Indicator |
| **18** | Mainspring Housing Pin | **32** | Magazine Catch Spring | **46** | Indicator Spring |
| **19** | Mainspring Cap Pin | **33** | Magazine Catch Lock | **47** | Indicator Pin |

# 44 Magnum Revolver



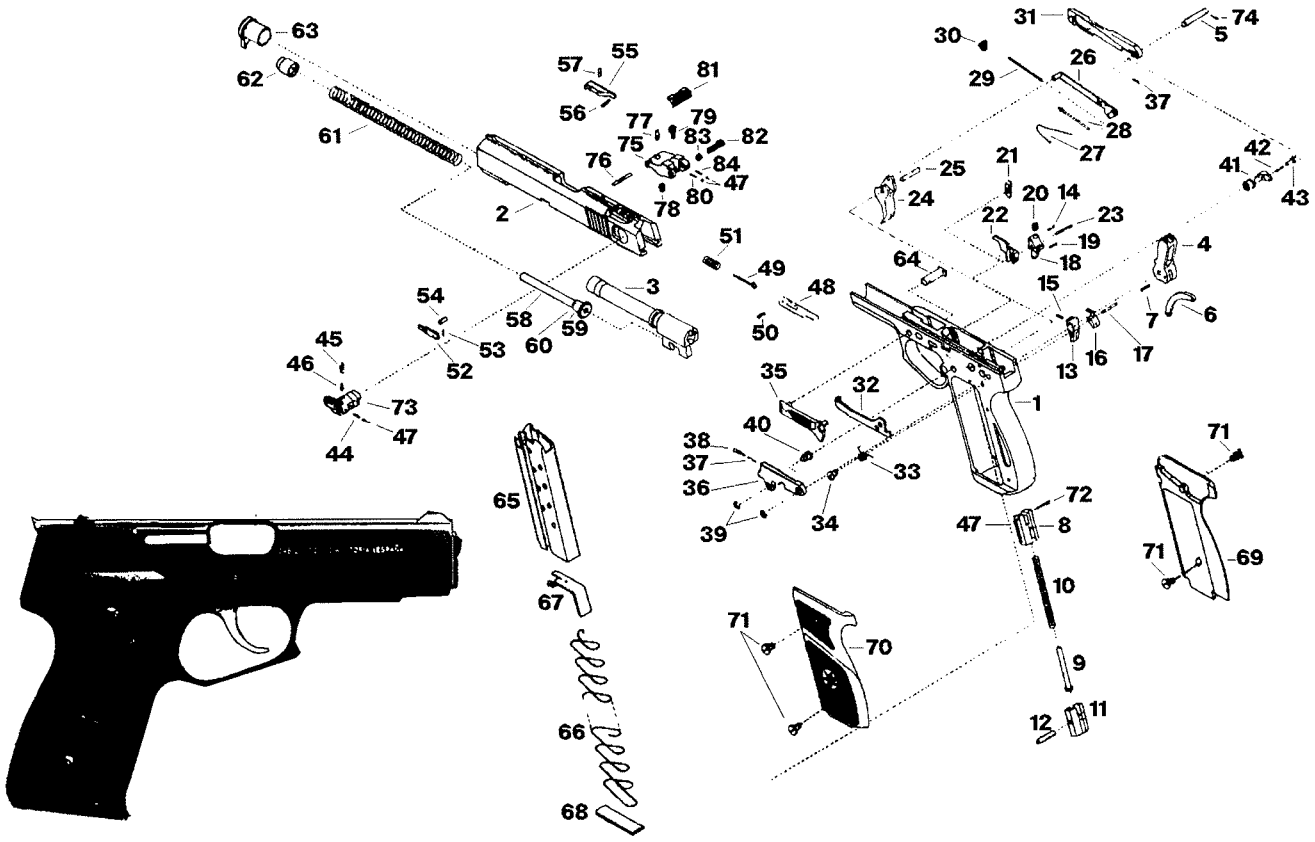

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **22** | Hammer | **43** | Rear Sight Screw Nut |
| **2** | Barrel | **23** | Hammer Stud | **44** | Elevating Nut Springs |
| **3** | Cylinder | **24** | Sear | **45** | Elevating Nut Balls |
| **4** | Extractor | **25** | Hammer Cam | **46** | Rear Sight Elevating Nut |
| **5** | Center Pin | **26** | Hammer Spring | **47** | Stocks |
| **6** | Extractor Rod | **27** | Hammer Strut | **48** | Thumb-Piece Nut |
| **7** | Extractor Rod Collar | **28** | Hammer Spring Prop | **49** | Pressure Regulator |
| **8** | Yoke | **29** | Sideplate | **50** | Frame Lug |
| **9** | Yoke Bolt | **30** | Plate Screw | **51** | Bolt Plunger Spring |
| **10** | Bolt Spring | **31** | Grip Screw Guide | **52** | Bolt Plunger |
| **11** | Bolt Disconnector | **32** | Grip Screw Guide Nut | **53** | Pin Bush |
| **12** | Disconnector Spring | **33** | Bolt | **54** | Firing Nose Spring |
| **13** | Disconnector Spring Pins | **34** | Thumb-Piece | **55** | Stock Guide Pin |
| **14** | Yoke Screw | **35** | Cylinder Stop | **56** | Stock Screw |
| **15** | Trigger | **36** | Cylinder Stop Center | **57** | Sear Pin and Hammer Strut Pin |
| **16** | Trigger Spring | **37** | Cylinder Stop Spring | **58** | Sear Spring |
| **17** | Trigger Spring Pin | **38** | Firing Nose | **59** | Trigger Stud |
| **18** | Trigger Spring Plunger | **39** | Rear Sight Leaf | **60** | Hand Spring Pin |
| **19** | Hand | **40** | Rear Sight | **61** | Extractor Spring |
| **20** | Hand Stop | **41** | Rear Sight Leaf Screw | **62** | Center Pin Spring |
| **21** | Hand Spring | **42** | Rear Sight Windage Screw | | |

## 45 Auto



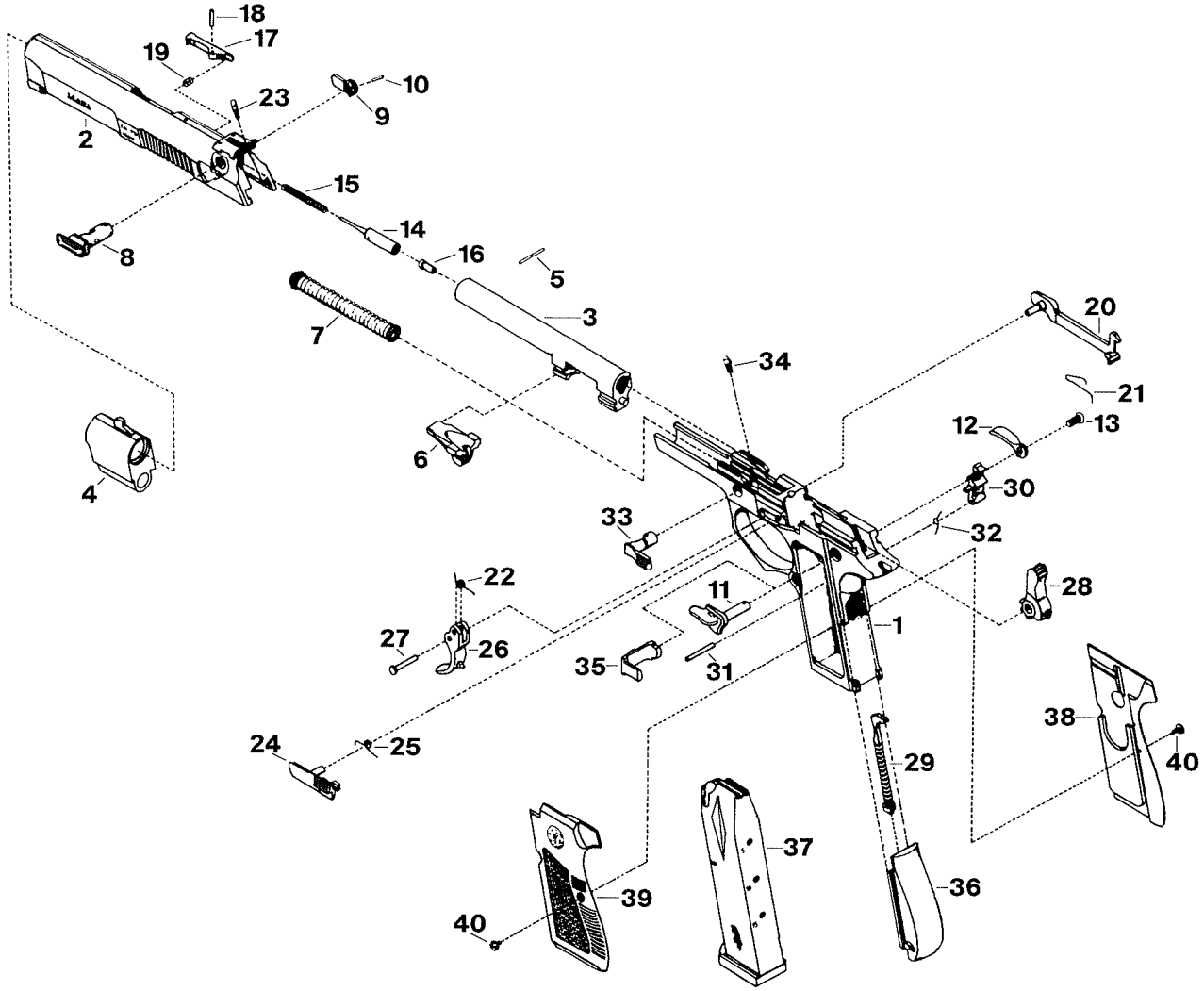

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Mainspring Housing Pin | **35** | Plunger Tube |
| **2** | Slide | **19** | Mainspring Cap Pin | **36** | Plunger Complete |
| **3** | Barrel | **20** | Barrel Bushing | **37** | Plunger Screws |
| **4** | Hammer | **21** | Slide Stop | **38** | Grip |
| **5** | Hammer Pin | **22** | Recoil Spring Guide | **39** | Grip Screws |
| **6** | Hammer Strut | **23** | Plug | **40** | Extractor |
| **7** | Hammer Strut Pin | **24** | Recoil Spring | **41** | Extractor Pin |
| **8** | Sear | **25** | Firing Pin | **42** | Extractor Spring |
| **9** | Sear Pin | **26** | Firing Pin Spring | **43** | Loaded-Chamber Indicator |
| **10** | Disconnector | **27** | Firing Pin Lock | **44** | Indicator Spring |
| **11** | Trigger | **28** | Adjustable Rear Sight | **45** | Indicator Pin |
| **12** | Grip Safety | **29** | Adjustable Sight Ball | **46** | Barrel Link |
| **13** | Safety Lock | **30** | Adjustable Sight Screws | **47** | Barrel Link Pin |
| **14** | Sear Spring | **31** | Magazine Catch | **Parts Not Shown** | |
| **15** | Mainspring Housing | **32** | Magazine Catch Spring | | Front Sight |
| **16** | Mainspring Cap | **33** | Magazine Catch Lock | | |
| **17** | Mainspring | **34** | Magazine | | |

# 45 Omni Auto



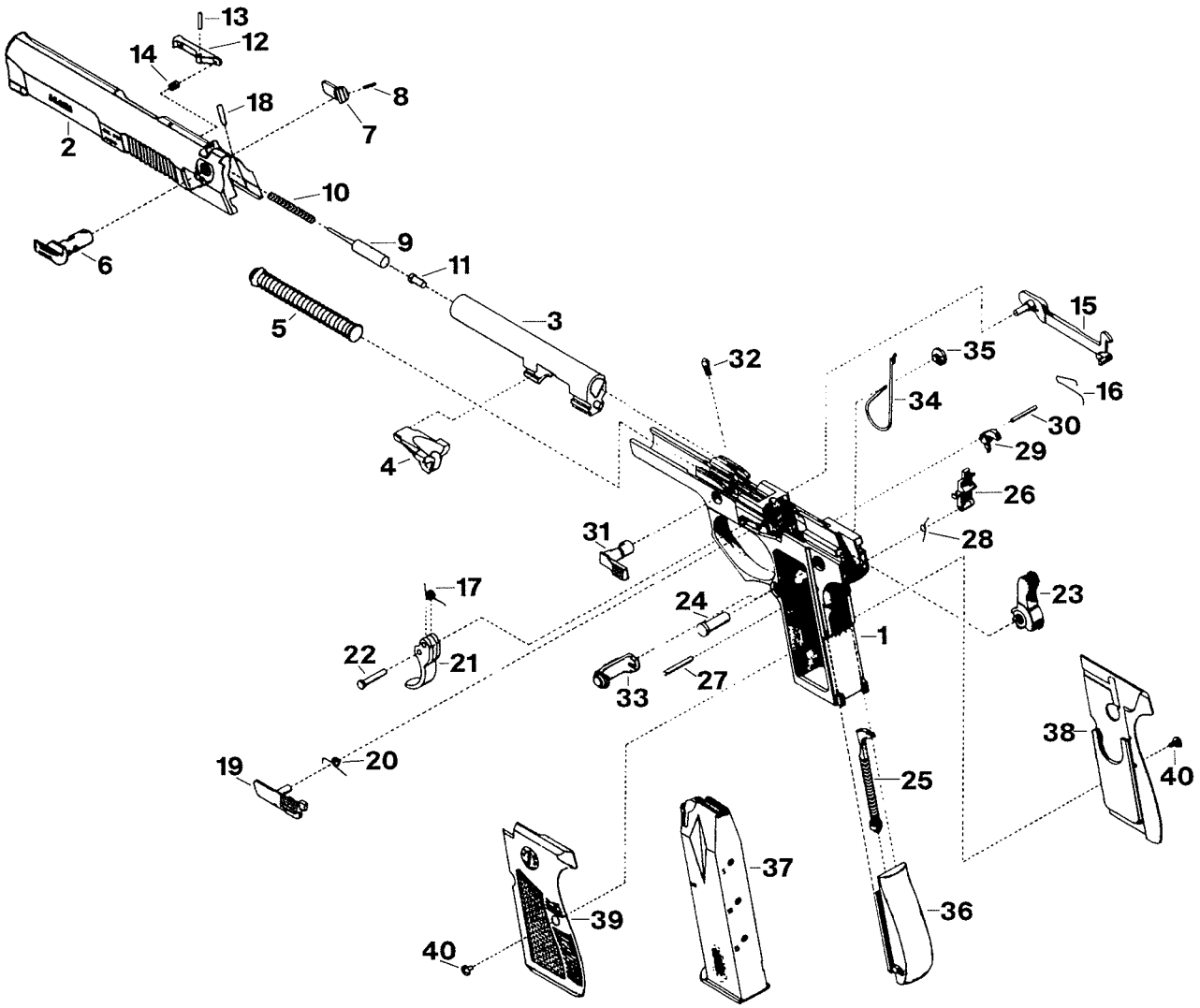
| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **29** | Double Action Trigger Bar Spring | **57** | Extractor Pin |
| **2** | Slide | **30** | Double Action Trigger Bar Spring Support | **58** | Recoil Spring Guide |
| **3** | Barrel | **31** | Bolt | **59** | Recoil Spring Guide Head |
| **4** | Hammer | **32** | Single Action Trigger Bar | **60** | Recoil Spring Guide Pin |
| **5** | Hammer Pin | **33** | Single Action Trigger Bar Spring | **61** | Recoil Spring |
| **6** | Stirrup | **34** | Single Action Trigger Bar Spring Pin | **62** | Recoil Spring Plug |
| **7** | Stirrup Pin | **35** | Slide Stop | **63** | Barrel Bushing |
| **8** | Hammer Spring Carriage | **36** | Plunger Tube | **64** | Barrel Pin |
| **9** | Hammer Spring Guide | **37** | Plunger Tube Spring/Bolt Spring | **65** | Magazine |
| **10** | Hammer Spring | **38** | Tube Spring Plunger | **66** | Magazine Spring |
| **11** | Hammer Spring Stop | **39** | Tube Fixing Washer | **67** | Magazine Follower |
| **12** | Hammer Spring Stop Pin | **40** | Tube Fixing Pin | **68** | Magazine Buttplate |
| **13** | Sear | **41** | Magazine Catch | **69** | Right Stock |
| **14** | Automatic Safety Lock Spring Pin | **42** | Magazine Catch Spring | **70** | Left Stock |
| **15** | Sear Spring | **43** | Catch Screw | **71** | Stock Screws |
| **16** | Automatic Safety Lock Disconnector | **44** | Manual Safety Lock Ball Spring | **72** | Hammer Spring Carriage Pin |
| **17** | Sear Pin | **45** | Safety Lock Plunger | **73** | Manual Safety Lock |
| **18** | Automatic Safety Lock | **46** | Safety Lock Plunger Spring | **74** | Hammer Pin Transverse Pin |
| **19** | Automatic Safety Lock Pin | **47** | Carriage Ball Bearings | **75** | Rear Sight Leaf |
| **20** | Automatic Safety Lock Spring | **48** | Rear Part of Firing Pin | **76** | Leaf Stud |
| **21** | Manual Safety Lock | **49** | Front Part of Firing Pin | **77** | Rear Sight Pin Fastening Pin/ Firing Nose Butt Pin |
| **22** | Ejector | **50** | Firing Pin Stud | **78** | Rear Sight Elevating Spring |
| **23** | Ejector Pin | **51** | Firing Pin Spring | **79** | Rear Sight Elevating Screw |
| **24** | Trigger | **52** | Firing Pin Safety Lock | **80** | Elevating Screw Spring |
| **25** | Trigger Pin | **53** | Firing Pin Safety Lock Spring | **81** | Rear Sight |
| **26** | Double Action Trigger Bar | **54** | Firing Pin Safety Lock Pin | **82** | Rear Sight Windage Screw |
| **27** | Double Action Trigger Bar Raising Spring | **55** | Extractor | **83** | Rear Sight Windage Spring |
| **28** | Double Action Trigger Bar Spring Guide | **56** | Extractor Spring | **84** | Rear Sight Windage Screw Spring |

# M-87 Auto



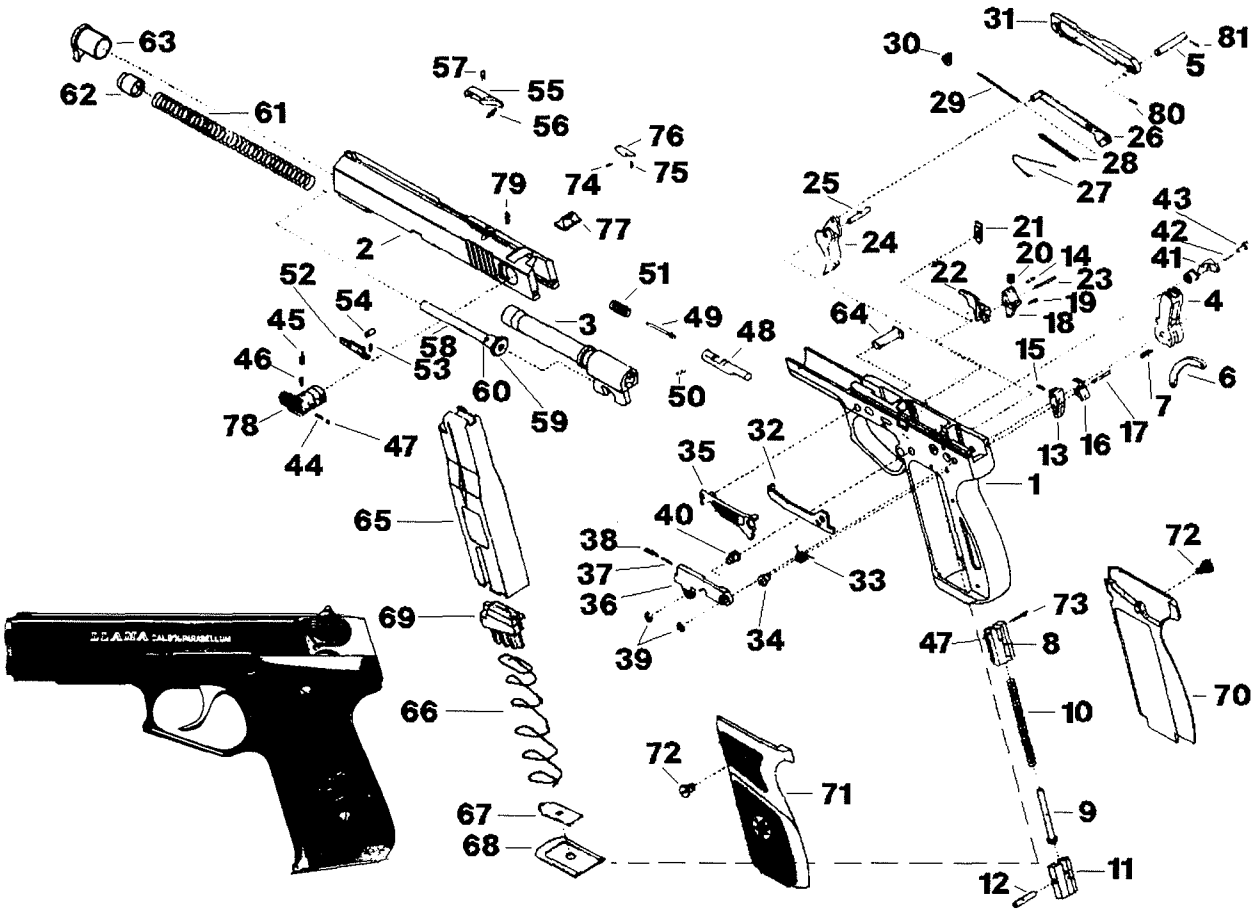

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **14** | Firing Pin | **28** | Hammer |
| **2** | Slide | **15** | Firing Pin Spring | **29** | Hammer Spring |
| **3** | Barrel | **16** | Firing Pin Impeller | **30** | Sear |
| **4** | Muzzle Compensator | **17** | Extractor | **31** | Sear Pin |
| **5** | Muzzle Compensator Fastening Pin | **18** | Extractor Pin | **32** | Sear Spring |
| | | **19** | Extractor Spring | **33** | Disassembling Latch |
| **6** | Locking Block | **20** | Trigger Bar | **34** | Disassembling Latch Fixing Pin |
| **7** | Recoil Spring | **21** | Trigger Bar Spring | **35** | Magazine Catch |
| **8** | Left Safety | **22** | Trigger Spring | **36** | Hammer Spring Housing |
| **9** | Right Safety | **23** | Trigger Bar Disconnector | **37** | Magazine Assembly |
| **10** | Right Safety Pin | **24** | Slide Stop | **38** | Right Grip |
| **11** | Safety Lock | **25** | Slide Stop Spring | **39** | Left Grip |
| **12** | Right Grip Safety | **26** | Trigger | **40** | Grip Screws |
| **13** | Grip Fastening Screw | **27** | Trigger Pin | | |

# 9mm DA M-82 Auto



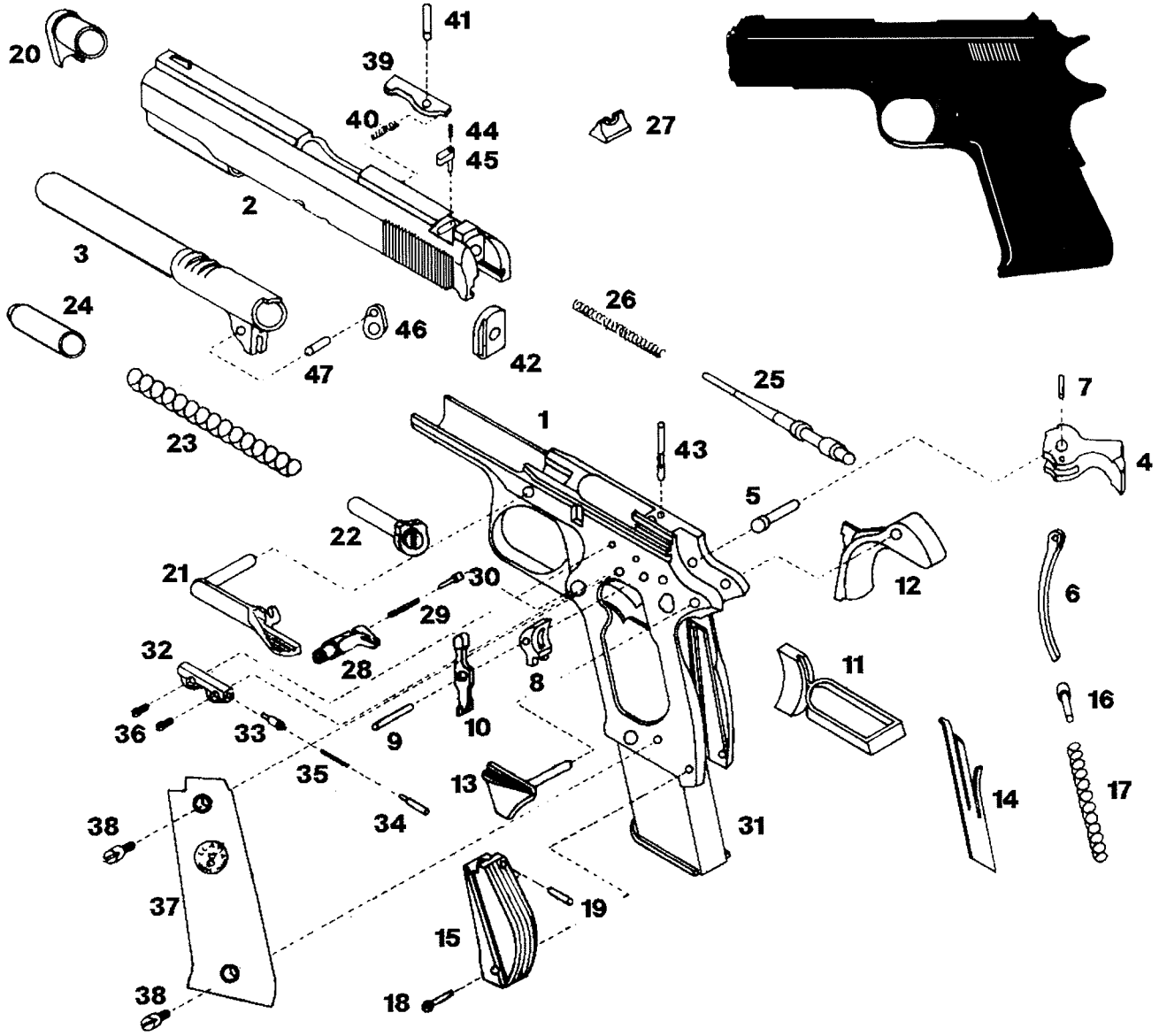

| | | | |
|---|---|---|---|
| **1** | Frame | **21** | Trigger |
| **2** | Slide | **22** | Trigger Pin |
| **3** | Barrel | **23** | Hammer |
| **4** | Locking Block | **24** | Hammer Pin |
| **5** | Recoil Spring | **25** | Hammer Spring |
| **6** | Left Safety | **26** | Sear |
| **7** | Right Safety | **27** | Sear Pin |
| **8** | Right Safety Pin | **28** | Sear Spring |
| **9** | Firing Pin | **29** | Sear Disconnector |
| **10** | Firing Pin Spring | **30** | Sear Disconnector Pin |
| **11** | Firing Pin Impeller | **31** | Disassembling Latch |
| **12** | Extractor | **32** | Disassembling Latch Fixing Pin |
| **13** | Extractor Pin | **33** | Magazine Catch |
| **14** | Extractor Spring | **34** | Magazine Safety |
| **15** | Trigger Bar | **35** | Magazine Safety Screw |
| **16** | Trigger Bar Spring | **36** | Hammer Spring Housing |
| **17** | Trigger Spring | **37** | Magazine |
| **18** | Trigger Bar Disconnector | **38** | Right Grip |
| **19** | Slide Stop | **39** | Left Grip |
| **20** | Slide Stop Spring | **40** | Grip Screws |

# 9mm Omni Auto



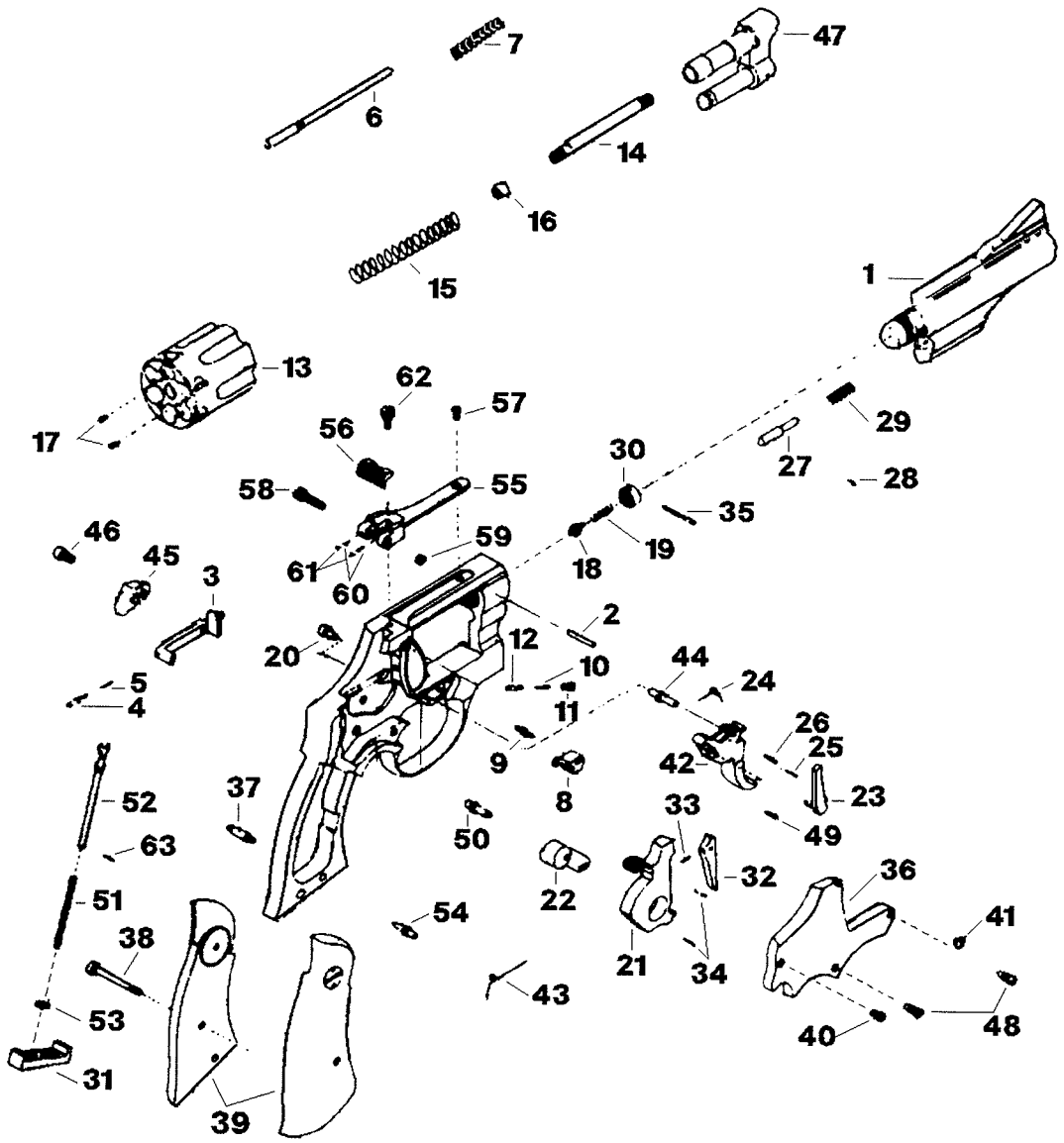

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **28** | Double Action Trigger Bar Spring Guide | **54** | Firing Pin Safety Lock Pin |
| **2** | Slide | **29** | Double Action Trigger Bar Spring | **55** | Extractor |
| **3** | Barrel | **30** | Double Action Trigger Bar Spring Support | **56** | Extractor Spring |
| **4** | Hammer | **31** | Bolt | **57** | Extractor Pin |
| **5** | Hammer Pin | **32** | Single Action Trigger Bar | **58** | Recoil Spring Guide |
| **6** | Stirrup | **33** | Sirgle Action Trigger Bar Spring | **59** | Recoil Spring Guide Head |
| **7** | Stirrup Pin | **34** | Single Action Trigger Bar Spring Pin | **60** | Recoil Spring Guide Pin |
| **8** | Hammer Spring Carriage | **35** | Slide Stop | **61** | Recoil Spring |
| **9** | Hammer Spring Guide | **36** | Plunger Tube | **62** | Recoil Spring Plug |
| **10** | Hammer Spring | **37** | Plunger Tube Spring | **63** | Barrel Bushing |
| **11** | Hammer Spring Stop | **38** | Tube Spring Plunger | **64** | Barrel Pin |
| **12** | Hammer Spring Stop Pin | **39** | Tube Fixing Washers | **65** | Magazine |
| **13** | Sear | **40** | Tube Fixing Pin | **66** | Magazine Spring |
| **14** | Automatic Safety Lock Spring Pin | **41** | Magazine Catch | **67** | Magazine Buttplate Catch |
| **15** | Sear Spring | **42** | Magazine Catch Spring | **68** | Magazine Buttplate |
| **16** | Automatic Safety Lock Disconnector | **43** | Catch Screw | **69** | Magazine Follower |
| **17** | Sear Pin | **44** | Manual Safety Lock Ball Spring | **70** | Right Stock |
| **18** | Automatic Safety Lock | **45** | Safety Lock Plunger | **71** | Left Stock |
| **19** | Automatic Safety Lock Pin | **46** | Safety Lock Plunger Spring | **72** | Stock Screws |
| **20** | Automatic Safety Lock Spring | **47** | Carriage Ball Bearing | **73** | Hammer Spring Carriage Pin |
| **21** | Manual Safety Lock | **48** | Rear Part of Firing Pin | **74** | Indicator Pin |
| **22** | Ejector | **49** | Front Part of Firing Pin | **75** | Indicator Spring |
| **23** | Ejector Pin | **50** | Firing Pin Stud | **76** | Loaded-Chamber Indicator |
| **24** | Trigger | **51** | Firing Pin Spring | **77** | Rear Sight |
| **25** | Trigger Pin | **52** | Firing Pin Safety Lock | **78** | Manual Safety Lock |
| **26** | Double Action Trigger Bar | **53** | Firing Pin Safety Lock Spring | **79** | Firing Pin Stop Pin |
| **27** | DA Trigger Bar Raising Spring | | | **80** | Bolt Spring |
| | | | | **81** | Hammer Pin Transverse Pin |

# 9mm Parabellum Auto



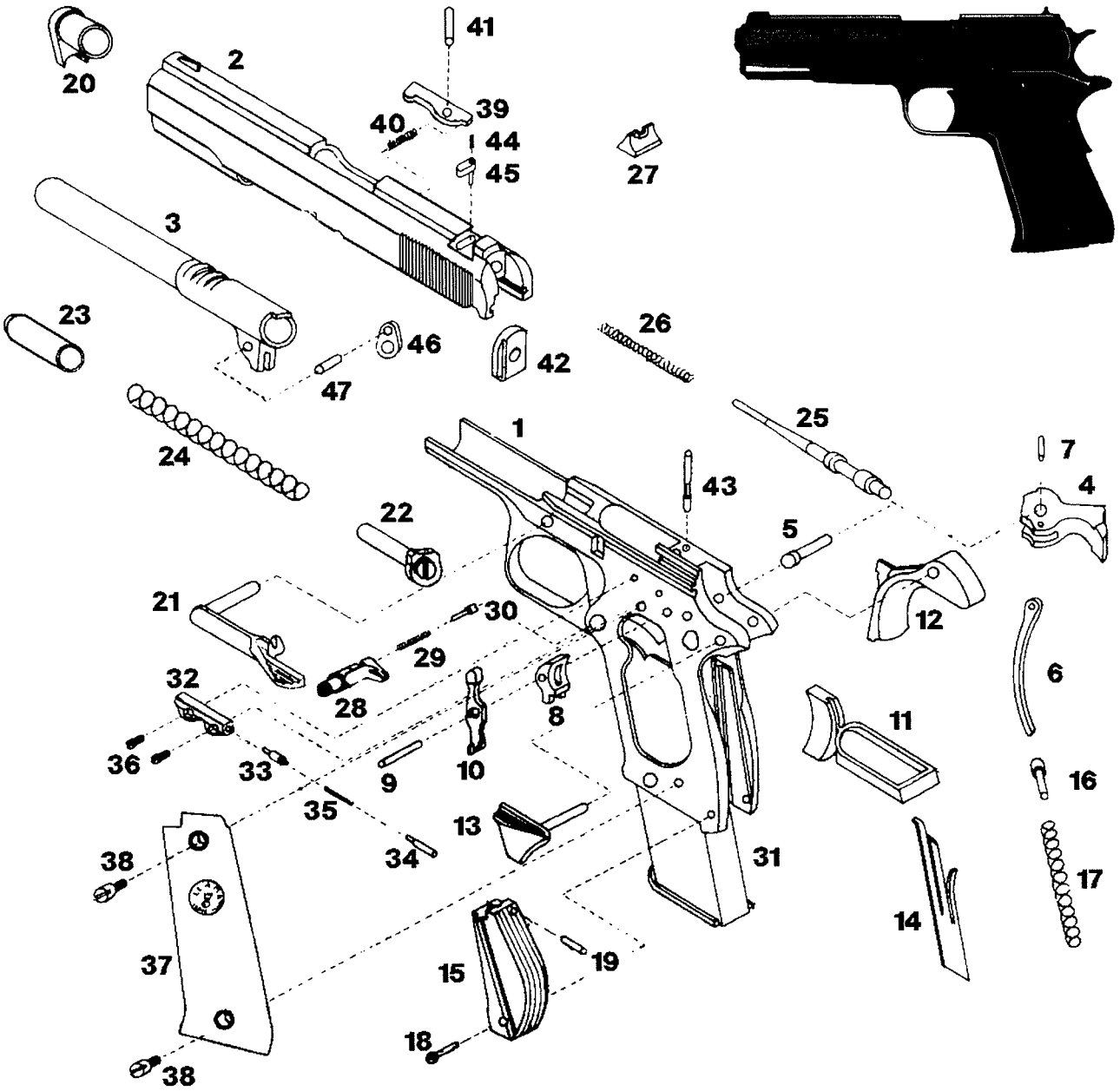

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Mainspring | **33** | Slide Stop Plunger |
| **2** | Slide | **18** | Mainspring Housing Pin | **34** | Safety Lock Plunger |
| **3** | Barrel | **19** | Mainspring Cap Pin | **35** | Plunger Spring |
| **4** | Hammer | **20** | Barrel Bushing | **36** | Plunger Screws |
| **5** | Hammer Pin | **21** | Slide Stop | **37** | Grip |
| **6** | Hammer Strut | **22** | Recoil Spring Guide | **38** | Grip Screws |
| **7** | Hammer Strut Pin | **23** | Recoil Spring | **39** | Extractor |
| **8** | Sear | **24** | Plug | **40** | Extractor Spring |
| **9** | Sear Pin | **25** | Firing Pin | **41** | Extractor Pin |
| **10** | Disconnector | **26** | Firing Pin Spring | **42** | Firing Pin Retainer |
| **11** | Trigger | **27** | Rear Sight | **43** | Firing Pin Safety Disconnector |
| **12** | Grip Safety | **28** | Magazine Catch | **44** | Firing Pin Safety Spring |
| **13** | Safety Lock | **29** | Magazine Catch Spring | **45** | Firing Pin Safety |
| **14** | Sear Spring | **30** | Magazine Catch Lock | **46** | Catenary |
| **15** | Mainspring Housing | **31** | Magazine | **47** | Catenary Pin |
| **16** | Mainspring Cap | **32** | Plunger Tube | | |

# Comanche III Revolver



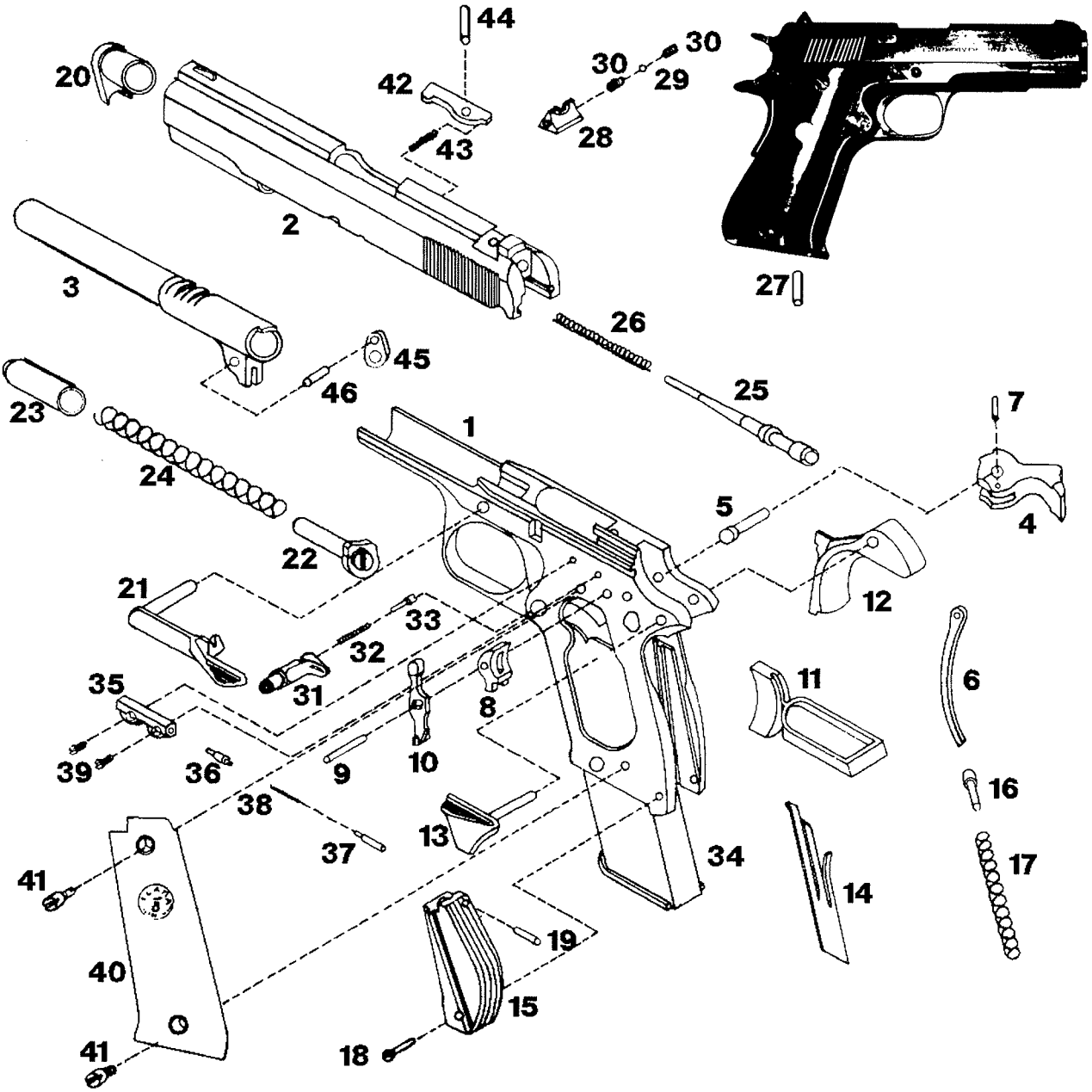

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hammer Cam | **43** | Trigger Spring |
| **2** | Barrel Pin | **23** | Hand | **44** | Trigger Stud |
| **3** | Bolt | **24** | Hand Spring | **45** | Thumb-Piece |
| **4** | Bolt Plunger | **25** | Hand Spring Pin | **46** | Thumb-Piece Screw |
| **5** | Bolt Spring | **26** | Hammer Strut Pin | **47** | Yoke |
| **6** | Center Pin | **27** | Locking Bolt | **48** | Yoke Screws |
| **7** | Center Pin Spring | **28** | Locking Bolt Pin | **49** | Trigger Spring Plunger |
| **8** | Cylinder Stop | **29** | Locking Bolt Spring | **50** | Hammer Stud |
| **9** | Cylinder Stop Center | **30** | Pin Bushing | **51** | Hammer Spring |
| **10** | Cylinder Stop Plunger Spring | **31** | Pressure Regulator | **52** | Hammer Strut |
| **11** | Cylinder Stop Screw | **32** | Sear | **53** | Hammer Strut Prop |
| **12** | Cylinder Stop Plunger | **33** | Sear Spring | **54** | Trigger Spring Pin |
| **13** | Cylinder/Extractor | **34** | Sear Pin | **55** | Rear Sight Leaf |
| **14** | Extractor Rod | **35** | Steady Pins | **56** | Rear Sight |
| **15** | Extractor Spring | **36** | Sideplate | **57** | Rear Sight Leaf Screw |
| **16** | Extractor Collar | **37** | Stock Guide Pin | **58** | Rear Sight Windage Screw |
| **17** | Extractor Pins | **38** | Stock Screw | **59** | Rear Sight Screw Nut |
| **18** | Firing Nose | **39** | Stocks | **60** | Ball Springs |
| **19** | Firing Nose Spring | **40** | Plate Screw | **61** | Elevation Nut Balls |
| **20** | Frame Lug | **41** | Plate Screw, Upper | **62** | Rear Sight Elevation Nut |
| **21** | Hammer | **42** | Trigger | **63** | Disconnector Spring Pin |

# Large Frame IX-A Auto



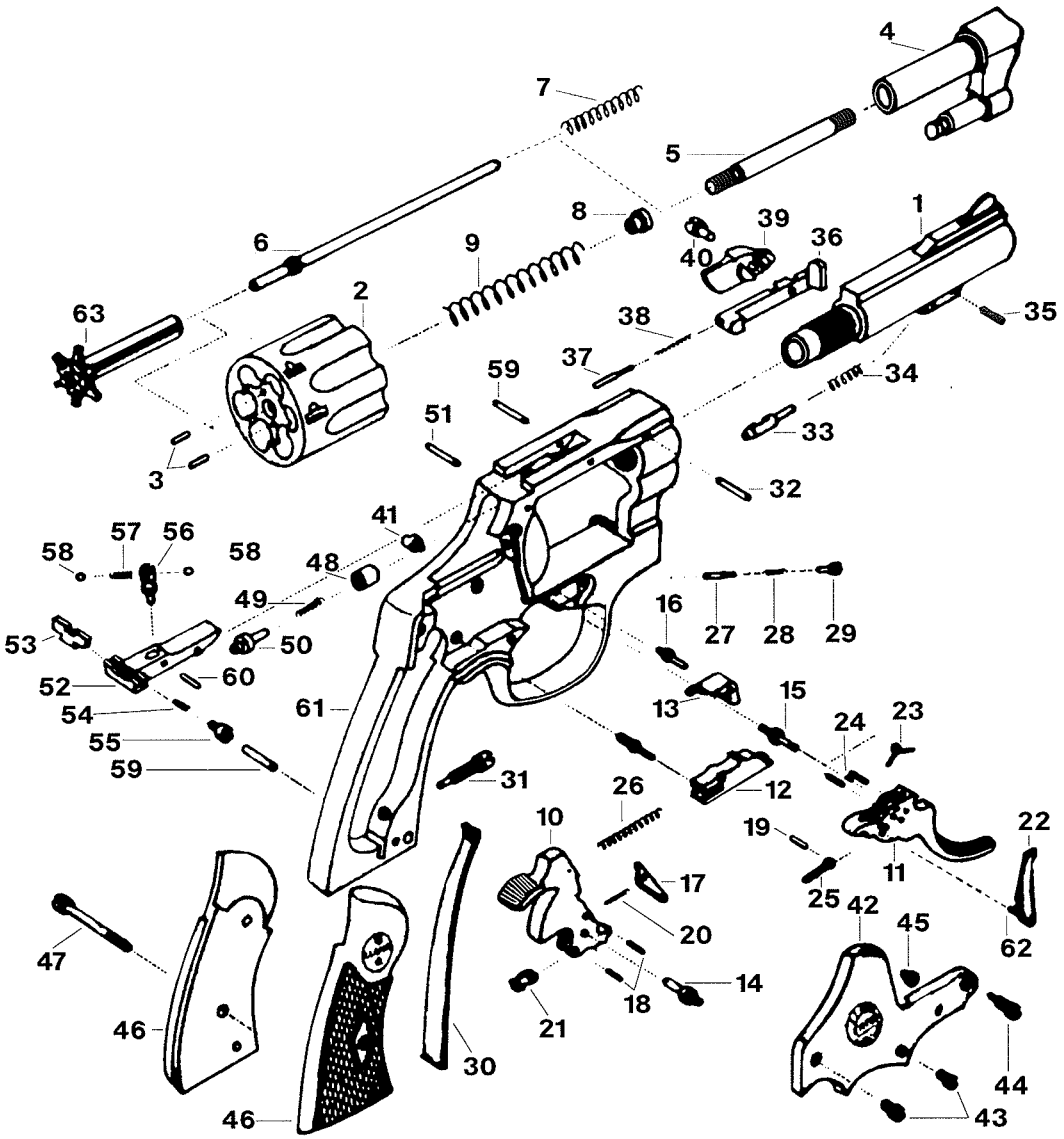

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Mainspring | **33** | Slide Stop Plunger |
| **2** | Slide | **18** | Mainspring Housing Pin | **34** | Safety Lock Plunger |
| **3** | Barrel | **19** | Mainspring Cap Pin | **35** | Plunger Spring |
| **4** | Hammer | **20** | Barrel Bushing | **36** | Plunger Screws |
| **5** | Hammer Pin | **21** | Slide Stop | **37** | Grip |
| **6** | Hammer Strut | **22** | Recoil Spring Guide | **38** | Grip Screws |
| **7** | Hammer Strut Pin | **23** | Plug | **39** | Extractor |
| **8** | Sear | **24** | Recoil Spring | **40** | Extractor Spring |
| **9** | Sear Pin | **25** | Firing Pin | **41** | Extractor Pin |
| **10** | Disconnector | **26** | Firing Pin Spring | **42** | Firing Pin Retainer |
| **11** | Trigger | **27** | Rear Sight | **43** | Firing Pin Safety Disconnector |
| **12** | Grip Safety | **28** | Magazine Catch | **44** | Firing Pin Safety Spring |
| **13** | Safety Lock | **29** | Magazine Catch Spring | **45** | Firing Pin Safety |
| **14** | Sear Spring | **30** | Magazine Catch Lock | **46** | Catenary |
| **15** | Mainspring Housing | **31** | Magazine | **47** | Catenary Pin |
| **16** | Mainspring Cap | **32** | Plunger Tube | | |

# Large Frame IX-B



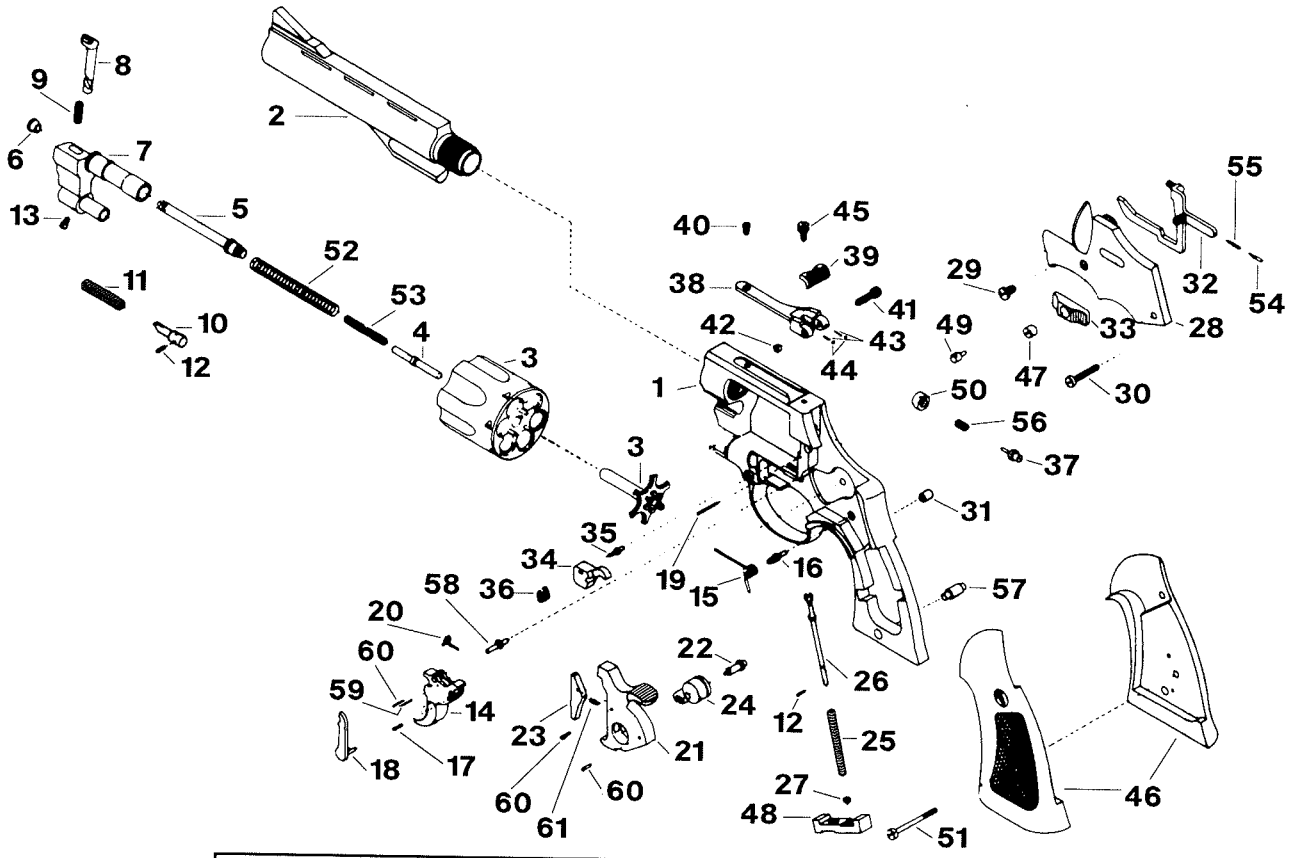

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Mainspring | **33** | Magazine Catch Lock |
| **2** | Slide | **18** | Mainspring Housing Pin | **34** | Magazine |
| **3** | Barrel | **19** | Mainspring Cap Pin | **35** | Plunger Tube |
| **4** | Hammer | **20** | Barrel Bushing | **36** | Slide Stop Plunger |
| **5** | Hammer Pin | **21** | Slide Stop | **37** | Safety Lock Plunger |
| **6** | Hammer Strut | **22** | Recoil Spring Guide | **38** | Plunger Spring |
| **7** | Hammer Strut Pin | **23** | Plug | **39** | Plunger Screws |
| **8** | Sear | **24** | Recoil Spring | **40** | Grip |
| **9** | Sear Pin | **25** | Firing Pin | **41** | Grip Screws |
| **10** | Disconnector | **26** | Firing Pin Spring | **42** | Extractor |
| **11** | Trigger | **27** | Firing Pin Lock | **43** | Extractor Spring |
| **12** | Grip Safety | **28** | Adjustable Sight | **44** | Extractor Pin |
| **13** | Safety Lock | **29** | Adjustable Sight Ball | **45** | Catenary |
| **14** | Sear Spring | **30** | Adjustable Sight Screws | **46** | Catenary Pin |
| **15** | Mainspring Housing | **31** | Magazine Catch | | |
| **16** | Mainspring Cap | **32** | Magazine Catch Spring | | |

# Martial 38 and 22 Revolver



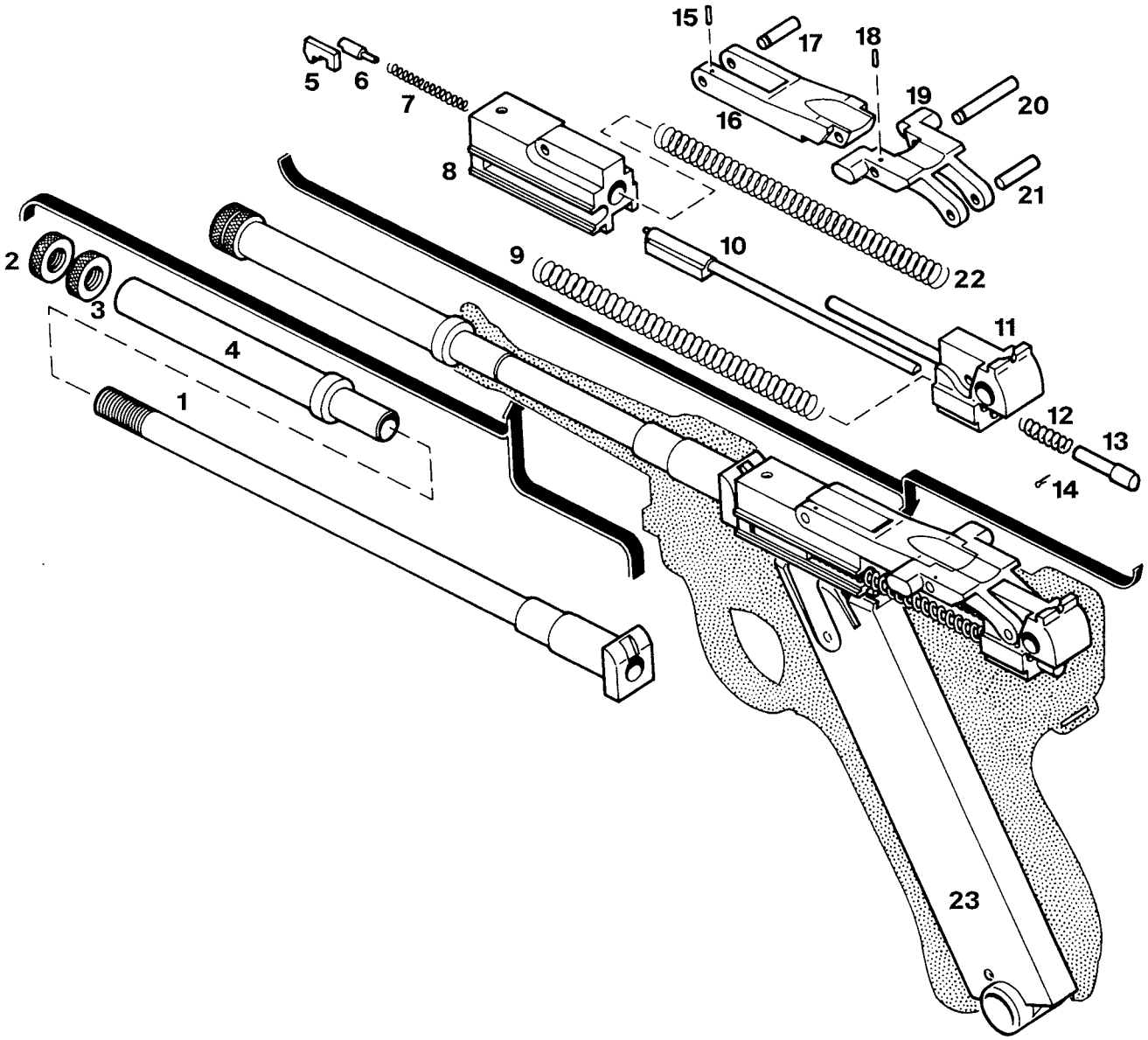

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hand | **43** | Sideplate Screws |
| **2** | Cylinder | **23** | Hand Lever Spring | **44** | Yoke Screw |
| **3** | Extractor Pins | **24** | Hand Spring Pins | **45** | Sideplate Screw |
| **4** | Yoke | **25** | Trigger Lever | **46** | Grip Panels |
| **5** | Extractor Rod | **26** | Rebound Slide Spring | **47** | Grip Screw |
| **6** | Center Pin | **27** | Cylinder Stop Plunger | **48** | Pin Bushing |
| **7** | Center Pin Spring | **28** | Cylinder Stop Spring | **49** | Firing Pin Nose Spring |
| **8** | Extractor Collar | **29** | Cylinder Stop Screw | **50** | Firing Pin Nose |
| **9** | Extractor Spring | **30** | Mainspring | **51** | Steady Pin |
| **10** | Hammer | **31** | Strain Screw | **52** | Rear Sight Base |
| **11** | Trigger | **32** | Barrel Pin | **53** | Rear Sight Leaf |
| **12** | Rebound Slide | **33** | Lock Bolt | **54** | Rear Sight Spring |
| **13** | Cylinder Stop | **34** | Lock Bolt Spring | **55** | Rear Sight Windage Screw |
| **14** | Hammer Stud | **35** | Lock Bolt Pin | **56** | Rear Sight Elevation Nut |
| **15** | Trigger Stud | **36** | Bolt | **57** | Elevation Screw Spring |
| **16** | Cylinder Stop Center | **37** | Bolt Plunger | **58** | Elevation Screw Detents |
| **17** | Sear | **38** | Bolt Spring | **59** | Leaf Stud |
| **18** | Sear Pins | **39** | Thumb-Piece | **60** | Block Pin |
| **19** | Stirrup Pin | **40** | Thumb Screw | **61** | Frame |
| **20** | Sear Spring | **41** | Frame Lug | **62** | Hand Pin |
| **21** | Stirrup | **42** | Sideplate | **63** | Extractor |

# Super Comanche 44 Magnum Revolver



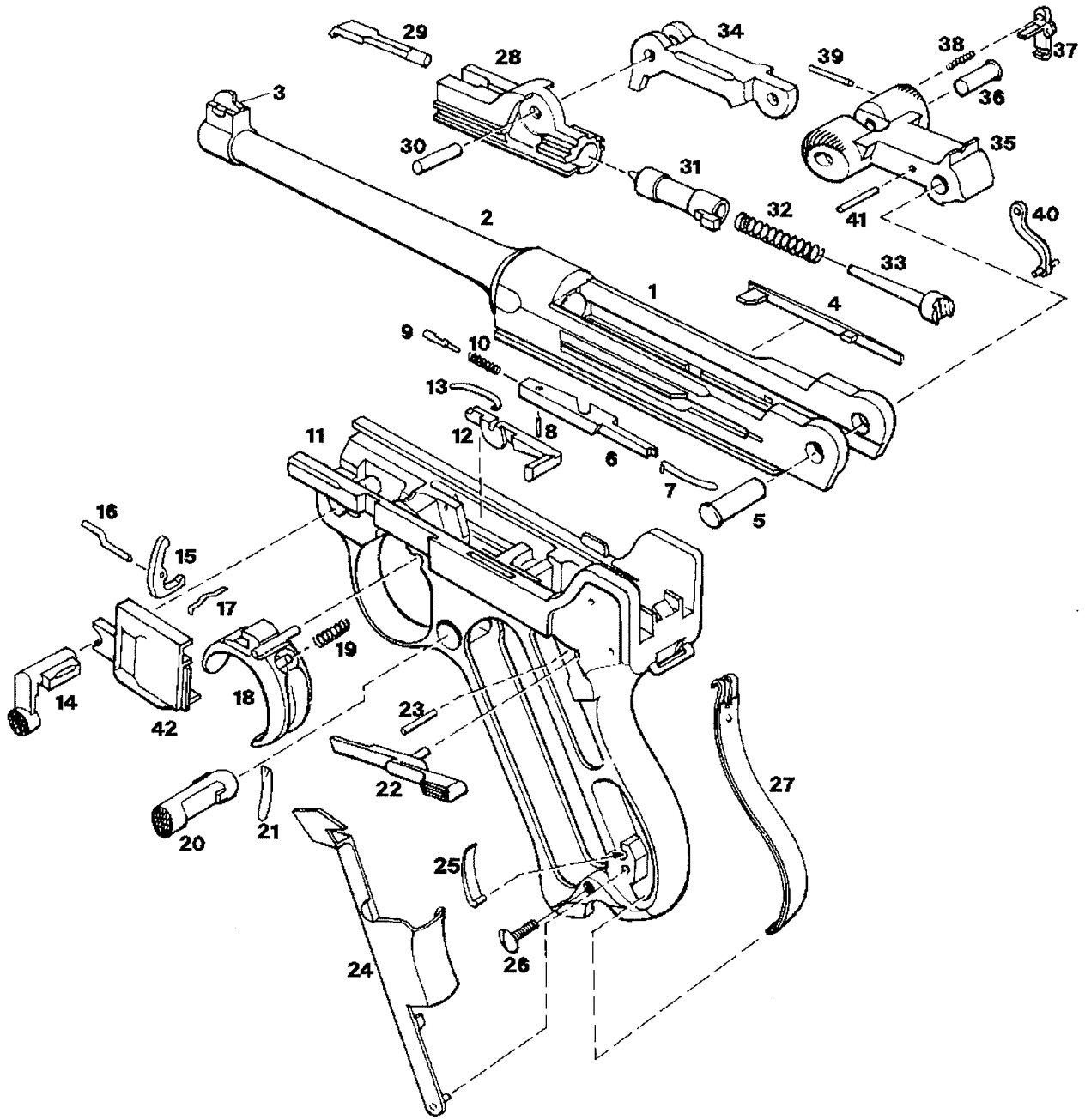

| | |
|---|---|
| **1** | Frame |
| **2** | Barrel |
| **3** | Cylinder and Extractor |
| **4** | Center Pin |
| **5** | Extractor Rod |
| **6** | Extractor Rod Collar |
| **7** | Yoke (Crane) |
| **8** | Yoke Bolt |
| **9** | Bolt Spring |
| **10** | Bolt Disconnector |
| **11** | Disconnector Spring |
| **12** | Disconnector Spring Pin |
| **13** | Yoke Screw |
| **14** | Trigger |
| **15** | Trigger Spring |
| **16** | Trigger Spring Pin |
| **17** | Trigger Spring Plunger |
| **18** | Hand |
| **19** | Hand Stop |
| **20** | Hand Spring |
| **21** | Hammer |
| **22** | Hammer Stud |
| **23** | Sear |
| **24** | Hammer Cam |
| **25** | Hammer Spring |
| **26** | Hammer Strut |
| **27** | Hammer Spring Prop |
| **28** | Sideplate |
| **29** | Plate Screw |
| **30** | Grip Screw Guide |
| **31** | Grip Screw Guide Nut |
| **32** | Bolt |
| **33** | Thumb-Piece |
| **34** | Cylinder Stop |
| **35** | Cylinder Stop Center |
| **36** | Cylinder Stop Spring |
| **37** | Firing Nose |
| **38** | Rear Sight Leaf |
| **39** | Rear Sight |
| **40** | Rear Sight Leaf Screw |
| **41** | Rear Sight Windage Screw |
| **42** | Rear Sight Screw Nut |
| **43** | Elevating Nut Springs |
| **44** | Elevating Nut Balls |
| **45** | Rear Sight Elevation Nut |
| **46** | Stocks |
| **47** | Thumb-Piece Nut |
| **48** | Pressure Regulator |
| **49** | Frame Lug |
| **50** | Pin Bushing |
| **51** | Stock Screw |
| **52** | Extractor Spring |
| **53** | Center Pin Spring |
| **54** | Bolt Plunger |
| **55** | Bolt Plunger Spring |
| **56** | Firing Nose Spring |
| **57** | Stock Guide Pin |
| **58** | Trigger Stud |
| **59** | Hand Spring Pin |
| **60** | Sear Pin and Hammer Strut Pin |
| **61** | Sear Spring |

# Conversion Unit



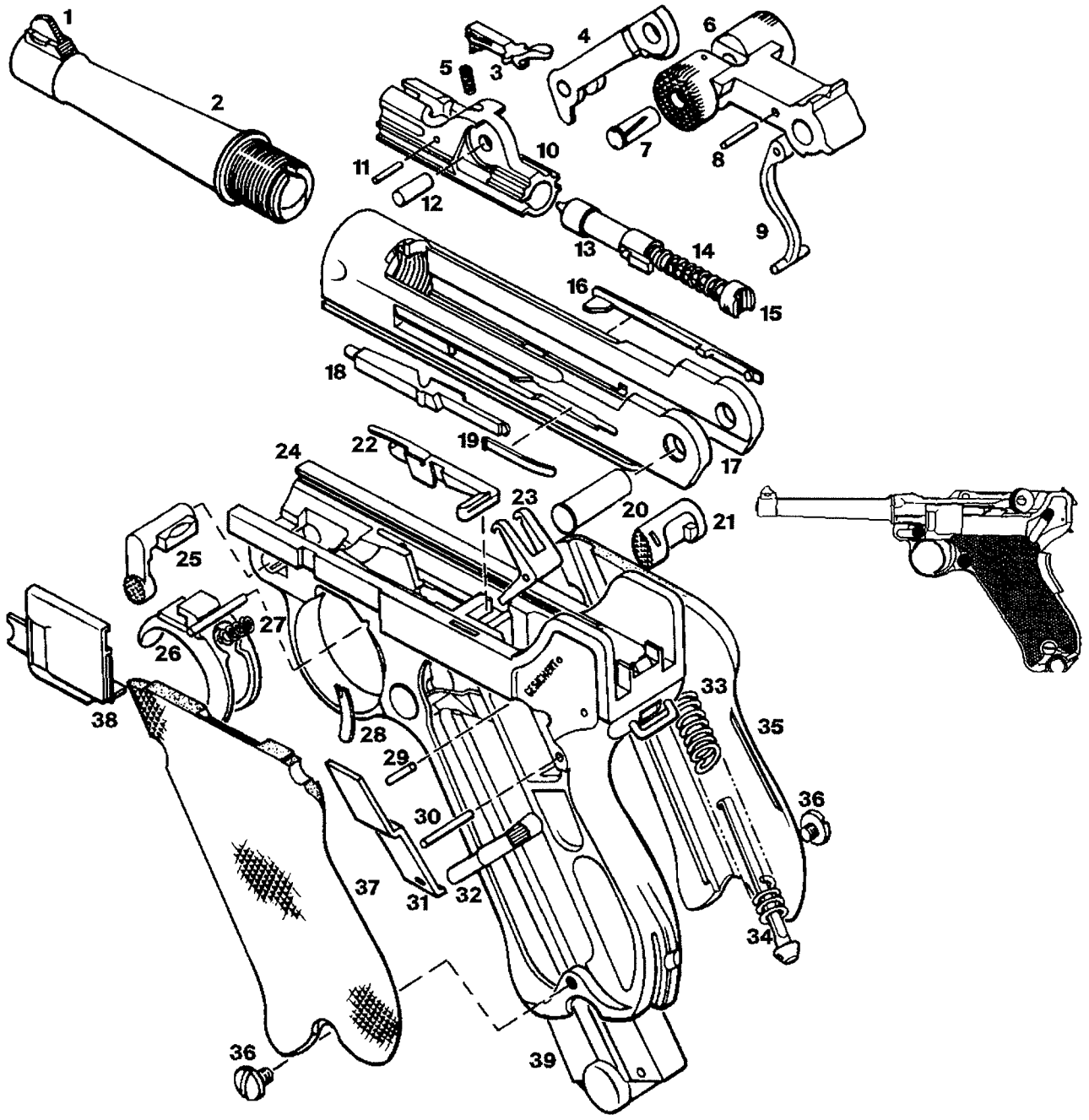

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Liner | **9** | Firing Pin Spring | **17** | Front Toggle Pin |
| **2** | Front Barrel Lock Nut | **10** | Firing Pin | **18** | Center Pin Key |
| **3** | Rear Barrel Lock Nut | **11** | Rear Sight Block | **19** | Rear Toggle Link |
| **4** | Barrel Adaptor Sleeve | **12** | Buffer Spring | **20** | Center Toggle Pin |
| **5** | Extractor | **13** | Buffer | **21** | Rear Toggle Pin |
| **6** | Extractor Plunger | **14** | Retaining Clip | **22** | Recoil Spring |
| **7** | Extractor Spring | **15** | Front Toggle Pin Key | **23** | Magazine |
| **8** | Breechblock | **16** | Center Toggle Link | | |

# Model 1900-02 Auto



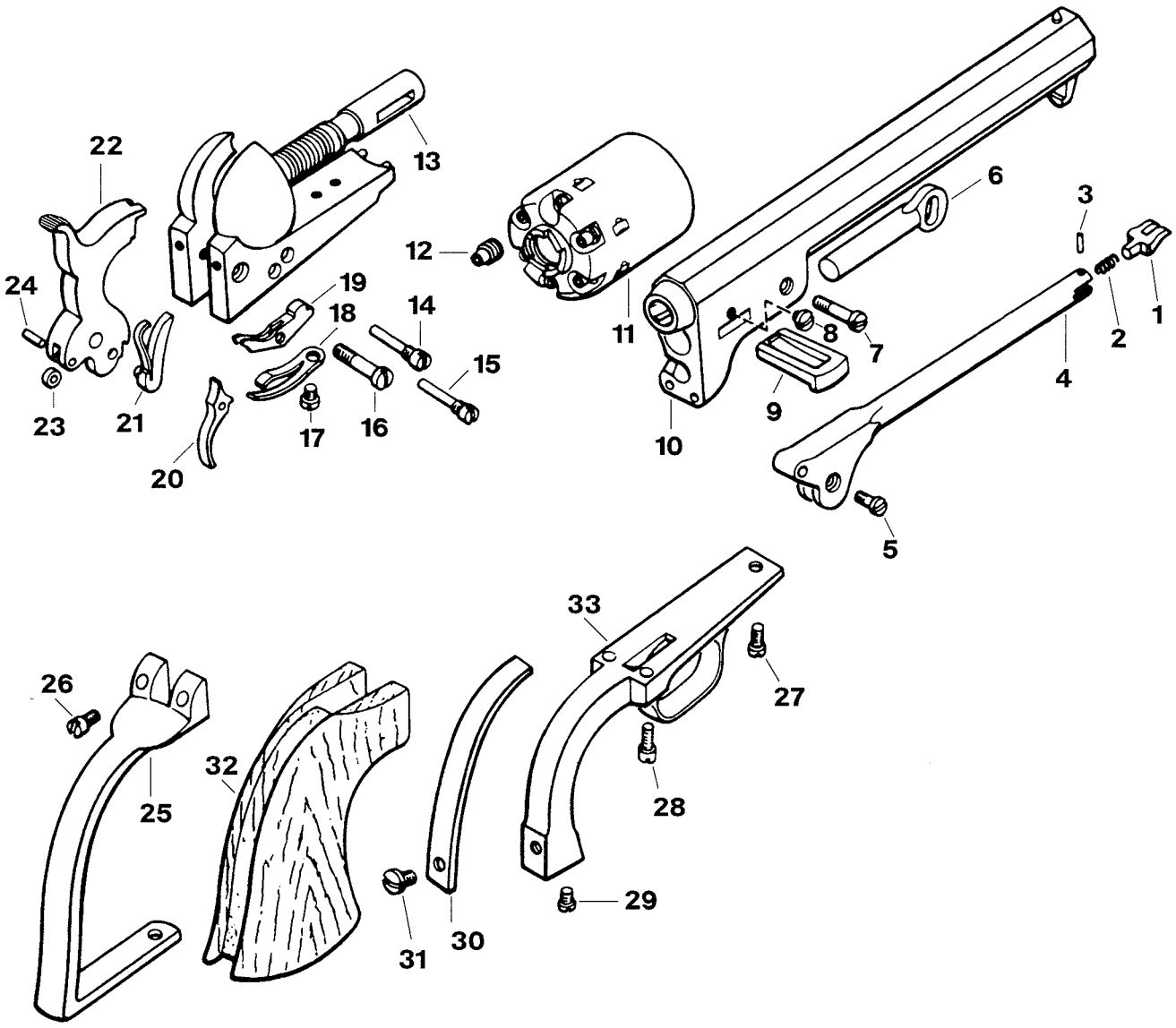

| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **15** | Trigger Lever | **29** | Extractor |
| **2** | Barrel | **16** | Trigger Lever Pin | **30** | Breechblock Connecting Pin |
| **3** | Front Sight | **17** | Locking Bolt Spring | **31** | Firing Pin |
| **4** | Ejector | **18** | Trigger | **32** | Firing Pin Spring |
| **5** | Connecting Pin | **19** | Trigger Spring | **33** | Firing Pin Spring Retainer |
| **6** | Sear Bar | **20** | Magazine Catch | **34** | Forward Toggle Link |
| **7** | Sear Bar Spring | **21** | Magazine Catch Spring | **35** | Rear Toggle Link |
| **8** | Sear Bar Plunger Pin | **22** | Safety-Lever | **36** | Forward and Rear Toggle Link Pin |
| **9** | Sear Bar Plunger | **23** | Safety-Lever Pin | **37** | Toggle Lock |
| **10** | Sear Bar Plunger Spring | **24** | Grip Safety | **38** | Toggle Lock Spring |
| **11** | Frame | **25** | Grip Safety Spring | **39** | Toggle Lock Pin |
| **12** | Hold-Open Latch | **26** | Grip Screw | **40** | Coupling Link |
| **13** | Hold-Open Latch Spring | **27** | Recoil Spring | **41** | Coupling Link Pin |
| **14** | Locking Bolt | **28** | Breechblock | **42** | Trigger Plate |

# Model 1908 Auto



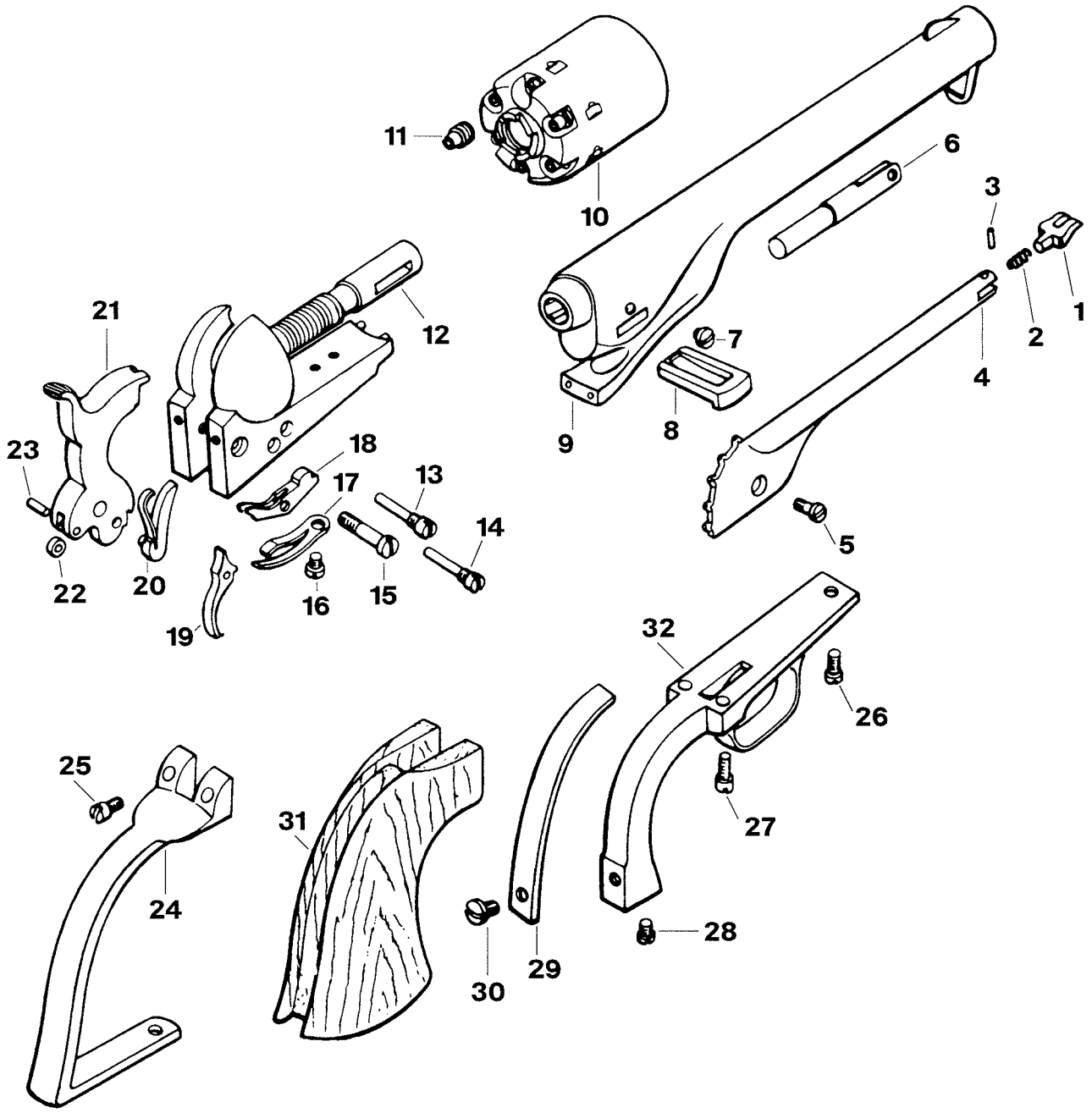

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **14** | Firing Pin Spring | **27** | Trigger Spring |
| **2** | Barrel | **15** | Firing Pin Spring Retainer | **28** | Magazine Catch Spring |
| **3** | Extractor | **16** | Ejector | **29** | Safety-Lever Pin |
| **4** | Center Toggle Link | **17** | Barrel Extension (Receiver) | **30** | Recoil Lever Pin |
| **5** | Extractor Spring | **18** | Sear Bar | **31** | Safety Bar |
| **6** | Rear Toggle Link | **19** | Sear Bar Spring | **32** | Safety-Lever |
| **7** | Center Toggle Pin | **20** | Rear Toggle Pin | **33** | Mainspring |
| **8** | Coupling Link Pin | **21** | Magazine Catch | **34** | Mainspring Guide |
| **9** | Coupling Link | **22** | Hold-Open Latch with Spring | **35** | Right Grip Panel |
| **10** | Breechblock | **23** | Recoil Spring Lever | **36** | Grip Screws |
| **11** | Extractor Pin | **24** | Frame | **37** | Left Grip Panel |
| **12** | Breechblock Pin | **25** | Locking Bolt | **38** | Trigger Sideplate |
| **13** | Firing Pin | **26** | Trigger | **39** | Magazine |

# 1851 Navy Revolver



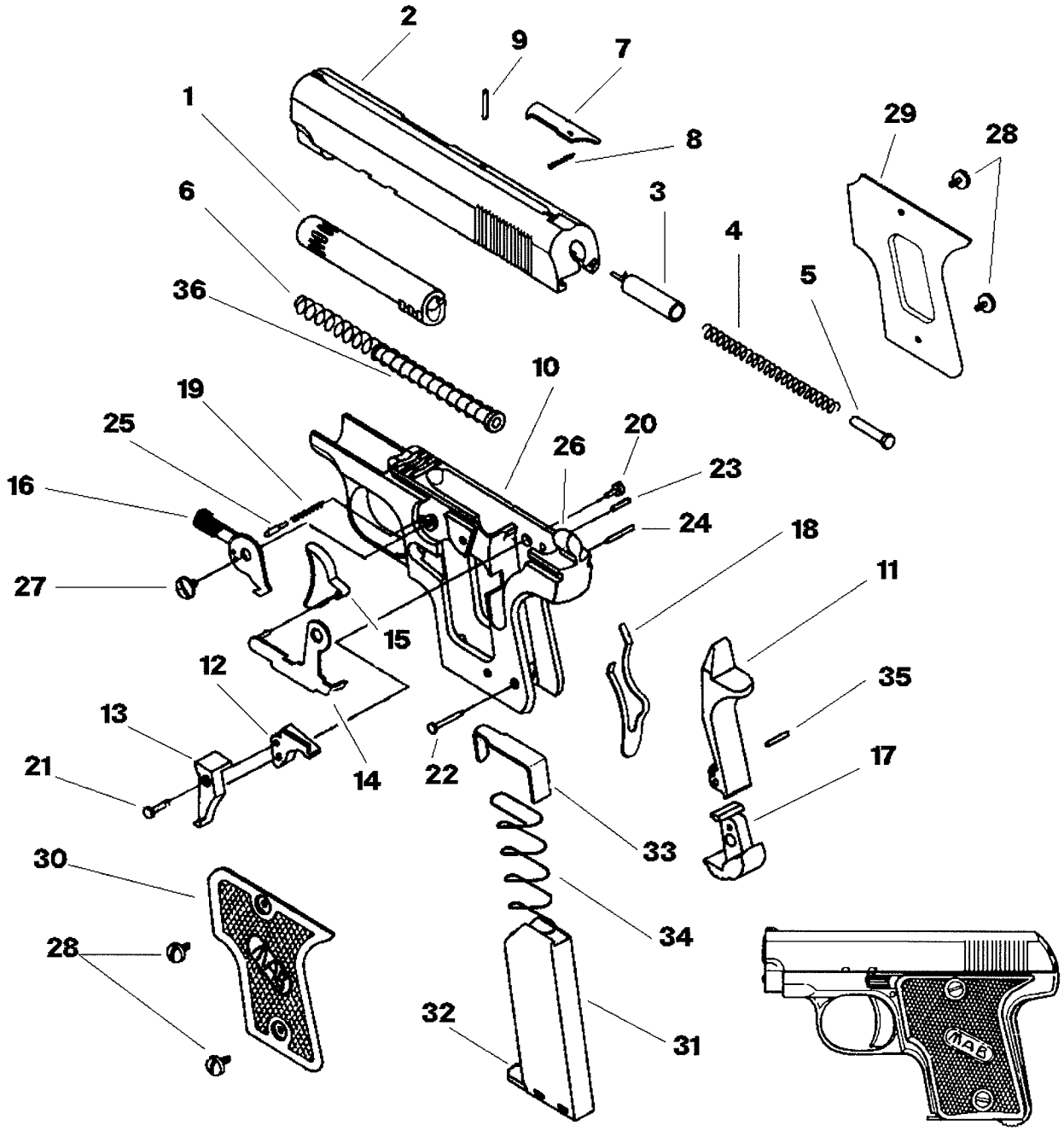

| | | | | | |
|---|---|---|---|---|---|
| **1** | Loading Lever Latch | **12** | Nipple | **23** | Roller |
| **2** | Loading Lever Latch Spring | **13** | Base Pin | **24** | Roller Pin |
| **3** | Loading Lever Latch Pin | **14** | Bolt Screw | **25** | Backstrap |
| **4** | Loading Lever | **15** | Trigger Screw | **26** | Rear Backstrap Screws |
| **5** | Plunger Screw | **16** | Hammer Screw | **27** | Front Trigger Guard Screw |
| **6** | Plunger | **17** | Trigger and Bolt Spring Screw | **28** | Rear Trigger Guard Screws |
| **7** | Loading Lever Screw | **18** | Trigger and Bolt Spring | **29** | Lower Backstrap Screw |
| **8** | Wedge Screw | **19** | Bolt | **30** | Mainspring |
| **9** | Wedge | **20** | Trigger | **31** | Mainspring Screw |
| **10** | Barrel | **21** | Hand and Spring | **32** | Grip |
| **11** | Cylinder | **22** | Hammer | **33** | Trigger Guard |

# 1860 Army Revolver



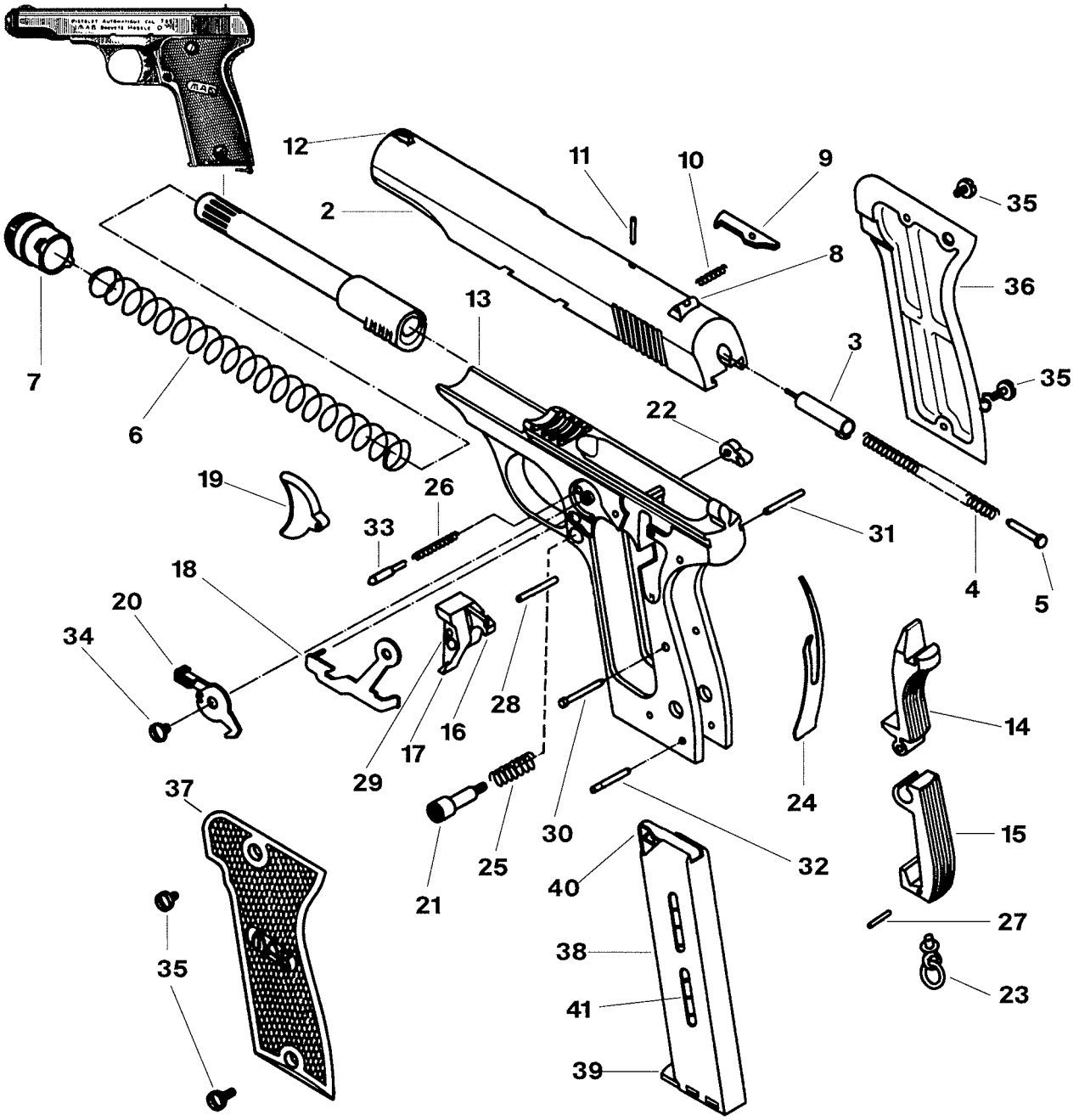

| | | | | | |
|---|---|---|---|---|---|
| **1** | Loading Lever Latch | **12** | Base Pin | **23** | Roller Pin |
| **2** | Loading Lever Latch Spring | **13** | Bolt Screw | **24** | Backstrap |
| **3** | Loading Lever Latch Pin | **14** | Trigger Screw | **25** | Rear Backstrap Screws |
| **4** | Loading Lever | **15** | Hammer Screw | **26** | Front Trigger Guard Screw |
| **5** | Plunger Screw | **16** | Trigger and Bolt Spring Screw | **27** | Rear Trigger Guard Screws |
| **6** | Plunger | **17** | Trigger and Bolt Spring | **28** | Lower Backstrap Screw |
| **7** | Wedge Screw | **18** | Bolt | **29** | Mainspring |
| **8** | Wedge | **19** | Trigger | **30** | Mainspring Screw |
| **9** | Barrel | **20** | Hand and Spring | **31** | Grip |
| **10** | Cylinder | **21** | Hammer | **32** | Trigger Guard |
| **11** | Nipple | **22** | Roller | | |

# Model A Auto



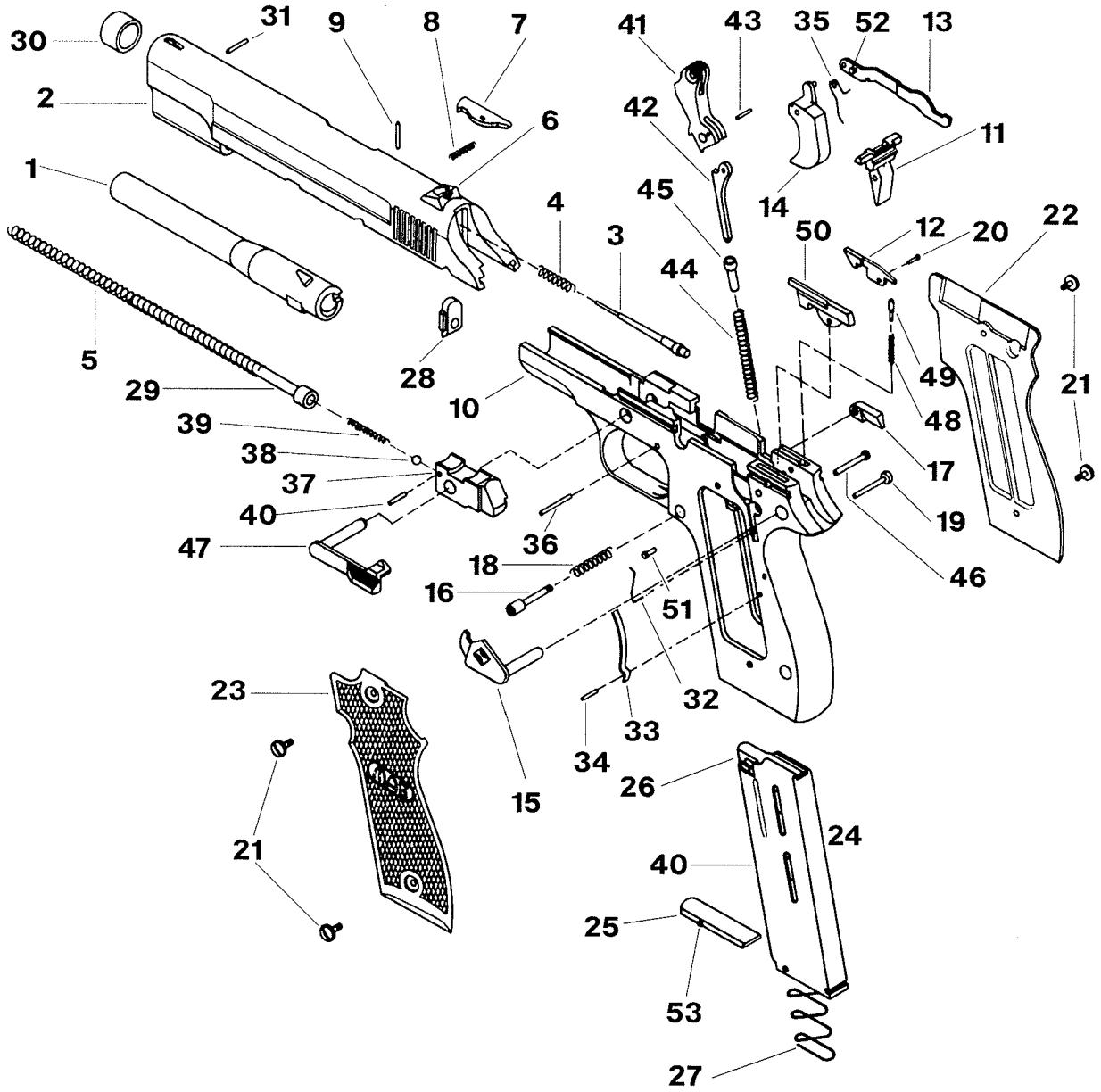

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **13** | Magazine Safety | **25** | Thumb Safety Plunger |
| **2** | Slide | **14** | Connector | **26** | Striker Spring Base |
| **3** | Firing Pin | **15** | Trigger | **27** | Thumb Safety Screw |
| **4** | Firing Pin Spring | **16** | Safety Catch | **28** | Grip Screws |
| **5** | Firing Pin Spring Guide | **17** | Magazine Catch | **29** | Grip, Right |
| **6** | Recoil Spring | **18** | Mainspring | **30** | Grip, Left |
| **7** | Extractor | **19** | Safety Catch Spring | **31** | Magazine Body |
| **8** | Extractor Spring | **20** | Sear Pin | **32** | Magazine Floorplate |
| **9** | Extractor Pin | **21** | Magazine Safety Pin | **33** | Magazine Follower |
| **10** | Frame | **22** | Grip Safety Axis Pin | **34** | Magazine Spring |
| **11** | Grip Safety | **23** | Grip Safety Stud | **35** | Magazine Catch Pin |
| **12** | Sear | **24** | Striker Spring Base Pin | **36** | Recoil Spring Guide |

# Model D Auto



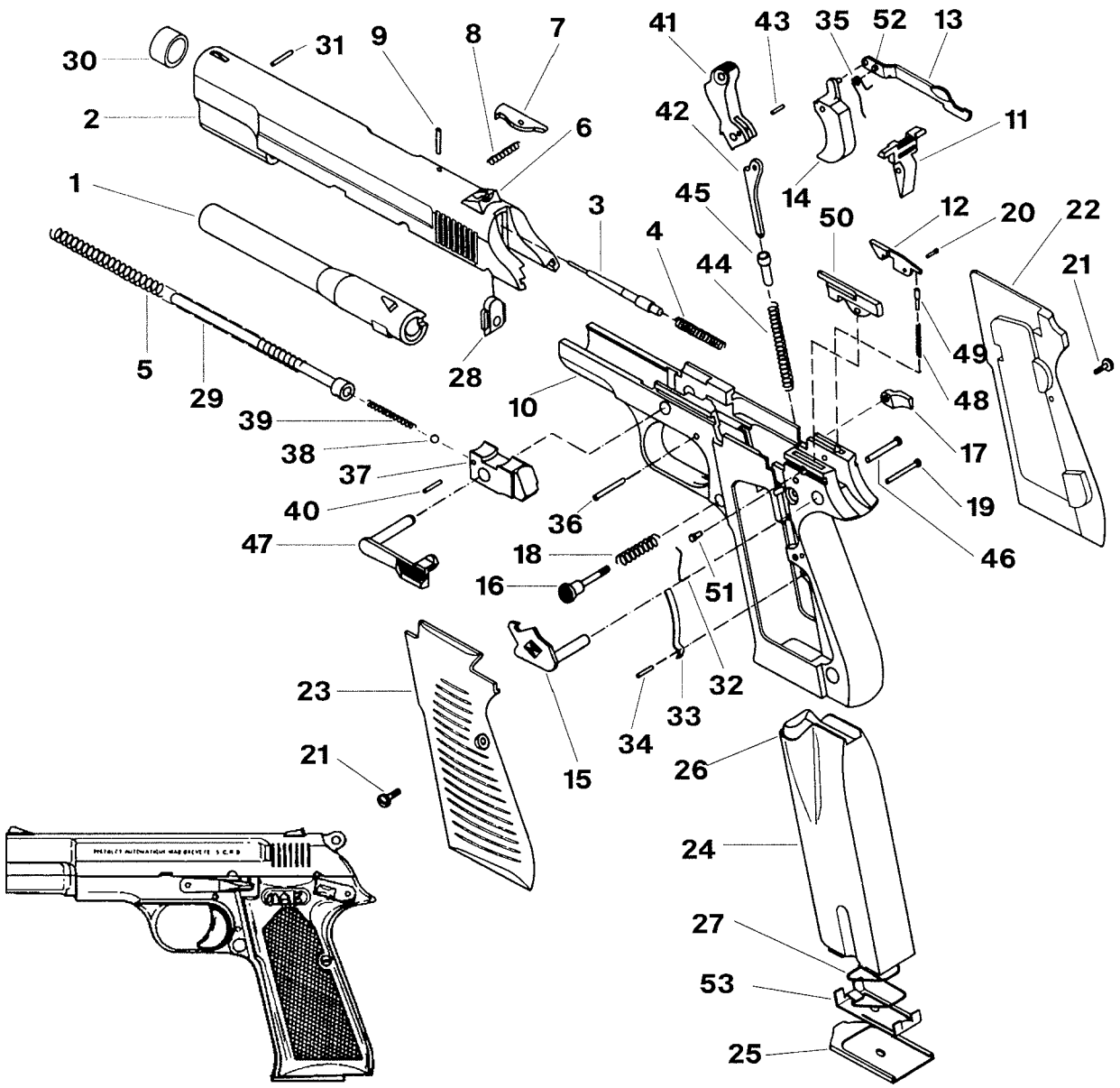

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **15** | Lower Backstrap Insert | **29** | Magazine Safety Pin |
| **2** | Slide | **16** | Sear | **30** | Takedown Pin |
| **3** | Firing Pin | **17** | Magazine Safety | **31** | Grip Safety Stud |
| **4** | Firing Pin Spring | **18** | Connector | **32** | Grip Safety Axis Pin |
| **5** | Firing Pin Spring Guide | **19** | Trigger | **33** | Safety Plunger |
| **6** | Recoil Spring | **20** | Safety Catch | **34** | Safety Screw |
| **7** | Muzzle Bushing | **21** | Magazine Release Button | **35** | Grip Screws |
| **8** | Rear Sight | **22** | Magazine Release Catch | **36** | Grip, Right |
| **9** | Extractor | **23** | Lanyard Loop | **37** | Grip, Left |
| **10** | Extractor Spring | **24** | Mainspring | **38** | Magazine Body |
| **11** | Extractor Pin | **25** | Magazine Catch Spring | **39** | Magazine Floorplate |
| **12** | Front Sight | **26** | Safety Spring | **40** | Magazine Follower |
| **13** | Frame | **27** | Lanyard Loop Pin | **41** | Magazine Spring |
| **14** | Grip Safety | **28** | Sear Pin | | |

# Model P8 Auto



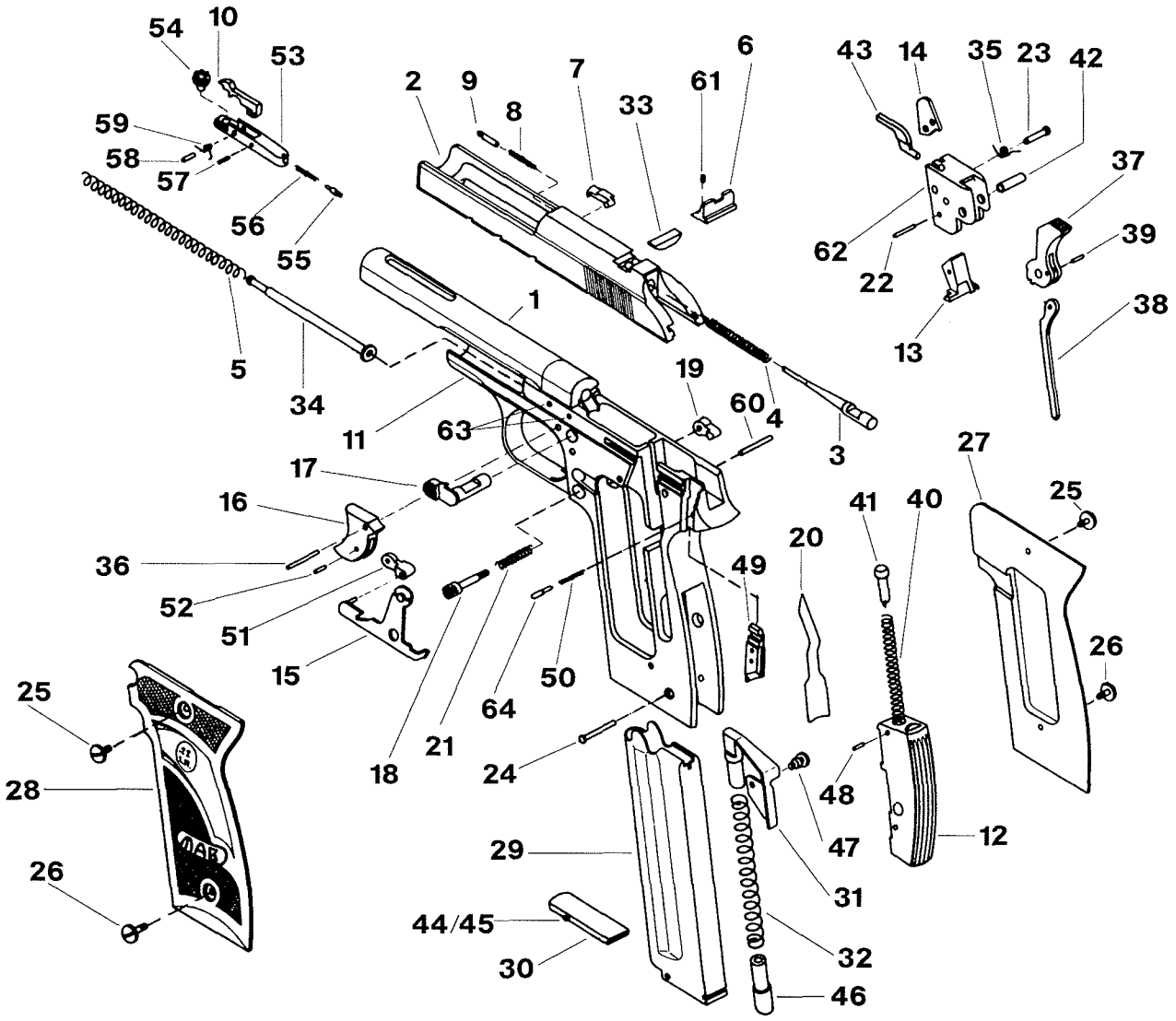

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Sear Pin | **37** | Barrel Block |
| **2** | Slide | **20** | Magazine Safety Pin | **38** | Slide Latch Spring Ball |
| **3** | Firing Pin | **21** | Grip Screws | **39** | Slide Latch Spring |
| **4** | Firing Pin Spring | **22** | Grip, Right | **40** | Recoil Spring Guide Pin |
| **5** | Recoil Spring | **23** | Grip, Left | **41** | Hammer |
| **6** | Rear Sight | **24** | Magazine Body | **42** | Hammer Strut |
| **7** | Extractor | **25** | Magazine Floorplate | **43** | Hammer Strut Pin |
| **8** | Extractor Spring | **26** | Magazine Follower | **44** | Hammer Spring |
| **9** | Extractor Pin | **27** | Magazine Spring | **45** | Hammer Spring Plunger |
| **10** | Frame | **28** | Firing Pin Retainer | **46** | Hammer Pivot |
| **11** | Sear | **29** | Recoil Spring Guide | **47** | Slide Lock Lever |
| **12** | Magazine Safety | **30** | Slide Ring | **48** | Magazine Safety Spring |
| **13** | Trigger Connector | **31** | Slide Ring Retainer Pin | **49** | Magazine Safety Spring Plunger |
| **14** | Trigger | **32** | Safety Catch Spring | **50** | Ejector |
| **15** | Safety-Lever | **33** | Sear Spring | **51** | Ejector Pin |
| **16** | Magazine Catch Button | **34** | Sear Spring Pin | **52** | Trigger Spring Stud |
| **17** | Magazine Catch | **35** | Trigger Spring | **53** | Magazine Floorplate Pin |
| **18** | Magazine Catch Spring | **36** | Trigger Pin | | |

# Model P15 Auto



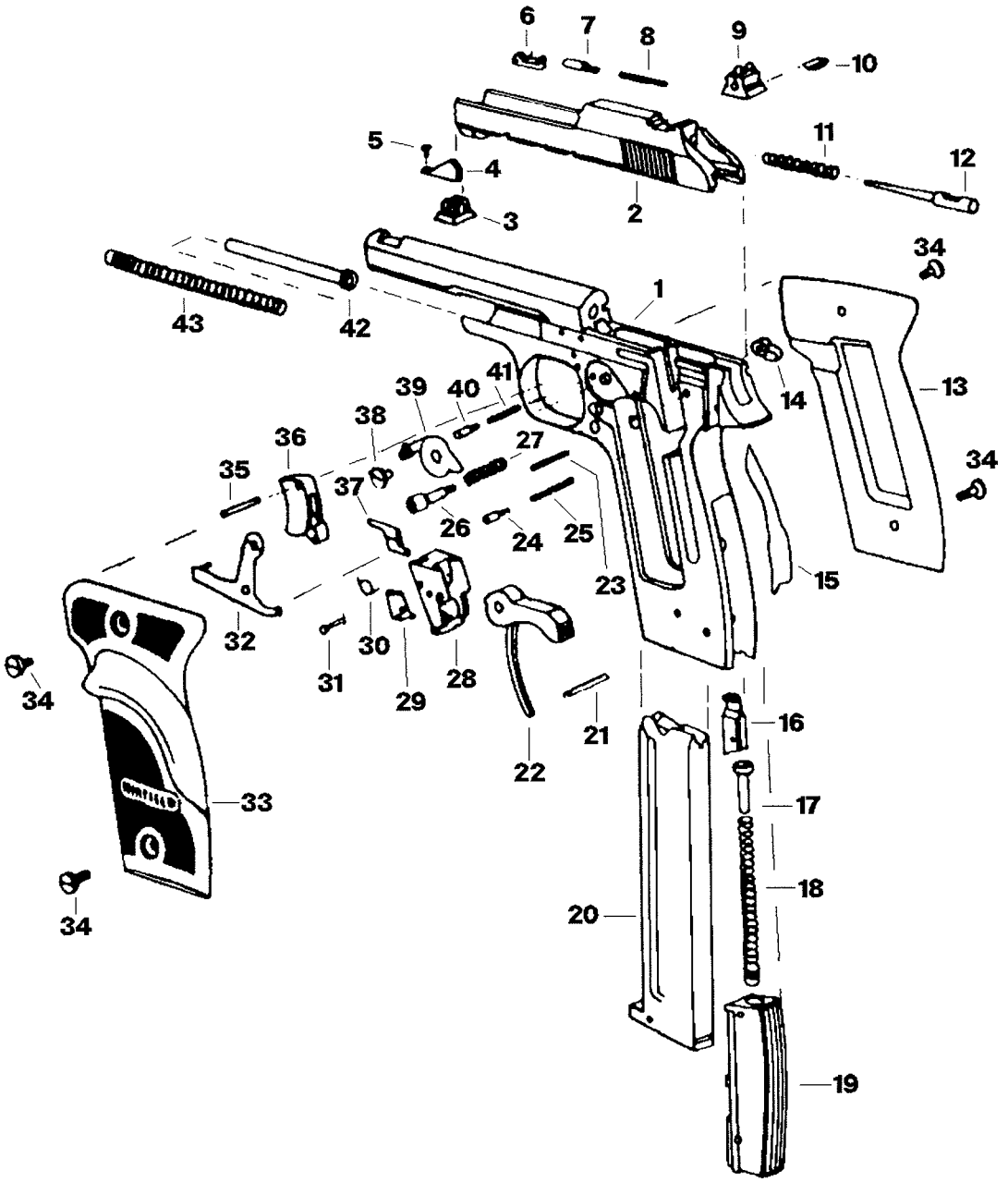

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Sear Pin | **37** | Barrel Block |
| **2** | Slide | **20** | Magazine Safety Pin | **38** | Slide Latch Spring Ball |
| **3** | Firing Pin | **21** | Grip Screws | **39** | Slide Latch Spring |
| **4** | Firing Pin Spring | **22** | Grip, Right | **40** | Recoil Spring Guide Pin |
| **5** | Recoil Spring | **23** | Grip, Left | **41** | Hammer |
| **6** | Rear Sight | **24** | Magazine Body | **42** | Hammer Strut |
| **7** | Extractor | **25** | Magazine Floorplate | **43** | Hammer Strut Pin |
| **8** | Extractor Spring | **26** | Magazine Follower | **44** | Hammer Spring |
| **9** | Extractor Pin | **27** | Magazine Spring | **45** | Hammer Spring Plunger |
| **10** | Frame | **28** | Firing Pin Retainer | **46** | Hammer Pivot |
| **11** | Sear | **29** | Recoil Spring Guide | **47** | Slide Lock Lever |
| **12** | Magazine Safety | **30** | Slide Ring | **48** | Magazine Safety Spring |
| **13** | Trigger Connector | **31** | Slide Ring Retainer | **49** | Magazine Safety Spring Plunger |
| **14** | Trigger | **32** | Safety Catch Spring | **50** | Ejector |
| **15** | Safety-Lever | **33** | Sear Spring | **51** | Ejector Pin |
| **16** | Magazine Catch Button | **34** | Sear Spring Pin | **52** | Trigger Connector Spring Stud |
| **17** | Magazine Catch Retainer | **35** | Trigger Spring | **53** | Magazine Floorplate Retainer |
| **18** | Magazine Catch Spring | **36** | Trigger Pin | | |

# Model R22 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Magazine Safety Pin | **45** | Magazine Floorplate Plunger Spring |
| **2** | Slide | **24** | Hammer Spring Housing Pin | **46** | Magazine Spring Guide |
| **3** | Firing Pin | **25** | Grip Screws, Short | **47** | Magazine Follower Stud |
| **4** | Firing Pin Spring | **26** | Grip Screws, Long | **48** | Hammer Spring Housing Pin |
| **5** | Recoil Spring | **27** | Grip, Right | **49** | Slide Retainer |
| **6** | Rear Sight | **28** | Grip, Left | **50** | Slide Retainer Plunger Spring |
| **7** | Extractor | **29** | Magazine Body | **51** | Trigger Link |
| **8** | Extractor Spring | **30** | Magazine Floorplate | **52** | Trigger Link Pin |
| **9** | Extractor Spring Plunger | **31** | Magazine Follower | **53** | Front Sight Base |
| **10** | Front Sight | **32** | Magazine Spring | **54** | Front Sight Adjusting Screw |
| **11** | Frame | **33** | Firing Pin Retainer | **55** | Front Sight Base Plunger |
| **12** | Hammer Spring Housing | **34** | Recoil Spring Guide | **56** | Front Sight Base Plunger Spring |
| **13** | Sear | **35** | Sear Spring | **57** | Front Sight Pin |
| **14** | Magazine Safety | **36** | Trigger Pivot Pin | **58** | Front Sight Spring Pin |
| **15** | Trigger Bar | **37** | Hammer | **59** | Front Sight Spring |
| **16** | Trigger | **38** | Hammer Strut | **60** | Hammer Block Pin |
| **17** | Thumb Safety | **39** | Hammer Strut Pin | **61** | Rear Sight Screw |
| **18** | Magazine Button | **40** | Hammer Spring | **62** | Hammer Block |
| **19** | Magazine Catch Retainer | **41** | Hammer Spring Plunger | **63** | Barrel Pins |
| **20** | Mainspring | **42** | Hammer Pin | **64** | Slide Retainer Plunger |
| **21** | Magazine Catch Spring | **43** | Ejector | | |
| **22** | Sear Pivot Pin | **44** | Magazine Floorplate Plunger | | |

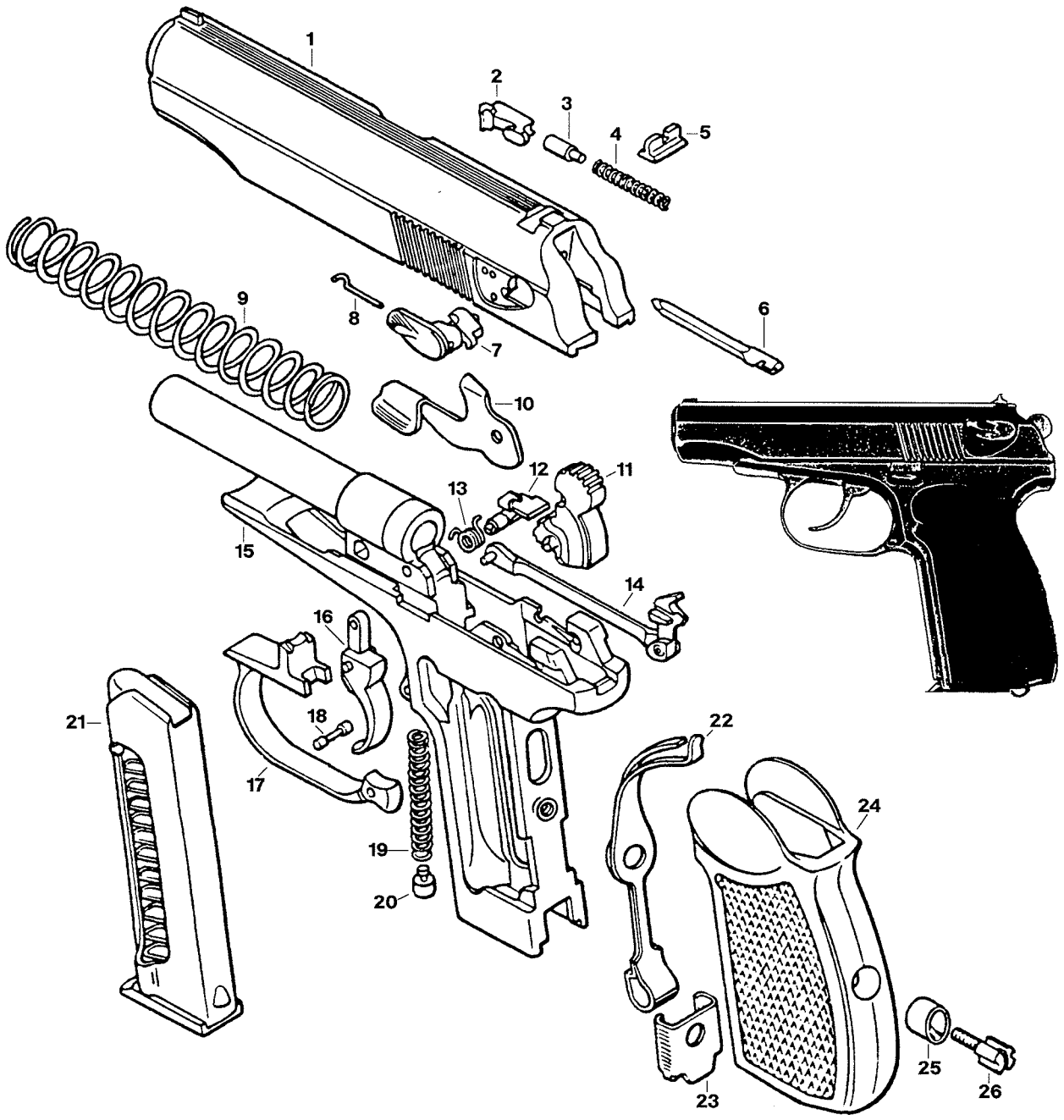
# Winfield Auto



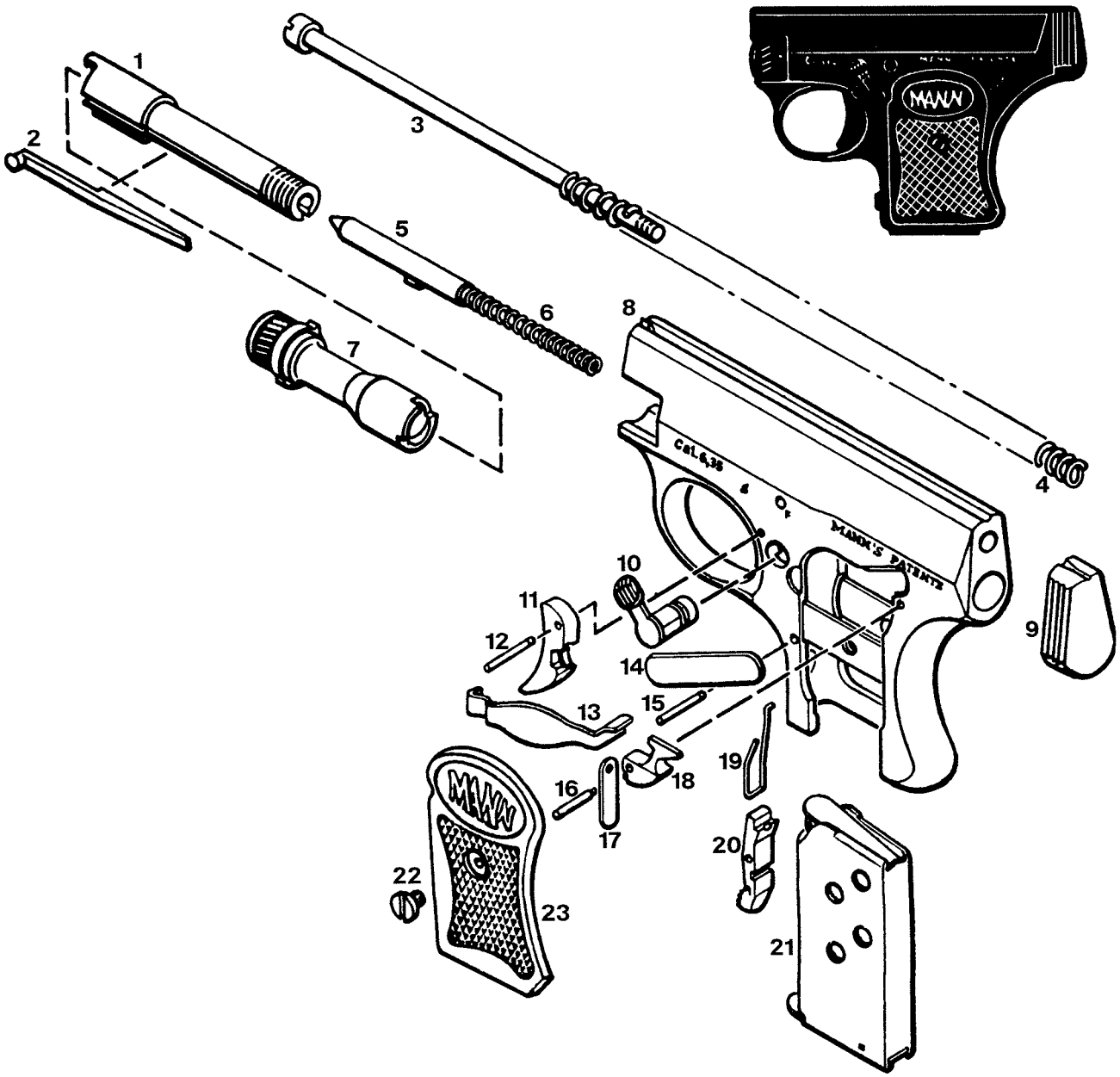

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Hammer Spring Plunger | **32** | Trigger Bar and Disconnector |
| **2** | Slide | **18** | Hammer Spring | **33** | Left Grip |
| **3** | Front Sight Base | **19** | Hammer Spring Housing | **34** | Grip Screws |
| **4** | Front Sight Blade | **20** | Magazine Assembly | **35** | Trigger Axis Pin |
| **5** | Front Sight Blade Screw | **21** | Trigger/Sear Spring Pin | **36** | Trigger |
| **6** | Extractor | **22** | Hammer with Strut and Pin | **37** | Ejector |
| **7** | Extractor Spring Plunger | **23** | Sear Housing Pin | **38** | Safety-Lever Screw |
| **8** | Extractor Spring | **24** | Magazine Catch Lock Plunger | **39** | Safety-Lever |
| **9** | Rear Sight | **25** | Magazine Catch Lock<R>Plunger Spring | **40** | Safety Spring Plunger |
| **10** | Firing Pin Retainer | **26** | Magazine Catch Button | **41** | Safety Spring |
| **11** | Firing Pin Spring | **27** | Magazine Catch Spring | **42** | Recoil Spring Guide |
| **12** | Firing Pin | **28** | Hammer Block | **43** | Recoil Spring |
| **13** | Right Grip | **29** | Magazine Safety | **Parts Not Shown** | |
| **14** | Magazine Catch | **30** | Magazine Safety Spring | | Sear |
| **15** | Trigger/Sear Spring | **31** | Magazine Safety Pin | | Sear Housing |
| **16** | Takedown Latch | | | | |

# 9mm Auto

*Courtesy of Blacksmith Corporation*

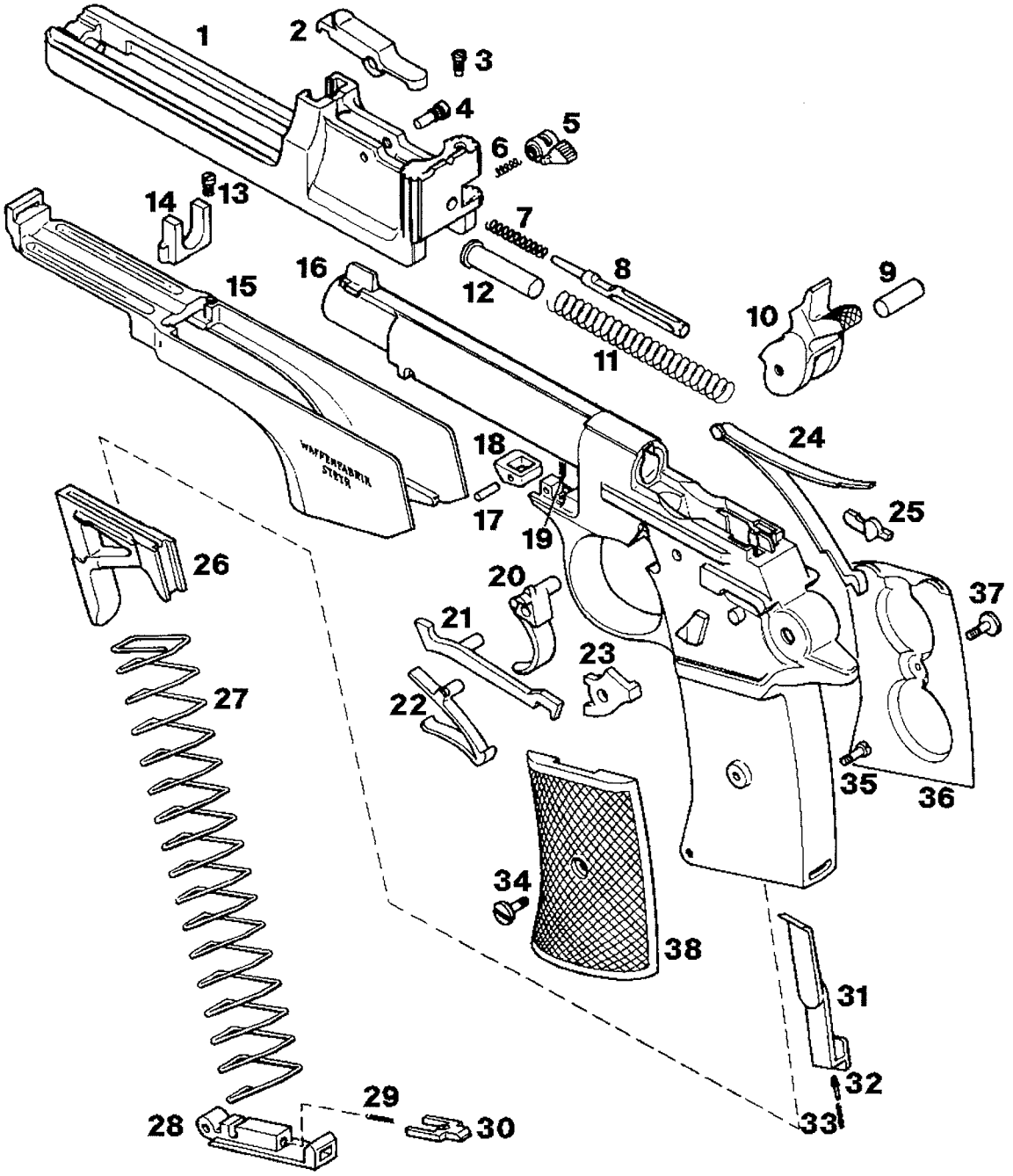



| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **10** | Ejector and Slide Stop | **19** | Trigger Guard Spring |
| **2** | Extractor | **11** | Hammer | **20** | Spring Plunger |
| **3** | Extractor Plunger | **12** | Sear | **21** | Magazine Assembly |
| **4** | Extractor Spring | **13** | Sear and Slide Stop Spring | **22** | Hammer and Trigger Spring |
| **5** | Rear Sight | **14** | Trigger Bar Assembly | **23** | Spring Retainer |
| **6** | Firing Pin | **15** | Frame and Barrel Assembly | **24** | Grip |
| **7** | Safety | **16** | Trigger | **25** | Grip Screw Detent Bushing |
| **8** | Safety Detent Spring | **17** | Trigger Guard | **26** | Grip Screw |
| **9** | Recoil Spring | **18** | Trigger Guard Pin | | |



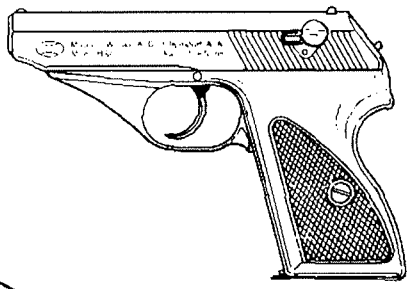

| | | | |
|---|---|---|---|
| **1** | Breechblock | **13** | Trigger Bar |
| **2** | Ejector | **14** | Sideplate |
| **3** | Recoil Spring Guide | **15** | Magazine Catch Pivot |
| **4** | Recoil Spring | **16** | Sear Pin |
| **5** | Firing Pin | **17** | Sear Spring |
| **6** | Firing Pin Spring | **18** | Sear |
| **7** | Barrel | **19** | Magazine Catch Spring |
| **8** | Frame | **20** | Magazine Catch |
| **9** | Bolt Knob | **21** | Magazine Assembly |
| **10** | Safety-Lever | **22** | Grip Screws |
| **11** | Trigger | **23** | Grip Panels |
| **12** | Trigger Pin | | |

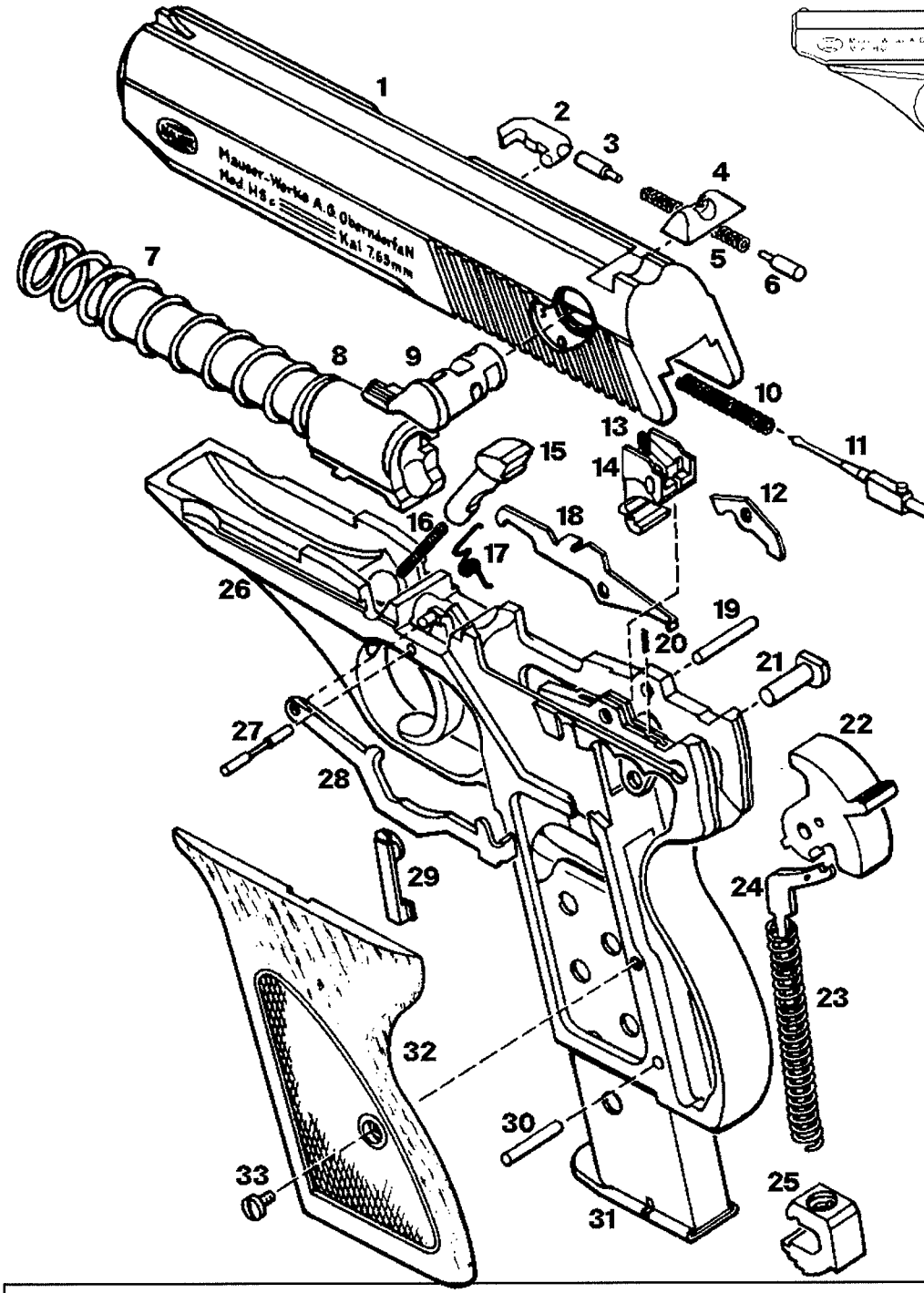
# Model 1901 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **14** | Yoke | **27** | Magazine Spring |
| **2** | Extractor | **15** | Frame Sleeve | **28** | Magazine Floorplate |
| **3** | Safety Catch Screw | **16** | Barrel and Frame | **29** | Floorplate Latch Spring |
| **4** | Extractor Pivot Screw | **17** | Takedown Latch Pin | **30** | Floorplate Latch |
| **5** | Safety | **18** | Takedown Latch | **31** | Magazine Unloading Latch |
| **6** | Safety Spring | **19** | Takedown Latch Spring | **32** | Magazine Unloading Latch Plunger |
| **7** | Firing Pin Spring | **20** | Trigger | **33** | Magazine Unloading Latch Spring |
| **8** | Firing Pin | **21** | Trigger Bar | **34** | Left Grip Screw |
| **9** | Hammer Axis Pin | **22** | Trigger/Sear Spring | **35** | Floorplate Pivot Screw |
| **10** | Hammer | **23** | Sear | **36** | Right Grip |
| **11** | Recoil Spring | **24** | Mainspring | **37** | Right Grip Screw |
| **12** | Recoil Spring Guide | **25** | Locking Block | **38** | Left Grip |
| **13** | Yoke Retaining Screw | **26** | Magazine Follower | | |

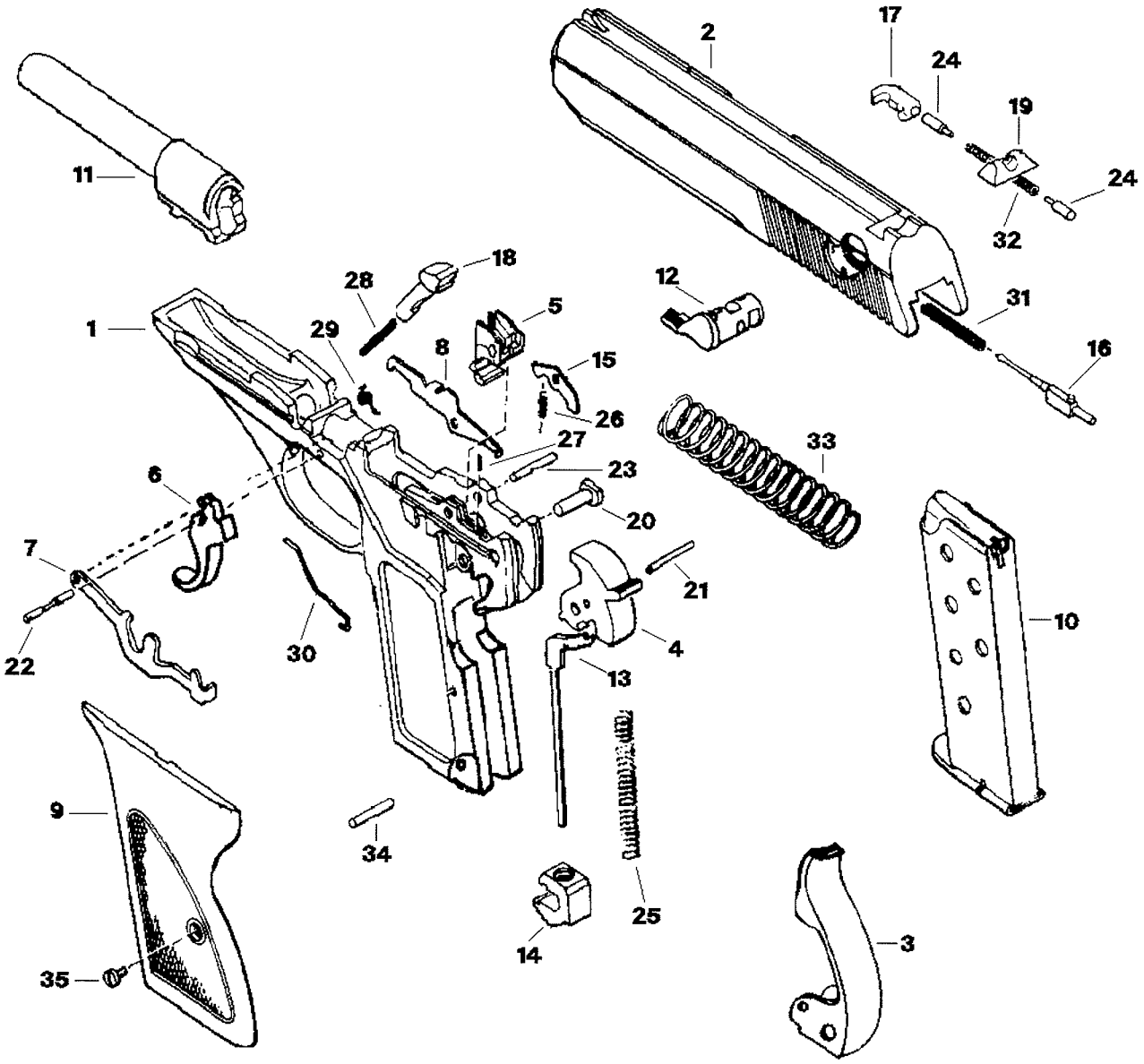
# Model HSc Auto





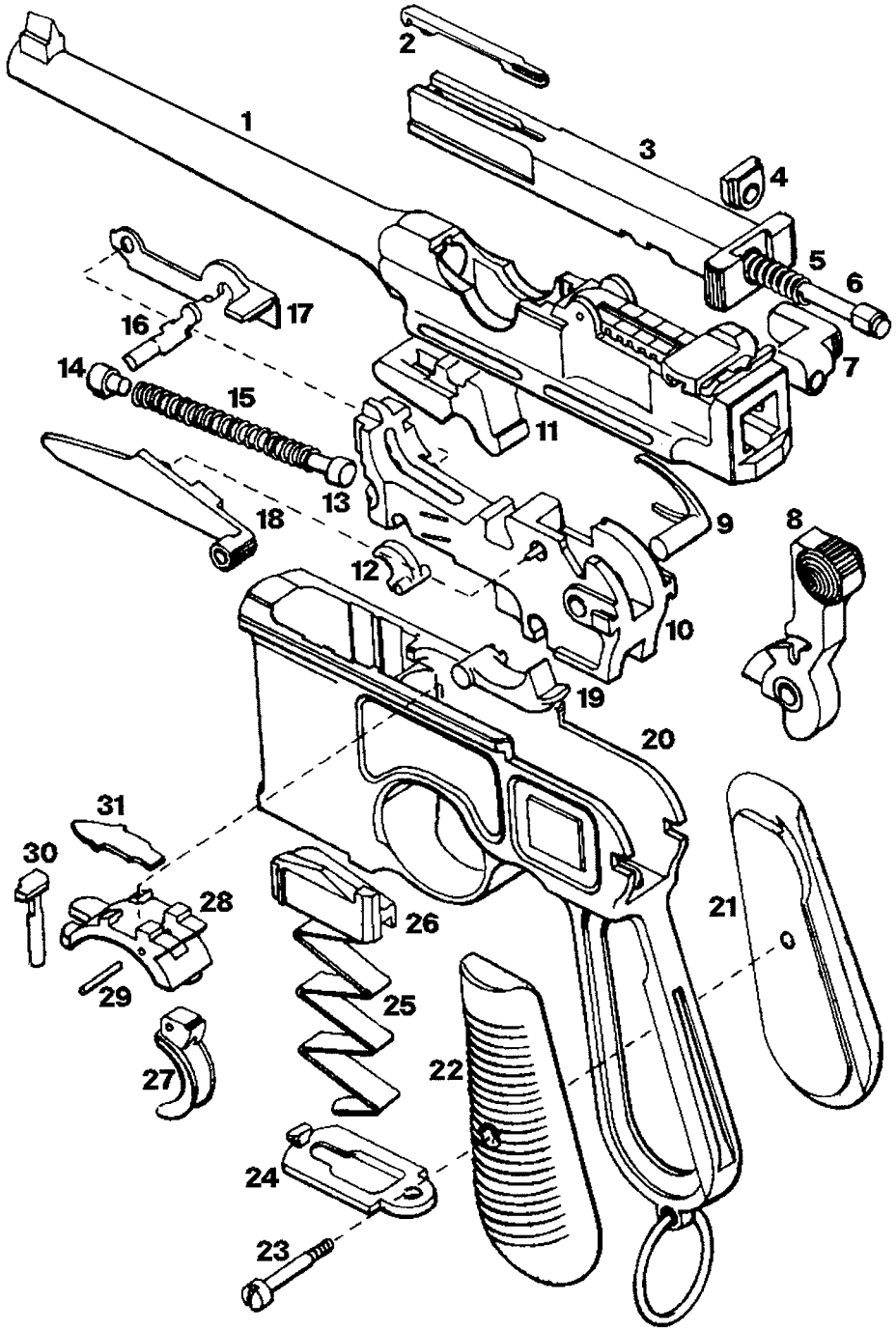

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **12** | Cartridge Feed Cam | **23** | Hammer Spring |
| **2** | Extractor | **13** | Sear Spring | **24** | Hammer Strut |
| **3** | Extractor Plunger | **14** | Sear | **25** | Magazine Catch |
| **4** | Rear Sight | **15** | Takedown Latch | **26** | Frame |
| **5** | Extractor Spring | **16** | Takedown Latch Spring | **27** | Trigger Pin |
| **6** | Safety Detent Plunger | **17** | Trigger Spring | **28** | Trigger Bar |
| **7** | Recoil Spring | **18** | Magazine Safety | **29** | Disconnector |
| **8** | Barrel | **19** | Sear Hinge Pin | **30** | Magazine Catch Pin |
| **9** | Safety | **20** | Magazine Safety Spring | **31** | Magazine Assembly |
| **10** | Firing Pin Spring | **21** | Hammer Axis Pin | **32** | Grip Panels |
| **11** | Firing Pin | **22** | Hammer | **33** | Grip Screws |

# Model HSc (Post-1945) Auto



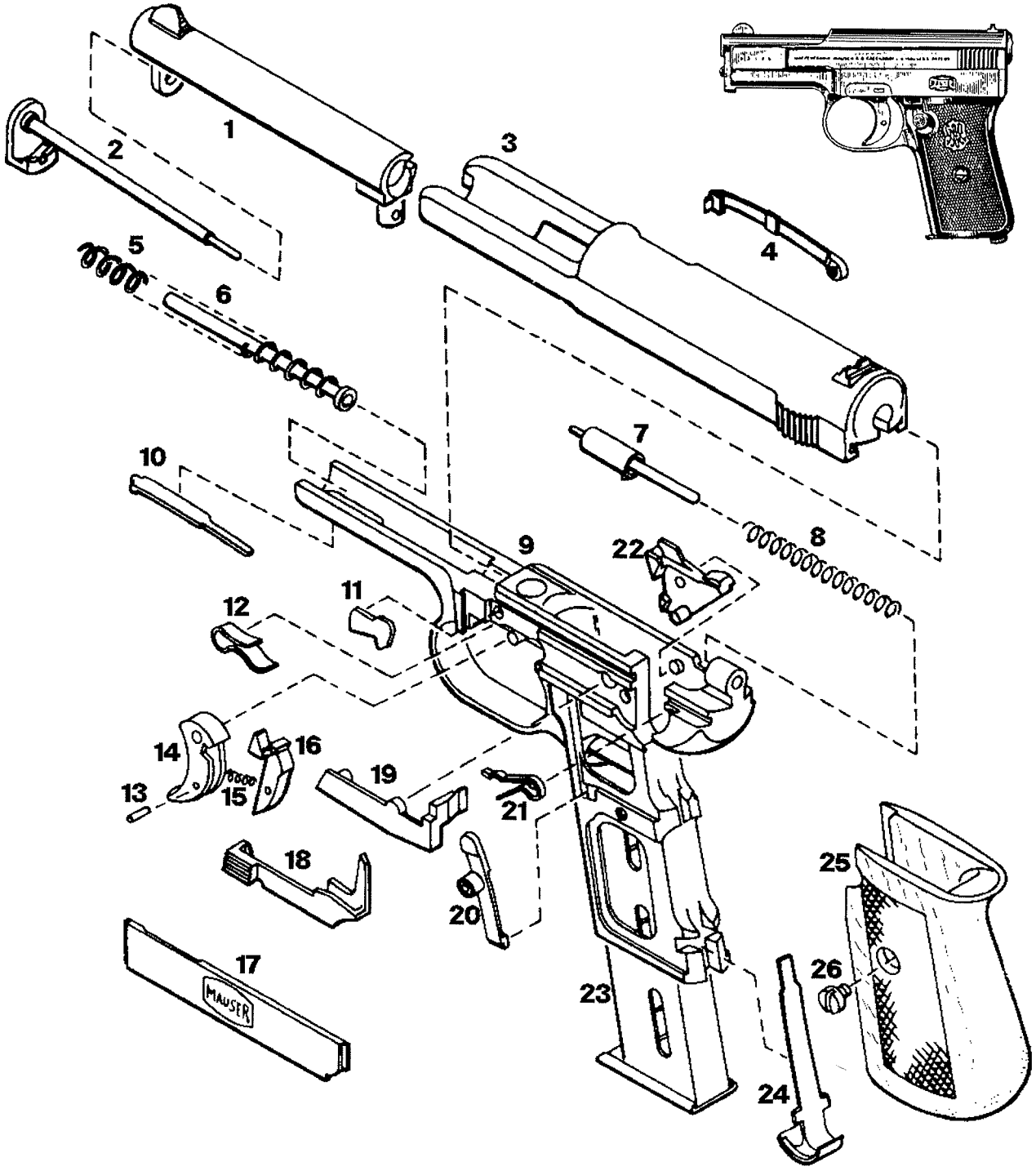

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **13** | Hammer Strut | **25** | Mainspring |
| **2** | Slide | **14** | Magazine Release | **26** | Sear Spring |
| **3** | Backstrap | **15** | Magazine Safety | **27** | Ejector Spring |
| **4** | Hammer | **16** | Firing Pin | **28** | Takedown Latch Spring |
| **5** | Sear | **17** | Extractor | **29** | Trigger Spring |
| **6** | Trigger | **18** | Takedown Latch | **30** | Trigger Bar Spring |
| **7** | Trigger Bar | **19** | Rear Sight | **31** | Firing Pin Spring |
| **8** | Ejector | **20** | Hammer Axis Pin | **32** | Extractor Spring |
| **9** | Grips | **21** | Hammer Strut Pin | **33** | Recoil Spring |
| **10** | Magazine Assembly | **22** | Trigger Pin | **34** | Magazine Release Pin |
| **11** | Barrel | **23** | Sear Pin | **35** | Grip Screws |
| **12** | Safety | **24** | Extractor Pins | | |

# Model 1896 "Broomhandle" (Early Type Cone Hammer) Auto



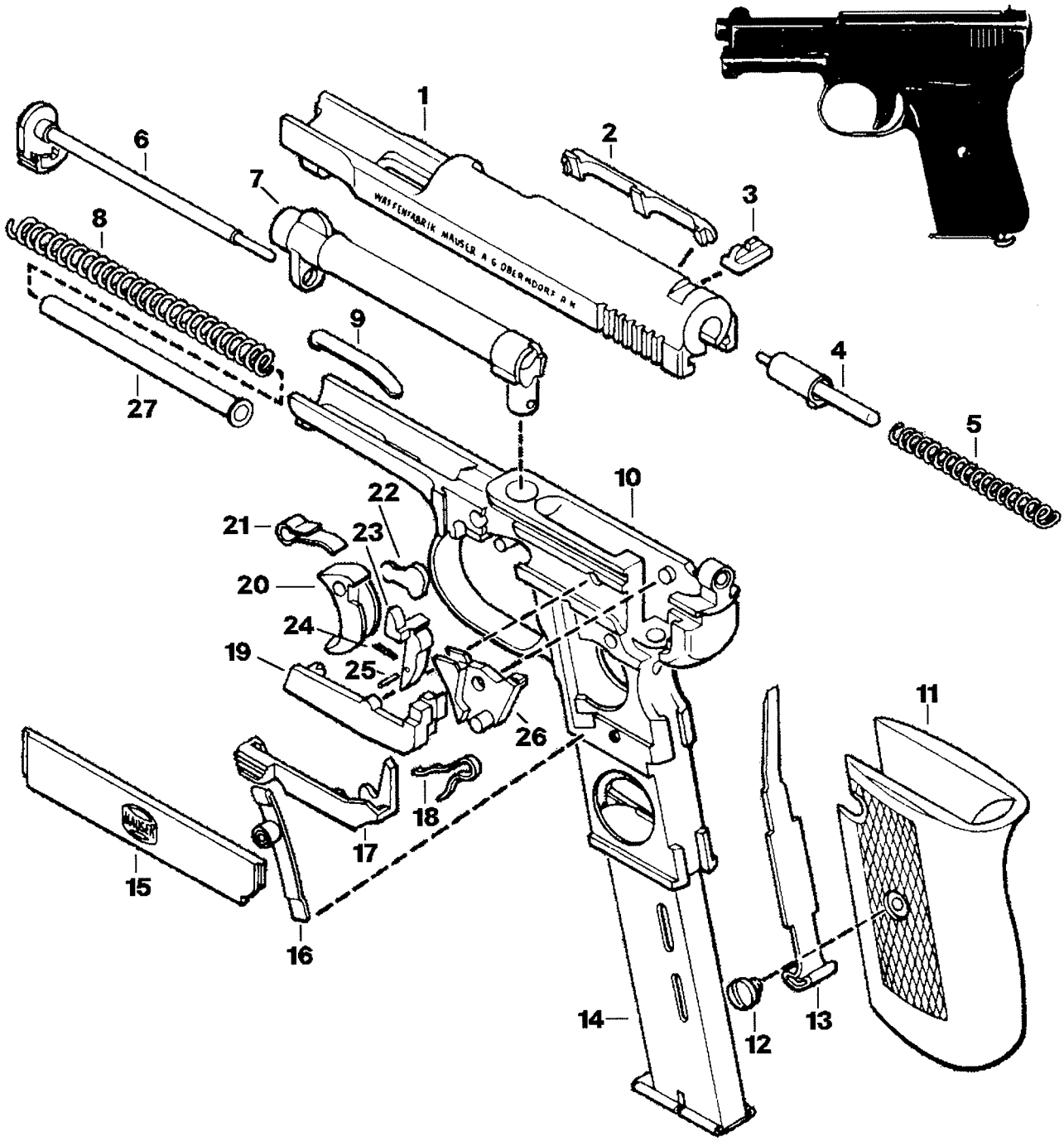

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Barrel Extension | **12** | Rocker Coupling | **23** | Grip Screw |
| **2** | Extractor | **13** | Mainspring Plunger | **24** | Magazine Floorplate |
| **3** | Bolt | **14** | Rocker Plunger | **25** | Magazine Spring |
| **4** | Firing Pin Retainer | **15** | Mainspring | **26** | Magazine Follower |
| **5** | Firing Pin Spring | **16** | Sear | **27** | Trigger |
| **6** | Firing Pin | **17** | Sear Arm | **28** | Trigger Housing |
| **7** | Bolt Stop | **18** | Safety | **29** | Trigger Pin |
| **8** | Hammer | **19** | Lock Frame Stop | **30** | Floorplate Plunger |
| **9** | Sear Spring and Hammer Pivot | **20** | Receiver | **31** | Trigger Spring |
| **10** | Lock Mechanism Frame | **21** | Right Grip Panel | | |
| **11** | Bolt Locking Block | **22** | Left Grip Panel | | |

# Model 1909-1910 Pocket Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **10** | Takedown Rod Catch | **19** | Trigger Bar |
| **2** | Takedown Rod | **11** | Disconnector | **20** | Safety Catch Release |
| **3** | Slide | **12** | Trigger Spring | **21** | Trigger Bar Spring |
| **4** | Extractor | **13** | Trigger Sear Pin | **22** | Ejector/Hold-Open Catch |
| **5** | Recoil Spring | **14** | Trigger | **23** | Magazine Assembly |
| **6** | Recoil Spring Guide | **15** | Trigger Sear Spring | **24** | Magazine Catch |
| **7** | Firing Pin | **16** | Trigger Sear | **25** | Grip |
| **8** | Firing Pin Spring | **17** | Sideplate | **26** | Grip Screws |
| **9** | Frame | **18** | Safety Catch | | |

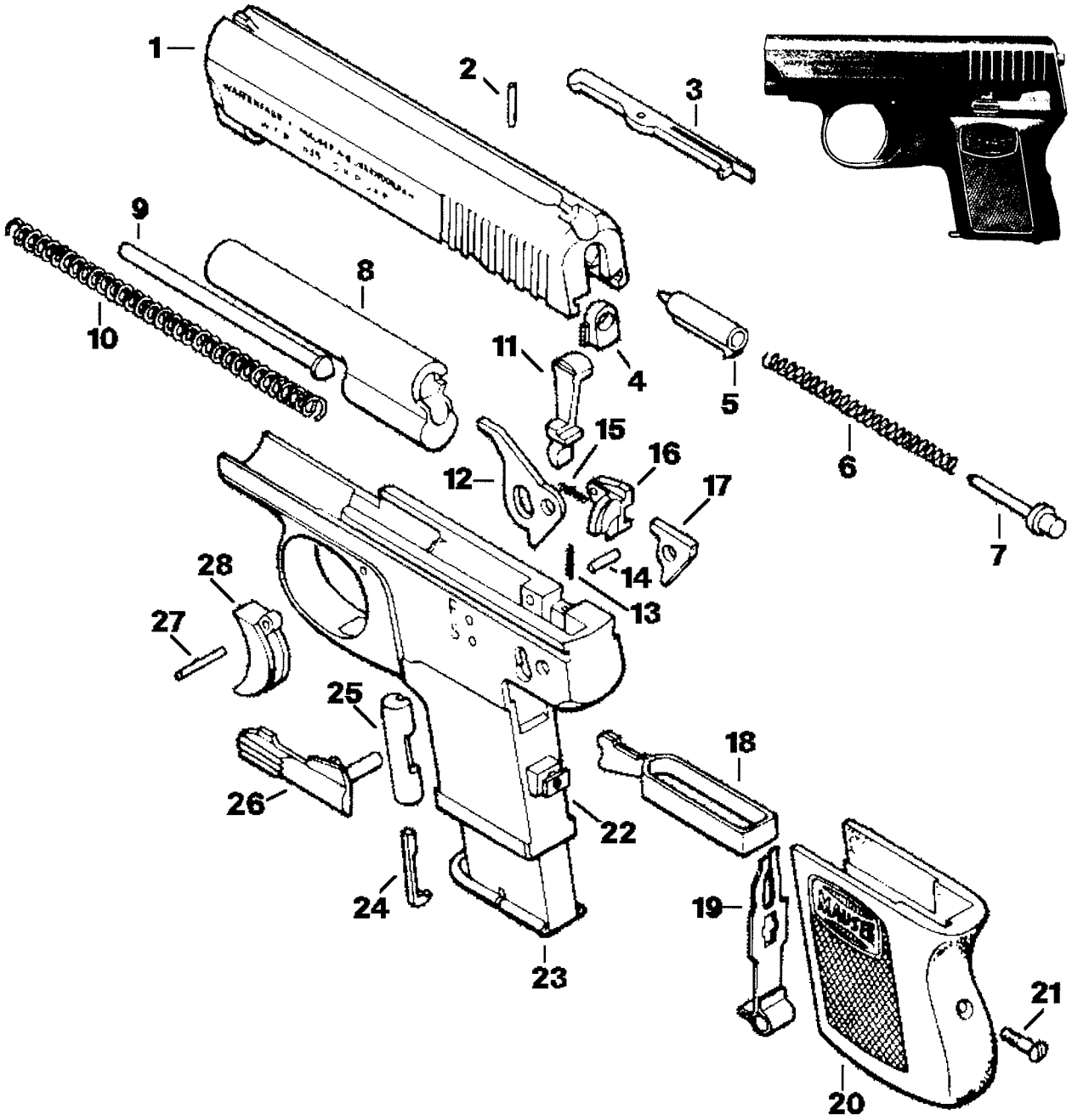
# Model 1910-1934 Pocket Auto




| | | | | | |
|---|---|---|---|---|---|
| 1 | Slide | 10 | Frame | 19 | Trigger Bar |
| 2 | Extractor | 11 | Grip | 20 | Trigger |
| 3 | Rear Sight | 12 | Grip Screw | 21 | Trigger Spring |
| 4 | Firing Pin | 13 | Magazine Catch | 22 | Disconnector |
| 5 | Firing Pin Spring | 14 | Magazine Assembly | 23 | Trigger Sear |
| 6 | Takedown Rod | 15 | Sideplate | 24 | Trigger Sear Spring |
| 7 | Barrel | 16 | Safety Catch Release | 25 | Trigger Sear Pin |
| 8 | Recoil Spring | 17 | Safety Catch | 26 | Ejector and Hold-Open Catch |
| 9 | Takedown Rod Catch | 18 | Trigger Bar Spring | 27 | Recoil Spring Guide |

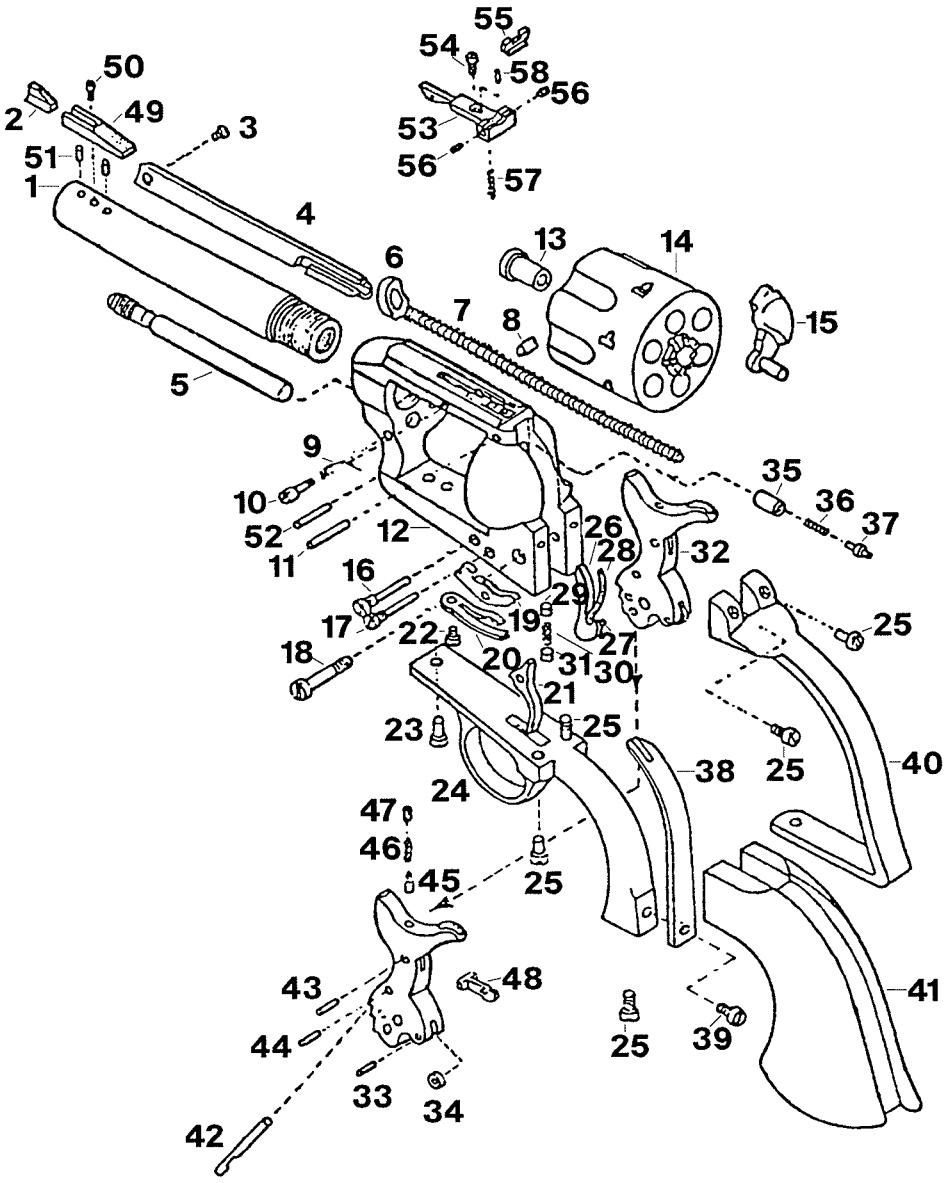
# W.T.P. Old Model Auto

*Courtesy of Blacksmith Corporation*



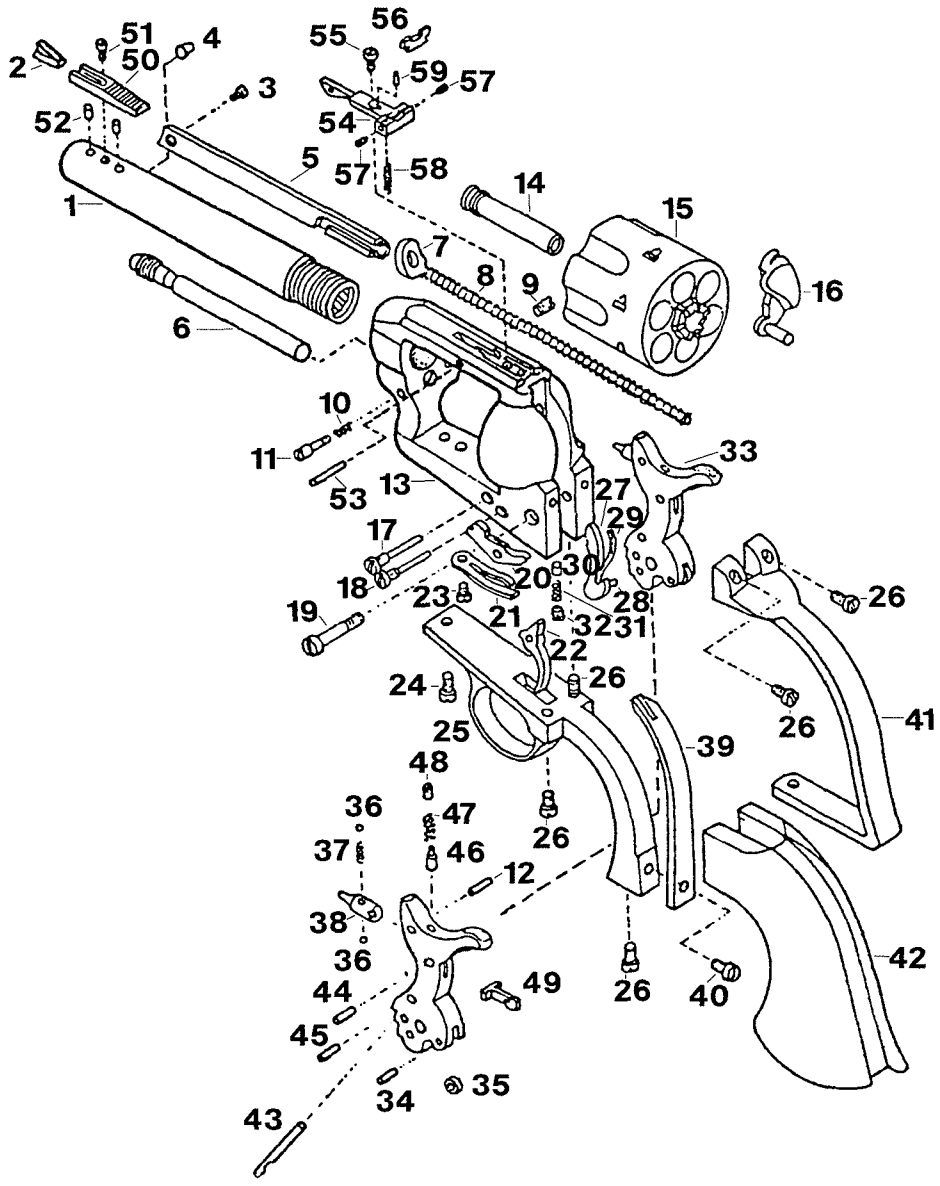

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Disconnector | **21** | Grip Screw |
| **2** | Extractor Pin | **12** | Magazine Disconnector | **22** | Frame |
| **3** | Extractor | **13** | Disconnector Spring | **23** | Magazine Assembly |
| **4** | Firing Pin Retainer | **14** | Sear Pin | **24** | Takedown Catch Spring |
| **5** | Firing Pin | **15** | Sear Spring | **25** | Takedown Catch |
| **6** | Firing Pin Spring | **16** | Sear | **26** | Safety Catch |
| **7** | Firing Pin Spring Guide | **17** | Trigger Lever | **27** | Trigger Pin |
| **8** | Barrel | **18** | Trigger Bar | **28** | Trigger |
| **9** | Recoil Spring Guide Rod | **19** | Magazine Catch | | |
| **10** | Recoil Spring | **20** | Grip | | |

# 22 Rimfire Revolver



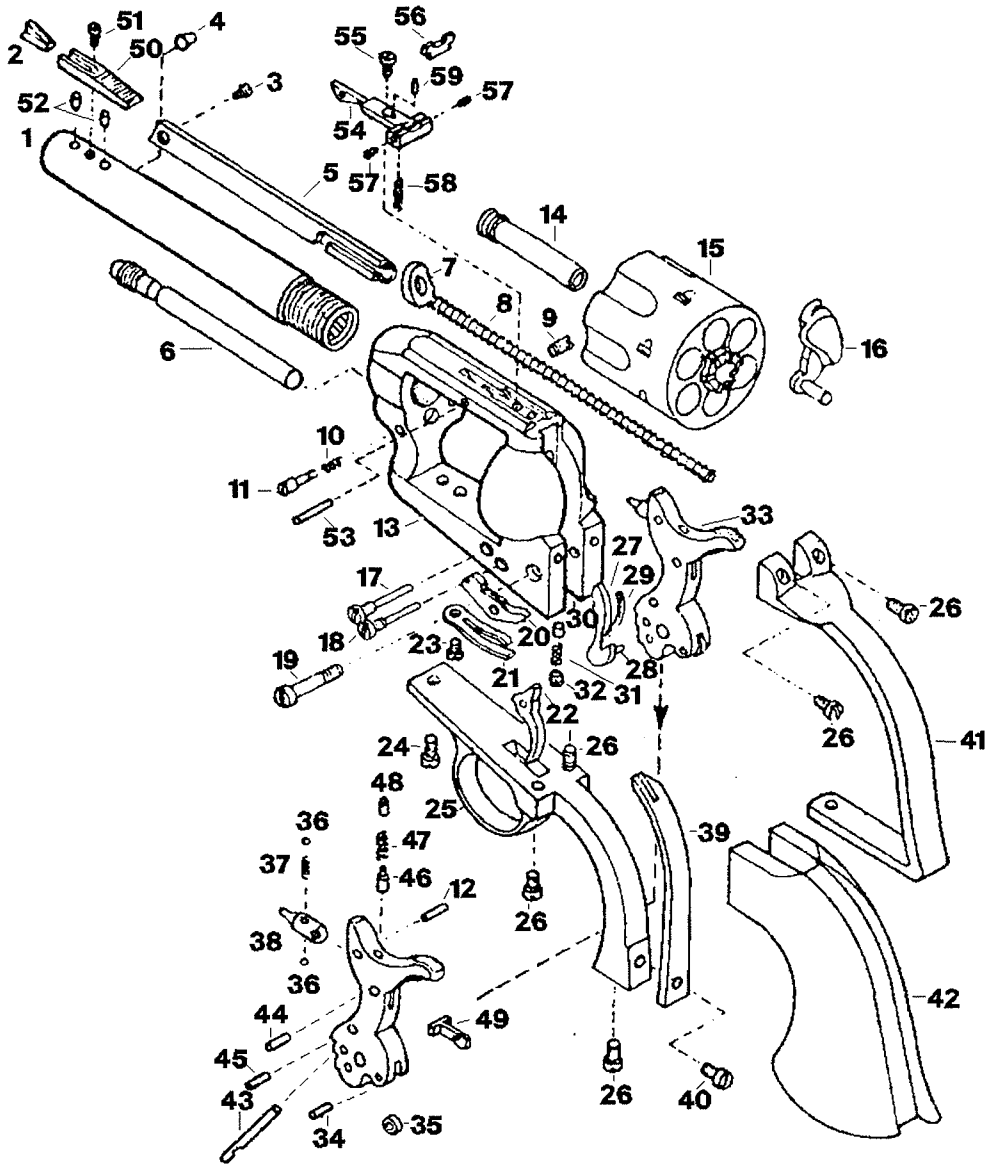

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Trigger | **41** | Grip |
| **2** | Front Sight | **22** | Sear and Bolt Spring Screw | **42** | Safety Block Rod |
| **3** | Ejector Rod Housing Screw | **23** | Front Guard Screw | **43** | Safety Block Pin |
| **4** | Ejector Rod Housing | **24** | Trigger Guard | **44** | Safety Block Rod Pin |
| **5** | Base Pin | **25** | Trigger Guard/Backstrap Screws | **45** | Safety Block Plunger |
| **6** | Ejector Rod with Head | **26** | Hand | **46** | Safety Block Plunger Spring |
| **7** | Ejector Rod Spring | **27** | Hand Pin | **47** | Safety Block Plunger Screw |
| **8** | Base Pin Screw Nut | **28** | Hand Spring | **48** | Safety Block |
| **9** | Base Pin Spring | **29** | Gate Catch Detent | **49** | Front Sight Base |
| **10** | Base Pin Screw | **30** | Gate Catch Spring | **50** | Front Sight Base Screw |
| **11** | Firing Pin Rivet Pin | **31** | Gate Catch Screw | **51** | Front Sight Pins |
| **12** | Frame | **32** | Hammer | **52** | Rear Sight Leaf Pin |
| **13** | Base Pin Bushing | **33** | Hammer Roll Pin | **53** | Rear Sight Base |
| **14** | Cylinder | **34** | Hammer Roll | **54** | Rear Sight Elevation Screw |
| **15** | Gate | **35** | Firing Pin Bearing (2) | **55** | Rear Sight Blade |
| **16** | Bolt Screw | **36** | Firing Pin Spring | **56** | Rear Sight Windage Screws |
| **17** | Trigger Screw | **37** | Firing Pin | **57** | Rear Sight Elevation Spring |
| **18** | Hammer Screw | **38** | Mainspring | **58** | Rear Sight Elevation Detent |
| **19** | Bolt | **39** | Mainspring Screw | | |
| **20** | Sear and Bolt Spring | **40** | Backstrap | | |

# SA Target/Silhouette Revolver



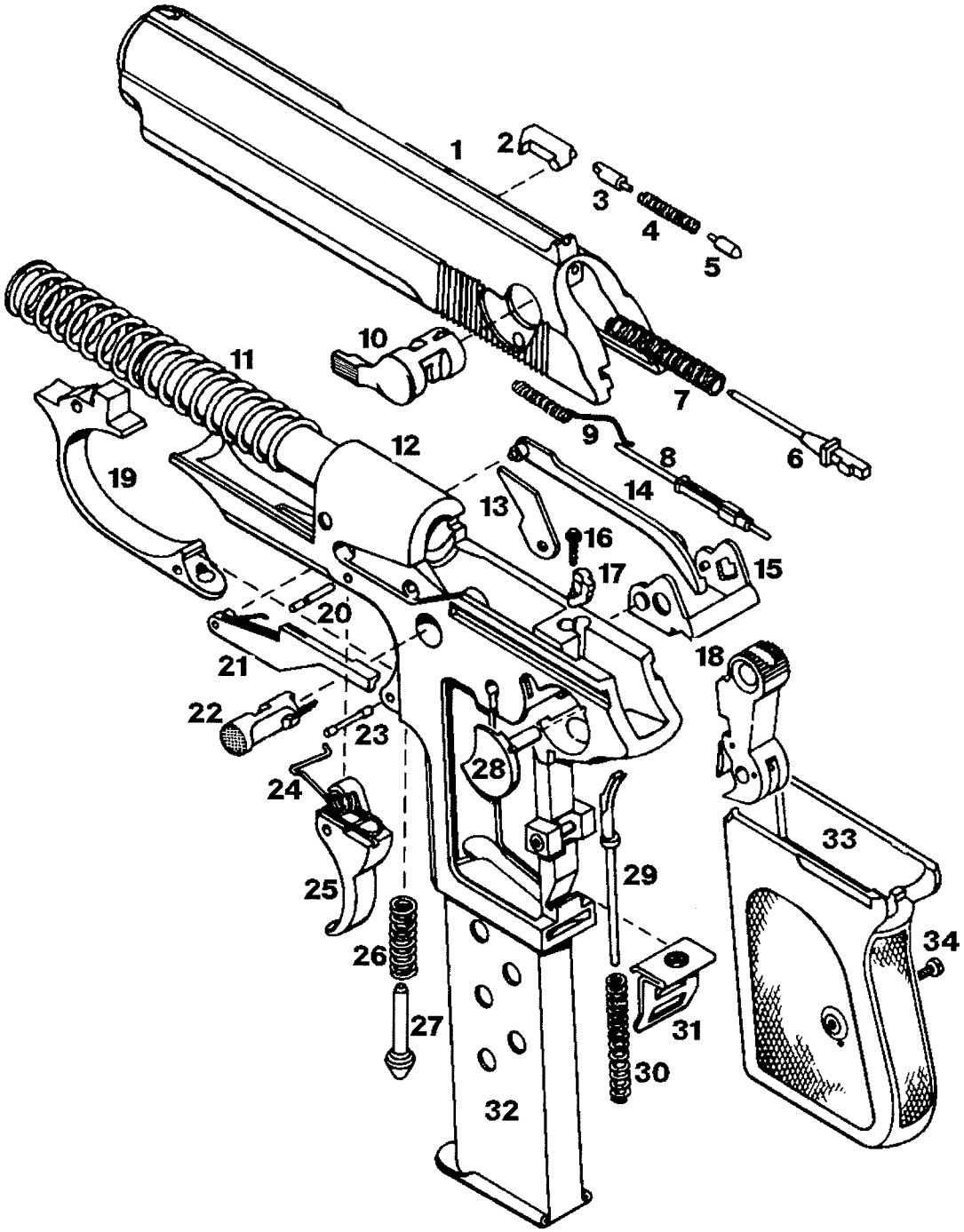

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Sear and Bolt Spring | **41** | Backstrap |
| **2** | Front Sight | **22** | Trigger | **42** | Grip |
| **3** | Ejector Rod Housing Screw | **23** | Sear and Bolt Spring Screw | **43** | Safety Block Rod |
| **4** | Ejector Rod Housing Lug | **24** | Front Guard Screw | **44** | Safety Block Pin |
| **5** | Ejector Rod Housing | **25** | Trigger Guard | **45** | Safety Block Rod Pin |
| **6** | Base Pin | **26** | Trigger Guard/Backstrap Screws | **46** | Safety Block Detent |
| **7** | Ejector Rod with Head | **27** | Hand | **47** | Safety Block Detent Spring |
| **8** | Ejector Rod Spring | **28** | Hand Assembly | **48** | Safety Block Detent Screw |
| **9** | Base Pin Screw Nut | **29** | Hand Spring | **49** | Safety Block |
| **10** | Base Pin Spring | **30** | Gate Catch Detent | **50** | Front Sight Base |
| **11** | Base Pin Screw | **31** | Gate Catch Spring | **51** | Front Sight Base Screw |
| **12** | Firing Pin Retaining Pin | **32** | Gate Catch Screw | **52** | Front Sight Base Pins |
| **13** | Frame | **33** | Hammer | **53** | Rear Sight Base Pin |
| **14** | Base Pin Bushing | **34** | Hammer Roll Pin | **54** | Rear Sight Base |
| **15** | Cylinder | **35** | Hammer Roll | **55** | Rear Sight Elevation Screw |
| **16** | Gate | **36** | Firing Pin Housing | **56** | Rear Sight Blade |
| **17** | Bolt Screw | **37** | Firing Pin Spring | **57** | Rear Sight Windage Screws |
| **18** | Trigger Screw | **38** | Firing Pin | **58** | Rear Sight Elevation Spring |
| **19** | Hammer Screw | **39** | Mainspring | **59** | Rear Sight Elevation Detent |
| **20** | Bolt | **40** | Mainspring Screw | | |

# Single Action Revolver



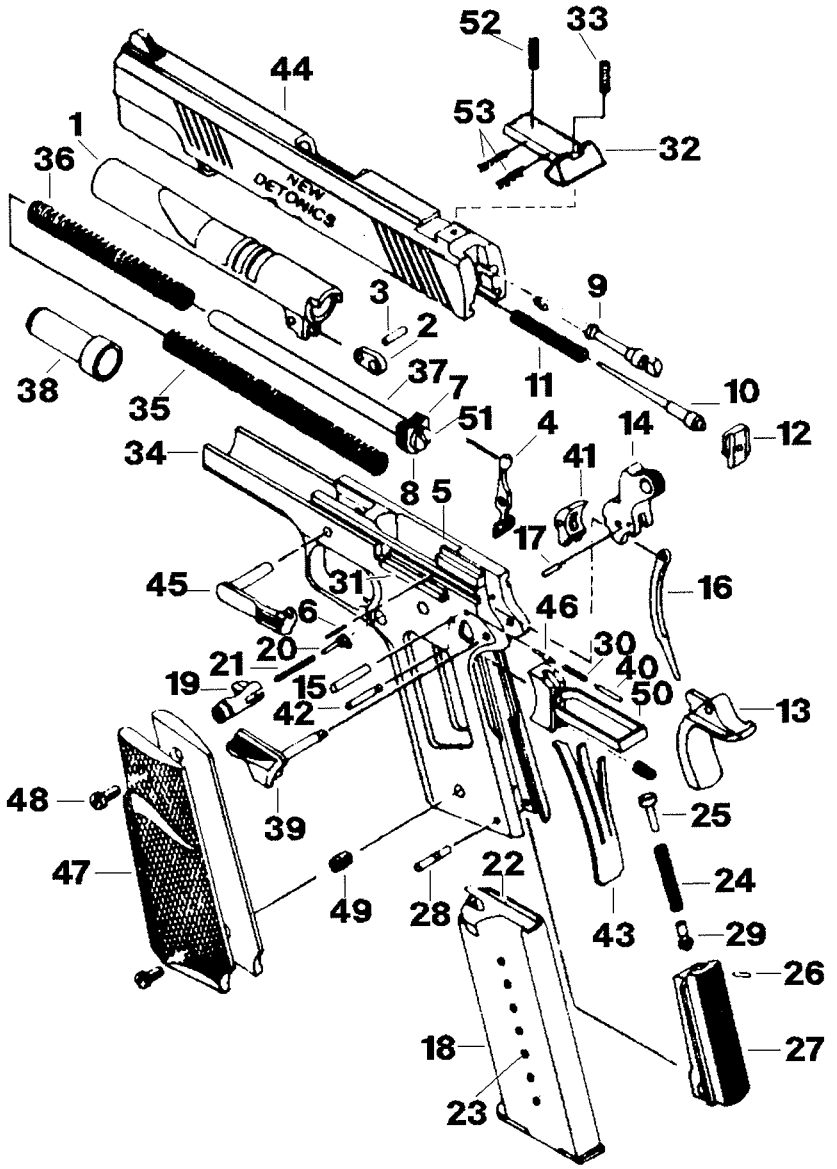

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Sear and Bolt Spring | **41** | Backstrap |
| **2** | Front Sight Blade | **22** | Trigger | **42** | Grip |
| **3** | Ejector Rod Housing Screw | **23** | Sear and Bolt Spring Screw | **43** | Safety Block Rod |
| **4** | Ejector Rod Housing Lug | **24** | Front Guard Screw | **44** | Safety Block Pin |
| **5** | Ejector Rod Housing | **25** | Trigger Guard | **45** | Safety Block Rod Pin |
| **6** | Base Pin | **26** | Trigger Guard/Backstrap Screws | **46** | Safety Block Plunger |
| **7** | Ejector Rod and Head | **27** | Hand | **47** | Safety Block Plunger Spring |
| **8** | Ejector Rod Spring | **28** | Hand Pin | **48** | Safety Block Plunger Screw |
| **9** | Base Pin Screw Nut | **29** | Hand Spring | **49** | Safety Block |
| **10** | Base Pin Spring | **30** | Gate Catch | **50** | Front Sight Base |
| **11** | Base Pin Screw | **31** | Gate Catch Spring | **51** | Front Sight Base Screw |
| **12** | Firing Pin Rivet | **32** | Gate Catch Screw | **52** | Front Sight Pins |
| **13** | Frame | **33** | Hammer | **53** | Rear Sight Leaf Pin |
| **14** | Base Pin Bushing | **34** | Hammer Roll Pin | **54** | Rear Sight Base |
| **15** | Cylinder | **35** | Hammer Roller | **55** | Rear Sight Elevation Screw |
| **16** | Gate | **36** | Firing Pin Bearings | **56** | Rear Sight Blade |
| **17** | Bolt Screw | **37** | Firing Pin Spring | **57** | Rear Sight Windage Screws |
| **18** | Trigger Screw | **38** | Firing Pin | **58** | Rear Sight Elevation Spring |
| **19** | Hammer Screw | **39** | Mainspring | **59** | Rear Sight Elevation Detent |
| **20** | Bolt | **40** | Mainspring Screw | | |

# Turkish 380 Auto



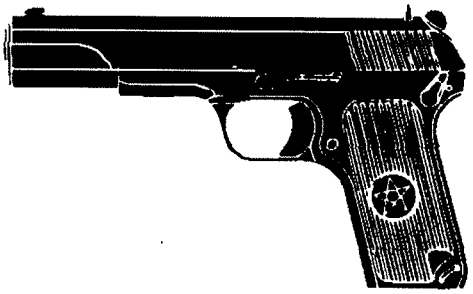

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Hammer Release | **24** | Trigger Spring |
| **2** | Extractor | **14** | Trigger Bar | **25** | Trigger |
| **3** | Extractor Plunger | **15** | Cocking Piece | **26** | Trigger Guard Spring |
| **4** | Extractor Spring | **16** | Hammer Block Plunger and Spring | **27** | Trigger Guard Plunger |
| **5** | Safety Catch Plunger | | | **28** | Hammer Pin |
| **6** | Firing Pin | **17** | Hammer Block | **29** | Hammer Strut |
| **7** | Firing Pin Spring | **18** | Hammer | **30** | Hammer Spring |
| **8** | Cartridge Indicator | **19** | Trigger Guard | **31** | Lanyard Loop/Mainspring Retaining Bar |
| **9** | Indicator Spring | **20** | Trigger Pin | | |
| **10** | Safety Catch | **21** | Ejector and Spring | **32** | Magazine Assembly |
| **11** | Recoil Spring | **22** | Magazine Catch | **33** | Grip |
| **12** | Frame and Barrel | **23** | Trigger Guard Pin | **34** | Grip Screw |

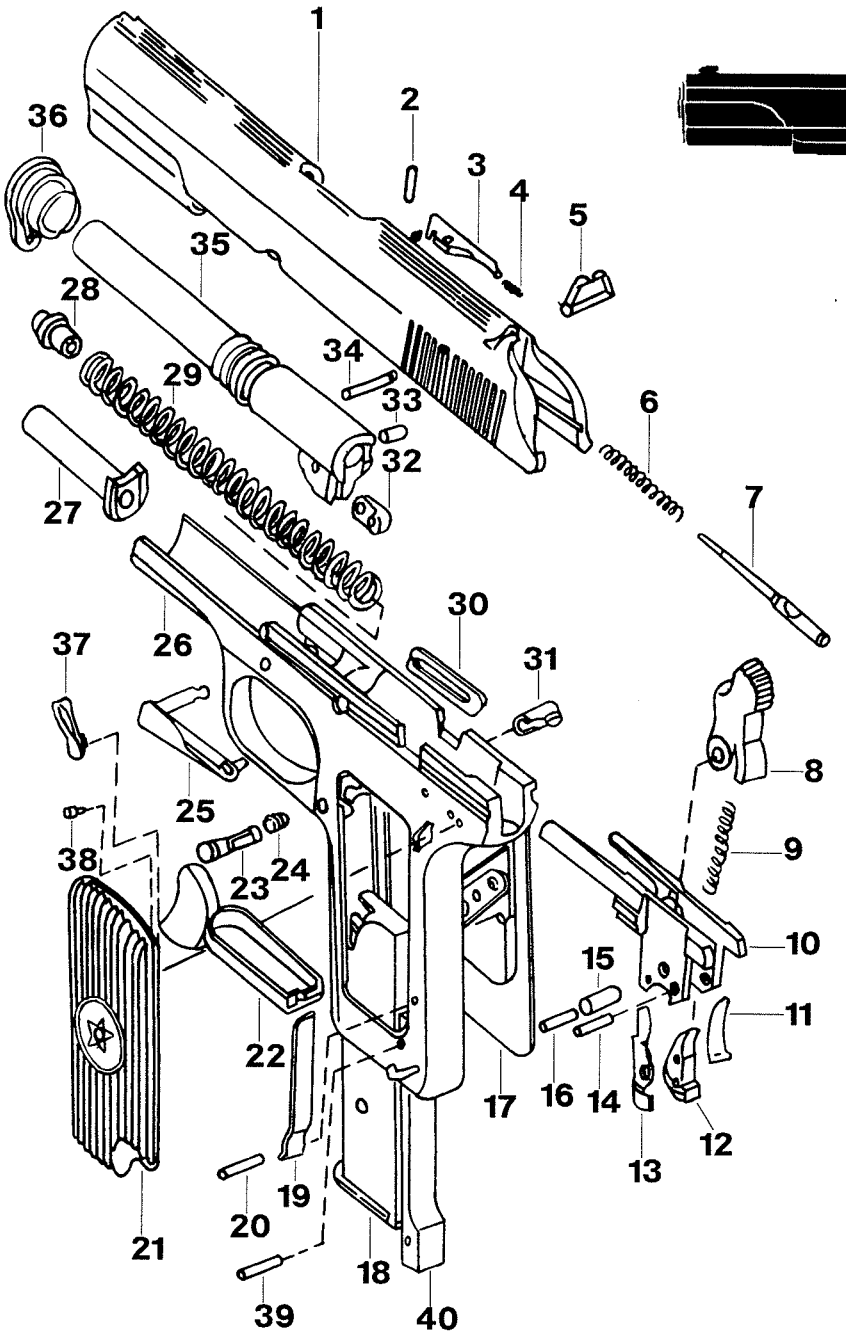
# Scoremaster/Servicemaster Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Magazine Catch | **36** | Recoil Spring—Inner |
| **2** | Barrel Link | **20** | Magazine Catch Lock | **37** | Recoil Spring Guide |
| **3** | Barrel Link Pin | **21** | Magazine Catch Spring | **38** | Recoil Spring Cap |
| **4** | Disconnector | **22** | Magazine Follower | **39** | Safety Lock |
| **5** | Ejector | **23** | Magazine Spring | **40** | Safety Lock Plunger |
| **6** | Ejector Pin | **24** | Mainspring | **41** | Sear |
| **7** | Elastomer | **25** | Mainspring Cap | **42** | Sear Pin |
| **8** | Elastomer Retaining Plate | **26** | Mainspring Cap Spring | **43** | Sear Spring |
| **9** | Extractor | **27** | Mainspring Housing | **44** | Slide |
| **10** | Firing Pin | **28** | Mainspring Housing Pin | **45** | Slide Stop |
| **11** | Firing Pin Spring | **29** | Mainspring Housing Pin Retainer | **46** | Slide Stop Plunger |
| **12** | Firing Pin Stop | | | **47** | Stock |
| **13** | Grip Safety | **30** | Plunger Spring | **48** | Stock Screws |
| **14** | Hammer | **31** | Plunger Tube | **49** | Stock Screw Bushing |
| **15** | Hammer Pin | **32** | Rear Sight Windage Screw | **50** | Trigger Assembly |
| **16** | Hammer Strut | **33** | Rear Sight Elevation Screw | **51** | Recoil Spring Guide Screw |
| **17** | Hammer Strut Pin | **34** | Receiver | **52** | Rear Sight Retention Pin |
| **18** | Magazine Assembly | **35** | Recoil Spring—Outer | **53** | Rear Sight Springs |

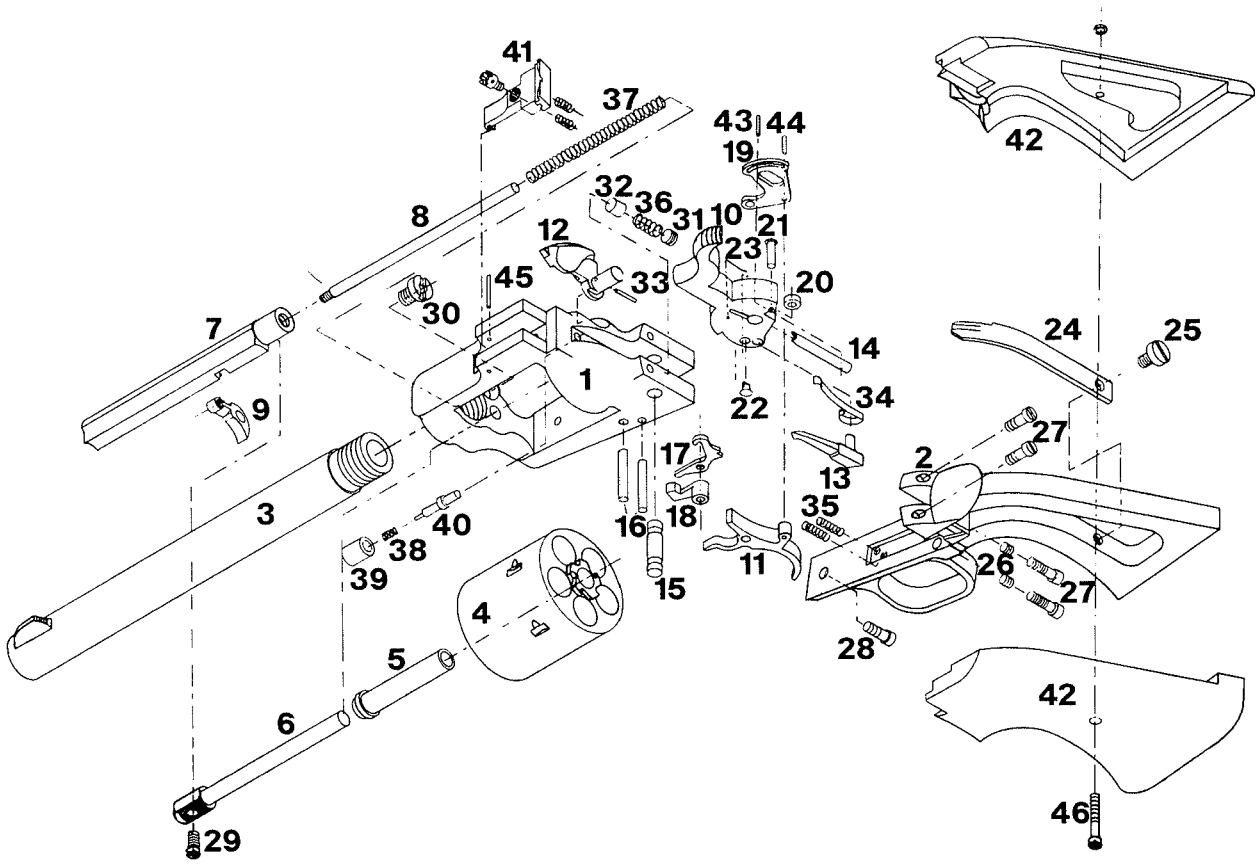
# 213 Auto





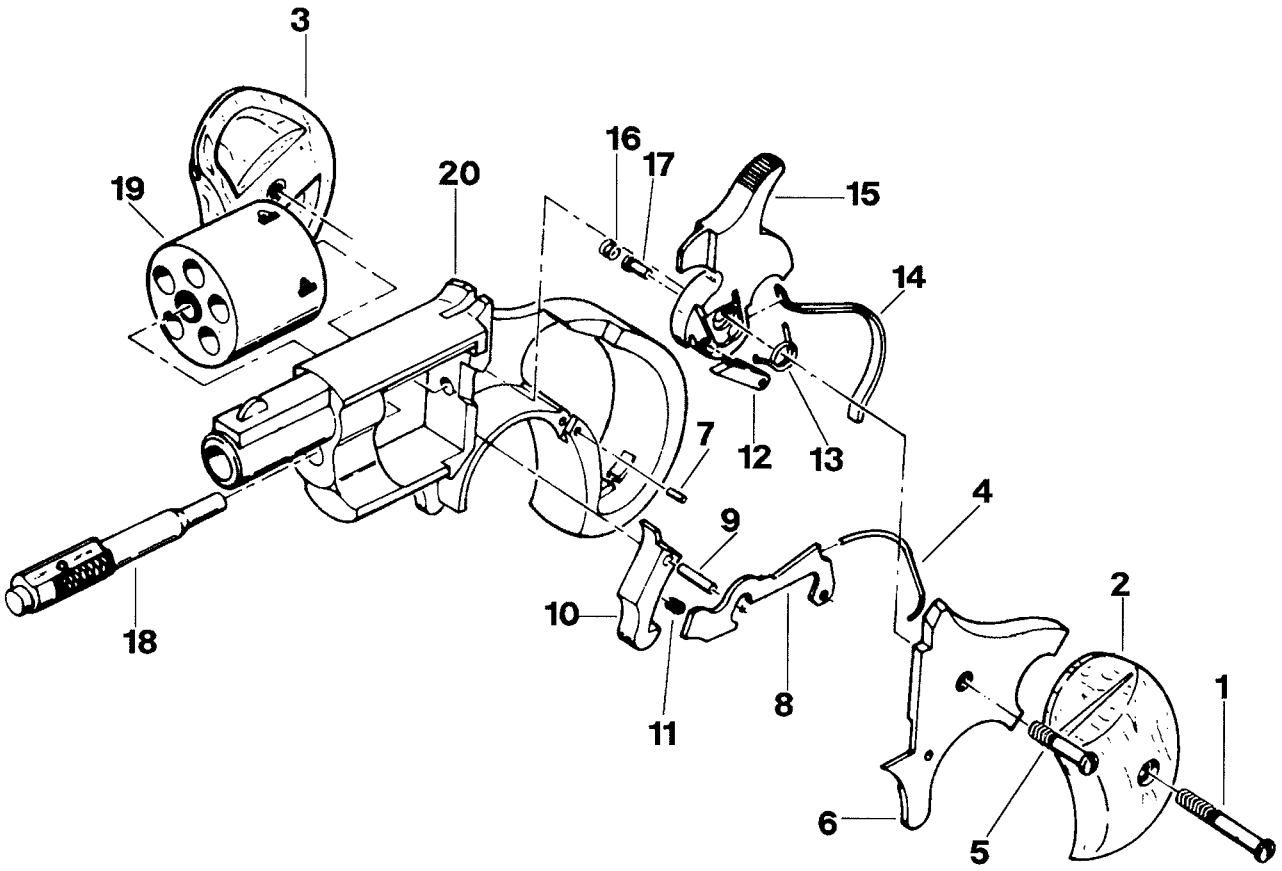

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Hammer Pin | **29** | Recoil Spring |
| **2** | Extractor Pin | **16** | Sear Pin | **30** | Slide Stop Clip |
| **3** | Extractor | **17** | Right Grip | **31** | Magazine Catch Lock |
| **4** | Extractor Spring | **18** | Magazine Assembly | **32** | Barrel Link |
| **5** | Rear Sight | **19** | Trigger Spring | **33** | Barrel Link Pin |
| **6** | Firing Pin Spring | **20** | Trigger Spring Fixing Pin | **34** | Firing Pin Retainer Pin |
| **7** | Firing Pin | **21** | Left Grip | **35** | Barrel |
| **8** | Hammer | **22** | Trigger | **36** | Barrel Bushing |
| **9** | Hammer Spring | **23** | Magazine Catch | **37** | Safety Assembly |
| **10** | Hammer and Sear Housing | **24** | Magazine Catch Spring | **38** | Safety Fixing Screw |
| **11** | Sear Spring | **25** | Slide Stop | **39** | Insert Pin |
| **12** | Sear | **26** | Frame | **40** | Insert |
| **13** | Disconnector | **27** | Recoil Spring Guide | | |
| **14** | Hammer Spring Stop | **28** | Recoil Spring Plug | | |

# 450 Magnum Revolver



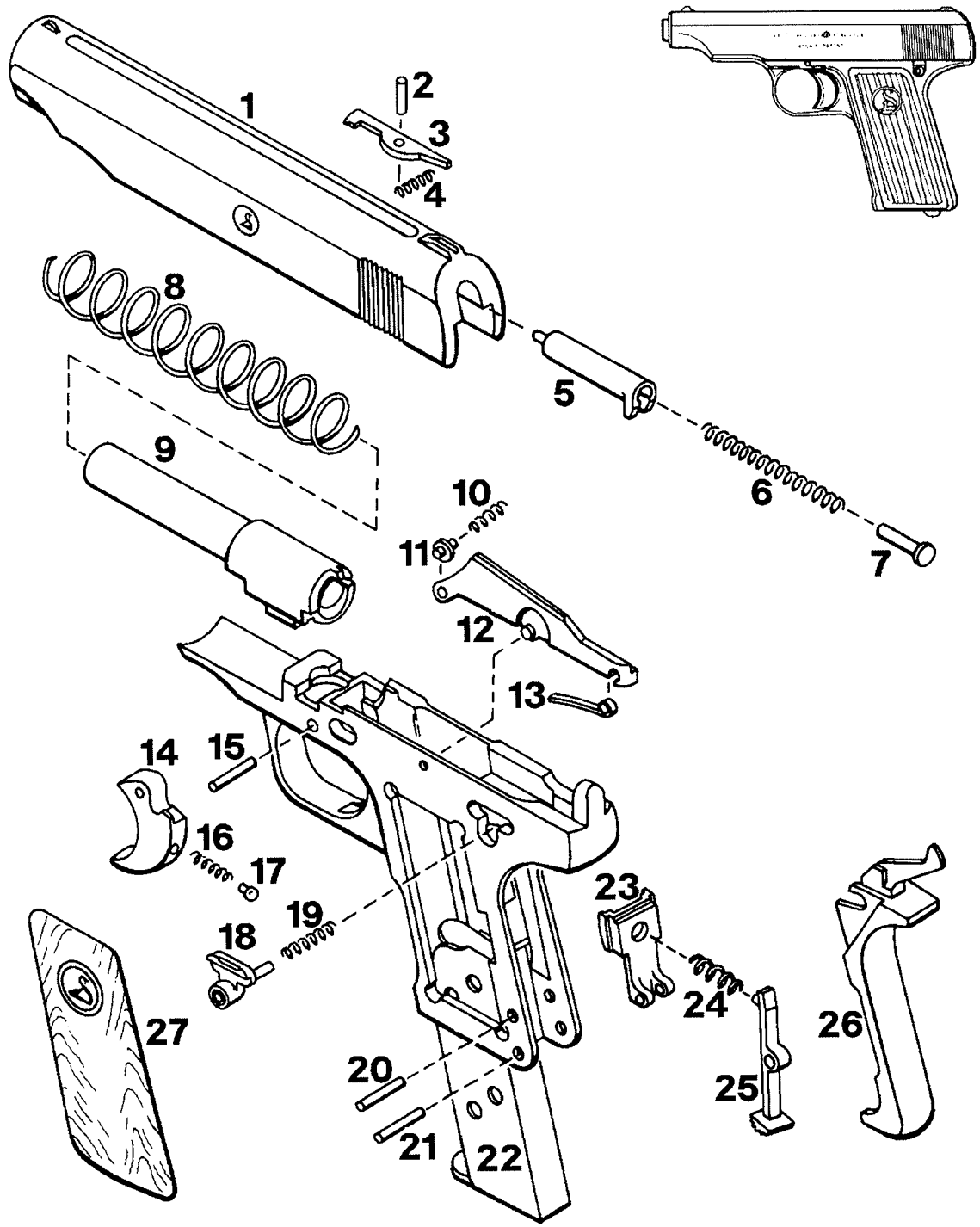

| | | | |
|---|---|---|---|
| **1** | Cylinder Frame | **24** | Mainspring |
| **2** | Grip Frame | **25** | Mainspring Screw |
| **3** | Barrel | **26** | Hammer Pin Lock Screws |
| **4** | Cylinder | **27** | Frame Screws |
| **5** | Cylinder Bushing | **28** | Front Trigger Guard Screw |
| **6** | Cylinder Pin | **29** | Cylinder Pin Screw |
| **7** | Ejector Housing | **30** | Ejector Housing Screw |
| **8** | Ejector Rod | **31** | Gate Screw |
| **9** | Ejector Tab | **32** | Gate Piston |
| **10** | Hammer | **33** | Gate Pin |
| **11** | Trigger | **34** | Hand Spring |
| **12** | Gate | **35** | Trigger Bolt Springs |
| **13** | Hand | **36** | Gate Spring |
| **14** | Auxiliary Firing Pin | **37** | Ejector Spring |
| **15** | Hammer Pin | **38** | Firing Pin Spring |
| **16** | Hammer Pin and Trigger Pin | **39** | Recoil Plate |
| **17** | Latch Cam | **40** | Firing Pin |
| **18** | Latch | **41** | Rear Sight Assembly |
| **19** | Auxiliary Firing Pin Cam | **42** | Grips |
| **20** | Roller | **43** | Auxiliary Firing Pin Pin |
| **21** | Roller Pin | **44** | Cam Pin Tab |
| **22** | Button Latch | **45** | Rear Sight Assembly Pin |
| **23** | Button Latch Spring | **46** | Grip Screw |

# A-22S-5 Mini Revolver/also other NAA Mini Revolvers



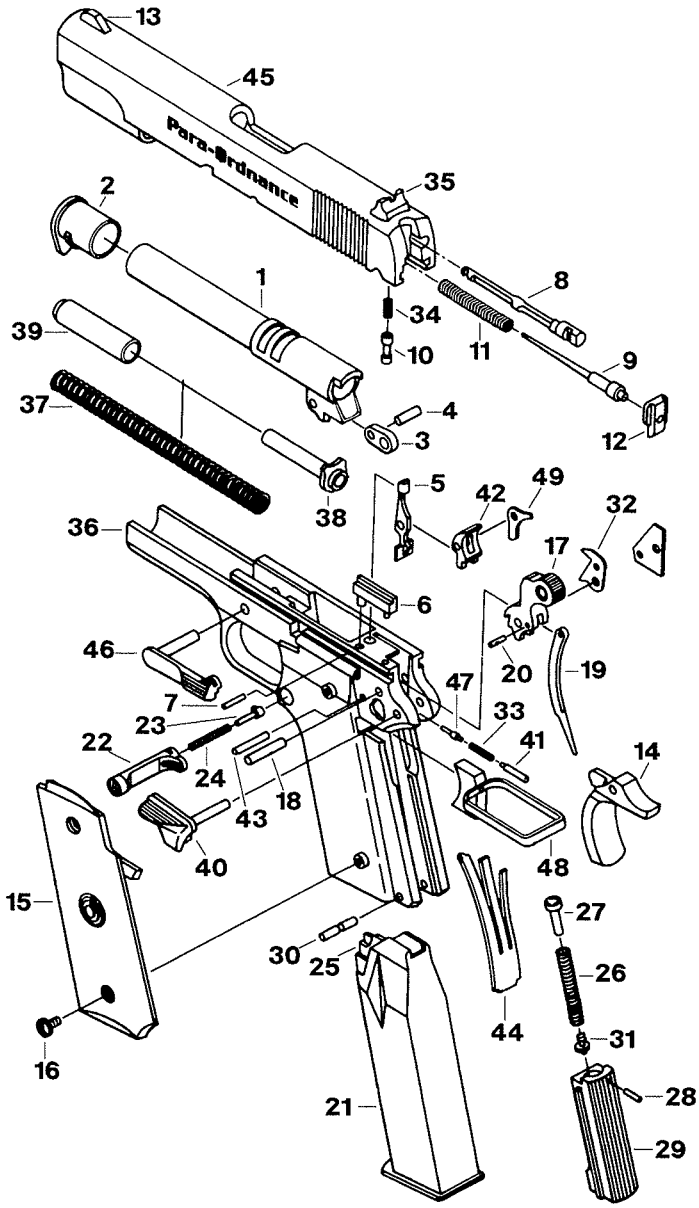

| | | | |
|---|---|---|---|
| **1** | Grip Screw | **11** | Trigger Spring |
| **2** | Left Grip Panel | **12** | Cylinder Hand |
| **3** | Right Grip Panel | **13** | Hand Spring |
| **4** | Latch Spring | **14** | Mainspring |
| **5** | Hammer Screw | **15** | Hammer |
| **6** | Sideplate | **16** | Index Spring |
| **7** | Latch Pin | **17** | Index Pin |
| **8** | Cylinder Bolt | **18** | Cylinder Pin Assembly |
| **9** | Trigger Pin | **19** | Cylinder |
| **10** | Trigger | **20** | Frame |

## Pocket Auto



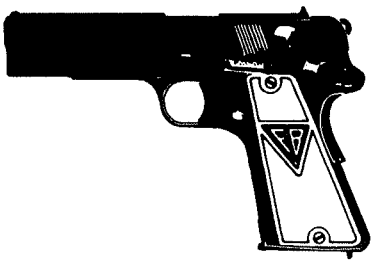

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Disconnector | **20** | Magazine and Left Grip Latch Hinge Pin |
| **2** | Extractor Pin | **12** | Sear | **21** | Grip Safety Hinge Pin |
| **3** | Extractor | **13** | Sear Spring | **22** | Magazine |
| **4** | Extractor Spring | **14** | Trigger | **23** | Grip Latch |
| **5** | Firing Pin | **15** | Trigger Pin | **24** | Magazine Catch Spring |
| **6** | Firing Pin Spring | **16** | Trigger Spring | **25** | Magazine Catch |
| **7** | Firing Pin Spring Guide | **17** | Trigger Spring Plunger | **26** | Grip Safety |
| **8** | Recoil Spring | **18** | Takedown Catch | **27** | Grip Panel |
| **9** | Barrel | **19** | Takedown Catch Spring | | |
| **10** | Disconnector Spring | | | | |

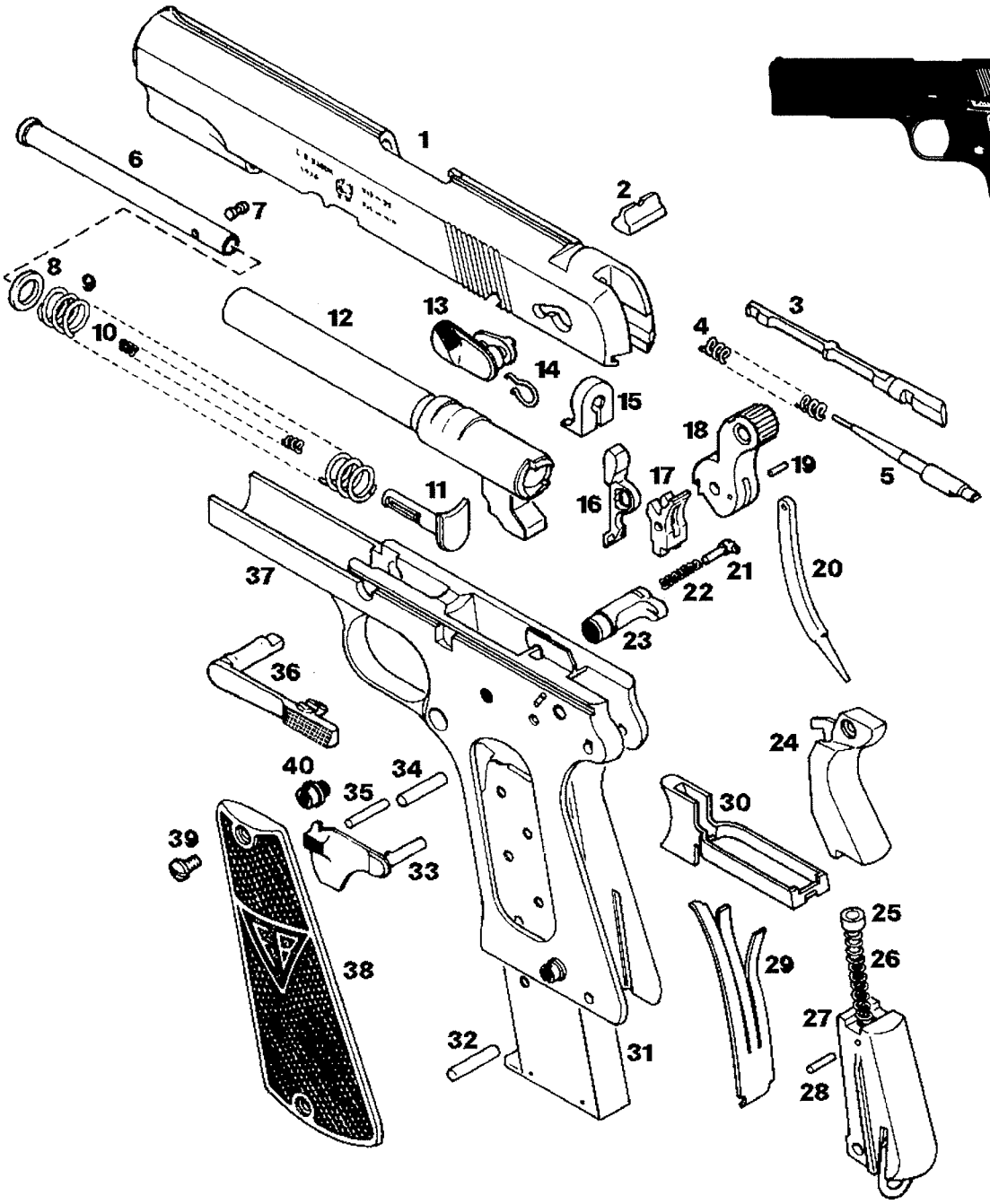
# P14-45 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Hammer Strut | **36** | Receiver |
| **2** | Barrel Bushing | **20** | Hammer Strut Pin | **37** | Recoil Spring |
| **3** | Barrel Link | **21** | Magazine Assembly | **38** | Recoil Spring Guide |
| **4** | Barrel Link Pin | **22** | Magazine Catch | **39** | Recoil Spring Plug |
| **5** | Disconnector | **23** | Magazine Catch Lock | **40** | Safety Lock |
| **6** | Ejector | **24** | Magazine Catch Spring | **41** | Safety Lock Plunger |
| **7** | Ejector Pin | **25** | Magazine Follower | **42** | Sear |
| **8** | Extractor | **26** | Mainspring | **43** | Sear Pin |
| **9** | Firing Pin | **27** | Mainspring Cap | **44** | Sear Spring |
| **10** | Firing Pin Plunger | **28** | Mainspring Cap Pin | **45** | Slide |
| **11** | Firing Pin Spring | **29** | Mainspring Housing (Flat) | **46** | Slide Stop |
| **12** | Firing Pin Stop | **30** | Mainspring Housing Pin | **47** | Slide Stop Plunger |
| **13** | Front Sight | **31** | Mainspring Housing Pin Retainer | **48** | Trigger Assembly |
| **14** | Grip Safety | | | **49** | Trigger Bar Lever |
| **15** | Grip | **32** | Plunger Lever | **Parts Not Shown** | |
| **16** | Grip Screw | **33** | Plunger Spring | | Magazine Floorplate |
| **17** | Hammer | **34** | Firing Pin Plunger Spring | | Magazine Floorplate Retainer |
| **18** | Hammer Pin | **35** | Rear Sight | | Magazine Spring |

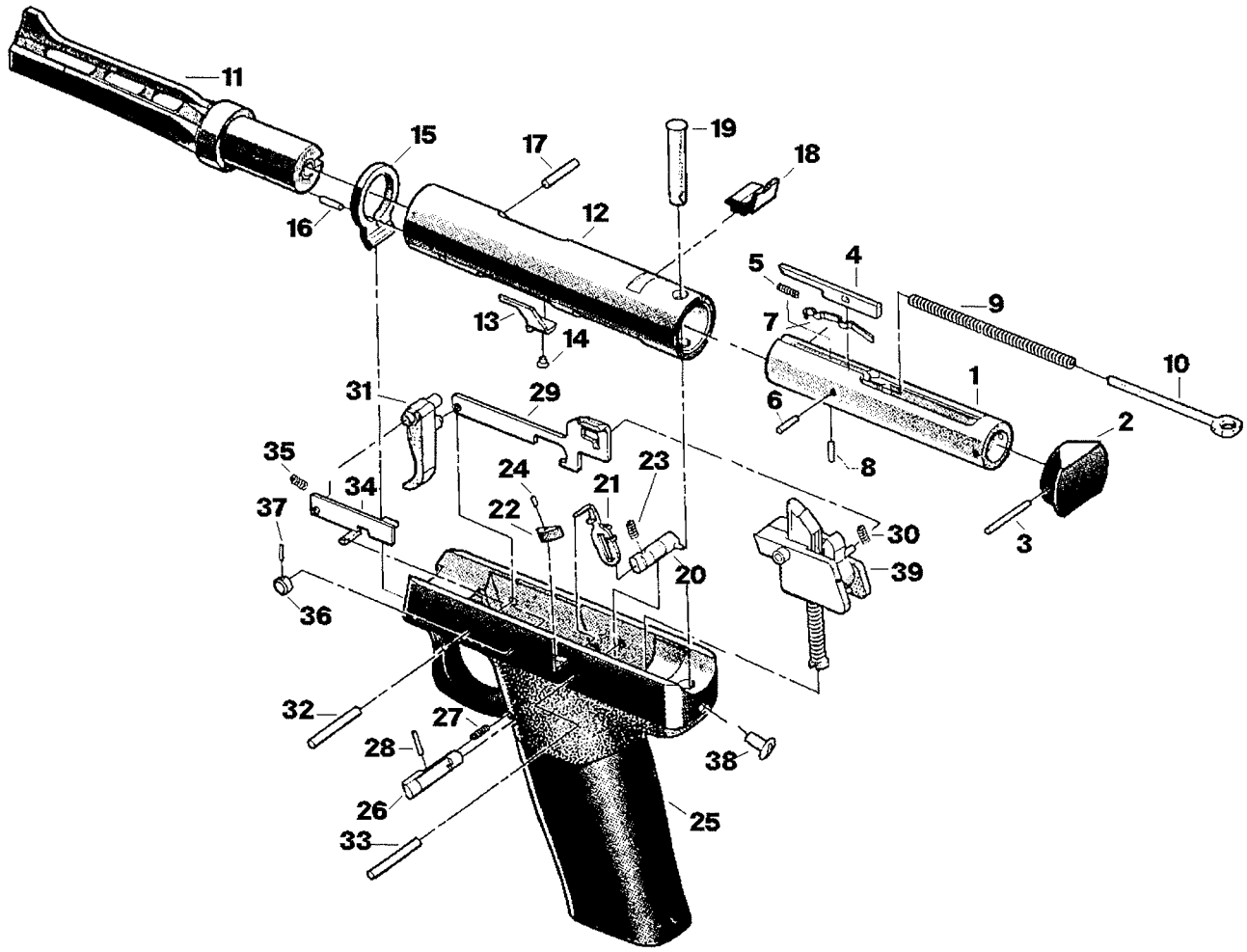
# Model 1935 (P-35) Auto





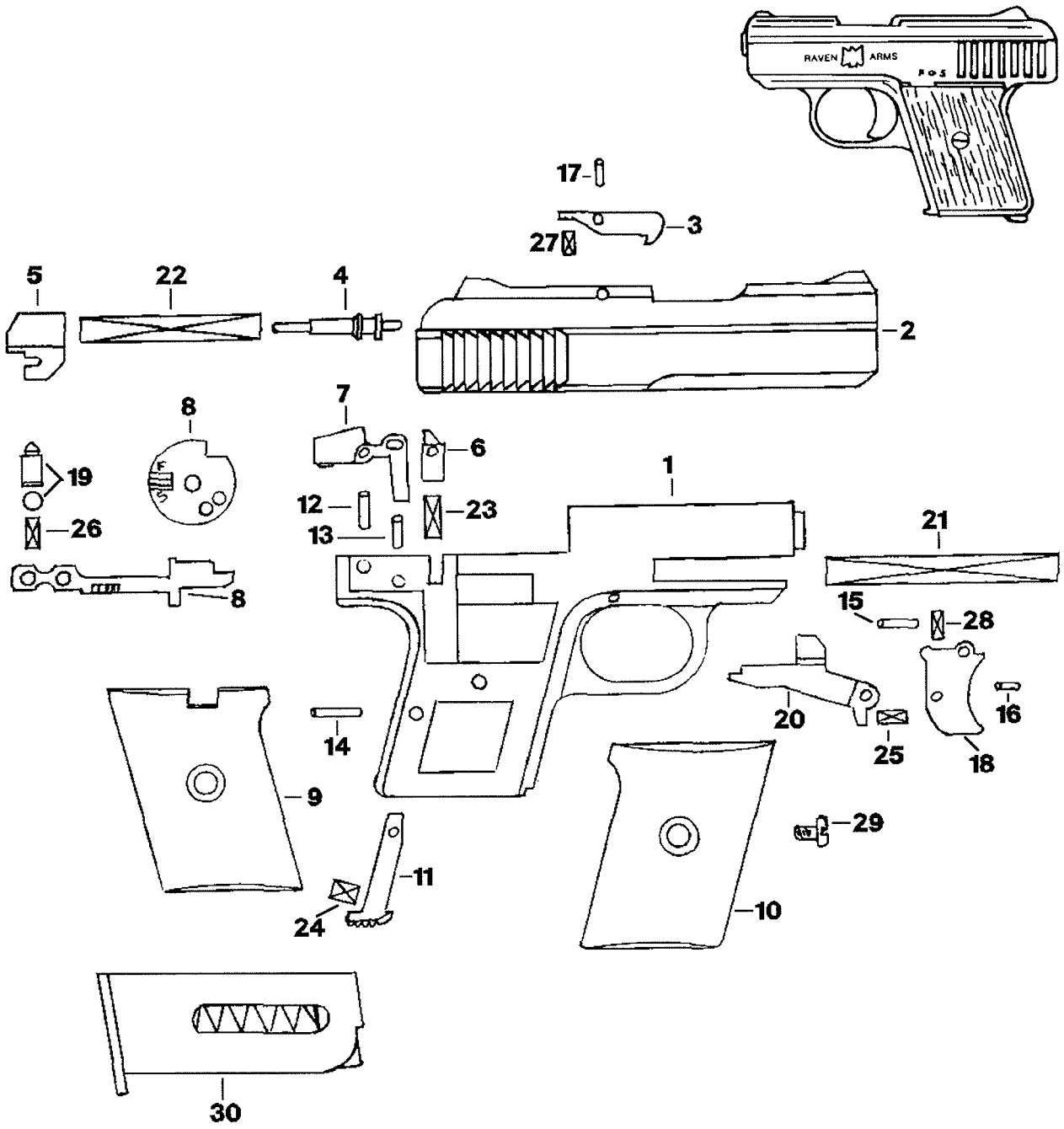

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Firing Pin Retainer | **29** | Sear Spring |
| **2** | Rear Sight | **16** | Disconnector | **30** | Trigger |
| **3** | Extractor | **17** | Sear | **31** | Magazine |
| **4** | Firing Pin Spring | **18** | Hammer | **32** | Mainspring Housing Pin |
| **5** | Firing Pin | **19** | Hammer Strut Pin | **33** | Takedown Latch |
| **6** | Recoil Spring Guide | **20** | Hammer Strut | **34** | Hammer Pin |
| **7** | Spring Guide Retainer Pin | **21** | Magazine Catch Spring Guide | **35** | Sear and Disconnector Pin |
| **8** | Recoil Spring Stop | **22** | Magazine Catch Spring | **36** | Slide Stop/Hold-Open |
| **9** | Recoil Spring | **23** | Magazine Catch | **37** | Frame |
| **10** | Auxiliary Recoil Spring | **24** | Grip Safety | **38** | Grip Panel |
| **11** | Recoil Spring Guide Extension | **25** | Mainspring Cap | **39** | Grip Screw |
| **12** | Barrel | **26** | Mainspring | **40** | Grip Escutcheon |
| **13** | Hammer Drop Catch | **27** | Mainspring Housing | | |
| **14** | Hammer Drop Catch Spring | **28** | Mainspring Retainer Pin | | |

# Exactor Auto



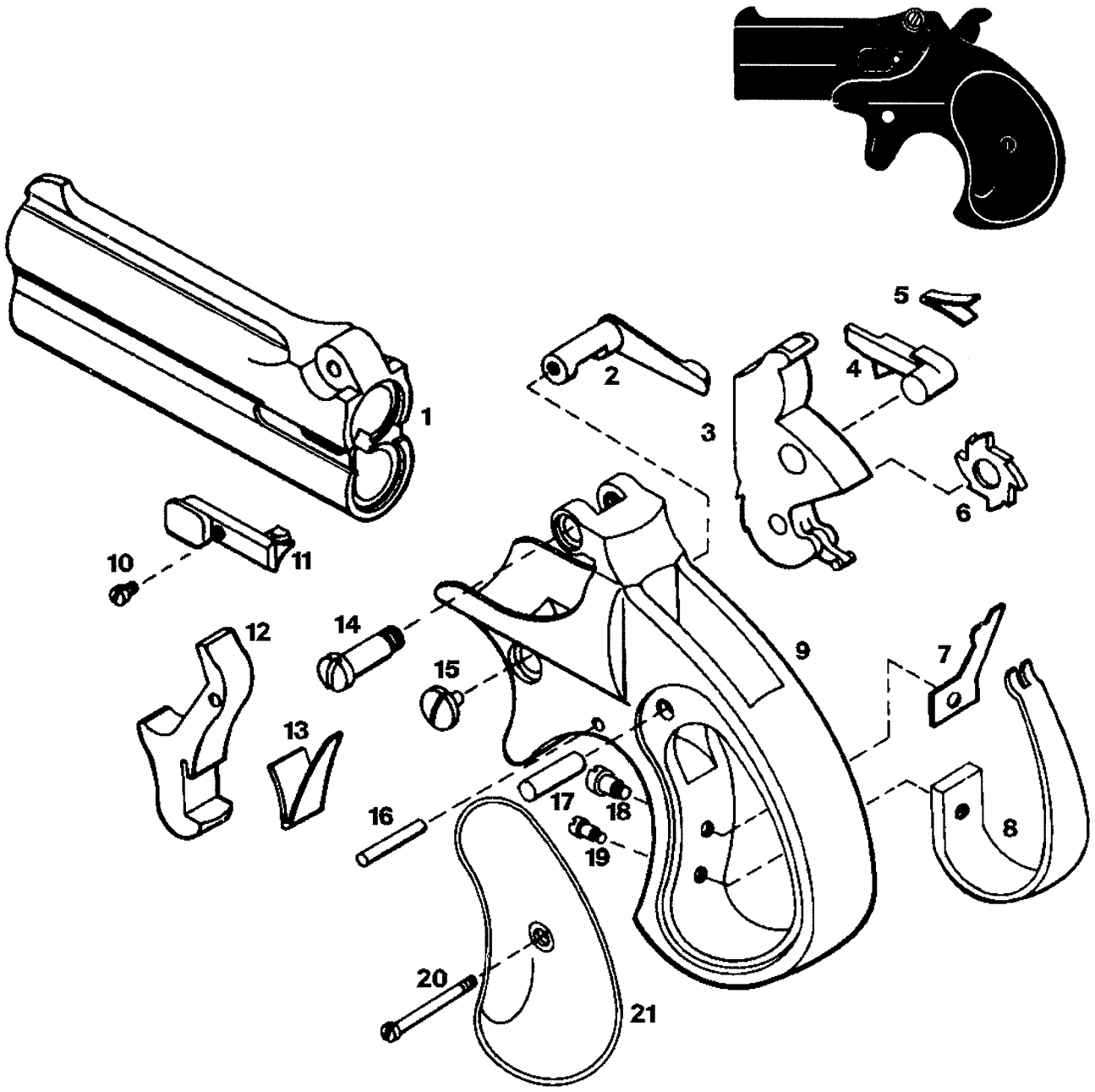

| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt | **15** | Recoil Lug | **29** | Disconnector |
| **2** | Actuator Handle | **16** | Alignment Pin | **30** | Disconnector Spring |
| **3** | Actuator Pin | **17** | Shank Pin | **31** | Trigger Sub-Assembly |
| **4** | Firing Pin | **18** | Fixed Rear Sight | **32** | Trigger Retaining Pin |
| **5** | Firing Pin Spring | **19** | Bolt Stop Pin | **33** | Frame Retaining Pin |
| **6** | Firing Pin Pin | **20** | Hammer Block Sub-Assembly | **34** | Bolt Hold-Open |
| **7** | Extractor | **21** | Safety-Lever Sub-Assembly | **35** | Bolt Hold-Open Spring |
| **8** | Extractor Pin | **22** | Safety Knob | **36** | Bolt Hold-Open Knob |
| **9** | Recoil Spring | **23** | Safety Spring | **37** | Bolt Hold-Open Pin |
| **10** | Recoil Spring Guide | **24** | Safety Knob Pin | **38** | Takedown Screw |
| **11** | Barrel Sub-Assembly | **25** | Grip Body | **39** | Fire Control Sub-Assembly |
| **12** | Receiver | **26** | Magazine Latch | **Parts Not Shown** | |
| **13** | Ejector | **27** | Magazine Latch Spring | | Adjustable Rear Sight |
| **14** | Ejector Screw | **28** | Magazine Latch Pin | | Magazine |

# Model P-25 and MP-25 Auto



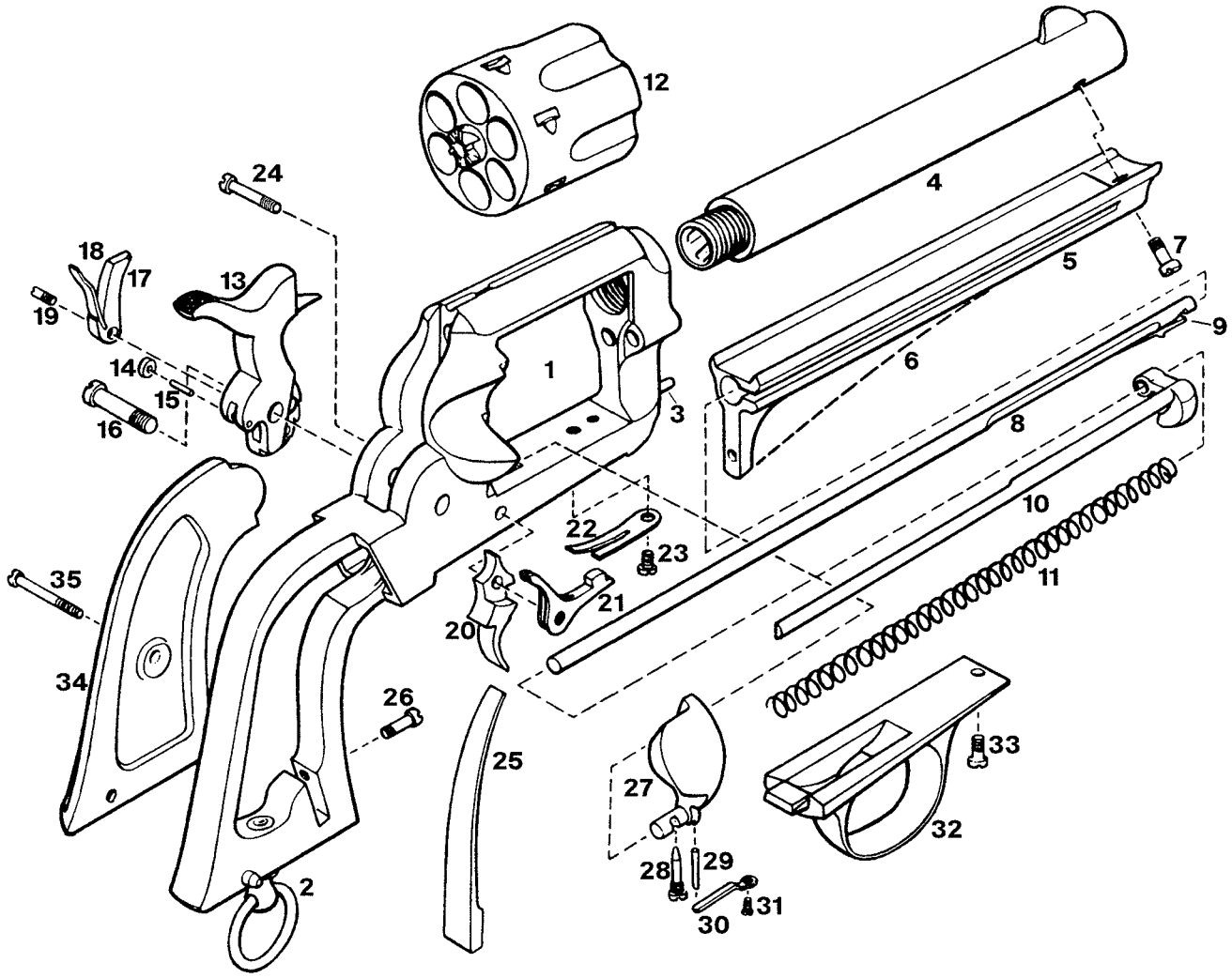

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **11** | Magazine Catch | **21** | Recoil Spring |
| **2** | Slide | **12** | Retainer Pin | **22** | Striker Spring |
| **3** | Extractor | **13** | Cam Pin | **23** | Sear Spring |
| **4** | Firing Pin | **14** | Catch Pin | **24** | Catch Spring |
| **5** | Retainer | **15** | Pivot Pin | **25** | Trigger Spring |
| **6** | Sear Assembly | **16** | Trigger Pin | **26** | Plunger Spring |
| **7** | Cam | **17** | Extractor Pin | **27** | Extractor Spring |
| **8** | Safety Assembly | **18** | Trigger | **28** | Return Spring |
| **9** | Left Grip | **19** | Plunger and Ball | **29** | Grip Screw |
| **10** | Right Grip | **20** | Disconnector | **30** | Magazine Assembly |

# Double Derringer Auto



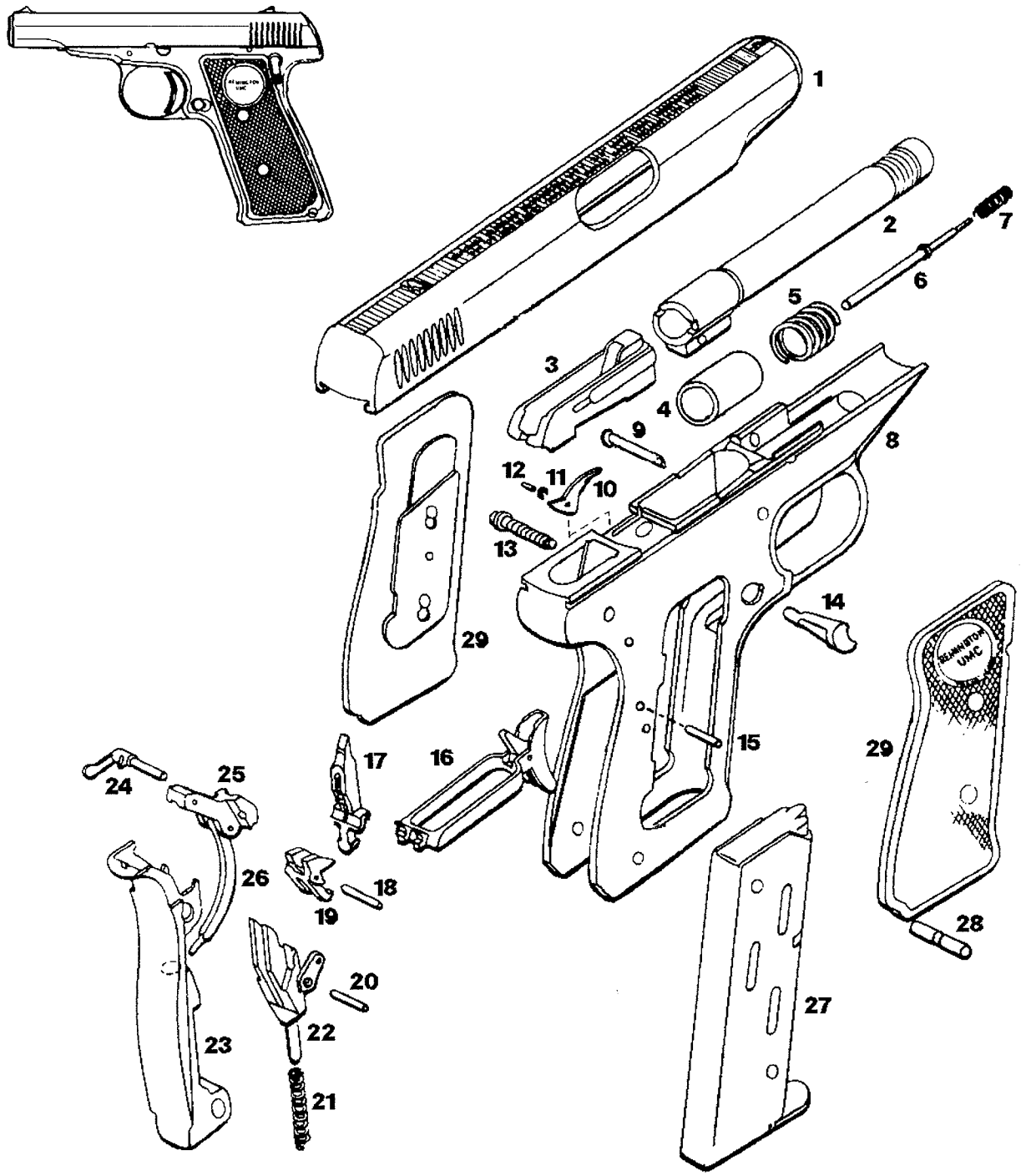

| | | | |
|---|---|---|---|
| **1** | Barrels | **12** | Trigger |
| **2** | Barrel Lock | **13** | Trigger Spring |
| **3** | Hammer | **14** | Barrel Hinge Screw |
| **4** | Firing Pin | **15** | Barrel Lock Screw |
| **5** | Firing Pin Spring | **16** | Trigger Pin |
| **6** | Firing Pin Ratchet | **17** | Hammer Pin |
| **7** | Firing Pin Ratchet Spring | **18** | Firing Pin Ratchet Spring Screw |
| **8** | Mainspring | **19** | Mainspring Screw |
| **9** | Frame | **20** | Grip Screw |
| **10** | Ejector Screw | **21** | Grip Panel |
| **11** | Ejector | | |

# Model 1890 Frontier Revolver



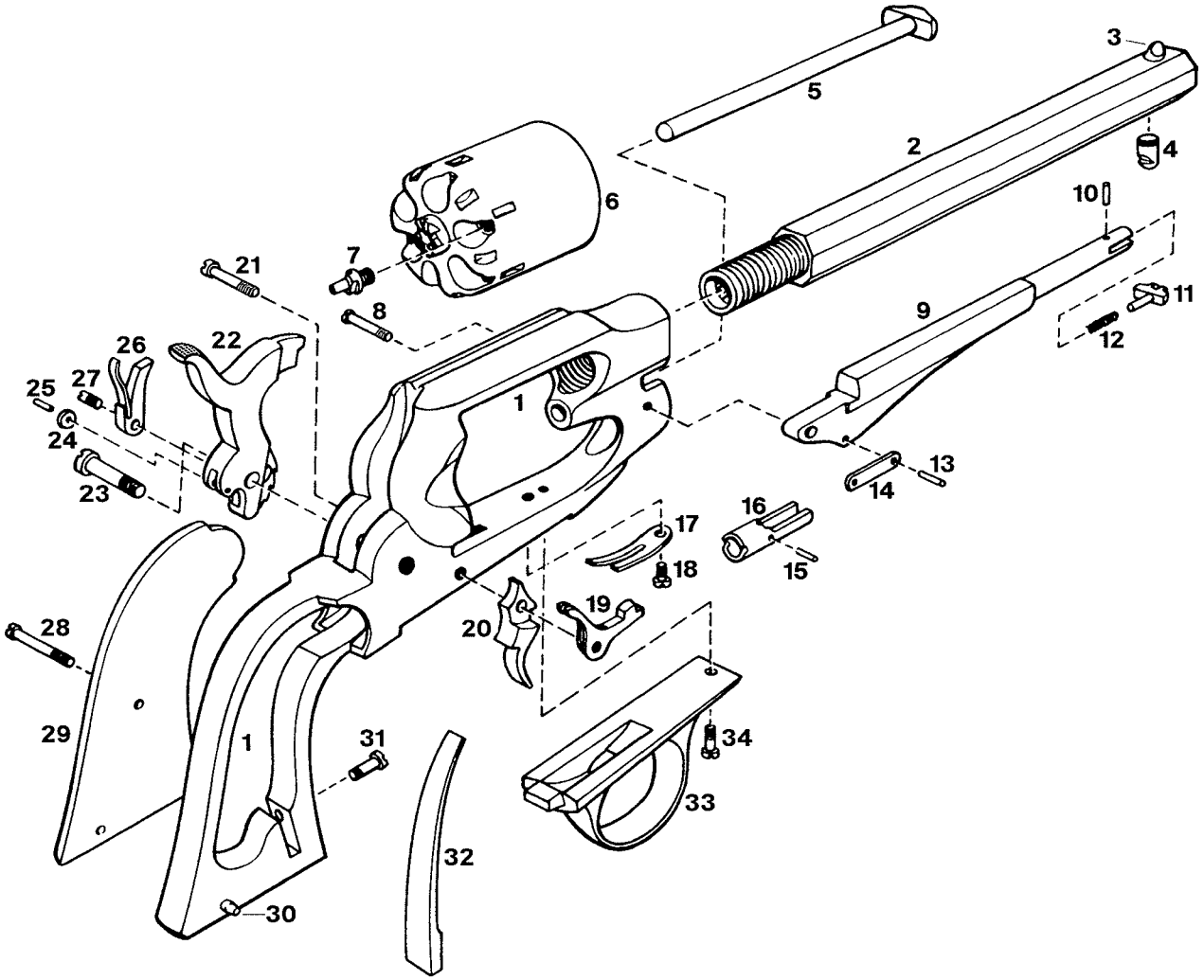

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **13** | Hammer | **25** | Mainspring |
| **2** | Lanyard Swivel Ring Assembly | **14** | Hammer Roll | **26** | Strain Screw |
| **3** | Ejector Housing Stud | **15** | Hammer Roll Pin | **27** | Gate |
| **4** | Barrel | **16** | Hammer Screw | **28** | Gate Retaining Screw |
| **5** | Ejector Housing | **17** | Hand | **29** | Gate Plunger |
| **6** | Ejector Housing for Model 1875 | **18** | Hand Spring | **30** | Gate Plunger Spring |
| **7** | Ejector Housing Screw | **19** | Hand Stud | **31** | Gate Plunger Spring Screw |
| **8** | Base Pin | **20** | Trigger | **32** | Trigger Guard |
| **9** | Base Pin Catch Spring | **21** | Bolt | **33** | Trigger Guard Screw |
| **10** | Ejector Rod | **22** | Trigger and Bolt Spring | **34** | Grip |
| **11** | Ejector Spring | **23** | Trigger and Bolt Spring Screw | **35** | Grip Screw |
| **12** | Cylinder | **24** | Trigger and Bolt Screw | | |

# Model 51 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Ejector Spring | **20** | Sear Lock Lever Pin |
| **2** | Barrel | **12** | Ejector Pin | **21** | Mainspring |
| **3** | Breech Bolt | **13** | Magazine Lock Spring and Follower | **22** | Sear Lock |
| **4** | Recoil Spring Bushing | | | **23** | Grip Safety |
| **5** | Recoil Spring | **14** | Magazine Lock | **24** | Safety-Lever |
| **6** | Firing Pin | **15** | Sear Lock Pin | **25** | Hammer |
| **7** | Firing Pin Spring | **16** | Trigger | **26** | Mainspring Strut |
| **8** | Frame | **17** | Disconnector | **27** | Magazine Assembly |
| **9** | Barrel Lock Pin | **18** | Sear Pin | **28** | Grip Safety Pin |
| **10** | Ejector | **19** | Sear | **29** | Grip Panel |

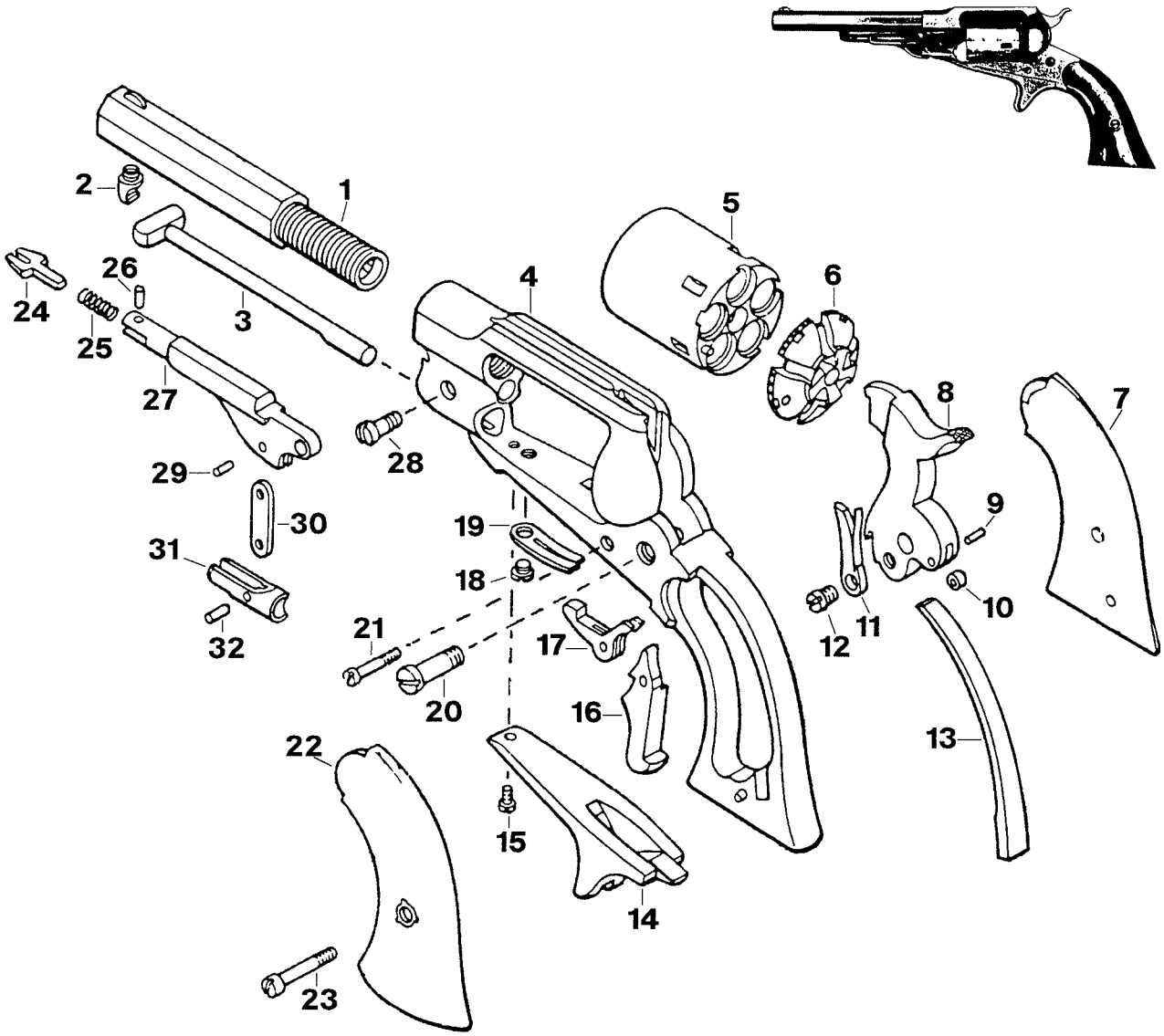
# New Model Army 44 Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **13** | Front Plunger Link Pin | **24** | Hammer Roll |
| **2** | Barrel | **14** | Plunger Link | **25** | Hammer Roll Pin |
| **3** | Front Sight | **15** | Rear Plunger Link Pin | **26** | Hand and Hand Spring |
| **4** | Barrel Stud | **16** | Plunger | **27** | Hand Screw |
| **5** | Cylinder Pin | **17** | Trigger and Cylinder Stop Spring | **28** | Grip Screw |
| **6** | Cylinder | **18** | Trigger and Cylinder Stop Spring Screw | **29** | Grip |
| **7** | Nipple | | | **30** | Grip Pin |
| **8** | Loading Lever Screw | **19** | Cylinder Stop | **31** | Mainspring Set Screw |
| **9** | Loading Lever | **20** | Trigger | **32** | Mainspring |
| **10** | Latch Pin | **21** | Trigger and Cylinder Stop Screw | **33** | Trigger Guard |
| **11** | Latch | **22** | Hammer | **34** | Trigger Guard Screw |
| **12** | Latch Spring | **23** | Hammer Screw | | |

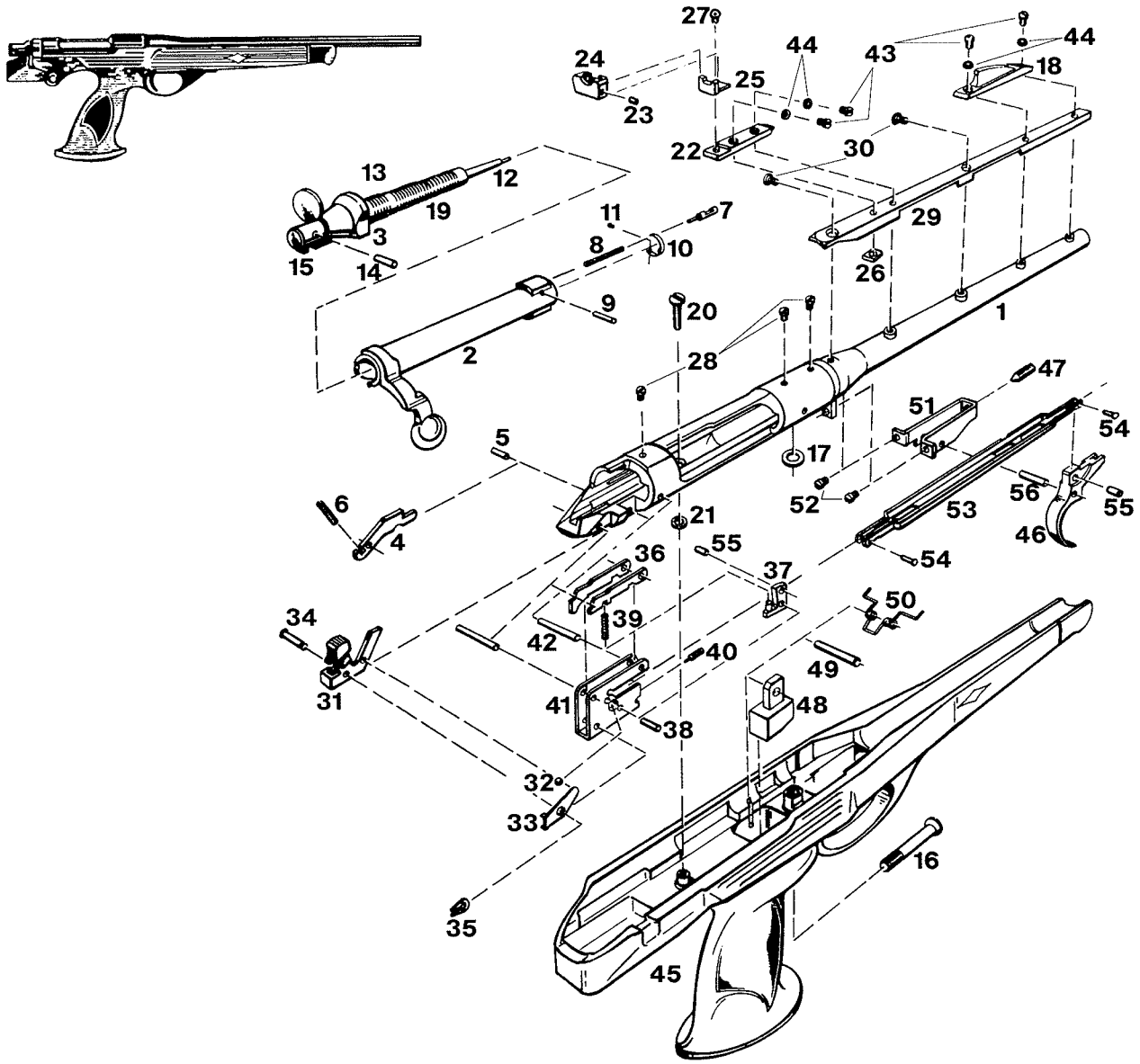
# New Model Pocket Revolver

*Courtesy of Blacksmith Corporation*



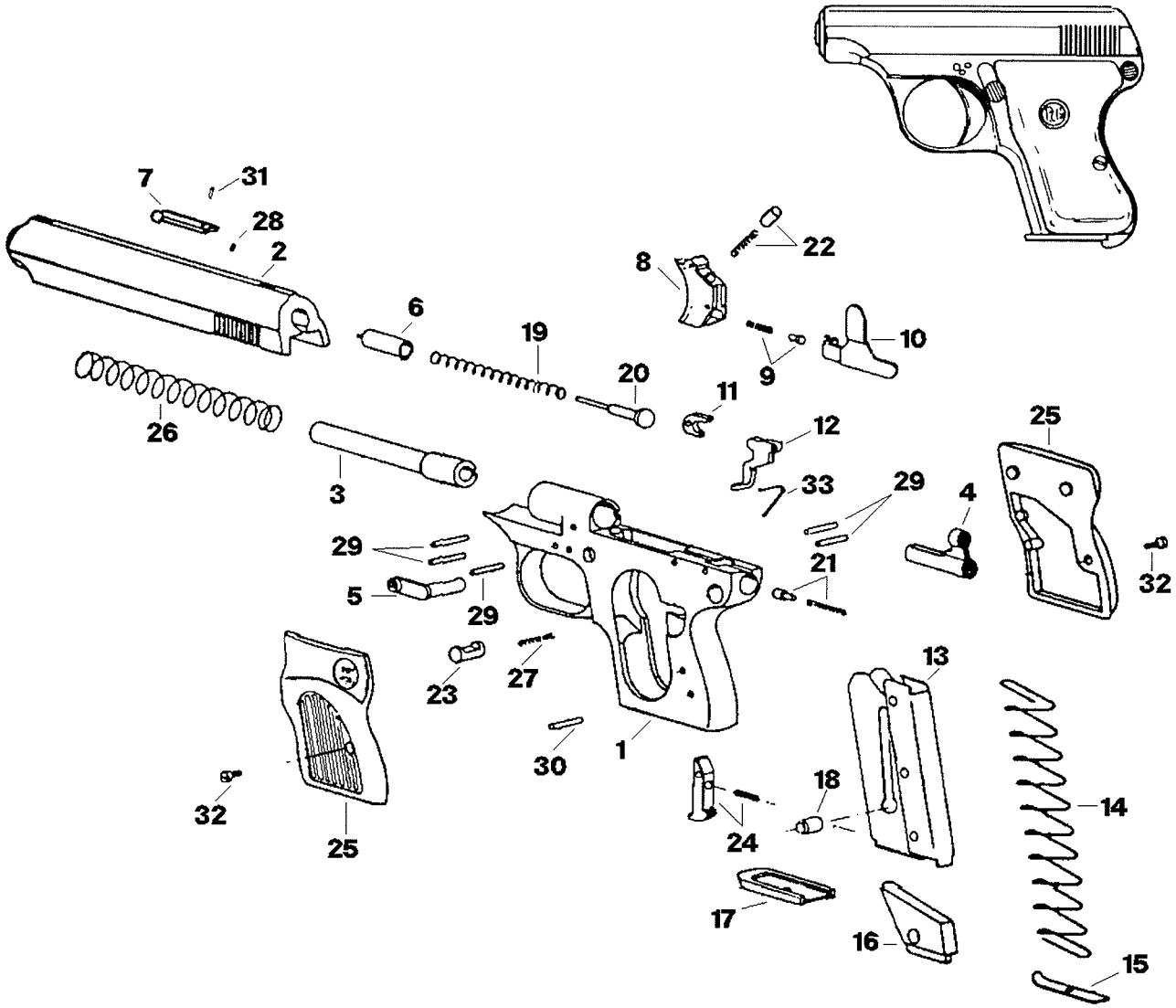

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **12** | Hand Retaining Screw | **23** | Grip Screw |
| **2** | Rammer Latch | **13** | Mainspring | **24** | Loading Lever Latch |
| **3** | Cylinder Pin | **14** | Trigger Guard | **25** | Latch Spring |
| **4** | Frame | **15** | Trigger Guard Screw | **26** | Latch Pin |
| **5** | Cylinder | **16** | Trigger | **27** | Loading Lever |
| **6** | Cylinder Backplate | **17** | Cylinder Stop | **28** | Lever Screw |
| **7** | Right Grip | **18** | Trigger Spring Screw | **29** | Lever Link Pin |
| **8** | Hammer | **19** | Trigger Spring | **30** | Link |
| **9** | Roller Pin | **20** | Hammer Screw | **31** | Rammer |
| **10** | Roller | **21** | Trigger Screw | **32** | Rammer Link Pin |
| **11** | Hand | **22** | Left Grip | | |

# XP-100 Bolt Action



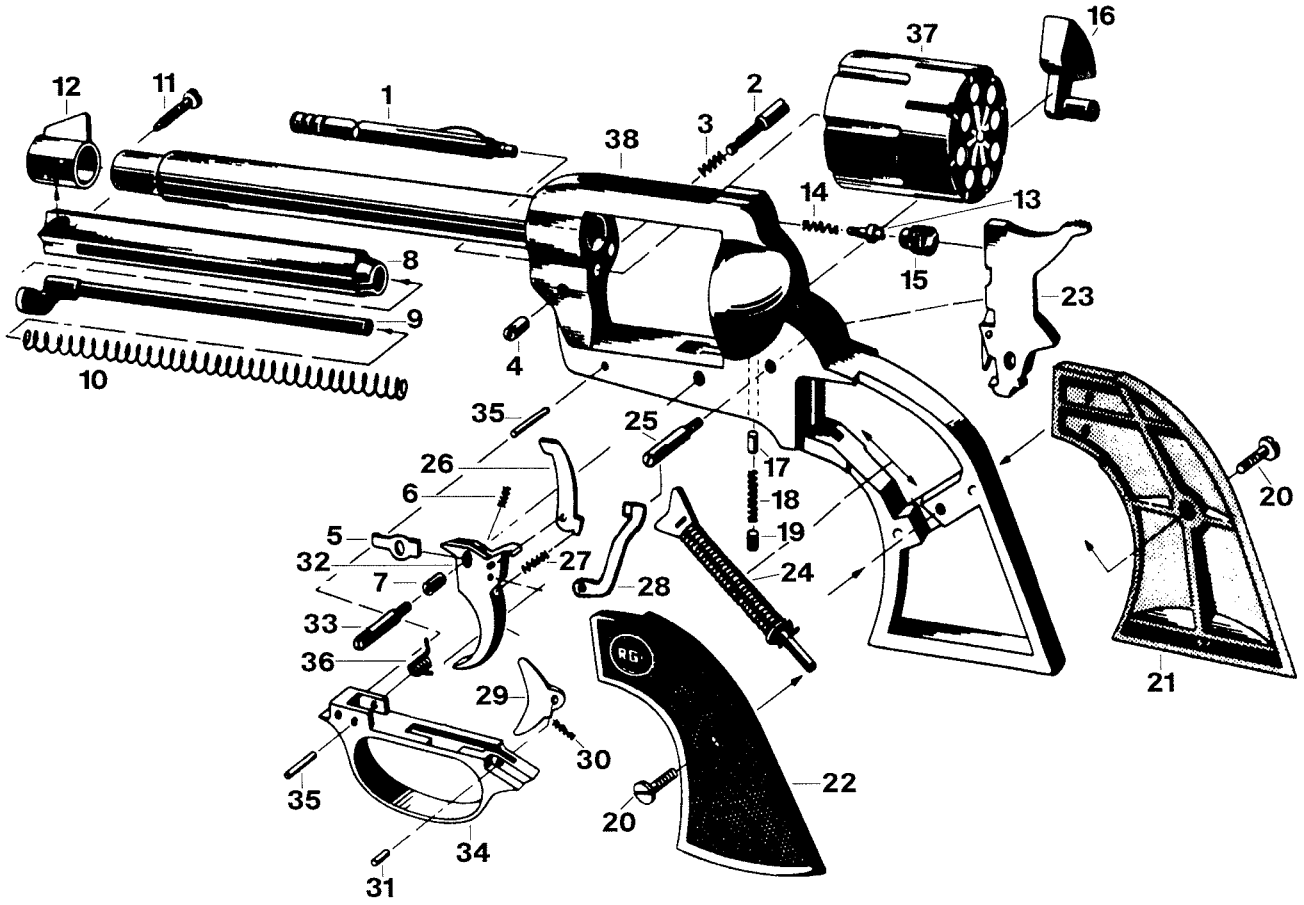

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rear Receiver Screw | **39** | Sear Block Spring |
| **2** | Bolt Assembly | **21** | Rear Receiver Screw Washer | **40** | Sear Block Stop Screw |
| **3** | Bolt Plug | **22** | Rear Sight Base | **41** | Sear Housing |
| **4** | Bolt Stop | **23** | Rear Sight Elevation Screw | **42** | Sear Pins |
| **5** | Bolt Stop Pin | **24** | Rear Sight Eyepiece | **43** | Sight Screws |
| **6** | Bolt Stop Spring | **25** | Rear Sight Leaf | **44** | Sight Washers |
| **7** | Ejector | **26** | Rear Sight Nut | **45** | Stock Assembly |
| **8** | Ejector Spring | **27** | Rear Sight Windage Screw | **46** | Trigger |
| **9** | Ejector Pin | **28** | Receiver Plug Screws | **47** | Trigger Adjustment Screw |
| **10** | Extractor | **29** | Rib | **48** | Trigger Balance |
| **11** | Extractor Rivet | **30** | Rib Screws | **49** | Trigger Balance Pin |
| **12** | Firing Pin | **31** | Safety Assembly | **50** | Trigger Balance Spring |
| **13** | Firing Pin Assembly | **32** | Safety Detent Ball | **51** | Trigger Housing |
| **14** | Firing Pin Cross Pin | **33** | Safety Detent Spring | **52** | Trigger Housing Screws |
| **15** | Firing Pin Head | **34** | Safety Pivot Pin | **53** | Trigger Link |
| **16** | Forward Receiver Screw | **35** | Safety Snap Washer | **54** | Trigger Link Pins |
| **17** | Forward Receiver Screw Washer | **36** | Sear Safety Cam | **55** | Trigger Link Roller |
| **18** | Front Sight | **37** | Sear Block Assembly | **56** | Trigger Pin |
| **19** | Mainspring | **38** | Sear Block Pin | | |

# 22 and 25 Auto



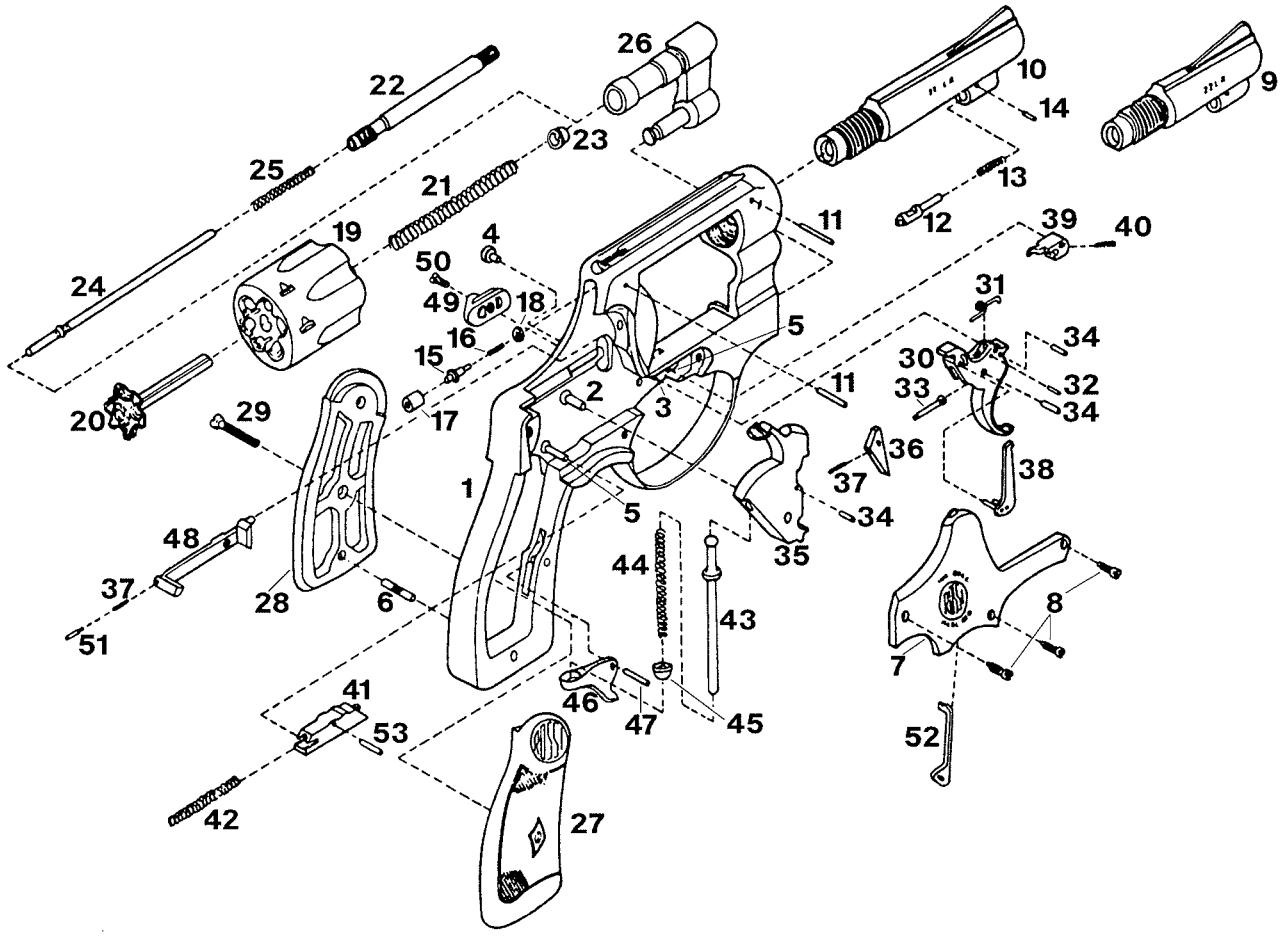

| | | | |
|---|---|---|---|
| **1** | Receiver | **18** | Magazine Follower Thumb-Piece |
| **2** | Slide | **19** | Firing Pin Spring |
| **3** | Barrel | **20** | Firing Pin Follower |
| **4** | Hammer | **21** | Sear Cam Spring and Follower |
| **5** | Safety | **22** | Safety Spring and Follower |
| **6** | Firing Pin | **23** | Disconnector Button |
| **7** | Extractor | **24** | Magazine Retainer and Spring |
| **8** | Trigger | **25** | Grips |
| **9** | Trigger Bar Spring and Plunger | **26** | Barrel Spring |
| **10** | Trigger Bar | **27** | Disconnector Button Spring |
| **11** | Sear | **28** | Extractor Spring |
| **12** | Sear Cam | **29** | Dowel Pins |
| **13** | Magazine Body | **30** | Magazine Retainer Pin |
| **14** | Magazine Spring | **31** | Extractor Pin |
| **15** | Magazine Base Plate | **32** | Grip Screws |
| **16** | Magazine Follower | **33** | Sear Spring |
| **17** | Magazine Floorplate | | |

# RG 63 Revolver



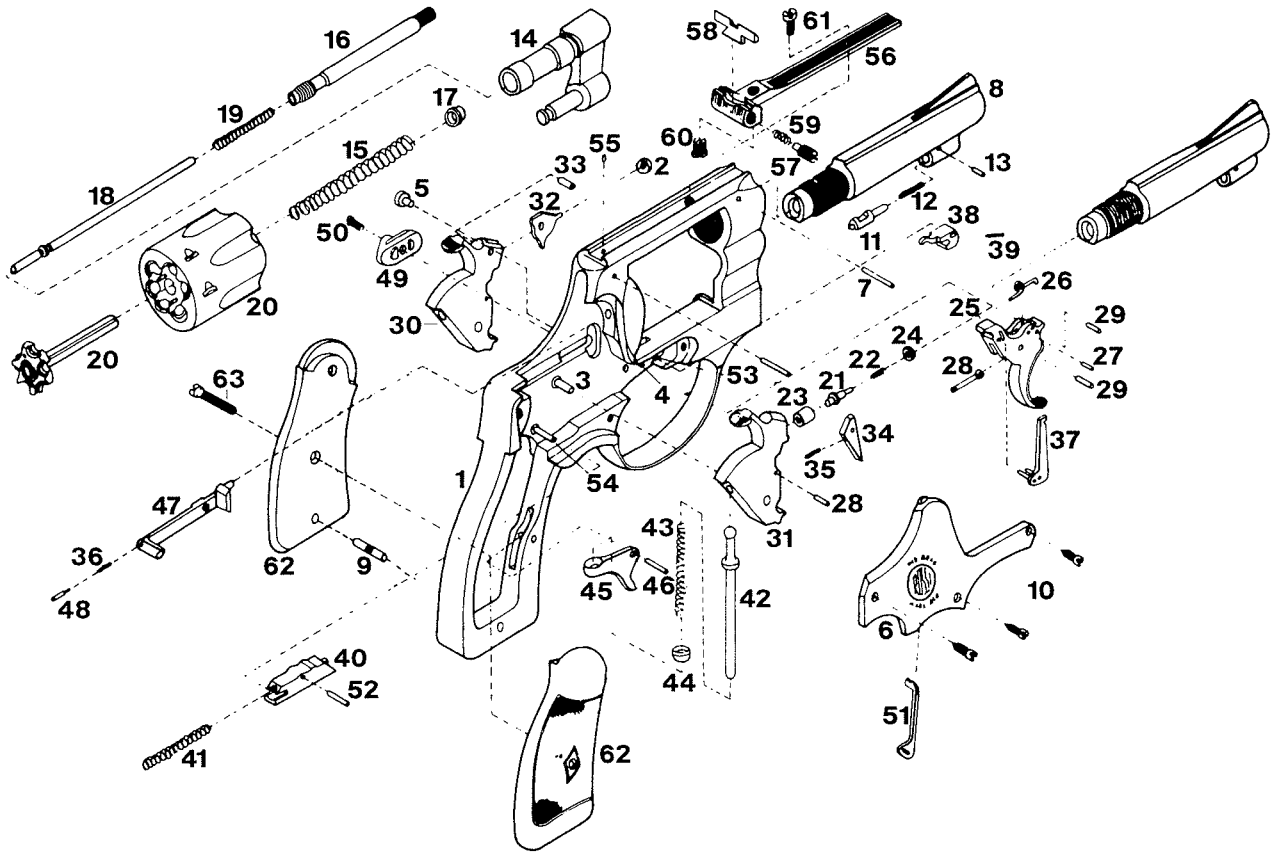

| | | | |
|---|---|---|---|
| **1** | Cylinder Pin, Complete | **21** | Right Grip Plate |
| **2** | Attachment Pin | **22** | Left Grip Plate |
| **3** | Pressure Spring | **23** | Hammer, Complete |
| **4** | Slotted Nut | **24** | Mainspring Assembly |
| **5** | Cylinder Stop | **25** | Hammer Screw |
| **6** | Pressure Spring | **26** | Hand |
| **7** | Trigger Bushing | **27** | Hand Spring |
| **8** | Ejector Tube | **28** | Hammer Safety |
| **9** | Ejector Rod | **29** | Tension Latch |
| **10** | Pressure Spring | **30** | Tension Latch Spring |
| **11** | Lens Head Screw | **31** | Straight Pin |
| **12** | Front Sight | **32** | Trigger |
| **13** | Firing Pin | **33** | Trigger Screw |
| **14** | Firing Pin Spring | **34** | Trigger Guard |
| **15** | Firing Pin Sleeve | **35** | Straight Pin |
| **16** | Loading Gate | **36** | Trigger Spring |
| **17** | Straight Pin | **37** | Cylinder |
| **18** | Pressure Spring | **38** | Frame |
| **19** | Threaded Pin | **Parts Not Shown** | |
| **20** | Grip Plate Screws | | Barrel Pin |

# 22 Senator Revolver



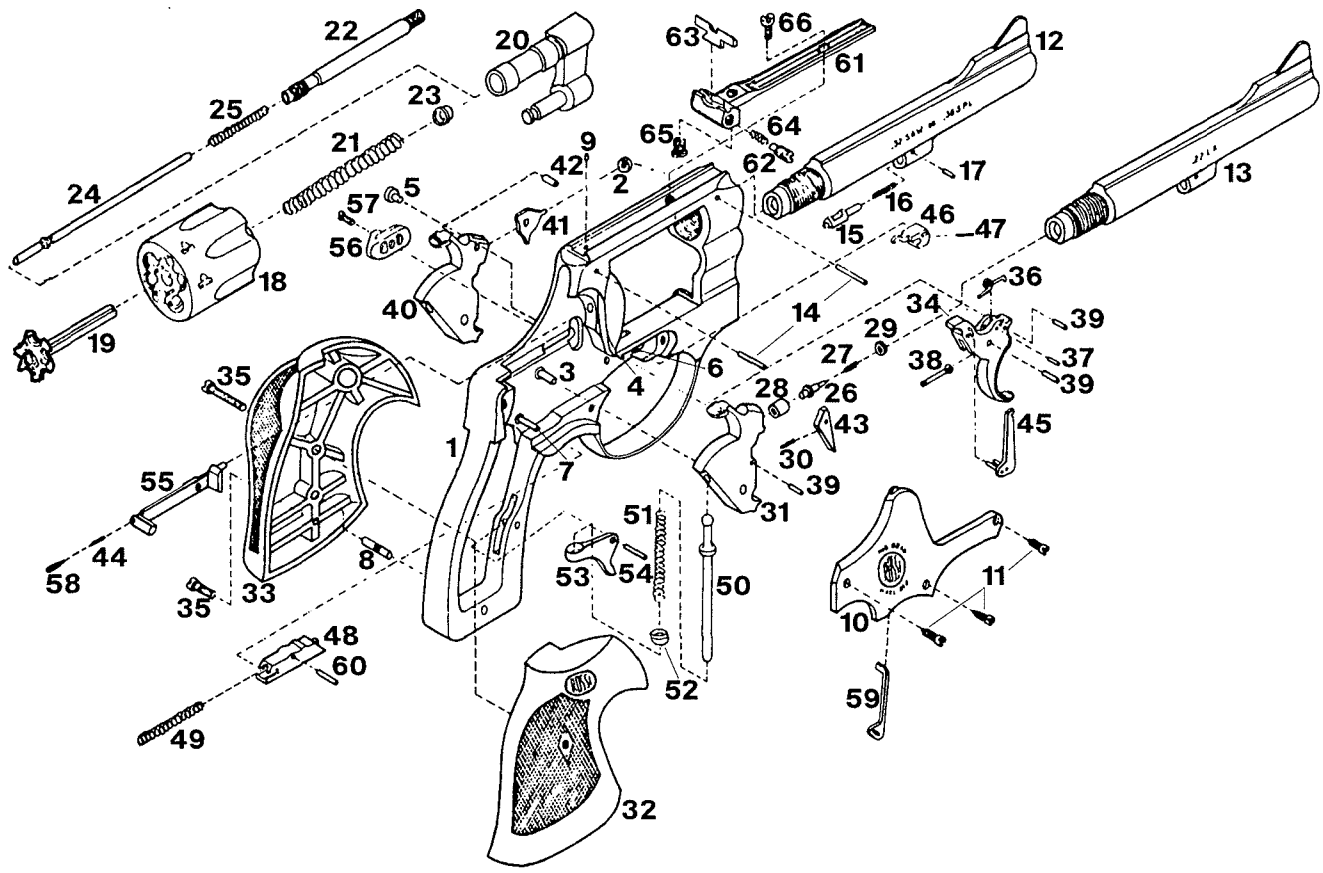

| | | | |
|---|---|---|---|
| **1** | Frame with Bushing and Pins | **28** | Left Grip |
| **2** | Hammer Pin | **29** | Grip Screw |
| **3** | Trigger Pin | **30** | Trigger |
| **4** | Frame Lug | **31** | Hand Lever Spring |
| **5** | Cylinder Stop and Rebound Slide Pin | **32** | Hand Lever Spring Pin |
| **6** | Stock Pin | **33** | Trigger Lever |
| **7** | Sideplate | **34** | Trigger Lever Pins and Sear Spring Pin |
| **8** | Sideplate Screws | **35** | Target Hammer |
| **9** | Barrel, 2" | **36** | Sear |
| **10** | Barrel, 3" | **37** | Sear Spring and Bolt Plunger Spring |
| **11** | Barrel Pin and Firing Pin Retainer Pin | **38** | Hand |
| **12** | Locking Bolt | **39** | Cylinder Stop |
| **13** | Locking Bolt Spring | **40** | Cylinder Stop Spring |
| **14** | Locking Bolt Pin | **41** | Rebound Slide |
| **15** | Firing Pin | **42** | Rebound Slide Spring |
| **16** | Firing Pin Spring | **43** | Mainspring Rod |
| **17** | Firing Pin Bushing | **44** | Mainspring |
| **18** | Firing Pin Washer | **45** | Mainspring Swivel |
| **19** | Cylinder | **46** | Mainspring Stop |
| **20** | Extractor | **47** | Mainspring Stop Pin |
| **21** | Extractor Spring | **48** | Bolt |
| **22** | Extractor Rod | **49** | Thumb-Piece |
| **23** | Extractor Collar | **50** | Thumb-Piece Screw |
| **24** | Center Pin | **51** | Bolt Plunger |
| **25** | Center Pin Spring | **52** | Hammer Block |
| **26** | Yoke (Crane) | **53** | Hammer Block Pin |
| **27** | Right Grip | | |

# Model 68, 69, 70 and 31 Revolver



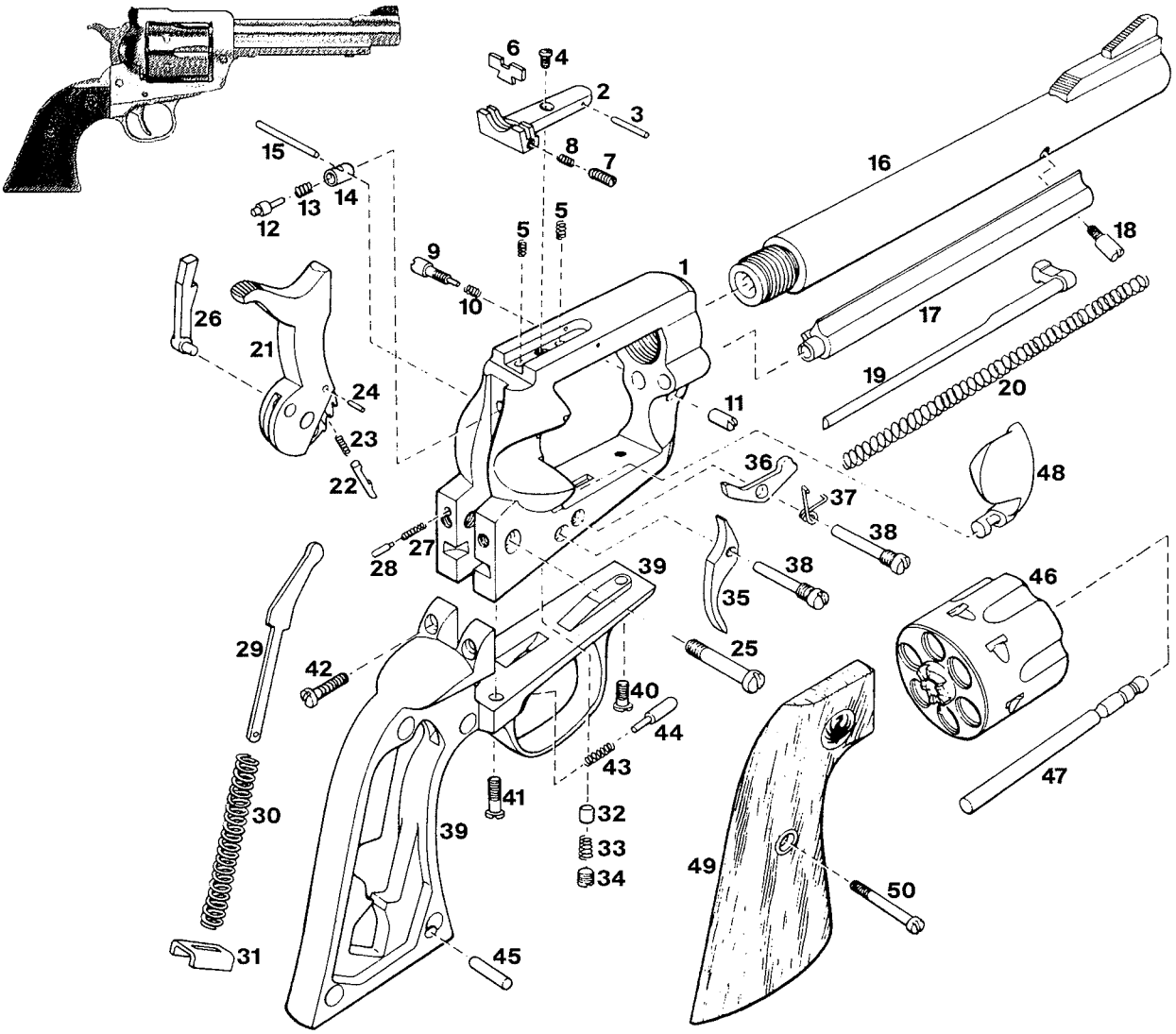

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **22** | Firing Pin Spring | **43** | Mainspring |
| **2** | Hammer Nose Bushing | **23** | Firing Pin Bushing | **44** | Mainspring Swivel |
| **3** | Hammer Pin | **24** | Firing Pin Washer | **45** | Mainspring Stop |
| **4** | Trigger Pin | **25** | Trigger | **46** | Mainspring Stop Pin |
| **5** | Frame Lug | **26** | Hand Lever Spring | **47** | Bolt |
| **6** | Sideplate | **27** | Hand Lever Spring Pin | **48** | Bolt Plunger |
| **7** | Barrel Pin | **28** | Trigger Lever | **49** | Thumb-Piece |
| **8** | Barrel | **29** | Trigger Lever Pins | **50** | Thumb-Piece Screw |
| **9** | Stock Pin | **30** | Target Hammer | **51** | Hammer Block |
| **10** | Plate Screws | **31** | Standard Hammer | **52** | Hammer Block Pin |
| **11** | Locking Bolt | **32** | Hammer Nose | **53** | Cylinder Stop Pin |
| **12** | Locking Bolt Spring | **33** | Hammer Nose Rivet | **54** | Rebound Slide Pin |
| **13** | Locking Bolt Pin | **34** | Sear | **55** | Elevation Screw Pin |
| **14** | Yoke (Crane) | **35** | Sear Spring | **56** | Rear Sight Base |
| **15** | Extractor Spring | **36** | Bolt Spring | **57** | Rear Sight Windage Screw |
| **16** | Extractor Rod | **37** | Hand | **58** | Rear Sight Leaf |
| **17** | Extractor Collar | **38** | Cylinder Stop | **59** | Rear Sight Windage Spring |
| **18** | Center Pin | **39** | Cylinder Stop Spring | **60** | Rear Sight Elevation Screw |
| **19** | Center Pin Spring | **40** | Rebound Slide | **61** | Rear Sight Lock Screw |
| **20** | Cylinder with Extractor and Pins | **41** | Rebound Slide Spring | **62** | Grips |
| **21** | Firing Pin | **42** | Mainspring Rod | **63** | Grip Screw |

# Target Revolver



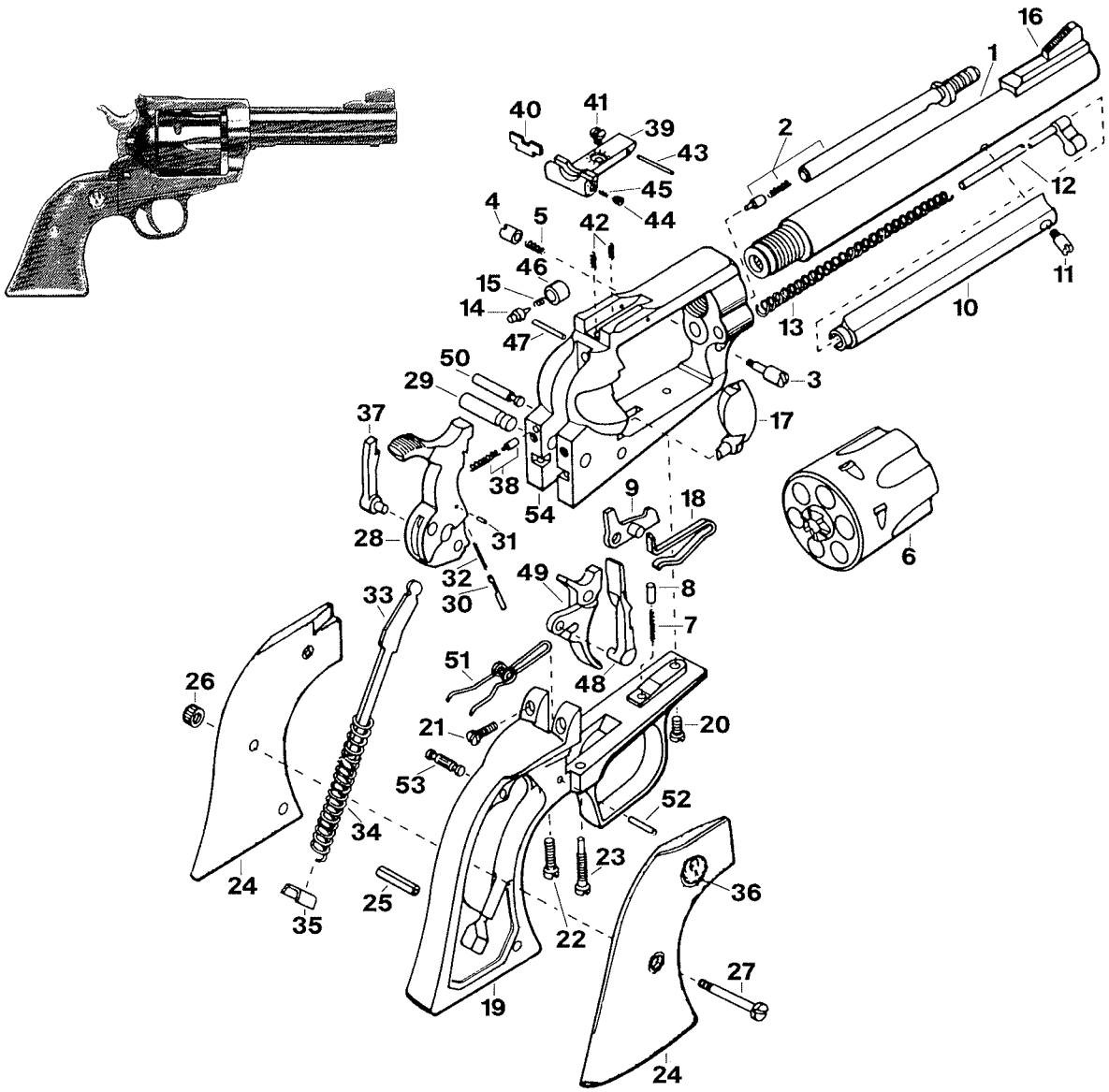

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame with Bushing and Pins | **23** | Extractor Collar | **45** | Hand |
| **2** | Hammer Nose Bushing | **24** | Center Pin | **46** | Cylinder Stop |
| **3** | Hammer Pin | **25** | Center Pin Spring | **47** | Cylinder Stop Spring |
| **4** | Trigger Pin | **26** | Firing Pin | **48** | Rebound Slide |
| **5** | Frame Lug | **27** | Firing Pin Spring | **49** | Rebound Slide Spring |
| **6** | Cylinder Stop Pin | **28** | Firing Pin Bushing | **50** | Mainspring Rod |
| **7** | Rebound Slide Pin | **29** | Firing Pin Washer | **51** | Mainspring |
| **8** | Stock Pin | **30** | Sear Spring | **52** | Mainspring Swivel |
| **9** | Elevation Screw Pin | **31** | Target Hammer (Rimfire) | **53** | Mainspring Stop |
| **10** | Sideplate | **32** | Right Grip | **54** | Mainspring Stop Pin |
| **11** | Sideplate Screws | **33** | Left Grip | **55** | Bolt |
| **12** | Barrel 38 | **34** | Trigger | **56** | Thumb-Piece |
| **13** | Barrel 22 | **35** | Grip Screw | **57** | Thumb-Piece Screw |
| **14** | Barrel Pins | **36** | Hand Lever Spring | **58** | Bolt Plunger |
| **15** | Locking Bolt | **37** | Hand Lever Spring Pin | **59** | Hammer Block |
| **16** | Locking Bolt Spring | **38** | Trigger Lever | **60** | Hammer Block Pin |
| **17** | Locking Bolt Pin | **39** | Trigger Lever Pins | **61** | Rear Sight Base |
| **18** | Cylinder | **40** | Target Hammer (Centerfire) | **62** | Rear Sight Windage Screw |
| **19** | Extractor | **41** | Hammer Nose | **63** | Rear Sight Leaf |
| **20** | Yoke (Crane) | **42** | Hammer Nose Rivet | **64** | Rear Sight Spring |
| **21** | Extractor Spring | **43** | Sear | **65** | Rear Sight Elevation Screw |
| **22** | Extractor Rod | **44** | Bolt Plunger Spring | **66** | Rear Sight Lock Screw |

# 44 Magnum Blackhawk Revolver



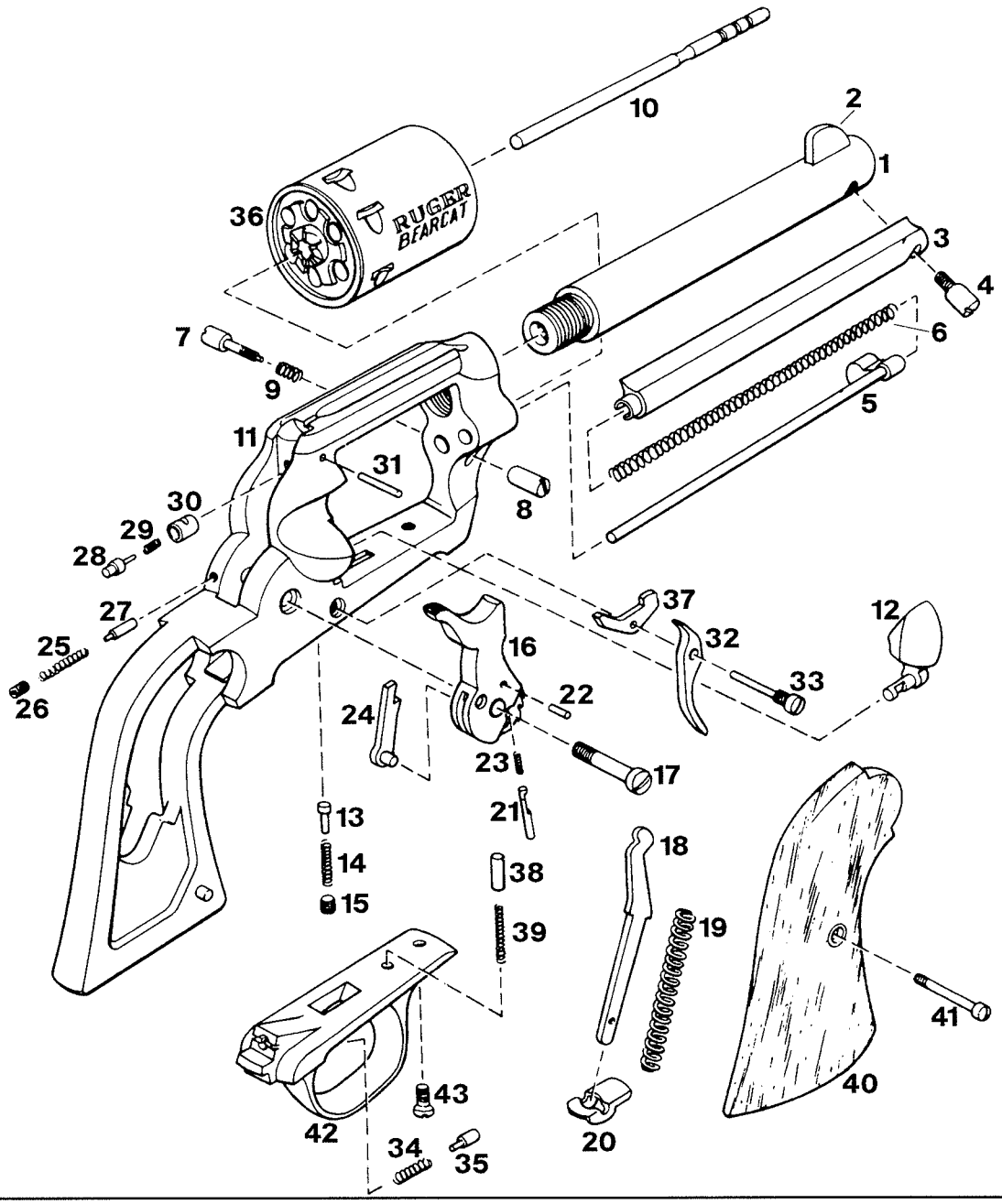

| | | | | | |
|---|---|---|---|---|---|
| **1** | Cylinder Frame | **18** | Ejector Housing Screw | **35** | Trigger |
| **2** | Rear Sight | **19** | Ejector Rod Assembly | **36** | Cylinder Latch |
| **3** | Rear Sight Pivot Pin | **20** | Ejector Spring | **37** | Cylinder Latch Spring |
| **4** | Rear Sight Elevation Screw | **21** | Hammer | **38** | Trigger and Latch Pivot Screws |
| **5** | Rear Sight Elevation Springs | **22** | Hammer Plunger | **39** | Grip Frame |
| **6** | Rear Sight Leaf | **23** | Hammer Plunger Spring | **40** | Front Grip Frame Screw |
| **7** | Rear Sight Leaf Screw | **24** | Hammer Plunger Retaining Pin | **41** | Lower Grip Frame Screws |
| **8** | Rear Sight Leaf Spring | **25** | Hammer Pivot Screw | **42** | Rear Grip Frame Screws |
| **9** | Base Pin Latch | **26** | Pawl | **43** | Trigger Spring |
| **10** | Base Pin Latch Spring | **27** | Pawl Spring | **44** | Trigger Spring Plunger |
| **11** | Base Pin Latch Nut | **28** | Pawl Spring Plunger | **45** | Grip Pin |
| **12** | Firing Pin | **29** | Hammer Strut | **46** | Cylinder |
| **13** | Firing Pin Spring | **30** | Mainspring | **47** | Base Pin |
| **14** | Recoil Plate | **31** | Mainspring Seat | **48** | Gate |
| **15** | Recoil Plate Retaining Pin | **32** | Gate Detent Plunger | **49** | Grip Panels |
| **16** | Barrel | **33** | Gate Detent Plunger Spring | **50** | Grip Screw |
| **17** | Ejector Housing | **34** | Gate Detent Plunger Screw | | |

# 357 Maximum Blackhawk



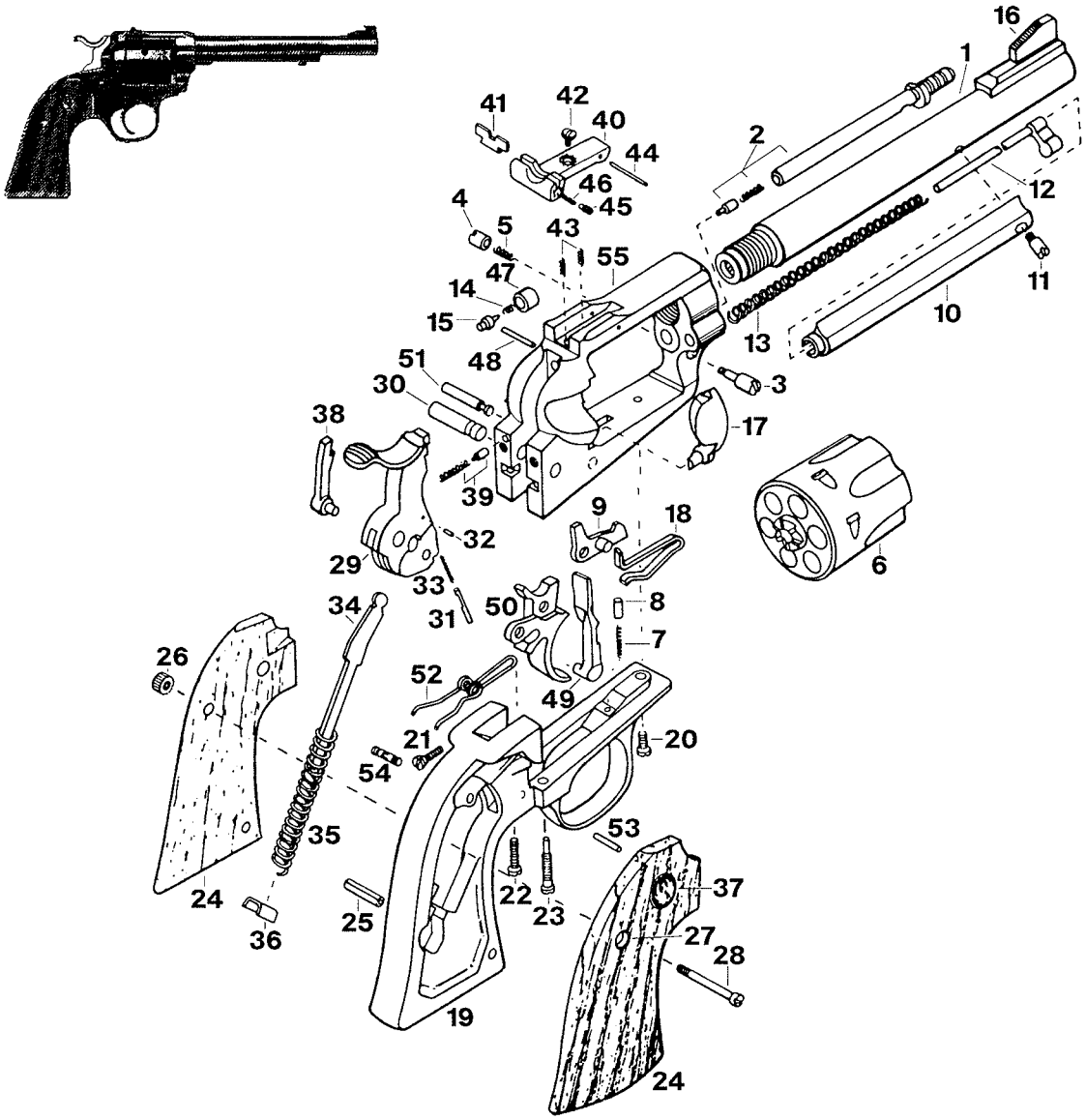

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame Screw, Front | **39** | Rear Sight Assembly |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Top | **40** | Rear Sight Blade |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Bottom | **41** | Rear Sight Elevation Screw |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw and Pivot Lock | **42** | Rear Sight Elevation Springs |
| **5** | Base Pin Latch Spring | **24** | Grip Panels, Complete | **43** | Rear Sight Pivot Pin |
| **6** | Cylinder | **25** | Grip Panel Dowel | **44** | Rear Sight Windage Adjusting Screw |
| **7** | Cylinder Latch Spring | **26** | Grip Panel Ferrule, Left | **45** | Rear Sight Windage Spring |
| **8** | Cylinder Latch Spring Plunger | **27** | Grip Panel Screw | **46** | Recoil Plate |
| **9** | Cylinder Latch | **28** | Hammer Assembly | **47** | Recoil Plate Cross Pin |
| **10** | Ejector Housing | **29** | Hammer Pivot | **48** | Transfer Bar |
| **11** | Ejector Housing Screw | **30** | Hammer Plunger | **49** | Trigger |
| **12** | Ejector Rod | **31** | Hammer Plunger Pin | **50** | Trigger Pivot |
| **13** | Ejector Rod Spring | **32** | Hammer Plunger Spring | **51** | Trigger Spring |
| **14** | Firing Pin | **33** | Hammer Strut | **52** | Trigger Spring Pin |
| **15** | Firing Pin Rebound Spring | **34** | Mainspring | **53** | Trigger Spring Retaining Pin |
| **16** | Front Sight | **35** | Mainspring Seat | **54** | Frame |
| **17** | Gate | **36** | Medallion | **Parts Not Shown** | |
| **18** | Gate Detent Spring | **37** | Pawl | | Grip Panel Ferrule, Right |
| **19** | Grip Frame | **38** | Pawl Spring and Plunger | | Rear Sight Detent Ball |

# Bearcat 22 Revolver



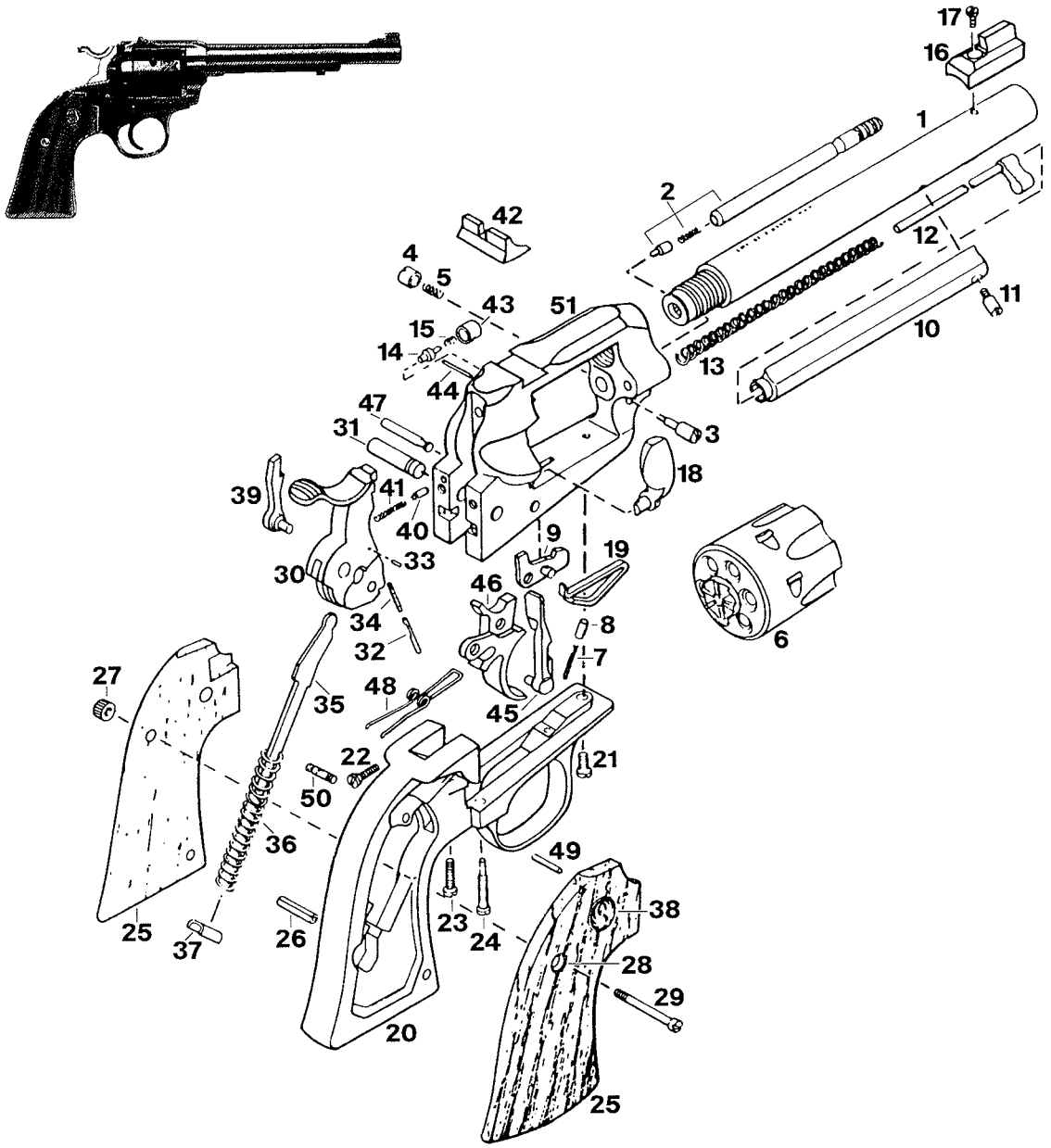

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Hammer | **31** | Recoil Plate Cross Pin |
| **2** | Front Sight | **17** | Hammer Pivot | **32** | Trigger |
| **3** | Ejector Housing | **18** | Hammer Strut | **33** | Trigger Pivot |
| **4** | Ejector Housing Screw | **19** | Hammer Spring | **34** | Trigger Spring |
| **5** | Ejector Rod Assembly | **20** | Hammer Spring Seat | **35** | Trigger Spring Plunger |
| **6** | Ejector Spring | **21** | Hammer Plunger | **36** | Cylinder |
| **7** | Base Pin Latch Body | **22** | Hammer Plunger Pin | **37** | Cylinder Latch |
| **8** | Base Pin Latch Nut | **23** | Hammer Plunger Spring | **38** | Cylinder Latch Plunger |
| **9** | Base Pin Latch Spring | **24** | Pawl | **39** | Cylinder Latch Spring |
| **10** | Base Pin | **25** | Pawl Spring | **40** | Grip Panel |
| **11** | Frame | **26** | Pawl Screw | **41** | Grip Panel Screw |
| **12** | Gate Assembly | **27** | Pawl Spring Plunger | **42** | Trigger Guard |
| **13** | Gate Detent Plunger | **28** | Firing Pin | **43** | Trigger Guard Screw |
| **14** | Gate Detent Spring | **29** | Firing Pin Rebound Spring | | |
| **15** | Gate Retaining Screw | **30** | Recoil Plate | | |

# Bisley Revolver



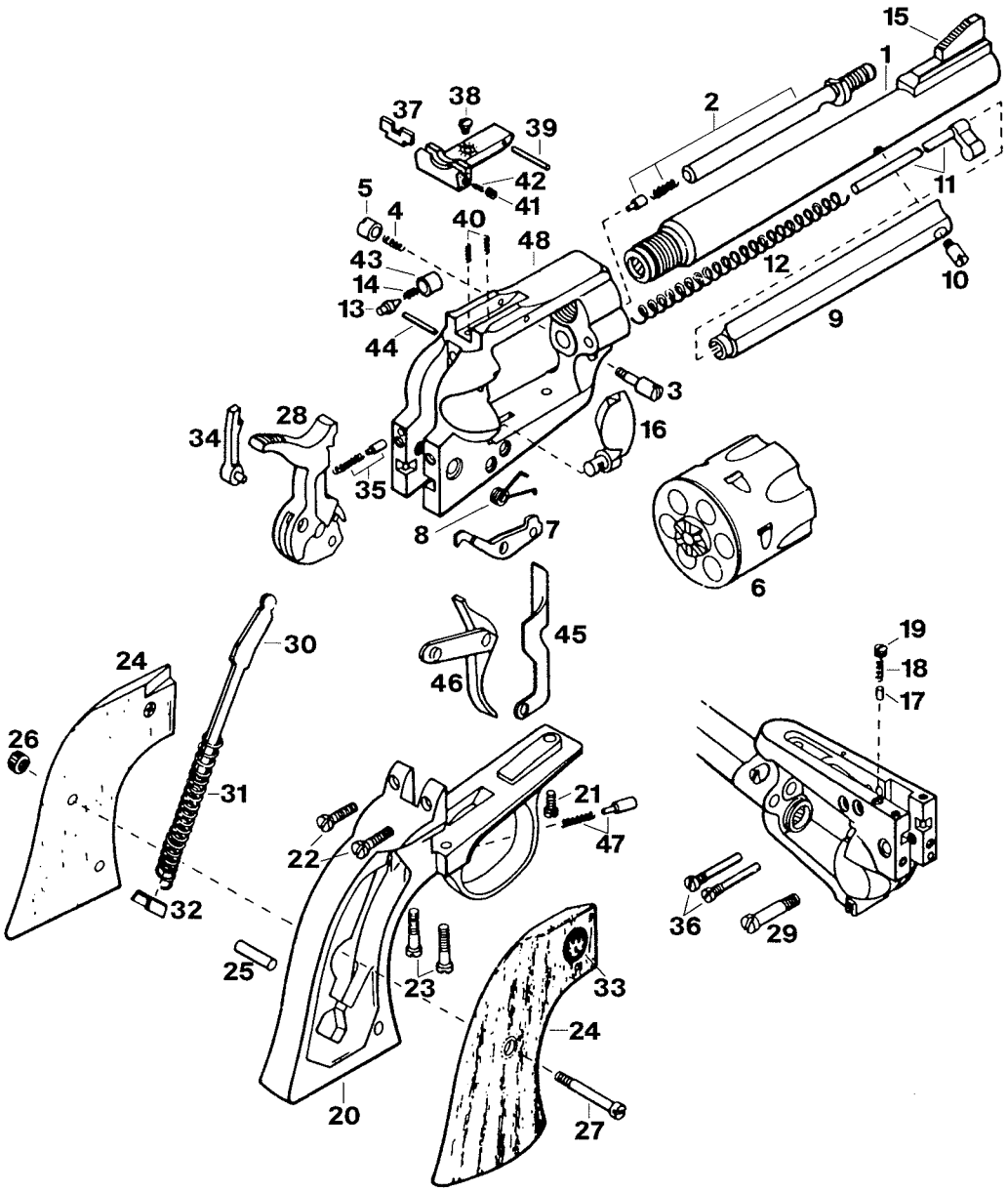

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame Screw, Front | **39** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Back | **40** | Rear Sight Assembly, Complete |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Bottom | **41** | Rear Sight Blade |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw and Pivot Lock | **42** | Rear Sight Elevation Screw |
| **5** | Base Pin Latch Spring | **24** | Grip Panels | **43** | Rear Sight Elevation Springs |
| **6** | Cylinder | **25** | Grip Panel Dowel | **44** | Rear Sight Pivot Pin |
| **7** | Cylinder Latch Spring | **26** | Grip Panel Ferrule, Left | **45** | Rear Sight Windage Adjusting Screw |
| **8** | Cylinder Latch Spring Plunger | **27** | Grip Panel Ferrule, Right | **46** | Rear Sight Windage Spring |
| **9** | Cylinder Latch | **28** | Grip Panel Screw | **47** | Recoil Plate |
| **10** | Ejector Housing | **29** | Hammer Assembly | **48** | Recoil Plate Cross Pin |
| **11** | Ejector Housing Screw | **30** | Hammer Pivot | **49** | Transfer Bar |
| **12** | Ejector Rod Assembly | **31** | Hammer Plunger | **50** | Trigger |
| **13** | Ejector Rod Spring | **32** | Hammer Plunger Pin | **51** | Trigger Pivot |
| **14** | Firing Pin Rebound Spring | **33** | Hammer Plunger Spring | **52** | Trigger Spring |
| **15** | Firing Pin | **34** | Hammer Strut | **53** | Trigger Spring Pin |
| **16** | Front Sight | **35** | Mainspring | **54** | Trigger Spring Retaining Pin |
| **17** | Gate | **36** | Mainspring Seat | **55** | Frame |
| **18** | Gate Detent Spring | **37** | Medallion | **Parts Not Shown** | |
| **19** | Grip Frame | **38** | Pawl | | Rear Sight Detent Ball |

# Bisley Rimfire Revolver



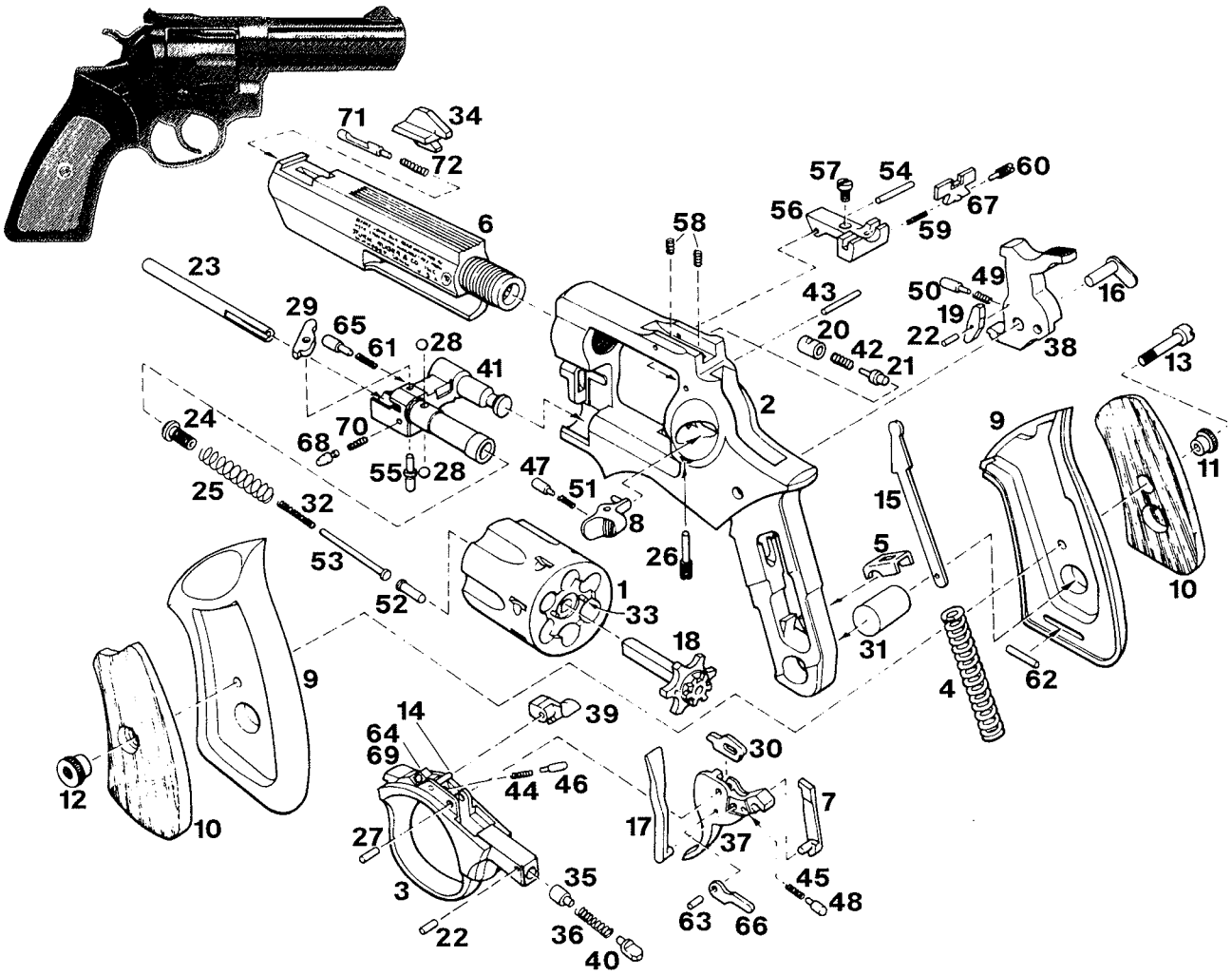

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Gate | **35** | Hammer Strut |
| **2** | Base Pin Assembly | **19** | Gate Detent Spring | **36** | Mainspring |
| **3** | Base Pin Latch | **20** | Grip Frame | **37** | Mainspring Seat |
| **4** | Base Pin Latch Nut | **21** | Grip Frame Screw, Front | **38** | Medallion |
| **5** | Base Pin Latch Spring | **22** | Grip Frame Screw, Back | **39** | Pawl |
| **6** | Cylinder | **23** | Grip Frame Screw, Bottom | **40** | Pawl Plunger |
| **7** | Cylinder Latch Spring | **24** | Grip Frame Screw and Pivot Lock | **41** | Pawl Plunger Spring |
| **8** | Cylinder Latch Spring Plunger | **25** | Grip Panels, Complete | **42** | Rear Sight |
| **9** | Cylinder Latch | **26** | Grip Panel Dowel | **43** | Recoil Plate |
| **10** | Ejector Housing | **27** | Grip Panel Ferrule, Left | **44** | Recoil Plate Cross Pin |
| **11** | Ejector Housing Screw | **28** | Grip Panel Ferrule, Right | **45** | Transfer Bar |
| **12** | Ejector Rod Assembly | **29** | Grip Panel Screw | **46** | Trigger |
| **13** | Ejector Rod Spring | **30** | Hammer Assembly | **47** | Trigger Pivot |
| **14** | Firing Pin | **31** | Hammer Pivot | **48** | Trigger Spring |
| **15** | Firing Pin Rebound Spring | **32** | Hammer Plunger | **49** | Trigger Spring Pin |
| **16** | Front Sight | **33** | Hammer Plunger Pin | **50** | Trigger Spring Retaining Pin |
| **17** | Front Sight Screw | **34** | Hammer Plunger Spring | **51** | Frame |

# Blackhawk and Super Blackhawk Revolver



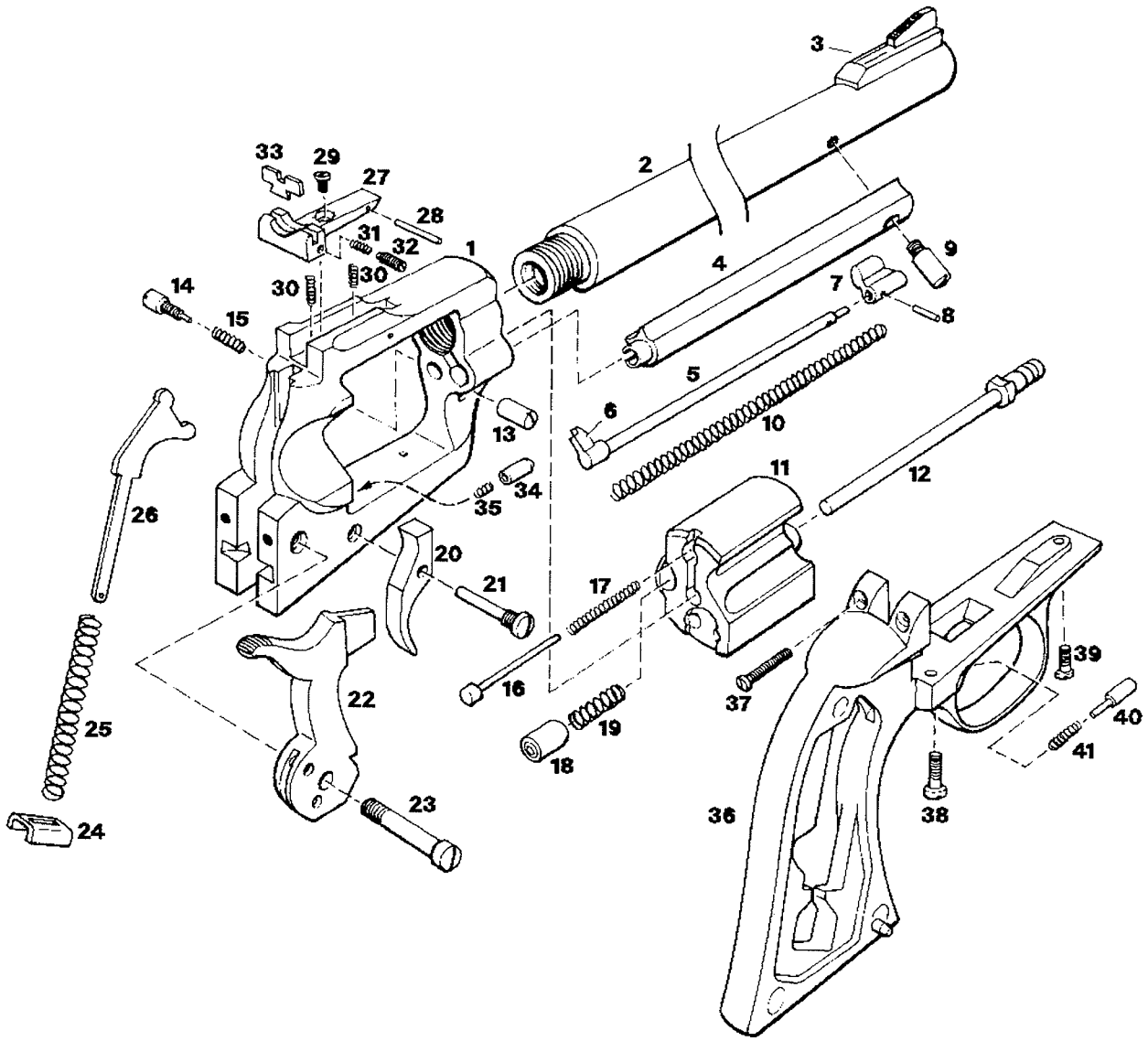

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Gate Detent Spring | **35** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **19** | Gate Spring Screw | **36** | Pivot Screws |
| **3** | Base Pin Latch | **20** | Grip Frame | **37** | Rear Sight Blade |
| **4** | Base Pin Latch Spring | **21** | Grip Frame Screw, Front | **38** | Rear Sight Elevation Screw |
| **5** | Base Pin Nut | **22** | Grip Frame Screws, Back | **39** | Rear Sight Pivot Pin |
| **6** | Cylinder | **23** | Grip Frame Screws, Bottom | **40** | Rear Sight Springs |
| **7** | Cylinder Latch | **24** | Grip Panels | **41** | Rear Sight Windage |
| **8** | Cylinder Latch Spring | **25** | Grip Panel Dowel | | Adjusting<R>Screw |
| **9** | Ejector Housing | **26** | Grip Panel Ferrule, Left | **42** | Rear Sight Windage Spring |
| **10** | Ejector Housing Screw | **27** | Grip Panel Screw | **43** | Recoil Plate |
| **11** | Ejector Rod Assembly | **28** | Hammer | **44** | Recoil Plate Cross Pin |
| **12** | Ejector Spring | **29** | Hammer Pivot | **45** | Transfer Bar |
| **13** | Firing Pin | **30** | Hammer Strut | **46** | Trigger |
| **14** | Firing Pin Rebound Spring | **31** | Mainspring | **47** | Trigger Spring and Plunger |
| **15** | Front Sight | **32** | Mainspring Seat | **48** | Frame |
| **16** | Gate Assembly | **33** | Medallion | **Parts Not Shown** | |
| **17** | Gate Detent Plunger | **34** | Pawl | | Grip Panel Ferrule, Right |

# GP-100 Revolver



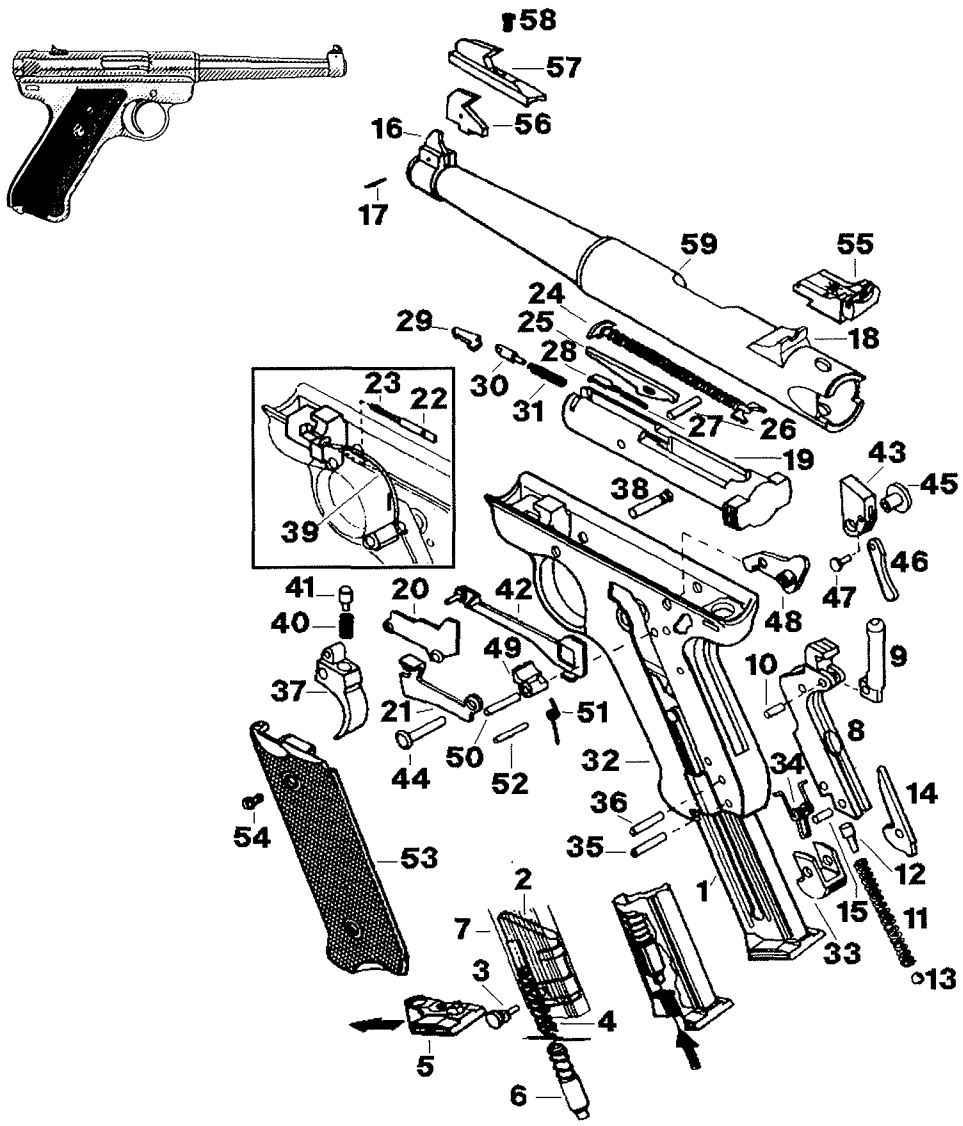

| | | | | | |
|---|---|---|---|---|---|
| **1** | Cylinder | **25** | Ejector Spring | **50** | Hammer Dog Spring Plunger |
| **2** | Frame | **26** | Crane Latch Pivot | **51** | Crane Latch Spring |
| **3** | Trigger Guard | **27** | Trigger Pivot Pin | **52** | Center Pin Lock |
| **4** | Mainspring | **28** | Cylinder Retaining Balls | **53** | Center Pin Rod |
| **5** | Mainspring Seat | **29** | Front Latch | **54** | Rear Sight Cross Pin |
| **6** | Barrel | **30** | Trigger Plunger | **55** | Front Latch Pivot Pin |
| **7** | Pawl | **31** | Grip Panel Locator | **56** | Rear Sight Base |
| **8** | Crane Latch | **32** | Center Pin Spring | **57** | Rear Sight Elevation Screw |
| **9** | Grip Panels | **33** | Ejector Alignment Pins | **58** | Rear Sight Elevation Springs |
| **10** | Panel Inserts | **34** | Front Sight | **59** | Rear Sight Windage Spring |
| **11** | Grip Ferrule, Right | **35** | Trigger Link Plunger | **60** | Rear Sight Windage Adjustment Screw |
| **12** | Grip Ferrule, Left | **36** | Trigger Guard Latch Spring | **61** | Front Latch Spring |
| **13** | Grip Panel Screw | **37** | Trigger | **62** | Disassembly Pin |
| **14** | Cylinder Latch Pivot | **38** | Hammer | **63** | Trigger Link Pin |
| **15** | Hammer Strut | **39** | Cylinder Latch | **64** | Crane Pivot Lock Plunger |
| **16** | Hammer Pivot Assembly | **40** | Trigger Guard Latch | **65** | Front Latch Spring Plunger |
| **17** | Transfer Bar | **41** | Crane and Crane Pivot Assembly | **66** | Trigger Link |
| **18** | Ejector | **42** | Firing Pin Rebound Spring | **67** | Rear Sight Blade |
| **19** | Hammer Dog | **43** | Recoil Plate Cross Pin | **68** | Front Latch Pivot Lock |
| **20** | Recoil Plate | **44** | Cylinder Latch Spring | **69** | Crane Pivot Lock Spring |
| **21** | Firing Pin | **45** | Pawl Plunger Spring | **70** | Front Latch Pivot Lock Spring |
| **22** | Hammer Dog Pivot Pin and Trigger Guard Latch Pin | **46** | Cylinder Latch Plunger | **71** | Front Sight Plunger |
| | | **47** | Crane Latch Spring Plunger | **72** | Front Sight Plunger Spring |
| **23** | Ejector Rod | **48** | Pawl Plunger | | |
| **24** | Ejector Retainer | **49** | Hammer Dog Spring | | |

# Hawkeye



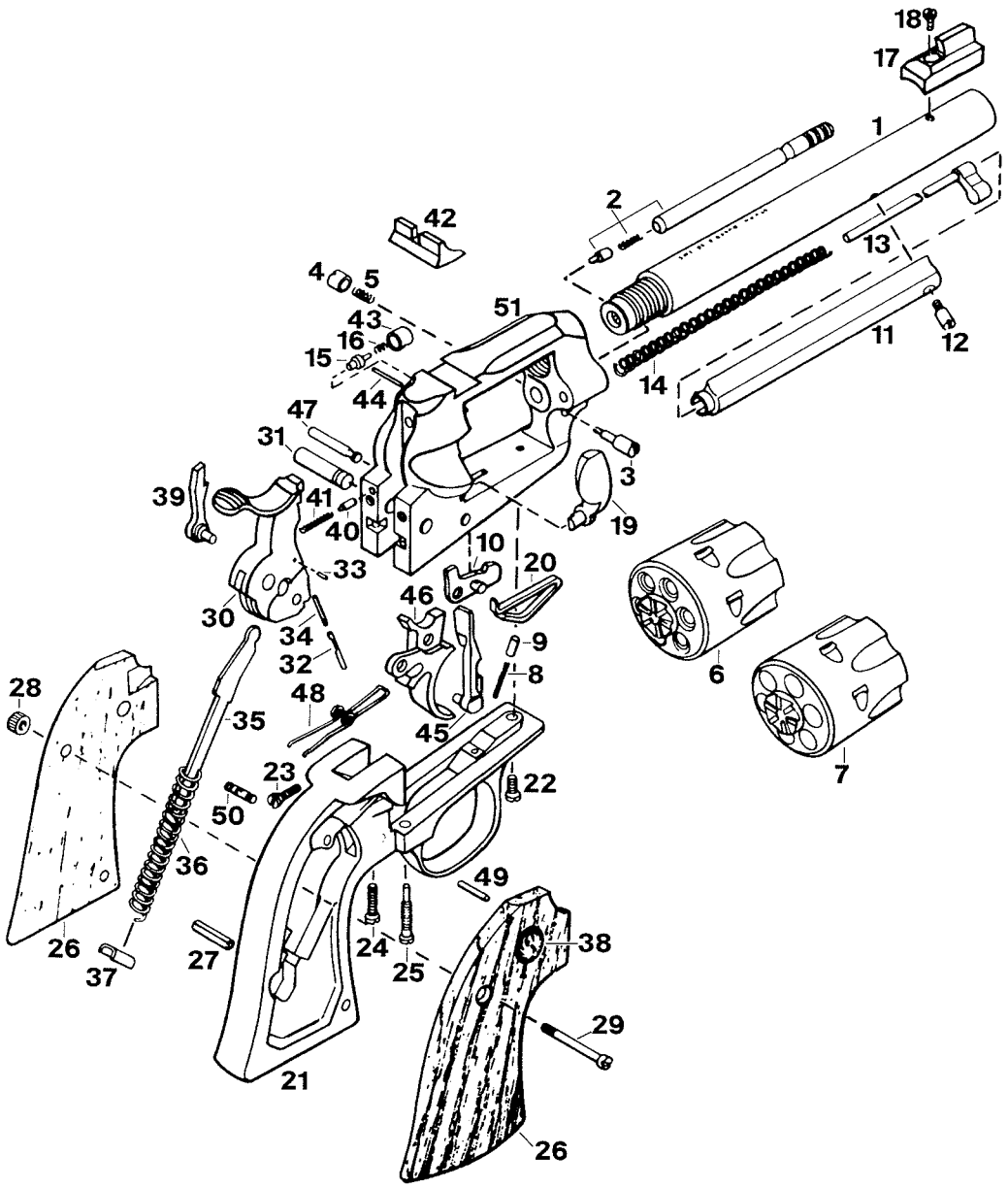

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **15** | Base Pin Latch Spring | **29** | Elevating Screw |
| **2** | Barrel | **16** | Firing Pin | **30** | Elevating Springs |
| **3** | Front Sight | **17** | Firing Pin Spring | **31** | Windage Spring |
| **4** | Ejector Housing | **18** | Breechblock Lock Plunger | **32** | Windage Screw |
| **5** | Ejector Rod | **19** | Lock Plunger Spring | **33** | Rear Sight Leaf |
| **6** | Ejector | **20** | Trigger | **34** | Detent Plunger |
| **7** | Ejector Thumb-Piece | **21** | Trigger Screw | **35** | Detent Plunger Spring |
| **8** | Ejector Thumb-Piece Pin | **22** | Hammer | **36** | Grip Frame |
| **9** | Ejector Housing Screw | **23** | Hammer Screw | **37** | Rear Grip Frame Screws |
| **10** | Ejector Spring | **24** | Mainspring Seat | **38** | Lower Grip Frame Screws |
| **11** | Breechblock | **25** | Mainspring | **39** | Front Grip Frame Screw |
| **12** | Base Pin | **26** | Hammer Strut | **40** | Trigger Spring Plunger |
| **13** | Base Pin Latch Nut | **27** | Rear Sight Assembly | **41** | Trigger Spring |
| **14** | Base Pin Latch | **28** | Rear Sight Pivot Pin | | |

# Mark II Standard and Target Auto



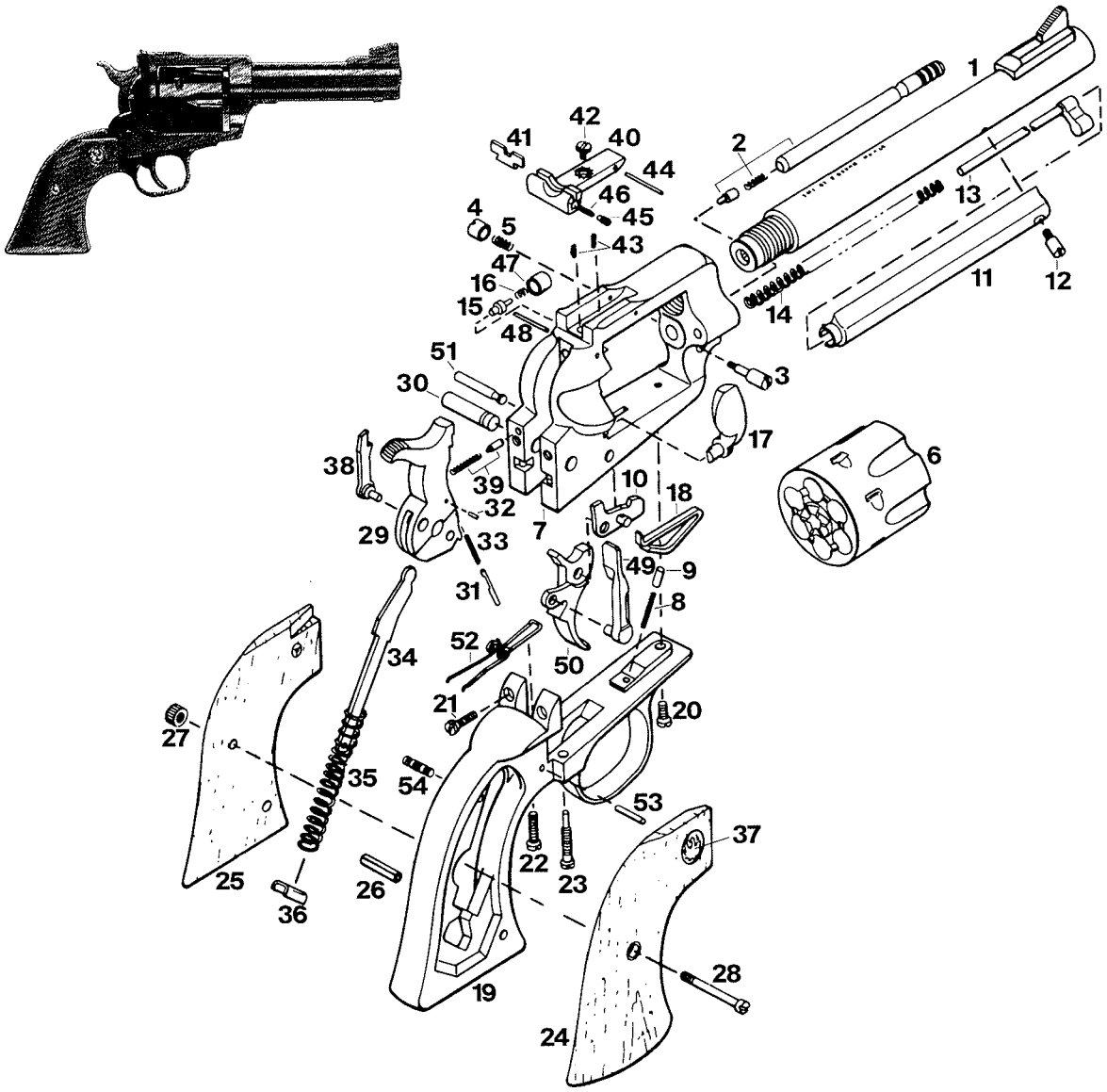

| | | | | | |
|---|---|---|---|---|---|
| **1** | Magazine, Complete | **21** | Bolt Stop Thumb-Piece | **42** | Disconnector |
| **2** | Magazine Follower | **22** | Bolt Stop Plunger | **43** | Hammer |
| **3** | Magazine Follower Button | **23** | Bolt Stop Plunger Spring | **44** | Hammer Pivot |
| **4** | Magazine Spring | **24** | Recoil Spring Assembly | **45** | Hammer Bushing |
| **5** | Magazine Block (Bottom) | **25** | Firing Pin | **46** | Hammer Strut |
| **6** | Magazine Block Retaining Plunger | **26** | Firing Pin Stop | **47** | Hammer Strut Pin |
| | | **27** | Rebound Spring | **48** | Safety |
| **7** | Magazine Body | **28** | Rebound Spring Support | **49** | Sear |
| **8** | Mainspring Housing | **29** | Extractor | **50** | Sear Pivot |
| **9** | Bolt Stop Pin | **30** | Extractor Plunger | **51** | Sear Spring |
| **10** | Bolt Stop Pivot Pin | **31** | Extractor Spring | **52** | Sear Spring Stop Pin |
| **11** | Mainspring | **32** | Grip Frame with Trigger Guard | **53** | Grip Panels |
| **12** | Mainspring Plunger | **33** | Magazine Latch | **54** | Grip Panel Screws |
| **13** | Detent Ball | **34** | Magazine Latch Spring | **55** | Adjustable Rear Sight, Target |
| **14** | Housing Latch | **35** | Magazine Latch Pin | **56** | Front Sight Blade, Target |
| **15** | Housing Latch Pivot | **36** | Magazine Latch Stop Pin | **57** | Ramp Front Sight, Target |
| **16** | Front Sight Blade | **37** | Trigger | **58** | Ramp Front Sight Screw, Target |
| **17** | Front Sight Pin | **38** | Trigger Pivot | **59** | Barrel |
| **18** | Rear Sight (Standard Model) | **39** | Trigger Pivot Retainer | **Parts Not Shown** | |
| **19** | Bolt | **40** | Trigger Spring | | Medallion |
| **20** | Bolt Stop Assembly | **41** | Trigger Spring Plunger | | Trigger with Overstop Travel |

# New Model Bisley Revolver



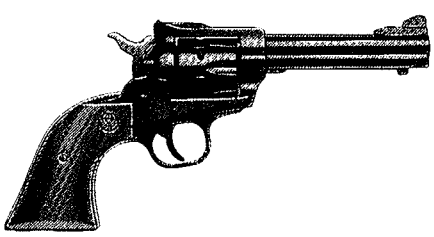

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Front Sight Screw | **35** | Hammer Strut |
| **2** | Base Pin Assembly | **19** | Gate | **36** | Mainspring |
| **3** | Base Pin Latch | **20** | Gate Detent Spring | **37** | Mainspring Seat |
| **4** | Base Pin Latch Nut | **21** | Grip Frame | **38** | Medallion |
| **5** | Base Pin Latch Spring | **22** | Grip Frame Screw, Front | **39** | Pawl |
| **6** | Cylinder (22 L.R.) | **23** | Grip Frame Screw, Back | **40** | Pawl Plunger |
| **7** | Cylinder (32 H&R Mag.) | **24** | Grip Frame Screw, Bottom | **41** | Pawl Plunger Spring |
| **8** | Cylinder Latch Spring | **25** | Grip Frame Screw and Pivot Lock | **42** | Rear Sight |
| **9** | Cylinder Latch Spring Plunger | **26** | Grip Panels, Complete | **43** | Recoil Plate |
| **10** | Cylinder Latch | **27** | Grip Panel Dowel | **44** | Recoil Plate Cross Pin |
| **11** | Ejector Housing | **28** | Grip Panel Ferrule, Left | **45** | Transfer Bar |
| **12** | Ejector Housing Screw | **29** | Grip Panel Screw | **46** | Trigger |
| **13** | Ejector Rod Assembly | **30** | Hammer Assembly | **47** | Trigger Pivot |
| **14** | Ejector Rod Spring | **31** | Hammer Pivot | **48** | Trigger Spring |
| **15** | Firing Pin | **32** | Hammer Plunger | **49** | Trigger Spring Pin |
| **16** | Firing Pin Rebound Spring | **33** | Hammer Plunger Pin | **50** | Trigger Spring Retaining Pin |
| **17** | Front Sight Ramp | **34** | Hammer Plunger Spring | **51** | Frame |

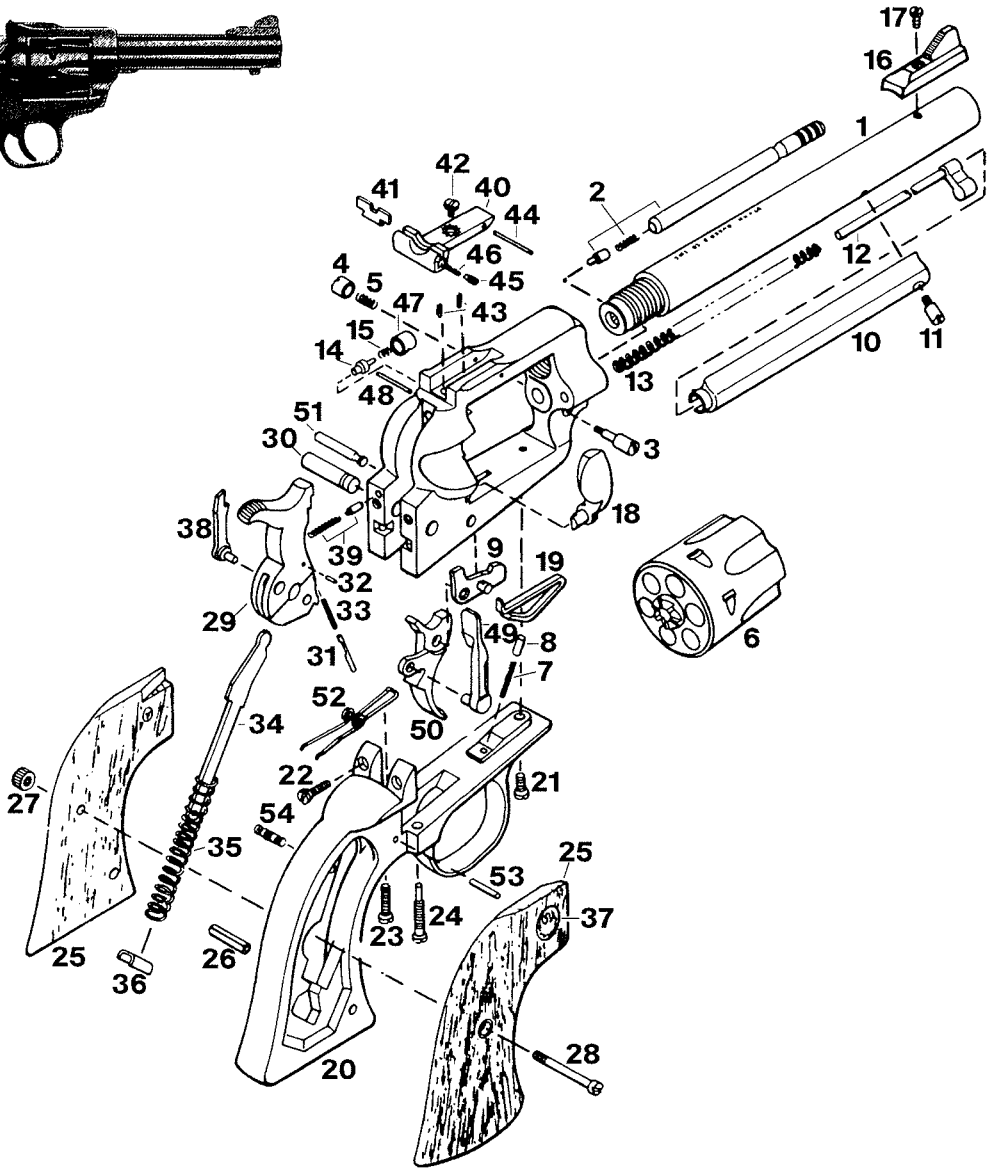
# New Model Blackhawk Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame Screw, Front | **39** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Back | **40** | Rear Sight Assembly, Complete |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Bottom | **41** | Rear Sight Blade |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw and Pivot Lock | **42** | Rear Sight Elevation Screw |
| **5** | Base Pin Latch Spring | **24** | Grip Panel, Right | **43** | Rear Sight Elevation Springs |
| **6** | Cylinder | **25** | Grip Panel, Left | **44** | Rear Sight Pivot Pin |
| **7** | Cylinder Frame | **26** | Grip Panel Dowel | **45** | Rear Sight Windage Adjustment Screw |
| **8** | Cylinder Latch Spring | **27** | Grip Panel Ferrule, Left | **46** | Rear Sight Windage Spring |
| **9** | Cylinder Latch Spring Plunger | **28** | Grip Panel Screw | **47** | Recoil Plate |
| **10** | Cylinder Latch | **29** | Hammer Assembly | **48** | Recoil Plate Cross Pin |
| **11** | Ejector Housing | **30** | Hammer Pivot | **49** | Transfer Bar |
| **12** | Ejector Housing Screw | **31** | Hammer Plunger | **50** | Trigger |
| **13** | Ejector Rod Assembly | **32** | Hammer Plunger Pin | **51** | Trigger Pivot |
| **14** | Ejector Rod Spring | **33** | Hammer Plunger Spring | **52** | Trigger Spring |
| **15** | Firing Pin | **34** | Hammer Strut | **53** | Trigger Spring Pin |
| **16** | Firing Pin Rebound Spring | **35** | Mainspring | **54** | Trigger Spring Retaining Pin |
| **17** | Gate | **36** | Mainspring Seat | **Parts Not Shown** | |
| **18** | Gate Detent Spring and Retainer | **37** | Medallion | | Grip Panel Ferrule, Right |
| **19** | Grip Frame | **38** | Pawl | | |

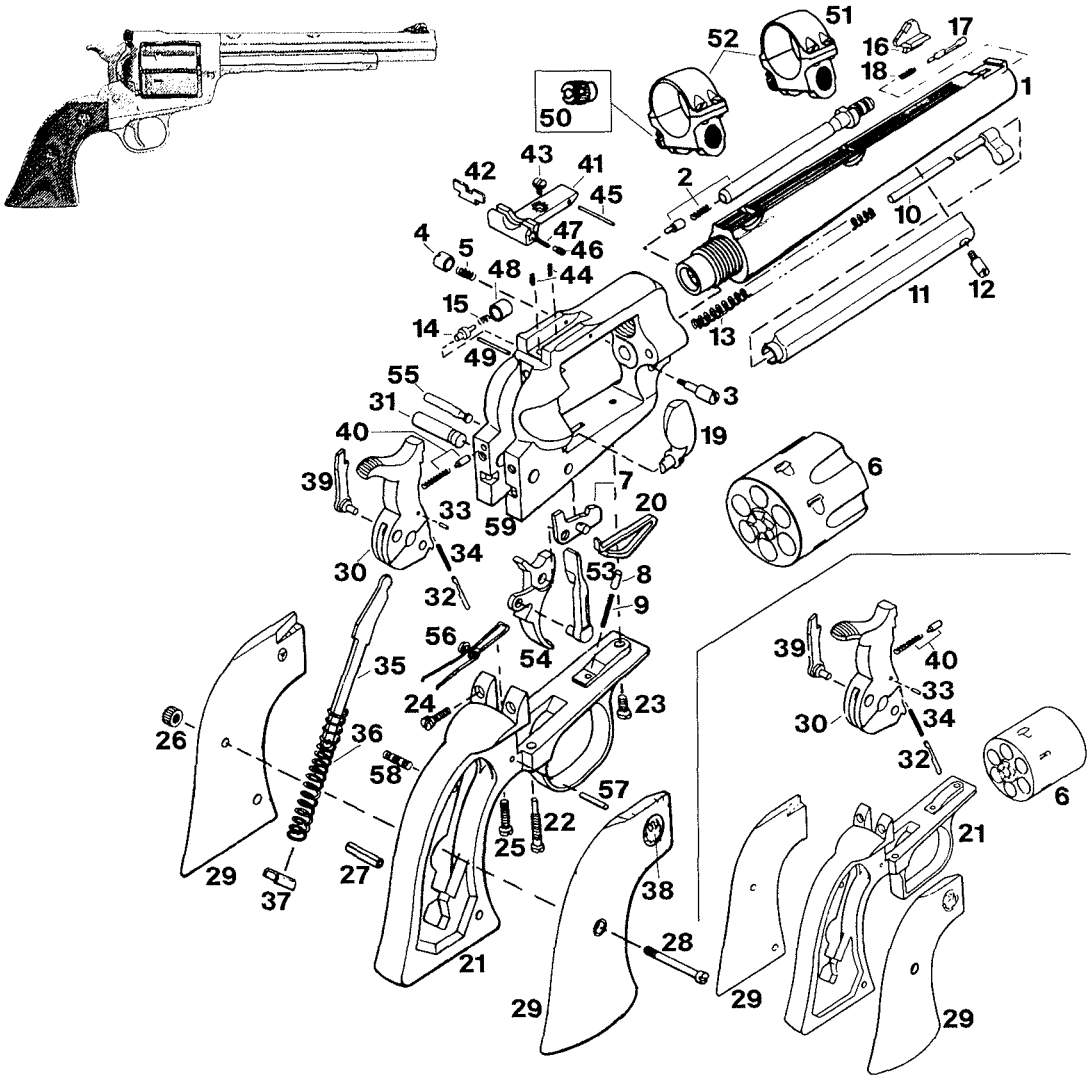
# New Model Single-Six SA Revolver





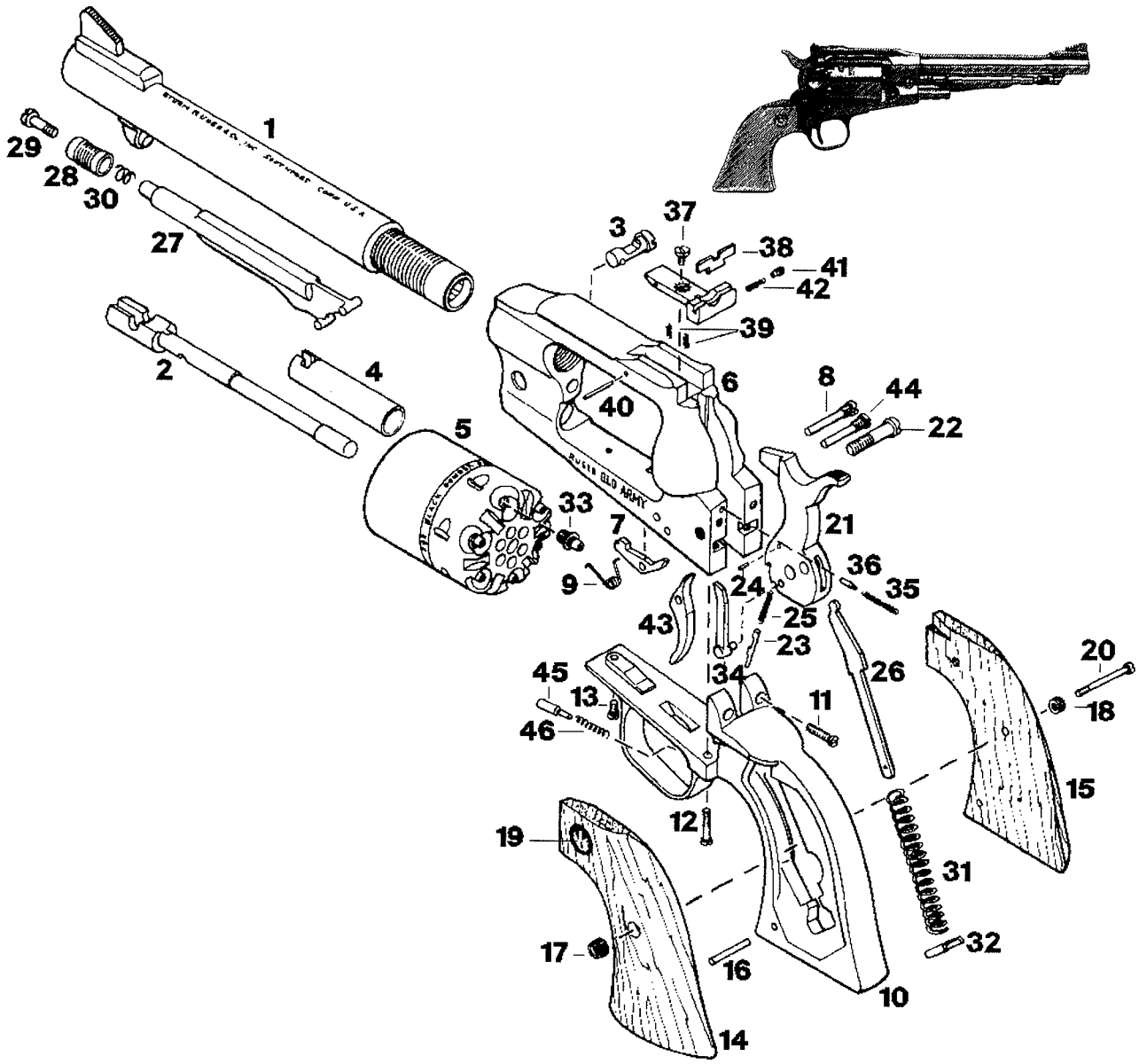

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame | **39** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Front | **40** | Rear Sight Assembly, Complete |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Back | **41** | Rear Sight Blade |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw, Bottom | **42** | Rear Sight Elevation Screw |
| **5** | Base Pin Latch Spring | **24** | Grip Frame Screw and Pivot Lock | **43** | Rear Sight Elevation Springs |
| **6** | Cylinder | **25** | Grip Panels, Complete | **44** | Rear Sight Pivot Pin |
| **7** | Cylinder Latch Spring | **26** | Grip Panel Dowel | **45** | Rear Sight Windage Adjusting Screw |
| **8** | Cylinder Latch Spring Plunger | **27** | Grip Panel Ferrule, Left | **46** | Rear Sight Windage Spring |
| **9** | Cylinder Latch | **28** | Grip Panel Screw | **47** | Recoil Plate |
| **10** | Ejector Housing | **29** | Hammer Assembly | **48** | Recoil Plate Cross Pin |
| **11** | Ejector Housing Screw | **30** | Hammer Pivot | **49** | Transfer Bar |
| **12** | Ejector Rod Assembly | **31** | Hammer Plunger | **50** | Trigger |
| **13** | Ejector Rod Spring | **32** | Hammer Plunger Pin | **51** | Trigger Pivot |
| **14** | Firing Pin | **33** | Hammer Plunger Spring | **52** | Trigger Spring |
| **15** | Firing Pin Rebound Spring | **34** | Hammer Strut | **53** | Trigger Spring Pin |
| **16** | Front Sight | **35** | Mainspring | **54** | Trigger Spring Retaining Pin |
| **17** | Front Sight Screw | **36** | Mainspring Seat | **Parts Not Shown** | |
| **18** | Gate | **37** | Medallion | | Grip Panel Ferrule, Right |
| **19** | Gate Detent Spring | **38** | Pawl | | |

# New Model Super Blackhawk Hunter Model Revolver



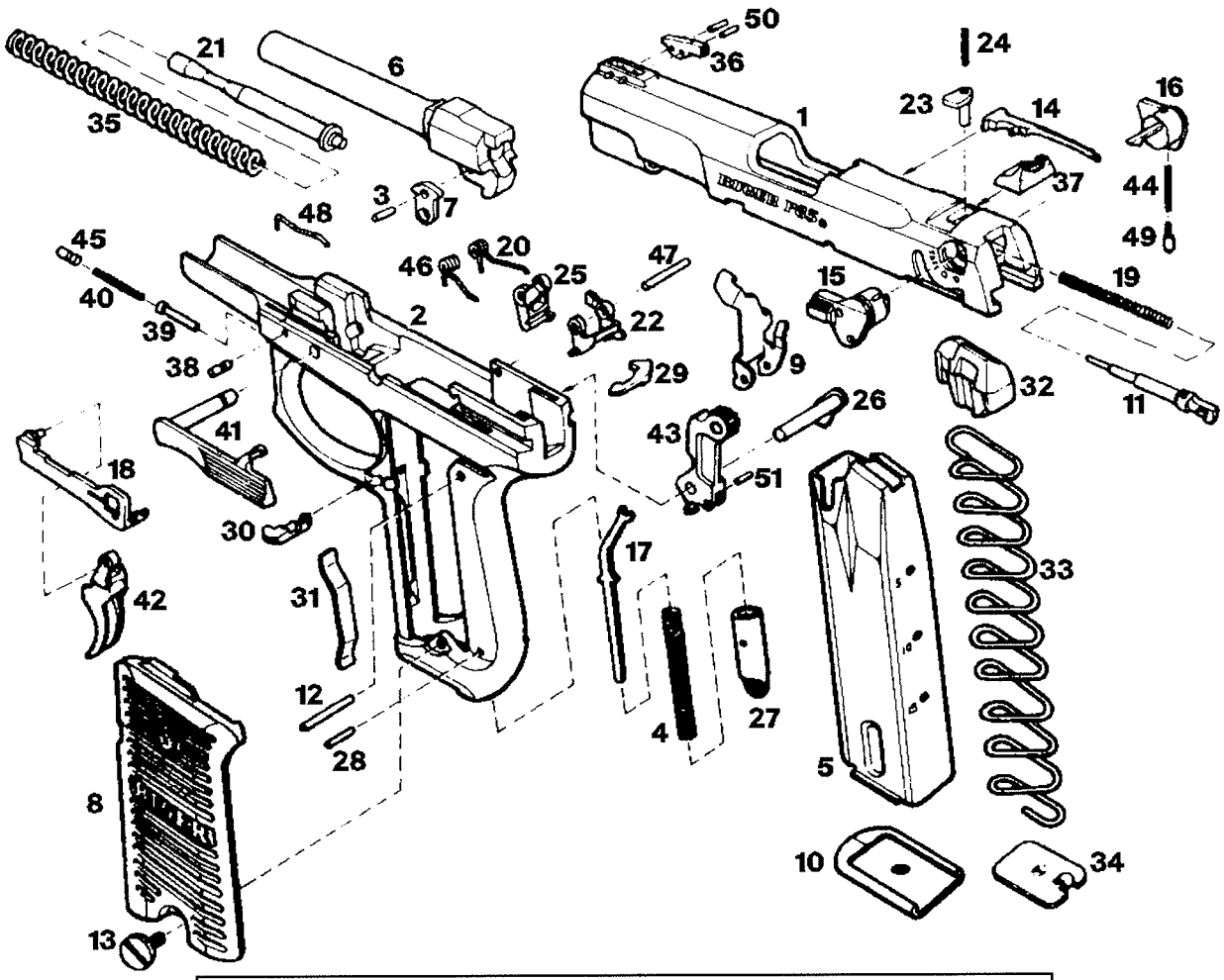

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Grip Frame Screw, Front | **45** | Rear Sight Pivot Pin |
| **2** | Base Pin Assembly | **24** | Grip Frame Screw, Back | **46** | Rear Sight Windage Adjustment Screw |
| **3** | Base Pin Latch | **25** | Grip Frame Screw, Bottom | | |
| **4** | Base Pin Latch Nut | **26** | Grip Panel Ferrule, Left | **47** | Rear Sight Windage Spring |
| **5** | Base Pin Latch Spring | **27** | Grip Panel Locating Pin | **48** | Recoil Plate |
| **6** | Cylinder | **28** | Grip Panel Screw | **49** | Recoil Plate Cross Pin |
| **7** | Cylinder Latch | **29** | Grip Panels | **50** | Scope Base Nut |
| **8** | Cylinder Latch Plunger | **30** | Hammer Assembly | **51** | Scope Ring Screw |
| **9** | Cylinder Latch Spring | **31** | Hammer Pivot | **52** | Scope Rings |
| **10** | Ejector Rod Assembly | **32** | Hammer Plunger | **53** | Transfer Bar |
| **11** | Ejector Housing | **33** | Hammer Plunger Cross Pin | **54** | Trigger |
| **12** | Ejector Housing Screw | **34** | Hammer Plunger Spring | **55** | Trigger Pivot |
| **13** | Ejector Rod Spring | **35** | Hammer Strut | **56** | Trigger Spring |
| **14** | Firing Pin | **36** | Mainspring | **57** | Trigger Spring Pin |
| **15** | Firing Pin Rebound Spring | **37** | Mainspring Seat | **58** | Trigger Spring Retaining Pin |
| **16** | Front Sight | **38** | Medallion | **59** | Frame |
| **17** | Front Sight Plunger | **39** | Pawl | **Parts Not Shown** | |
| **18** | Front Sight Spring | **40** | Pawl Spring and Plunger | | Cylinder Latch Stud |
| **19** | Gate | **41** | Rear Sight | | Grip Panel Ferrule, Right |
| **20** | Gate Detent Spring | **42** | Rear Sight Blade | | Rear Sight Detent Ball |
| **21** | Grip Frame | **43** | Rear Sight Elevation Screw | | Scope Base Clamp |
| **22** | Grip Frame Screw and Pivot Lock | **44** | Rear Sight Elevation Springs | | |

# Old Army Blackpowder Revolver



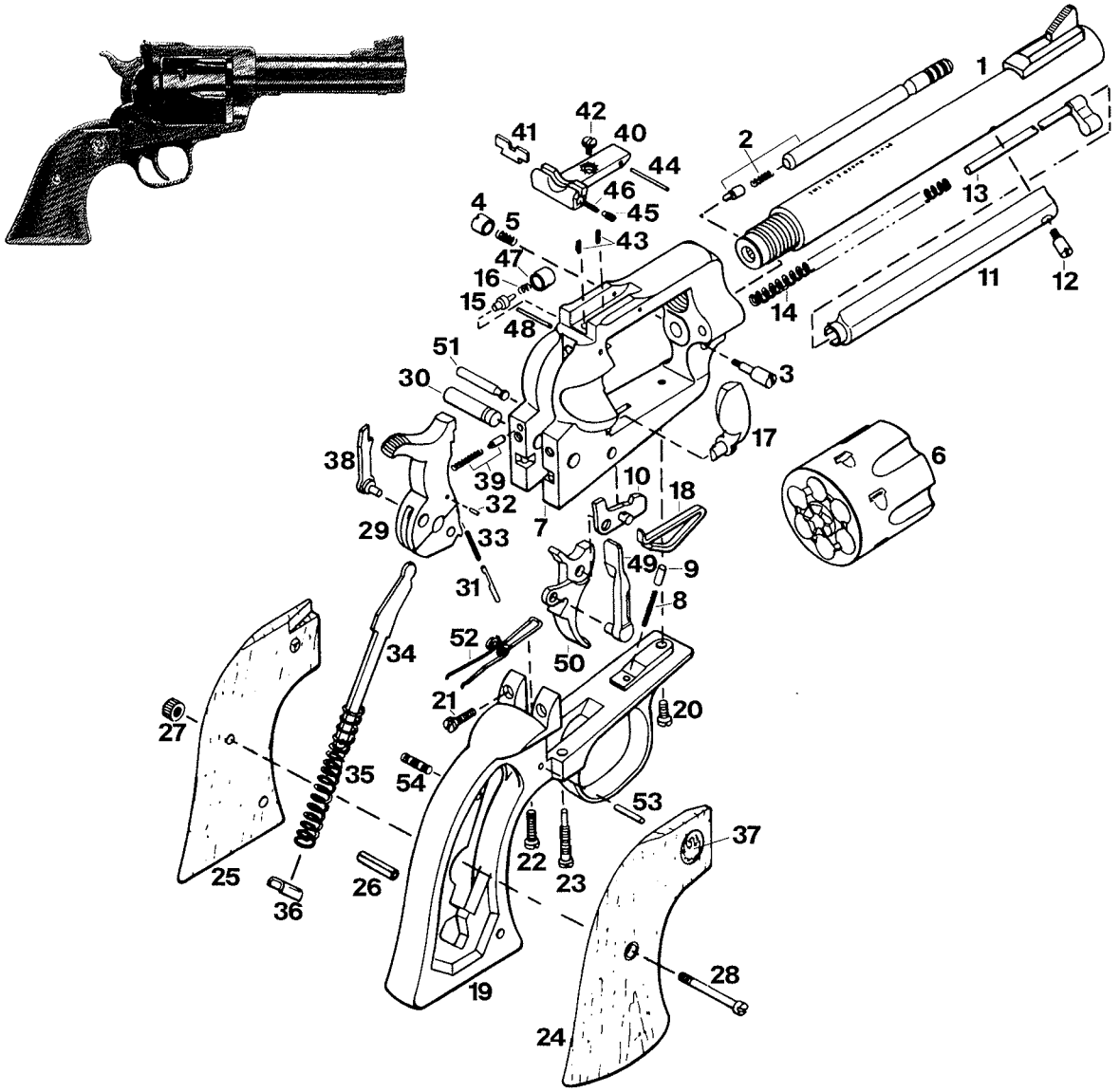

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **17** | Grip Panel Ferrule, Left | **33** | Nipple |
| **2** | Base Pin | **18** | Grip Panel Ferrule, Right | **34** | Pawl |
| **3** | Base Pin Retaining Pin Assembly | **19** | Grip Panel Medallion | **35** | Pawl Spring |
| **4** | Bullet Rammer | **20** | Grip Panel Screw | **36** | Pawl Spring Plunger |
| **5** | Cylinder | **21** | Hammer | **37** | Rear Sight Elevation Screw |
| **6** | Cylinder Frame | **22** | Hammer Pivot | **38** | Rear Sight Blade |
| **7** | Cylinder Latch | **23** | Hammer Plunger | **39** | Rear Sight Elevation Springs |
| **8** | Cylinder Latch Pivot | **24** | Hammer Plunger Pin | **40** | Rear Sight Pivot Pin |
| **9** | Cylinder Latch Spring | **25** | Hammer Plunger Spring | **41** | Rear Sight Windage Adjustment Screw |
| **10** | Grip Frame | **26** | Hammer Strut | **42** | Rear Sight Windage Spring |
| **11** | Grip Frame Screw, Back | **27** | Loading Lever | **43** | Trigger |
| **12** | Grip Frame Screw, Bottom | **28** | Loading Lever Catch | **44** | Trigger Pivot Screw |
| **13** | Grip Frame Screw, Front | **29** | Loading Lever Catch Screw | **45** | Trigger Plunger |
| **14** | Grip Panel, Left | **30** | Loading Lever Catch Spring | **46** | Trigger Spring |
| **15** | Grip Panel, Right | **31** | Mainspring | | |
| **16** | Grip Panel Dowel | **32** | Mainspring Seat | | |

# P85 Auto



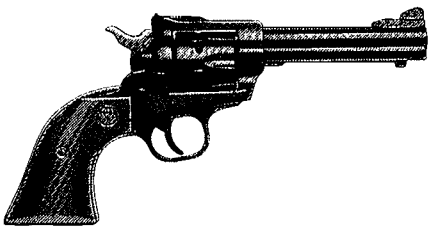

| | | | |
|---|---|---|---|
| **1** | Slide | **28** | Hammer Spring Seat Pin |
| **2** | Frame | **29** | Magazine Latch, Right |
| **3** | Barrel Link Pin | **30** | Magazine Latch, Left |
| **4** | Hammer Spring | **31** | Magazine Latch Spring |
| **5** | Magazine Body | **32** | Magazine Follower |
| **6** | Barrel | **33** | Magazine Spring |
| **7** | Barrel Link | **34** | Magazine Spring Seat |
| **8** | Grip Panel, Left | **35** | Recoil Spring |
| **9** | Ejector | **36** | Sight, Front |
| **10** | Magazine Floorplate | **37** | Sight, Rear |
| **11** | Firing Pin | **38** | Slide Stop Spring Retainer |
| **12** | Ejector Pin | **39** | Trigger Bar Plunger |
| **13** | Grip Panel Screws | **40** | Trigger Bar Plunger Spring |
| **14** | Extractor | **41** | Slide Stop |
| **15** | Safety, Left | **42** | Trigger |
| **16** | Safety, Right | **43** | Hammer |
| **17** | Hammer Strut | **44** | Safety Detent Plunger Spring |
| **18** | Trigger Bar | **45** | Trigger Bar Spring Retainer |
| **19** | Firing Pin Spring | **46** | Sear Spring |
| **20** | Blocker Lever Spring | **47** | Sear Pivot Pin |
| **21** | Guide Rod | **48** | Slide Stop Spring |
| **22** | Blocker Lever | **49** | Safety Detent Plunger |
| **23** | Firing Pin Block | **50** | Front Sight Cross Pins |
| **24** | Firing Pin Block Spring | **51** | Hammer Strut Pin |
| **25** | Sear | **Parts Not Shown** | |
| **26** | Hammer Pivot Assembly | | Grip Panel, Right |
| **27** | Hammer Spring Seat | | |

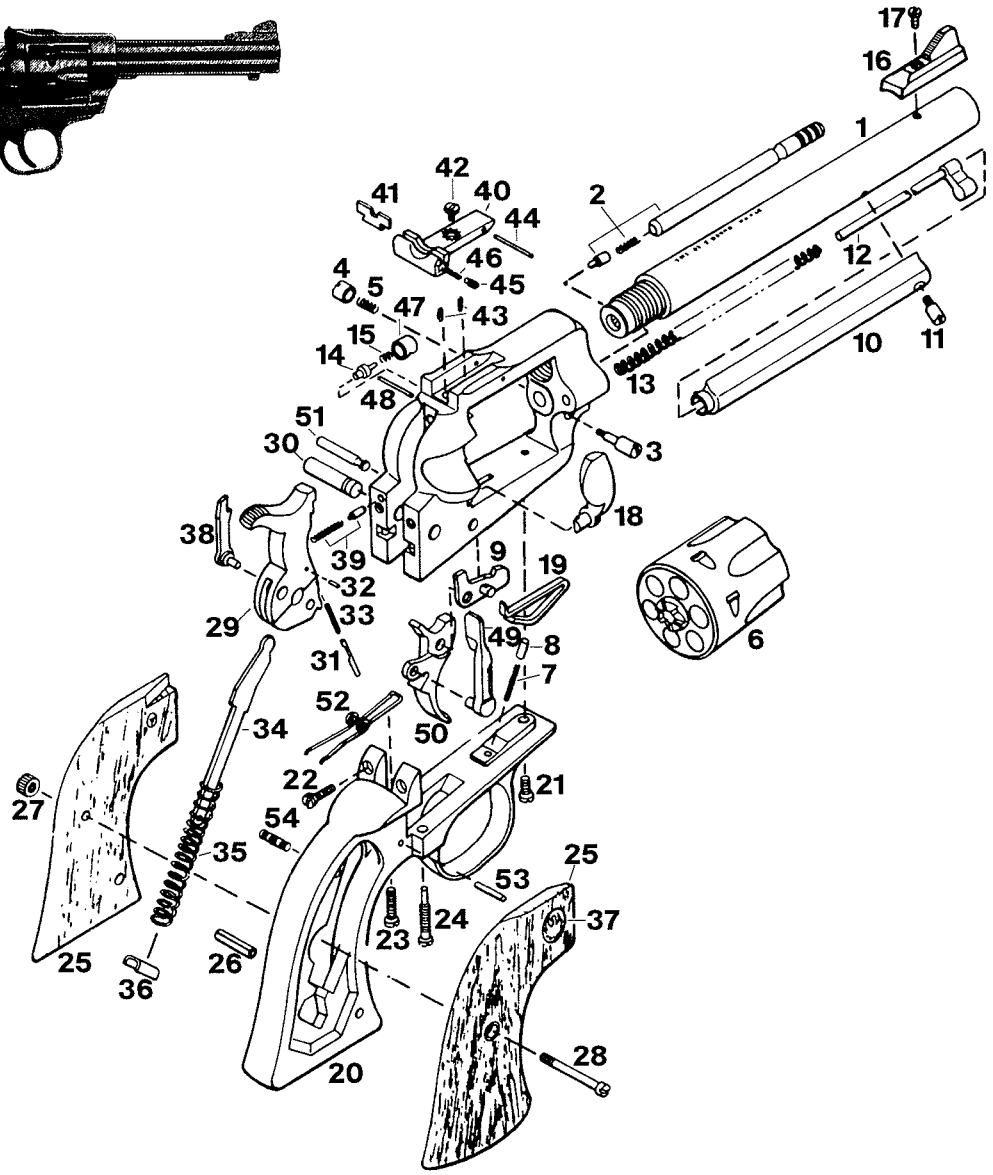
# New Model Blackhawk Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame Screw, Front | **39** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Back | **40** | Rear Sight Assembly, Complete |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Bottom | **41** | Rear Sight Blade |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw and Pivot Lock | **42** | Rear Sight Elevation Screw |
| **5** | Base Pin Latch Spring | **24** | Grip Panel, Right | **43** | Rear Sight Elevation Springs |
| **6** | Cylinder | **25** | Grip Panel, Left | **44** | Rear Sight Pivot Pin |
| **7** | Cylinder Frame | **26** | Grip Panel Dowel | **45** | Rear Sight Windage Adjustment Screw |
| **8** | Cylinder Latch Spring | **27** | Grip Panel Ferrule, Left | **46** | Rear Sight Windage Spring |
| **9** | Cylinder Latch Spring Plunger | **28** | Grip Panel Screw | **47** | Recoil Plate |
| **10** | Cylinder Latch | **29** | Hammer Assembly | **48** | Recoil Plate Cross Pin |
| **11** | Ejector Housing | **30** | Hammer Pivot | **49** | Transfer Bar |
| **12** | Ejector Housing Screw | **31** | Hammer Plunger | **50** | Trigger |
| **13** | Ejector Rod Assembly | **32** | Hammer Plunger Pin | **51** | Trigger Pivot |
| **14** | Ejector Rod Spring | **33** | Hammer Plunger Spring | **52** | Trigger Spring |
| **15** | Firing Pin | **34** | Hammer Strut | **53** | Trigger Spring Pin |
| **16** | Firing Pin Rebound Spring | **35** | Mainspring | **54** | Trigger Spring Retaining Pin |
| **17** | Gate | **36** | Mainspring Seat | **Parts Not Shown** | |
| **18** | Gate Detent Spring and Retainer | **37** | Medallion | | Grip Panel Ferrule, Right |
| **19** | Grip Frame | **38** | Pawl | | |

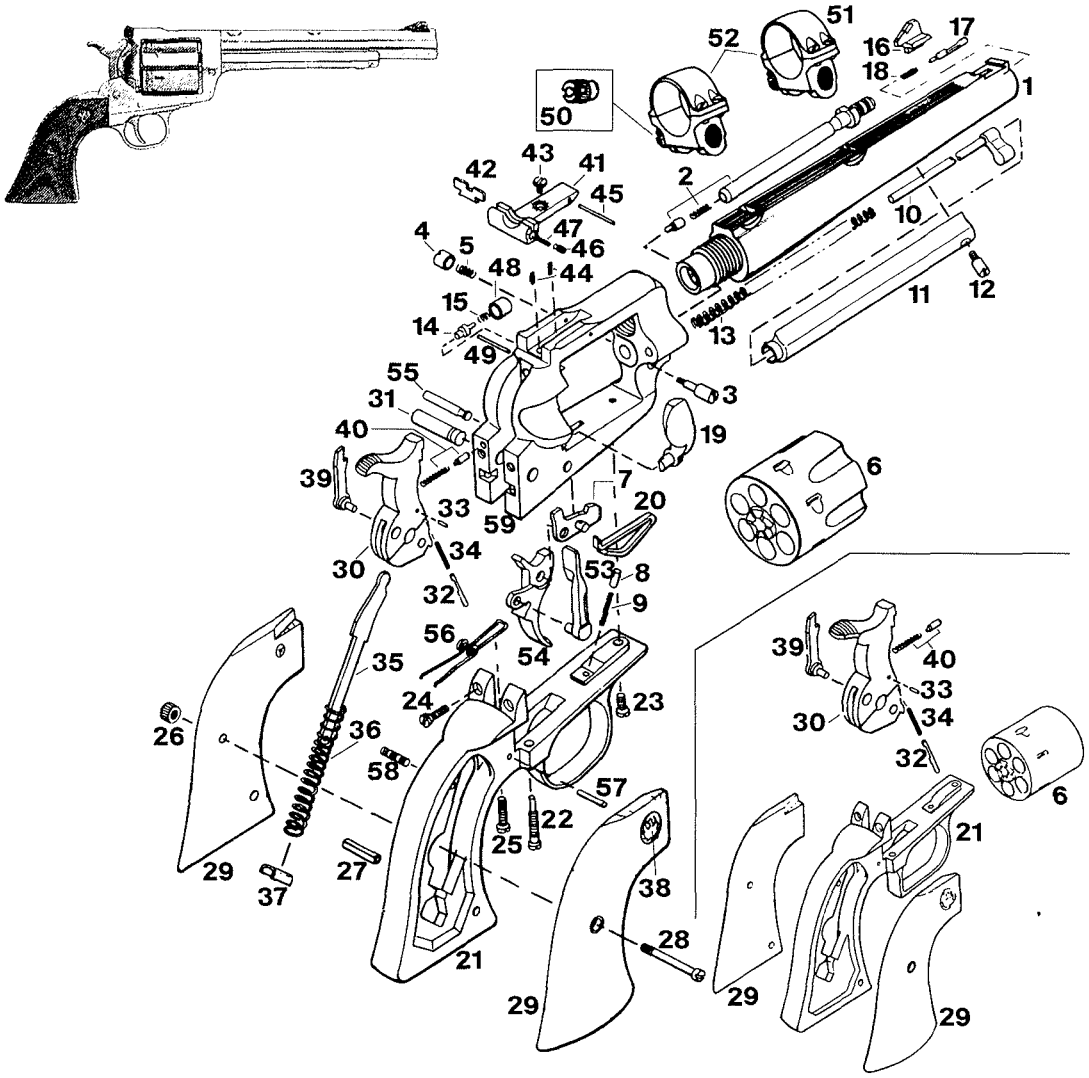
# New Model Single-Six SA Revolver





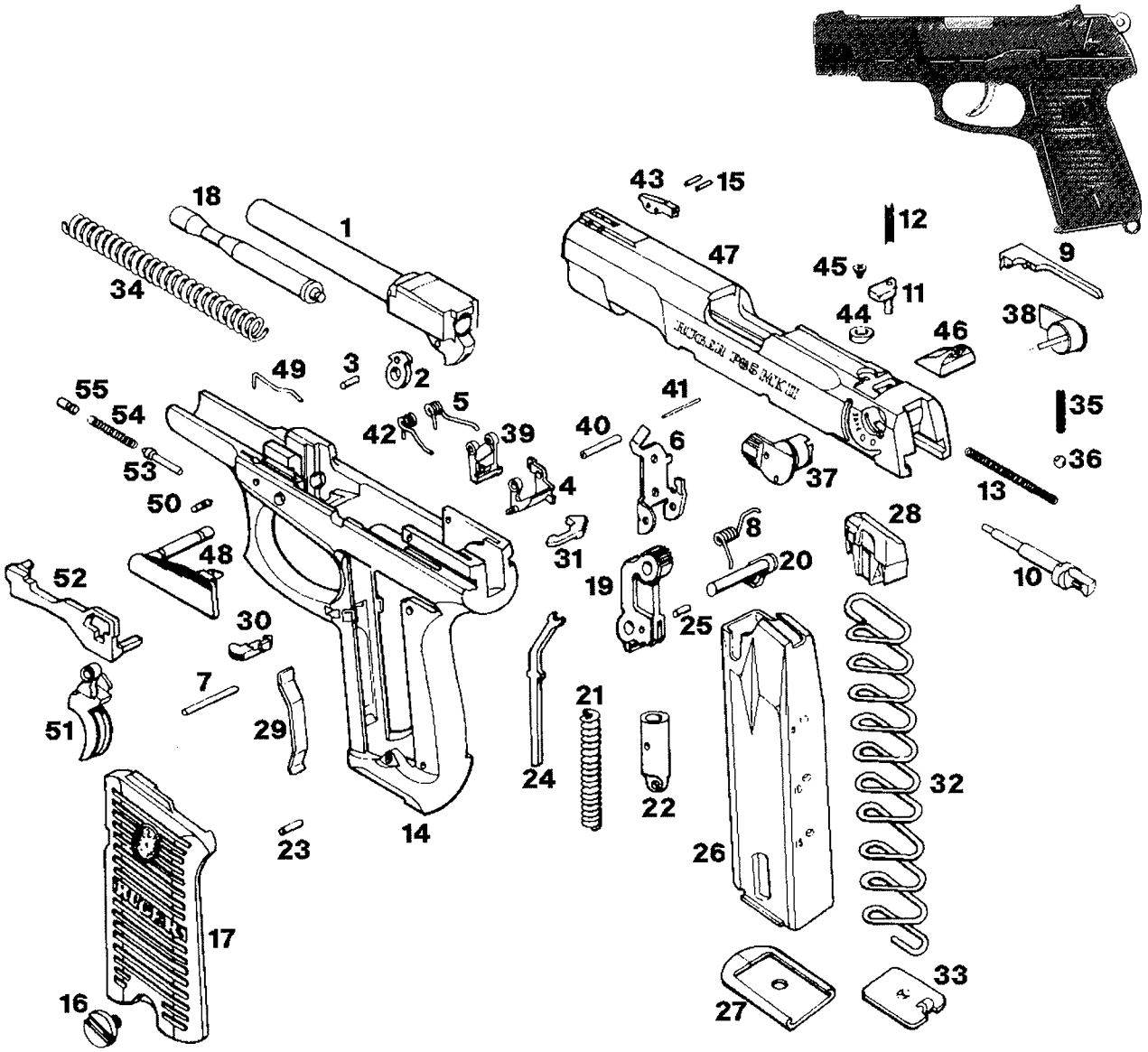

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Grip Frame | **39** | Pawl Spring and Plunger |
| **2** | Base Pin Assembly | **21** | Grip Frame Screw, Front | **40** | Rear Sight Assembly, Complete |
| **3** | Base Pin Latch | **22** | Grip Frame Screw, Back | **41** | Rear Sight Blade |
| **4** | Base Pin Latch Nut | **23** | Grip Frame Screw, Bottom | **42** | Rear Sight Elevation Screw |
| **5** | Base Pin Latch Spring | **24** | Grip Frame Screw and Pivot Lock | **43** | Rear Sight Elevation Springs |
| **6** | Cylinder | **25** | Grip Panels, Complete | **44** | Rear Sight Pivot Pin |
| **7** | Cylinder Latch Spring | **26** | Grip Panel Dowel | **45** | Rear Sight Windage Adjusting Screw |
| **8** | Cylinder Latch Spring Plunger | **27** | Grip Panel Ferrule, Left | **46** | Rear Sight Windage Spring |
| **9** | Cylinder Latch | **28** | Grip Panel Screw | **47** | Recoil Plate |
| **10** | Ejector Housing | **29** | Hammer Assembly | **48** | Recoil Plate Cross Pin |
| **11** | Ejector Housing Screw | **30** | Hammer Pivot | **49** | Transfer Bar |
| **12** | Ejector Rod Assembly | **31** | Hammer Plunger | **50** | Trigger |
| **13** | Ejector Rod Spring | **32** | Hammer Plunger Pin | **51** | Trigger Pivot |
| **14** | Firing Pin | **33** | Hammer Plunger Spring | **52** | Trigger Spring |
| **15** | Firing Pin Rebound Spring | **34** | Hammer Strut | **53** | Trigger Spring Pin |
| **16** | Front Sight | **35** | Mainspring | **54** | Trigger Spring Retaining Pin |
| **17** | Front Sight Screw | **36** | Mainspring Seat | **Parts Not Shown** | |
| **18** | Gate | **37** | Medallion | | Grip Panel Ferrule, Right |
| **19** | Gate Detent Spring | **38** | Pawl | | |

# New Model Super Blackhawk Hunter Model Revolver



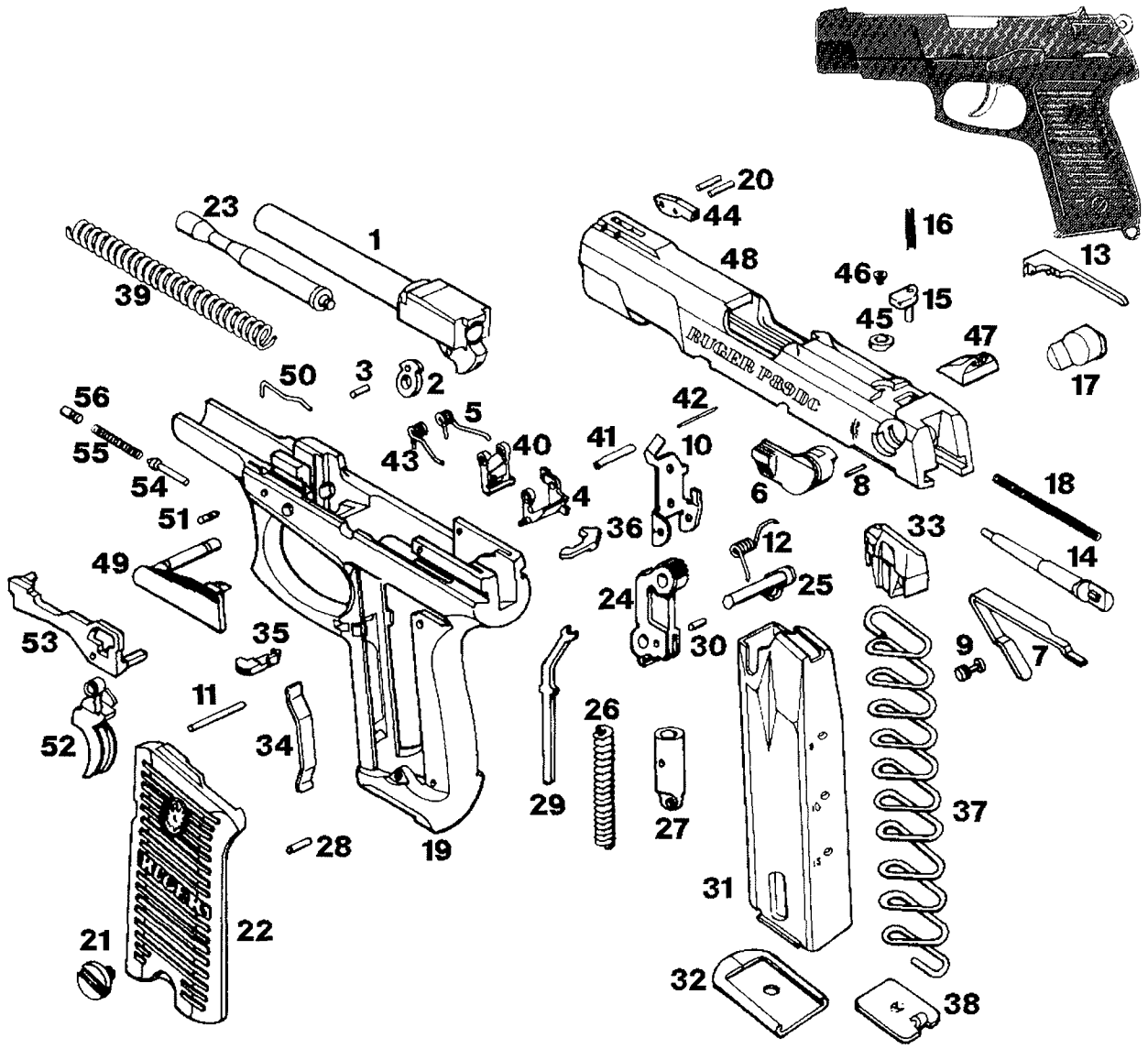

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Grip Frame Screw, Front | **45** | Rear Sight Pivot Pin |
| **2** | Base Pin Assembly | **24** | Grip Frame Screw, Back | **46** | Rear Sight Windage Adjustment Screw |
| **3** | Base Pin Latch | **25** | Grip Frame Screw, Bottom | **47** | Rear Sight Windage Spring |
| **4** | Base Pin Latch Nut | **26** | Grip Panel Ferrule, Left | **48** | Recoil Plate |
| **5** | Base Pin Latch Spring | **27** | Grip Panel Locating Pin | **49** | Recoil Plate Cross Pin |
| **6** | Cylinder | **28** | Grip Panel Screw | **50** | Scope Base Nut |
| **7** | Cylinder Latch | **29** | Grip Panels | **51** | Scope Ring Screw |
| **8** | Cylinder Latch Plunger | **30** | Hammer Assembly | **52** | Scope Rings |
| **9** | Cylinder Latch Spring | **31** | Hammer Pivot | **53** | Transfer Bar |
| **10** | Ejector Rod Assembly | **32** | Hammer Plunger | **54** | Trigger |
| **11** | Ejector Housing | **33** | Hammer Plunger Cross Pin | **55** | Trigger Pivot |
| **12** | Ejector Housing Screw | **34** | Hammer Plunger Spring | **56** | Trigger Spring |
| **13** | Ejector Rod Spring | **35** | Hammer Strut | **57** | Trigger Spring Pin |
| **14** | Firing Pin | **36** | Mainspring | **58** | Trigger Spring Retaining Pin |
| **15** | Firing Pin Rebound Spring | **37** | Mainspring Seat | **59** | Frame |
| **16** | Front Sight | **38** | Medallion | **Parts Not Shown** | |
| **17** | Front Sight Plunger | **39** | Pawl | | Cylinder Latch Stud |
| **18** | Front Sight Spring | **40** | Pawl Spring and Plunger | | Grip Panel Ferrule, Right |
| **19** | Gate | **41** | Rear Sight | | Rear Sight Detent Ball |
| **20** | Gate Detent Spring | **42** | Rear Sight Blade | | Scope Base Clamp |
| **21** | Grip Frame | **43** | Rear Sight Elevation Screw | | |
| **22** | Grip Frame Screw and Pivot Lock | **44** | Rear Sight Elevation Springs | | |

# P85 MKII Auto



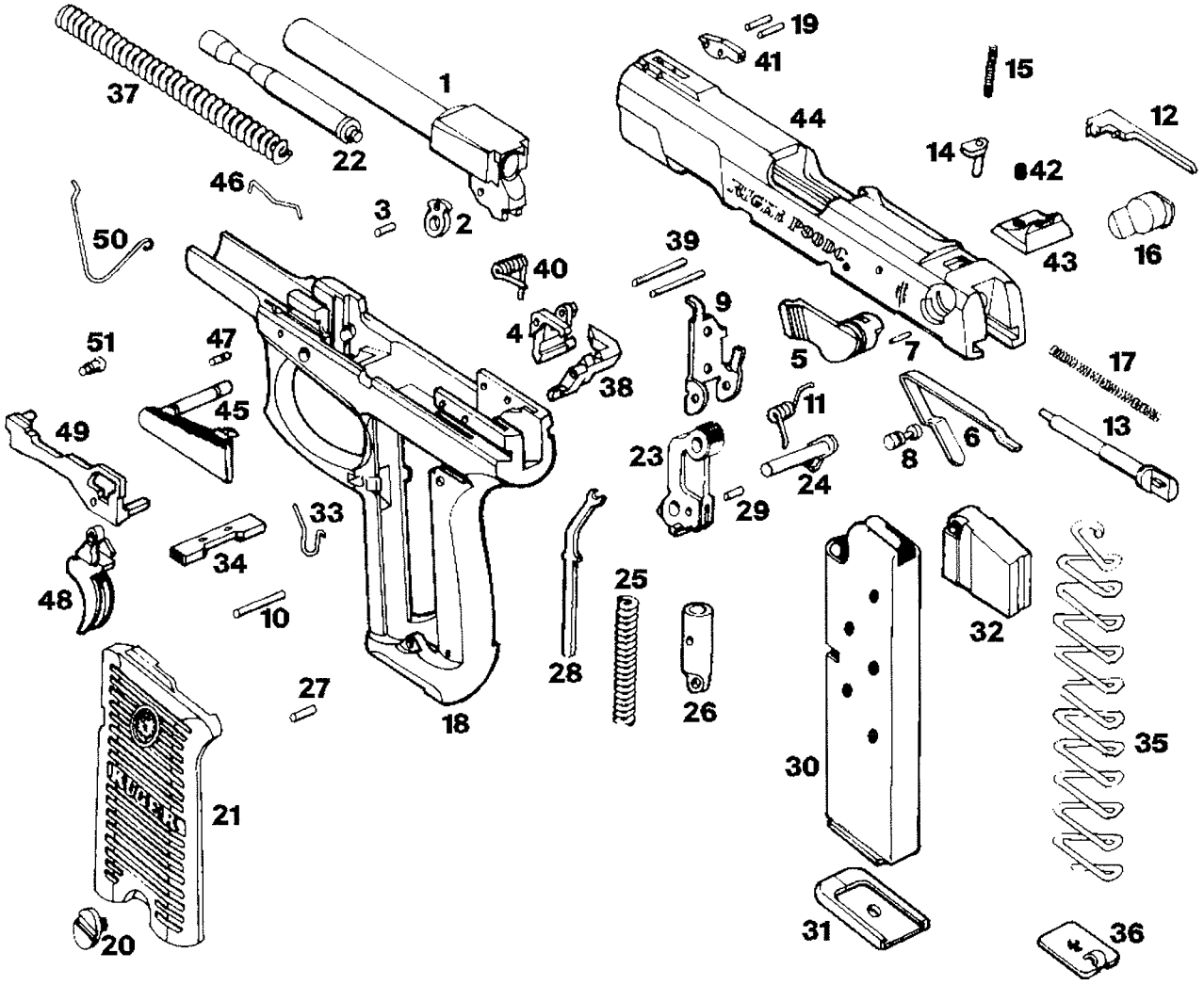

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Spring | **41** | Sear Pivot Pin |
| **2** | Barrel Link | **22** | Hammer Spring Seat | **42** | Sear Spring |
| **3** | Barrel Link Pin | **23** | Hammer Spring Seat Pin | **43** | Sight, Front |
| **4** | Blocker Lever | **24** | Hammer Strut | **44** | Sight Lock |
| **5** | Blocker Lever Spring | **25** | Hammer Strut Pin | **45** | Sight Lock Screw |
| **6** | Ejector | **26** | Magazine Body | **46** | Sight, Rear |
| **7** | Ejector Pin | **27** | Magazine Floorplate | **47** | Slide |
| **8** | Ejector Spring | **28** | Magazine Follower | **48** | Slide Stop |
| **9** | Extractor | **29** | Magazine Latch Spring | **49** | Slide Stop Spring |
| **10** | Firing Pin | **30** | Magazine Latch, Left | **50** | Slide Stop Spring Retainer |
| **11** | Firing Pin Block | **31** | Magazine Latch, Right | **51** | Trigger |
| **12** | Firing Pin Block Spring | **32** | Magazine Spring | **52** | Trigger Bar |
| **13** | Firing Pin Spring | **33** | Magazine Spring Seat | **53** | Trigger Bar Plunger |
| **14** | Frame | **34** | Recoil Spring | **54** | Trigger Bar Plunger Spring |
| **15** | Front Sight Cross Pins | **35** | Safety Detent Plunger Spring | **55** | Trigger Bar Spring Retainer |
| **16** | Grip Panel Screws | **36** | Safety Detent Ball | **Parts Not Shown** | |
| **17** | Grip Panel, Left | **37** | Safety, Left | | Grip Panel, Right |
| **18** | Guide Rod Assembly | **38** | Safety, Right | | Magazine Loader |
| **19** | Hammer | **39** | Sear | | |
| **20** | Hammer Pivot Assembly | **40** | Sear Pivot Bearing | | |

# P89DC Auto



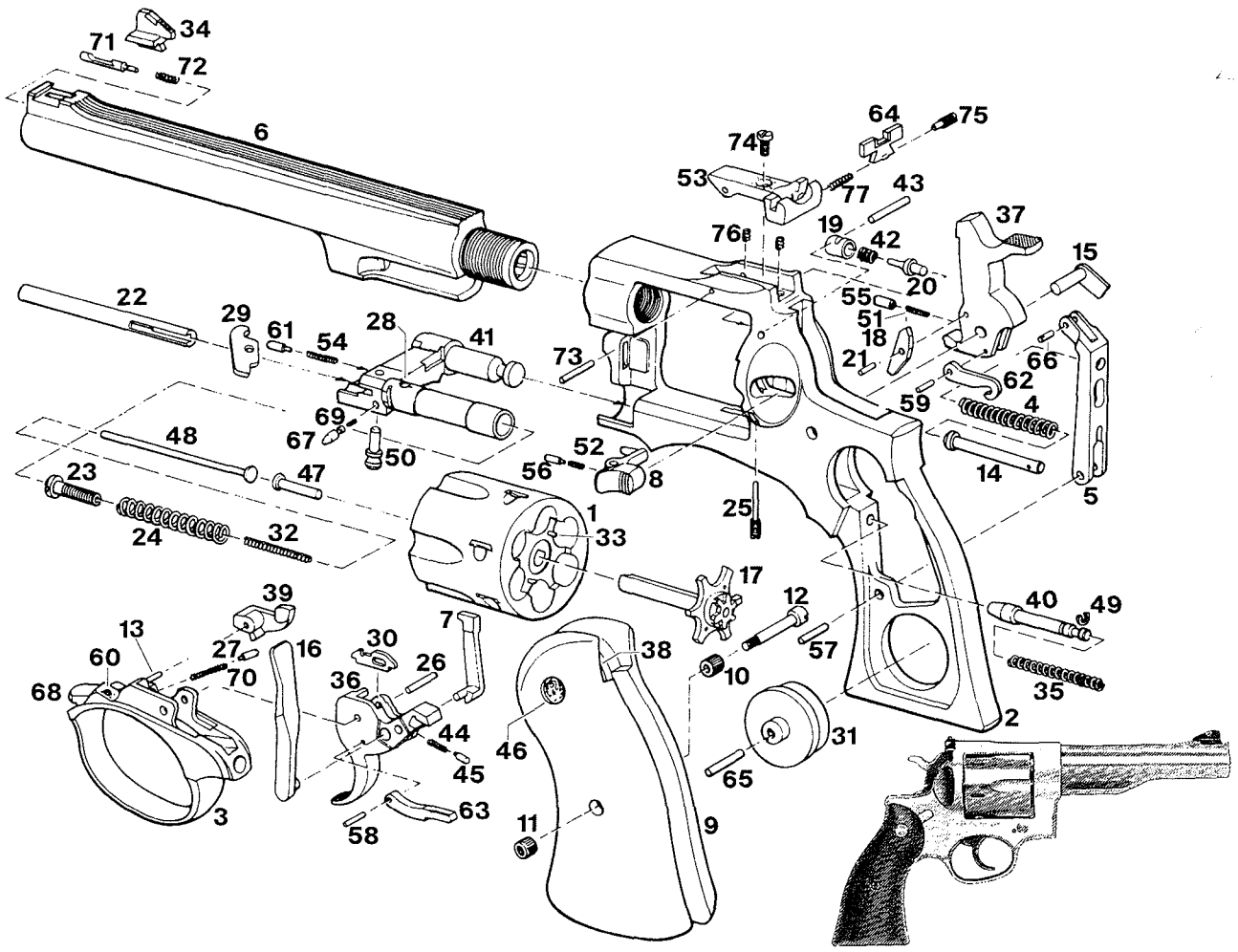

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Grip Panel Screws | **41** | Sear Pivot Bearing |
| **2** | Barrel Link | **22** | Grip Panel, Left | **42** | Sear Pivot Pin |
| **3** | Barrel Link Pin | **23** | Guide Rod Assembly | **43** | Sear Spring |
| **4** | Blocker Lever | **24** | Hammer | **44** | Sight, Front |
| **5** | Blocker Lever Spring | **25** | Hammer Pivot Assembly | **45** | Sight Lock |
| **6** | Decocker Lever | **26** | Hammer Spring | **46** | Sight Lock Screw |
| **7** | Decocker Lever Spring | **27** | Hammer Spring Seat | **47** | Sight, Rear |
| **8** | Decocker Lever Spring Pin | **28** | Hammer Spring Seat Pin | **48** | Slide |
| **9** | Decocker Lever Spring Retainer | **29** | Hammer Strut | **49** | Slide Stop |
| **10** | Ejector | **30** | Hammer Strut Pin | **50** | Slide Stop Spring |
| **11** | Ejector Pin | **31** | Magazine Body | **51** | Slide Stop Spring Retainer |
| **12** | Ejector Spring | **32** | Magazine Floorplate | **52** | Trigger |
| **13** | Extractor | **33** | Magazine Follower | **53** | Trigger Bar |
| **14** | Firing Pin | **34** | Magazine Latch Spring | **54** | Trigger Bar Plunger |
| **15** | Firing Pin Block | **35** | Magazine Latch, Left | **55** | Trigger Bar Plunger Spring |
| **16** | Firing Pin Block Spring | **36** | Magazine Latch, Right | **56** | Trigger Bar Spring Retainer |
| **17** | Firing Pin Stop | **37** | Magazine Spring | **Parts Not Shown** | |
| **18** | Firing Pin Spring | **38** | Magazine Spring Seat | | Grip Panel, Right |
| **19** | Frame | **39** | Recoil Spring | | |
| **20** | Front Sight Cross Pins | **40** | Sear | | |

# P90DC Auto



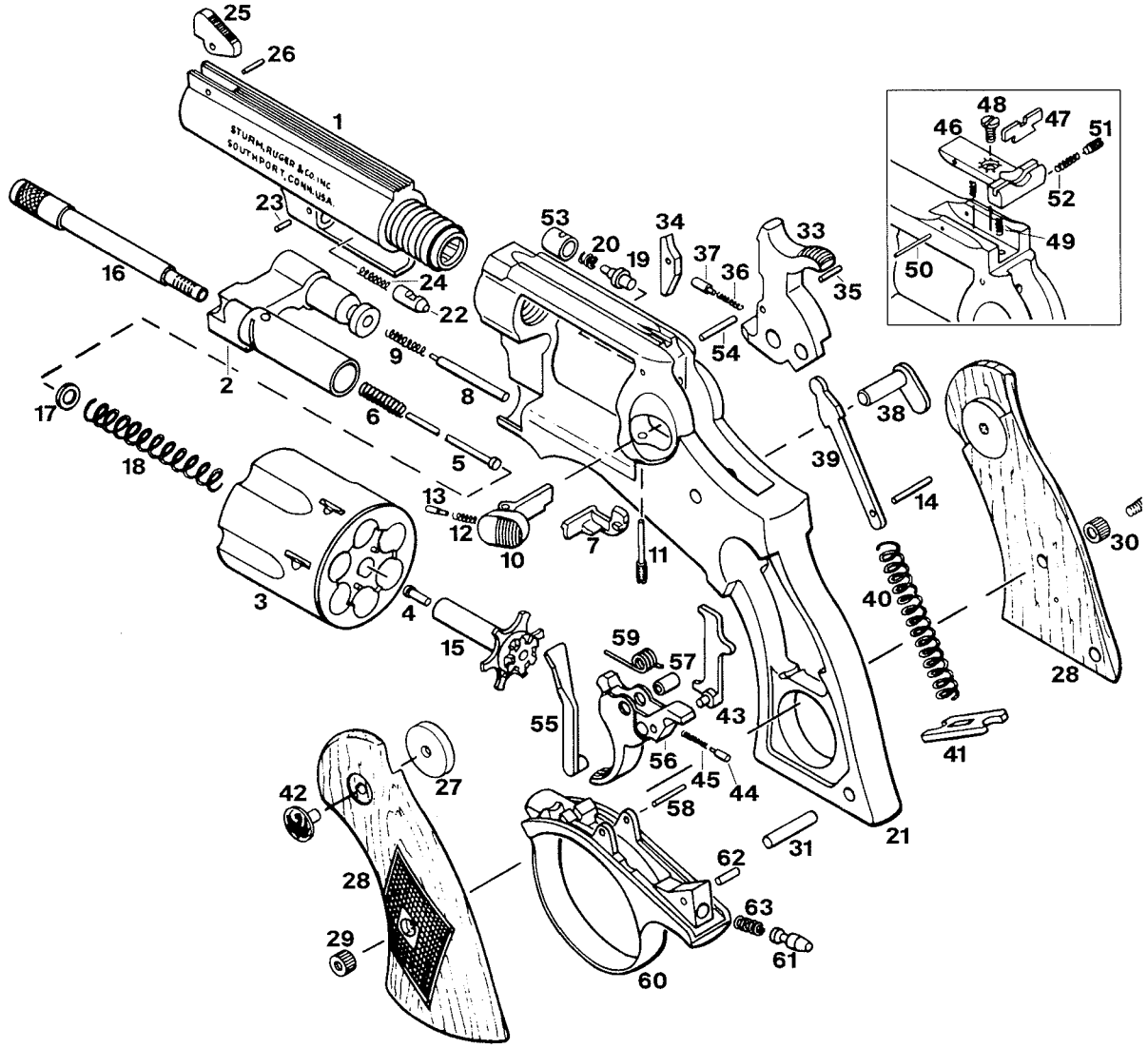

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Front Sight Cross Pins | **37** | Recoil Spring |
| **2** | Barrel Link | **20** | Grip Panel Screws | **38** | Sear |
| **3** | Barrel Link Pin | **21** | Grip Panel, Left | **39** | Sear Pivot Pins |
| **4** | Blocker Lever | **22** | Guide Rod Assembly | **40** | Sear Spring |
| **5** | Decocker Lever | **23** | Hammer | **41** | Sight, Front |
| **6** | Decocker Lever Spring | **24** | Hammer Pivot Assembly | **42** | Sight Lock Screw |
| **7** | Decocker Lever Spring Pin | **25** | Hammer Spring | **43** | Sight, Rear |
| **8** | Decocker Lever Spring Retainer | **26** | Hammer Spring Seat | **44** | Slide |
| **9** | Ejector | **27** | Hammer Spring Seat Pin | **45** | Slide Stop |
| **10** | Ejector Pin | **28** | Hammer Strut | **46** | Slide Stop Spring |
| **11** | Ejector Spring | **29** | Hammer Strut Pin | **47** | Slide Stop Spring Retainer |
| **12** | Extractor | **30** | Magazine Body | **48** | Trigger |
| **13** | Firing Pin | **31** | Magazine Floorplate | **49** | Trigger Bar |
| **14** | Firing Pin Block | **32** | Magazine Follower | **50** | Trigger Bar Spring |
| **15** | Firing Pin Block Spring | **33** | Magazine Latch Spring | **51** | Rivet |
| **16** | Firing Pin Stop | **34** | Magazine Latch | **Parts Not Shown** | |
| **17** | Firing Pin Spring | **35** | Magazine Spring | | Grip Panel, Right |
| **18** | Frame | **36** | Magazine Spring Seat | | |

# Redhawk Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Cylinder | **27** | Cylinder Latch Plunger | **52** | Crane Latch Spring |
| **2** | Frame | **28** | Cylinder Retaining Balls | **53** | Rear Sight Base |
| **3** | Trigger Guard | **29** | Front Latch | **54** | Front Latch Spring |
| **4** | Mainspring | **30** | Trigger Plunger | **55** | Hammer Dog Spring Plunger |
| **5** | Mainspring Lever | **31** | Grip Panel Locator | **56** | Crane Latch Spring Plunger |
| **6** | Barrel | **32** | Center Pin Spring | **57** | Lever Pivot Pin |
| **7** | Pawl | **33** | Ejector Alignment Pins | **58** | Trigger Cross Pin |
| **8** | Crane Latch | **34** | Front Sight | **59** | Hammer Cross Pins |
| **9** | Grip Panels | **35** | Trigger Guard Latch Spring | **60** | Crane Pivot Lock Plunger |
| **10** | Grip Panel Ferrule, Right | **36** | Trigger | **61** | Front Latch Spring Plunger |
| **11** | Grip Panel Ferrule, Left | **37** | Hammer | **62** | Hammer Link |
| **12** | Grip Panel Screw | **38** | Grip Panel Boss | **63** | Trigger Link |
| **13** | Cylinder Latch Pivot | **39** | Cylinder Latch | **64** | Rear Sight Blade |
| **14** | Mainspring Strut | **40** | Trigger Guard Latch | **65** | Disassembly Pin |
| **15** | Hammer Pivot Assembly | **41** | Crane and Crane/Pivot Assembly | **66** | Mainspring Lever Cross Pin |
| **16** | Transfer Bar | **42** | Firing Pin Rebound Spring | **67** | Front Latch Pivot Lock |
| **17** | Ejector | **43** | Recoil Plate Cross Pin | **68** | Crane Pivot Spring |
| **18** | Hammer Dog | **44** | Pawl Plunger Spring | **69** | Front Latch Pivot Spring |
| **19** | Recoil Plate | **45** | Pawl Plunger | **70** | Cylinder Latch Spring |
| **20** | Firing Pin | **46** | Grip Medallions | **71** | Front Sight Plunger |
| **21** | Hammer Dog Pivot Pin | **47** | Center Pin Lock | **72** | Front Sight Plunger Spring |
| **22** | Ejector Rod | **48** | Center Pin Rod | **73** | Rear Sight Pivot Pin |
| **23** | Ejector Retainer | **49** | Trigger Guard Latch | **74** | Rear Sight Elevation Screw |
| **24** | Ejector Spring | | Retaining<R>Ring | **75** | Rear Sight Windage Screw |
| **25** | Crane Latch Pivot | **50** | Front Latch Pivot Pin | **76** | Rear Sight Elevation Springs |
| **26** | Trigger Pivot Pin | **51** | Hammer Dog Spring | **77** | Rear Sight Windage Spring |

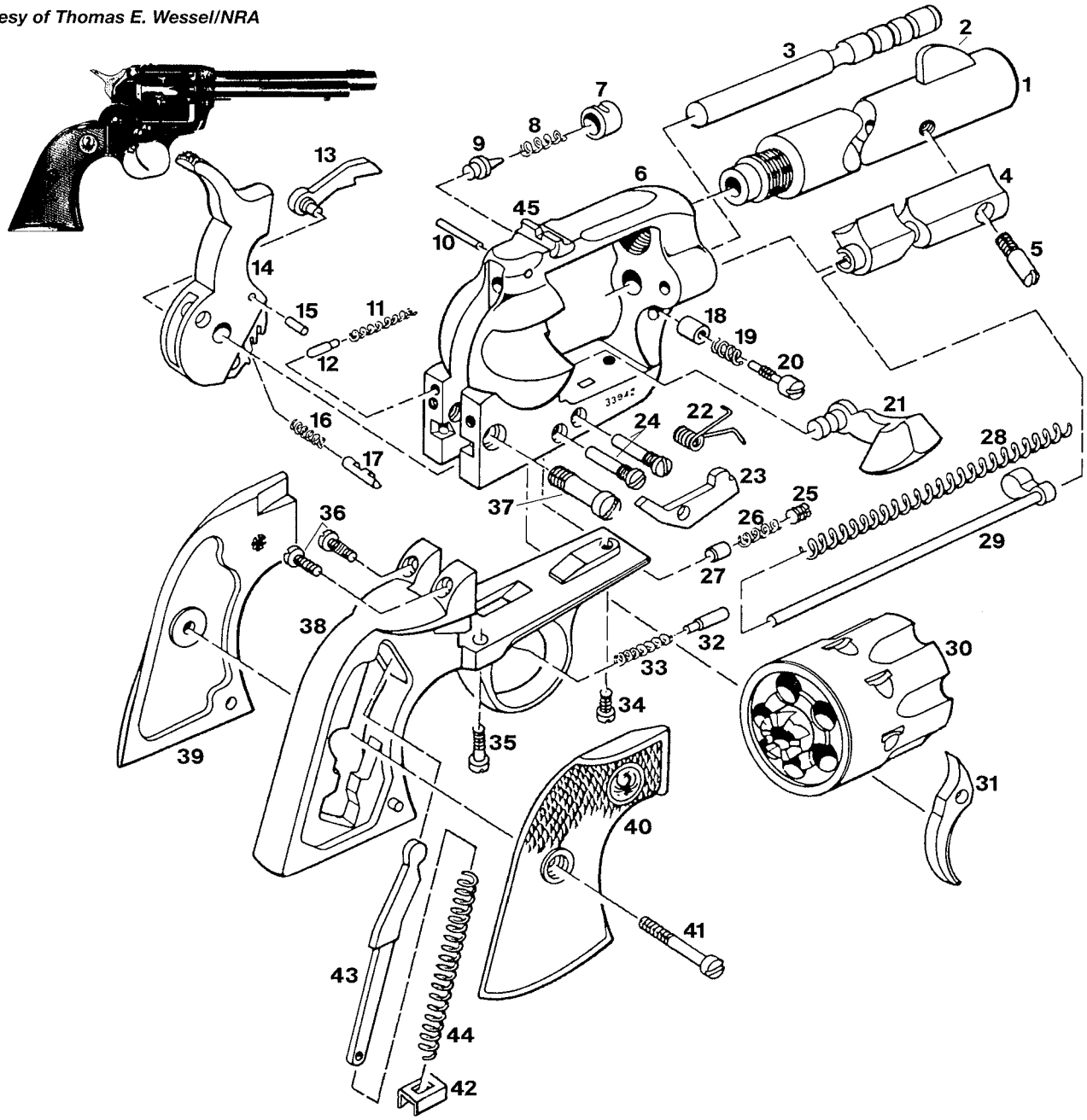
# Security-Six, SP-6 and PS-6 Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Front Latch | **43** | Pawl |
| **2** | Crane/Crane Pivot Assembly | **23** | Front Latch Cross Pin | **44** | Pawl Plunger |
| **3** | Cylinder | **24** | Front Latch Spring | **45** | Pawl Spring |
| **4** | Cylinder Center Lock Pin | **25** | Front Sight Blade | **46** | Rear Sight |
| **5** | Cylinder Center Pin Rod | **26** | Front Sight Cross Pin | **47** | Rear Sight Blade |
| **6** | Cylinder Center Pin Spring | **27** | Grip Panel Boss | **48** | Rear Sight Elevation Screw |
| **7** | Cylinder Latch | **28** | Grip Panels | **49** | Rear Sight Elevation Springs |
| **8** | Cylinder Latch Plunger | **29** | Grip Panel Ferrule, Left | **50** | Rear Sight Pivot Pin |
| **9** | Cylinder Latch Spring | **30** | Grip Panel Ferrule, Right | **51** | Rear Sight Windage Screw |
| **10** | Cylinder Release Button | **31** | Grip Panel Dowel | **52** | Rear Sight Windage Spring |
| **11** | Cylinder Release Pivot | **32** | Grip Panel Screw | **53** | Recoil Plate |
| **12** | Cylinder Release Spring | **33** | Hammer | **54** | Recoil Plate Cross Pin |
| **13** | Cylinder Release Spring Plunger | **34** | Hammer Dog | **55** | Transfer Bar |
| **14** | Disassembly Pin | **35** | Hammer Dog Pivot Pin | **56** | Trigger |
| **15** | Ejector | **36** | Hammer Dog Spring | **57** | Trigger Bushing |
| **16** | Ejector Rod | **37** | Hammer Dog Spring Plunger | **58** | Trigger Pivot Pin |
| **17** | Ejector Rod Washer | **38** | Hammer Pivot Assembly | **59** | Trigger Spring |
| **18** | Ejector Spring | **39** | Hammer Strut | **60** | Trigger Guard |
| **19** | Firing Pin | **40** | Mainspring | **61** | Trigger Guard Plunger |
| **20** | Firing Pin Rebound Spring | **41** | Mainspring Seat | **62** | Trigger Guard Plunger Cross Pin |
| **21** | Frame | **42** | Grip Medallion | **63** | Trigger Guard Plunger Spring |

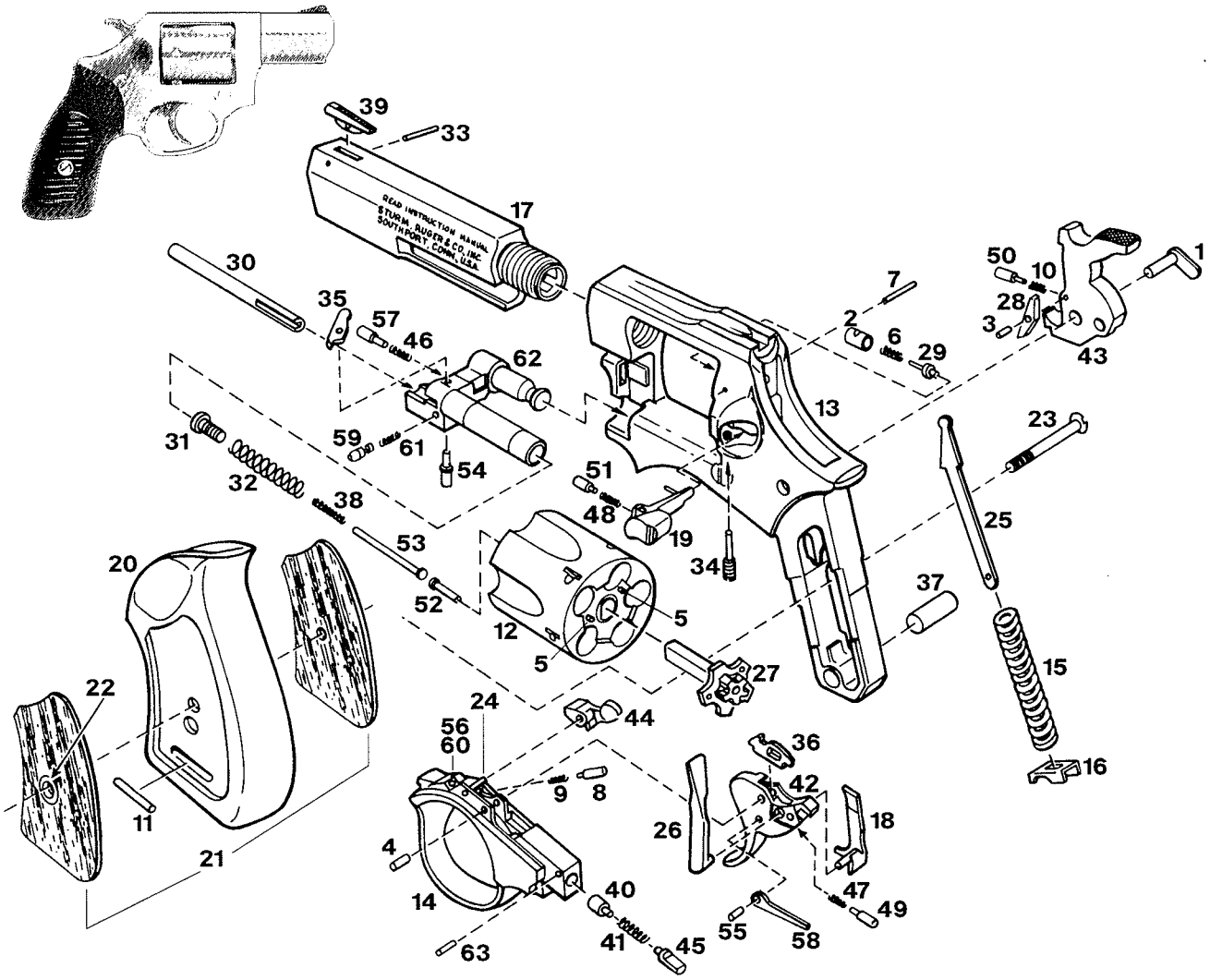
# Old Model Single-Six Revolver

*Courtesy of Thomas E. Wessel/NRA*



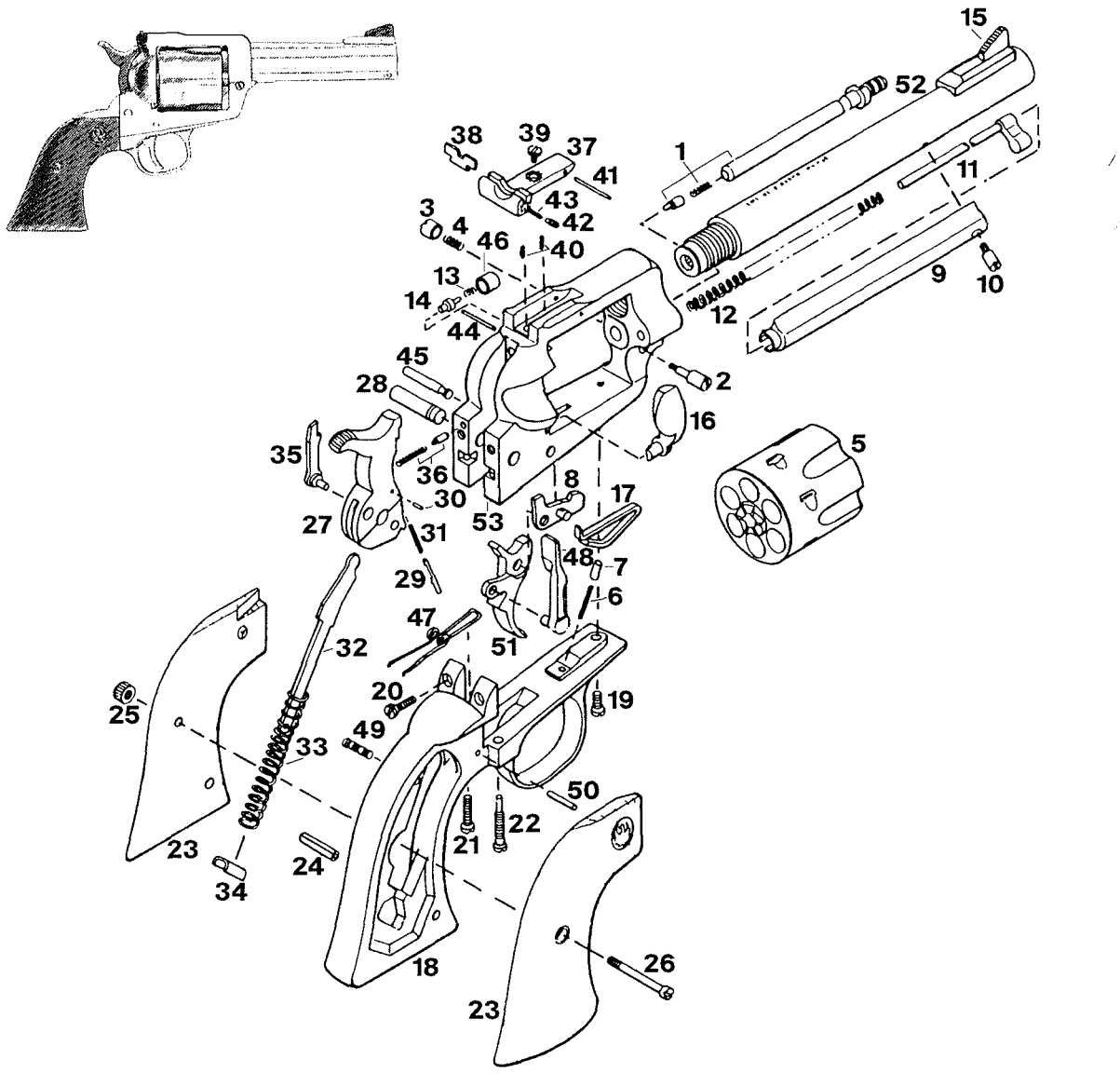

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **16** | Hammer Plunger Spring | **31** | Trigger |
| **2** | Front Sight | **17** | Hammer Plunger | **32** | Trigger Plunger |
| **3** | Base Pin | **18** | Base Pin Nut | **33** | Trigger Spring |
| **4** | Ejector Housing | **19** | Base Pin Nut Latch Spring | **34** | Grip Frame Screw, Front |
| **5** | Ejector Housing Screw | **20** | Base Pin Latch | **35** | Grip Frame Screw, Lower |
| **6** | Cylinder Frame | **21** | Gate Assembly (Contoured) | **36** | Grip Frame Screws, Rear |
| **7** | Recoil Plate | **22** | Cylinder Latch Spring | **37** | Hammer Pivot Screw |
| **8** | Rebound Spring | **23** | Cylinder Latch | **38** | Grip Frame |
| **9** | Firing Pin | **24** | Pivot Screws | **39** | Grip Panel, Left |
| **10** | Recoil Plate Pin | **25** | Gate Spring Screw | **40** | Grip Panel, Right |
| **11** | Pawl Spring | **26** | Gate Detent Spring | **41** | Grip Panel Screw |
| **12** | Pawl Plunger | **27** | Gate Detent Plunger | **42** | Mainspring Seat |
| **13** | Pawl | **28** | Ejector Spring | **43** | Hammer Strut |
| **14** | Hammer | **29** | Ejector Rod Assembly | **44** | Mainspring |
| **15** | Hammer Plunger Pin | **30** | Cylinder | **45** | Rear Sight |

# SP101 Revolver



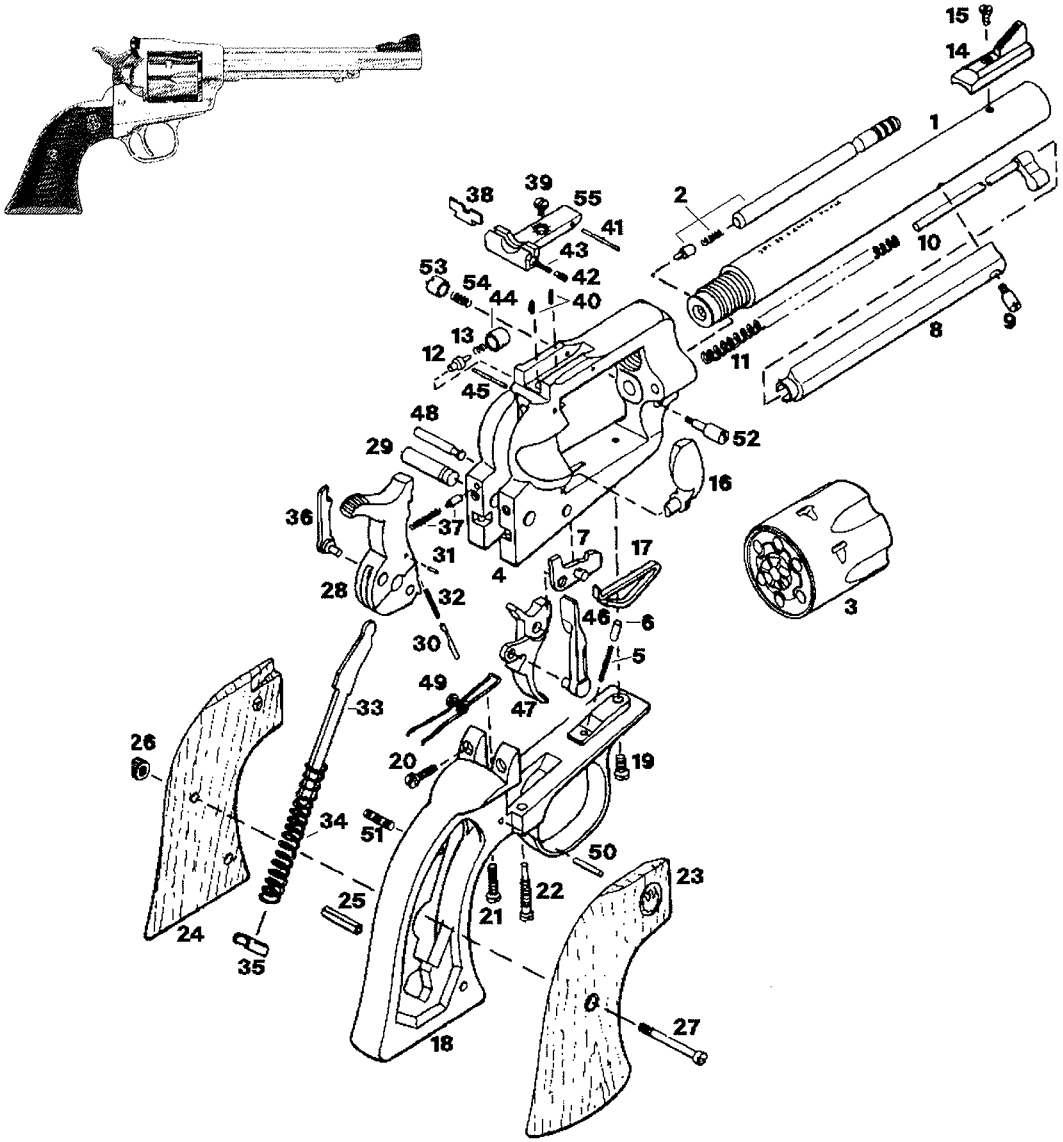

| | | | | | |
|---|---|---|---|---|---|
| **1** | Hammer Pivot Assembly | **23** | Grip Panel Screw | **45** | Trigger Guard Latch |
| **2** | Recoil Plate | **24** | Cylinder Latch Pivot | **46** | Pawl Plunger Spring |
| **3** | Hammer Dog Pivot Pin | **25** | Hammer Strut | **47** | Front Latch Spring |
| **4** | Trigger Pivot Pin | **26** | Transfer Bar | **48** | Cylinder Latch Spring |
| **5** | Ejector Alignment Pins | **27** | Ejector | **49** | Pawl Plunger |
| **6** | Firing Pin Rebound Spring | **28** | Hammer Dog | **50** | Hammer Dog Spring Plunger |
| **7** | Recoil Plate Cross Pin | **29** | Firing Pin | **51** | Crane Latch Spring Plunger |
| **8** | Cylinder Latch Plunger | **30** | Ejector Rod | **52** | Center Pin Lock |
| **9** | Crane Latch Spring | **31** | Ejector Retainer | **53** | Center Pin Rod |
| **10** | Hammer Dog Spring | **32** | Ejector Spring | **54** | Front Latch Pivot Pin |
| **11** | Disassembly Pin | **33** | Front Sight Cross Pin | **55** | Trigger Link Pin |
| **12** | Cylinder | **34** | Crane Latch Pivot | **56** | Crane Pivot Lock Plunger |
| **13** | Frame | **35** | Front Latch | **57** | Front Latch Spring Plunger |
| **14** | Trigger Guard | **36** | Trigger Plunger | **58** | Trigger Link |
| **15** | Mainspring | **37** | Grip Panel Locator | **59** | Front Latch Pivot Lock |
| **16** | Mainspring Seat | **38** | Center Pin Spring | **60** | Crane Pivot Lock Spring |
| **17** | Barrel | **39** | Front Sight | **61** | Front Latch Pivot Lock Spring |
| **18** | Pawl | **40** | Trigger Link Plunger | **62** | Crane and Crane Pivot Assembly |
| **19** | Crane Latch | **41** | Trigger Guard Latch Spring | **63** | Trigger Guard Latch Pin |
| **20** | Pistol Grip | **42** | Trigger | **Parts Not Shown** | |
| **21** | Pistol Grip Insert | **43** | Hammer | | Safety Disc |
| **22** | Ferrule | **44** | Cylinder Latch | | |

# Stainless New Model Blackhawk and Super Blackhawk Revolver



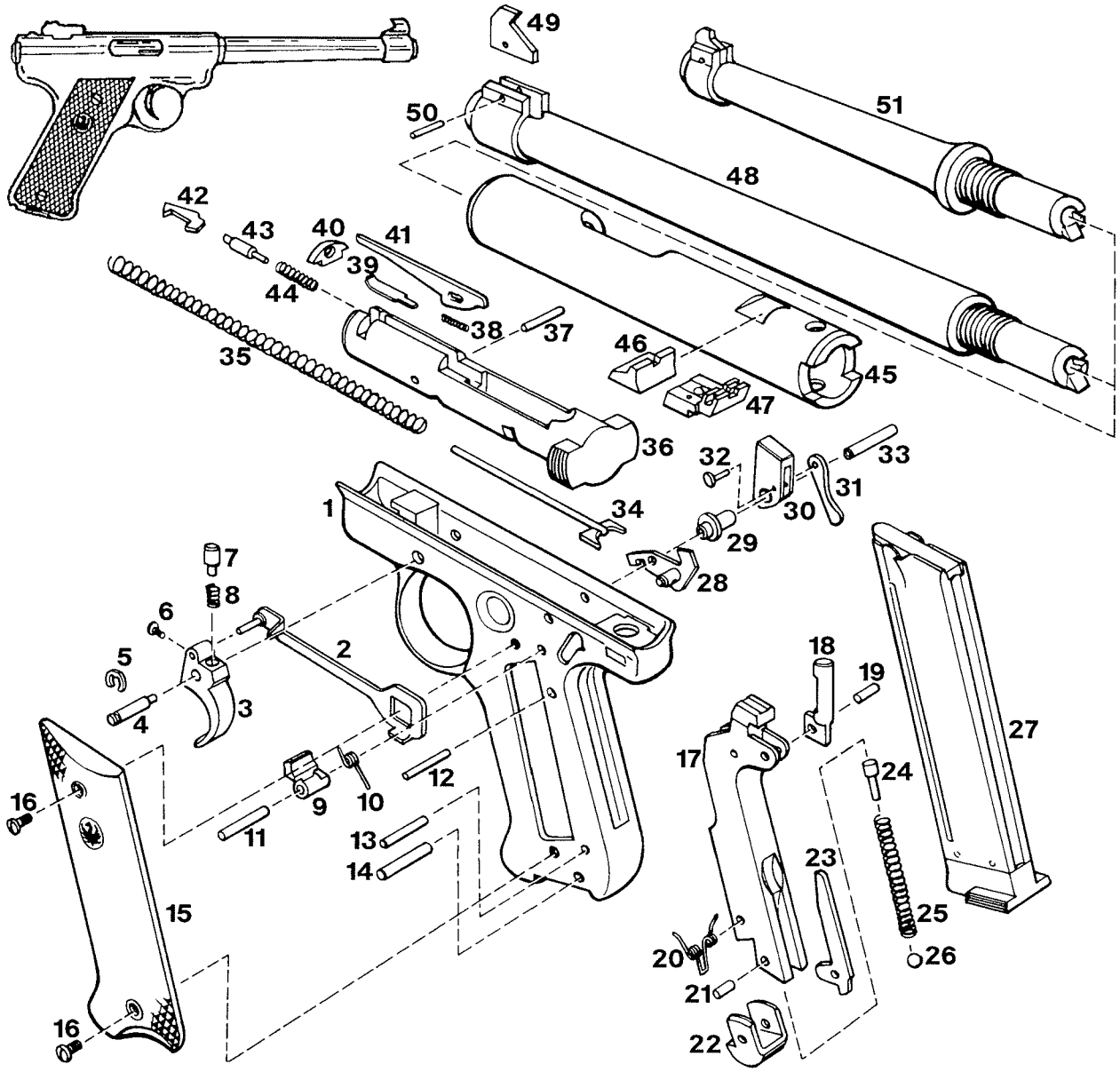

| | | | | | |
|---|---|---|---|---|---|
| **1** | Base Pin Assembly | **21** | Grip Frame Screw, Bottom | **40** | Rear Sight Elevation Springs |
| **2** | Base Pin Latch | **22** | Grip Frame Screw and Pivot Lock | **41** | Rear Sight Pivot Pin |
| **3** | Base Pin Latch Nut | **23** | Grip Panels | **42** | Rear Sight Windage Adjusting Screw |
| **4** | Base Pin Latch Spring | **24** | Grip Panel Dowel | **43** | Rear Sight Windage Spring |
| **5** | Cylinder | **25** | Grip Panel Ferrule | **44** | Recoil Plate Cross Pin |
| **6** | Cylinder Latch Spring | **26** | Grip Panel Screw | **45** | Trigger Pivot |
| **7** | Cylinder Latch Spring Plunger | **27** | Hammer Assembly | **46** | Recoil Plate |
| **8** | Cylinder Latch | **28** | Hammer Pivot | **47** | Trigger Spring |
| **9** | Ejector Housing | **29** | Hammer Plunger | **48** | Transfer Bar |
| **10** | Ejector Housing Screw | **30** | Hammer Plunger Pin | **49** | Trigger Spring Retaining Pin |
| **11** | Ejector Rod Assembly | **31** | Hammer Plunger Spring | **50** | Trigger Spring Pin |
| **12** | Ejector Roll Spring | **32** | Hammer Strut | **51** | Trigger |
| **13** | Firing Pin Rebound Spring | **33** | Mainspring | **52** | Barrel |
| **14** | Firing Pin | **34** | Mainspring Seat | **53** | Frame |
| **15** | Front Sight | **35** | Pawl | **Parts Not Shown** | |
| **16** | Gate | **36** | Pawl Spring and Plunger | | Front Sight Blade |
| **17** | Gate Detent Spring | **37** | Rear Sight Assembly, Complete | | Front Sight Blade Cross Pin |
| **18** | Grip Frame | **38** | Rear Sight Blade | | Rear Sight Detent Ball |
| **19** | Grip Frame Screw, Front | **39** | Rear Sight Elevation Screw | | |
| **20** | Grip Frame Screw, Back | | | | |

# Stainless New Model Single-Six Revolver



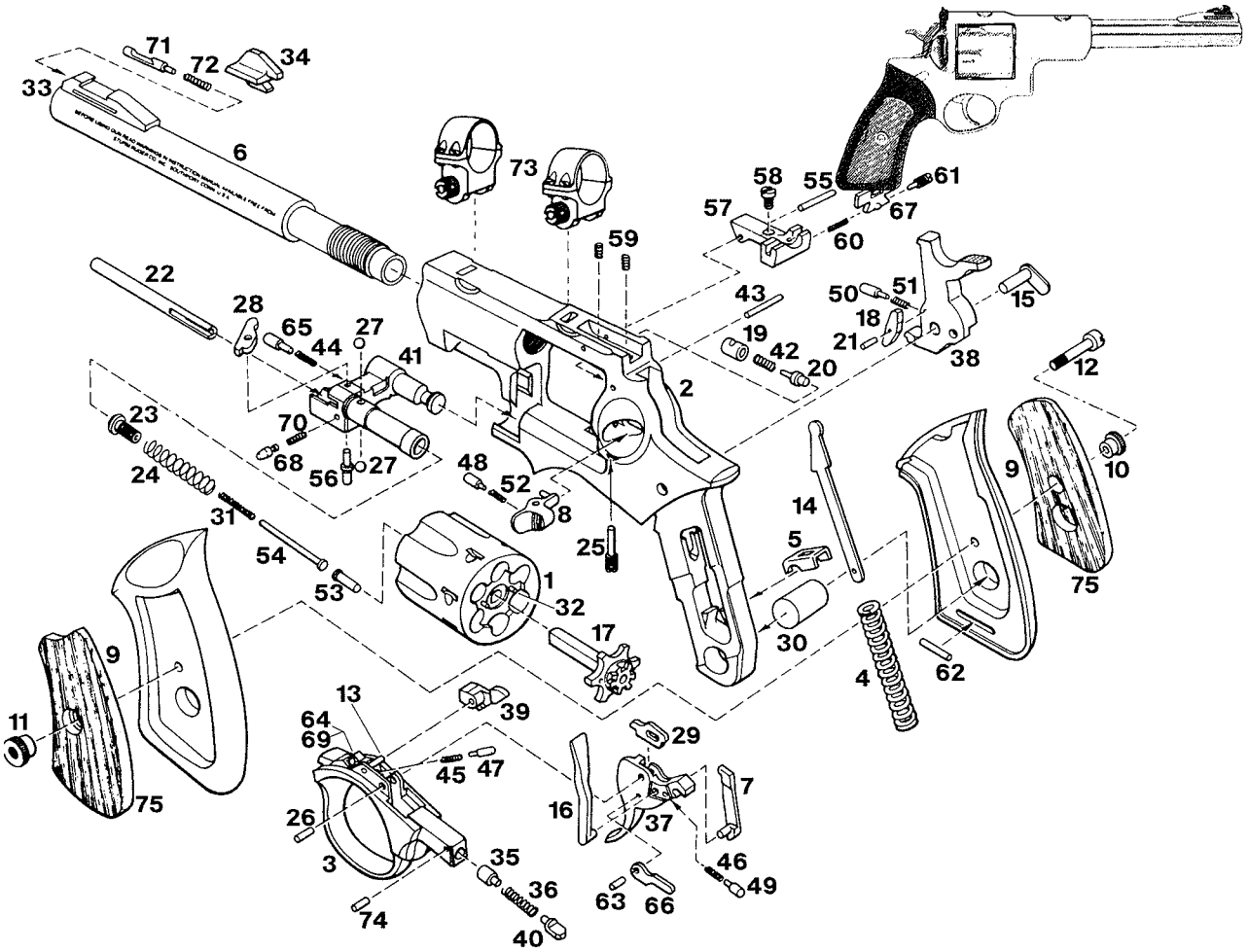

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Grip Frame Screw, Bottom | **40** | Rear Sight Elevation Springs |
| **2** | Base Pin Assembly | **22** | Grip Frame Screw and Pivot Lock | **41** | Rear Sight Pivot Pin |
| **3** | Cylinder | **23** | Grip Panel, Right | **42** | Rear Sight Windage Adjustment Screw |
| **4** | Cylinder Frame | **24** | Grip Panel, Left | **43** | Rear Sight Windage Spring |
| **5** | Cylinder Latch Spring | **25** | Grip Panel Dowel | **44** | Recoil Plate |
| **6** | Cylinder Latch Spring Plunger | **26** | Grip Panel Ferrule | **45** | Recoil Plate Cross Pin |
| **7** | Cylinder Latch | **27** | Grip Panel Screw | **46** | Transfer Bar |
| **8** | Ejector Housing | **28** | Hammer Assembly | **47** | Trigger |
| **9** | Ejector Housing Screw | **29** | Hammer Pivot | **48** | Trigger Pivot |
| **10** | Ejector Rod Assembly | **30** | Hammer Plunger | **49** | Trigger Spring |
| **11** | Ejector Rod Spring | **31** | Hammer Plunger Pin | **50** | Trigger Spring Pin |
| **12** | Firing Pin | **32** | Hammer Plunger Spring | **51** | Trigger Spring Retaining Pin |
| **13** | Firing Pin Rebound Spring | **33** | Hammer Strut | **52** | Base Pin Latch |
| **14** | Front Sight | **34** | Mainspring | **53** | Base Pin Latch Nut |
| **15** | Front Sight Screw | **35** | Mainspring Seat | **54** | Base Pin Latch Spring |
| **16** | Gate | **36** | Pawl | **55** | Rear Sight Base |
| **17** | Gate Detent Spring and Retainer | **37** | Pawl Spring and Plunger | **Parts Not Shown** | |
| **18** | Grip Frame | **38** | Rear Sight Blade | | Medallion |
| **19** | Grip Frame Screw, Front | **39** | Rear Sight Elevation Screw | | Rear Sight Detent Ball |
| **20** | Grip Frame Screw, Back | | | | |

# Standard and Target Mark I Auto



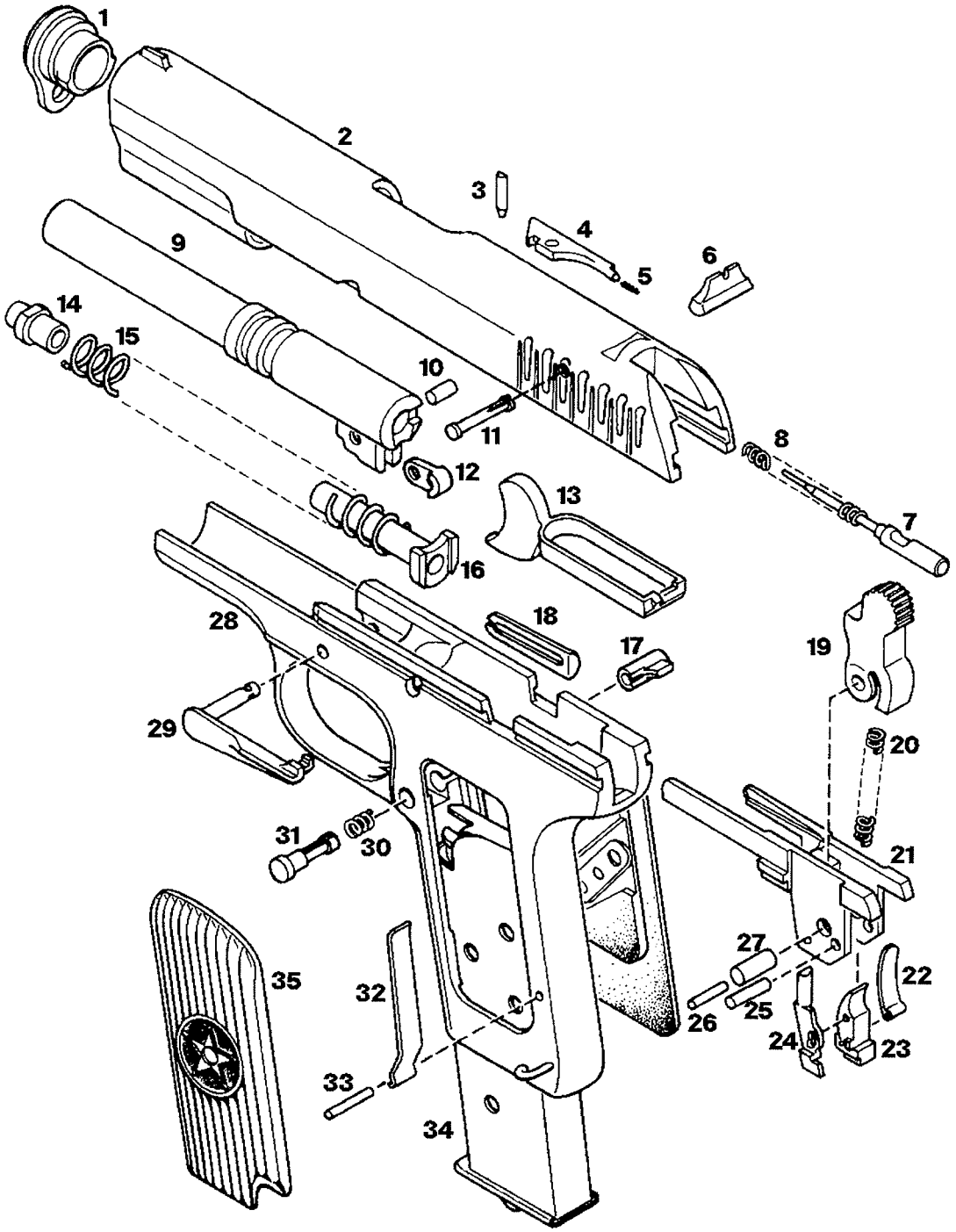

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Bolt Stop | **35** | Recoil Spring |
| **2** | Disconnector | **19** | Bolt Stop Pivot Pin | **36** | Bolt |
| **3** | Trigger | **20** | Magazine Catch Spring | **37** | Firing Pin Stop |
| **4** | Trigger Pin | **21** | Housing Latch Pivot Pin | **38** | Rebound Spring |
| **5** | Trigger Pin Lock Washer | **22** | Magazine Catch | **39** | Rebound Spring Support |
| **6** | Trigger Stop Screw (Mk. I) | **23** | Housing Latch | **40** | Recoil Spring Support |
| **7** | Trigger Spring Plunger | **24** | Mainspring Plunger | **41** | Firing Pin |
| **8** | Trigger Spring | **25** | Mainspring | **42** | Extractor |
| **9** | Sear | **26** | Detent Ball | **43** | Extractor Plunger |
| **10** | Sear Spring | **27** | Magazine Assembly | **44** | Extractor Spring |
| **11** | Sear Pivot Pin | **28** | Safety Catch | **45** | Receiver |
| **12** | Sear Spring Stop Pin | **29** | Hammer Bushing | **46** | Rear Sight (Standard) |
| **13** | Magazine Catch Stop Pin | **30** | Hammer | **47** | Micro Rear Sight (Mk. I) |
| **14** | Magazine Catch Pivot Pin | **31** | Hammer Strut | **48** | Barrel (Mk. I) |
| **15** | Grip | **32** | Hammer Strut Pin | **49** | Front Sight Blade (Mk. I) |
| **16** | Grip Screws | **33** | Hammer Pivot Pin | **50** | Front Sight Pin (Mk. I) |
| **17** | Mainspring Housing | **34** | Recoil Spring Guide | **51** | Barrel Assembly (Standard) |

# Super Redhawk



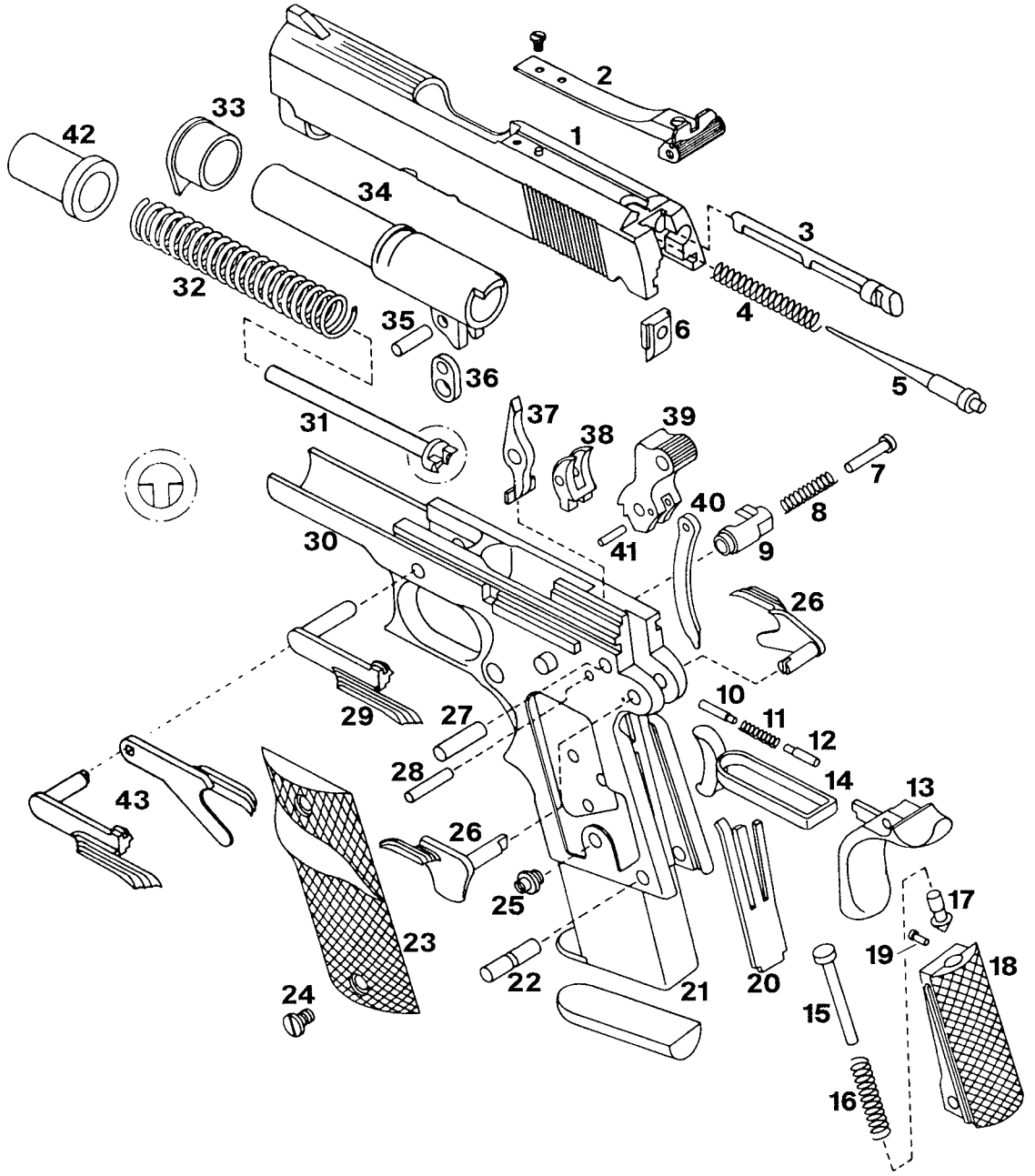

| | | | | | |
|---|---|---|---|---|---|
| **1** | Cylinder | **27** | Cylinder Retaining Balls | **53** | Center Pin Lock |
| **2** | Frame | **28** | Front Latch | **54** | Center Pin Rod |
| **3** | Trigger Guard | **29** | Trigger Plunger | **55** | Rear Sight Cross Pin |
| **4** | Mainspring | **30** | Grip Panel Locator | **56** | Front Latch Pivot Pin |
| **5** | Mainspring Seat | **31** | Center Pin Spring | **57** | Rear Sight Base |
| **6** | Barrel | **32** | Ejector Alignment Pins | **58** | Rear Sight Elevation Screw |
| **7** | Pawl | **33** | Front Sight Base | **59** | Rear Sight Elevation Springs |
| **8** | Crane Latch | **34** | Front Sight | **60** | Rear Sight Windage Spring |
| **9** | Grip Panels/Panel Insert | **35** | Trigger Link Plunger | **61** | Rear Sight Windage Adjustment Screw |
| **10** | Grip Ferrule, Right | **36** | Trigger Guard Latch Spring | | |
| **11** | Grip Ferrule, Left | **37** | Trigger | **62** | Disassembly Pin |
| **12** | Grip Panel Screw | **38** | Hammer | **63** | Trigger Link Pin |
| **13** | Cylinder Latch Pivot | **39** | Cylinder Latch | **64** | Crane Pivot Lock Plunger |
| **14** | Hammer Strut | **40** | Trigger Guard Latch | **65** | Front Latch Spring Plunger |
| **15** | Hammer Pivot Assembly | **41** | Crane and Crane Pivot Assembly | **66** | Trigger Link |
| **16** | Transfer Bar | **42** | Firing Pin Rebound Spring | **67** | Rear Sight Blade |
| **17** | Ejector | **43** | Recoil Plate Cross Pin | **68** | Front Latch Pivot Lock |
| **18** | Hammer Dog | **44** | Cylinder Latch Spring | **69** | Crane Pivot Lock Spring |
| **19** | Recoil Plate | **45** | Front Latch Spring | **70** | Front Latch Pivot Lock Spring |
| **20** | Firing Pin | **46** | Pawl Plunger Spring | **71** | Front Sight Plunger |
| **21** | Hammer Dog Pivot Pin | **47** | Cylinder Latch Plunger | **72** | Front Sight Plunger Spring |
| **22** | Ejector Rod | **48** | Crane Latch Plunger | **73** | Scope Rings |
| **23** | Ejector Retainer | **49** | Pawl Plunger | **74** | Trigger Guard Latch Pin |
| **24** | Ejector Spring | **50** | Hammer Dog Plunger | **75** | Grips |
| **25** | Crane Latch Pivot | **51** | Hammer Dog Spring | | |
| **26** | Trigger Pivot Pin | **52** | Crane Latch Button Spring | | |

# Tokarev Auto



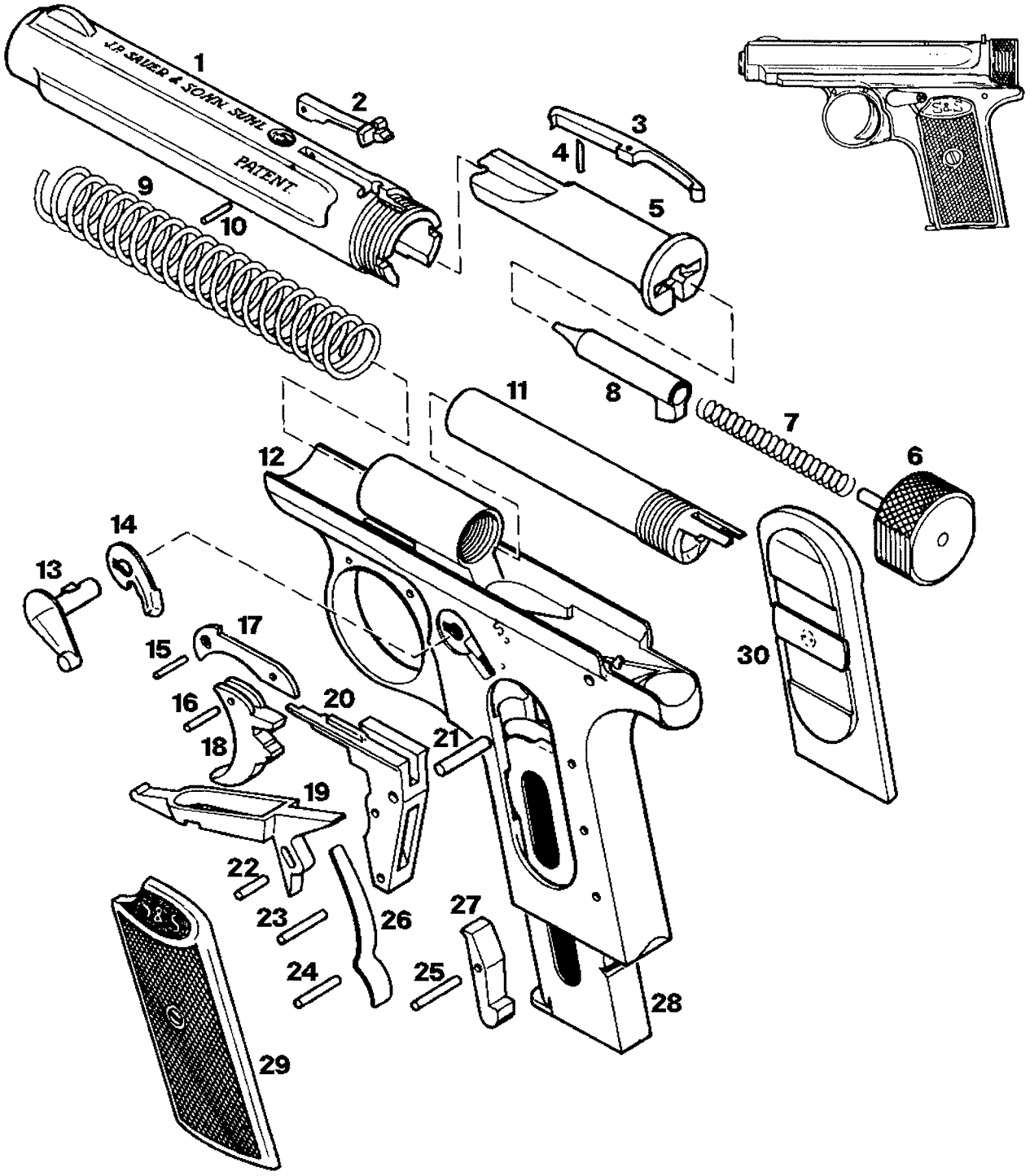

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **13** | Trigger | **25** | Spring Retainer Pin |
| **2** | Slide | **14** | Recoil Spring Retainer | **26** | Sear Pin |
| **3** | Extractor Pin | **15** | Recoil Spring | **27** | Hammer Pin |
| **4** | Extractor | **16** | Recoil Spring Guide | **28** | Frame |
| **5** | Extractor Spring | **17** | Magazine Catch | **29** | Slide Latch |
| **6** | Rear Sight | **18** | Slide Stop Retainer Clip | **30** | Magazine Catch Spring |
| **7** | Firing Pin | **19** | Hammer | **31** | Magazine Catch Spring Guide |
| **8** | Firing Pin Spring | **20** | Hammer Spring | **32** | Trigger Return Spring |
| **9** | Barrel | **21** | Hammer Mechanism Housing | **33** | Spring Retainer Pin |
| **10** | Barrel Link Pin | **22** | Sear Spring | **34** | Magazine Assembly |
| **11** | Firing Pin Retainer Pin | **23** | Sear | **35** | Grip Panel |
| **12** | Barrel Link | **24** | Disconnector | | |

# Enforcer and Matchmaster Auto



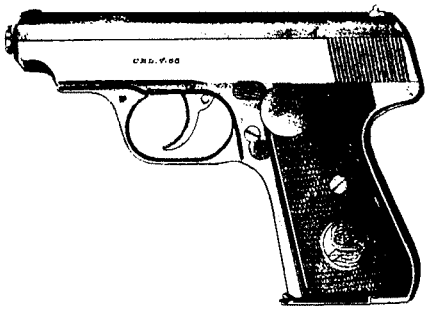

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Mainspring | **31** | Recoil Spring Guide |
| **2** | Rear Sight and Screw | **17** | Mainspring Retainer | **32** | Recoil Spring |
| **3** | Extractor | **18** | Mainspring Housing | **33** | Barrel Bushing |
| **4** | Firing Pin Spring | **19** | Mainspring Cap Pin | **34** | Barrel |
| **5** | Firing Pin | **20** | Sear Spring | **35** | Barrel Link Pin |
| **6** | Firing Pin Stop | **21** | Magazine Assembly | **36** | Barrel Link |
| **7** | Magazine Catch Lock | **22** | Mainspring Housing Retention Pin | **37** | Disconnector |
| **8** | Magazine Catch Spring | **23** | Grips | **38** | Sear |
| **9** | Magazine Catch | **24** | Grip Screw | **39** | Hammer |
| **10** | Slide Stop Plunger | **25** | Grip Screw Escutcheon | **40** | Hammer Strut |
| **11** | Plunger Spring | **26** | Safety | **41** | Hammer Strut Pin |
| **12** | Safety Plunger | **27** | Hammer Pin | **42** | Recoil Spring Plug |
| **13** | Beaver Tail | **28** | Sear Pin | **43** | Ambidextrous Slide Stop |
| **14** | Trigger | **29** | Slide Stop | | |
| **15** | Mainspring Cap | **30** | Frame | | |

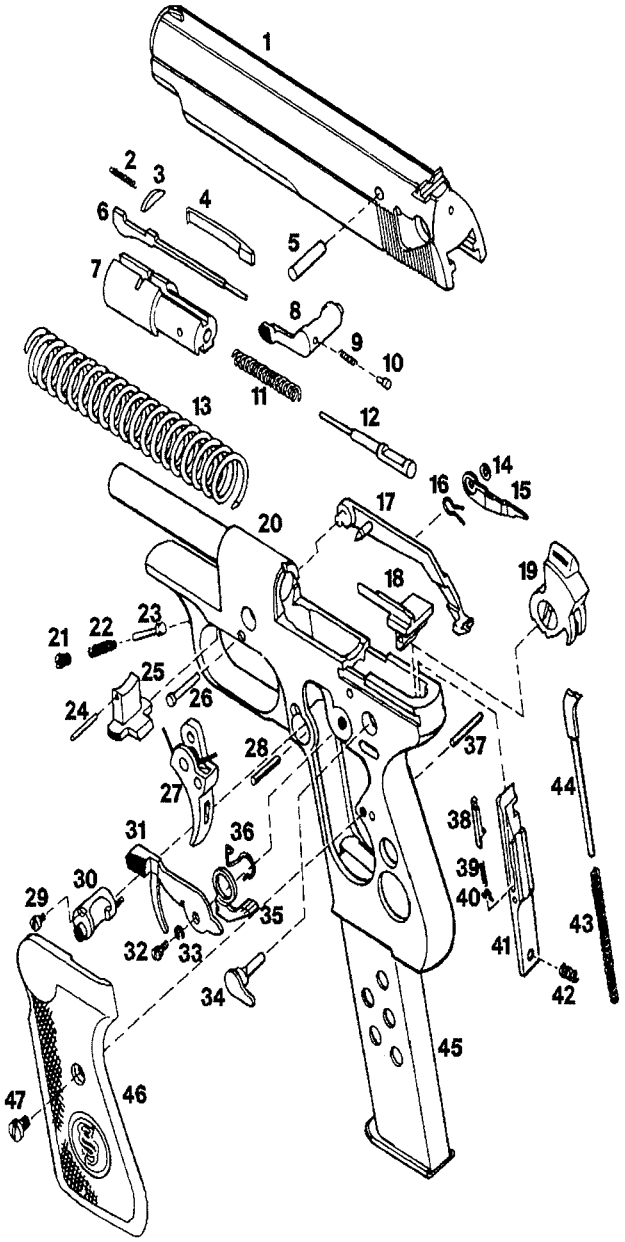
# Model 1913 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Barrel | **21** | Upper Sub-Frame Pin |
| **2** | Rear Sight and Latch | **12** | Frame | **22** | Trigger Bar Pin |
| **3** | Extractor | **13** | Safety Catch | **23** | Lower Sub-Frame Pin |
| **4** | Extractor Pin | **14** | Safety Catch Spring | **24** | Magazine Catch Spring Pin |
| **5** | Breechbolt | **15** | Slide Lock Pin | **25** | Magazine Catch Pin |
| **6** | Slide End Cap | **16** | Trigger Pin | **26** | Sear/Magazine Catch Spring |
| **7** | Firing Pin Spring | **17** | Slide Lock | **27** | Magazine Catch |
| **8** | Firing Pin | **18** | Trigger | **28** | Magazine Assembly |
| **9** | Recoil Spring | **19** | Trigger Bar and Sear | **29** | Grip Panel, Left |
| **10** | Rear Sight Pin | **20** | Mechanism Housing | **30** | Grip Panel, Right |

# Model 38H

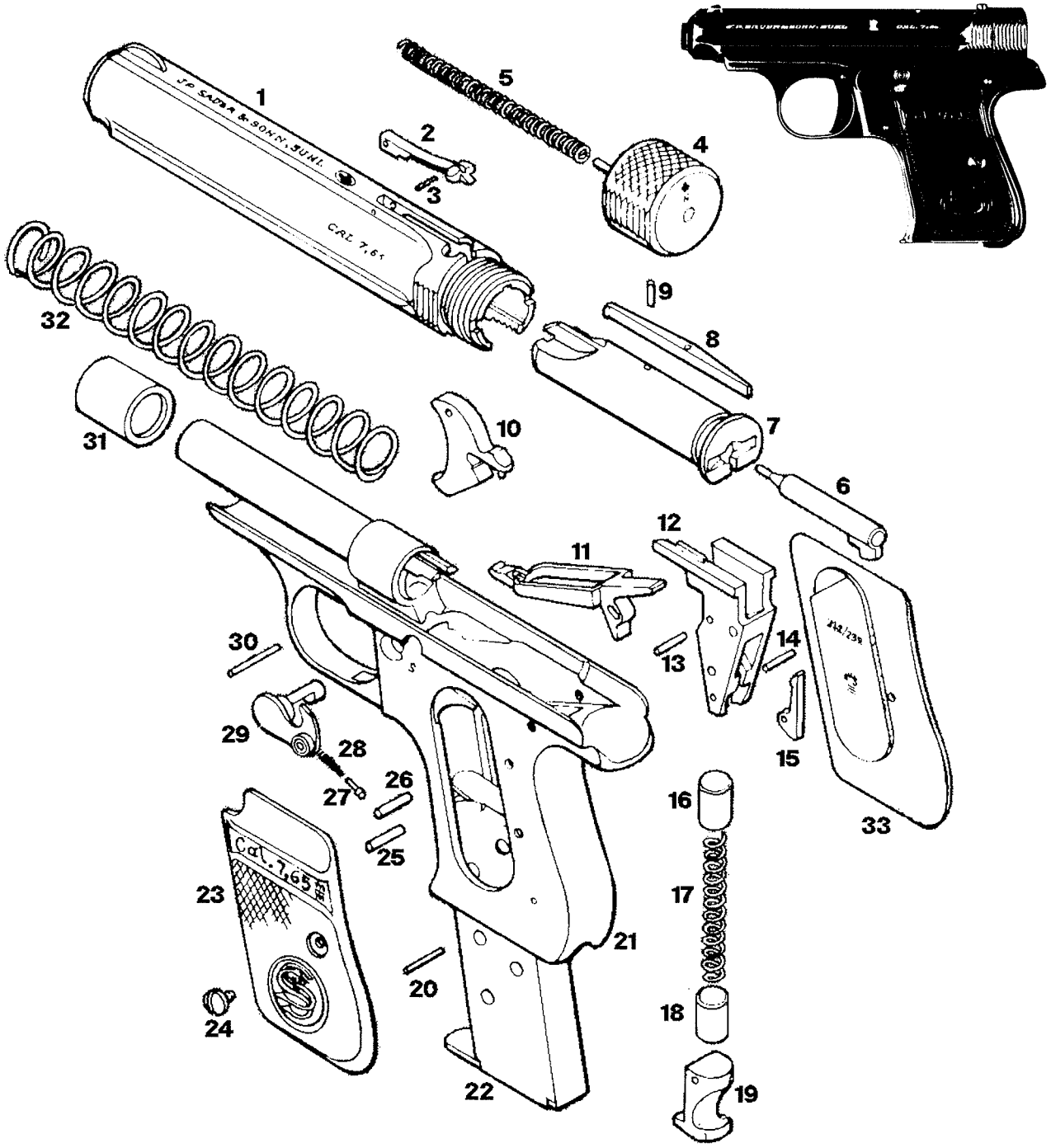





| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **17** | Trigger Bar | **33** | Cocking Lever Hinge Screw Retainer Clip |
| **2** | Cartridge Indicator Spring | **18** | Ejector | **34** | Hammer Extension |
| **3** | Cartridge Indicator Spring Retainer | **19** | Hammer | **35** | Hammer Lever |
| **4** | Extractor | **20** | Barrel and Frame Assembly | **36** | Cocking Lever Spring |
| **5** | Breechblock Retainer Pin | **21** | Takedown Detent Spring Retainer | **37** | Sear Hinge Pin |
| **6** | Cartridge Indicator | **22** | Takedown Detent Spring | **38** | Sear Disconnector |
| **7** | Breechblock | **23** | Takedown Detent | **39** | Disconnector Spring |
| **8** | Safety Catch | **24** | Takedown Latch Pin | **40** | Disconnector Spring Retainer |
| **9** | Safety Detent Spring | **25** | Takedown Latch | **41** | Sear |
| **10** | Safety Detent | **26** | Trigger Pin | **42** | Sear Spring |
| **11** | Firing Pin Spring | **27** | Trigger and Trigger Spring | **43** | Hammer Spring |
| **12** | Firing Pin | **28** | Ejector Pin | **44** | Hammer Strut |
| **13** | Recoil Spring | **29** | Magazine Catch Retaining Screw | **45** | Magazine Assembly |
| **14** | Magazine Safety Retainer | **30** | Magazine Catch and Spring | **46** | Grip Panel |
| **15** | Magazine Safety Bar | **31** | Cocking Lever | **47** | Grip Screws |
| **16** | Magazine Safety Spring | **32** | Cocking Lever Hinge Screw | | |

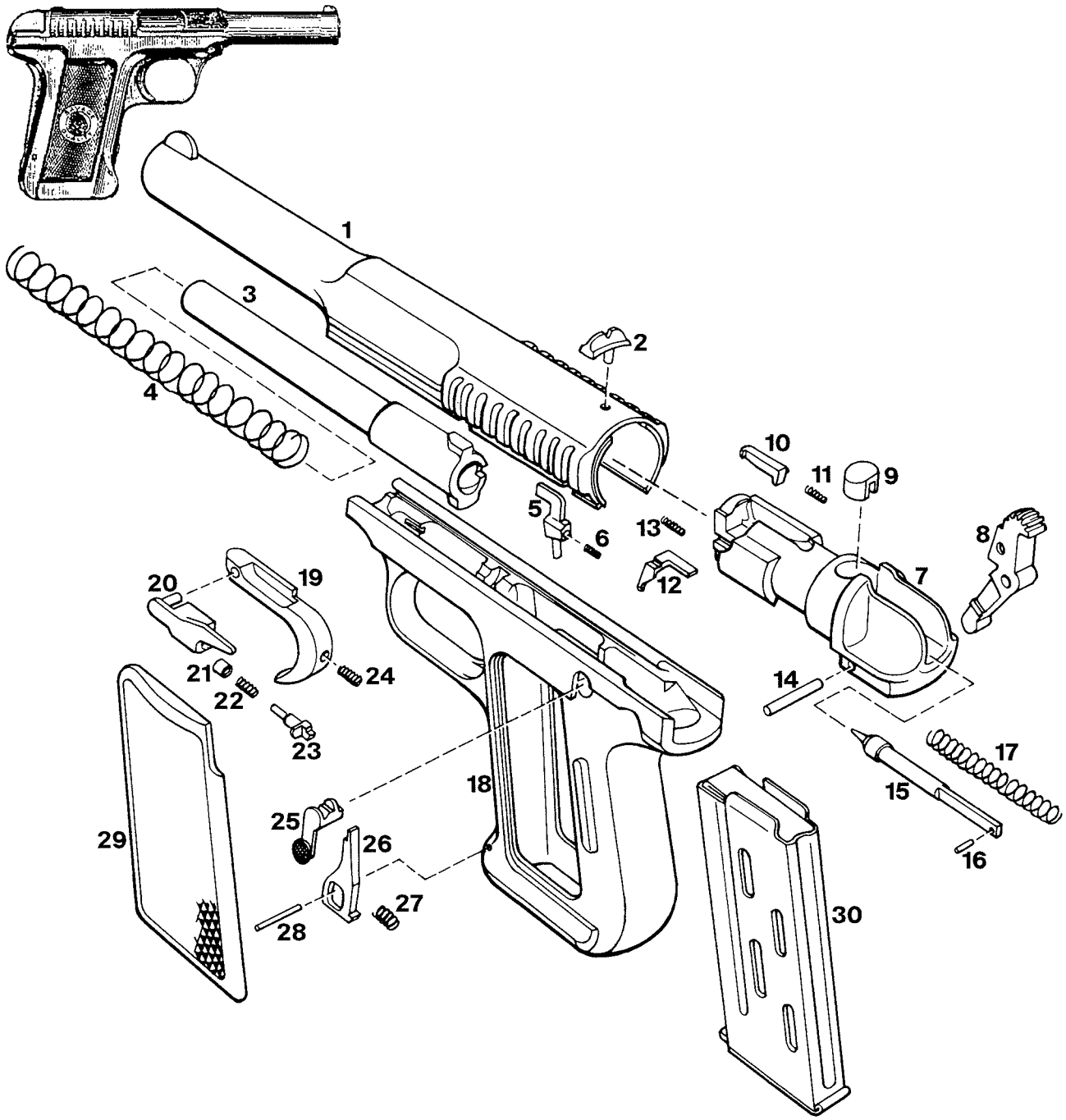
# Model 1930 Auto

*Courtesy of Blacksmith Corporation*



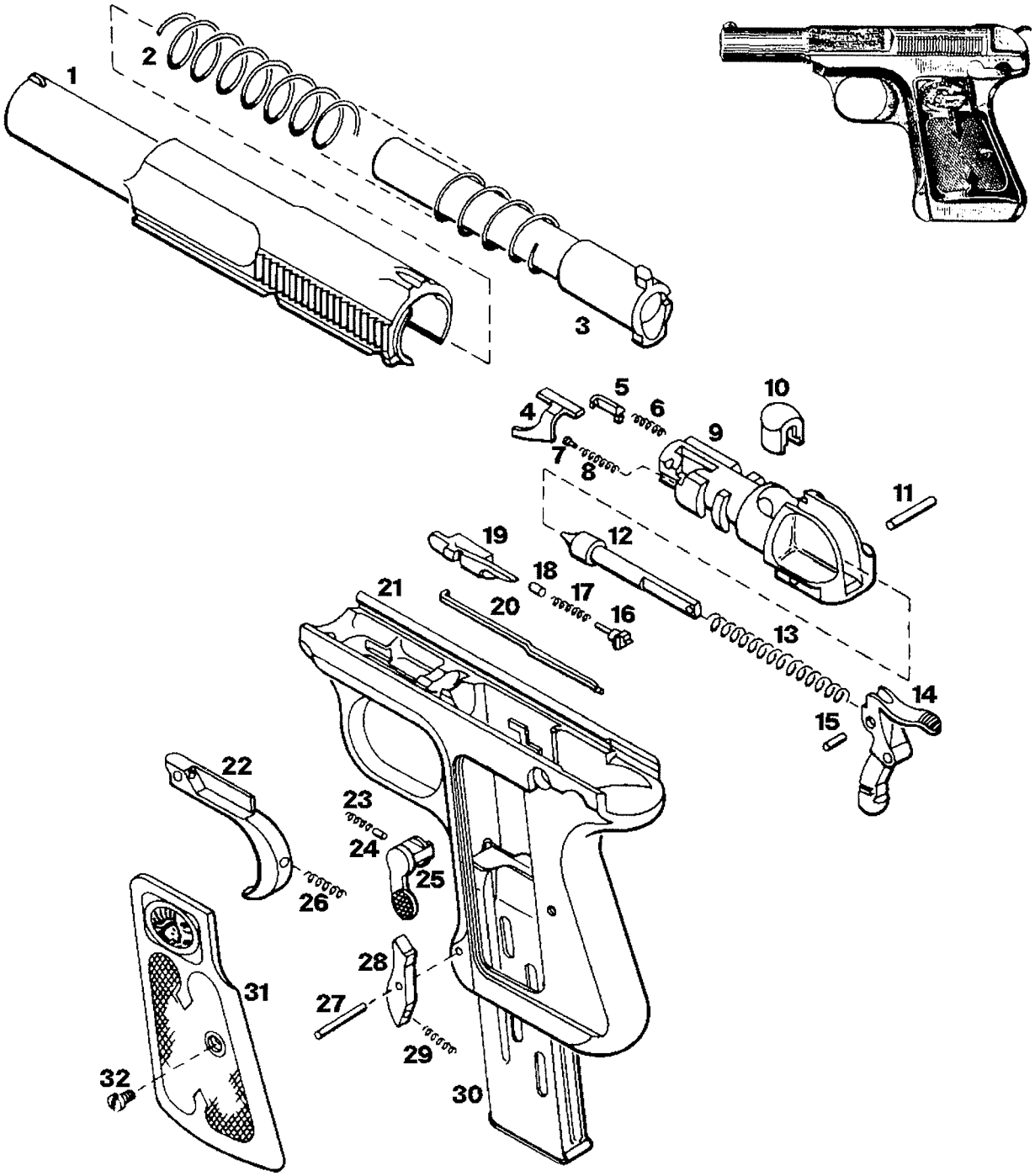

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **12** | Mechanism Housing | **23** | Left Grip Panel |
| **2** | Rear Sight and Latch | **13** | Sear Pin | **24** | Grip Screws |
| **3** | Rear Sight and Latch Pin | **14** | Sear Cam Pin | **25** | Lower Mechanism Housing Pin |
| **4** | Slide Cap | **15** | Sear Cam | **26** | Upper Mechanism Housing Pin |
| **5** | Firing Pin Spring | **16** | Mainspring Follower | **27** | Safety Catch Detent Pin |
| **6** | Firing Pin | **17** | Mainspring | **28** | Safety Catch Detent Spring |
| **7** | Breechblock | **18** | Mainspring Cap | **29** | Safety Catch |
| **8** | Extractor | **19** | Magazine Catch | **30** | Trigger Pin |
| **9** | Extractor Pin | **20** | Magazine Catch Pin | **31** | Recoil Spring Guide |
| **10** | Trigger | **21** | Frame | **32** | Recoil Spring |
| **11** | Trigger Bar and Sear | **22** | Magazine Assembly | **33** | Right Grip Panel |

# Model 1910 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **11** | Extractor Spring | **21** | Sear Trip Lifter |
| **2** | Rear Sight | **12** | Sear | **22** | Sear Trip Spring |
| **3** | Barrel | **13** | Sear Spring | **23** | Sear Trip Catch |
| **4** | Recoil Spring | **14** | Cocking Lever Hinge Pin | **24** | Trigger Spring |
| **5** | Ejector | **15** | Firing Pin | **25** | Safety Catch |
| **6** | Safety Catch Spring | **16** | Firing Pin Hinge Pin | **26** | Magazine Catch |
| **7** | Breech Plug | **17** | Firing Pin Spring | **27** | Magazine Catch Spring |
| **8** | Cocking Lever Hammer | **18** | Frame | **28** | Magazine Catch Pin |
| **9** | Firing Pin Retainer | **19** | Trigger | **29** | Grip |
| **10** | Extractor | **20** | Sear Trip | **30** | Magazine Assembly |

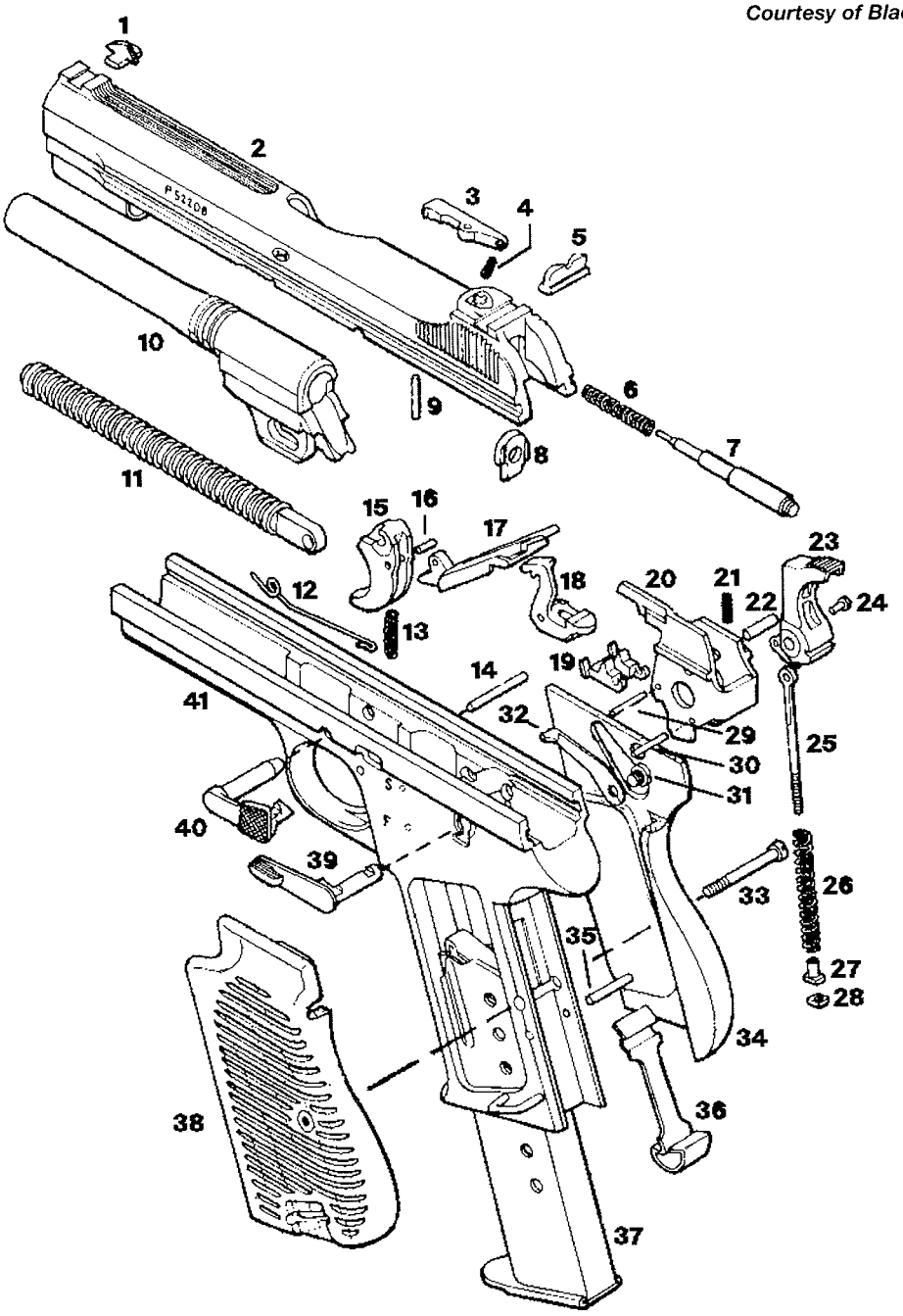
# Model 1917 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **12** | Firing Pin | **23** | Safety Catch Spring |
| **2** | Recoil Spring | **13** | Firing Pin Spring | **24** | Safety Catch Spring Plunger |
| **3** | Barrel | **14** | Cocking Lever | **25** | Safety Catch |
| **4** | Sear | **15** | Firing Pin Hinge Pin | **26** | Trigger Spring |
| **5** | Extractor | **16** | Sear Trip Catch | **27** | Magazine Catch Pin |
| **6** | Extractor Spring | **17** | Sear Trip Spring | **28** | Magazine Catch |
| **7** | Sear Spring Plunger | **18** | Sear Trip Lifter | **29** | Magazine Catch Spring |
| **8** | Sear Spring | **19** | Sear Trip | **30** | Magazine Assembly |
| **9** | Breech Plug | **20** | Trigger Bar | **31** | Grip Panel |
| **10** | Firing Pin Retainer | **21** | Frame | **32** | Grip Screws |
| **11** | Cocking Lever Hinge Pin | **22** | Trigger | | |

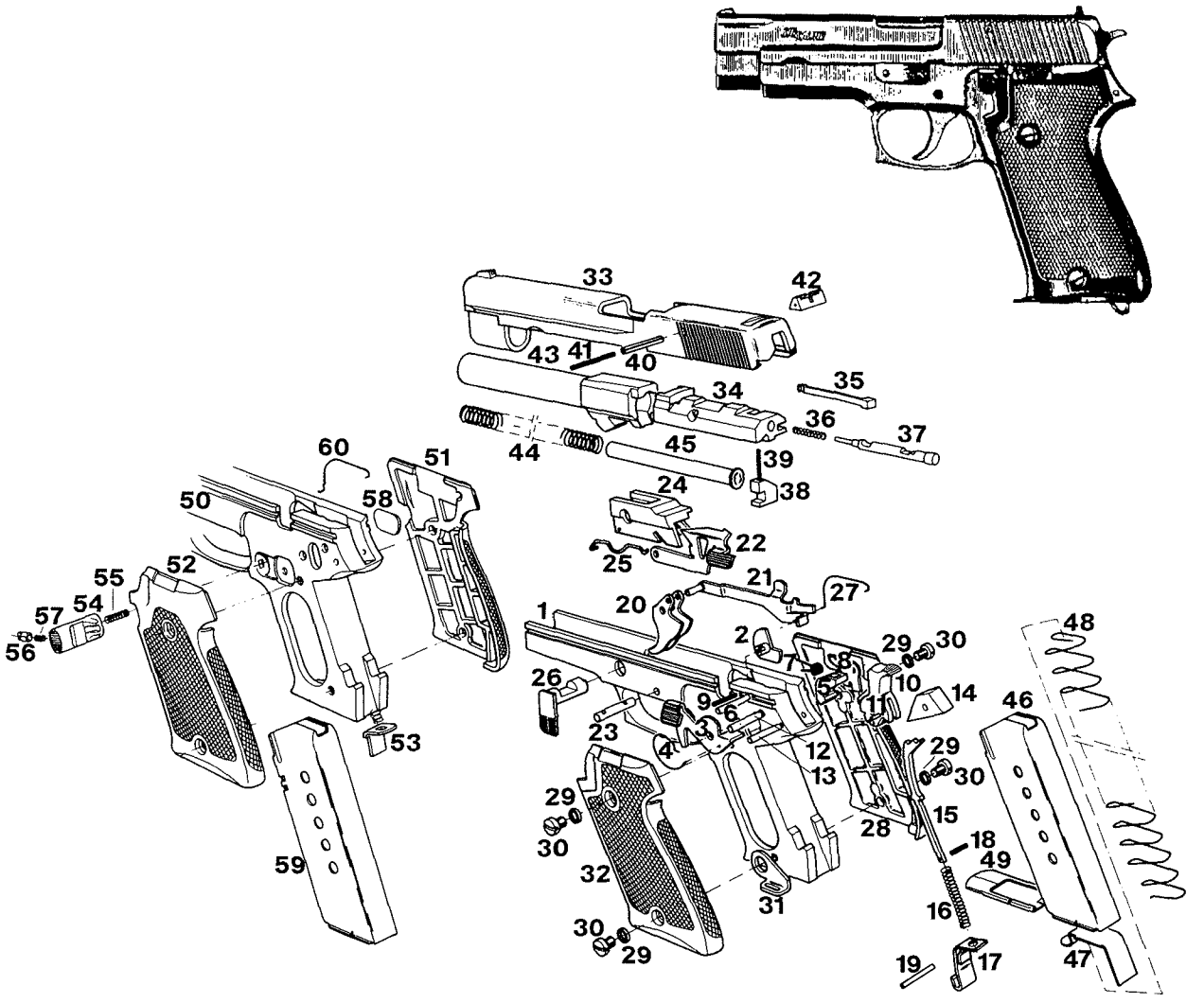
# Auto

*Courtesy of Blacksmith Corporation*



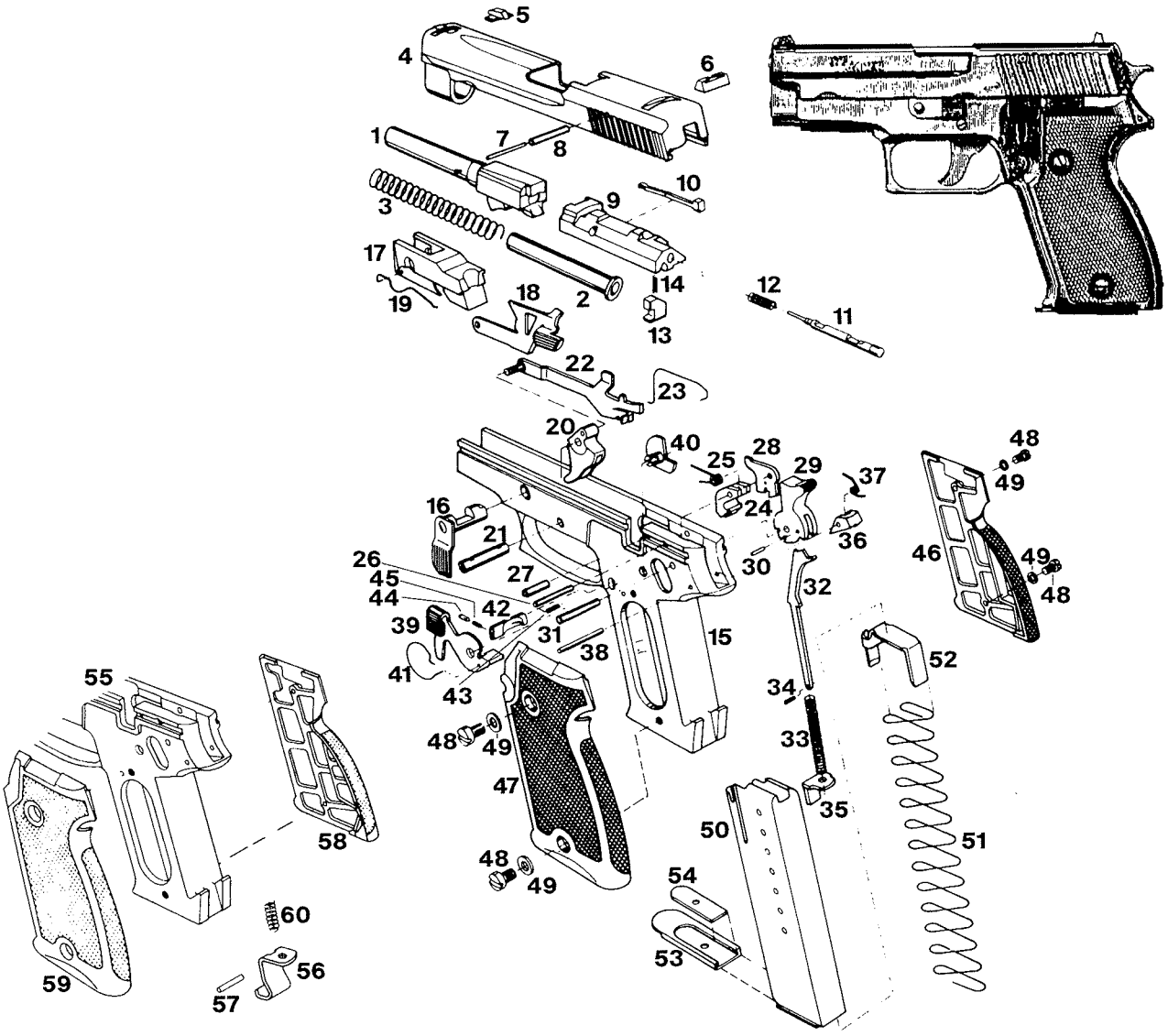

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **15** | Trigger | **29** | Sear Hinge Pin |
| **2** | Slide | **16** | Trigger Bar Pin | **30** | Pressure Plate Stop Pin |
| **3** | Extractor | **17** | Trigger Bar | **31** | Magazine Disconnector Screw |
| **4** | Extractor Spring | **18** | Sear | **32** | Magazine Disconnector |
| **5** | Rear Sight | **19** | Sear Pressure Plate | **33** | Grip Screw |
| **6** | Firing Pin Spring | **20** | Sear and Hammer Housing | **34** | Right Grip Panel |
| **7** | Firing Pin | **21** | Sear Spring | **35** | Magazine Catch Pin |
| **8** | Firing Pin Retainer | **22** | Hammer Hinge Pin | **36** | Magazine Catch |
| **9** | Extractor Hinge Pin | **23** | Hammer | **37** | Magazine Assembly |
| **10** | Barrel | **24** | Hammer Strut Pin | **38** | Left Grip Panel |
| **11** | Recoil Spring Assembly | **25** | Hammer Strut | **39** | Safety Catch |
| **12** | Slide Stop Spring | **26** | Hammer Spring | **40** | Slide Stop |
| **13** | Trigger Spring | **27** | Hammer Spring Retainer Nut | **41** | Frame |
| **14** | Trigger Hinge Pin | **28** | Hammer Spring Retainer Lock Nut | | |

# P220 Auto



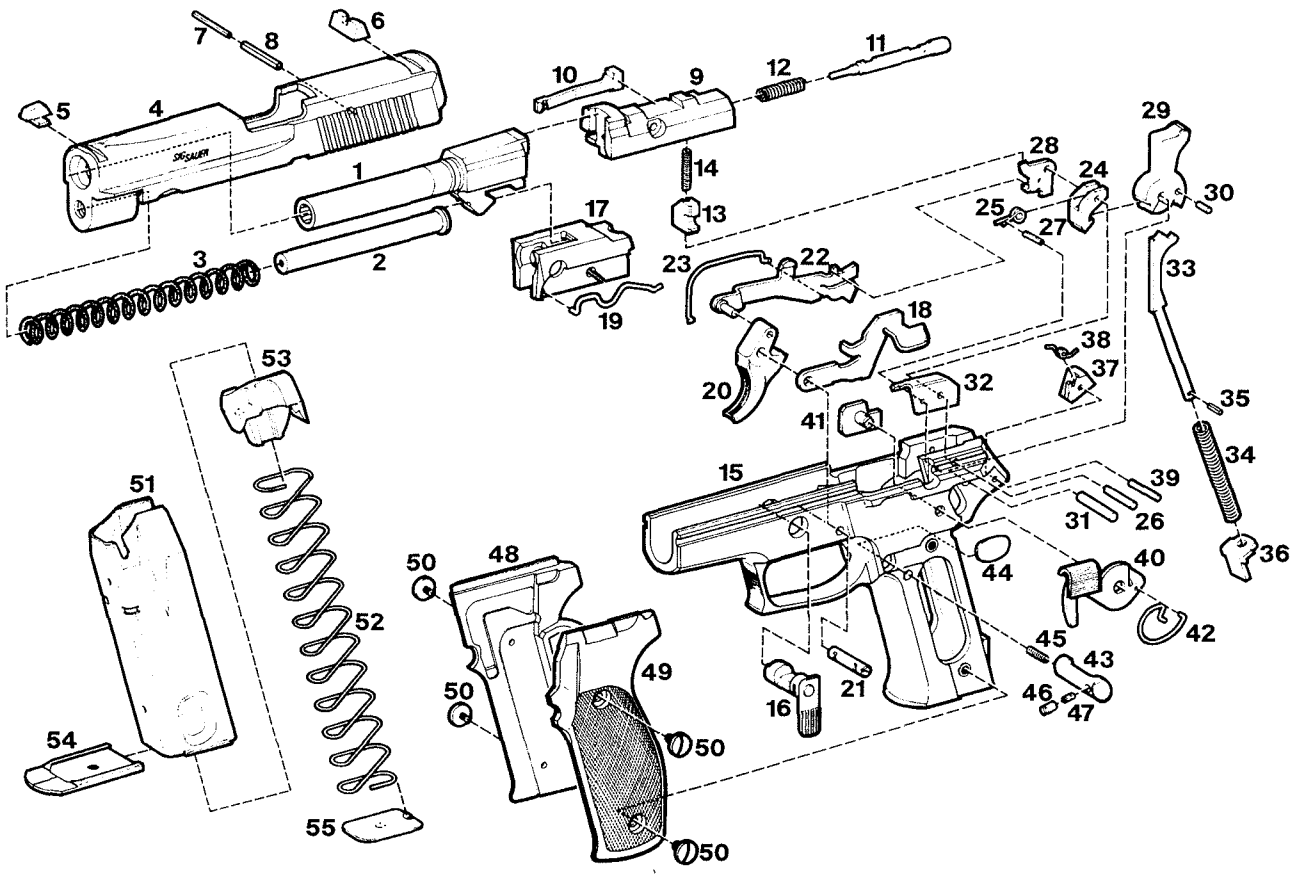

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **22** | Slide Catch Lever | **42** | Rear Sight |
| **2** | Decocking Lever Bearing | **23** | Trigger Pivot | **43** | Barrel |
| **3** | Decocking Lever | **24** | Locking Insert | **44** | Recoil Spring |
| **4** | Decocking Lever Spring | **25** | Slide Catch Lever Spring | **45** | Recoil Spring Guide |
| **5** | Sear | **26** | Takedown Lever | **46** | Magazine Body |
| **6** | Sear Shaft | **27** | Trigger Bar Spring | **47** | Magazine Follower |
| **7** | Sear Spring | **28** | Right Grip Panel | **48** | Magazine Spring |
| **8** | Safety-Lever | **29** | Grip Screw Washers | **49** | Magazine Floorplate |
| **9** | Spring Pin | **30** | Grip Screws | **P220 American Parts Only** | |
| **10** | Hammer | **31** | Lanyard Loop | **50** | Frame |
| **11** | Hammer Strut Pin | **32** | Left Grip Panel | **51** | Right Grip Panel |
| **12** | Hammer Pivot Pin | **33** | Slide | **52** | Left Grip Panel |
| **13** | Hammer Stop Pin | **34** | Breechblock | **53** | Mainspring Seat |
| **14** | Hammer Stop | **35** | Extractor | **54** | Magazine Catch |
| **15** | Hammer Strut | **36** | Firing Pin Spring | **55** | Magazine Catch Spring |
| **16** | Mainspring | **37** | Firing Pin | **56** | Magazine Catch Stop |
| **17** | Magazine Catch | **38** | Safety Lock | **57** | Magazine Catch Stop Spring |
| **18** | Mainspring Retaining Pin | **39** | Safety Lock Spring | **58** | Support Plate |
| **19** | Magazine Catch Pin | **40** | Outer Breechblock Retaining Pin | **59** | Magazine Body |
| **20** | Trigger | **41** | Inner Breechblock Retaining Pin Lock Pin | **60** | Trigger Bar Spring |
| **21** | Trigger Bar | | | | |

# P225 Auto



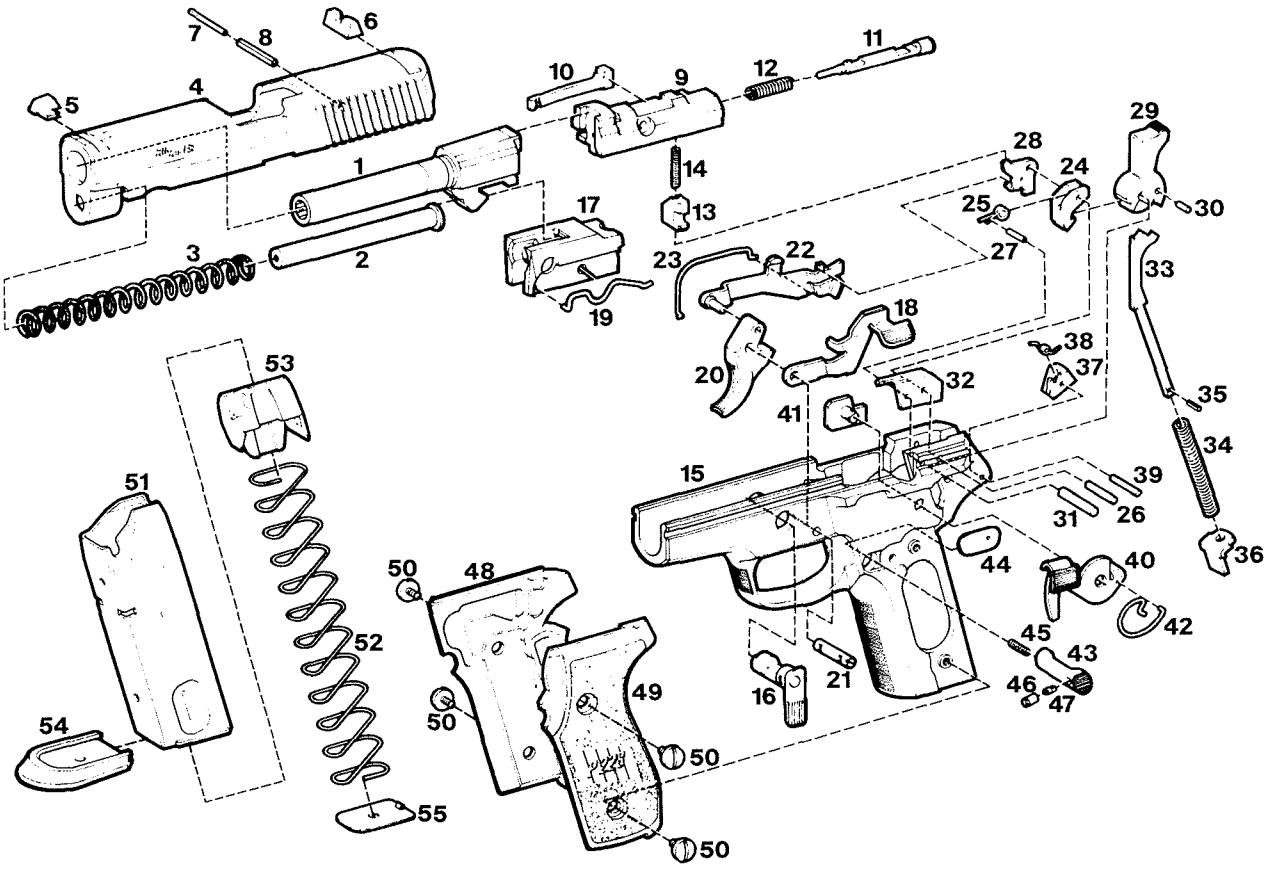

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Trigger Pivot | **42** | Magazine Catch |
| **2** | Recoil Spring Guide | **22** | Trigger Bar | **43** | Magazine Catch Spring |
| **3** | Recoil Spring | **23** | Trigger Bar Spring | **44** | Magazine Catch Stop |
| **4** | Slide | **24** | Sear | **45** | Magazine Stop Spring |
| **5** | Front Sight | **25** | Sear Spring | **46** | Right Grip Panel |
| **6** | Rear Sight | **26** | Sear Shaft | **47** | Left Grip Panel |
| **7** | Breechblock Retaining Pin Lock Pin | **27** | Sear Spring Pin | **48** | Grip Screws |
| | | **28** | Safety-Lever | **49** | Grip Screw Washers |
| **8** | Breechblock Retaining Pin | **29** | Hammer | **50** | Magazine Body |
| **9** | Breechblock | **30** | Hammer Strut Pin | **51** | Magazine Spring |
| **10** | Extractor | **31** | Hammer Pivot Pin | **52** | Magazine Follower |
| **11** | Firing Pin | **32** | Hammer Strut | **53** | Magazine Floorplate |
| **12** | Firing Pin Spring | **33** | Mainspring | **54** | Magazine Spring Retainer |
| **13** | Safety Lock | **34** | Mainspring Retaining Pin | **P225 with Bottom Magazine Catch Parts Only** | |
| **14** | Safety Lock Spring | **35** | Mainspring Seat | | |
| **15** | Frame | **36** | Hammer Stop | **55** | Frame |
| **16** | Takedown Lever | **37** | Reset Spring | **56** | Magazine Catch |
| **17** | Locking Insert | **38** | Hammer Stop Pin | **57** | Magazine Catch Pin |
| **18** | Slide Catch Lever | **39** | Decocking Lever | **58** | Right Grip Panel |
| **19** | Slide Catch Lever Spring | **40** | Decocking Lever Bearing | **59** | Left Grip Panel |
| **20** | Trigger | **41** | Decocking Lever Spring | **60** | Magazine Catch Spring |

# P226 Auto



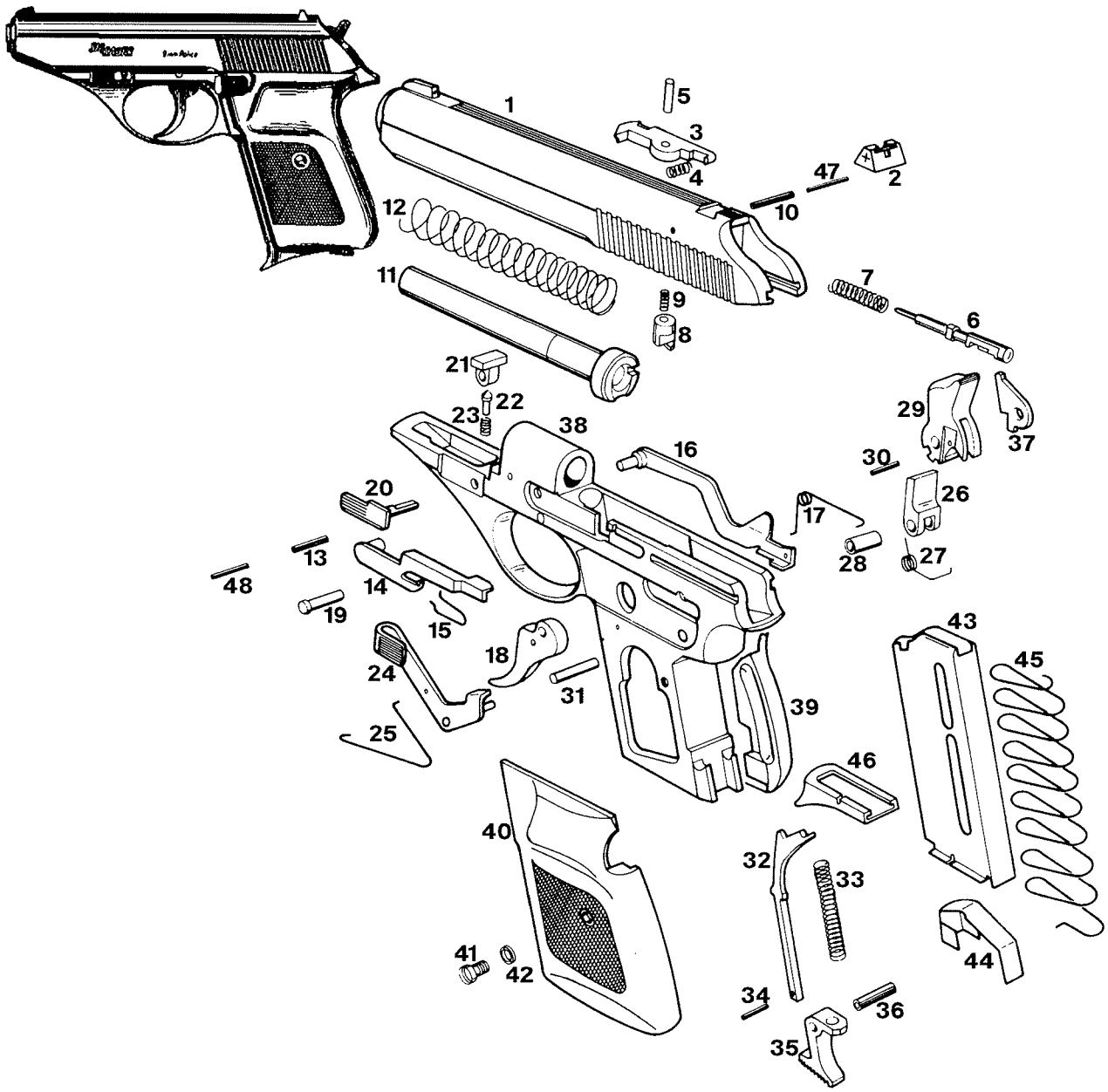

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Slide Catch Lever | **37** | Hammer Stop |
| **2** | Recoil Spring Guide | **19** | Slide Catch Lever Spring | **38** | Reset Spring |
| **3** | Recoil Spring | **20** | Trigger | **39** | Hammer Stop Pin |
| **4** | Slide | **21** | Trigger Pivot | **40** | Decocking Lever |
| **5** | Front Sight | **22** | Trigger Bar | **41** | Decocking Lever Bearing |
| **6** | Rear Sight | **23** | Trigger Bar Spring | **42** | Decocking Lever Spring |
| **7** | Breechblock Retaining Pin Lock Pin | **24** | Sear | **43** | Magazine Catch |
| | | **25** | Sear Spring | **44** | Support Plate |
| **8** | Breechblock Retaining Pin | **26** | Sear Shaft | **45** | Magazine Catch Spring |
| **9** | Breechblock | **27** | Sear Spring Pin | **46** | Magazine Catch Stop |
| **10** | Extractor | **28** | Safety-Lever | **47** | Magazine Catch Stop Spring |
| **11** | Firing Pin | **29** | Hammer | **48** | Right Grip Panel |
| **12** | Firing Pin Spring | **30** | Hammer Strut Pin | **49** | Left Grip Panel |
| **13** | Safety Lock | **31** | Hammer Pivot Pin | **50** | Grip Screws |
| **14** | Safety Lock Spring | **32** | Ejector | **51** | Magazine Body |
| **15** | Frame | **33** | Hammer Strut | **52** | Magazine Spring |
| **16** | Takedown Lever | **34** | Mainspring | **53** | Magazine Follower |
| **17** | Locking Insert | **35** | Mainspring Retaining Pin | **54** | Magazine Floorplate |
| | | **36** | Mainspring Seat | **55** | Magazine Spring Retainer |

# P228 Auto



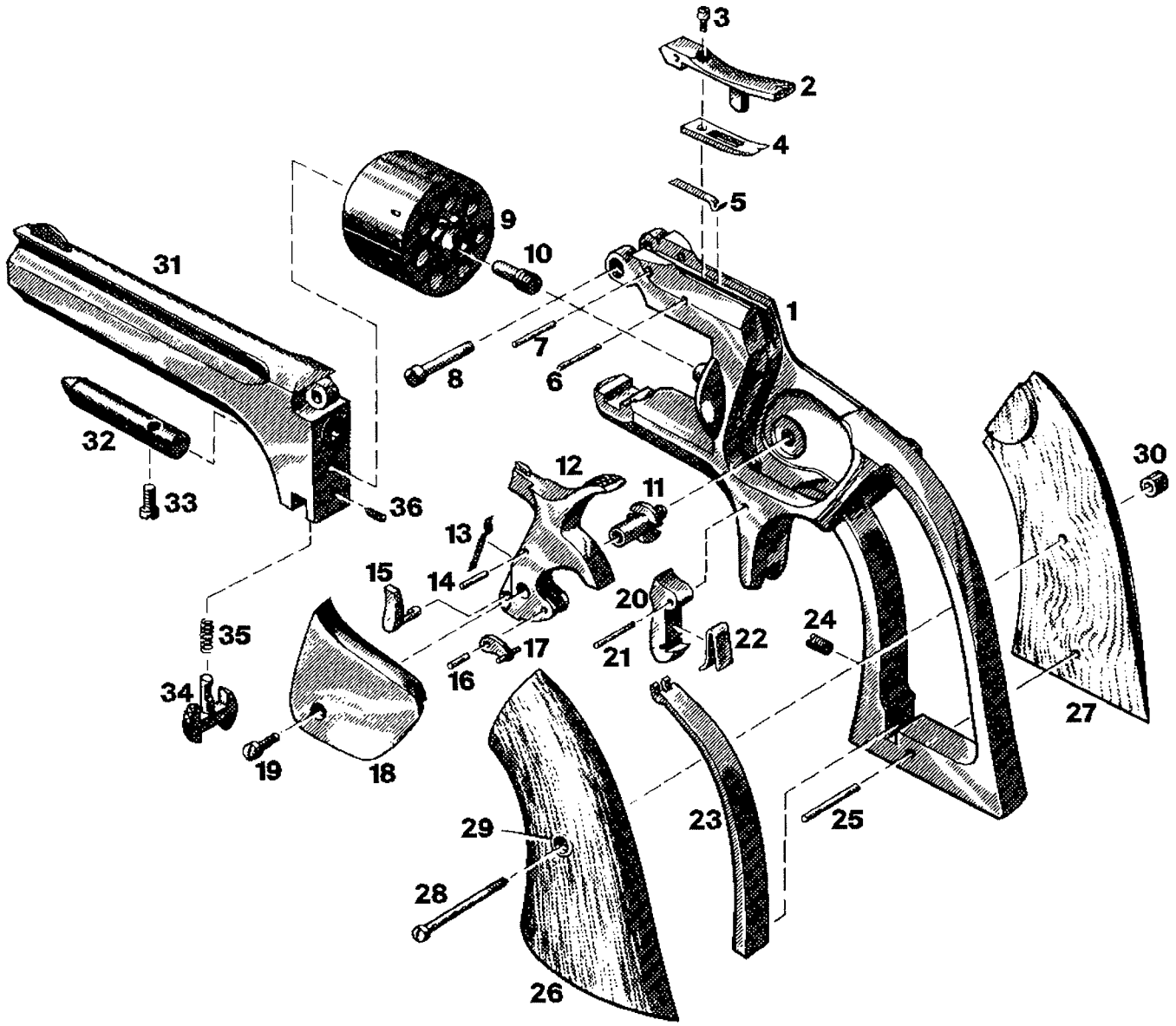

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Slide Catch Lever Spring | **38** | Reset Spring |
| **2** | Recoil Spring Guide | **20** | Trigger | **39** | Hammer Stop Pin |
| **3** | Recoil Spring | **21** | Trigger Pivot | **40** | Decocking Lever |
| **4** | Slide | **22** | Trigger Bar | **41** | Decocking Lever Bearing |
| **5** | Front Sight | **23** | Trigger Bar Spring | **42** | Decocking Lever Spring |
| **6** | Rear Sight | **24** | Sear | **43** | Magazine Catch |
| **7** | Breechblock Retaining Pin Lock Pin | **25** | Sear Spring | **44** | Support Plate |
| | | **26** | Sear Shaft | **45** | Magazine Catch Spring |
| **8** | Breechblock Retaining Pin | **27** | Sear Spring Pin | **46** | Magazine Catch Stop |
| **9** | Breechblock | **28** | Safety-Lever | **47** | Magazine Catch Stop Spring |
| **10** | Extractor | **29** | Hammer | **48** | Right Grip Panel |
| **11** | Firing Pin | **30** | Hammer Strut Pin | **49** | Left Grip Panel |
| **12** | Firing Pin Spring | **31** | Hammer Pivot Pin | **50** | Grip Screws |
| **13** | Safety Lock | **32** | Ejector | **51** | Magazine Body |
| **14** | Safety Lock Spring | **33** | Hammer Strut | **52** | Magazine Spring |
| **15** | Frame | **34** | Mainspring | **53** | Magazine Follower |
| **16** | Takedown Lever | **35** | Mainspring Retaining Pin | **54** | Magazine Floorplate |
| **17** | Locking Insert | **36** | Mainspring Seat | **55** | Magazine Spring Retainer |
| **18** | Slide Catch Lever | **37** | Hammer Stop | | |

# P230 Auto



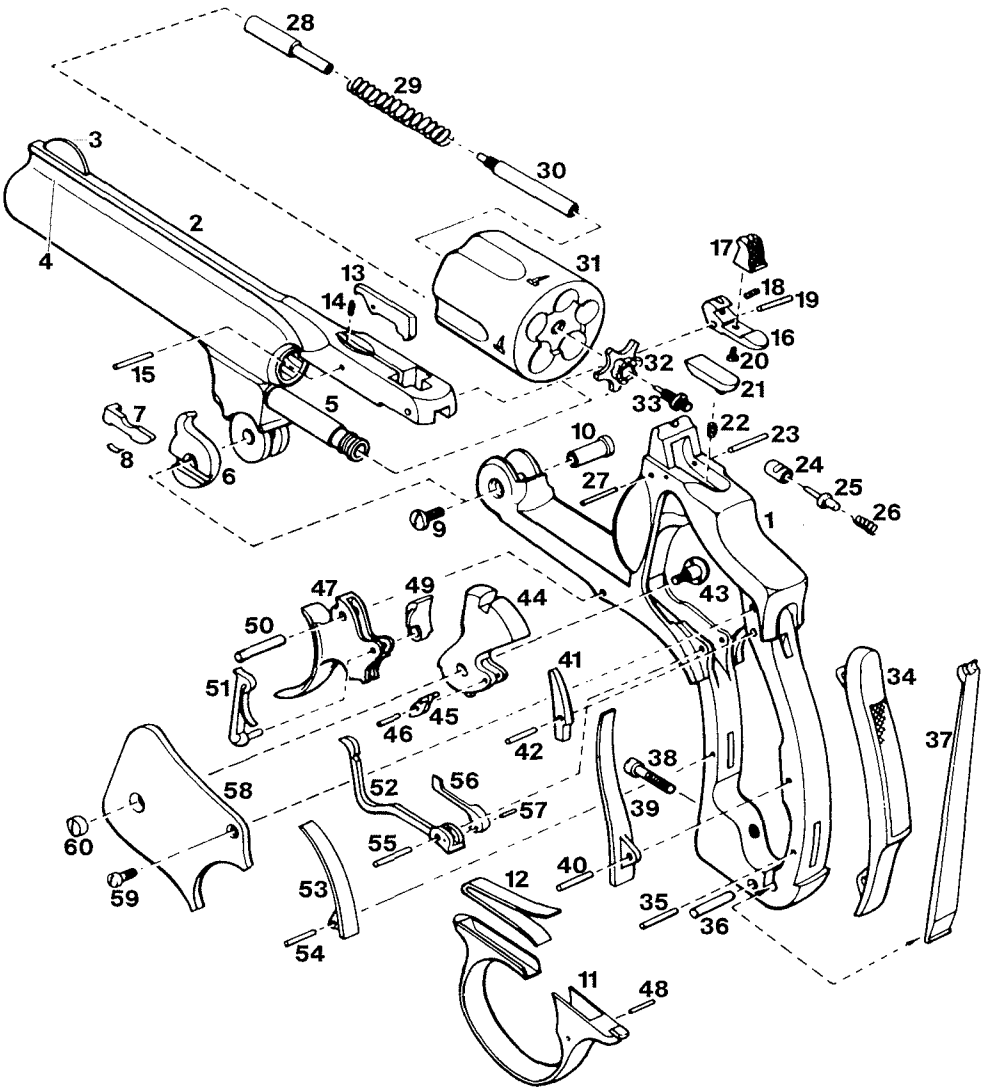

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **17** | Trigger Bar Spring | **33** | Mainspring |
| **2** | Rear Sight | **18** | Trigger | **34** | Mainspring Retaining Pin |
| **3** | Extractor | **19** | Trigger Pivot | **35** | Magazine Catch |
| **4** | Extractor Spring | **20** | Takedown Latch Lever | **36** | Magazine Catch Pin |
| **5** | Extractor Pin | **21** | Takedown Latch | **37** | Safety-Lever |
| **6** | Firing Pin | **22** | Takedown Latch Plunger | **38** | Frame |
| **7** | Firing Pin Spring | **23** | Takedown Latch Spring | **39** | Right Grip Panel |
| **8** | Safety Lock | **24** | Decocking Lever | **40** | Left Grip Panel |
| **9** | Safety Lock Spring | **25** | Decocking Lever Spring | **41** | Grip Screws |
| **10** | Firing Pin Retaining Pin | **26** | Sear | **42** | Grip Screw Washers |
| **11** | Barrel | **27** | Sear Spring | **43** | Magazine Body |
| **12** | Recoil Spring | **28** | Sear Shaft | **44** | Magazine Follower |
| **13** | Barrel Retaining Pin | **29** | Hammer | **45** | Magazine Spring |
| **14** | Slide Catch Lever | **30** | Hammer Strut Pin | **46** | Magazine Floorplate |
| **15** | Slide Catch Spring | **31** | Hammer Pivot Pin | **47** | Firing Pin Retaining Pin Lock Pin |
| **16** | Trigger Bar | **32** | Hammer Strut | **48** | Barrel Retaining Pin Lock Pin |

# 22 Model 1 (Second Issue) Revolver



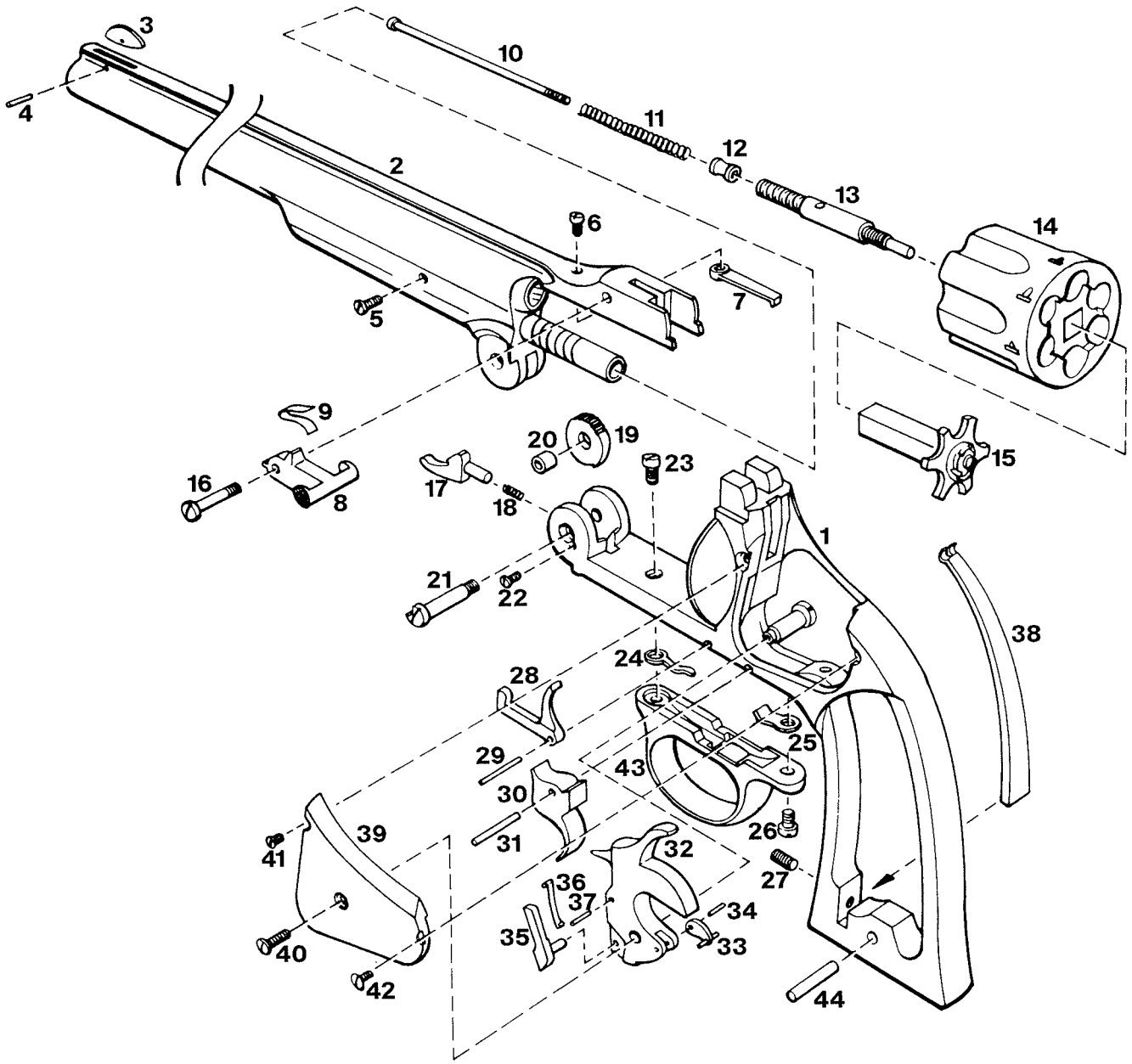

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **13** | Hand Spring | **25** | Stock Locator Pin |
| **2** | Cylinder Stop | **14** | Hand Spring Pin | **26** | Left Grip |
| **3** | Cylinder Stop Screw | **15** | Hand | **27** | Right Grip |
| **4** | Cylinder Stop Striker | **16** | Stirrup Pin | **28** | Grip Screw |
| **5** | Cylinder Stop Spring | **17** | Stirrup | **29** | Grip Escutcheon |
| **6** | Cylinder Stop Spring Pin | **18** | Sideplate | **30** | Grip Escutcheon Nut |
| **7** | Cylinder Stop Pin | **19** | Sideplate Screw | **31** | Barrel |
| **8** | Barrel Pivot Screw | **20** | Trigger | **32** | Ejector Pin |
| **9** | Cylinder | **21** | Trigger Pin | **33** | Ejector Pin Screw |
| **10** | Cylinder Stud | **22** | Trigger Spring | **34** | Barrel Latch |
| **11** | Hammer Axis | **23** | Mainspring | **35** | Barrel Latch Spring |
| **12** | Hammer | **24** | Mainspring Strain Screw | **36** | Barrel Latch Screw |

# 38 Safety Hammerless/ New Depature



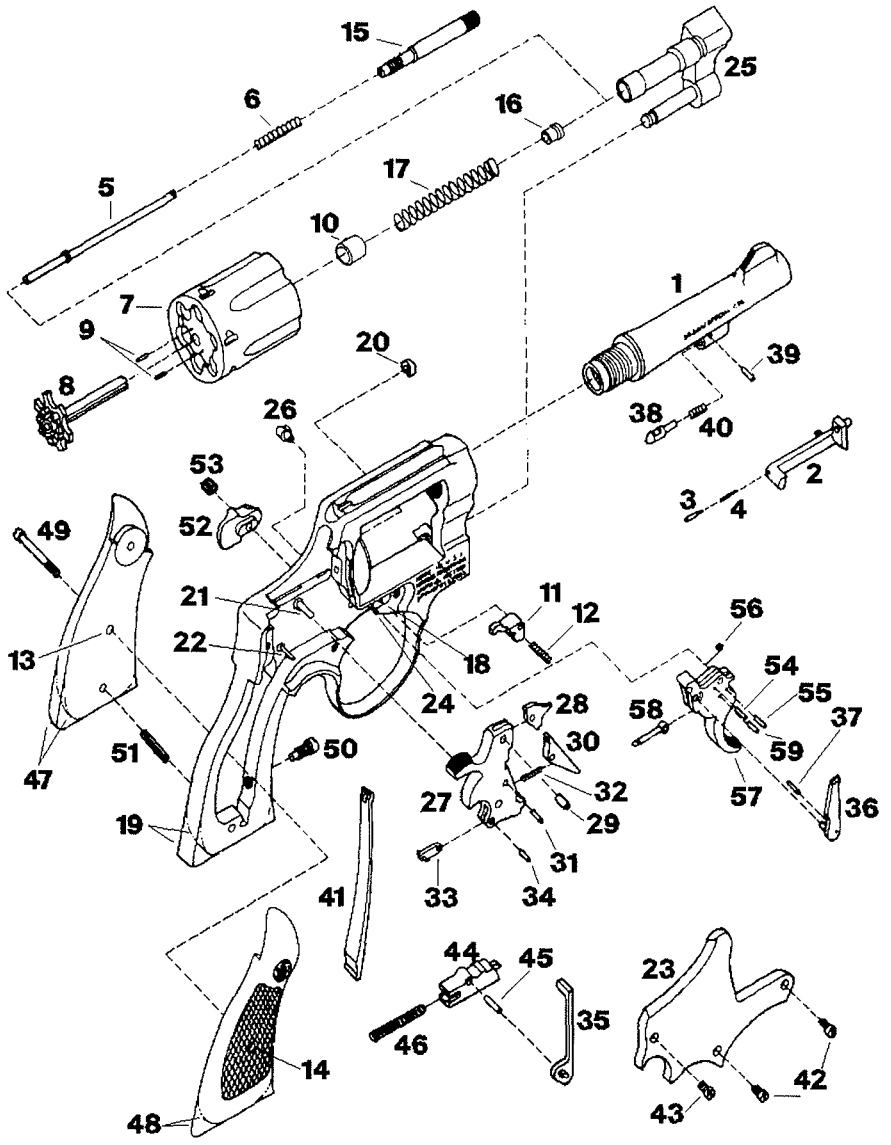

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **23** | Barrel Catch Plate Pin | **45** | Stirrup |
| **2** | Barrel | **24** | Firing Pin Bushing | **46** | Stirrup Pin |
| **3** | Front Sight | **25** | Firing Pin | **47** | Trigger |
| **4** | Front Sight Pin | **26** | Firing Pin Spring | **48** | Trigger Stop Pin |
| **5** | Cylinder Base Pin | **27** | Firing Pin Bushing Retaining Pin | **49** | Sear |
| **6** | Extractor Cam | **28** | Extractor Post | **50** | Trigger Pin |
| **7** | Extractor Cam Latch | **29** | Extractor Spring | **51** | Hand and Spring |
| **8** | Extractor Cam Latch Spring | **30** | Extractor Rod | **52** | Cylinder Stop |
| **9** | Barrel Pivot Screw | **31** | Cylinder | **53** | Cylinder Stop Spring |
| **10** | Barrel Pivot | **32** | Extractor | **54** | Cylinder Stop Spring Pin |
| **11** | Trigger Guard | **33** | Extractor Stud | **55** | Cylinder Stop Pin |
| **12** | Trigger Spring | **34** | Safety-Lever | **56** | Split Spring |
| **13** | Cylinder Catch | **35** | Safety-Lever Pin | **57** | Split Spring Pin |
| **14** | Cylinder Catch Spring | **36** | Stock Pin | **58** | Sideplate |
| **15** | Cylinder Catch Pin | **37** | Mainspring | **59** | Slideplate Screw |
| **16** | Barrel Catch | **38** | Strain Screw | **60** | Hammer Stud Nut |
| **17** | Barrel Catch Thumb-Piece | **39** | Latch Spring | **Parts Not Shown** | |
| **18** | Barrel Catch Spring | **40** | Latch Spring Pin | | Right Grip |
| **19** | Barrel Catch Pin | **41** | Latch | | Left Grip |
| **20** | Barrel Catch Thumb-Piece Screw | **42** | Latch Pin | | Grip Screw |
| **21** | Barrel Catch Plate | **43** | Hammer Stud | | |
| **22** | Barrel Catch Plate Spring | **44** | Hammer | | |

# 44 American Revolver



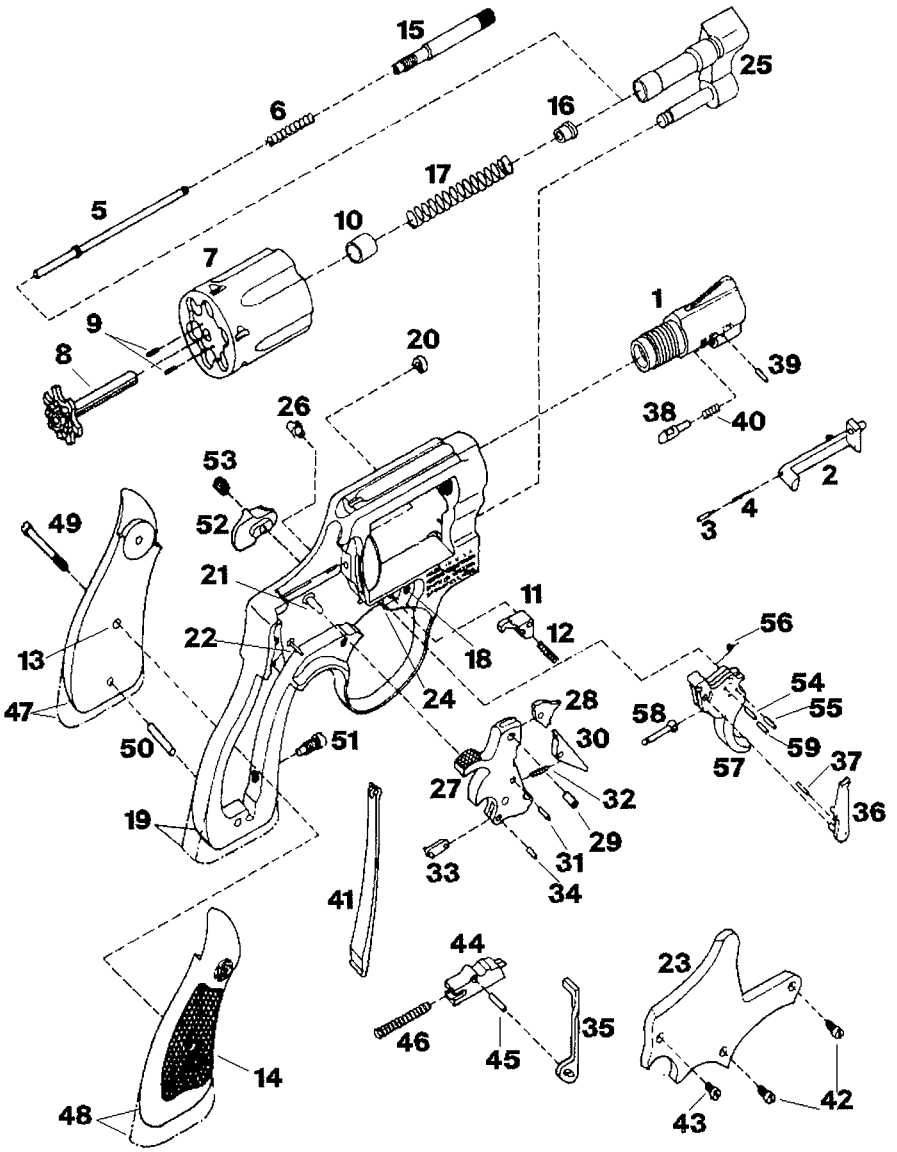

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Ratchet Spring | **35** | Hand |
| **2** | Barrel | **19** | Ratchet | **36** | Hand Spring |
| **3** | Front Sight | **20** | Ratchet Bushing | **37** | Hand Spring Pin |
| **4** | Front Sight Pin | **21** | Barrel Pivot Screw | **38** | Mainspring |
| **5** | Cylinder Pin Screw | **22** | Barrel Pivot Locking Screw | **39** | Sideplate |
| **6** | Cylinder Catch Screw | **23** | Upper Trigger Guard Screw | **40** | Sideplate Hammer Pivot Screw |
| **7** | Cylinder Catch | **24** | Cylinder Stop Spring | **41** | Front Sideplate Screw |
| **8** | Barrel Release Catch | **25** | Trigger Spring | **42** | Rear Sideplate Screw |
| **9** | Barrel Release Spring | **26** | Lower Trigger Guard Screw | **43** | Trigger Guard |
| **10** | Extractor Lock Screw | **27** | Mainspring Set Screw | **44** | Grip Pin |
| **11** | Extractor Spring | **28** | Cylinder Stop | **Parts Not Shown** | |
| **12** | Extractor Spring Collar | **29** | Cylinder Stop Pin | | Left Grip |
| **13** | Cylinder Lift Screw | **30** | Trigger | | Right Grip |
| **14** | Cylinder | **31** | Trigger Pin | | Grip Screw |
| **15** | Extractor | **32** | Hammer | | |
| **16** | Barrel Catch Screw | **33** | Stirrup | | |
| **17** | Ratchet Pawl | **34** | Stirrup Pin | | |

# Model 10 Revolver



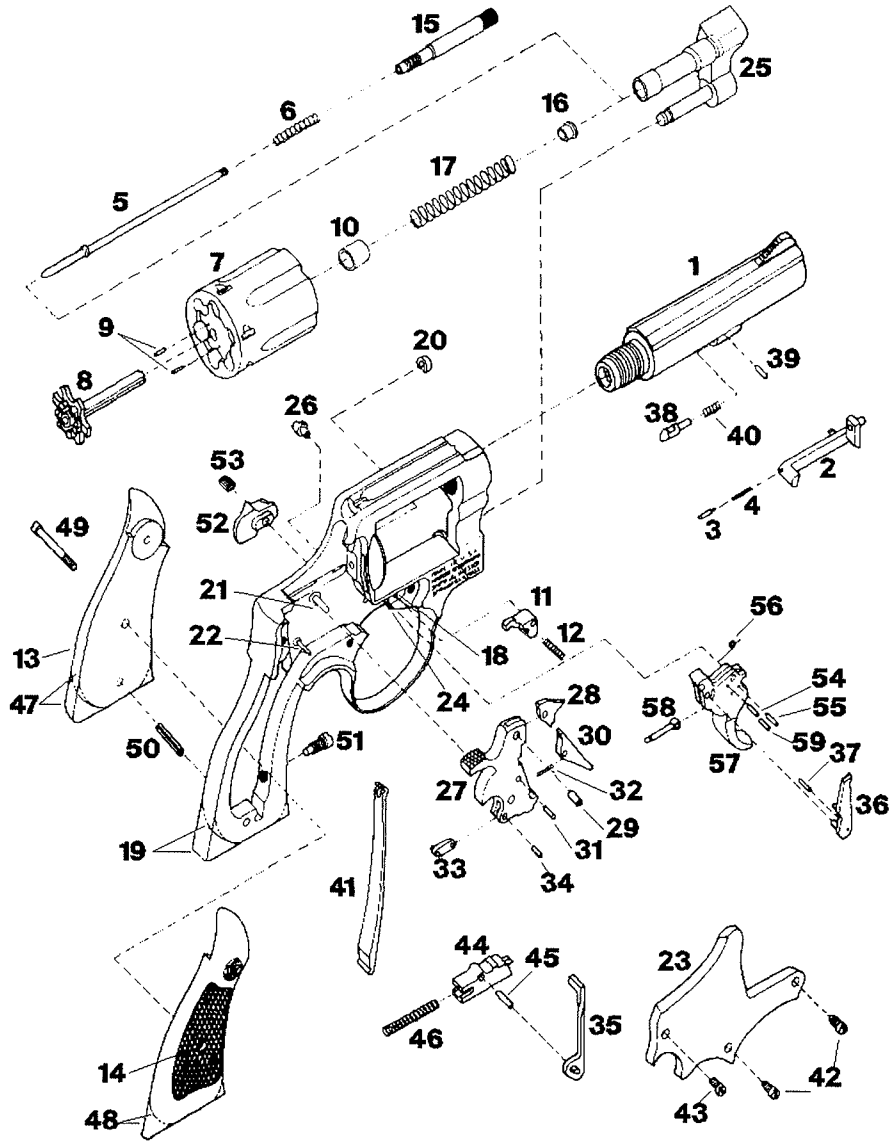

| | | | | | |
|---|---|---|---|---|---|
| 1 | Barrel | 21 | Hammer Stud | 41 | Mainspring |
| 2 | Bolt | 22 | Rebound Slide Stud | 42 | Yoke Screws |
| 3 | Bolt Plunger | 23 | Sideplate | 43 | Sideplate Screw |
| 4 | Bolt Plunger Spring | 24 | Trigger Stud | 44 | Rebound Slide |
| 5 | Cylinder Center Pin | 25 | Yoke | 45 | Rebound Slide Pin |
| 6 | Cylinder Center Pin Spring | 26 | Frame Lug | 46 | Rebound Slide Spring |
| 7 | Cylinder | 27 | Hammer | 47 | Left Grip |
| 8 | Extractor | 28 | Hammer Nose | 48 | Right Grip |
| 9 | Extractor Pins | 29 | Hammer Nose Rivet | 49 | Grip Screw |
| 10 | Gas Ring | 30 | Sear | 50 | Mainspring Strain Screw |
| 11 | Cylinder Stop | 31 | Sear Pin | 51 | Grip Locator Pin |
| 12 | Cylinder Stop Spring | 32 | Sear Spring | 52 | Cylinder Latch Thumb-Piece |
| 13 | Grip Escutcheon | 33 | Stirrup | 53 | Cylinder Latch Thumb-Piece Nut |
| 14 | Grip Escutcheon Nut | 34 | Stirrup Pin | 54 | Hand Spring Pin |
| 15 | Extractor Rod | 35 | Hammer Block | 55 | Hand Spring Torsion Pin |
| 16 | Extractor Rod Collar | 36 | Hand | 56 | Hand Torsion Spring |
| 17 | Extractor Spring | 37 | Hand Pin | 57 | Trigger |
| 18 | Cylinder Stop Stud | 38 | Locking Bolt | 58 | Trigger Lever |
| 19 | Frame | 39 | Locking Bolt Pin | 59 | Trigger Lever Pin |
| 20 | Hammer Nose Bushing | 40 | Locking Bolt Spring | | |

# Model 12 Revolver



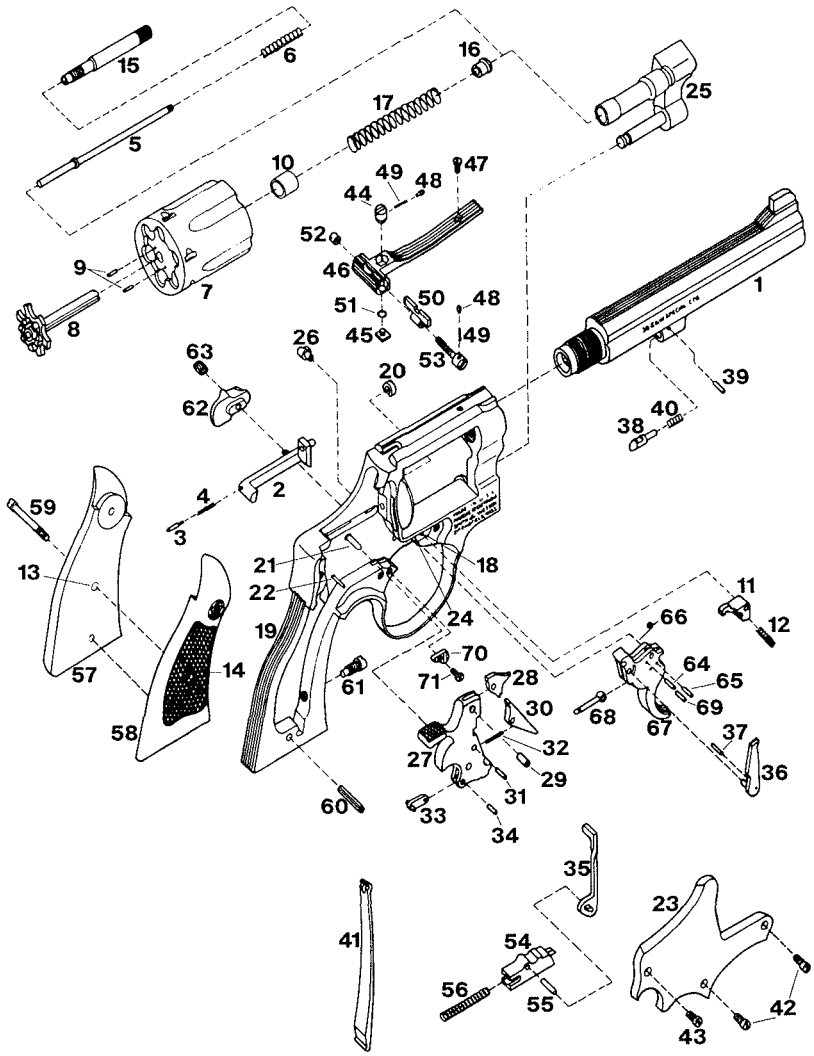

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Stud | **41** | Mainspring |
| **2** | Bolt | **22** | Rebound Slide Stud | **42** | Crowned Sideplate Screws |
| **3** | Bolt Plunger | **23** | Sideplate | **43** | Flat Sideplate Screw |
| **4** | Bolt Plunger Spring | **24** | Trigger Stud | **44** | Rebound Slide |
| **5** | Cylinder Center Pin | **25** | Yoke | **45** | Rebound Slide Pin |
| **6** | Cylinder Center Pin Spring | **26** | Frame Lug | **46** | Rebound Slide Spring |
| **7** | Cylinder | **27** | Hammer | **47** | Left Grip |
| **8** | Extractor | **28** | Hammer Nose | **48** | Right Grip |
| **9** | Extractor Pins | **29** | Hammer Nose Rivet | **49** | Grip Screw |
| **10** | Gas Ring | **30** | Sear | **50** | Grip Locator Pin |
| **11** | Cylinder Stop | **31** | Sear Pin | **51** | Mainspring Strain Screw |
| **12** | Cylinder Stop Spring | **32** | Sear Spring | **52** | Cylinder Latch Thumb-Piece |
| **13** | Grip Escutcheon | **33** | Stirrup | **53** | Cylinder Latch Thumb-Piece Nut |
| **14** | Grip Escutcheon Nut | **34** | Stirrup Pin | **54** | Hand Spring Pin |
| **15** | Extractor Rod | **35** | Hammer Block | **55** | Hand Spring Torsion Pin |
| **16** | Extractor Rod Collar | **36** | Hand | **56** | Hand Torsion Spring |
| **17** | Extractor Spring | **37** | Hand Pin | **57** | Trigger |
| **18** | Cylinder Stop Stud | **38** | Locking Bolt | **58** | Trigger Lever |
| **19** | Frame | **39** | Locking Bolt Pin | **59** | Trigger Lever Pin |
| **20** | Hammer Nose Bushing | **40** | Locking Bolt Spring | | |

# Model 13 Revolver



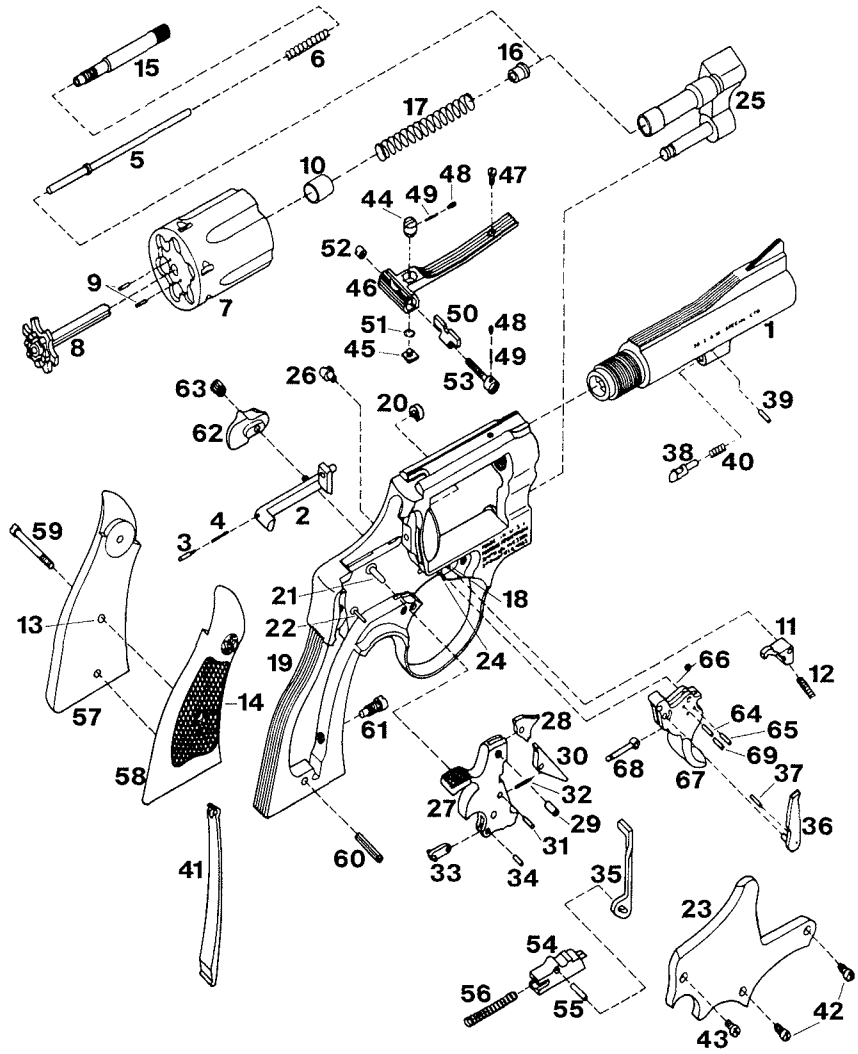

| | | | | | |
|---|---|---|---|---|---|
| 1 | Barrel | 21 | Hammer Stud | 41 | Mainspring |
| 2 | Bolt | 22 | Rebound Slide Stud | 42 | Yoke Screws |
| 3 | Bolt Plunger | 23 | Sideplate | 43 | Sideplate Screw |
| 4 | Bolt Plunger Spring | 24 | Trigger Stud | 44 | Rebound Slide |
| 5 | Cylinder Center Pin | 25 | Yoke | 45 | Rebound Slide Pin |
| 6 | Cylinder Center Pin Spring | 26 | Frame Lug | 46 | Rebound Slide Spring |
| 7 | Cylinder | 27 | Hammer | 47 | Left Grip |
| 8 | Extractor | 28 | Hammer Nose | 48 | Right Grip |
| 9 | Extractor Pins | 29 | Hammer Nose Rivet | 49 | Grip Screw |
| 10 | Gas Ring | 30 | Sear | 50 | Grip Locator Pin |
| 11 | Cylinder Stop | 31 | Sear Pin | 51 | Mainspring Strain Screw |
| 12 | Cylinder Stop Spring | 32 | Sear Spring | 52 | Cylinder Latch Thumb-Piece |
| 13 | Grip Escutcheon | 33 | Stirrup | 53 | Cylinder Latch Thumb-Piece Nut |
| 14 | Grip Escutcheon Nut | 34 | Stirrup Pin | 54 | Hand Spring Pin |
| 15 | Extractor Rod | 35 | Hammer Block | 55 | Hand Spring Torsion Pin |
| 16 | Extractor Rod Collar | 36 | Hand | 56 | Hand Torsion Spring |
| 17 | Extractor Spring | 37 | Hand Pin | 57 | Trigger |
| 18 | Cylinder Stop Stud | 38 | Locking Bolt | 58 | Trigger Lever |
| 19 | Frame | 39 | Locking Bolt Pin | 59 | Trigger Lever Pin |
| 20 | Hammer Nose Bushing | 40 | Locking Bolt Spring | | |

# Model 14 Revolver



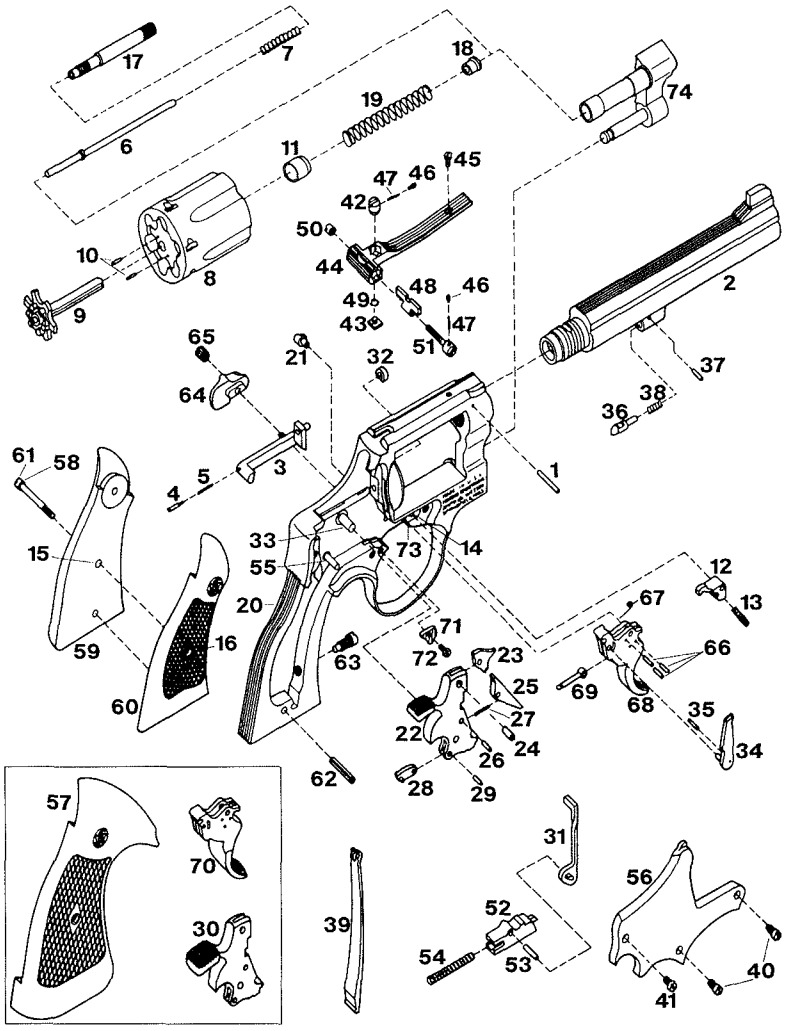

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger Spring |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Slide |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Spring Clip |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Windage Nut |
| **5** | Cylinder Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Screw |
| **6** | Cylinder Center Pin Spring | **30** | Sear | **54** | Rebound Slide |
| **7** | Cylinder | **31** | Sear Pin | **55** | Rebound Slide Pin |
| **8** | Extractor | **32** | Sear Spring | **56** | Rebound Slide Spring |
| **9** | Extractor Pins | **33** | Stirrup | **57** | Left Grip |
| **10** | Gas Ring | **34** | Stirrup Pin | **58** | Right Grip |
| **11** | Cylinder Stop | **35** | Hammer Block | **59** | Grip Screw |
| **12** | Cylinder Stop Spring | **36** | Hand | **60** | Grip Locator Pin |
| **13** | Grip Escutcheon | **37** | Hand Pin | **61** | Mainspring Strain Screw |
| **14** | Grip Escutcheon Nut | **38** | Locking Bolt | **62** | Cylinder Latch Thumb-Piece |
| **15** | Extractor Rod | **39** | Locking Bolt Pin | **63** | Cylinder Latch Thumb-Piece Nut |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Spring | **64** | Hand Spring Pin |
| **17** | Extractor Spring | **41** | Mainspring | **65** | Hand Spring Torsion Pin |
| **18** | Cylinder Stop Stud | **42** | Yoke Screws | **66** | Hand Torsion Spring |
| **19** | Frame | **43** | Sideplate Screw | **67** | Trigger |
| **20** | Hammer Nose Bushing | **44** | Rear Sight Elevation Nut | **68** | Trigger Lever |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Stud | **69** | Trigger Lever Pin |
| **22** | Rebound Slide Stud | **46** | Rear Sight Leaf | **70** | Trigger Stop |
| **23** | Sideplate | **47** | Rear Sight Leaf Screw | **71** | Trigger Stop Screw |
| **24** | Trigger Stud | **48** | Rear Sight Plunger | | |

# Model 15 Revolver



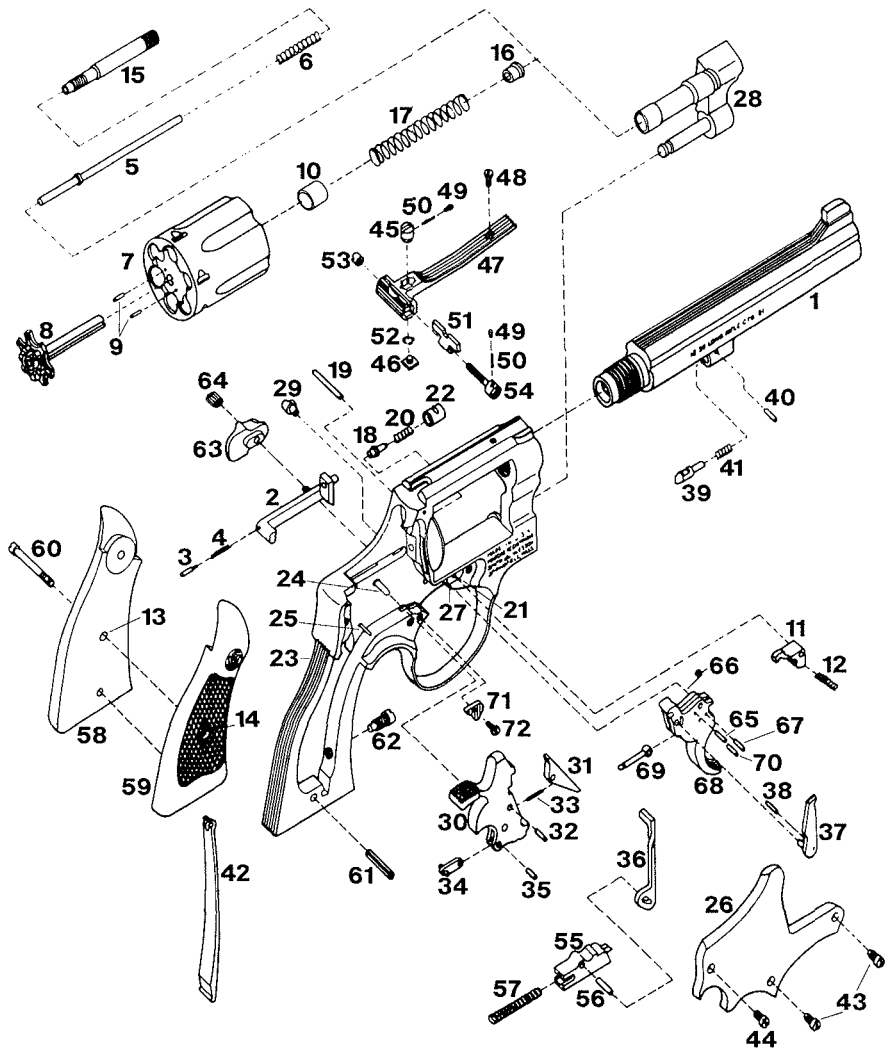

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger Spring |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Slide |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Spring Clip |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Windage Nut |
| **5** | Cylinder Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Screw |
| **6** | Cylinder Center Pin Spring | **30** | Sear | **54** | Rebound Slide |
| **7** | Cylinder | **31** | Sear Pin | **55** | Rebound Slide Pin |
| **8** | Extractor | **32** | Sear Spring | **56** | Rebound Slide Spring |
| **9** | Extractor Pins | **33** | Stirrup | **57** | Left Grip |
| **10** | Gas Ring | **34** | Stirrup Pin | **58** | Right Grip |
| **11** | Cylinder Stop | **35** | Hammer Block | **59** | Grip Screw |
| **12** | Cylinder Stop Spring | **36** | Hand | **60** | Grip Locator Pin |
| **13** | Grip Escutcheon | **37** | Hand Pin | **61** | Mainspring Strain Screw |
| **14** | Grip Escutcheon Nut | **38** | Locking Bolt | **62** | Cylinder Latch Thumb-Piece |
| **15** | Extractor Rod | **39** | Locking Bolt Pin | **63** | Cylinder Latch Thumb-Piece Nut |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Spring | **64** | Hand Spring Pin |
| **17** | Extractor Spring | **41** | Mainspring | **65** | Hand Spring Torsion Pin |
| **18** | Cylinder Stop Stud | **42** | Yoke Screws | **66** | Hand Torsion Spring |
| **19** | Frame | **43** | Sideplate Screw | **67** | Trigger |
| **20** | Hammer Nose Bushing | **44** | Rear Sight Elevation Nut | **68** | Trigger Lever |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Stud | **69** | Trigger Lever Pin |
| **22** | Rebound Slide Stud | **46** | Rear Sight Leaf | **70** | Trigger Stop |
| **23** | Sideplate | **47** | Rear Sight Leaf Screw | | |
| **24** | Trigger Stud | **48** | Rear Sight Plunger | | |

# Model 16 Revolver



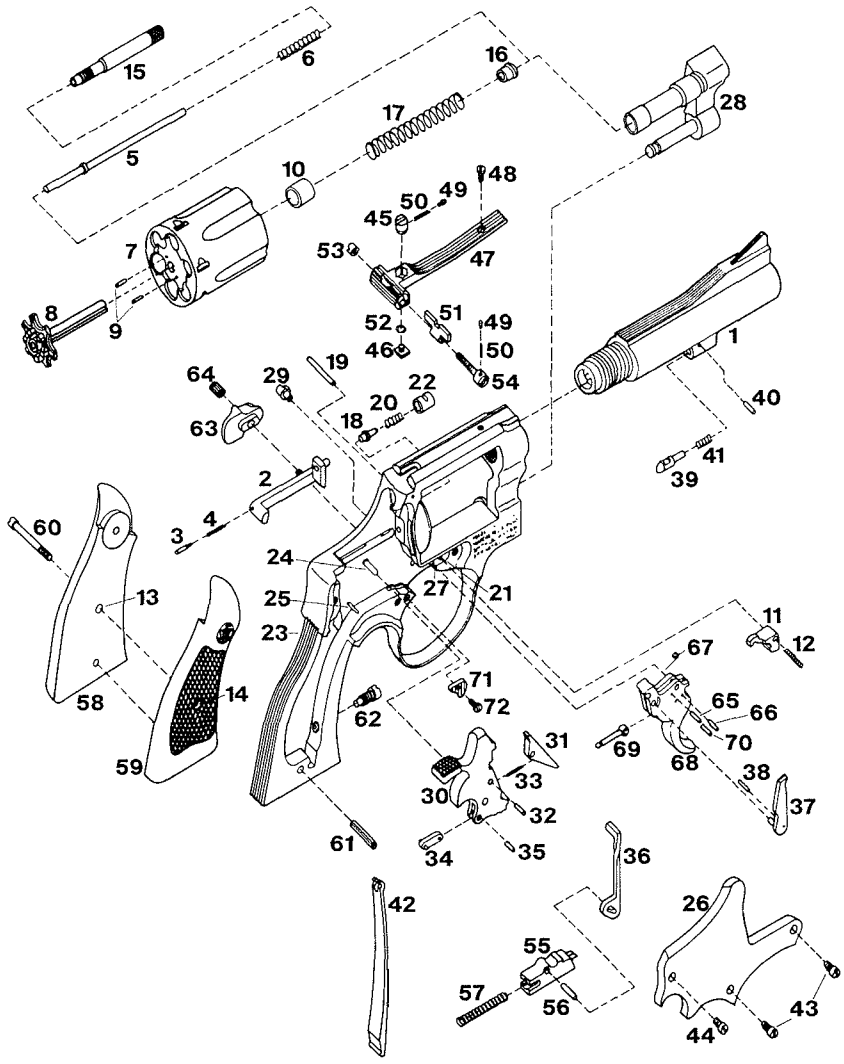

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Pin | **26** | Sear Pin | **51** | Rear Sight Windage Screw |
| **2** | Barrel | **27** | Sear Spring | **52** | Rebound Slide |
| **3** | Bolt | **28** | Stirrup | **53** | Rebound Slide Pin |
| **4** | Bolt Plunger | **29** | Stirrup Pin | **54** | Rebound Slide Spring |
| **5** | Bolt Plunger Spring | **30** | Hammer, Target | **55** | Rebound Slide Stud |
| **6** | Cylinder Center Pin | **31** | Hammer Block | **56** | Sideplate |
| **7** | Cylinder Center Pin Spring | **32** | Hammer Nose Bushing | **57** | Stock Assembly, Target |
| **8** | Cylinder | **33** | Hammer Stud | **58** | Stock Screw, Target |
| **9** | Extractor Assembly | **34** | Hand | **59** | Left Grip |
| **10** | Extractor Pins | **35** | Hand Pin | **60** | Right Grip |
| **11** | Gas Ring | **36** | Locking Bolt | **61** | Grip Screw |
| **12** | Cylinder Stop | **37** | Locking Bolt Pin | **62** | Grip Locator Pin |
| **13** | Cylinder Stop Spring | **38** | Locking Bolt Spring | **63** | Mainspring Strain Screw |
| **14** | Cylinder Stop Stud | **39** | Mainspring | **64** | Cylinder Latch Thumb-Piece |
| **15** | Grip Escutcheon | **40** | Yoke Screws | **65** | Cylinder Latch Thumb-Piece Nut |
| **16** | Grip Escutcheon Nut | **41** | Sideplate Screw | **66** | Hand Spring Pins |
| **17** | Extractor Rod | **42** | Rear Sight Elevation Nut | **67** | Hand Torsion Spring |
| **18** | Extractor Rod Collar | **43** | Rear Sight Elevation Stud | **68** | Trigger |
| **19** | Extractor Spring | **44** | Rear Sight Leaf | **69** | Trigger Lever |
| **20** | Frame | **45** | Rear Sight Leaf Screw | **70** | Trigger, Target |
| **21** | Frame Lug | **46** | Rear Sight Plunger | **71** | Trigger Stop |
| **22** | Hammer | **47** | Rear Sight Plunger Springs | **72** | Trigger Stop Screw |
| **23** | Hammer Nose | **48** | Rear Sight Slide | **73** | Trigger Stud |
| **24** | Hammer Nose Rivet | **49** | Rear Sight Spring Clip | **74** | Yoke |
| **25** | Sear | **50** | Rear Sight Windage Nut | | |

# Model 17 Revolver



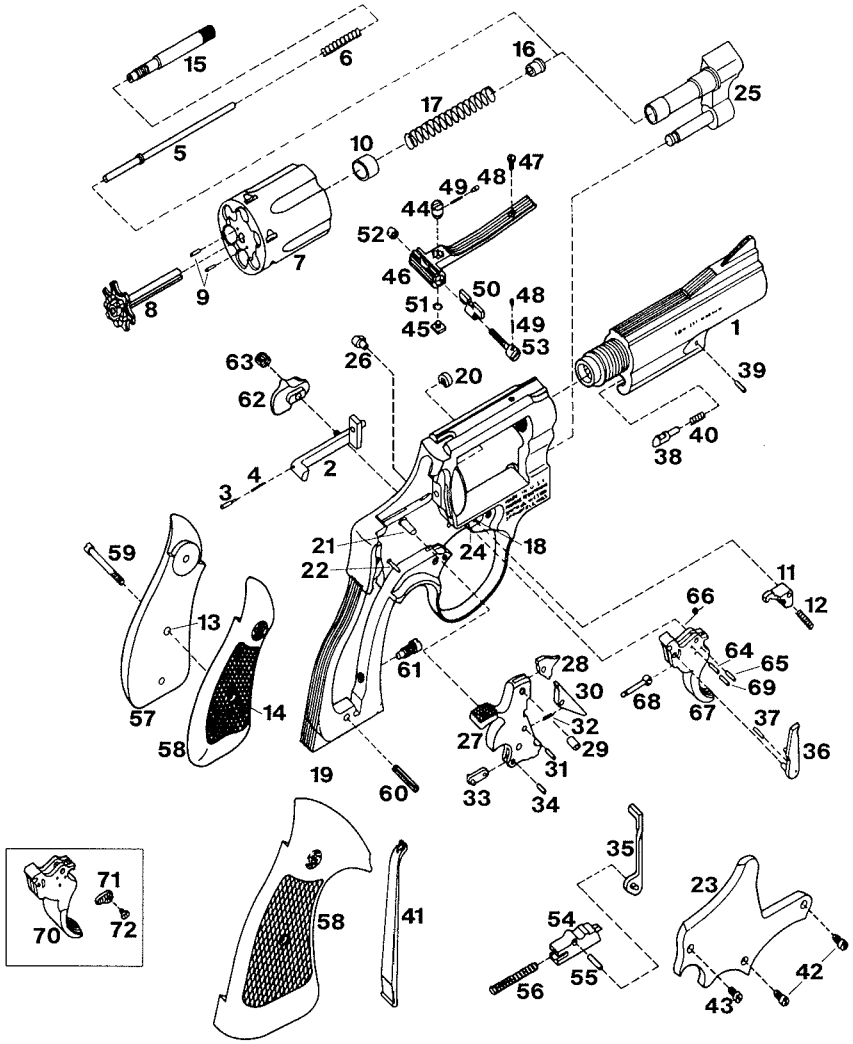

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Rebound Slide Stud | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Sideplate | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Trigger Stud | **51** | Rear Sight Slide, Blue |
| **4** | Bolt Plunger Spring | **28** | Yoke | **52** | Rear Sight Spring Clip |
| **5** | Cylinder Center Pin | **29** | Frame Lug | **53** | Rear Sight Windage Nut |
| **6** | Cylinder Center Pin Spring | **30** | Hammer | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Mainspring Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Cylinder Latch Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Cylinder Latch Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Firing Pin | **42** | Mainspring | **66** | Hand Torsion Spring |
| **19** | Firing Pin Bushing Pin | **43** | Yoke Screws | **67** | Hand Torsion Spring Pin |
| **20** | Firing Pin Spring | **44** | Sideplate Screw | **68** | Trigger |
| **21** | Cylinder Stop Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Firing Pin Bushing | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Frame | **47** | Rear Sight Leaf | **71** | Trigger Stop |
| **24** | Hammer Stud | **48** | Rear Sight Leaf Screw | **72** | Trigger Stop Screw |

# Model 18 Revolver



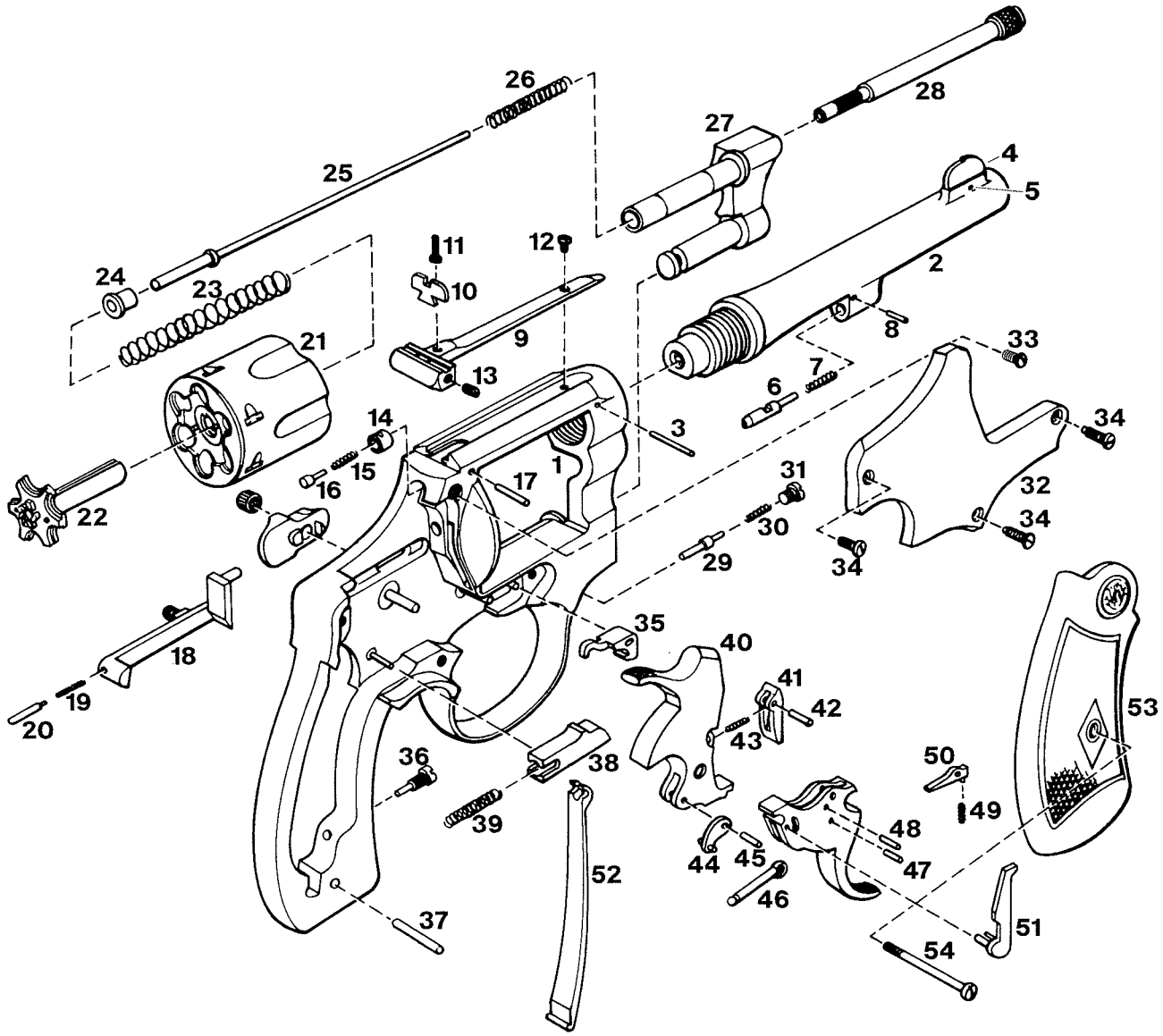

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Rebound Slide Stud | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Sideplate | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Trigger Stud | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Yoke | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Frame Lug | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Stock, Left |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Stock, Right |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Stock Screw |
| **13** | Escutcheon | **37** | Hand | **61** | Stock Pin |
| **14** | Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Firing Pin | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Firing Pin Bushing Pin | **43** | York Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Firing Pin Spring | **44** | Plate Screw, Flat Head | **68** | Trigger |
| **21** | Cylinder Stop Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Firing Pin Bushing | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Frame | **47** | Rear Sight Leaf | **71** | Trigger Stop |
| **24** | Hammer Stud | **48** | Rear Sight Leaf Screw | **72** | Trigger Stop Screw |

# Model 19 Revolver



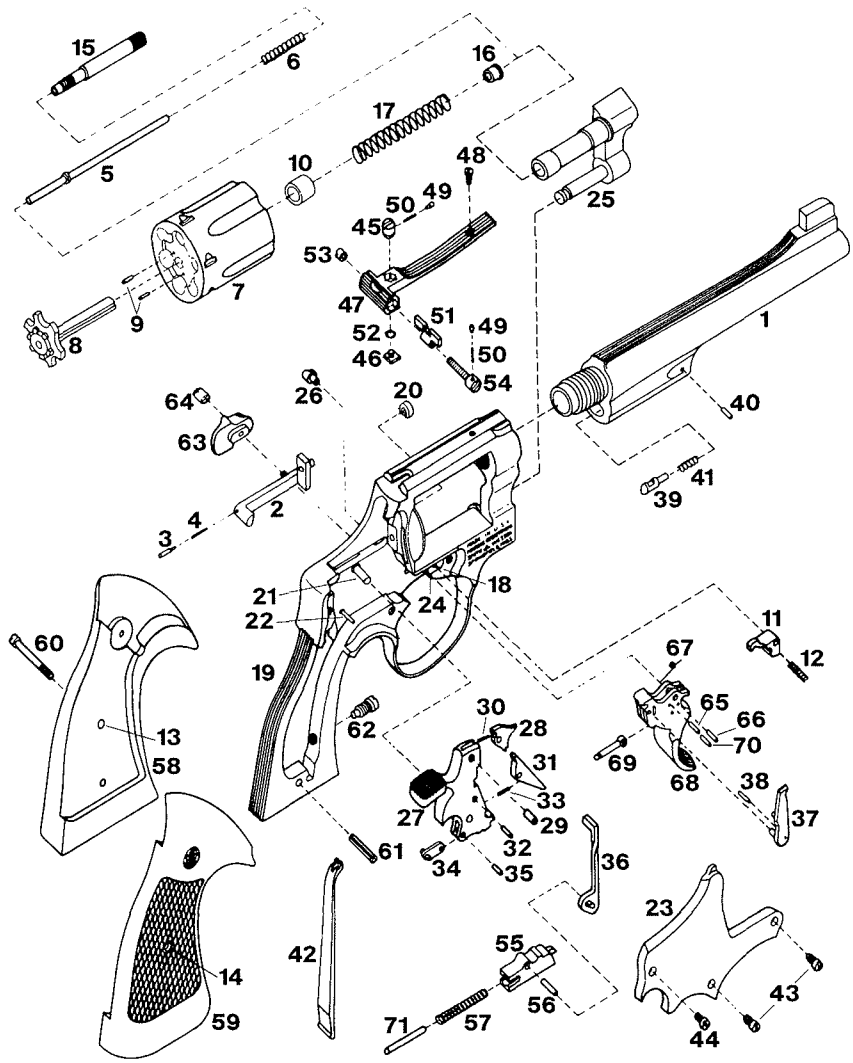

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger Spring |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Slide |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Spring Clip |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Windage Nut |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Screw |
| **6** | Center Pin Spring | **30** | Sear | **54** | Rebound Slide |
| **7** | Cylinder | **31** | Sear Pin | **55** | Rebound Slide Pin |
| **8** | Extractor | **32** | Sear Spring | **56** | Rebound Slide Spring |
| **9** | Extractor Pins | **33** | Stirrup | **57** | Stock, Left |
| **10** | Gas Ring | **34** | Stirrup Pin | **58** | Stock, Right |
| **11** | Cylinder Stop | **35** | Hammer Block | **59** | Stock Screw |
| **12** | Cylinder Stop Spring | **36** | Hand | **60** | Stock Pin |
| **13** | Escutcheon | **37** | Hand Pin | **61** | Strain Screw |
| **14** | Escutcheon Nut | **38** | Locking Bolt | **62** | Thumb-Piece |
| **15** | Extractor Rod | **39** | Locking Bolt Pin | **63** | Thumb-Piece Nut |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Spring | **64** | Hand Spring Pin |
| **17** | Extractor Spring | **41** | Mainspring | **65** | Hand Spring Torsion Pin |
| **18** | Cylinder Stop Stud | **42** | Yoke Screws, Crowned | **66** | Hand Torsion Spring |
| **19** | Frame | **43** | Plate Screw, Flat Head | **67** | Trigger |
| **20** | Hammer Nose Bushing | **44** | Rear Sight Elevation Nut | **68** | Trigger Lever |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Stud | **69** | Trigger Lever Pin |
| **22** | Rebound Slide Stud | **46** | Rear Sight Leaf | **70** | Trigger, Target |
| **23** | Sideplate | **47** | Rear Sight Leaf Screw | **71** | Trigger Stop |
| **24** | Trigger Stud | **48** | Rear Sight Plunger | **72** | Trigger Stop Screw |

# Model 22/32 Kit Gun Revolver



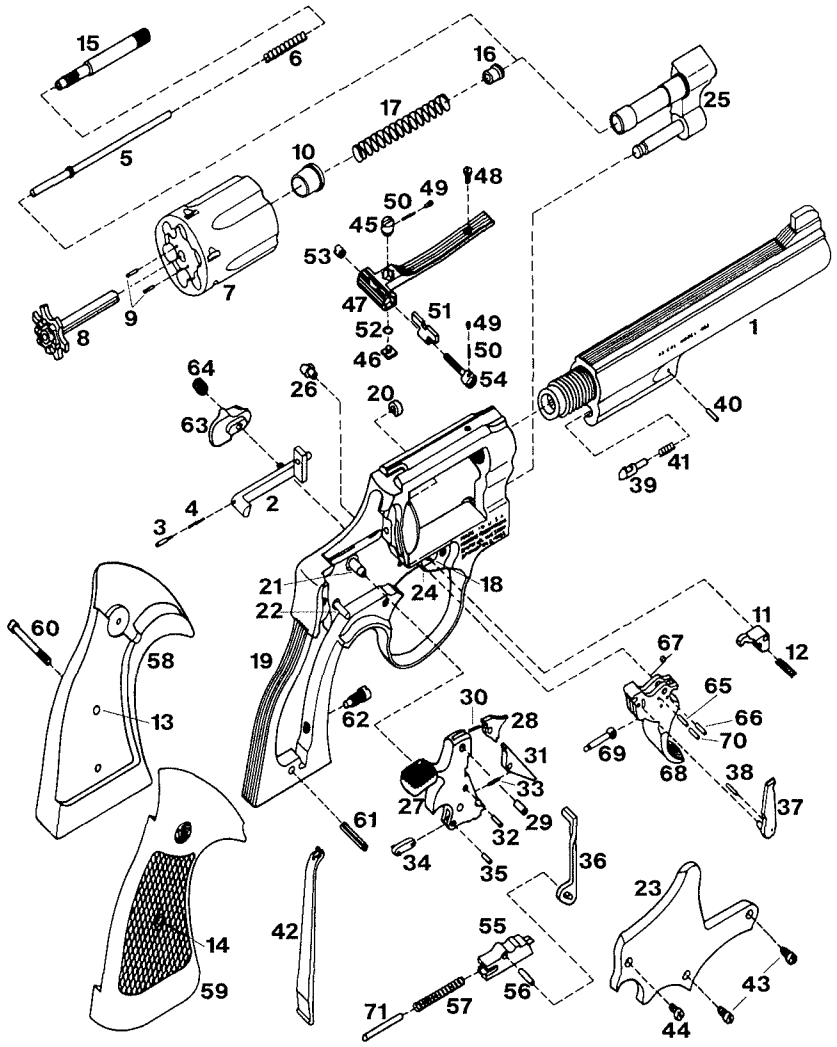

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **19** | Bolt Plunger Spring | **37** | Stock Pin |
| **2** | Barrel | **20** | Bolt Plunger | **38** | Rebound Slide |
| **3** | Barrel Pin | **21** | Cylinder | **39** | Rebound Slide Spring |
| **4** | Front Sight Blade | **22** | Extractor | **40** | Hammer |
| **5** | Front Sight Pin | **23** | Extractor Spring | **41** | Sear |
| **6** | Locking Bolt | **24** | Extractor Rod Collar | **42** | Sear Pin |
| **7** | Locking Bolt Spring | **25** | Center Pin | **43** | Sear Spring |
| **8** | Locking Bolt Pin | **26** | Center Pin Spring | **44** | Stirrup |
| **9** | Rear Sight Leaf | **27** | Yoke | **45** | Stirrup Pin |
| **10** | Rear Sight Slide | **28** | Extractor Rod | **46** | Trigger Lever |
| **11** | Rear Sight Elevation Screw | **29** | Cylinder Stop Plunger | **47** | Trigger Lever Pin |
| **12** | Rear Sight Forward Screw | **30** | Cylinder Stop Plunger Spring | **48** | Hand Lever Pin |
| **13** | Rear Sight Windage Screws | **31** | Cylinder Stop Plunger Screw | **49** | Hand Lever Spring |
| **14** | Firing Pin Bushing | **32** | Sideplate | **50** | Hand Lever |
| **15** | Firing Pin Spring | **33** | Large Head Sideplate Screw | **51** | Hand |
| **16** | Firing Pin | **34** | Round Head Sideplate Screws | **52** | Mainspring |
| **17** | Firing Pin Bushing Pin | **35** | Cylinder Stop | **53** | Stocks |
| **18** | Bolt | **36** | Strain Screw | **54** | Stock Screw |

# Model 24 Revolver



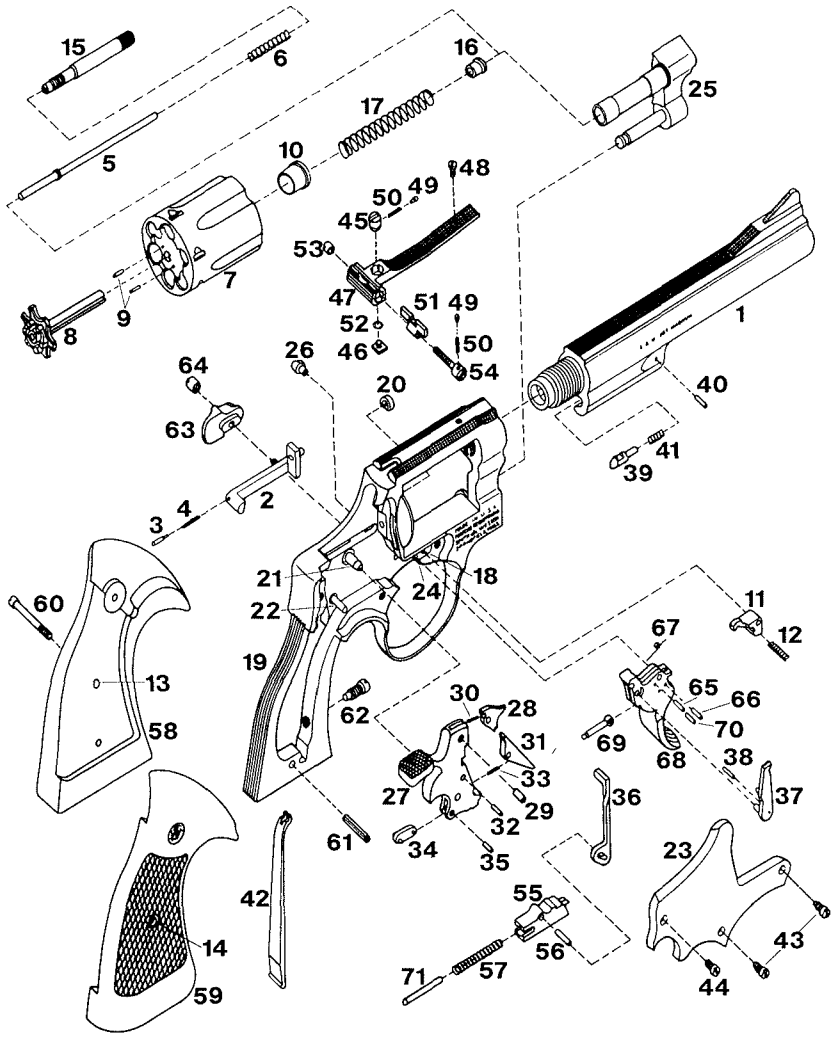

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Spring |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Stock, Left |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Stock, Right |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Stock Screw |
| **13** | Escutcheon | **37** | Hand | **61** | Stock Pin |
| **14** | Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Plate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Plate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

# Model 25 Revolver



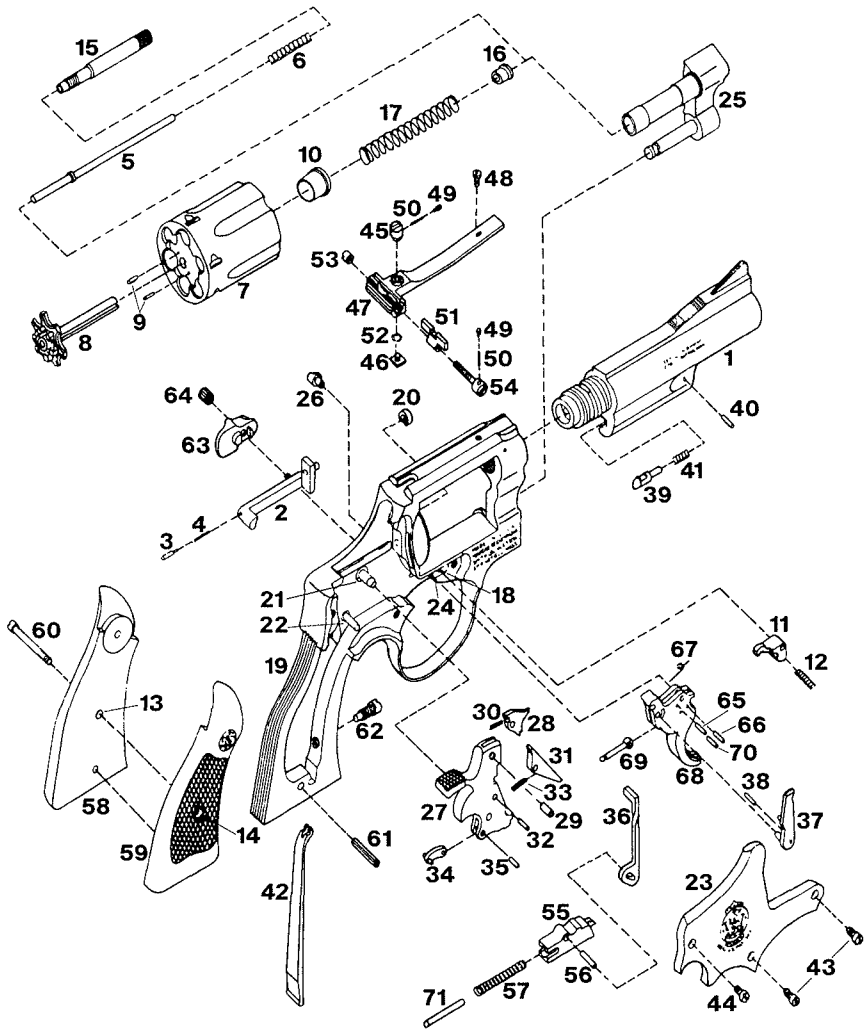

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Spring |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Stock, Left |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Stock, Right |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Stock Screw |
| **13** | Escutcheon | **37** | Hand | **61** | Stock Pin |
| **14** | Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Plate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Plate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

# Model 27 Revolver



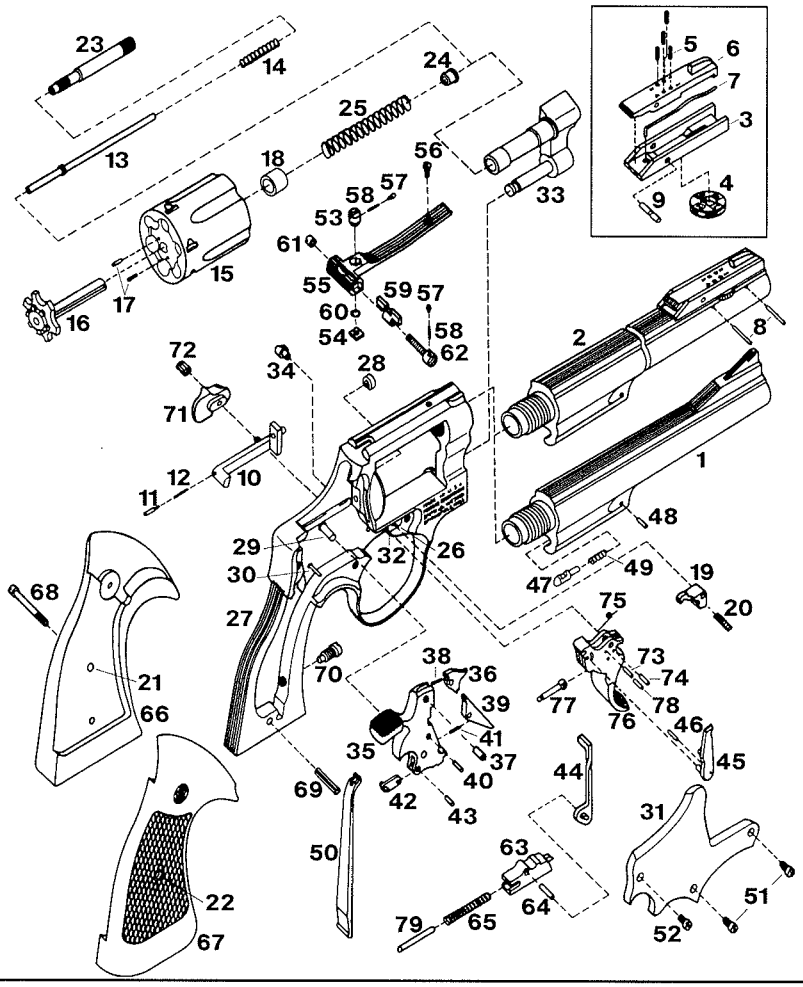

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Frame Lug | **51** | Rear Sight Slide |
| **2** | Bolt | **27** | Hammer | **52** | Rear Sight Spring Clip |
| **3** | Bolt Plunger | **28** | Hammer Nose | **53** | Rear Sight Windage Nut |
| **4** | Bolt Plunger Spring | **29** | Hammer Nose Rivet | **54** | Rear Sight Windage Screw |
| **5** | Center Pin | **30** | Hammer Nose Spring | **55** | Rebound Slide |
| **6** | Center Pin Spring | **31** | Sear | **56** | Rebound Slide Pin |
| **7** | Cylinder | **32** | Sear Pin | **57** | Rebound Slide Spring |
| **8** | Extractor | **33** | Sear Spring | **58** | Stock, Left |
| **9** | Extractor Pins | **34** | Stirrup | **59** | Stock, Right |
| **10** | Gas Ring | **35** | Stirrup Pin | **60** | Stock Screw |
| **11** | Cylinder Stop | **36** | Hammer Block | **61** | Stock Pin |
| **12** | Cylinder Stop Spring | **37** | Hand | **62** | Strain Screw |
| **13** | Escutcheon | **38** | Hand Pin | **63** | Thumb-Piece |
| **14** | Escutcheon Nut | **39** | Locking Bolt | **64** | Thumb-Piece Nut |
| **15** | Extractor Rod | **40** | Locking Bolt Pin | **65** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **41** | Locking Bolt Spring | **66** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **42** | Mainspring | **67** | Hand Torsion Spring |
| **18** | Cylinder Stop Stud | **43** | Plate Screws, Crowned | **68** | Trigger |
| **19** | Frame | **44** | Plate Screw, Flat Head | **69** | Trigger Lever |
| **20** | Hammer Nose Bushing | **45** | Rear Sight Elevation Nut | **70** | Trigger Lever Pin |
| **21** | Hammer Stud | **46** | Rear Sight Elevation Stud | **71** | Trigger Stop Rod |
| **22** | Rebound Slide Stud | **47** | Rear Sight Leaf | **Parts Not Shown** | |
| **23** | Sideplate | **48** | Rear Sight Leaf Screw | | Barrel Pin |
| **24** | Trigger Stud | **49** | Rear Sight Plunger | | |
| **25** | Yoke | **50** | Rear Sight Plunger Spring | | |

# Model 28 Revolver



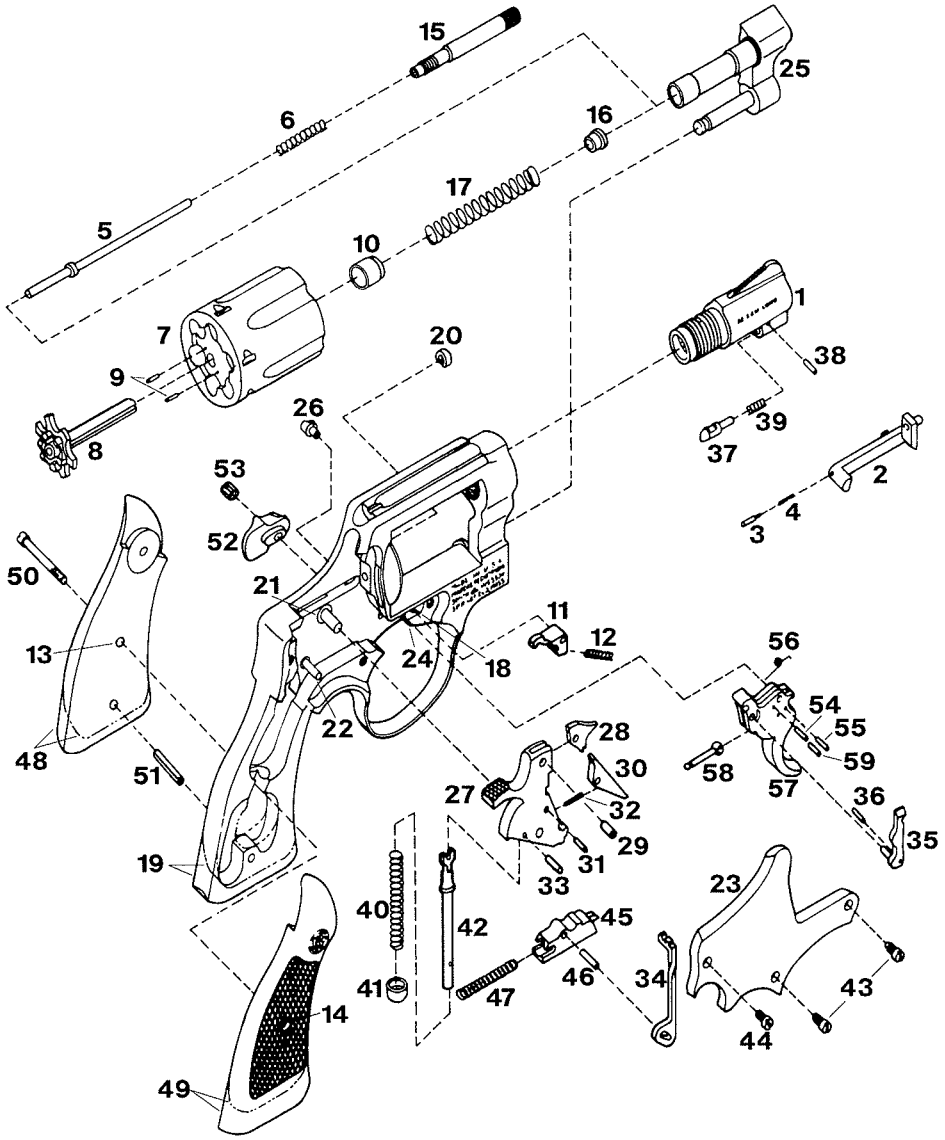

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | *Rebound Slide* |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Stock, Left |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Stock, Right |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Stock Screw |
| **13** | Escutcheon | **37** | Hand | **61** | Stock Pin |
| **14** | Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Plate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | *Hammer Nose Bushing* | **44** | *Plate Screw, Flat Head* | **68** | *Trigger* |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

# Model 29 Revolver



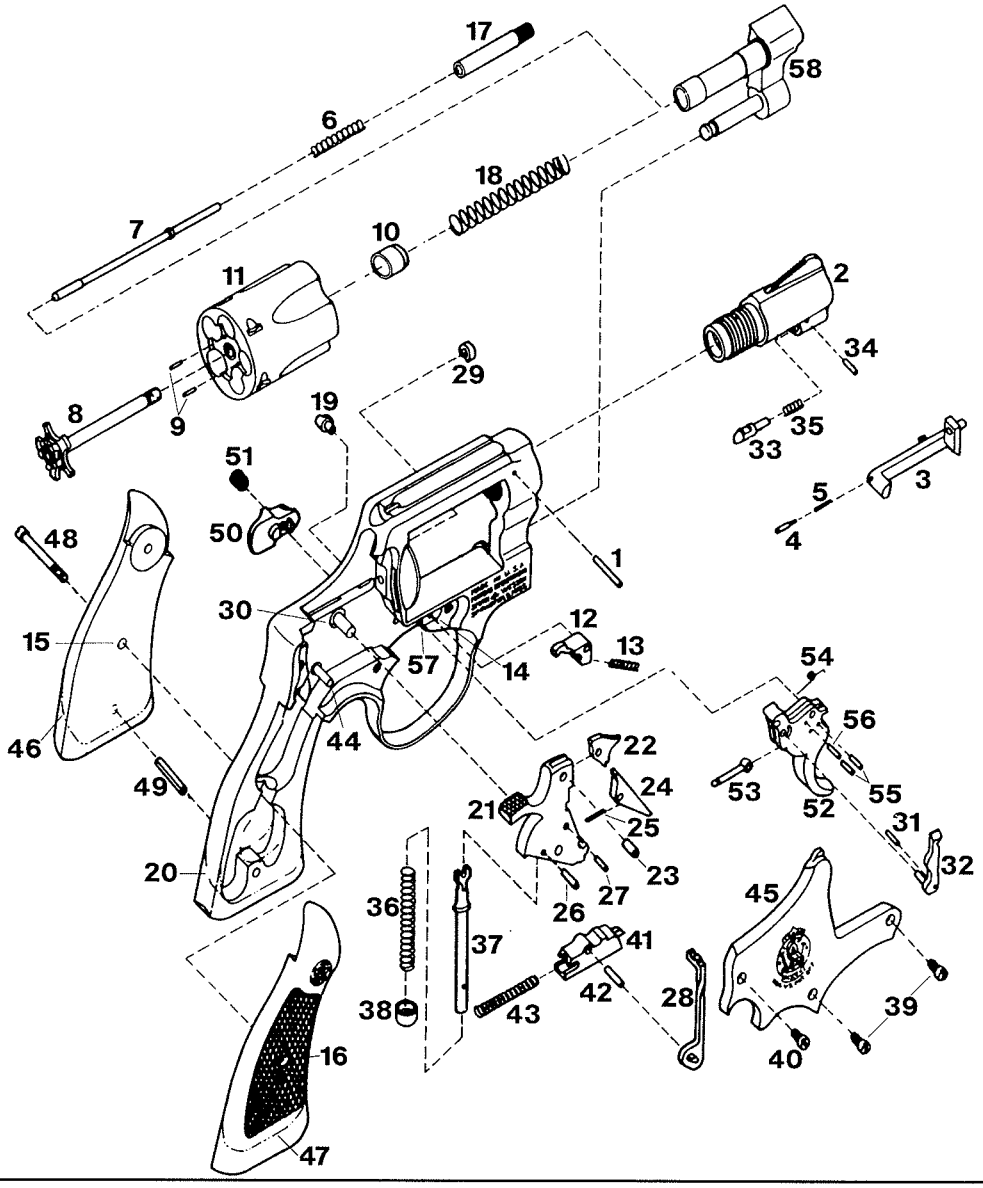

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel, Short | **28** | Hammer Nose Bushing | **55** | Rear Sight Leaf |
| **2** | Barrel, Long | **29** | Hammer Stud | **56** | Rear Sight Leaf Screw |
| **3** | Front Sight Base | **30** | Rebound Slide Stud | **57** | Rear Sight Plungers |
| **4** | Front Sight Cam | **31** | Sideplate | **58** | Rear Sight Plunger Springs |
| **5** | Front Sight Elevation Screws | **32** | Trigger Stud | **59** | Rear Sight Slide |
| **6** | Front Sight Leaf | **33** | Yoke | **60** | Rear Sight Spring Clip |
| **7** | Front Sight Leaf Spring | **34** | Frame Lug | **61** | Rear Sight Windage Nut |
| **8** | Front Sight Pins | **35** | Hammer | **62** | Rear Sight Windage Screw |
| **9** | Front Sight Pivot Pin | **36** | Hammer Nose | **63** | Rebound Slide |
| **10** | Bolt | **37** | Hammer Nose Rivet | **64** | Rebound Slide Pin |
| **11** | Bolt Plunger | **38** | Hammer Nose Spring | **65** | Rebound Slide Spring |
| **12** | Bolt Plunger Spring | **39** | Sear | **66** | Stock, Left |
| **13** | Center Pin | **40** | Sear Pin | **67** | Stock, Right |
| **14** | Center Pin Spring | **41** | Sear Spring | **68** | Stock Screw |
| **15** | Cylinder | **42** | Stirrup | **69** | Stock Pin |
| **16** | Extractor | **43** | Stirrup Pin | **70** | Strain Screw |
| **17** | Extractor Pins | **44** | Hammer Block | **71** | Thumb-Piece |
| **18** | Gas Ring | **45** | Hand | **72** | Thumb-Piece Nut |
| **19** | Cylinder Stop | **46** | Hand Pin | **73** | Hand Spring Pin |
| **20** | Cylinder Stop Spring | **47** | Locking Bolt | **74** | Hand Spring Torsion Pin |
| **21** | Escutcheon | **48** | Locking Bolt Pin | **75** | Hand Torsion Spring |
| **22** | Escutcheon Nut | **49** | Locking Bolt Spring | **76** | Trigger |
| **23** | Extractor Rod | **50** | Mainspring | **77** | Trigger Lever |
| **24** | Extractor Rod Collar | **51** | Plate Screws, Crowned | **78** | Trigger Lever Pin |
| **25** | Extractor Spring | **52** | Plate Screw, Flat Head | **79** | Trigger Stop Rod |
| **26** | Cylinder Stop Stud | **53** | Rear Sight Elevation Nut | **Parts Not Shown** | |
| **27** | Frame | **54** | Rear Sight Elevation Stud | | Barrel Pin |

# Model 30 and 31 Revolver



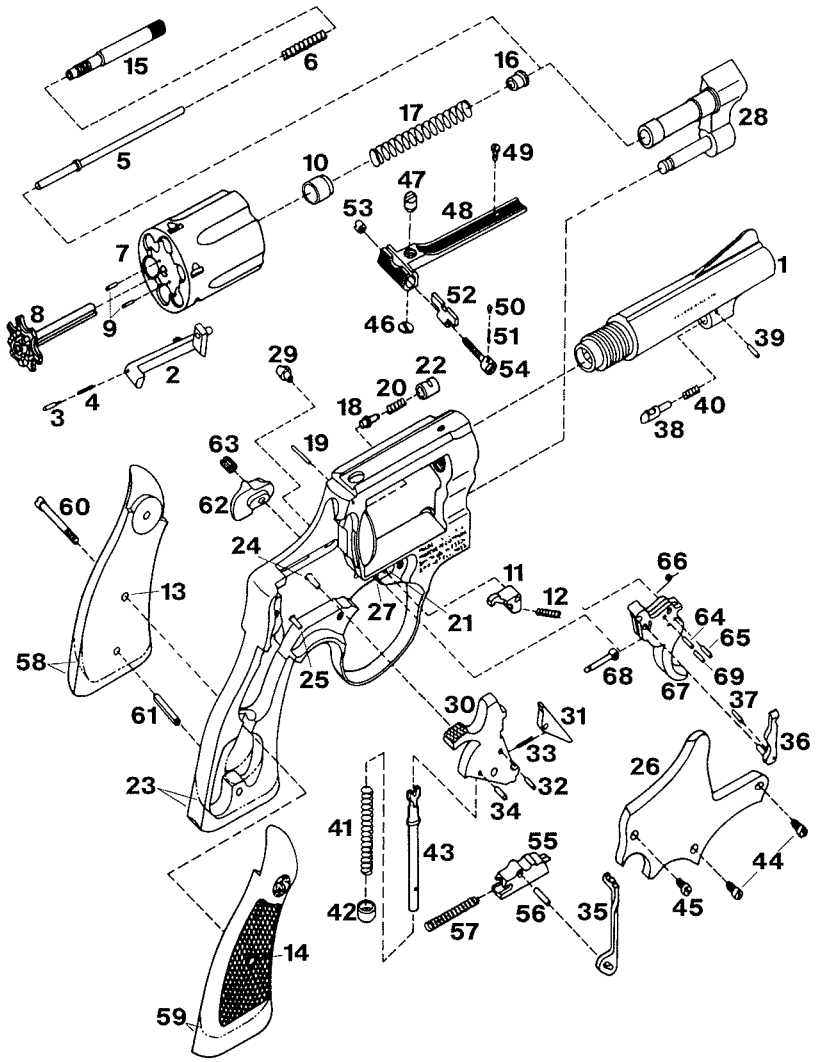

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Rebound Slide Stud | **43** | Plate Screws, Crowned |
| **2** | Bolt | **23** | Sideplate | **44** | Plate Screw, Flat Head |
| **3** | Bolt Plunger | **24** | Trigger Stud | **45** | Rebound Slide |
| **4** | Bolt Plunger Spring | **25** | Yoke | **46** | Rebound Slide Pin |
| **5** | Center Pin | **26** | Frame Lug | **47** | Rebound Slide Spring |
| **6** | Center Pin Spring | **27** | Hammer | **48** | Stock, Left |
| **7** | Cylinder | **28** | Hammer Nose | **49** | Stock, Right |
| **8** | Extractor | **29** | Hammer Nose Rivet | **50** | Stock Screw |
| **9** | Extractor Pins | **30** | Sear | **51** | Stock Pin |
| **10** | Gas Ring | **31** | Sear Pin | **52** | Thumb-Piece |
| **11** | Cylinder Stop | **32** | Sear Spring | **53** | Thumb-Piece Nut |
| **12** | Cylinder Stop Spring | **33** | Stirrup Pin | **54** | Hand Spring Pin |
| **13** | Escutcheon | **34** | Hammer Block | **55** | Hand Spring Torsion Pin |
| **14** | Escutcheon Nut | **35** | Hand | **56** | Hand Torsion Spring |
| **15** | Extractor Rod | **36** | Hand Pin | **57** | Trigger |
| **16** | Extractor Rod Collar | **37** | Locking Bolt | **58** | Trigger Lever |
| **17** | Extractor Spring | **38** | Locking Bolt Pin | **59** | Trigger Lever Pin |
| **18** | Cylinder Stop Stud | **39** | Locking Bolt Spring | **Parts Not Shown** | |
| **19** | Frame | **40** | Mainspring | | Barrel Pin |
| **20** | Hammer Nose Bushing | **41** | Mainspring Rod Swivel | | |
| **21** | Hammer Stud | **42** | Mainspring Stirrup | | |

# Model 32 and 33 Revolver



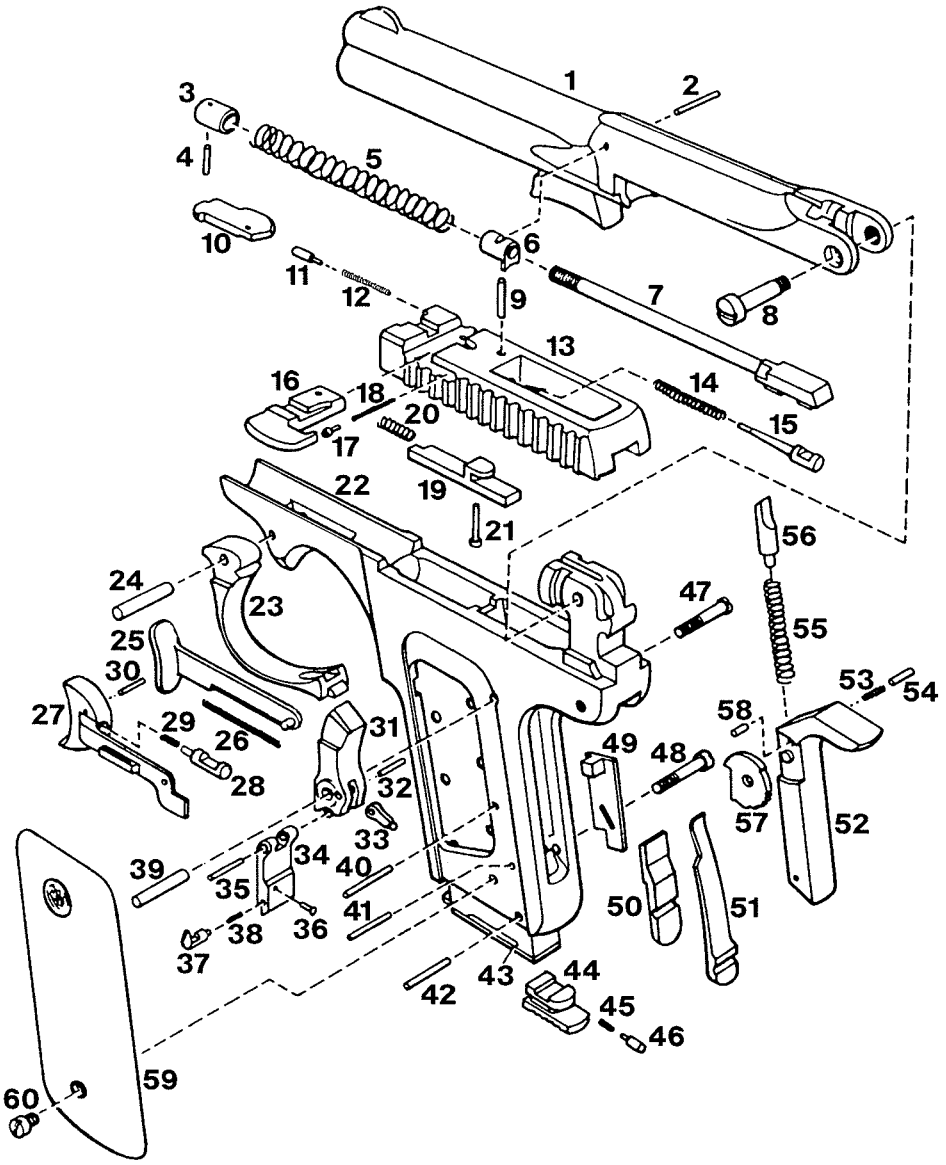

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Pin | **21** | Hammer | **41** | Rebound Slide |
| **2** | Barrel | **22** | Hammer Nose | **42** | Rebound Slide Pin |
| **3** | Bolt | **23** | Hammer Nose Rivet | **43** | Rebound Slide Spring |
| **4** | Bolt Plunger | **24** | Sear | **44** | Rebound Slide Stud |
| **5** | Bolt Plunger Spring | **25** | Sear Spring | **45** | Sideplate |
| **6** | Center Pin Spring | **26** | Stirrup Pin | **46** | Stock, Left |
| **7** | Center Pin | **27** | Sear Pin | **47** | Stock, Right |
| **8** | Extractor Assembly | **28** | Hammer Block | **48** | Stock Screw |
| **9** | Extractor Pins | **29** | Hammer Nose Bushing | **49** | Stock Pin |
| **10** | Gas Ring | **30** | Hammer Stud | **50** | Thumb-Piece |
| **11** | Cylinder | **31** | Hand Pin | **51** | Thumb-Piece Nut |
| **12** | Cylinder Stop | **32** | Hand | **52** | Trigger |
| **13** | Cylinder Stop Spring | **33** | Locking Bolt | **53** | Trigger Lever |
| **14** | Cylinder Stop Stud | **34** | Locking Bolt Pin | **54** | Hand Torsion Spring |
| **15** | Escutcheon | **35** | Locking Bolt Spring | **55** | Trigger Lever Pins |
| **16** | Escutcheon Nut | **36** | Mainspring | **56** | Hand Spring Torsion Pin |
| **17** | Extractor Rod | **37** | Mainspring Stirrup | **57** | Trigger Stud |
| **18** | Extractor Spring | **38** | Mainspring Swivel | **58** | Yoke |
| **19** | Frame Lug | **39** | Plate Screws, Crowned | | |
| **20** | Frame | **40** | Plate Screw, Flat Head | | |

# Model 34 and 35 Revolver



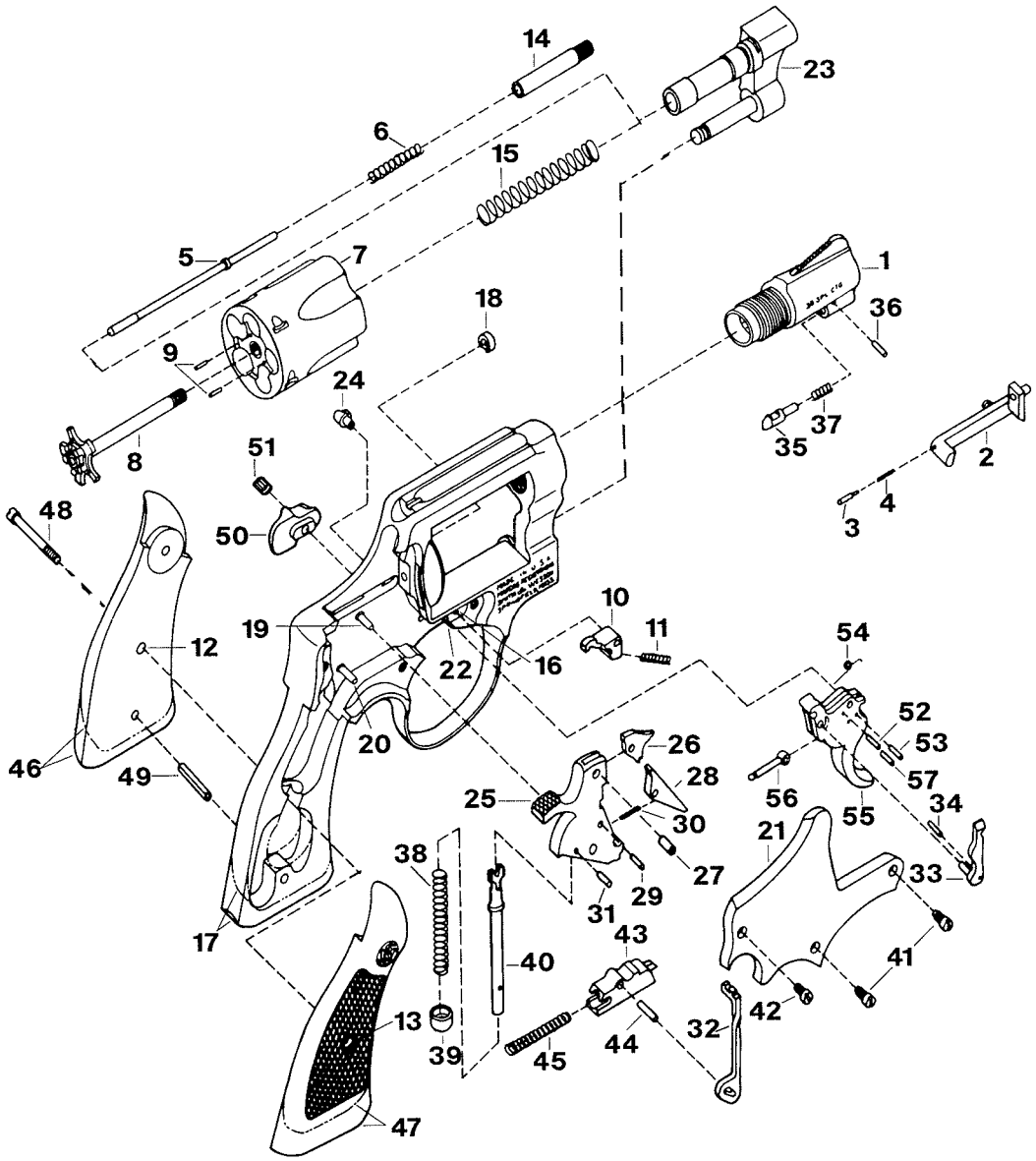

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Rebound Slide Stud | **49** | Rear Sight Leaf Screw |
| **2** | Bolt | **26** | Sideplate | **50** | Rear Sight Plunger |
| **3** | Bolt Plunger | **27** | Trigger Stud | **51** | Rear Sight Plunger Spring |
| **4** | Bolt Plunger Spring | **28** | Yoke | **52** | Rear Sight Slide |
| **5** | Center Pin | **29** | Frame Lug | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup Pin | **58** | Stock, Left |
| **11** | Cylinder Stop | **35** | Hammer Block | **59** | Stock, Right |
| **12** | Cylinder Stop Spring | **36** | Hand | **60** | Stock Screw |
| **13** | Escutcheon | **37** | Hand Pin | **61** | Stock Pin |
| **14** | Escutcheon Nut | **38** | Locking Bolt | **62** | Thumb-Piece |
| **15** | Extractor Rod | **39** | Locking Bolt Pin | **63** | Thumb-Piece Nut |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Spring | **64** | Hand Spring Pin |
| **17** | Extractor Spring | **41** | Mainspring | **65** | Hand Spring Torsion Pin |
| **18** | Firing Pin | **42** | Mainspring Rod Swivel | **66** | Hand Torsion Spring |
| **19** | Firing Pin Bushing Pin | **43** | Mainspring Stirrup | **67** | Trigger |
| **20** | Firing Pin Spring | **44** | Plate Screws, Crowned | **68** | Trigger Lever |
| **21** | Cylinder Stop Stud | **45** | Plate Screw, Flat Head | **69** | Trigger Lever Pin |
| **22** | Firing Pin Bushing | **46** | Rear Sight Elevation Click Plug | **Parts Not Shown** | |
| **23** | Frame | **47** | Rear Sight Elevation Screw | | Barrel Pin |
| **24** | Hammer Stud | **48** | Rear Sight Leaf | | |

# Model 35 Auto



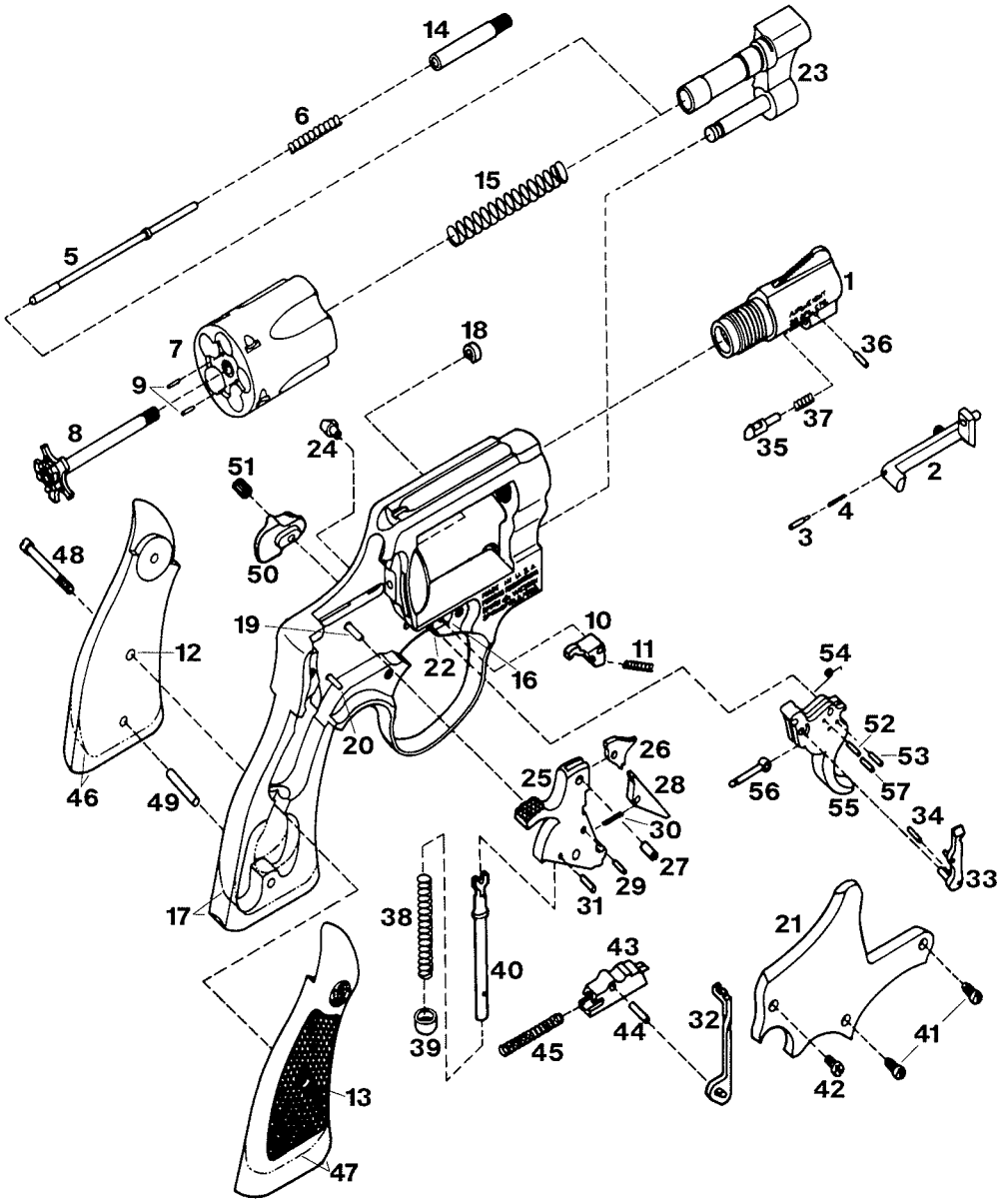

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Ejector Pin | **41** | Sear Spring Pin |
| **2** | Bushing Retaining Pin | **22** | Frame | **42** | Magazine Catch Pin |
| **3** | Recoil Spring Cap | **23** | Trigger Guard | **43** | Magazine |
| **4** | Cap Retaining Pin | **24** | Trigger Guard Pivot | **44** | Magazine Catch |
| **5** | Recoil Spring | **25** | Grip Safety | **45** | Magazine Catch Spring |
| **6** | Spring Rod Bushing | **26** | Grip Safety Spring | **46** | Magazine Catch Plunger |
| **7** | Recoil Spring Rod | **27** | Trigger | **47** | Upper Backstrap Screw |
| **8** | Pivot Screw | **28** | Trigger Plunger | **48** | Lower Backstrap Screw |
| **9** | Firing Pin Retaining Pin | **29** | Trigger Plunger Spring | **49** | Safety Slide |
| **10** | Extractor | **30** | Trigger Plunger Pin | **50** | Notch Plate |
| **11** | Extractor Plunger | **31** | Hammer | **51** | Sear Spring |
| **12** | Extractor Spring | **32** | Hammer Strut Pin | **52** | Backstrap |
| **13** | Slide | **33** | Hammer Strut | **53** | Safety Catch Spring |
| **14** | Firing Pin Spring | **34** | Sear | **54** | Plunger Retaining Pin |
| **15** | Firing Pin | **35** | Sear Hinge Pin | **55** | Mainspring |
| **16** | Bolt Release Catch | **36** | Sear Plunger Pin | **56** | Mainspring Plunger |
| **17** | Bolt Release Catch Spring Plunger | **37** | Sear Plunger | **57** | Safety Catch |
| **18** | Bolt Release Catch Spring | **38** | Sear Plunger Spring | **58** | Safety Catch Plunger |
| **19** | Ejector | **39** | Hammer Pin | **59** | Grip |
| **20** | Ejector Spring | **40** | Notch Plate Pin | **60** | Grip Screw |

# Model 36 Revolver



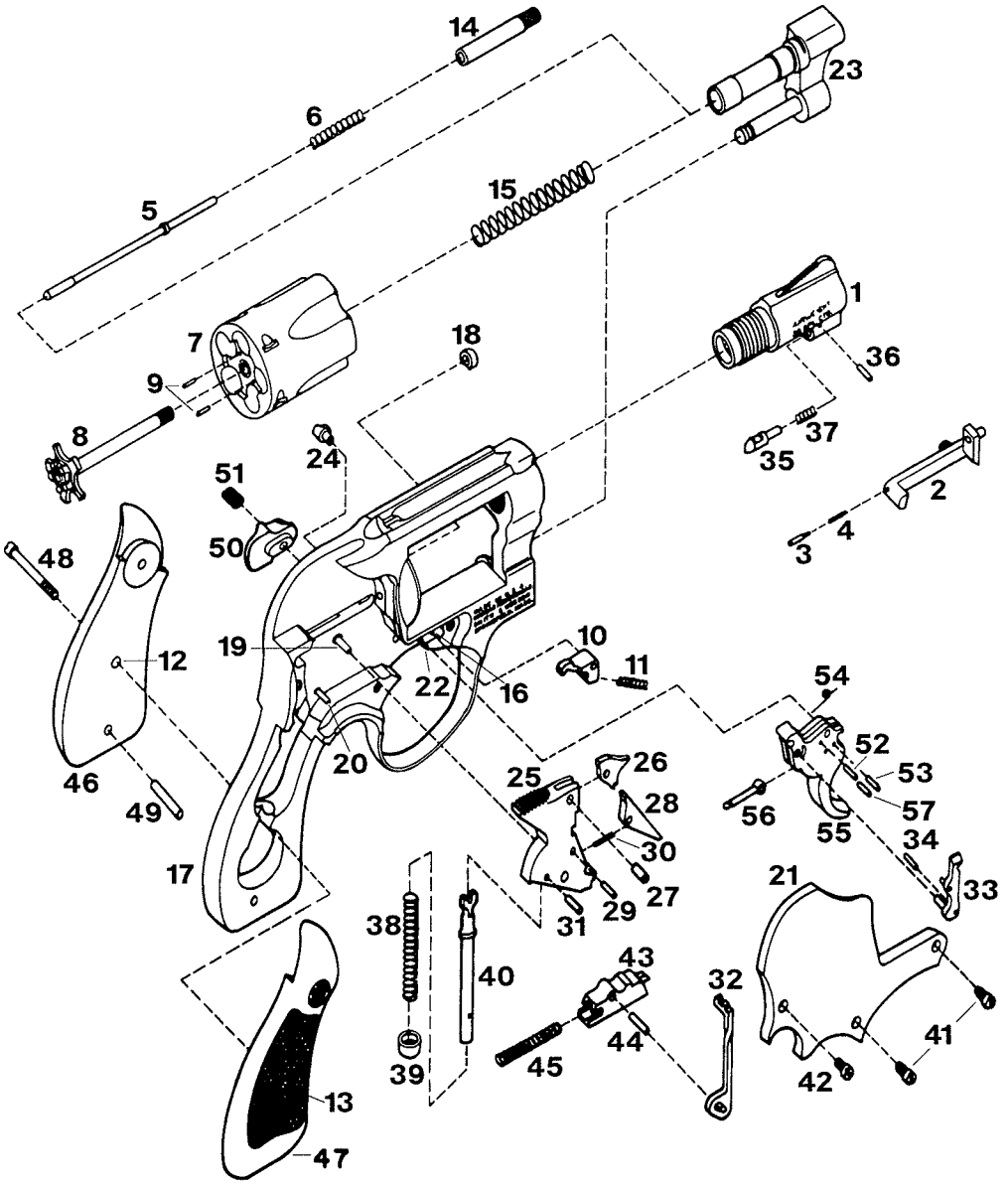

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rebound Slide Stud | **39** | Mainspring Rod Swivel |
| **2** | Bolt | **21** | Slideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Trigger Stud | **41** | Plate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Plate Screw, Flat Head |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Stock, Left |
| **9** | Extractor Pins | **28** | Sear | **47** | Stock, Right |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Stock Screw |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Stock Pin |
| **12** | Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Torsion Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Torsion Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger Lever |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 37 Revolver



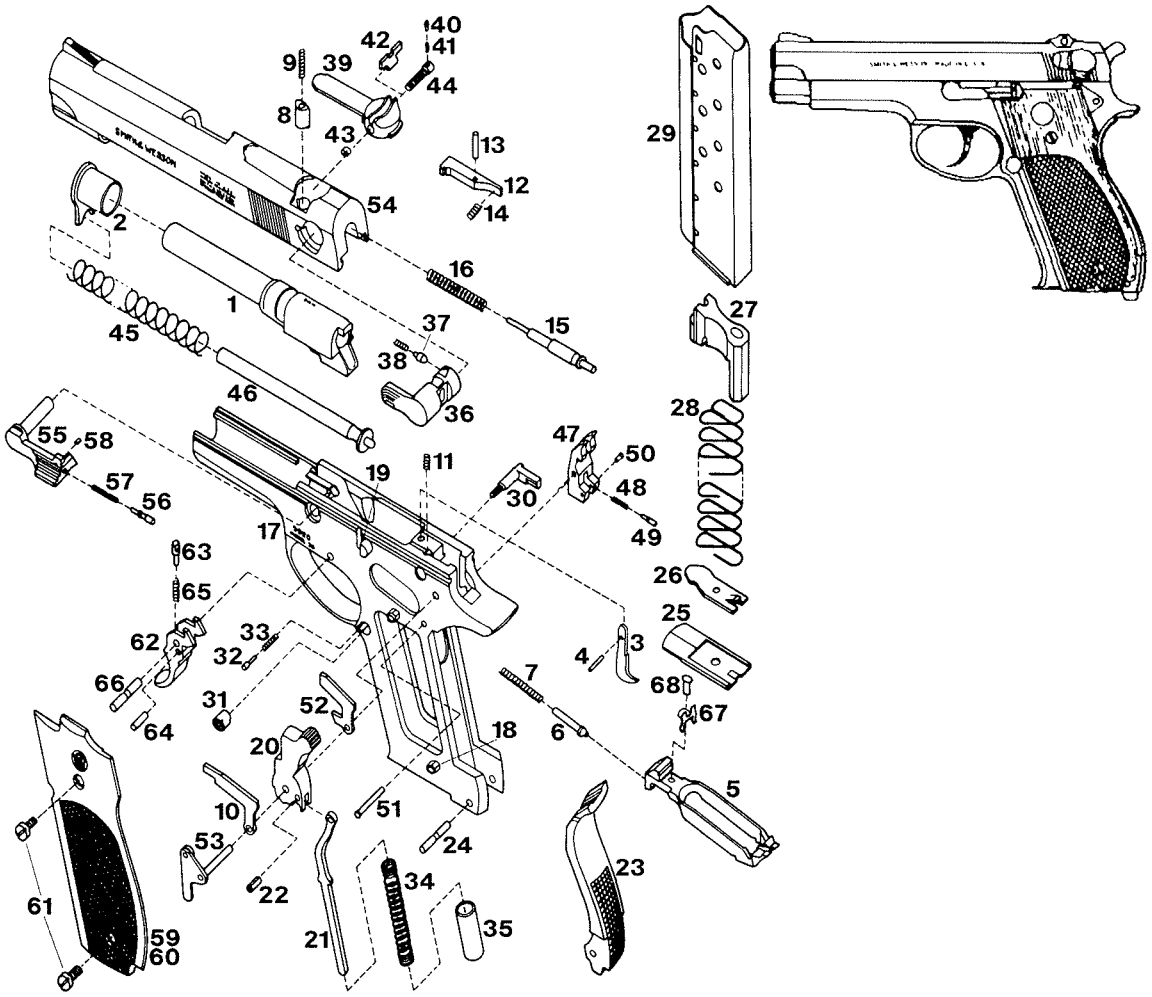

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rebound Slide Stud | **39** | Mainspring Rod Swivel |
| **2** | Bolt | **21** | Sideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Trigger Stud | **41** | Plate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Plate Screw, Flat Head |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Stock, Left |
| **9** | Extractor Pins | **28** | Sear | **47** | Stock, Right |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Stock Screw |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Stock Pin |
| **12** | Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Torsion Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Torsion Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger Lever |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 38 Revolver



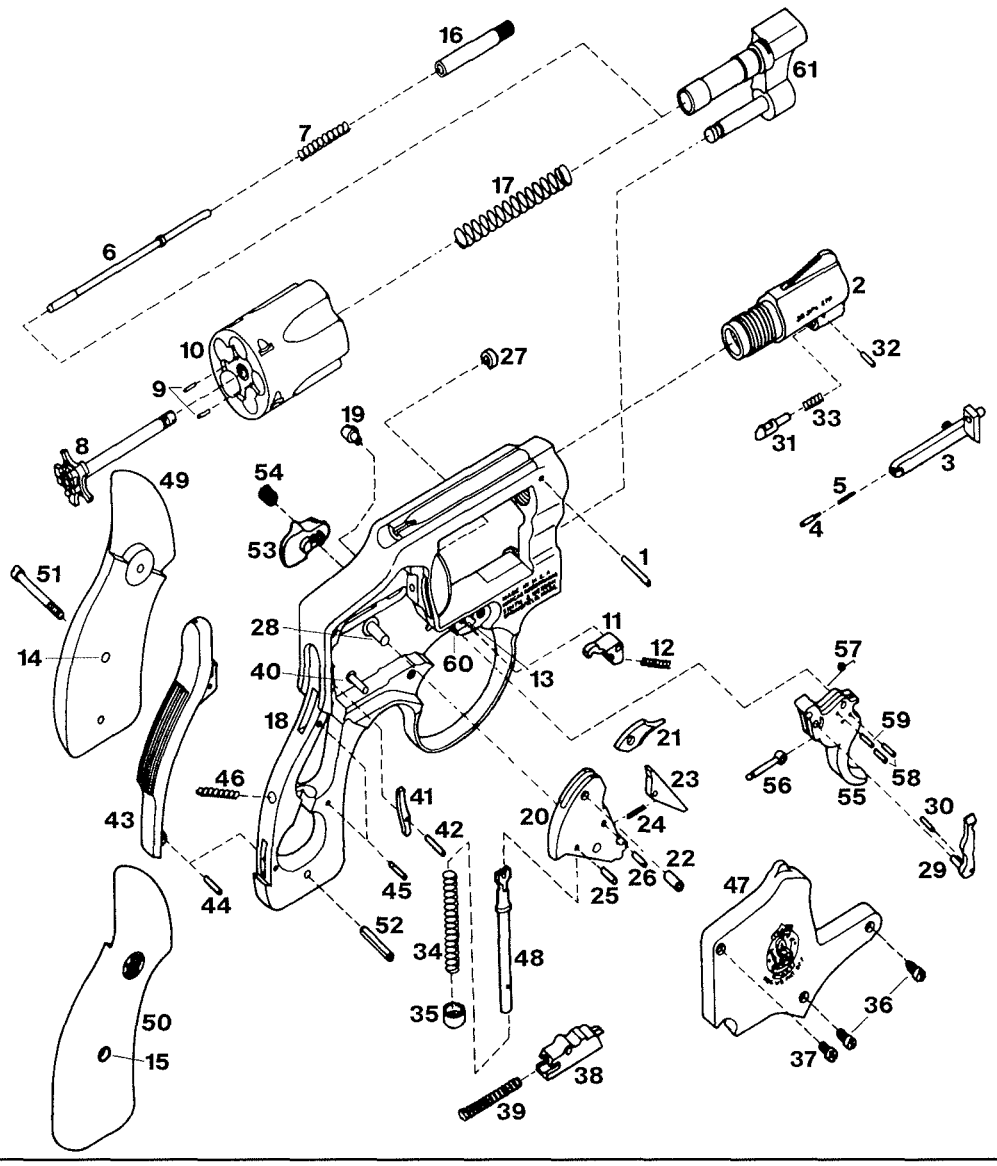

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rebound Slide Stud | **39** | Mainspring Rod Swivel |
| **2** | Bolt | **21** | Sideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Trigger Stud | **41** | Plate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Plate Screw, Flat Head |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Stock, Left |
| **9** | Extractor Pins | **28** | Sear | **47** | Stock, Right |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Stock Screw |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Stock Pin |
| **12** | Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Torsion Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Torsion Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger Lever |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 39 Auto



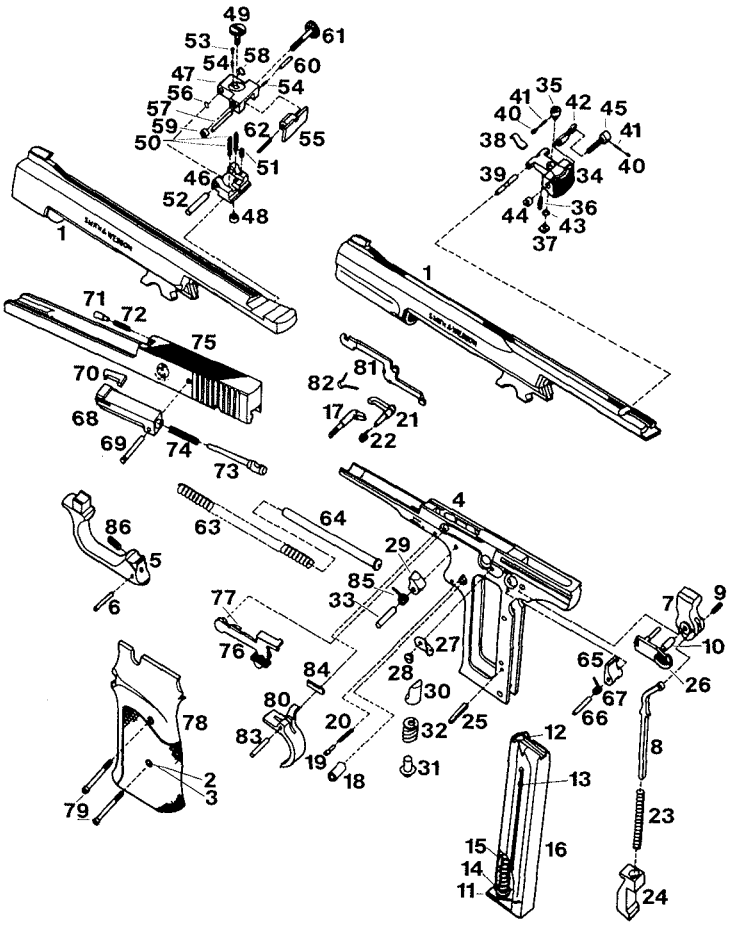

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **27** | Magazine Follower | **53** | Sideplate |
| **2** | Barrel Bushing | **28** | Magazine Spring | **54** | Slide |
| **3** | Disconnector | **29** | Magazine Tube | **55** | Slide Stop |
| **4** | Disconnector Pin | **30** | Magazine Catch | **56** | Slide Stop Plunger |
| **5** | Drawbar | **31** | Magazine Catch Nut | **57** | Slide Stop Plunger Spring |
| **6** | Drawbar Plunger | **32** | Magazine Catch Plunger | **58** | Slide Stop Spiral Pin |
| **7** | Drawbar Plunger Spring | **33** | Magazine Catch Plunger Spring | **59** | Stock, Left |
| **8** | Ejector Depressor Plunger | **34** | Mainspring | **60** | Stock, Right |
| **9** | Ejector Depressor Plunger Spring | **35** | Mainspring Plunger | **61** | Stock Screws |
| **10** | Ejector Magazine Depressor | **36** | Manual Safety | **62** | Trigger |
| **11** | Ejector Spring | **37** | Manual Safety Plunger | **63** | Trigger Plunger |
| **12** | Extractor | **38** | Manual Safety Plunger Spring | **64** | Trigger Plunger Pin |
| **13** | Extractor Pin | **39** | Rear Sight Body | **65** | Trigger Plunger Spring |
| **14** | Extractor Spring | **40** | Rear Sight Plunger | **66** | Trigger Pin |
| **15** | Firing Pin | **41** | Rear Sight Plunger Spring | **67** | Trigger Play Spring |
| **16** | Firing Pin Spring | **42** | Rear Sight Slide | **68** | Trigger Play Spring Rivet |
| **17** | Frame | **43** | Rear Sight Windage Nut | **Parts Not Shown** | |
| **18** | Frame Stud | **44** | Rear Sight Windage Screw | | Recoil Spring Guide |
| **19** | Slide Stop Button | **45** | Recoil Spring | | Recoil Spring Guide Bushing |
| **20** | Hammer | **46** | Recoil Spring Guide Assembly | | Recoil Spring Guide Plunger |
| **21** | Stirrup | **47** | Sear | | Recoil Spring Guide Plunger Spring |
| **22** | Stirrup Pin | **48** | Sear Spring | | Hammer Pin |
| **23** | Insert | **49** | Sear Spring Plunger | | Sideplate Button |
| **24** | Insert Pin | **50** | Sear Spring Plunger Pin | | |
| **25** | Magazine Buttplate | **51** | Sear Pin | | |
| **26** | Magazine Buttplate Catch | **52** | Sear Release Lever | | |

# Model 40 and 42 Revolver



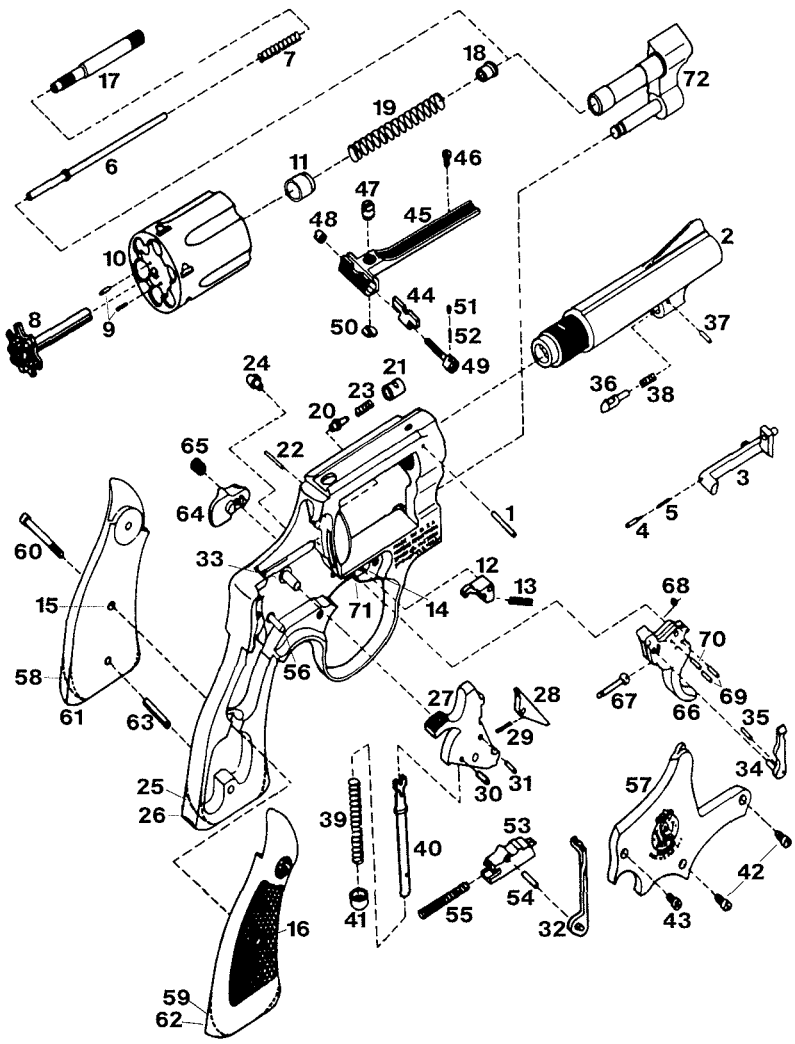

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Pin | **21** | Hammer Nose | **41** | Safety Latch |
| **2** | Barrel | **22** | Hammer Nose Rivet | **42** | Safety Latch Pin |
| **3** | Bolt | **23** | Sear | **43** | Safety-Lever |
| **4** | Bolt Plunger | **24** | Sear Spring | **44** | Safety-Lever Disengaging Pin |
| **5** | Bolt Plunger Spring | **25** | Stirrup Pin | **45** | Safety-Lever Pin |
| **6** | Center Pin | **26** | Sear Pin | **46** | Safety-Lever Spring |
| **7** | Center Pin Spring | **27** | Hammer Nose Bushing | **47** | Sideplate |
| **8** | Extractor Assembly | **28** | Hammer Stud | **48** | Stirrup |
| **9** | Extractor Pins | **29** | Hand | **49** | Left Grip |
| **10** | Cylinder | **30** | Hand Pin | **50** | Right Grip |
| **11** | Cylinder Stop | **31** | Locking Bolt | **51** | Grip Screw |
| **12** | Cylinder Stop Spring | **32** | Locking Bolt Pin | **52** | Grip Locator Pin |
| **13** | Cylinder Stop Stud | **33** | Locking Bolt Spring | **53** | Thumb-Piece |
| **14** | Grip Escutcheon | **34** | Mainspring | **54** | Thumb-Piece Nut |
| **15** | Grip Escutcheon Nut | **35** | Mainspring Rod Swivel | **55** | Trigger |
| **16** | Extractor Rod | **36** | Sideplate Screws, Crowned | **56** | Trigger Lever |
| **17** | Extractor Spring | **37** | Sideplate Screw, Flat Head | **57** | Hand Torsion Spring |
| **18** | Frame | **38** | Rebound Slide Assembly | **58** | Trigger Lever and Hand Spring Pins |
| **19** | Frame Lug | **39** | Rebound Slide Spring | **59** | Hand Spring Torsion Pin |
| **20** | Hammer | **40** | Rebound Slide Stud | **60** | Trigger Stud |

# Model 41 Auto



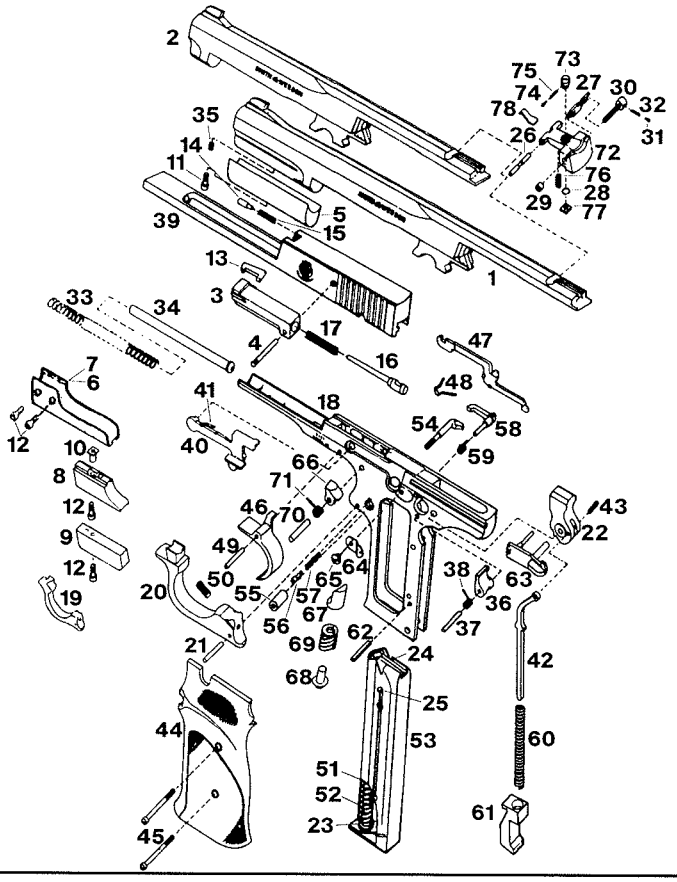

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel, 5 1/2" Heavy, 7" | **30** | Pawl Cam | **59** | Rear Sight Windage Nut |
| **2** | Grip Escutcheon | **31** | Pawl Cam Plunger | **60** | Rear Sight Windage Plunger |
| **3** | Grip Escutcheon Nut | **32** | Pawl Cam Spring | **61** | Rear Sight Windage Screw |
| **4** | Frame | **33** | Pawl Pin | **62** | Rear Sight Windage Spring |
| **5** | Trigger Guard | **34** | Rear Sight Body | **63** | Recoil Spring |
| **6** | Trigger Guard Pin | **35** | Rear Sight Elevation Nut | **64** | Recoil Spring Guide |
| **7** | Hammer | **36** | Rear Sight Elevation Spring | **65** | Sear |
| **8** | Stirrup | **37** | Rear Sight Elevation Stud | **66** | Sear Pin |
| **9** | Stirrup Pin | **38** | Rear Sight Pivot Clip | **67** | Sear Spring |
| **10** | Hammer Pin | **39** | Rear Sight Pivot Pin | **68** | Bolt |
| **11** | Magazine Base Plate | **40** | Rear Sight Plungers | **69** | Bolt Pin |
| **12** | Magazine Follower | **41** | Rear Sight Plunger Springs | **70** | Extractor |
| **13** | Magazine Pin | **42** | Rear Sight Slide | **71** | Extractor Plunger |
| **14** | Magazine Plunger | **43** | Rear Sight Spring Clip | **72** | Extractor Spring |
| **15** | Magazine Spring | **44** | Rear Sight Windage Nut | **73** | Firing Pin |
| **16** | Magazine Body | **45** | Rear Sight Windage Screw | **74** | Firing Pin Spring |
| **17** | Magazine Catch | **46** | Rear Sight Base | **75** | Slide |
| **18** | Magazine Catch Nut | **47** | Rear Sight Body | **76** | Slide Stop and Ejector |
| **19** | Magazine Catch Plunger | **48** | Rear Sight Elevation Nut | **77** | Slide Stop Spring |
| **20** | Magazine Catch Spring | **49** | Rear Sight Elevation Screw | **78** | Grip |
| **21** | Magazine Disconnector | **50** | Rear Sight Elevation Springs | **79** | Stock Screws |
| **22** | Magazine Disconnector Spring | **51** | Rear Sight Lock Screw | **80** | Trigger |
| **23** | Mainspring | **52** | Rear Sight Pivot Pin | **81** | Trigger Bar |
| **24** | Mainspring Retainer | **53** | Rear Sight Plunger | **82** | Trigger Bar Spring |
| **25** | Mainspring Retainer Pin | **54** | Rear Sight Plunger Springs | **83** | Trigger Pin |
| **26** | Manual Safety | **55** | Rear Sight Slide | **84** | Trigger Pull Adjusting Lever |
| **27** | Manual Safety Spring Plate | **56** | Rear Sight Spring Clip | **85** | Trigger Spring |
| **28** | Manual Safety Spring Plate Screw | **57** | Rear Sight Traverse Pin | **86** | Trigger Stop Screw |
| **29** | Pawl | **58** | Rear Sight Wavy Washer | | |

# Model 43 and 51 Revolver



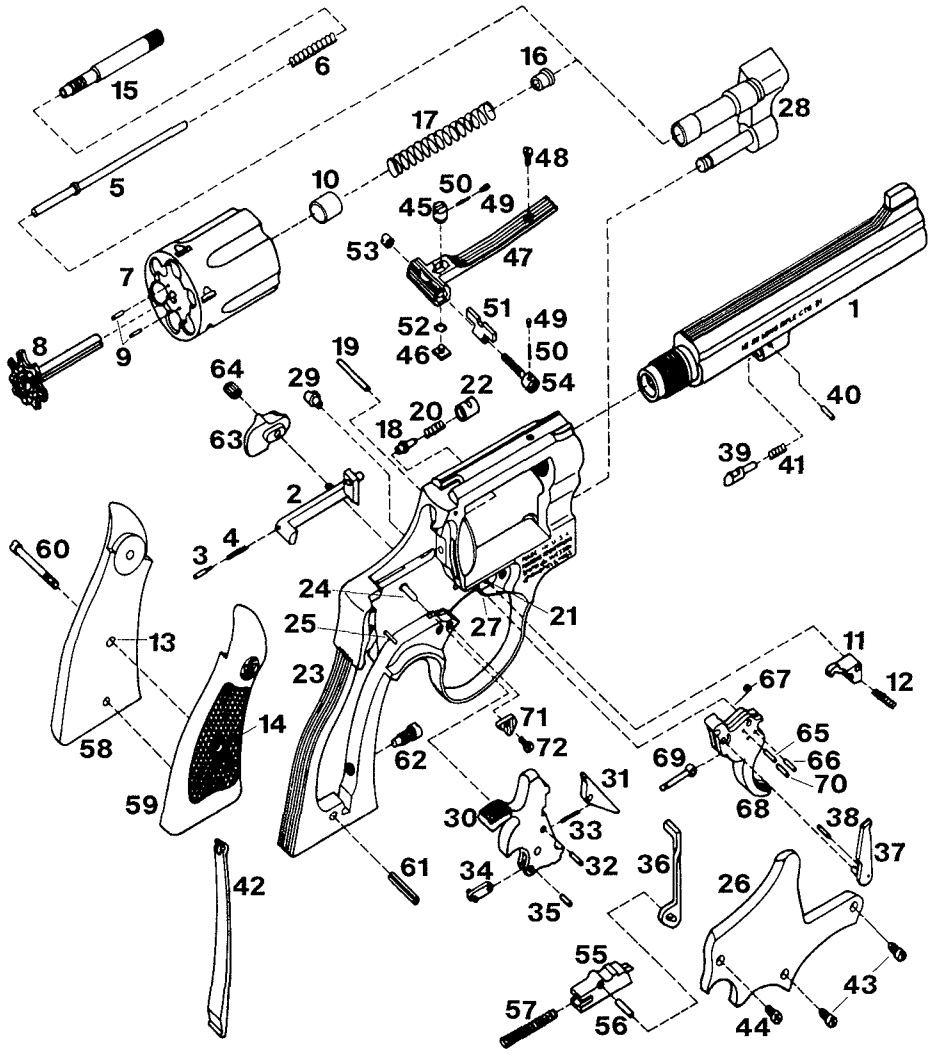

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Pin | **25** | Frame, Round (Model 51) | **49** | Rear Sight Windage Screw |
| **2** | Barrel | **26** | Frame, Square (Model 43, 51) | **50** | Rear Sight Elevation Click Plug |
| **3** | Bolt | **27** | Hammer | **51** | Rear Sight Plunger |
| **4** | Bolt Plunger | **28** | Sear | **52** | Rear Sight Plunger Spring |
| **5** | Bolt Plunger Spring | **29** | Sear Spring | **53** | Rebound Slide Assembly |
| **6** | Center Pin | **30** | Stirrup Pin | **54** | Rebound Slide Pin |
| **7** | Center Pin Spring | **31** | Sear Pin | **55** | Rebound Slide Spring |
| **8** | Extractor Assembly | **32** | Hammer Block | **56** | Rebound Slide Stud |
| **9** | Extractor Pins | **33** | Hammer Stud | **57** | Sideplate |
| **10** | *Cylinder* | **34** | *Hand* | **58** | Left Grip, Round Butt |
| **11** | Gas Ring | **35** | Hand Pin | **59** | Right Grip, Round Butt |
| **12** | Cylinder Stop | **36** | Locking Bolt | **60** | Grip Screw |
| **13** | Cylinder Stop Spring | **37** | Locking Bolt Pin | **61** | Left Grip, Square Butt |
| **14** | Cylinder Stop Stud | **38** | Locking Bolt Spring | **62** | Right Grip, Square Butt |
| **15** | Grip Escutcheon | **39** | Mainspring | **63** | Grip Locator Pin |
| **16** | Grip Escutcheon Nut | **40** | Mainspring Stirrup | **64** | Thumb-Piece |
| **17** | Extractor Rod | **41** | Mainspring Swivel | **65** | Thumb-Piece Nut |
| **18** | *Extractor Rod Collar* | **42** | *Sideplate Screws, Crowned* | **66** | *Trigger* |
| **19** | Extractor Spring | **43** | Sideplate Screw, Flat Head | **67** | Trigger Lever |
| **20** | Firing Pin | **44** | Rear Sight Slide | **68** | Hand Torsion Spring |
| **21** | Firing Pin Bushing | **45** | Rear Sight Leaf | **69** | Trigger Lever and Hand Spring Pins |
| **22** | Firing Pin Bushing Pin | **46** | Rear Sight Leaf Screw | **70** | Hand Torsion Spring Pin |
| **23** | Firing Pin Spring | **47** | Rear Sight Elevation Screw | **71** | Trigger Stud |
| **24** | Frame Lug | **48** | Rear Sight Windage Nut | **72** | Yoke |

# Model 46 Auto



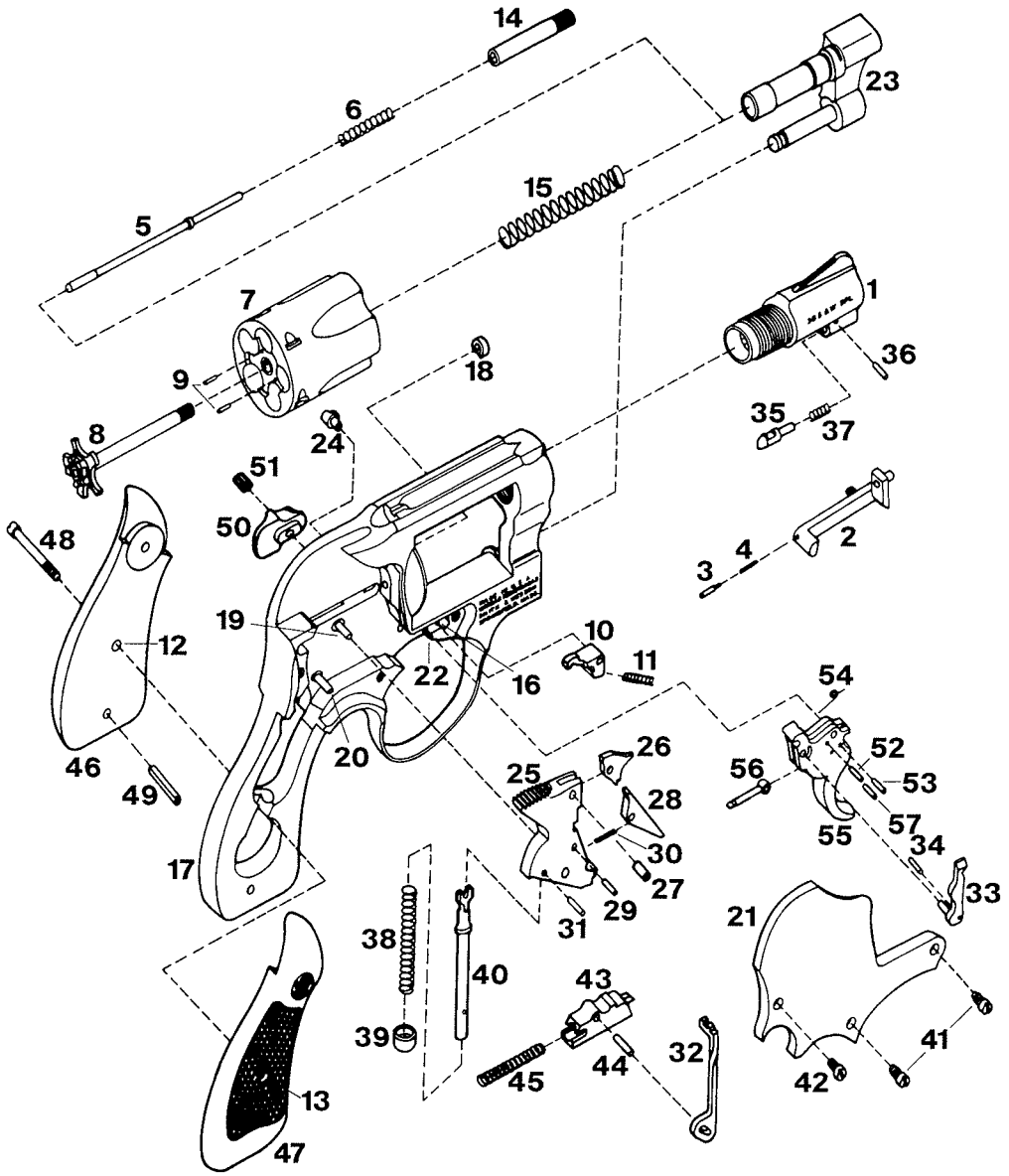

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel, 7" | **27** | Rear Sight Slide | **55** | Magazine Catch Nut |
| **2** | Barrel, 5" | **28** | Rear Sight Spring Clip | **56** | Magazine Catch Plunger |
| **3** | Bolt | **29** | Rear Sight Windage Nut | **57** | Magazine Catch Spring |
| **4** | Bolt Pin | **30** | Rear Sight Windage Screw | **58** | Magazine Disconnector Assembly |
| **5** | Counterweight, 2 oz. | **31** | Rear Sight Windage Screw Plunger | **59** | Magazine Disconnector Spring |
| **6** | Counterweight Upper Section, Steel, 7 1/4 oz. | **32** | Rear Sight Windage Screw Plunger Spring | **60** | Mainspring |
| **7** | Counterweight Upper Section, Aluminum, 3 oz. | **33** | Recoil Spring | **61** | Mainspring Retainer |
| **8** | Counterweight Middle Section, 4 1/4 oz. | **34** | Recoil Spring Guide | **62** | Mainspring Retainer Pin |
| **9** | Counterweight Lower Section, 4 oz. | **35** | Counterweight Hole Screw | **63** | Manual Safety Assembly |
| **10** | Counterweight Nut | **36** | Sear | **64** | Manual Safety Spring Plate |
| **11** | Counterweight Screw | **37** | Sear Pin | **65** | Manual Safety Spring Plate Screw |
| **12** | Counterweight Screws | **38** | Sear Spring | **66** | Pawl |
| **13** | Extractor | **39** | Slide | **67** | Pawl Cam |
| **14** | Extractor Plunger | **40** | Slide Stop and Ejector Assembly | **68** | Pawl Cam Plunger |
| **15** | Extractor Spring | **41** | Slide Stop Spring | **69** | Pawl Cam Spring |
| **16** | Firing Pin | **42** | Stirrup | **70** | Pawl Pin |
| **17** | Firing Pin Spring | **43** | Stirrup Pin | **71** | Pawl and Trigger Spring |
| **18** | Frame | **44** | Left Grip with Escutcheon | **72** | Rear Sight Base |
| **19** | Guard Accessory | **45** | Grip Screws | **73** | Rear Sight Elevating Nut |
| **20** | Guard | **46** | Trigger | **74** | Rear Sight Elevating Nut Plunger |
| **21** | Guard Pin | **47** | Trigger Bar | **75** | Rear Sight Elevating Nut Plunger Spring |
| **22** | Hammer | **48** | Trigger Bar Spring | **76** | Rear Sight Elevating Spring |
| **23** | Magazine Base Plate | **49** | Trigger Pin | **77** | Rear Sight Elevating Stud |
| **24** | Magazine Follower | **50** | Trigger Stop Screw | **78** | Rear Sight Pivot Clip |
| **25** | Magazine Pin | **51** | Magazine Spring | **Parts Not Shown** | |
| **26** | Rear Sight Pivot Pin | **52** | Magazine Spring Plunger | | Right Grip with Escutcheon |
| | | **53** | Magazine Body | | |
| | | **54** | Magazine Catch | | |

# Model 48 Revolver



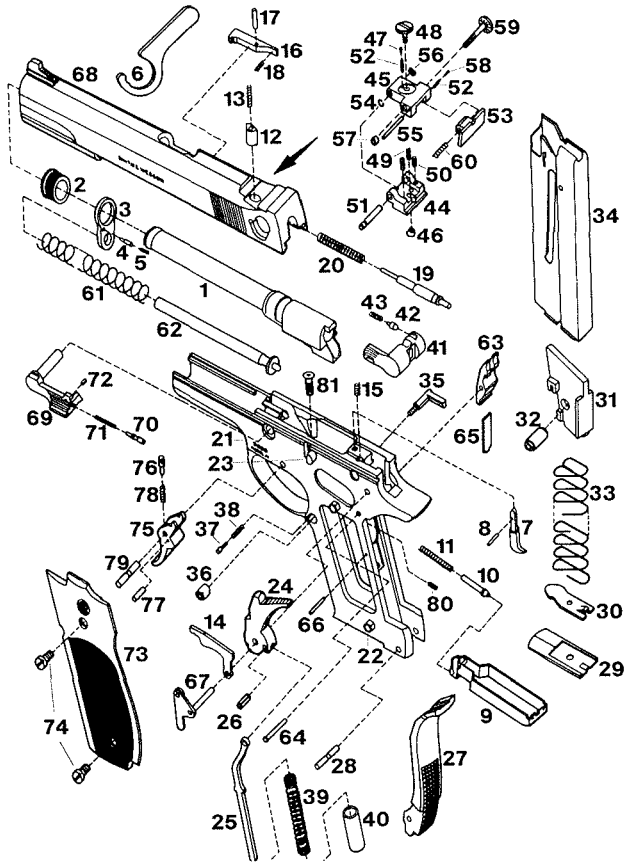

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Rebound Slide Stud | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Sideplate | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Trigger Stud | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Yoke | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Frame Lug | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Firing Pin | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Firing Pin Bushing Pin | **43** | Sideplate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Firing Pin Spring | **44** | Sideplate Screw, Flat Head | **68** | Trigger |
| **21** | Cylinder Stop Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Firing Pin Bushing | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Frame | **47** | Rear Sight Leaf | **71** | Trigger Stop |
| **24** | Hammer Stud | **48** | Rear Sight Leaf Screw | **72** | Trigger Stop Screw |

# Model 49 Revolver



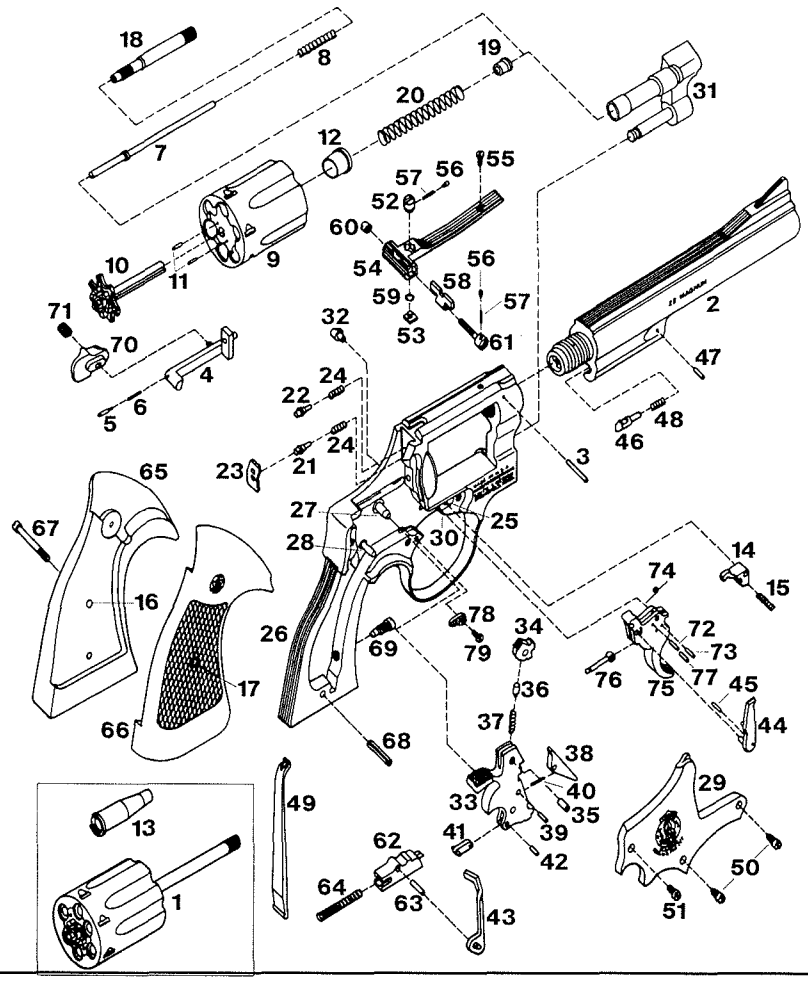

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rebound Slide Stud | **39** | Mainspring Rod Swivel |
| **2** | Bolt | **21** | Sideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Trigger Stud | **41** | Sideplate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Sideplate Screw, Flat Head |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Left Grip |
| **9** | Extractor Pins | **28** | Sear | **47** | Right Grip |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Grip Screw |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Grip Locator Pin |
| **12** | Grip Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Grip Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Torsion Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Torsion Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger Lever |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 52 Auto



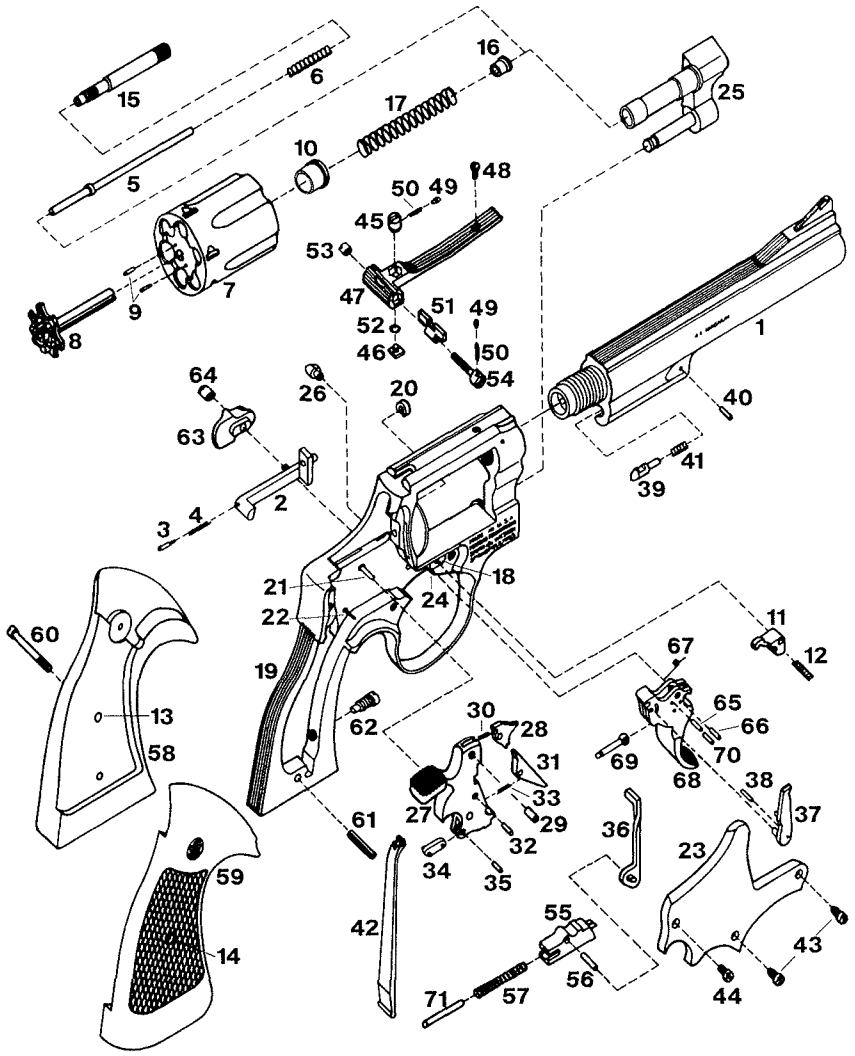

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **32** | Magazine Follower Pin | **63** | Sear |
| **2** | Barrel Bushing | **33** | Magazine Spring | **64** | Sear Pin |
| **3** | Barrel Bushing Plate | **34** | Magazine Body | **65** | Sear Spring |
| **4** | Barrel Bushing Plunger | **35** | Magazine Catch | **66** | Sear Spring Retaining Pin |
| **5** | Barrel Bushing Plunger Spring | **36** | Magazine Catch Nut | **67** | Sideplate Assembly |
| **6** | Barrel Bushing Wrench | **37** | Magazine Catch Plunger | **68** | Slide |
| **7** | Disconnector | **38** | Magazine Catch Spring | **69** | Slide Stop |
| **8** | Disconnector Pin | **39** | Mainspring | **70** | Slide Stop Plunger |
| **9** | Drawbar | **40** | Mainspring Plunger | **71** | Slide Stop Plunger Spring |
| **10** | Drawbar Plunger | **41** | Manual Safety | **72** | Slide Stop Spiral Pin |
| **11** | Drawbar Plunger Spring | **42** | Manual Safety Plunger | **73** | Grip |
| **12** | Ejector Depressor Plunger | **43** | Manual Safety Plunger Spring | **74** | Grip Screws |
| **13** | Ejector Depressor Plunger Spring | **44** | Rear Sight Base | **75** | Trigger |
| **14** | Ejector Magazine Depressor | **45** | Rear Sight Body | **76** | Trigger Plunger |
| **15** | Ejector Spring | **46** | Rear Sight Elevation Nut | **77** | Trigger Plunger Pin |
| **16** | Extractor | **47** | Rear Sight Elevation Plunger | **78** | Trigger Plunger Spring |
| **17** | Extractor Pivot Pin | **48** | Rear Sight Elevation Screw | **79** | Trigger Pin |
| **18** | Extractor Spring | **49** | Rear Sight Elevation Springs | **80** | Lower Trigger Stop Screw |
| **19** | Firing Pin | **50** | Rear Sight Lock Screw | **81** | Upper Trigger Stop Screw |
| **20** | Firing Pin Spring | **51** | Rear Sight Pivot Pin | **Parts Not Shown** | |
| **21** | Frame | **52** | Rear Sight Plunger Spring | | Hammer Pin |
| **22** | Frame Stud | **53** | Rear Sight Slide | | Recoil Spring Guide |
| **23** | Slide Stop Button | **54** | Rear Sight Spring Clip | | Recoil Spring Guide Bushing |
| **24** | Hammer | **55** | Rear Sight Traverse Pin | | Recoil Spring Guide Plunger |
| **25** | Stirrup | **56** | Rear Sight Wavey Washer | | Recoil Spring Guide Spring |
| **26** | Stirrup Pin | **57** | Rear Sight Windage Nut | | Sideplate |
| **27** | Frame Insert | **58** | Rear Sight Windage Plunger | | Sideplate Button |
| **28** | Frame Insert Pin | **59** | Rear Sight Windage Screw | | |
| **29** | Magazine Floorplate | **60** | Rear Sight Windage Spring | | |
| **30** | Magazine Floorplate Catch | **61** | Recoil Spring | | |
| **31** | Magazine Follower | **62** | Recoil Spring Guide Assembly | | |

# Model 53 Revolver



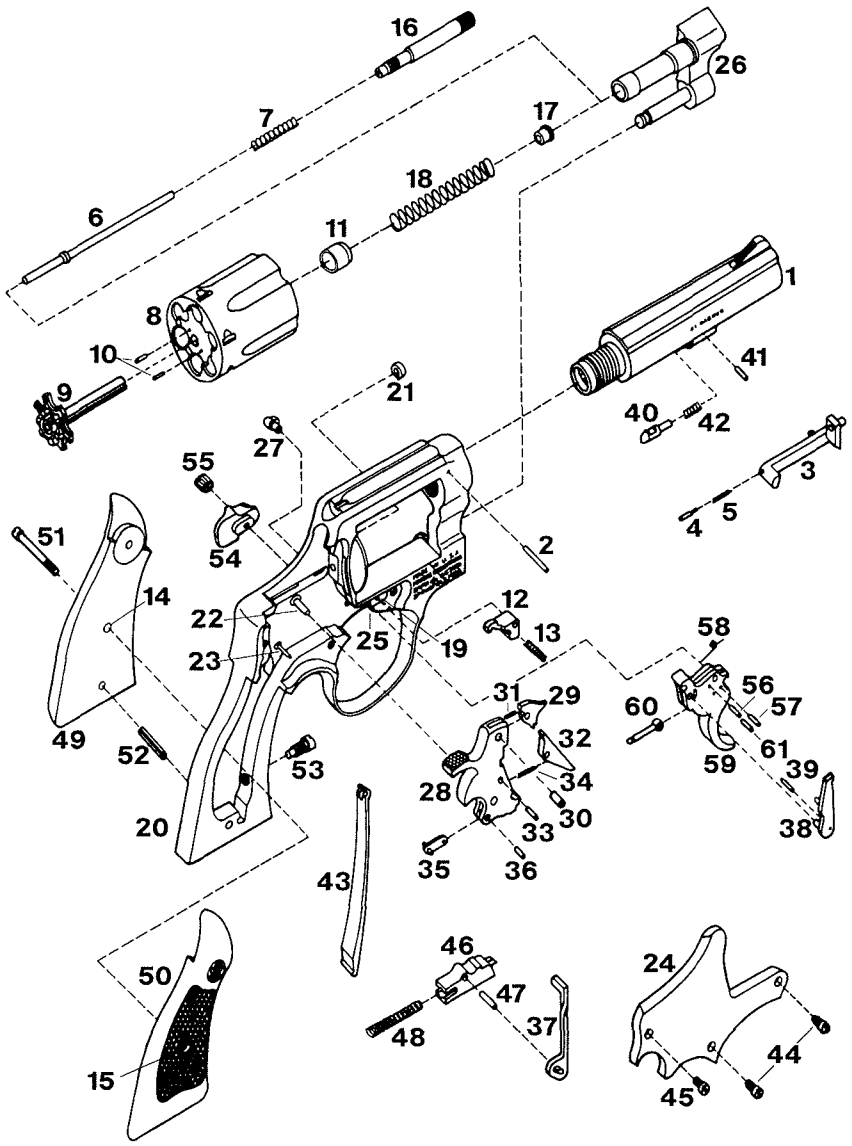

| | | | | | |
|---|---|---|---|---|---|
| **1** | Auxiliary 22LR Cylinder | **28** | Rebound Slide Stud | **55** | Rear Sight Leaf Screw |
| **2** | Barrel | **29** | Sideplate | **56** | Rear Sight Plungers |
| **3** | Barrel Pin | **30** | Trigger Stud | **57** | Rear Sight Plunger Spring |
| **4** | Bolt | **31** | Yoke | **58** | Rear Sight Slide |
| **5** | Bolt Plunger | **32** | Frame Lug | **59** | Rear Sight Spring Clip |
| **6** | Bolt Plunger Spring | **33** | Hammer | **60** | Rear Sight Windage Nut |
| **7** | Center Pin | **34** | Hammer Nose | **61** | Rear Sight Windage Screw |
| **8** | Center Pin Spring | **35** | Hammer Nose Rivet | **62** | Rebound Slide |
| **9** | Cylinder, 22 WMR | **36** | Hammer Nose Plunger | **63** | Rebound Slide Pin |
| **10** | Extractor | **37** | Hammer Nose Plunger Spring | **64** | Rebound Slide Spring |
| **11** | Extractor Pins | **38** | Sear | **65** | Left Grip |
| **12** | Gas Ring | **39** | Sear Pin | **66** | Right Grip |
| **13** | Cylinder Insert | **40** | Sear Spring | **67** | Grip Screw |
| **14** | Cylinder Stop | **41** | Stirrup | **68** | Grip Locator Pin |
| **15** | Cylinder Stop Spring | **42** | Stirrup Pin | **69** | Strain Screw |
| **16** | Grip Escutcheon | **43** | Hammer Block | **70** | Thumb-Piece |
| **17** | Grip Escutcheon Nut | **44** | Hand | **71** | Thumb-Piece Nut |
| **18** | Extractor Rod | **45** | Hand Pin | **72** | Hand Spring Pin |
| **19** | Extractor Rod Collar | **46** | Locking Bolt | **73** | Hand Spring Torsion Pin |
| **20** | Extractor Spring | **47** | Locking Bolt Pin | **74** | Hand Torsion Spring |
| **21** | Lower Firing Pin | **48** | Locking Bolt Spring | **75** | Trigger |
| **22** | Upper Firing Pin | **49** | Mainspring | **76** | Trigger Lever |
| **23** | Firing Pin Retainer | **50** | Sideplate Screws, Crowned | **77** | Trigger Lever Pin |
| **24** | Firing Pin Springs | **51** | Sideplate Screw, Flat Head | **78** | Trigger Stop |
| **25** | Cylinder Stop Stud | **52** | Rear Sight Elevation Nut | **79** | Trigger Stop Screw |
| **26** | Frame | **53** | Rear Sight Elevation Stud | | |
| **27** | Hammer Stud | **54** | Rear Sight Leaf | | |

# Model 57 Revolver



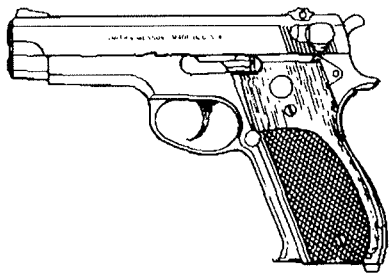

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plunger |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Spring |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Sideplate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Sideplate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

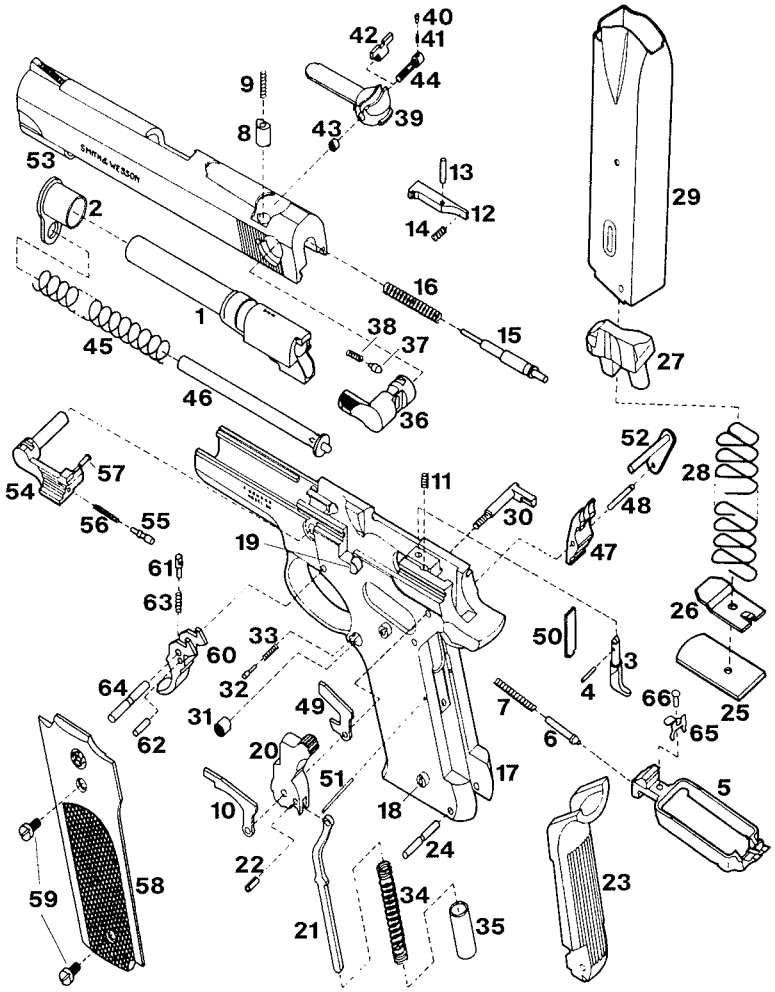
# Model 58 Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Hammer Stud | **43** | Mainspring |
| **2** | Barrel Pin | **23** | Rebound Slide Stud | **44** | Sideplate Screws, Crowned |
| **3** | Bolt | **24** | Sideplate | **45** | Sideplate Screw, Flat Head |
| **4** | Bolt Plunger | **25** | Trigger Stud | **46** | Rebound Slide |
| **5** | Bolt Plunger Spring | **26** | Yoke | **47** | Rebound Slide Pin |
| **6** | Center Pin | **27** | Frame Lug | **48** | Rebound Slide Spring |
| **7** | Center Pin Spring | **28** | Hammer | **49** | Left Grip |
| **8** | Cylinder | **29** | Hammer Nose | **50** | Right Grip |
| **9** | Extractor | **30** | Hammer Nose Rivet | **51** | Grip Screw |
| **10** | Extractor Pins | **31** | Hammer Nose Spring | **52** | Grip Locator Pin |
| **11** | Gas Ring | **32** | Sear | **53** | Strain Screw |
| **12** | Cylinder Stop | **33** | Sear Pin | **54** | Thumb-Piece |
| **13** | Cylinder Stop Spring | **34** | Sear Spring | **55** | Thumb-Piece Nut |
| **14** | Grip Escutcheon | **35** | Stirrup | **56** | Hand Spring Pin |
| **15** | Grip Escutcheon Nut | **36** | Stirrup Pin | **57** | Hand Spring Torsion Pin |
| **16** | Extractor Rod | **37** | Hammer Block | **58** | Hand Torsion Spring |
| **17** | Extractor Rod Collar | **38** | Hand | **59** | Trigger |
| **18** | Extractor Spring | **39** | Hand Pin | **60** | Trigger Lever |
| **19** | Cylinder Stop Stud | **40** | Locking Bolt | **61** | Trigger Lever Pin |
| **20** | Frame | **41** | Locking Bolt Pin | | |
| **21** | Hammer Nose Bushing | **42** | Locking Bolt Spring | | |

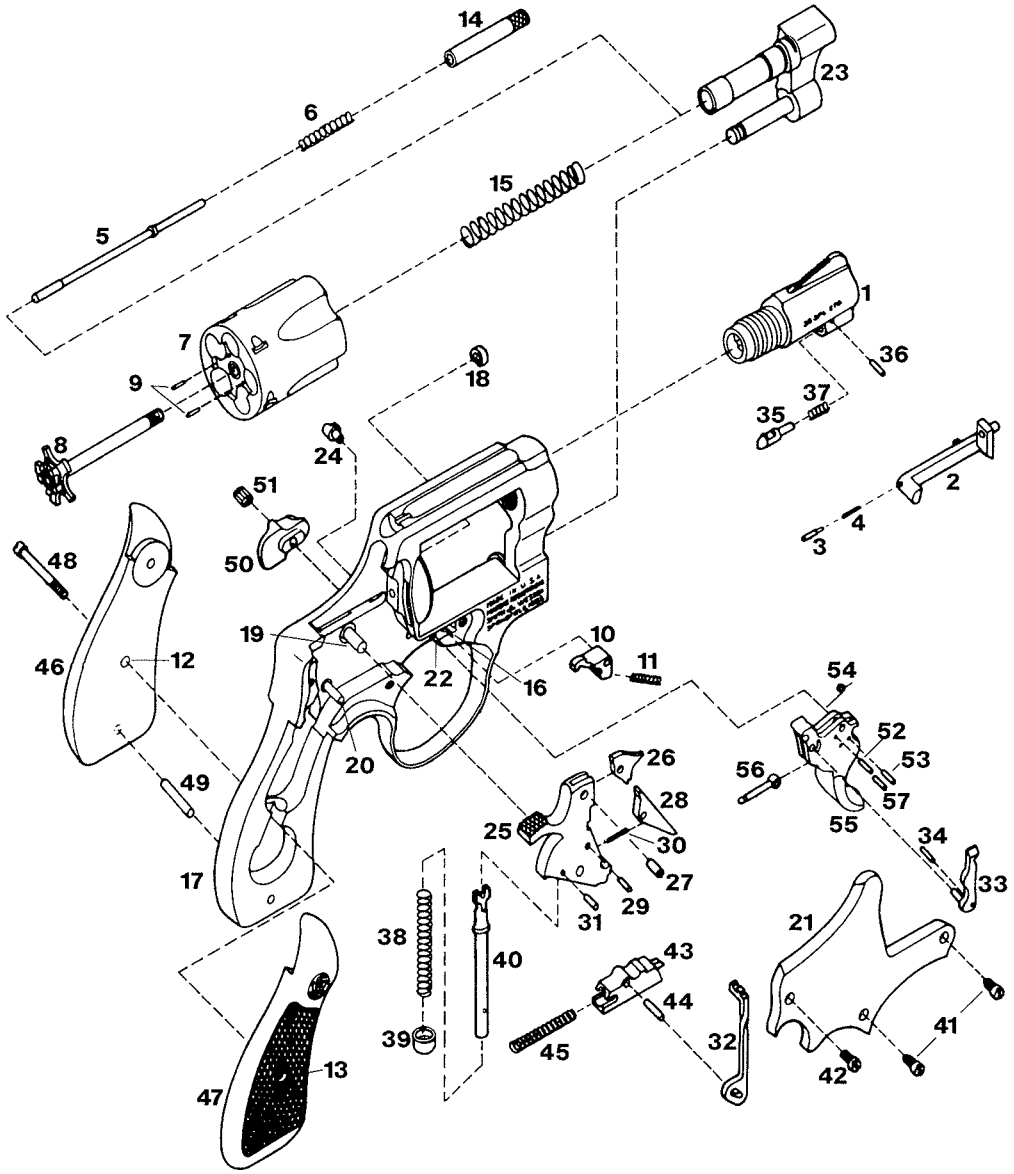
# Model 59 Auto





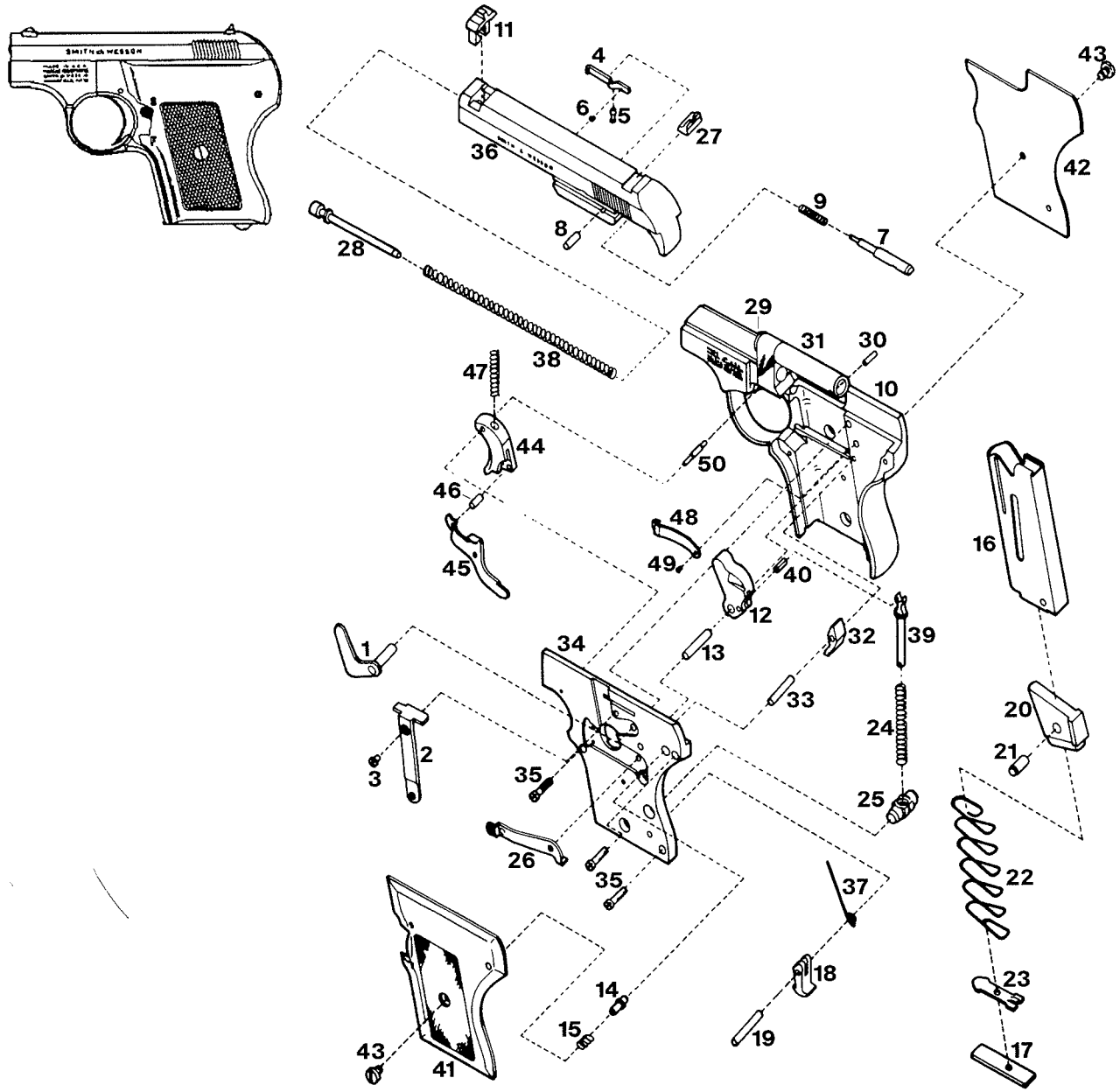

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Magazine Base Plate Catch | **51** | Sear Spring Retaining Pin |
| **2** | Barrel Bushing | **27** | Magazine Follower | **52** | Sideplate |
| **3** | Disconnector | **28** | Magazine Spring | **53** | Slide |
| **4** | Disconnector Pin | **29** | Magazine Body | **54** | Slide Stop |
| **5** | Drawbar | **30** | Magazine Catch | **55** | Slide Stop Plunger |
| **6** | Drawbar Plunger | **31** | Magazine Catch Nut | **56** | Slide Stop Plunger Spring |
| **7** | Drawbar Plunger Spring | **32** | Magazine Catch Plunger | **57** | Slide Stop Spiral Pin |
| **8** | Ejector Depressor Plunger | **33** | Magazine Catch Plunger Spring | **58** | Left Grip |
| **9** | Ejector Depressor Plunger Spring | **34** | Mainspring | **59** | Stock Screws |
| **10** | Ejector Magazine Depressor | **35** | Mainspring Plunger | **60** | Trigger |
| **11** | Ejector Spring | **36** | Manual Safety | **61** | Trigger Plunger |
| **12** | Extractor | **37** | Manual Safety Plunger | **62** | Trigger Plunger Pin |
| **13** | Extractor Pin | **38** | Manual Safety Plunger Spring | **63** | Trigger Plunger Spring |
| **14** | Extractor Spring | **39** | Rear Sight Leaf | **64** | Trigger Pin |
| **15** | Firing Pin | **40** | Rear Sght Plunger | **65** | Trigger Play Spring |
| **16** | Firing Pin Spring | **41** | Rear Sight Plunger Spring | **66** | Trigger Play Rivet |
| **17** | Frame | **42** | Rear Sight Slide | **Parts Not Shown** | |
| **18** | Frame Stud | **43** | Rear Sight Windage Nut | | Hammer Pin |
| **19** | Slide Stop Button | **44** | Rear Sight Windage Screw | | Recoil Spring Guide |
| **20** | Hammer | **45** | Recoil Spring | | Recoil Spring Guide Bushing |
| **21** | Stirrup | **46** | Recoil Spring Guide Assembly | | Recoil Spring Guide Plunger |
| **22** | Stirrup Pin | **47** | Sear | | Recoil Spring Guide Plunger Spring |
| **23** | Frame Insert | **48** | Sear Pin | | Right Grip |
| **24** | Frame Insert Pin | **49** | Sear Release Lever | | Sideplate Button |
| **25** | Magazine Base Plate | **50** | Sear Spring | | |

# Model 60 Revolver



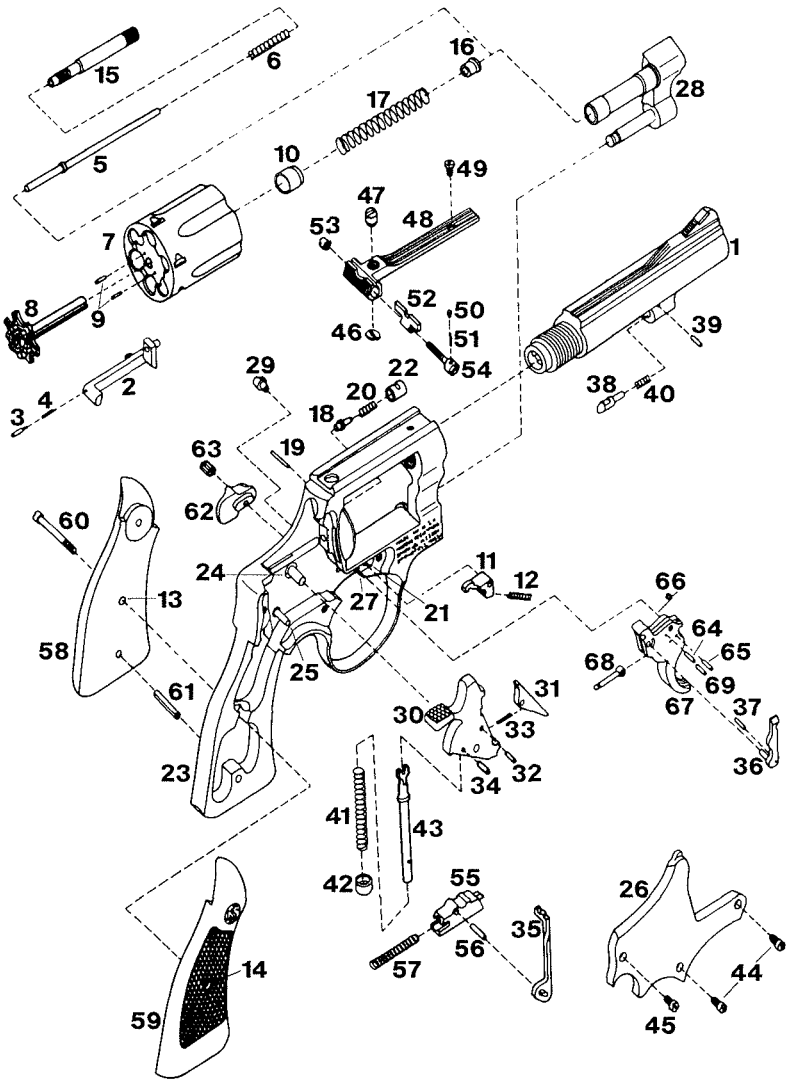

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Rebound Slide Stud | **39** | Mainspring Rod Swivel |
| **2** | Bolt | **21** | Sideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Trigger Stud | **41** | Sideplate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Sideplate Screw, Flat Head |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Left Grip |
| **9** | Extractor Pins | **28** | Sear | **47** | Right Grip |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Grip Screw |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Grip Locator Pin |
| **12** | Grip Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Grip Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Torsion Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Torsion Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger Lever |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 61 Auto



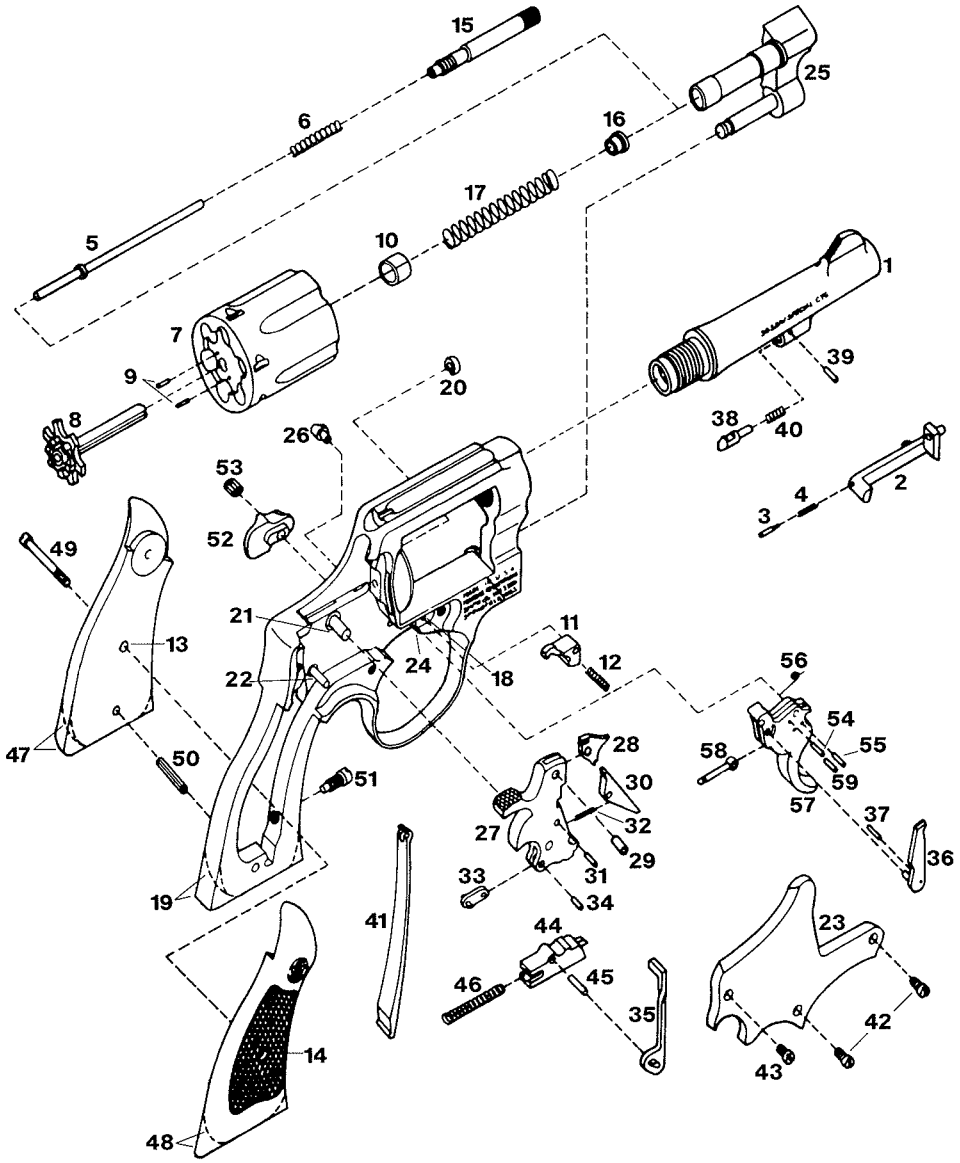

| | | | | | |
|---|---|---|---|---|---|
| **1** | Disconnector | **18** | Magazine Catch | **35** | Sideplate Screws |
| **2** | Ejector | **19** | Magazine Catch Pin | **36** | Slide |
| **3** | Ejector Screw | **20** | Magazine Follower | **37** | Magazine Catch and Sear Spring |
| **4** | Extractor | **21** | Magazine Follower Pin | **38** | Recoil Spring |
| **5** | Extractor Pin | **22** | Magazine Spring | **39** | Stirrup |
| **6** | Extractor Spring | **23** | Magazine Spring Plate | **40** | Stirrup Pin |
| **7** | Firing Pin | **24** | Mainspring | **41** | Left Grip |
| **8** | Firing Pin Retaining Pin | **25** | Mainspring Retainer | **42** | Right Grip |
| **9** | Firing Pin Spring | **26** | Manual Safety-Lever | **43** | Grip Screws |
| **10** | Frame | **27** | Rear Sight Blade | **44** | Trigger |
| **11** | Front Sight | **28** | Recoil Spring Guide | **45** | Trigger Bar |
| **12** | Hammer | **29** | Recoil Spring Guide Tube | **46** | Trigger Bar Pin |
| **13** | Hammer Pin | **30** | Recoil Spring Stop Pin | **47** | Trigger Bar Spring |
| **14** | Indicator Plunger | **31** | Retainer Tube | **48** | Trigger Block |
| **15** | Indicator Plunger Spring | **32** | Sear | **49** | Trigger Block Rivet |
| **16** | Magazine Body | **33** | Sear Pin | **50** | Trigger Pin |
| **17** | Magazine Base Plate | **34** | Sideplate | | |

# Model 63 Revolver



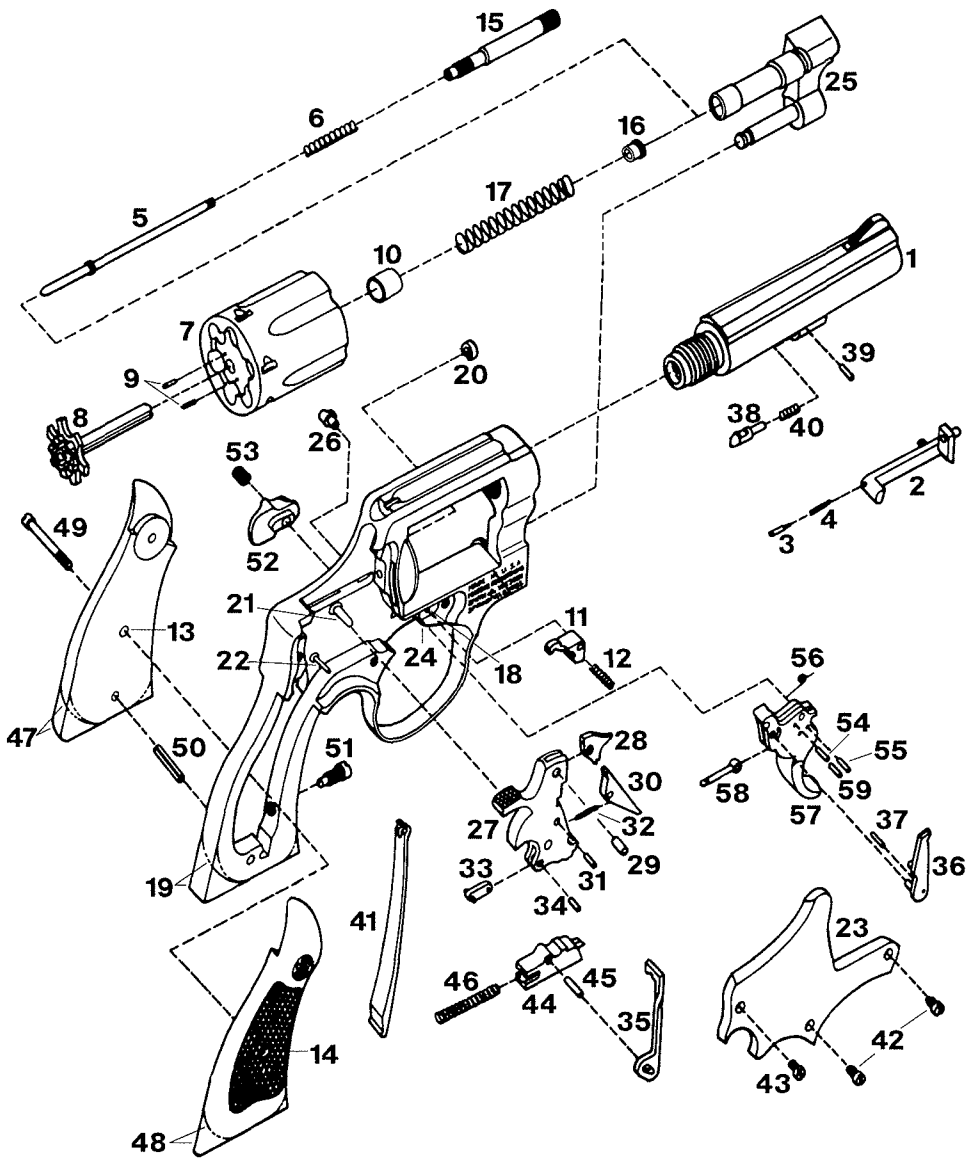

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **24** | Hammer Stud | **47** | Rear Sight Elevation Screw |
| **2** | Bolt | **25** | Rebound Slide Stud | **48** | Rear Sight Leaf |
| **3** | Bolt Plunger | **26** | Sideplate | **49** | Rear Sight Leaf Screw |
| **4** | Bolt Plunger Spring | **27** | Trigger Stud | **50** | Rear Sight Plunger |
| **5** | Center Pin | **28** | Yoke | **51** | Rear Sight Plunger Spring |
| **6** | Center Pin Spring | **29** | Frame Lug | **52** | Rear Sight Slide |
| **7** | Cylinder | **30** | Hammer | **53** | Rear Sight Windage Nut |
| **8** | Extractor | **31** | Sear | **54** | Rear Sight Windage Screw |
| **9** | Extractor Pins | **32** | Sear Pin | **55** | Rebound Slide |
| **10** | Gas Ring | **33** | Sear Spring | **56** | Rebound Slide Pin |
| **11** | Cylinder Stop | **34** | Stirrup Pin | **57** | Rebound Slide Spring |
| **12** | Cylinder Stop Spring | **35** | Hammer Block | **58** | Left Grip |
| **13** | Grip Escutcheon | **36** | Hand | **59** | Right Grip |
| **14** | Grip Escutcheon Nut | **37** | Hand Pin | **60** | Grip Screw |
| **15** | Extractor Rod | **38** | Locking Bolt | **61** | Grip Locator Pin |
| **16** | Extractor Rod Collar | **39** | Locking Bolt Pin | **62** | Thumb-Piece |
| **17** | Extractor Spring | **40** | Locking Bolt Spring | **63** | Thumb-Piece Nut |
| **18** | Firing Pin | **41** | Mainspring | **64** | Hand Spring Pin |
| **19** | Firing Pin Bushing Pin | **42** | Mainspring Rod Swivel | **65** | Hand Spring Torsion Pin |
| **20** | Firing Pin Spring | **43** | Mainspring Stirrup | **66** | Hand Torsion Spring |
| **21** | Cylinder Stop Stud | **44** | Sideplate Screws, Crowned | **67** | Trigger |
| **22** | Firing Pin Bushing | **45** | Sideplate Screw, Flat Head | **68** | Trigger Lever |
| **23** | Frame | **46** | Rear Sight Elevation Click Plug | **69** | Trigger Lever Pin |

# Model 64 Revolver



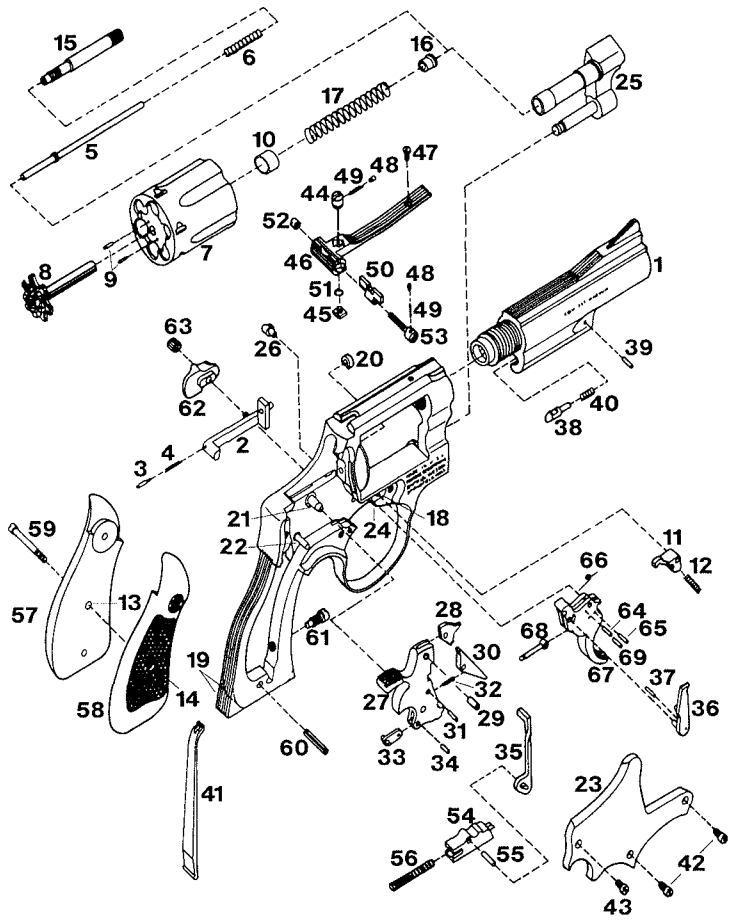

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Stud | **41** | Mainspring |
| **2** | Bolt | **22** | Rebound Slide Stud | **42** | Sideplate Screws, Crowned |
| **3** | Bolt Plunger | **23** | Sideplate | **43** | Sideplate Screw, Flat Head |
| **4** | Bolt Plunger Spring | **24** | Trigger Stud | **44** | Rebound Slide |
| **5** | Center Pin | **25** | Yoke | **45** | Rebound Slide Pin |
| **6** | Center Pin Spring | **26** | Frame Lug | **46** | Rebound Slide Spring |
| **7** | Cylinder | **27** | Hammer | **47** | Left Grip |
| **8** | Extractor | **28** | Hammer Nose | **48** | Right Grip |
| **9** | Extractor Pins | **29** | Hammer Nose Rivet | **49** | Grip Screw |
| **10** | Gas Ring | **30** | Sear | **50** | Grip Locator Pin |
| **11** | Cylinder Stop | **31** | Sear Pin | **51** | Strain Screw |
| **12** | Cylinder Stop Spring | **32** | Sear Spring | **52** | Thumb-Piece |
| **13** | Grip Escutcheon | **33** | Stirrup | **53** | Thumb-Piece Nut |
| **14** | Grip Escutcheon Nut | **34** | Stirrup Pin | **54** | Hand Spring Pin |
| **15** | Extractor Rod | **35** | Hammer Block | **55** | Hand Spring Torsion Pin |
| **16** | Extractor Rod Collar | **36** | Hand | **56** | Hand Torsion Spring |
| **17** | Extractor Spring | **37** | Hand Pin | **57** | Trigger |
| **18** | Cylinder Stop Stud | **38** | Locking Bolt | **58** | Trigger Lever |
| **19** | Frame | **39** | Locking Bolt Pin | **59** | Trigger Lever Pin |
| **20** | Hammer Nose Bushing | **40** | Locking Bolt Spring | | |

# Model 65 Revolver



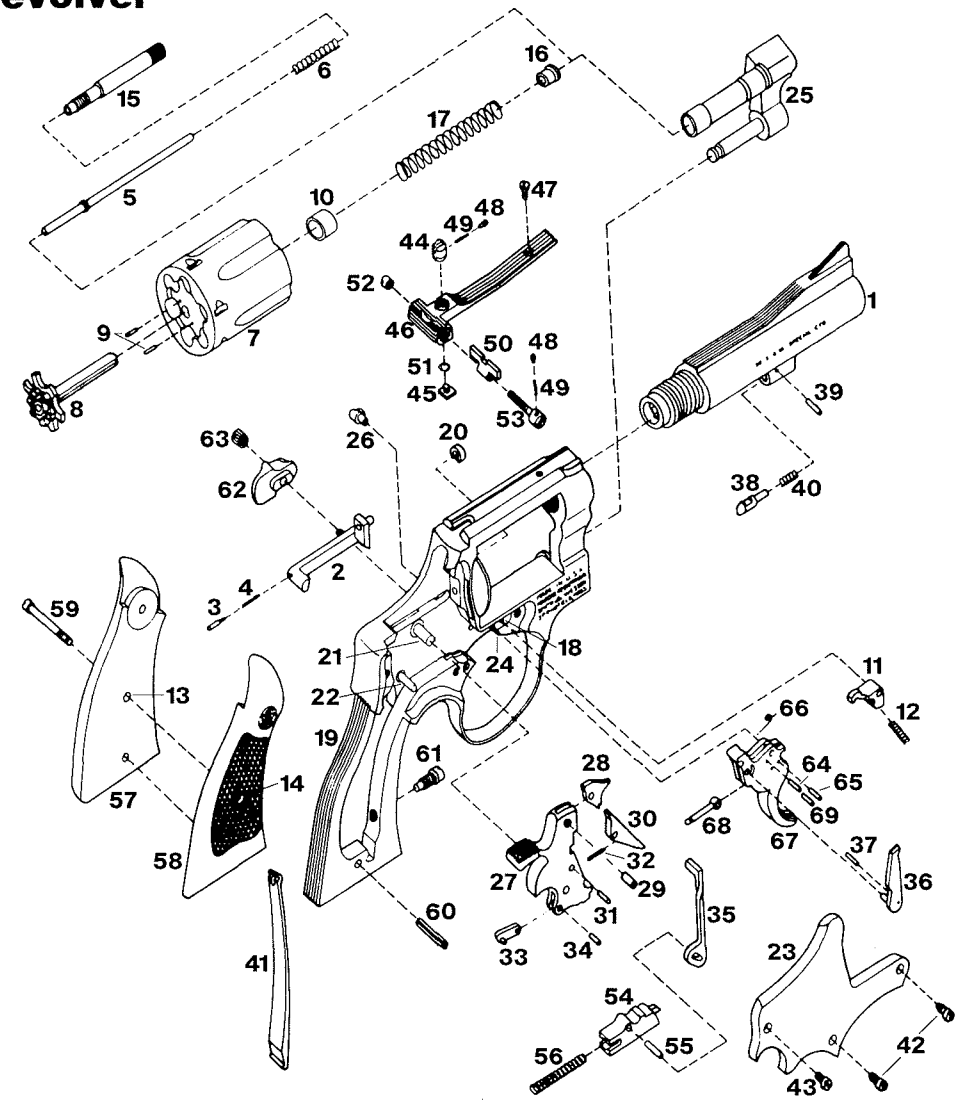

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Stud | **41** | Mainspring |
| **2** | Bolt | **22** | Rebound Slide Stud | **42** | Sideplate Screws, Crowned |
| **3** | Bolt Plunger | **23** | Sideplate | **43** | Sideplate Screw, Flat Head |
| **4** | Bolt Plunger Spring | **24** | Trigger Stud | **44** | Rebound Slide |
| **5** | Center Pin | **25** | Yoke | **45** | Rebound Slide Pin |
| **6** | Center Pin Spring | **26** | Frame Lug | **46** | Rebound Slide Spring |
| **7** | Cylinder | **27** | Hammer | **47** | Left Grip |
| **8** | Extractor | **28** | Hammer Nose | **48** | Right Grip |
| **9** | Extractor Pins | **29** | Hammer Nose Rivet | **49** | Grip Screw |
| **10** | Gas Ring | **30** | Sear | **50** | Grip Locator Pin |
| **11** | Cylinder Stop | **31** | Sear Pin | **51** | Strain Screw |
| **12** | Cylinder Stop Spring | **32** | Sear Spring | **52** | Thumb-Piece |
| **13** | Grip Escutcheon | **33** | Stirrup | **53** | Thumb-Piece Nut |
| **14** | Grip Escutcheon Nut | **34** | Stirrup Pin | **54** | Hand Spring Pin |
| **15** | Extractor Rod | **35** | Hammer Block | **55** | Hand Spring Torsion Pin |
| **16** | Extractor Rod Collar | **36** | Hand | **56** | Hand Torsion Spring |
| **17** | Extractor Spring | **37** | Hand Pin | **57** | Trigger |
| **18** | Cylinder Stop Stud | **38** | Locking Bolt | **58** | Trigger Lever |
| **19** | Frame | **39** | Locking Bolt Pin | **59** | Trigger Lever Pin |
| **20** | Hammer Nose Bushing | **40** | Locking Bolt Spring | | |

# Model 66 Revolver



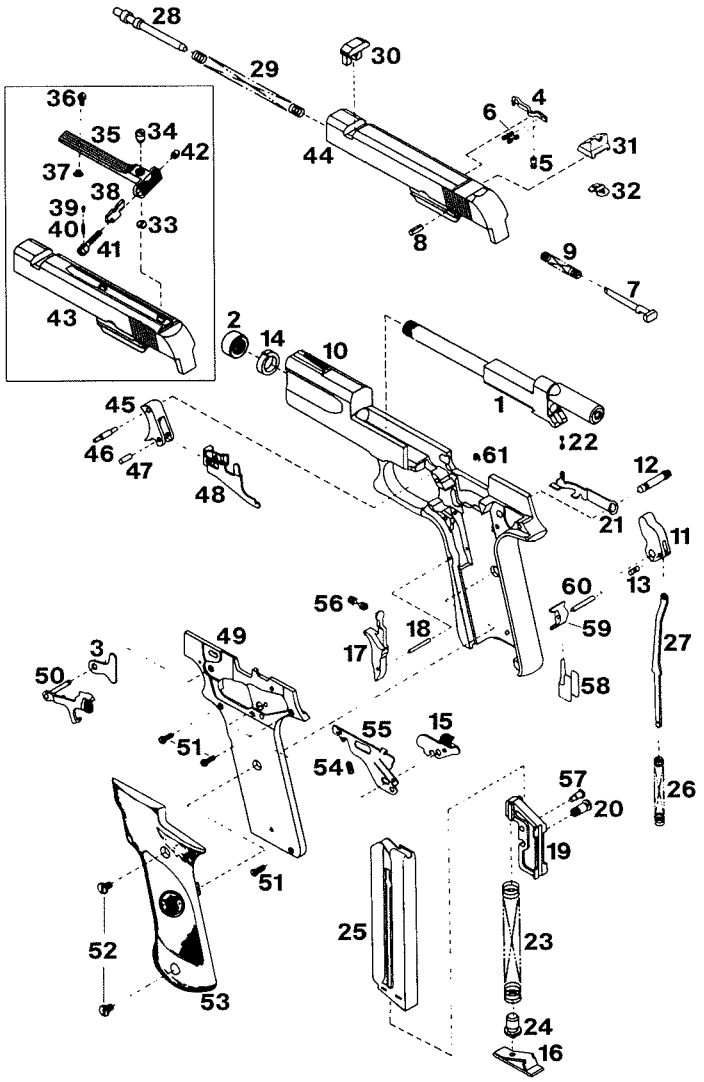

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **24** | Trigger Stud | **47** | Rear Sight Leaf Screw |
| **2** | Bolt | **25** | Yoke | **48** | Rear Sight Plungers |
| **3** | Bolt Plunger | **26** | Frame Lug | **49** | Rear Sight Plunger Springs |
| **4** | Bolt Plunger Spring | **27** | Hammer | **50** | Rear Sight Slide |
| **5** | Center Pin | **28** | Hammer Nose | **51** | Rear Sight Clip |
| **6** | Center Pin Spring | **29** | Hammer Nose Rivet | **52** | Rear Sight Windage Nut |
| **7** | Cylinder | **30** | Sear | **53** | Rear Sight Windage Screw |
| **8** | Extractor | **31** | Sear Pin | **54** | Rebound Slide |
| **9** | Extractor Pins | **32** | Sear Spring | **55** | Rebound Slide Pin |
| **10** | Gas Ring | **33** | Stirrup | **56** | Rebound Slide Spring |
| **11** | Cylinder Stop | **34** | Stirrup Pin | **57** | Left Grip, Round Butt |
| **12** | Cylinder Stop Spring | **35** | Hammer Block | **58** | Right Grip, Round Butt |
| **13** | Grip Escutcheon | **36** | Hand | **59** | Grip Screw |
| **14** | Grip Escutcheon Nut | **37** | Hand Pin | **60** | Grip Locator Pin |
| **15** | Extractor Rod | **38** | Locking Bolt | **61** | Strain Screw |
| **16** | Extractor Rod Collar | **39** | Locking Bolt Pin | **62** | Thumb-Piece |
| **17** | Extractor Spring | **40** | Locking Bolt Spring | **63** | Thumb-Piece Nut |
| **18** | Cylinder Stop Stud | **41** | Mainspring | **64** | Hand Spring Pin |
| **19** | Frame | **42** | Sideplate Screws, Crowned | **65** | Hand Spring Torsion Pin |
| **20** | Hammer Nose Bushing | **43** | Sideplate Screw, Flat Head | **66** | Hand Torsion Spring |
| **21** | Hammer Stud | **44** | Rear Sight Elevation Nut | **67** | Trigger |
| **22** | Rebound Slide Stud | **45** | Rear Sight Elevation Stud | **68** | Trigger Lever |
| **23** | Sideplate | **46** | Rear Sight Leaf | **69** | Trigger Lever Pin |

# Model 67 Revolver



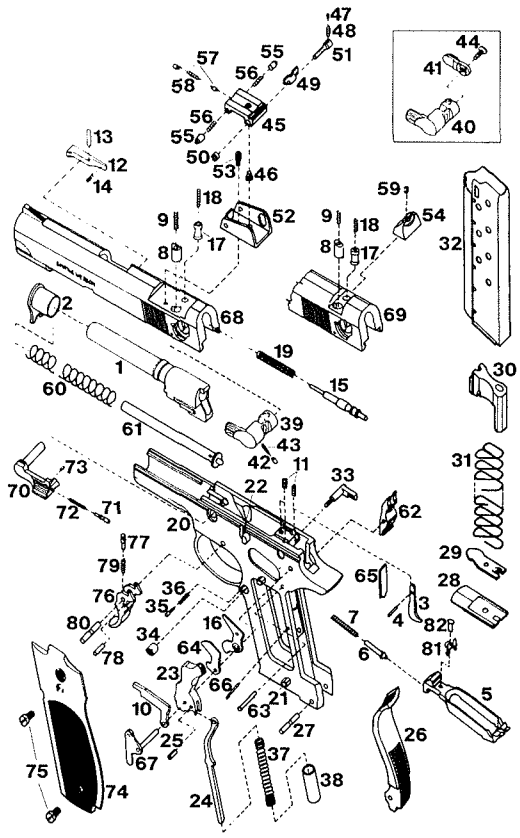

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **24** | Trigger Stud | **47** | Rear Sight Leaf Screw |
| **2** | Bolt | **25** | Yoke | **48** | Rear Sight Plungers |
| **3** | Bolt Plunger | **26** | Frame Lug | **49** | Rear Sight Plunger Springs |
| **4** | Bolt Plunger Spring | **27** | Hammer | **50** | Rear Sight Slide |
| **5** | Center Pin | **28** | Hammer Nose | **51** | Rear Sight Spring Clip |
| **6** | Center Pin Spring | **29** | Hammer Nose Rivet | **52** | Rear Sight Windage Nut |
| **7** | Cylinder | **30** | Sear | **53** | Rear Sight Windage Screw |
| **8** | Extractor | **31** | Sear Pin | **54** | Rebound Slide |
| **9** | Extractor Pins | **32** | Sear Spring | **55** | Rebound Slide Pin |
| **10** | Gas Ring | **33** | Stirrup | **56** | Rebound Slide Spring |
| **11** | Cylinder Stop | **34** | Stirrup Pin | **57** | Left Grip |
| **12** | Cylinder Stop Spring | **35** | Hammer Block | **58** | Right Grip |
| **13** | Grip Escutcheon | **36** | Hand | **59** | Grip Screw |
| **14** | Grip Escutcheon Nut | **37** | Hand Pin | **60** | Grip Locator Pin |
| **15** | Extractor Rod | **38** | Locking Bolt | **61** | Strain Screw |
| **16** | Extractor Rod Collar | **39** | Lockng Bolt Pin | **62** | Thumb-Piece |
| **17** | Extractor Spring | **40** | Locking Bolt Spring | **63** | Thumb-Piece Nut |
| **18** | Cylinder Stop Stud | **41** | Mainspring | **64** | Hand Spring Pin |
| **19** | Frame | **42** | Sideplate Screws, Crowned | **65** | Hand Spring Torsion Pin |
| **20** | Hammer Nose Bushing | **43** | Sideplate Screw, Flat Head | **66** | Hand Torsion Spring |
| **21** | Hammer Stud | **44** | Rear Sight Elevation Nut | **67** | Trigger |
| **22** | Rebound Slide Stud | **45** | Rear Sight Elevation Stud | **68** | Trigger Lever |
| **23** | Sideplate | **46** | Rear Sight Leaf | **69** | Trigger Lever Pin |

# Model 422 Auto



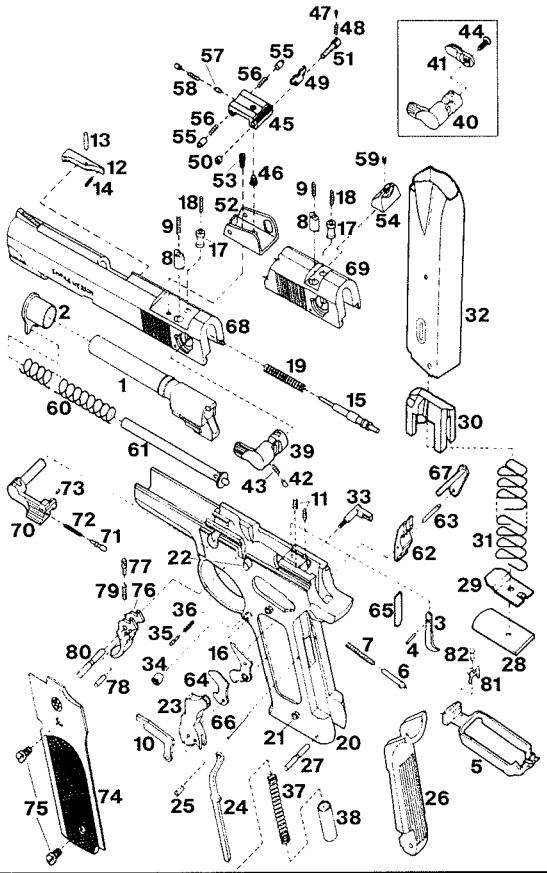

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Magazine Spring | **42** | Rear Wind. Screw Nut, Target |
| **2** | Barrel Nut | **24** | Magazine Spring Plunger | **43** | Slide, Target |
| **3** | Disconnector | **25** | Magazine Body | **44** | Slide, 4 1/2" |
| **4** | Extractor | **26** | Mainspring | **45** | Trigger |
| **5** | Extractor Pin | **27** | Hammer Strut | **46** | Trigger Pin |
| **6** | Extractor Springs | **28** | Recoil Spring Guide | **47** | Trigger Bar Pin |
| **7** | Firing Pin | **29** | Recoil Spring | **48** | Trigger Bar |
| **8** | Firing Pin Retaining Pin | **30** | Recoil Spring Guide Plug | **49** | Sideplate |
| **9** | Firing Pin Spring | **31** | Rear Sight Body | **50** | Slide Stop/Ejector Assembly |
| **10** | Frame | **32** | Rear Sight Recoil Bushing | **51** | Sideplate Screws |
| **11** | Hammer | **33** | Rear Sight Elevation Screw<R>Retainer | **52** | Grip Screws |
| **12** | Hammer Pin | | | **53** | Left Grip |
| **13** | Hammer Stirrup Pin | **34** | Rear Sight Elevation Screw, Target | **54** | Slide Stop Spring |
| **14** | Barrel Nut Lock Washer | **35** | Rear Sight Leaf, Target | **55** | Safety Catch Spring Plate |
| **15** | Safety Catch | **36** | Rear Sight Leaf Screw, Target | **56** | Trigger and Magazine Catch Spring |
| **16** | Magazine Base Plate | **37** | Rear Sight Retainer Nut, Target | **57** | Slide Stop Stud |
| **17** | Magazine Catch | **38** | Rear Sight Leaf, Target | **58** | Sear Spring |
| **18** | Magazine Catch Pin | **39** | Rear Sight Wind. Screw Plunger, Target | **59** | Sear |
| **19** | Magazine Follower | | | **60** | Sear Pin |
| **20** | Magazine Follower Pin | **40** | Rear Sight Windage Screw Spring, Target | **61** | Trigger Pin Retainer |
| **21** | Magazine Safety | | | **Parts Not Shown** | |
| **22** | Magazine Safety Pin | **41** | Rear Sight Windage Screw, Target | | Right Grip |

# Model 439 Auto



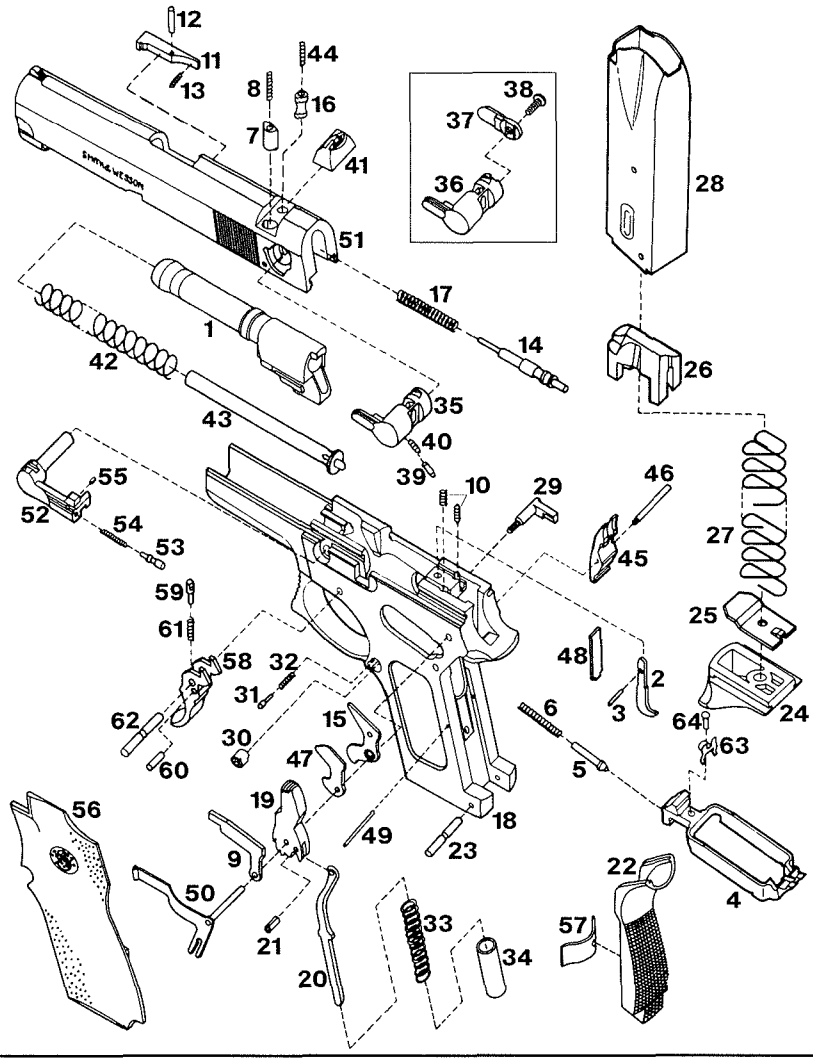
| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **32** | Magazine Body | **63** | Sear Pin |
| **2** | Barrel Bushing | **33** | Magazine Catch | **64** | Sear Release Lever |
| **3** | Disconnector | **34** | Magazine Catch Nut | **65** | Sear Spring |
| **4** | Disconnector Pin | **35** | Magazine Catch Plunger | **66** | Sear Spring Retaining Pin |
| **5** | Drawbar | **36** | Magazine Catch Plunger Spring | **67** | Sideplate |
| **6** | Drawbar Plunger | **37** | Mainspring | **68** | Slide, Adjustable Sight |
| **7** | Drawbar Plunger Spring | **38** | Mainspring Plunger | **69** | Slide, Fixed Sight |
| **8** | Ejector Depressor Plunger | **39** | Manual Safety | **70** | Slide Stop |
| **9** | Ejector Depressor Plunger Spring | **40** | Ambidextrous Manual Safety | **71** | Slide Stop Plunger |
| **10** | Ejector Magazine Depressor | **41** | Manual Safety Right Side Lever | **72** | Slide Stop Plunger Spring |
| **11** | Ejector Springs | **42** | Manual Safety Plunger | **73** | Slide Stop Spiral Pin |
| **12** | Extractor | **43** | Manual Safety Plunger Spring | **74** | Left Grip |
| **13** | Extractor Pin | **44** | Manual Safety Screw | **75** | Stock Screws |
| **14** | Extractor Spring | **45** | Rear Sight Body | **76** | Trigger |
| **15** | Firing Pin | **46** | Rear Sight Elevation Screw | **77** | Trigger Plunger |
| **16** | Firing Pin Safety-Lever | **47** | Rear Sight Plunger | **78** | Trigger Plunger Pin |
| **17** | Firing Pin Safety-Lever Plunger | **48** | Rear Sight Plunger Spring | **79** | Trigger Plunger Spring |
| **18** | Firing Pin Safty-Lever Spring | **49** | Rear Sight Slide | **80** | Trigger Pin |
| **19** | Firing Pin Spring | **50** | Rear Sight Windage Nut | **81** | Trigger Play Spring |
| **20** | Frame | **51** | Rear Sight Windage Screw | **82** | Trigger Play Spring Rivet |
| **21** | Frame Stud | **52** | Rear Sight Base | **Parts Not Shown** | |
| **22** | Slide Stop Button | **53** | Rear Sight Base Screw | | Hammer Pin |
| **23** | Hammer | **54** | Rear Sight Body, Fixed Sight | | Recoil Spring Guide |
| **24** | Stirrup | **55** | Rear Sight Body Plungers | | Recoil Spring Guide Bushing |
| **25** | Stirrup Pin | **56** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Plunger |
| **26** | Frame Insert | **57** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger Spring |
| **27** | Frame Insert Pin | **58** | Rear Sight Elevation Spring | | Right Grip |
| **28** | Magazine Base Plate | **59** | Rear Sight Set Screw, Fixed Sight | | Slide Stop Pin |
| **29** | Magazine Base Plate Catch | **60** | Recoil Spring | | |
| **30** | Magazine Follower | **61** | Recoil Spring Guide Assembly | | |
| **31** | Magazine Spring | **62** | Sear | | |

# Model 459 Auto



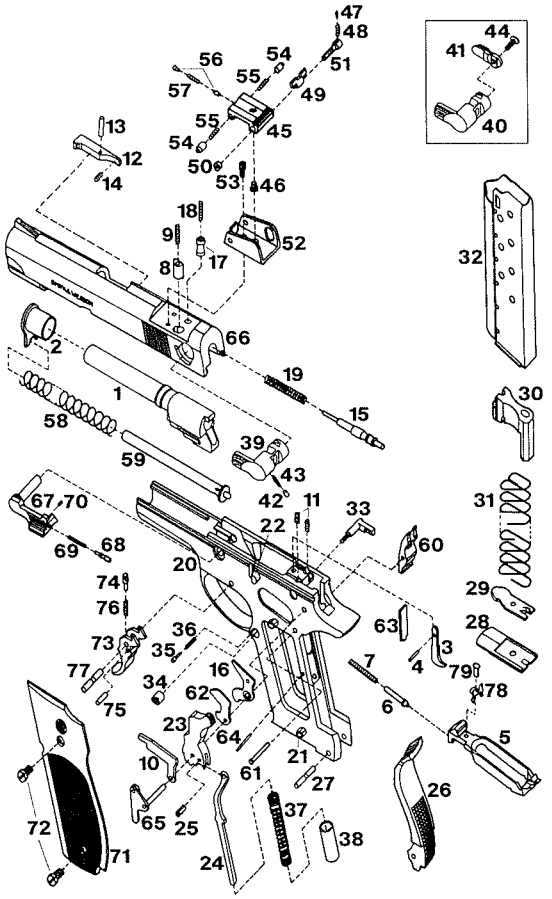

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **31** | Magazine Spring | **61** | Recoil Spring Guide Assembly |
| **2** | Barrel Bushing | **32** | Magazine Body | **62** | Sear |
| **3** | Disconnector | **33** | Magazine Catch | **63** | Sear Pin |
| **4** | Disconnector Pin | **34** | Magazine Catch Nut | **64** | Sear Release Lever |
| **5** | Drawbar | **35** | Magazine Catch Plunger | **65** | Sear Spring |
| **6** | Drawbar Plunger | **36** | Magazine Catch Plunger Spring | **66** | Sear Spring Retaining Pin |
| **7** | Drawbar Plunger Spring | **37** | Mainspring | **67** | Sideplate |
| **8** | Ejector Depressor Plunger | **38** | Mainspring Plunger | **68** | Slide, Adjustable Sight |
| **9** | Ejector Depressor Plunger Spring | **39** | Manual Safety | **69** | Slide, Fixed Sight |
| **10** | Ejector Magazine Depressor | **40** | Ambidextrous Manual Safety | **70** | Slide Stop |
| **11** | Ejector Springs | **41** | Manual Safety Right Side Lever | **71** | Slide Stop Plunger |
| **12** | Extractor | **42** | Manual Safety Plunger | **72** | Slide Stop Plunger Spring |
| **13** | Extractor Pin | **43** | Manual Safety Plunger Spring | **73** | Slide Stop Spiral Pin |
| **14** | Extractor Spring | **44** | Manual Safety Screw | **74** | Left Grip |
| **15** | Firing Pin | **45** | Rear Sight Body | **75** | Grip Screws |
| **16** | Firing Pin Safety-Lever | **46** | Rear Sight Elevation Screw | **76** | Trigger |
| **17** | Firing Pin Safety-Lever Plunger | **47** | Rear Sight Plunger | **77** | Trigger Plunger |
| **18** | Firing Pin Safety-Lever Spring | **48** | Rear Sight Plunger Spring | **78** | Trigger Plunger Pin |
| **19** | Firing Pin Spring | **49** | Rear Sight Slide | **79** | Trigger Plunger Spring |
| **20** | Frame | **50** | Rear Sight Windage Nut | **80** | Trigger Pin |
| **21** | Frame Stud | **51** | Rear Sight Windage Screw | **81** | Trigger Play Spring |
| **22** | Slide Stop Button | **52** | Rear Sight Base | **82** | Trigger Play Spring Rivet |
| **23** | Hammer | **53** | Rear Sight Base Screw | **Parts Not Shown** | |
| **24** | Stirrup | **54** | Rear Sight Body, Fixed Sight | | Hammer Pin |
| **25** | Stirrup pin | **55** | Rear Sight Body Plungers | | Recoil Spring Guide |
| **26** | Frame Insert | **56** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Bushing |
| **27** | Frame Insert Pin | **57** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger |
| **28** | Magazine Base Plate | **58** | Rear Sight Elevation Plunger Spring | | Recoil Spring Guide Plunger Spring |
| **29** | Magazine Base Plate Catch | **59** | Rear Sight Set Screw, Fixed Sight | | Right Grip |
| **30** | Magazine Follower | **60** | Recoil Spring | | |

# Model 469 Auto



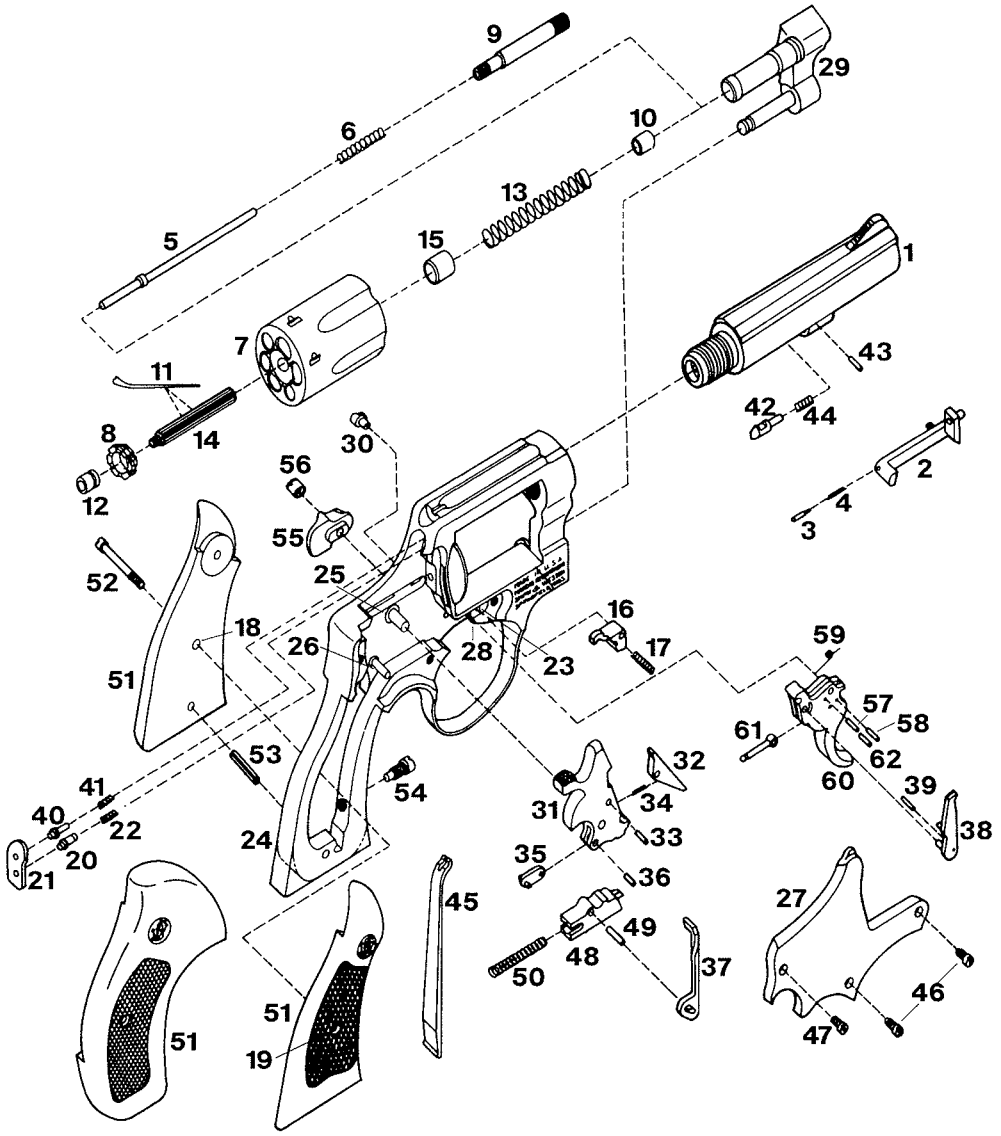

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Magazine Base Plate Catch | **48** | Sear Spring |
| **2** | Disconnector | **26** | Magazine Follower | **49** | Sear Spring Retaining Pin |
| **3** | Disconnector Pin | **27** | Magazine Spring | **50** | Sideplate |
| **4** | Drawbar | **28** | Magazine Body | **51** | Slide |
| **5** | Drawbar Plunger | **29** | Magazine Catch | **52** | Slide Stop |
| **6** | Drawbar Plunger Spring | **30** | Magazine Catch Nut | **53** | Slide Stop Plunger |
| **7** | Ejector Depressor Plunger | **31** | Magazine Catch Plunger | **54** | Slide Stop Plunger Spring |
| **8** | Ejector Depressor Plunger Spring | **32** | Magazine Catch Plunger Spring | **55** | Slide Stop Spiral Pin |
| **9** | Ejector Magazine Depressor | **33** | Mainspring | **56** | Left Grip |
| **10** | Ejector Springs | **34** | Mainspring Plunger | **57** | Grip Retaining Spring |
| **11** | Extractor | **35** | Manual Safety | **58** | Trigger |
| **12** | Extractor Pin | **36** | Ambidextrous Manual Safety | **59** | Trigger Plunger |
| **13** | Extractor Spring | **37** | Ambidextrous Manual Safety-Lever | **60** | Trigger Plunger Pin |
| **14** | Firing Pin | **38** | Ambidextrous Manual Safety-Lever Screw | **61** | Trigger Plunger Spring |
| **15** | Firing Pin Safety-Lever | **39** | Manual Safety Plunger | **62** | Trigger Pin |
| **16** | Firing Pin Safety Plunger | **40** | Manual Safety Plunger Spring | **63** | Trigger Play Spring |
| **17** | Firing Pin Spring | **41** | Rear Sight | **64** | Trigger Play Spring Rivet |
| **18** | Frame | **42** | Recoil Spring | **Parts Not Shown** | |
| **19** | Hammer | **43** | Recoil Spring Guide Assembly | | Hammer Pin |
| **20** | Stirrup | **44** | Safety-Lever Plunger Spring | | Recoil Spring Guide |
| **21** | Stirrup Pin | **45** | Sear | | Recoil Spring Guide Bushing |
| **22** | Frame Insert | **46** | Sear Pin | | Recoil Spring Guide Plunger |
| **23** | Frame Insert Pin | **47** | Sear Release Lever | | Recoil Spring Guide Plunger Spring |
| **24** | Magazine Base Plate | | | | |

# Model 539 Auto



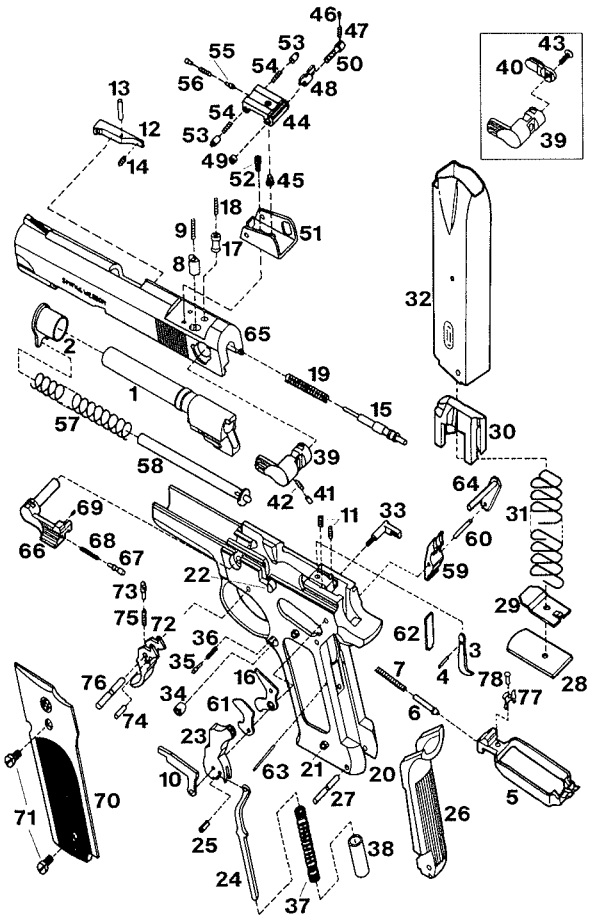

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **30** | Magazine Follower | **59** | Recoil Spring Guide Assembly |
| **2** | Barrel Bushing | **31** | Magazine Spring | **60** | Sear |
| **3** | Disconnector | **32** | Magazine Body | **61** | Sear Pin |
| **4** | Disconnector Pin | **33** | Magazine Catch | **62** | Sear Release Lever |
| **5** | Drawbar | **34** | Magazine Catch Nut | **63** | Sear Spring |
| **6** | Drawbar Plunger | **35** | Magazine Catch Plunger | **64** | Sear Spring Retaining Pin |
| **7** | Drawbar Plunger Spring | **36** | Magazine Catch Plunger Spring | **65** | Sideplate |
| **8** | Ejector Depressor Plunger | **37** | Mainspring | **66** | Slide |
| **9** | Ejector Depressor Plunger Spring | **38** | Mainspring Plunger | **67** | Slide Stop |
| **10** | Ejector Magazine Depressor | **39** | Manual Safety | **68** | Slide Stop Plunger |
| **11** | Ejector Springs | **40** | Manual Safety, Ambidextrous | **69** | Slide Stop Plunger Spring |
| **12** | Extractor | **41** | Manual Safety Right Side Lever | **70** | Slide Stop Spiral Pin |
| **13** | Extractor Pin | **42** | Manual Safety Plunger | **71** | Grip |
| **14** | Extractor Spring | **43** | Manual Safety Plunger Spring | **72** | Grip Screws |
| **15** | Firing Pin | **44** | Manual Safety Screw | **73** | Trigger |
| **16** | Firing Pin Safety-Lever | **45** | Rear Sight Body | **74** | Trigger Plunger |
| **17** | Firing Pin Safety-Lever Plunger | **46** | Rear Sight Elevation Screw | **75** | Trigger Plunger Pin |
| **18** | Firing Pin Safety-Lever Spring | **47** | Rear Sight Plunger | **76** | Trigger Plunger Spring |
| **19** | Firing Pin Spring | **48** | Rear Sight Plunger Spring | **77** | Trigger Pin |
| **20** | Frame | **49** | Rear Sight Slide | **78** | Trigger Play Spring |
| **21** | Frame Stud | **50** | Rear Sight Windage Nut | **79** | Trigger Play Spring Rivet |
| **22** | Slide Stop Button | **51** | Rear Sight Windage Screw | **Parts Not Shown** | |
| **23** | Hammer | **52** | Rear Sight Base | | Hammer Pin |
| **24** | Stirrup | **53** | Rear Sight Base Screw | | Recoil Spring Guide |
| **25** | Stirrup Pin | **54** | Rear Sight Body Plungers | | Recoil Spring Guide Bushing |
| **26** | Frame Insert | **55** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Plunger |
| **27** | Frame Insert Pin | **56** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger Spring |
| **28** | Magazine Base Plate | **57** | Rear Sight Elevation Spring | | Slide Stop Pin |
| **29** | Magazine Base Plate Catch | **58** | Recoil Spring | | |

# Model 547 Revolver



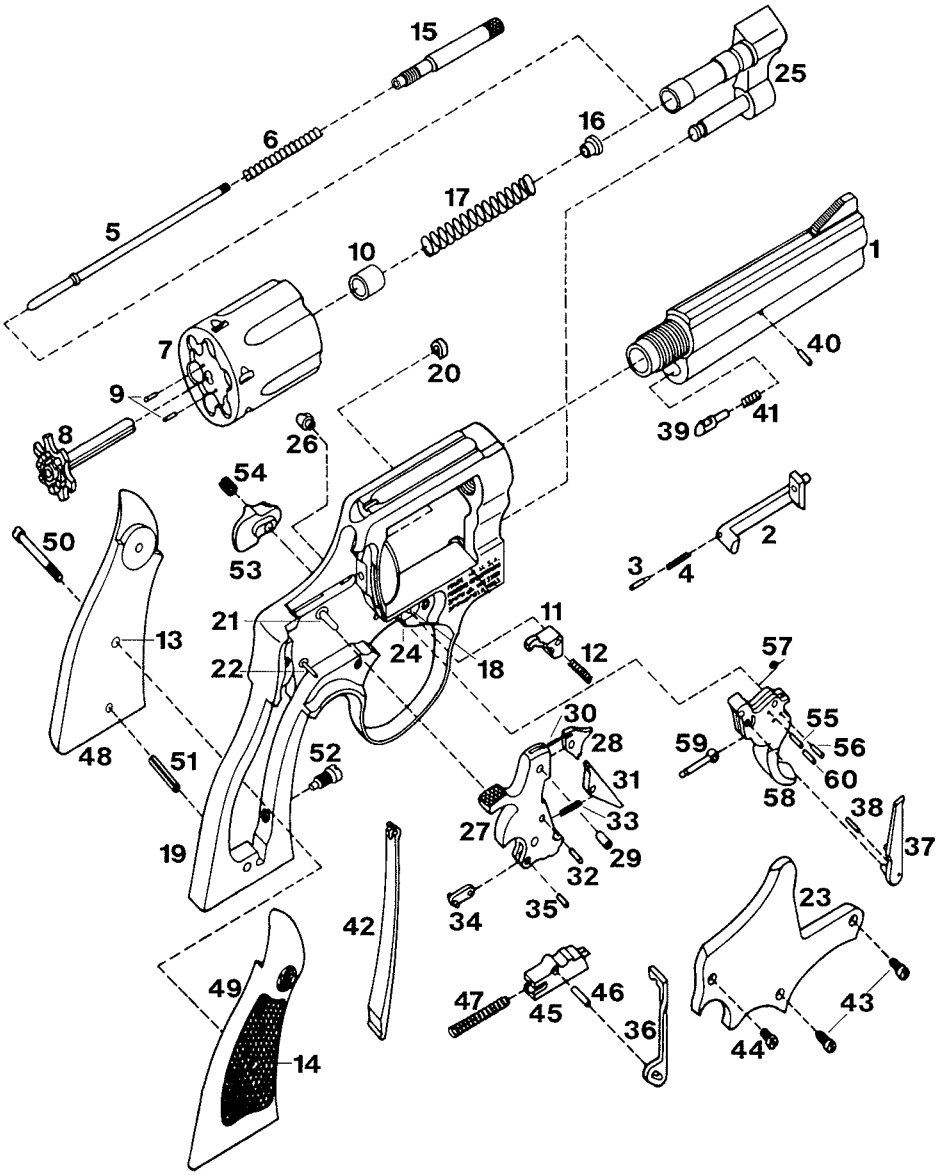

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Firing Pin Spring | **43** | Locking Bolt Pin |
| **2** | Bolt | **23** | Cylinder Stop Stud | **44** | Locking Bolt Spring |
| **3** | Bolt Plunger | **24** | Frame | **45** | Mainspring |
| **4** | Bolt Plunger Spring | **25** | Hammer Stud | **46** | Sideplate Screws, Crowned |
| **5** | Center Pin | **26** | Rebound Slide Stud | **47** | Sideplate Screw, Flat Head |
| **6** | Center Pin Spring | **27** | Sideplate | **48** | Rebound Slide |
| **7** | Cylinder | **28** | Trigger Stud | **49** | Rebound Slide Pin |
| **8** | Extractor Head | **29** | Yoke | **50** | Rebound Slide Spring |
| **9** | Extractor Rod | **30** | Frame Lug | **51** | Grips |
| **10** | Extractor Rod Collar | **31** | Hammer | **52** | Grip Screw |
| **11** | Extractor Segment | **32** | Sear | **53** | Grip Locator Pin |
| **12** | Extractor Shear Nut | **33** | Sear Pin | **54** | Strain Screw |
| **13** | Extractor Spring | **34** | Sear Spring | **55** | Thumb-Piece |
| **14** | Extractor Stem | **35** | Stirrup | **56** | Thumb-Piece Nut |
| **15** | Gas Ring | **36** | Stirrup Pin | **57** | Hand Spring Pin |
| **16** | Cylinder Stop | **37** | Hammer Block | **58** | Hand Spring Torsion Pin |
| **17** | Cylinder Stop Spring | **38** | Hand | **59** | Hand Torsion Spring |
| **18** | Grip Escutcheon | **39** | Hand Pin | **60** | Trigger |
| **19** | Grip Escutcheon Nut | **40** | Limit Pin | **61** | Trigger Lever |
| **20** | Firing Pin | **41** | Limit Pin Spring | **62** | Trigger Lever Pin |
| **21** | Firing Pin Retainer | **42** | Locking Bolt | | |

# Model 559 Auto



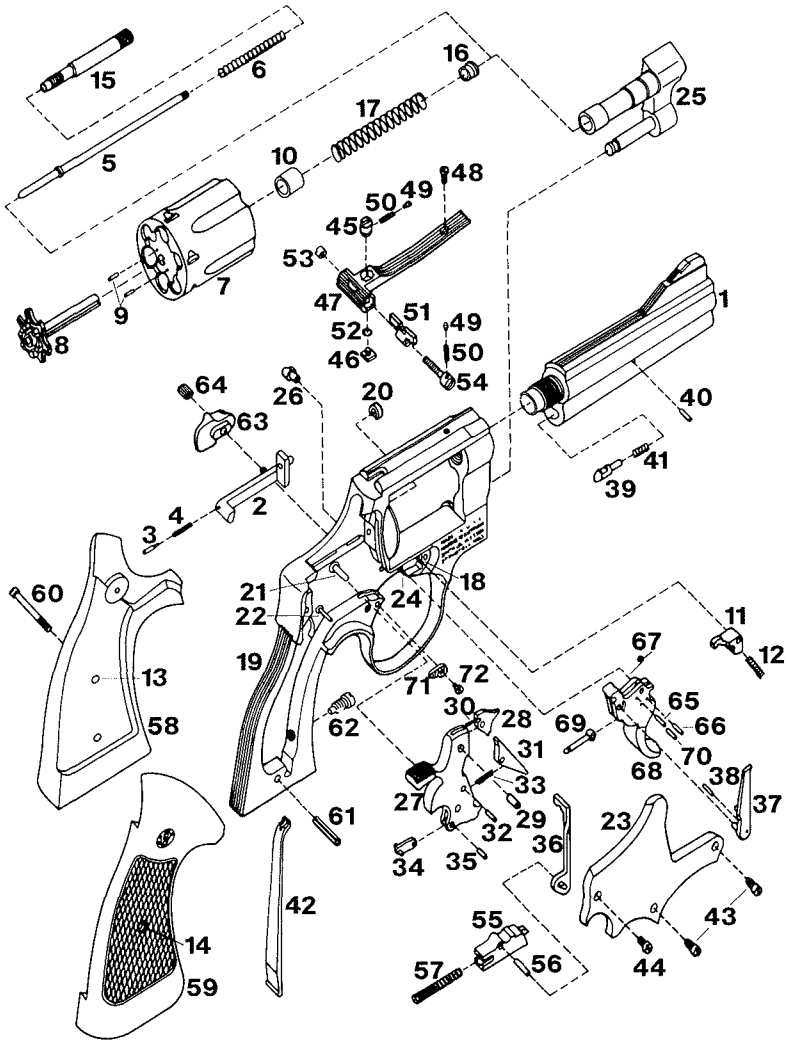

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **30** | Magazine Follower | **59** | Sear |
| **2** | Barrel Bushing | **31** | Magazine Spring | **60** | Sear Pin |
| **3** | Disconnector | **32** | Magazine Body | **61** | Sear Release Lever |
| **4** | Disconnector Pin | **33** | Magazine Catch | **62** | Sear Spring |
| **5** | Drawbar | **34** | Magazine Catch Nut | **63** | Sear Spring Retaining Pin |
| **6** | Drawbar Plunger | **35** | Magazine Catch Plunger | **64** | Sideplate |
| **7** | Drawbar Plunger Spring | **36** | Magazine Catch Plunger Spring | **65** | Slide, Adjustable Sight |
| **8** | Ejector Depressor Plunger | **37** | Mainspring | **66** | Slide Stop |
| **9** | Ejector Depressor Plunger Spring | **38** | Mainspring Plunger | **67** | Slide Stop Plunger |
| **10** | Ejector Magazine Depressor | **39** | Manual Safety | **68** | Slide Stop Plunger Spring |
| **11** | Ejector Springs | **40** | Manual Safety Right Side Lever | **69** | Slide Stop Spiral Pin |
| **12** | Extractor | **41** | Manual Safety Plunger | **70** | Left Grip |
| **13** | Extractor Pin | **42** | Manual Safety Plunger Spring | **71** | Grip Screws |
| **14** | Extractor Spring | **43** | Manual Safety Screw | **72** | Trigger |
| **15** | Firing Pin | **44** | Rear Sight Body | **73** | Trigger Plunger |
| **16** | Firing Pin Safety-Lever | **45** | Rear Sight Elevation Screw | **74** | Trigger Plunger Pin |
| **17** | Firing Pin Safety-Lever Plunger | **46** | Rear Sight Plunger | **75** | Trigger Plunger Spring |
| **18** | Firing Pin Safety-Lever Spring | **47** | Rear Sight Plunger Spring | **76** | Trigger Pin |
| **19** | Firing Pin Spring | **48** | Rear Sight Slide | **77** | Trigger Play Spring |
| **20** | Frame | **49** | Rear Sight Windage Nut | **78** | Trigger Play Spring Rivet |
| **21** | Frame Stud | **50** | Rear Sight Windage Screw | **Parts Not Shown** | |
| **22** | Slide Stop Button | **51** | Rear Sight Base | | Hammer Pin |
| **23** | Hammer | **52** | Rear Sight Base Screw | | Recoil Spring Guide |
| **24** | Stirrup | **53** | Rear Sight Body Plungers | | Recoil Spring Guide Bushing |
| **25** | Stirrup Pin | **54** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Plunger |
| **26** | Frame Insert | **55** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger Spring |
| **27** | Frame Insert Pin | **56** | Rear Sight Elevation Spring | | |
| **28** | Magazine Base Plate | **57** | Recoil Spring | | |
| **29** | Magazine Base Plate Catch | **58** | Recoil Spring Guide Assembly | | |

# Model 581 Revolver



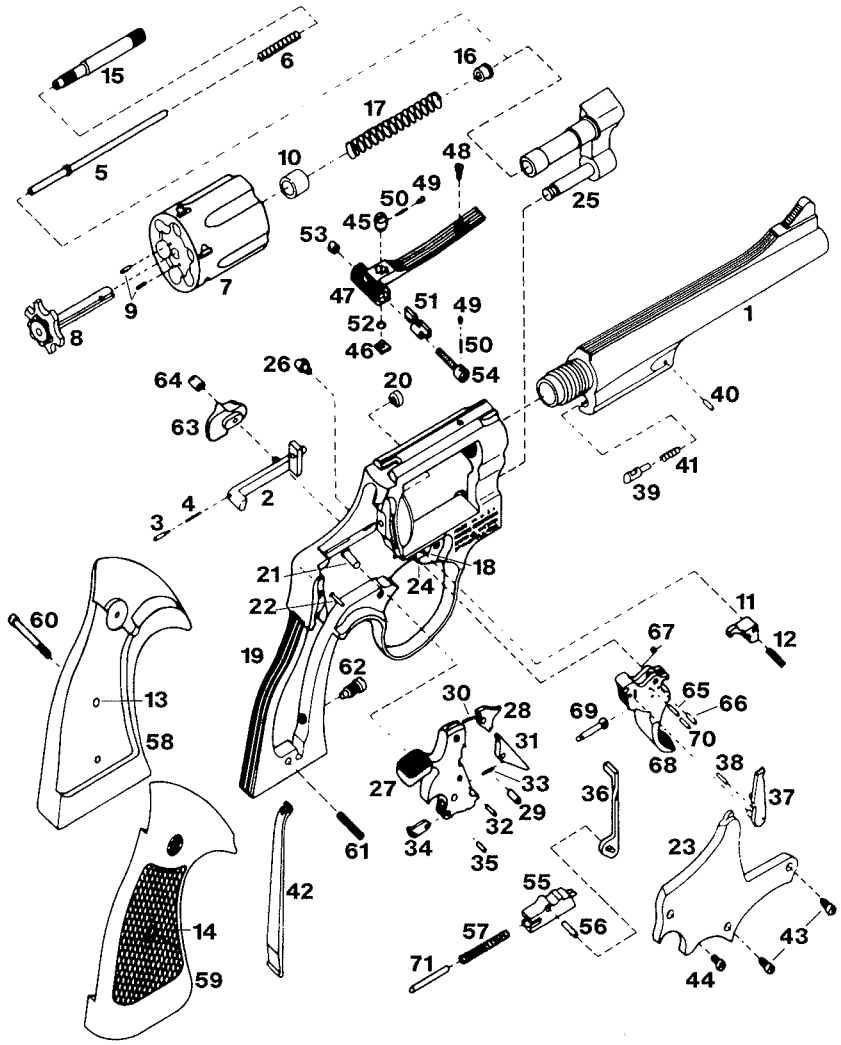

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Stud | **41** | Locking Bolt Spring |
| **2** | Bolt | **22** | Rebound Slide Stud | **42** | Mainspring |
| **3** | Bolt Plunger | **23** | Sideplate | **43** | Sideplate Screws, Crowned |
| **4** | Bolt Plunger Spring | **24** | Trigger Stud | **44** | Sideplate Screw, Flat Head |
| **5** | Center Pin | **25** | Yoke | **45** | Rebound Slide |
| **6** | Center Pin Spring | **26** | Frame Lug | **46** | Rebound Slide Pin |
| **7** | Cylinder | **27** | Hammer | **47** | Rebound Slide Spring |
| **8** | Extractor | **28** | Hammer Nose | **48** | Left Grip |
| **9** | Extractor Pins | **29** | Hammer Nose Rivet | **49** | Right Grip |
| **10** | Gas Ring | **30** | Hammer Nose Spring | **50** | Grip Screw |
| **11** | Cylinder Stop | **31** | Sear | **51** | Grip Locator Pin |
| **12** | Cylinder Stop Spring | **32** | Sear Pin | **52** | Strain Screw |
| **13** | Grip Escutcheon | **33** | Sear Spring | **53** | Thumb-Piece |
| **14** | Grip Escutcheon Nut | **34** | Stirrup | **54** | Thumb-Piece Nut |
| **15** | Extractor Rod | **35** | Stirrup Pin | **55** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **36** | Hammer Block | **56** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **37** | Hand | **57** | Hand Torsion Spring |
| **18** | Cylinder Stop Stud | **38** | Hand Pin | **58** | Trigger |
| **19** | Frame | **39** | Locking Bolt | **59** | Trigger Lever |
| **20** | Hammer Nose Bushing | **40** | Locking Bolt Pin | **60** | Trigger Lever Pin |

# Model 586 Revolver



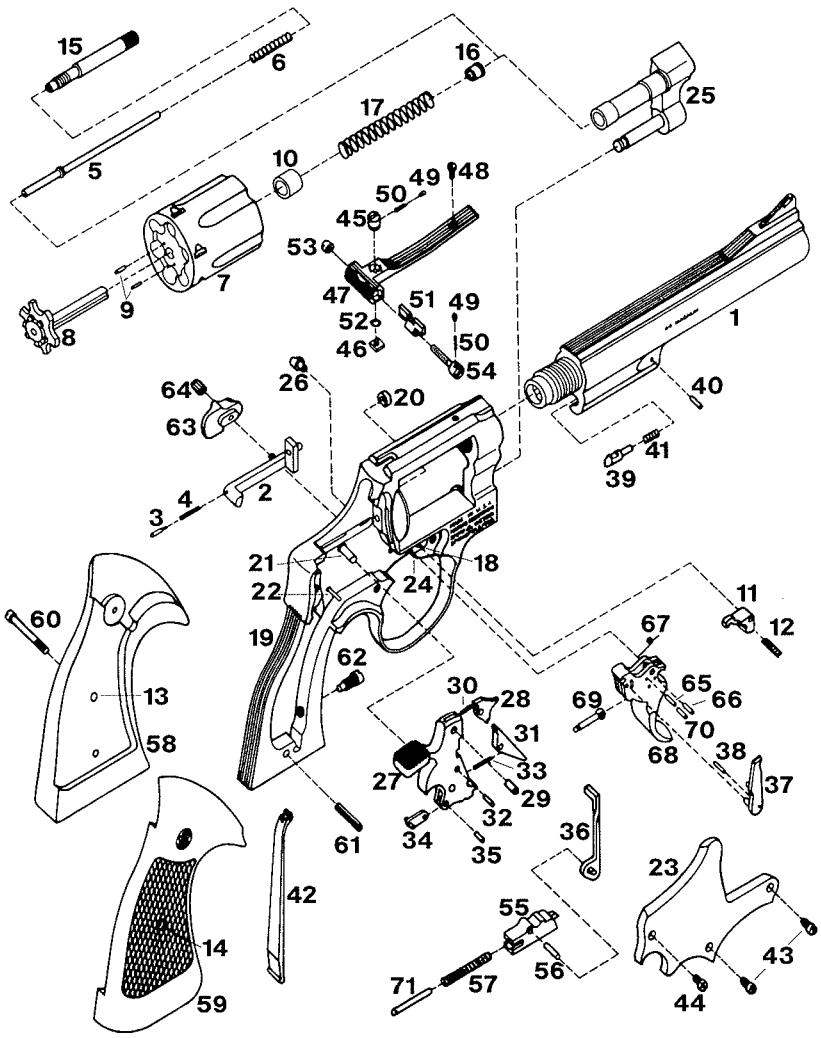

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Sideplate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Sideplate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | **72** | Trigger Stop Screw |

# Model 624 Revolver



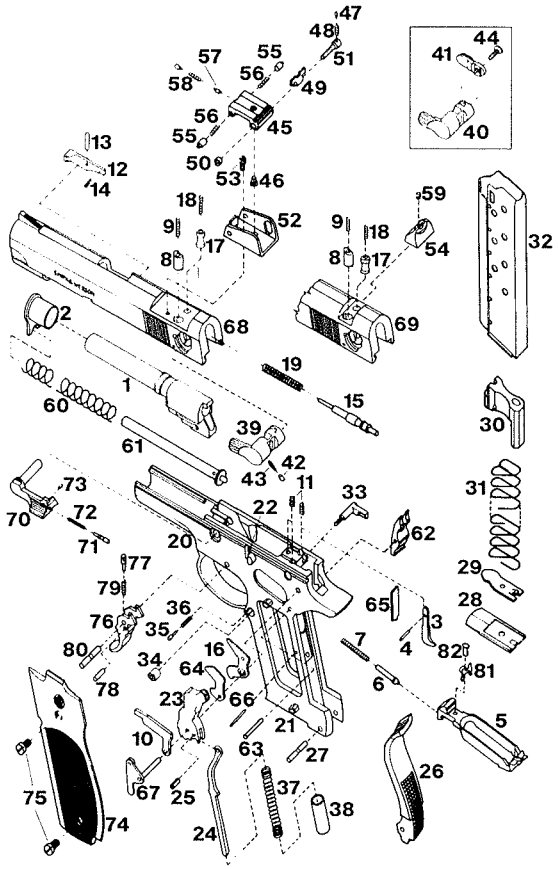

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Hammer | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Rivet | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Hammer Nose Spring | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Pin | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Sear Spring | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Stirrup Pin | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Sideplate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Sideplate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Level Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

# Model 629-1 Revolver



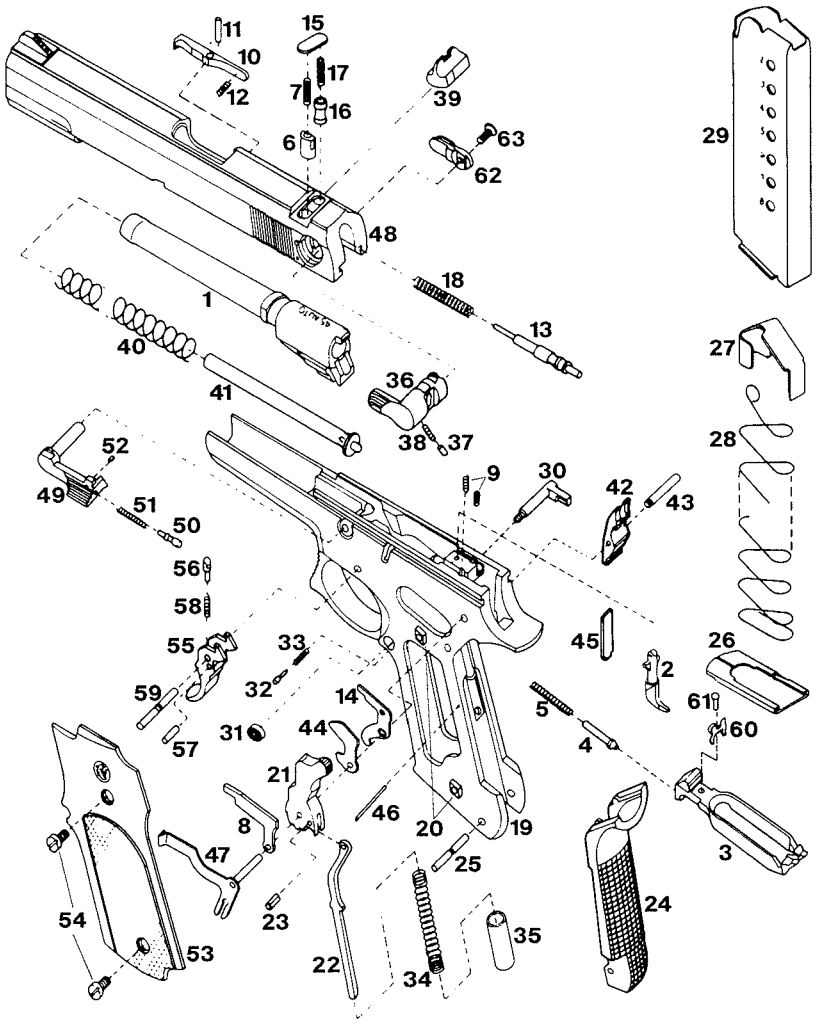

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Frame Lug | **51** | Rear Sight Slide |
| **2** | Bolt | **27** | Hammer | **52** | Rear Sight Spring Clip |
| **3** | Bolt Plunger Pin | **28** | Hammer Nose | **53** | Rear Sight Windage Nut |
| **4** | Bolt Plunger Spring | **29** | Hammer Nose Rivet | **54** | Rear Sight Windage Screw |
| **5** | Center Pin | **30** | Hammer Nose Spring | **55** | Rebound Slide |
| **6** | Center Pin Spring | **31** | Sear | **56** | Rebound Slide Pin |
| **7** | Cylinder | **32** | Sear Pin | **57** | Rebound Slide Spring |
| **8** | Extractor | **33** | Sear Spring | **58** | Left Grip |
| **9** | Extractor Pins | **34** | Stirrup | **59** | Right Grip |
| **10** | Gas Ring | **35** | Stirrup Pin | **60** | Grip Screw |
| **11** | Cylinder Stop | **36** | Hammer Block | **61** | Grip Locator Pin |
| **12** | Cylinder Stop Spring | **37** | Hand | **62** | Strain Screw |
| **13** | Grip Escutcheon | **38** | Hand Pin | **63** | Thumb-Piece |
| **14** | Grip Escutcheon Nut | **39** | Locking Bolt | **64** | Thumb-Piece Nut |
| **15** | Extractor Rod | **40** | Locking Bolt Pin | **65** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **41** | Locking Bolt Spring | **66** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **42** | Mainspring | **67** | Hand Torsion Spring |
| **18** | Cylinder Stop Stud | **43** | Sideplate Screws, Crowned | **68** | Trigger |
| **19** | Frame | **44** | Sideplate Screw, Flat Head | **69** | Trigger Lever |
| **20** | Hammer Nose Bushing | **45** | Rear Sight Elevation Nut | **70** | Trigger Lever Pin |
| **21** | Hammer Stud | **46** | Rear Sight Elevation Stud | **71** | Trigger Stop Rod |
| **22** | Rebound Slide Stud | **47** | Rear Sight Leaf | **Parts Not Shown** | |
| **23** | Sideplate | **48** | Rear Sight Leaf Screw | | Barrel Pin |
| **24** | Trigger Stud | **49** | Rear Sight Plungers | | |
| **25** | Yoke | **50** | Rear Sight Plunger Springs | | |

# Model 639 Auto



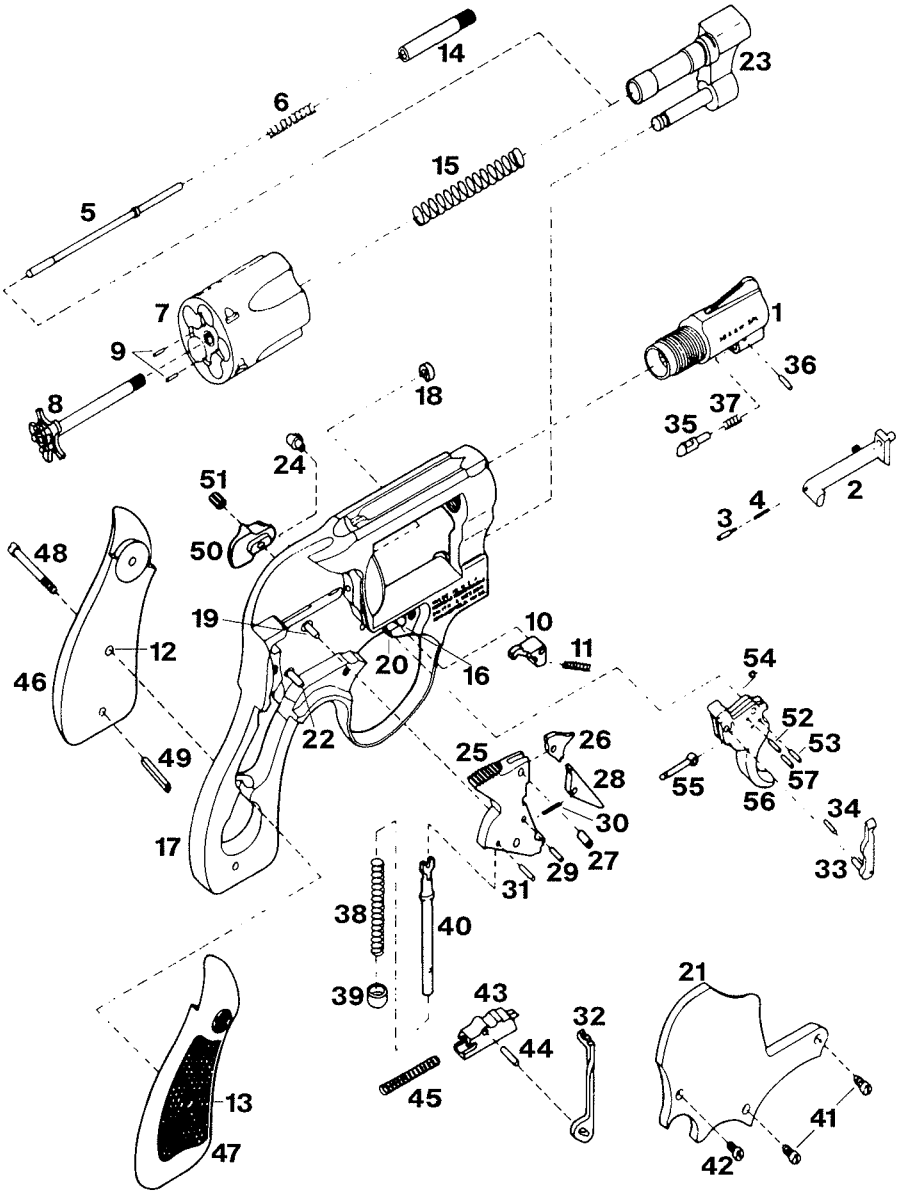

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **32** | Magazine Body | **63** | Sear Pin |
| **2** | Barrel Bushing | **33** | Magazine Catch | **64** | Sear Release Lever |
| **3** | Disconnector | **34** | Magazine Catch Nut | **65** | Sear Spring |
| **4** | Disconnector Pin | **35** | Magazine Catch Plunger | **66** | Sear Spring Retaining Pin |
| **5** | Drawbar | **36** | Magazine Catch Plunger Spring | **67** | Sideplate |
| **6** | Drawbar Plunger | **37** | Mainspring | **68** | Slide, Adjustable Sight |
| **7** | Drawbar Plunger Spring | **38** | Mainspring Plunger | **69** | Slide, Fixed Sight |
| **8** | Ejector Depressor Plunger | **39** | Manual Safety | **70** | Slide Stop |
| **9** | Ejector Depressor Plunger Spring | **40** | Manual Safety, Ambidextrous | **71** | Slide Stop Plunger |
| **10** | Ejector Magazine Depressor | **41** | Manual Safety Right Side Lever | **72** | Slide Stop Plunger Spring |
| **11** | Ejector Springs | **42** | Manual Safety Plunger | **73** | Slide Stop Spiral Pin |
| **12** | Extractor | **43** | Manual Safety Plunger Spring | **74** | Left Grip |
| **13** | Extractor Pin | **44** | Manual Safety Screw | **75** | Grip Screws |
| **14** | Extractor Spring | **45** | Rear Sight Body | **76** | Trigger |
| **15** | Firing Pin | **46** | Rear Sight Elevation Screw | **77** | Trigger Plunger |
| **16** | Firing Pin Safety-Lever | **47** | Rear Sight Plunger | **78** | Trigger Plunger Pin |
| **17** | Firing Pin Safety-Lever Plunger | **48** | Rear Sight Plunger Spring | **79** | Trigger Plunger Spring |
| **18** | Firing Pin Safety-Lever Spring | **49** | Rear Sight Slide | **80** | Trigger Pin |
| **19** | Firing Pin Spring | **50** | Rear Sight Windage Nut | **81** | Trigger Play Spring |
| **20** | Frame | **51** | Rear Sight Windage Screw | **82** | Trigger Play Spring Rivet |
| **21** | Frame Stud | **52** | Rear Sight Base | **Parts Not Shown** | |
| **22** | Slide Stop Button | **53** | Rear Sight Base Screw | | Hammer Pin |
| **23** | Hammer | **54** | Rear Sight Body, Fixed Sight | | Recoil Spring Guide |
| **24** | Stirrup | **55** | Rear Sight Body Plungers | | Recoil Spring Guide Bushing |
| **25** | Stirrup Pin | **56** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Plunger |
| **26** | Frame Insert | **57** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger Spring |
| **27** | Frame Insert Pin | **58** | Rear Sight Elevation Spring | | Right Grip |
| **28** | Magazine Base Plate | **59** | Rear Sight Set Screw, Fixed Sight | | Slide Stop Bar |
| **29** | Magazine Base Plate Catch | **60** | Recoil Spring | | |
| **30** | Magazine Follower | **61** | Recoil Spring Guide Assembly | | |
| **31** | Magazine Spring | **62** | Sear | | |

# Model 645 Auto



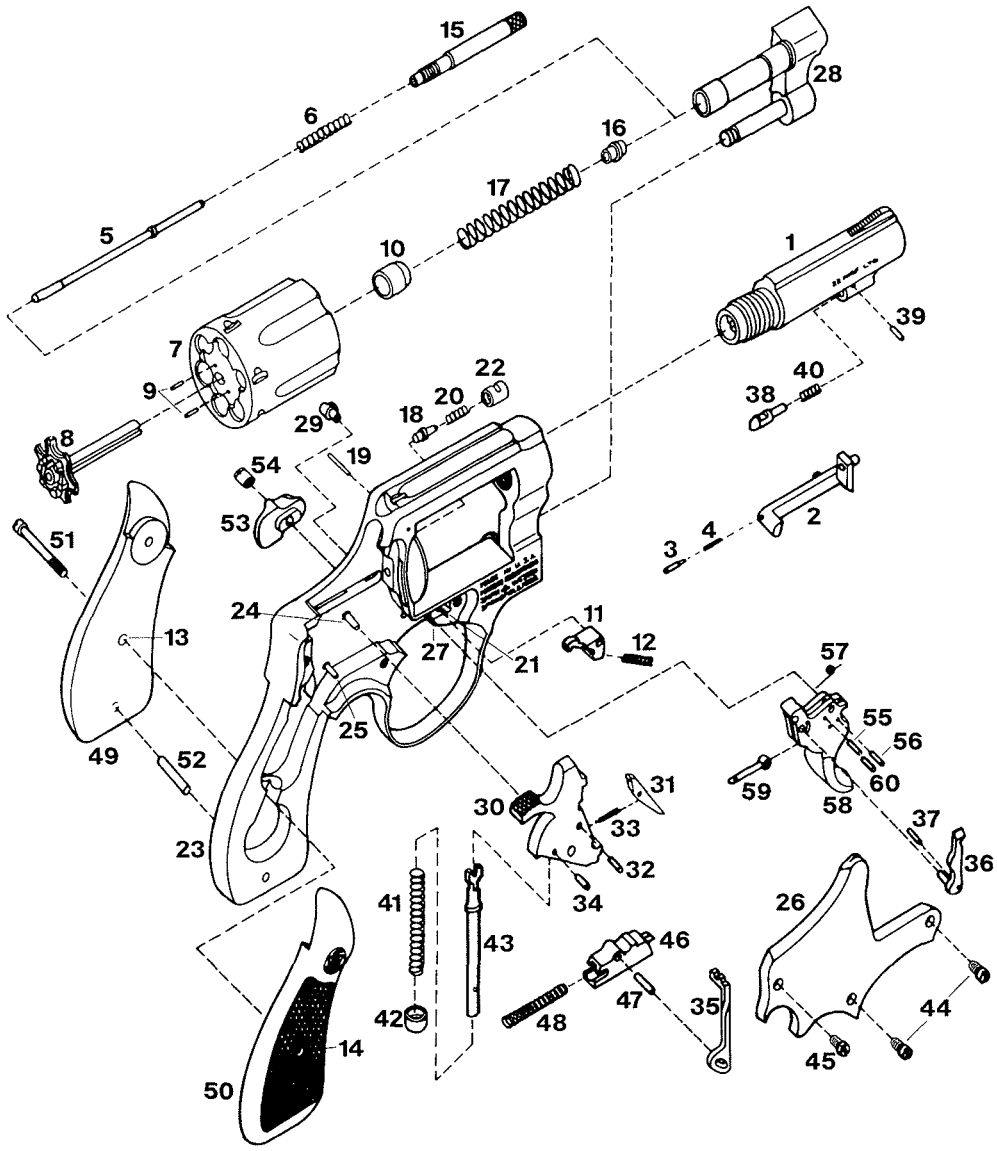

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Frame Insert Pin | **49** | Slide Stop |
| **2** | Disconnector | **26** | Magazine Base Plate | **50** | Slide Stop Plunger |
| **3** | Drawbar | **27** | Magazine Follower | **51** | Slide Stop Plunger Spring |
| **4** | Drawbar Plunger | **28** | Magazine Spring | **52** | Slide Stop Spiral Pin |
| **5** | Drawbar Plunger Spring | **29** | Magazine Tube | **53** | Left Grip |
| **6** | Ejector Depressor Plunger | **30** | Magazine Catch | **54** | Grip Screws |
| **7** | Ejector Depressor Plunger Spring | **31** | Magazine Catch Nut | **55** | Trigger |
| **8** | Ejector Magazine Depressor | **32** | Magazine Catch Plunger | **56** | Trigger Plunger |
| **9** | Ejector Springs | **33** | Magazine Catch Plunger Spring | **57** | Trigger Plunger Pin |
| **10** | Extractor | **34** | Mainspring | **58** | Trigger Plunger Spring |
| **11** | Extractor Pin | **35** | Mainspring Plunger | **59** | Trigger Pin |
| **12** | Extractor Spring | **36** | Manual Safety | **60** | Trigger Play Spring |
| **13** | Firing Pin | **37** | Manual Safety Plunger | **61** | Trigger Play Spring Rivet |
| **14** | Firing Pin Safety-Lever | **38** | Manual Safety Plunger Spring | **62** | Ambidextrous Manual Safety |
| **15** | Safety-Lever Spring Retainer | **39** | Rear Sight Body, Fixed | | Right Side Lever |
| **16** | Firing Pin Safety-Lever Plunger | **40** | Recoil Spring | **63** | Ambidextrous Manual Safety Screw |
| **17** | Firing Pin Safety-Lever Plunger Spring | **41** | Recoil Spring Guide Assembly | **Parts Not Shown** | |
| **18** | Firing Pin Spring | **42** | Sear | | Hammer Pin |
| **19** | Frame | **43** | Sear Pin | | Recoil Spring Guide |
| **20** | Frame Studs | **44** | Sear Release Lever | | Recoil Spring Guide Bushing |
| **21** | Hammer | **45** | Sear Spring | | Recoil Spring Guide Plunger |
| **22** | Stirrup | **46** | Sear Spring Retaining Pin | | Recoil Spring Guide Plunger Spring |
| **23** | Stirrup Pin | **47** | Sideplate | | Right Grip |
| **24** | Frame Insert | **48** | Slide | | |

# Model 649 Revolver



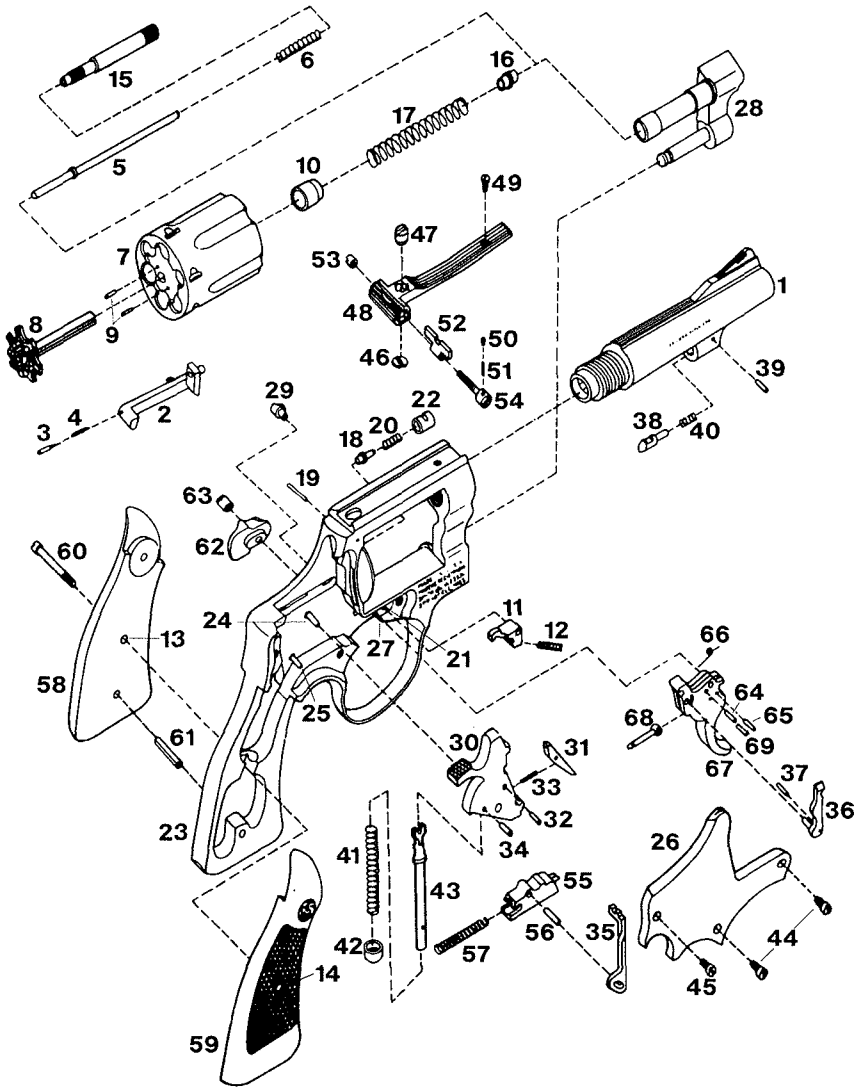

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **20** | Trigger Stud | **39** | Mainspring Swivel |
| **2** | Bolt | **21** | Sideplate | **40** | Mainspring Stirrup |
| **3** | Bolt Plunger | **22** | Rebound Slide Stud | **41** | Sideplate Screws, Crowned |
| **4** | Bolt Plunger Spring | **23** | Yoke | **42** | Sideplate Screw, Flat |
| **5** | Center Pin | **24** | Frame Lug | **43** | Rebound Slide |
| **6** | Center Pin Spring | **25** | Hammer | **44** | Rebound Slide Pin |
| **7** | Cylinder | **26** | Hammer Nose | **45** | Rebound Slide Spring |
| **8** | Extractor | **27** | Hammer Nose Rivet | **46** | Left Grip |
| **9** | Extractor Pins | **28** | Sear | **47** | Right Grip |
| **10** | Cylinder Stop | **29** | Sear Pin | **48** | Grip Pin |
| **11** | Cylinder Stop Spring | **30** | Sear Spring | **49** | Grip Locator Pin |
| **12** | Grip Escutcheon | **31** | Stirrup Pin | **50** | Thumb-Piece |
| **13** | Grip Escutcheon Nut | **32** | Hammer Block | **51** | Thumb-Piece Nut |
| **14** | Extractor Rod | **33** | Hand | **52** | Hand Torsion Spring Pin |
| **15** | Extractor Spring | **34** | Hand Pin | **53** | Hand Spring Pin |
| **16** | Cylinder Stop Stud | **35** | Locking Bolt | **54** | Hand Spring |
| **17** | Frame | **36** | Locking Bolt Pin | **55** | Trigger Lever |
| **18** | Hammer Nose Bushing | **37** | Locking Bolt Spring | **56** | Trigger |
| **19** | Hammer Stud | **38** | Mainspring | **57** | Trigger Lever Pin |

# Model 650 Revolver



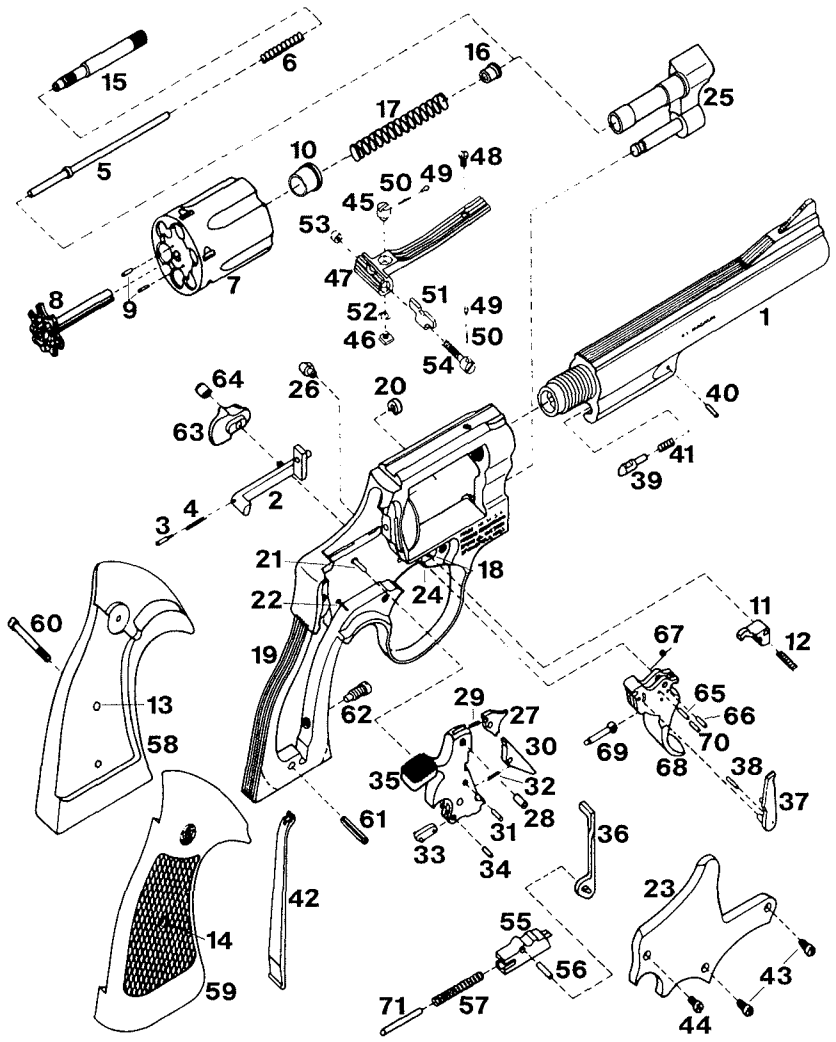

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Cylinder Stop Stud | **41** | Mainspring |
| **2** | Bolt | **22** | Firing Pin Bushing | **42** | Mainspring Rod Swivel |
| **3** | Bolt Plunger | **23** | Frame | **43** | Mainspring Stirrup |
| **4** | Bolt Plunger Spring | **24** | Hammer Stud | **44** | Sideplate Screws, Crowned |
| **5** | Center Pin | **25** | Rebound Slide Stud | **45** | Sideplate Screw, Flat Head |
| **6** | Center Pin Spring | **26** | Sideplate | **46** | Rebound Slide |
| **7** | Cylinder | **27** | Trigger Stud | **47** | Rebound Slide Pin |
| **8** | Extractor | **28** | Yoke | **48** | Rebound Slide Spring |
| **9** | Extractor Pins | **29** | Frame Lug | **49** | Left Grip |
| **10** | Gas Ring | **30** | Hammer | **50** | Right Grip |
| **11** | Cylinder Stop | **31** | Sear | **51** | Stock Screw |
| **12** | Cylinder Stop Spring | **32** | Sear Pin | **52** | Stock Pin |
| **13** | Escutcheon | **33** | Sear Spring | **53** | Thumb-Piece |
| **14** | Escutcheon Nut | **34** | Stirrup Pin | **54** | Thumb-Piece Nut |
| **15** | Extractor Rod | **35** | Hammer Block | **55** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **36** | Hand | **56** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **37** | Hand Pin | **57** | Hand Torsion Spring |
| **18** | Firing Pin | **38** | Locking Bolt | **58** | Trigger |
| **19** | Firing Pin Bushing Pin | **39** | Locking Bolt Pin | **59** | Trigger Lever |
| **20** | Firing Pin Spring | **40** | Locking Bolt Spring | **60** | Trigger Lever Pin |

# Model 651 Revolver



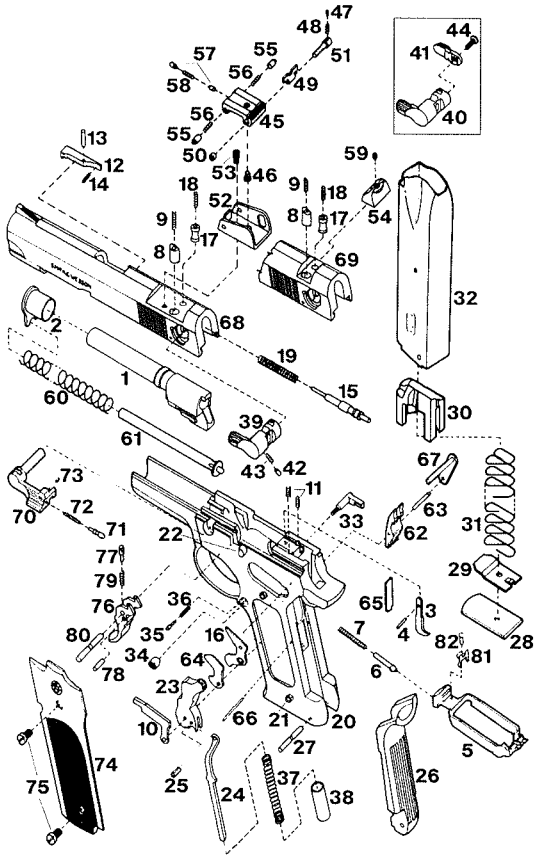

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **24** | Hammer Stud | **47** | Rear Sight Elevation Screw |
| **2** | Bolt | **25** | Rebound Slide Stud | **48** | Rear Sight Leaf |
| **3** | Bolt Plunger | **26** | Sideplate | **49** | Rear Sight Leaf Screw |
| **4** | Bolt Plunger Spring | **27** | Trigger Stud | **50** | Rear Sight Plunger |
| **5** | Center Pin | **28** | Yoke | **51** | Rear Sight Plunger Spring |
| **6** | Center Pin Spring | **29** | Frame Lug | **52** | Rear Sight Slide |
| **7** | Cylinder | **30** | Hammer | **53** | Rear Sight Windage Nut |
| **8** | Extractor | **31** | Sear | **54** | Rear Sight Windage Screw |
| **9** | Extractor Pins | **32** | Sear Pin | **55** | Rebound Slide |
| **10** | Gas Ring | **33** | Sear Spring | **56** | Rebound Slide Pin |
| **11** | Cylinder Stop | **34** | Stirrup Pin | **57** | Rebound Slide Spring |
| **12** | Cylinder Stop Spring | **35** | Hammer Block | **58** | Left Grip |
| **13** | Grip Escutcheon | **36** | Hand | **59** | Right Grip |
| **14** | Grip Escutcheon Nut | **37** | Hand Pin | **60** | Grip Screw |
| **15** | Extractor Rod | **38** | Locking Bolt | **61** | Grip Locator Pin |
| **16** | Extractor Rod Collar | **39** | Locking Bolt Pin | **62** | Thumb-Piece |
| **17** | Extractor Spring | **40** | Locking Bolt Spring | **63** | Thumb-Piece Nut |
| **18** | Firing Pin | **41** | Mainspring | **64** | Hand Spring Pin |
| **19** | Firing Pin Bushing Pin | **42** | Mainspring Rod Swivel | **65** | Hand Spring Torsion Pin |
| **20** | Firing Pin Spring | **43** | Mainspring Stirrup | **66** | Hand Torsion Spring |
| **21** | Cylinder Stop Stud | **44** | Sideplate Screws, Crowned | **67** | Trigger |
| **22** | Firing Pin Bushing | **45** | Sideplate Screw, Flat Head | **68** | Trigger Lever |
| **23** | Frame | **46** | Rear Sight Elevation Click Plug | **69** | Trigger Lever Pin |

# Model 657 Revolver



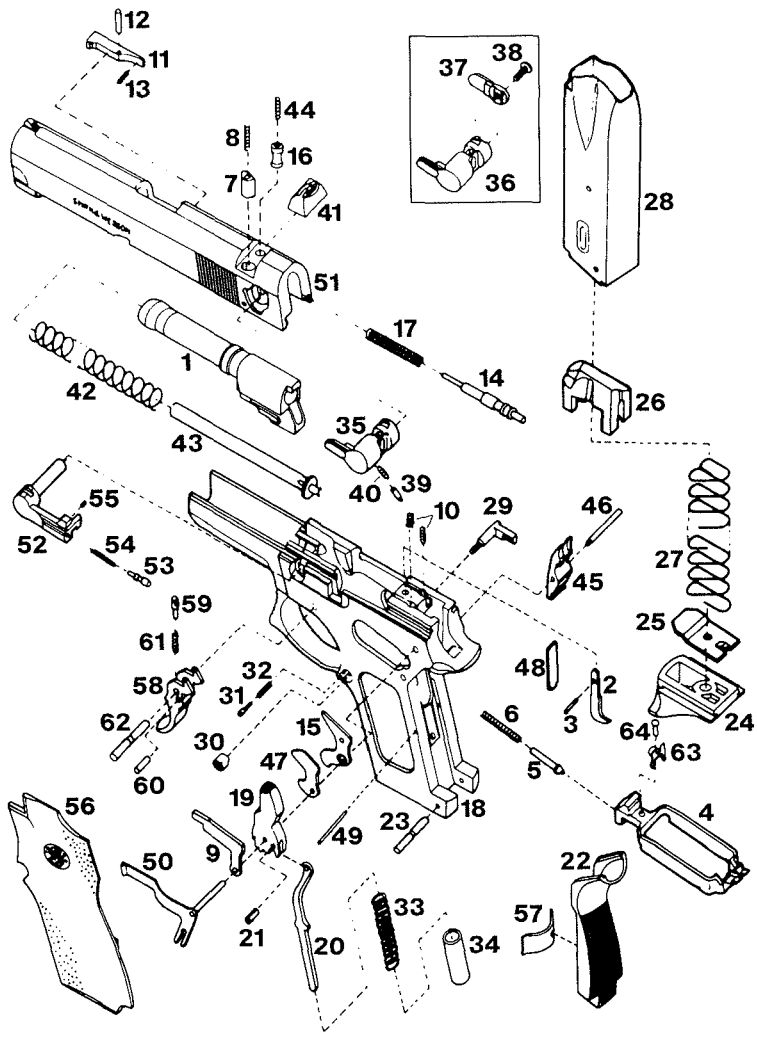

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Yoke | **49** | Rear Sight Plungers |
| **2** | Bolt | **26** | Frame Lug | **50** | Rear Sight Plunger Springs |
| **3** | Bolt Plunger | **27** | Hammer Nose | **51** | Rear Sight Slide |
| **4** | Bolt Plunger Spring | **28** | Hammer Nose Rivet | **52** | Rear Sight Spring Clip |
| **5** | Center Pin | **29** | Hammer Nose Spring | **53** | Rear Sight Windage Nut |
| **6** | Center Pin Spring | **30** | Sear | **54** | Rear Sight Windage Screw |
| **7** | Cylinder | **31** | Sear Pin | **55** | Rebound Slide |
| **8** | Extractor | **32** | Sear Spring | **56** | Rebound Slide Pin |
| **9** | Extractor Pins | **33** | Stirrup | **57** | Rebound Slide Spring |
| **10** | Gas Ring | **34** | Stirrup Pin | **58** | Left Grip |
| **11** | Cylinder Stop | **35** | Hammer | **59** | Right Grip |
| **12** | Cylinder Stop Spring | **36** | Hammer Block | **60** | Grip Screw |
| **13** | Grip Escutcheon | **37** | Hand | **61** | Grip Locator Pin |
| **14** | Grip Escutcheon Nut | **38** | Hand Pin | **62** | Strain Screw |
| **15** | Extractor Rod | **39** | Locking Bolt | **63** | Thumb-Piece |
| **16** | Extractor Rod Collar | **40** | Locking Bolt Pin | **64** | Thumb-Piece Nut |
| **17** | Extractor Spring | **41** | Locking Bolt Spring | **65** | Hand Spring Pin |
| **18** | Cylinder Stop Stud | **42** | Mainspring | **66** | Hand Spring Torsion Pin |
| **19** | Frame | **43** | Sideplate Screws, Crowned | **67** | Hand Torsion Spring |
| **20** | Hammer Nose Bushing | **44** | Sideplate Screw, Flat Head | **68** | Trigger |
| **21** | Hammer Stud | **45** | Rear Sight Elevation Nut | **69** | Trigger Lever |
| **22** | Rebound Slide Stud | **46** | Rear Sight Elevation Stud | **70** | Trigger Lever Pin |
| **23** | Sideplate | **47** | Rear Sight Leaf | **71** | Trigger Stop Rod |
| **24** | Trigger Stud | **48** | Rear Sight Leaf Screw | | |

# Model 659 Auto



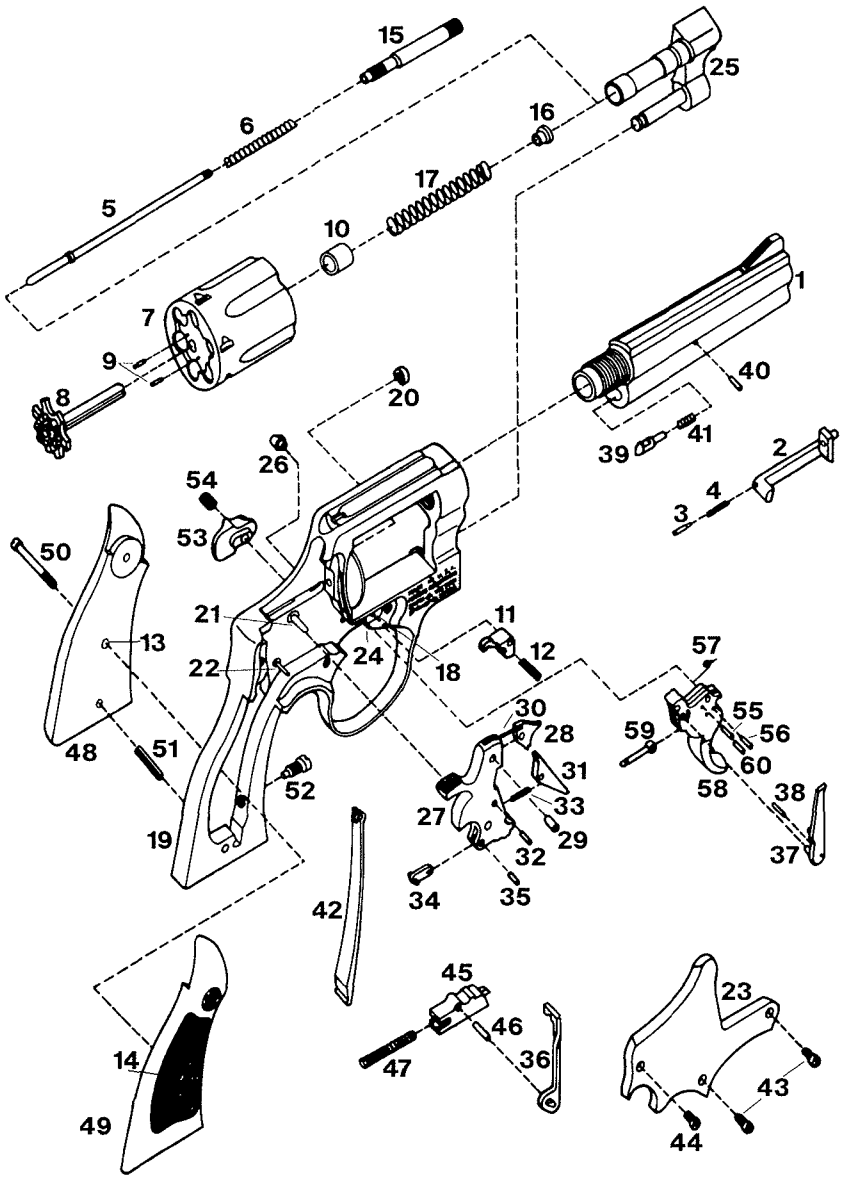

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **32** | Magazine Tube | **63** | Sear Pin |
| **2** | Barrel Bushing | **33** | Magazine Catch | **64** | Sear Release Lever |
| **3** | Disconnector | **34** | Magazine Catch Nut | **65** | Sear Spring |
| **4** | Disconnector Pin | **35** | Magazine Catch Plunger | **66** | Sear Spring Retaining Pin |
| **5** | Drawbar | **36** | Magazine Catch Plunger Spring | **67** | Sideplate |
| **6** | Drawbar Plunger | **37** | Mainspring | **68** | Slide, Adjustable Sight |
| **7** | Drawbar Plunger Spring | **38** | Mainspring Plunger | **69** | Slide, Fixed Sight |
| **8** | Ejector Depressor Plunger | **39** | Manual Safety | **70** | Slide Stop |
| **9** | Ejector Depressor Plunger Spring | **40** | Manual Safety, Ambidextrous | **71** | Slide Stop Plunger |
| **10** | Ejector Magazine Depressor | **41** | Manual Safety Right Side Lever | **72** | Slide Stop Plunger Spring |
| **11** | Ejector Springs | **42** | Manual Safety Plunger | **73** | Slide Stop Spiral Pin |
| **12** | Extractor | **43** | Manual Safety Plunger Spring | **74** | Left Grip |
| **13** | Extractor Pin | **44** | Manual Safety Screw | **75** | Grip Screws |
| **14** | Extractor Spring | **45** | Rear Sight Body | **76** | Trigger |
| **15** | Firing Pin | **46** | Rear Sight Elevation Screw | **77** | Trigger Plunger |
| **16** | Firing Pin Safety-Lever | **47** | Rear Sight Plunger | **78** | Trigger Plunger Pin |
| **17** | Firing Pin Safety-Lever Plunger | **48** | Rear Sight Plunger Spring | **79** | Trigger Plunger Spring |
| **18** | Firing Pin Safety-Lever Spring | **49** | Rear Sight Slide | **80** | Trigger Pin |
| **19** | Firing Pin Spring | **50** | Rear Sight Windage Nut | **81** | Trigger Play Spring |
| **20** | Frame | **51** | Rear Sight Windage Screw | **82** | Trigger Play Spring Rivet |
| **21** | Frame Stud | **52** | Rear Sight Base | **Parts Not Shown** | |
| **22** | Slide Stop Button | **53** | Rear Sight Base Screw | | Hammer Pin |
| **23** | Hammer | **54** | Rear Sight Body, Fixed Sight | | Recoil Spring Guide |
| **24** | Stirrup | **55** | Rear Sight Body Plungers | | Recoil Spring Guide Bushing |
| **25** | Stirrup Pin | **56** | Rear Sight Body Plunger Springs | | Recoil Spring Guide Plunger |
| **26** | Frame Insert | **57** | Rear Sight Elevation Plungers | | Recoil Spring Guide Plunger Spring |
| **27** | Frame Insert Pin | **58** | Rear Sight Elevation Spring | | Slide Stop Pin |
| **28** | Magazine Base Plate | **59** | Rear Sight Set Screw, Fixed Sight | | Right Grip |
| **29** | Magazine Base Plate Catch | **60** | Recoil Spring | | |
| **30** | Magazine Follower | **61** | Recoil Spring Guide Assembly | | |
| **31** | Magazine Spring | **62** | Sear | | |

# Model 669 Auto



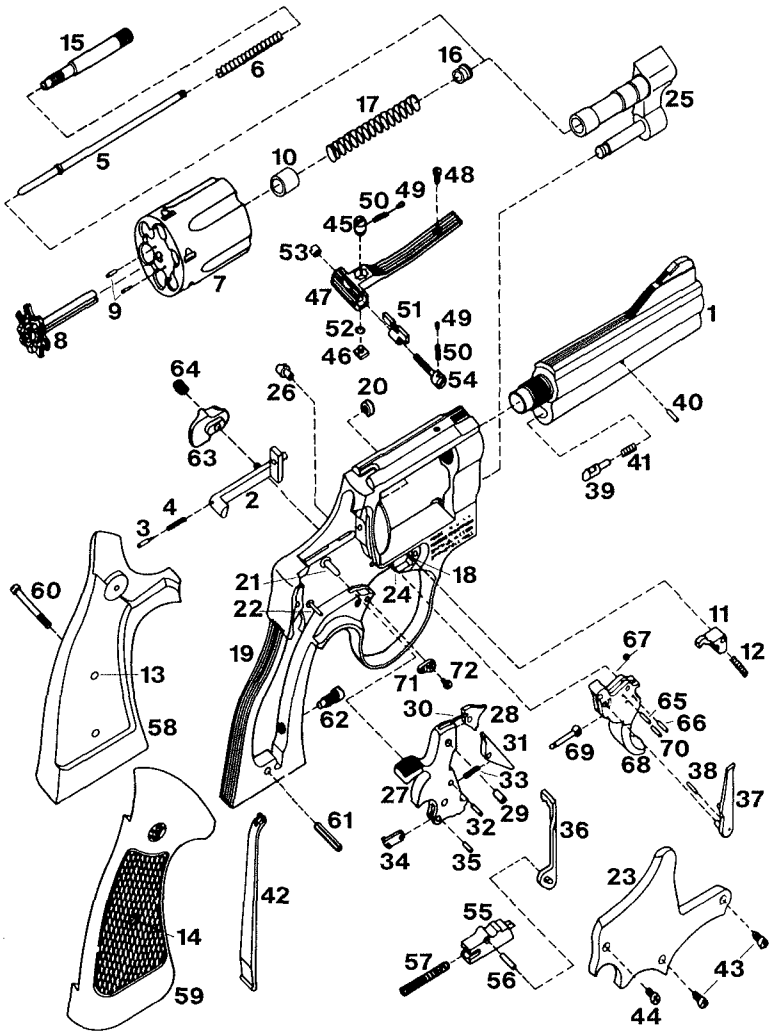

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Magazine Follower | **48** | Sear Spring |
| **2** | Disconnector | **27** | Magazine Spring | **49** | Sear Spring Retaining Pin |
| **3** | Disconnector Pin | **28** | Magazine Tube | **50** | Sideplate |
| **4** | Drawbar | **29** | Magazine Catch | **51** | Slide |
| **5** | Drawbar Plunger | **30** | Magazine Catch Nut | **52** | Slide Stop |
| **6** | Drawbar Plunger Spring | **31** | Magazine Catch Plunger | **53** | Slide Stop Plunger |
| **7** | Ejector Depressor Plunger | **32** | Magazine Catch Plunger Spring | **54** | Slide Stop Plunger Spring |
| **8** | Ejector Depressor Plunger Spring | **33** | Mainspring | **55** | Slide Stop Spiral Pin |
| **9** | Ejector Magazine Depressor | **34** | Mainspring Plunger | **56** | Left Grip |
| **10** | Ejector Springs | **35** | Manual Safety | **57** | Stock Retaining Spring |
| **11** | Extractor | **36** | Manual Safety, Ambidextrous | **58** | Trigger |
| **12** | Extractor Pin | **37** | Manual Safety-Lever,<R>Ambidextrous | **59** | Trigger Plunger |
| **13** | Extractor Spring | **38** | Manual Safety-Lever Screw,<R>Ambidextrous | **60** | Trigger Plunger Pin |
| **14** | Firing Pin | **39** | Manual Safety Plunger | **61** | Trigger Plunger Spring |
| **15** | Firing Pin Safety-Lever | **40** | Manual Safety Plunger Spring | **62** | Trigger Pin |
| **16** | Firing Pin Safety Plunger | **41** | Rear Sight | **63** | Trigger Play Spring |
| **17** | Firing Pin Spring | **42** | Recoil Spring | **64** | Trigger Play Spring Rivet |
| **18** | Frame | **43** | Recoil Spring Guide Assembly | **Parts Not Shown** | |
| **19** | Hammer | **44** | Safety-Lever Plunger Spring | | Recoil Spring Guide |
| **20** | Stirrup | **45** | Sear | | Recoil Spring Guide Bushing |
| **21** | Stirrup Pin | **46** | Sear Pin | | Recoil Spring Guide Plunger |
| **22** | Frame Insert | **47** | Sear Release Lever | | Recoil Spring Guide Plunger Spring |
| **23** | Frame Insert Pin | | | | Right Grip |
| **24** | Magazine Base Plate | | | | |
| **25** | Magazine Base Plate Catch | | | | |

# Model 681 Revolver



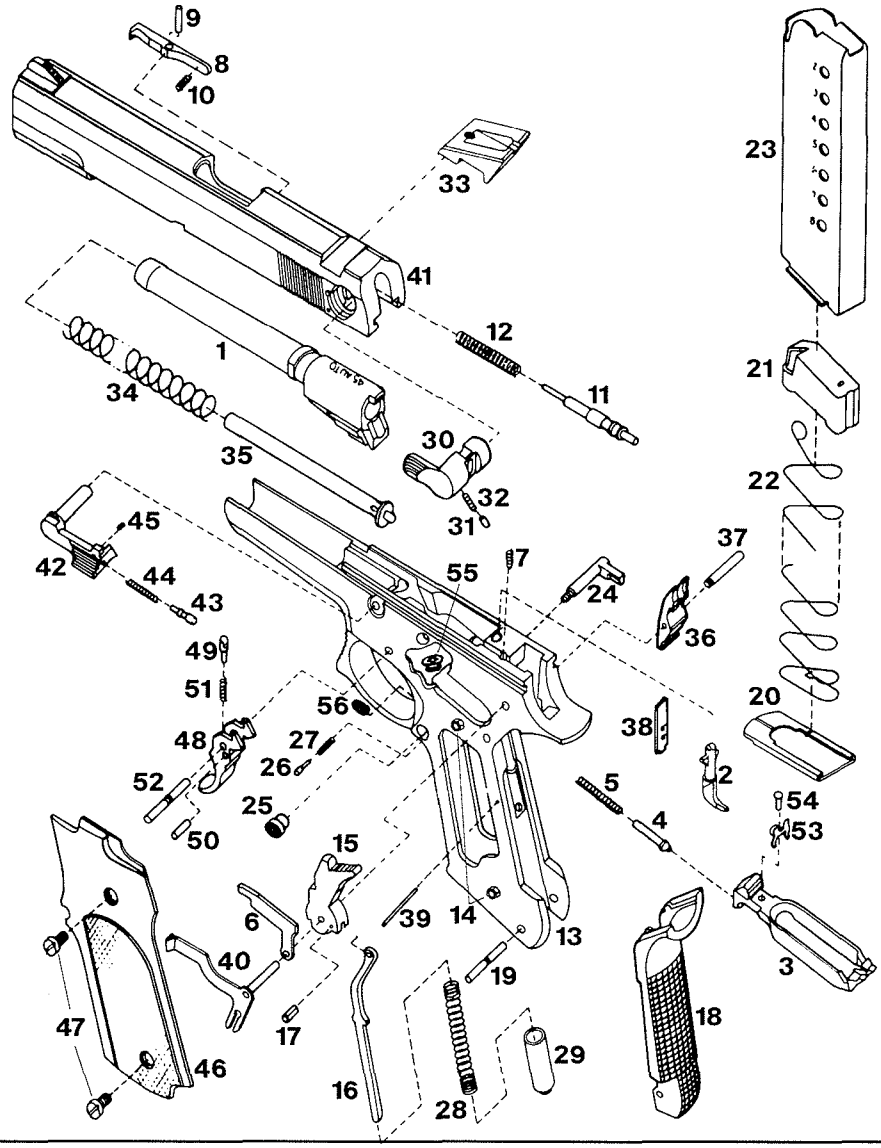

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Hammer Stud | **41** | Locking Bolt Spring |
| **2** | Bolt | **22** | Rebound Slide Stud | **42** | Mainspring |
| **3** | Bolt Plunger | **23** | Sideplate | **43** | Sideplate Screws, Crowned |
| **4** | Bolt Plunger Spring | **24** | Trigger Stud | **44** | Sideplate Screw, Flat Head |
| **5** | Center Pin | **25** | Yoke | **45** | Rebound Slide |
| **6** | Center Pin Spring | **26** | Frame Lug | **46** | Rebound Slide Pin |
| **7** | Cylinder | **27** | Hammer | **47** | Rebound Slide Spring |
| **8** | Extractor | **28** | Hammer Nose | **48** | Left Grip |
| **9** | Extractor Pins | **29** | Hammer Nose Rivet | **49** | Right Grip |
| **10** | Gas Ring | **30** | Hammer Nose Spring | **50** | Grip Screw |
| **11** | Cylinder Stop | **31** | Sear | **51** | Grip Locator Pin |
| **12** | Cylinder Stop Spring | **32** | Sear Pin | **52** | Strain Screw |
| **13** | Grip Escutcheon | **33** | Sear Spring | **53** | Thumb-Piece |
| **14** | Grip Escutcheon Nut | **34** | Stirrup | **54** | Thumb-Piece Nut |
| **15** | Extractor Rod | **35** | Stirrup Pin | **55** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **36** | Hammer Block | **56** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **37** | Hand | **57** | Hand Torsion Spring |
| **18** | Cylinder Stop Stud | **38** | Hand Pin | **58** | Trigger |
| **19** | Frame | **39** | Locking Bolt | **59** | Trigger Lever |
| **20** | Hammer Nose Bushing | **40** | Locking Bolt Pin | **60** | Trigger Lever Pin |

# Model 686 Revolver



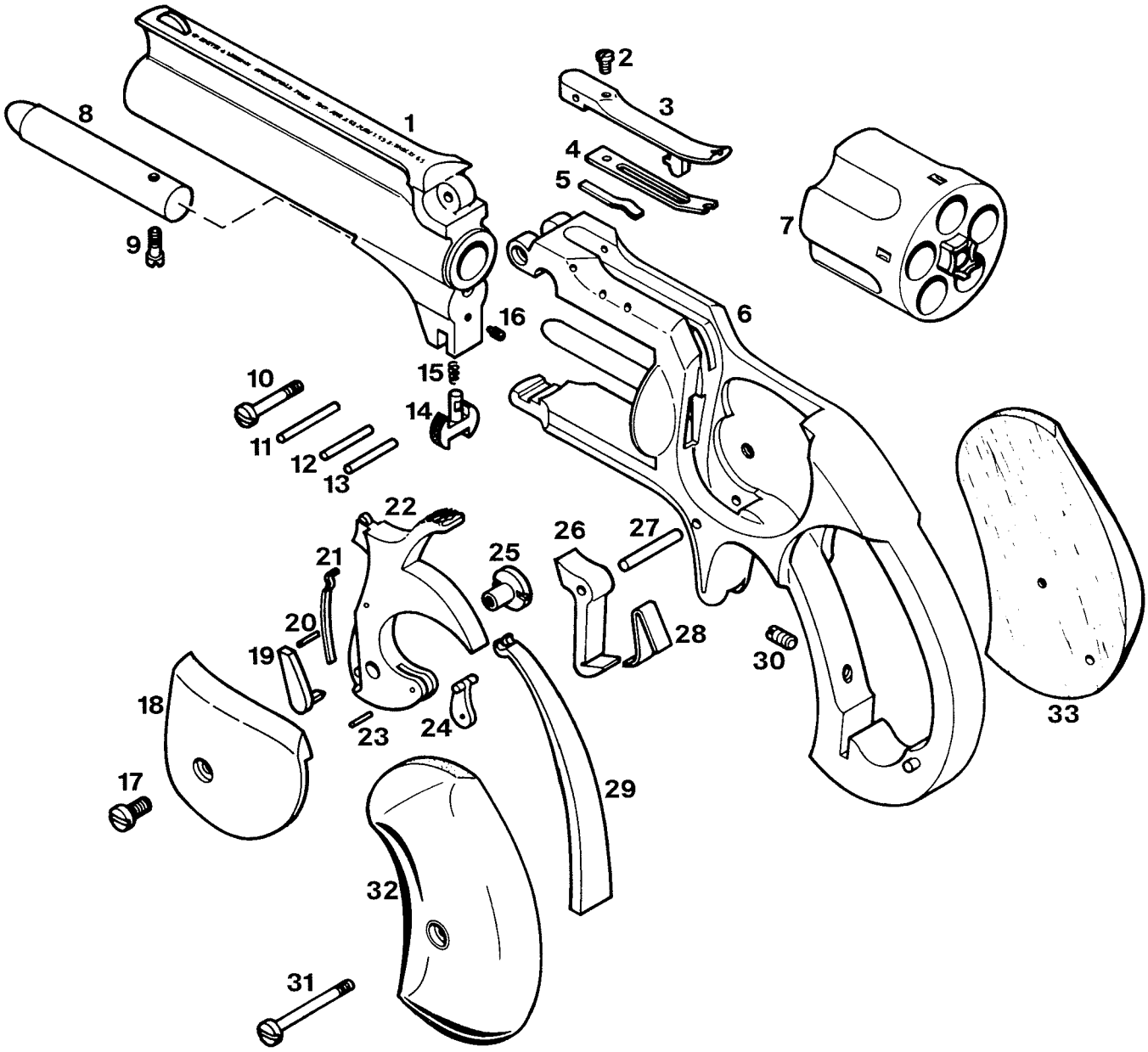

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Frame Lug | **51** | Rear Sight Slide |
| **2** | Bolt | **27** | Hammer | **52** | Rear Sight Spring Clip |
| **3** | Bolt Plunger | **28** | Hammer Nose | **53** | Rear Sight Windage Nut |
| **4** | Bolt Plunger Spring | **29** | Hammer Nose Rivet | **54** | Rear Sight Windage Screw |
| **5** | Center Pin | **30** | Hammer Nose Spring | **55** | Rebound Slide |
| **6** | Center Pin Spring | **31** | Sear | **56** | Rebound Slide Pin |
| **7** | Cylinder | **32** | Sear Pin | **57** | Rebound Slide Spring |
| **8** | Extractor | **33** | Sear Spring | **58** | Left Grip |
| **9** | Extractor Pins | **34** | Stirrup | **59** | Right Grip |
| **10** | Gas Ring | **35** | Stirrup Pin | **60** | Grip Screw |
| **11** | Cylinder Stop | **36** | Hammer Block | **61** | Grip Locator Pin |
| **12** | Cylinder Stop Spring | **37** | Hand | **62** | Strain Screw |
| **13** | Grip Escutcheon | **38** | Hand Pin | **63** | Thumb-Piece |
| **14** | Grip Escutcheon Nut | **39** | Locking Bolt | **64** | Thumb-Piece Nut |
| **15** | Extractor Rod | **40** | Locking Bolt Pin | **65** | Hand Spring Pin |
| **16** | Extractor Rod Collar | **41** | Locking Bolt Spring | **66** | Hand Spring Torsion Pin |
| **17** | Extractor Spring | **42** | Mainspring | **67** | Hand Torsion Spring |
| **18** | Cylinder Stop Stud | **43** | Sideplate Screws, Crowned | **68** | Trigger |
| **19** | Frame | **44** | Sideplate Screw, Flat Head | **69** | Trigger Lever |
| **20** | Hammer Nose Bushing | **45** | Rear Sight Elevation Nut | **70** | Trigger Lever Pin |
| **21** | Hammer Stud | **46** | Rear Sight Elevation Stud | **71** | Trigger Stop |
| **22** | Rebound Slide Stud | **47** | Rear Sight Leaf | **72** | Trigger Stop Screw |
| **23** | Sideplate | **48** | Rear Sight Screw | **Parts Not Shown** | |
| **24** | Trigger Stud | **49** | Rear Sight Plungers | | Front Sight Blade |
| **25** | Yoke | **50** | Rear Sight Plunger Springs | | |

# Model 745 Auto



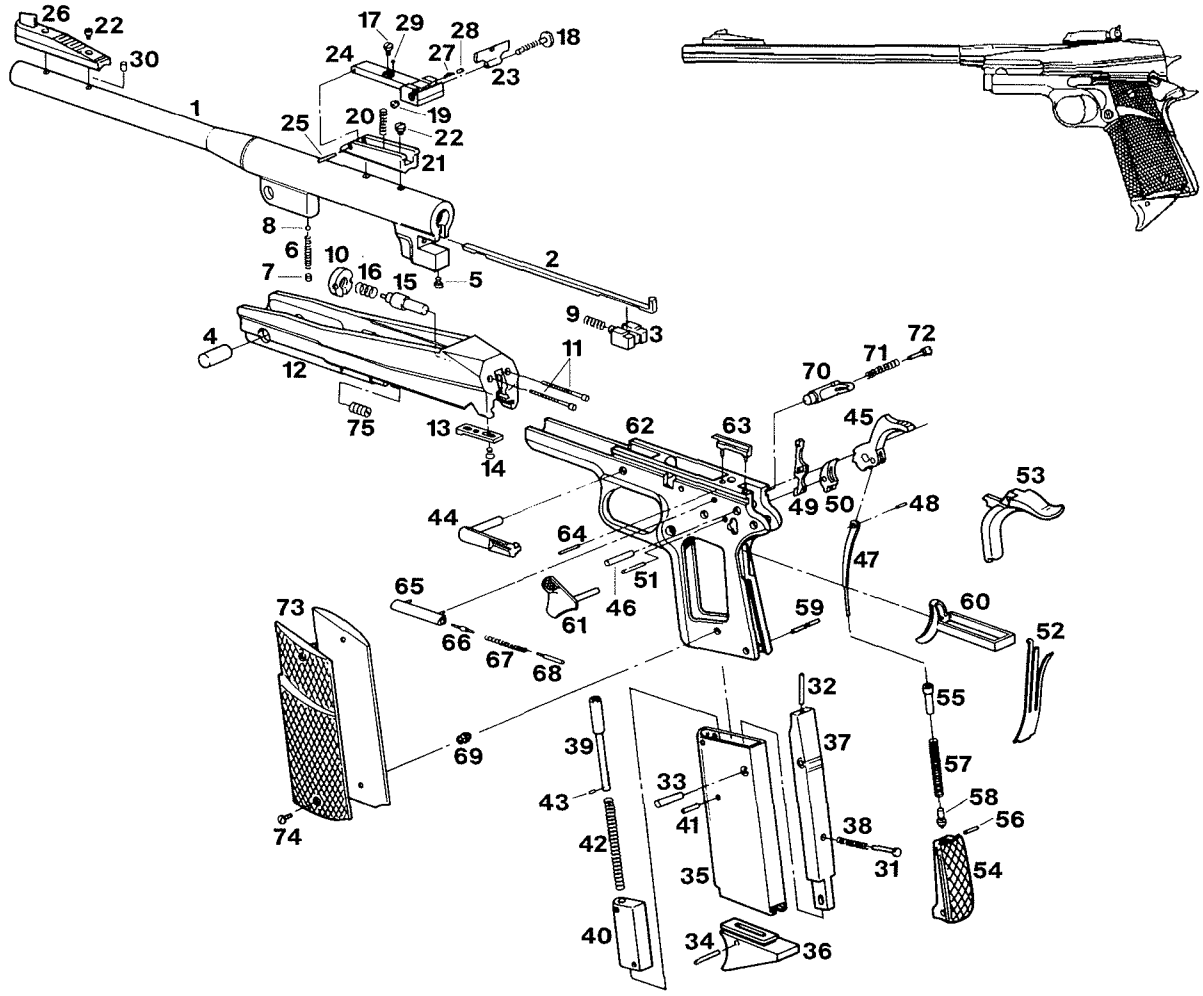

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Magazine Spring | **43** | Slide Stop Plunger |
| **2** | Disconnector | **23** | Magazine Tube | **44** | Slide Stop Plunger Spring |
| **3** | Drawbar | **24** | Magazine Catch | **45** | Slide Stop Spiral Pin |
| **4** | Drawbar Plunger | **25** | Magazine Catch Nut | **46** | Left Grip |
| **5** | Drawbar Plunger Spring | **26** | Magazine Catch Plunger | **47** | Grip Screws |
| **6** | Ejector Magazine Depressor | **27** | Magazine Catch Plunger Spring | **48** | Trigger |
| **7** | Ejector Spring | **28** | Mainspring | **49** | Trigger Plunger |
| **8** | Extractor | **29** | Mainspring Plunger | **50** | Trigger Plunger Pin |
| **9** | Extractor Pin | **30** | Manual Safety | **51** | Trigger Plunger Spring |
| **10** | Extractor Spring | **31** | Manual Safety Plunger | **52** | Trigger Pin |
| **11** | Firing Pin | **32** | Manual Safety Plunger Spring | **53** | Trigger Play Spring |
| **12** | Firing Pin Spring | **33** | Rear Sight Body Fixed | **54** | Trigger Play Spring Rivet |
| **13** | Frame | **34** | Recoil Spring | **55** | Upper Lock-Out Screw |
| **14** | Frame Studs | **35** | Recoil Spring Guide Assembly | **56** | Adjustable Trigger Stop |
| **15** | Hammer | **36** | Sear | **Parts Not Shown** | |
| **16** | Stirrup | **37** | Sear Pin | | Recoil Spring Guide |
| **17** | Stirrup Pin | **38** | Sear Spring | | Recoil Spring Guide Bushing |
| **18** | Frame Insert | **39** | Sear Spring Retaining Pin | | Recoil Spring Guide Plunger |
| **19** | Frame Insert Pin | **40** | Sideplate | | Recoil Spring Guide Plunger Spring |
| **20** | Magazine Base Plate | **41** | Slide | | Right Grip |
| **21** | Magazine Follower | **42** | Slide Stop | | |

# Tip-Up 32 Revolver



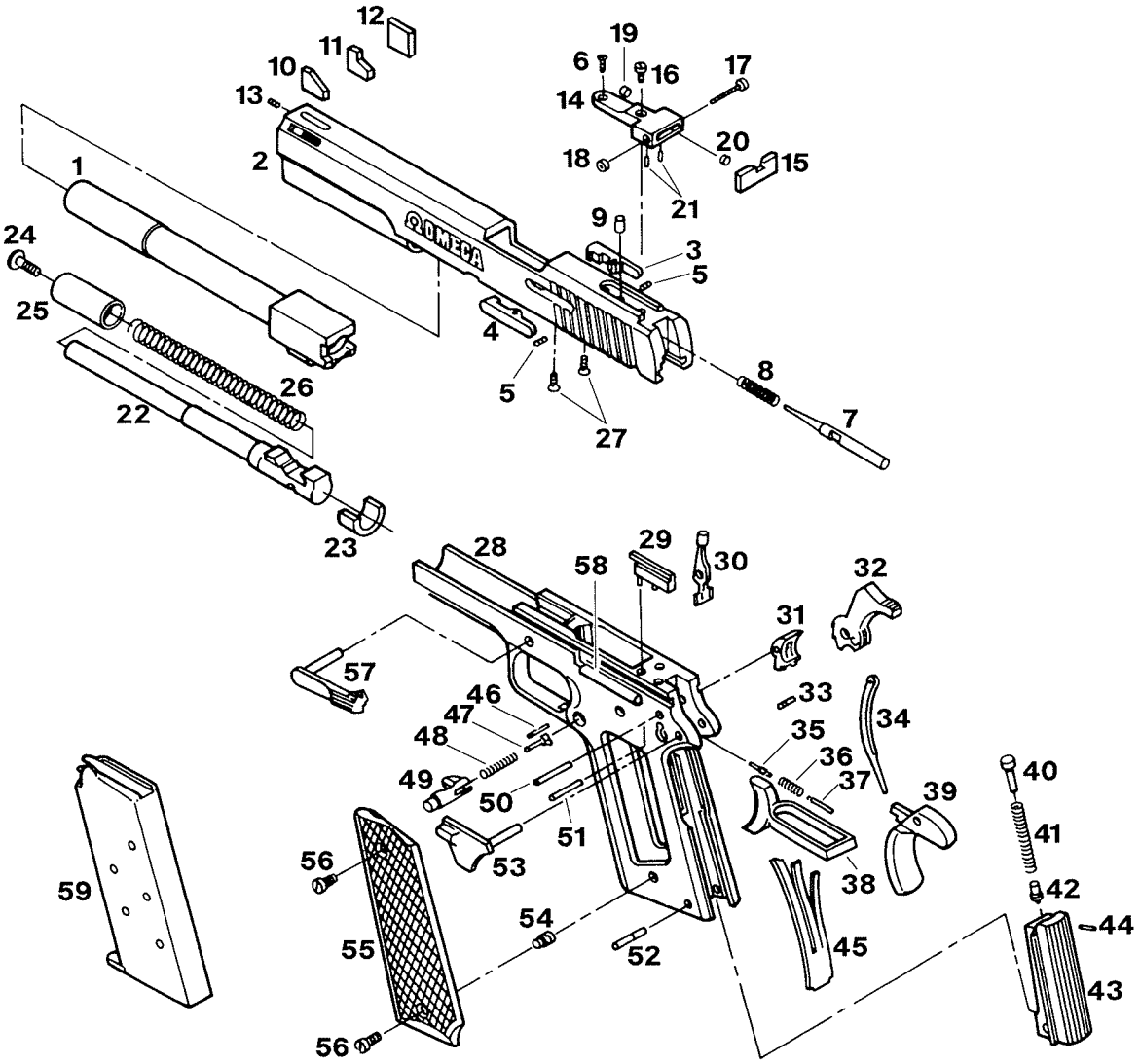

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **12** | Cylinder Stop Spring Pin | **23** | Hammer Stirrup Pin |
| **2** | Cylinder Stop Screw | **13** | Cylinder Stop Striker Pin | **24** | Hammer Stirrup |
| **3** | Cylinder Stop and Rear Sight | **14** | Barrel Latch | **25** | Hammer Stud |
| **4** | Cylinder Stop Striker | **15** | Barrel Latch Spring | **26** | Trigger |
| **5** | Cylinder Stop Spring | **16** | Barrel Latch Screw | **27** | Trigger Pin |
| **6** | Frame | **17** | Sideplate Screw | **28** | Trigger Spring |
| **7** | Cylinder | **18** | Sideplate | **29** | Mainspring |
| **8** | Ejector Rod | **19** | Cylinder Hand | **30** | Mainspring Strain Screw |
| **9** | Ejector Rod Screw | **20** | Cylinder Hand Spring Pin | **31** | Grip Screw |
| **10** | Barrel Hinge Pin | **21** | Cylinder Hand Spring | **32** | Left Grip Panel |
| **11** | Cylinder Stop Pin | **22** | Hammer | **33** | Right Grip Panel |

# 1911-A2 Auto



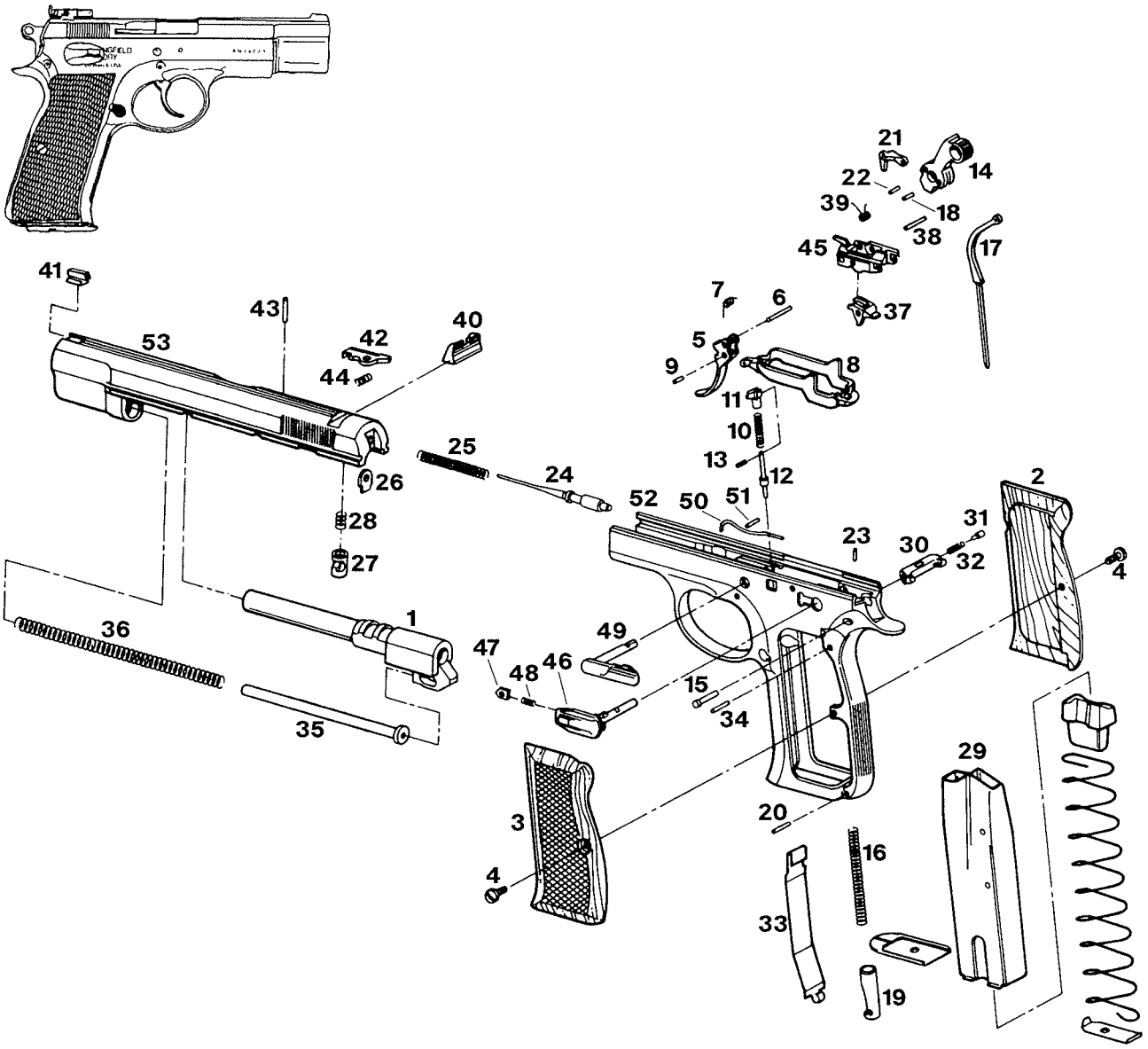

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **26** | Front Sight | **51** | Sear Pin |
| **2** | Extractor | **27** | Rear Sight Windage Spring | **52** | Sear Spring |
| **3** | Barrel Lock | **28** | Rear Sight Windage Plunger | **53** | Grip Safety |
| **4** | Pivot Pin | **29** | Rear Sight Ball Bearing | **54** | Mainspring Housing |
| **5** | Barrel Lock Screw | **30** | Sight Plug Screw | **55** | Mainspring Cap |
| **6** | Extractor Detent Spring | **31** | Release Lever Return Spring Guide | **56** | Mainspring Cap Pin |
| **7** | Extractor Detent Screw | **32** | Release Lever Unlocking Pin | **57** | Mainspring |
| **8** | Extractor Detent Bearing | **33** | Release Housing Lever Pivot Pin | **58** | Housing Pin Retainer |
| **9** | Barrel Lock Spring | **34** | Release Lever Trigger Pin | **59** | Mainspring Housing Pin |
| **10** | Recoil Plate | **35** | Release Housing | **60** | Trigger |
| **11** | Recoil Plate Screws | **36** | Release Lever Trigger | **61** | Safety Lock |
| **12** | Slide | **37** | Release Housing Lever | **62** | Frame |
| **13** | Disconnector Interface | **38** | Release Lever Return Spring | **63** | Ejector |
| **14** | Disconnector Interface Screw | **39** | Release Housing Plunger | **64** | Ejector Pin |
| **15** | Firing Pin | **40** | Release Plunger Housing | **65** | Plunger Tube |
| **16** | Firing Pin Spring | **41** | Release Plunger Pin | **66** | Slide Stop Plunger |
| **17** | Elevation Screw | **42** | Release Housing Plunger Spring | **67** | Plunger Spring |
| **18** | Windage Screw | **43** | Release Housing Plunger Pin | **68** | Safety Lock Plunger |
| **19** | Windage Cap | **44** | Slide Stop | **69** | Grip Screw Bushing |
| **20** | Elevation Spring | **45** | Hammer | **70** | Magazine Catch |
| **21** | Rear Sight Base | **46** | Hammer Pin | **71** | Magazine Catch Spring |
| **22** | Front and Rear Sight Screws | **47** | Hammer Strut | **72** | Magazine Catch Lock |
| **23** | Rear Sight Aperture | **48** | Hammer Strut Pin | **73** | Wraparound Grip |
| **24** | Rear Sight Leaf | **49** | Disconnector | **74** | Grip Screw |
| **25** | Rear Sight Pin | **50** | Sear | **75** | Recoil Lug Adjustment Screw |

# Omega Auto



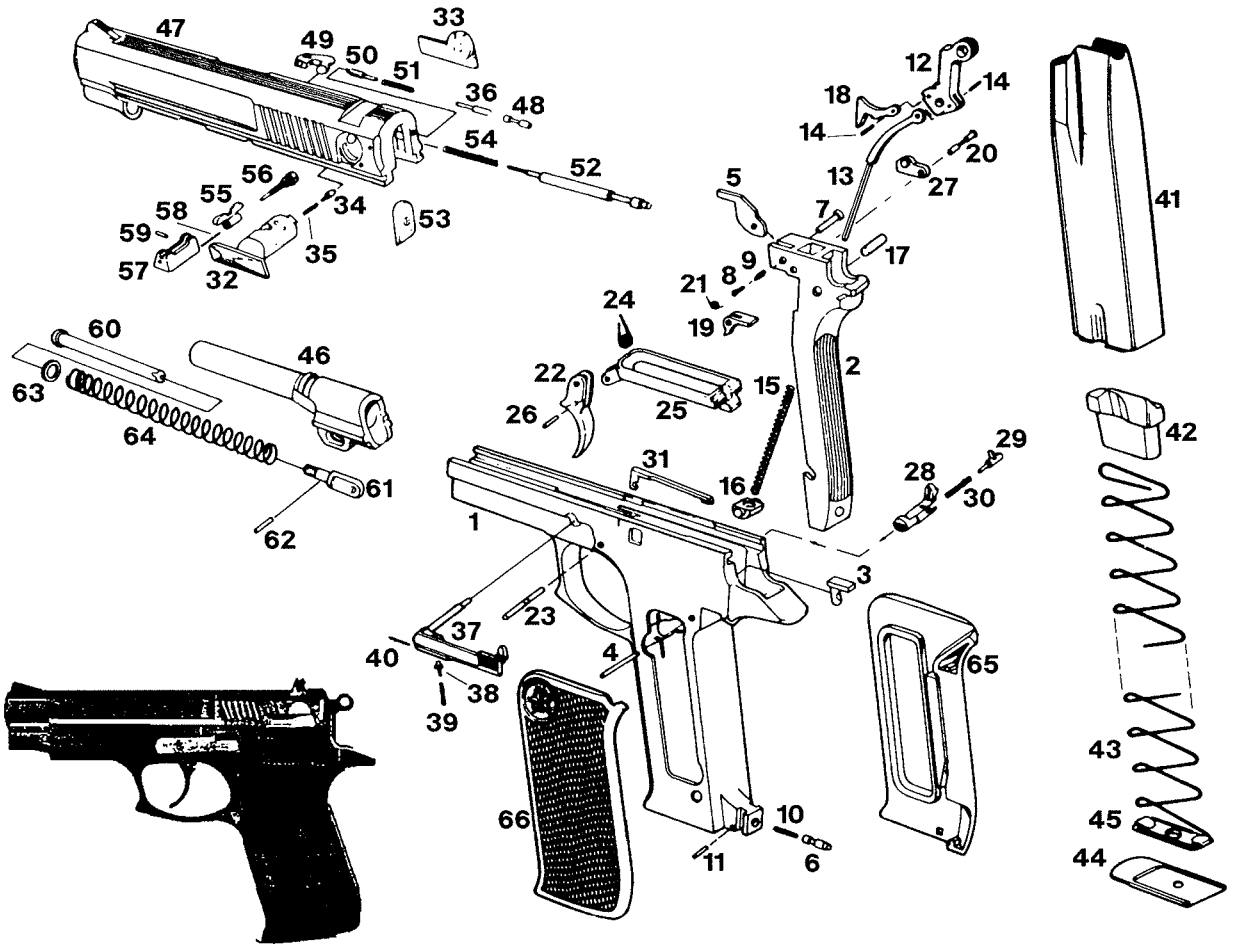

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Rear Sight Springs | **40** | Mainspring Cap |
| **2** | Slide | **22** | Recoil Spring Guide | **41** | Mainspring |
| **3** | Extractor | **23** | Buffer | **42** | Mainspring Retainer |
| **4** | Extractor/Pusher | **24** | Recoil Spring Guide Retaining Screw | **43** | Mainspring Housing |
| **5** | Extractor Springs | | | **44** | Mainspring Cap Retaining Pin |
| **6** | Rear Sight Screw | **25** | Recoil Spring Guide Plug | **45** | Sear Spring |
| **7** | Firing Pin | **26** | Recoil Spring | **46** | Ejector Pin |
| **8** | Firing Pin Spring | **27** | Extractor Screws | **47** | Magazine Catch Cock |
| **9** | Firing Pin Retainer | **28** | Frame | **48** | Magazine Catch Spring |
| **10** | Front Sight, Ramp Style | **29** | Ejector | **49** | Magazine Catch |
| **11** | Front Sight, Patridge Style | **30** | Disconnector | **50** | Hammer Pin |
| **12** | Front Sight, Blank | **31** | Sear | **51** | Sear Pin |
| **13** | Front Sight Screw | **32** | Hammer | **52** | Mainspring Housing Retaining Pin |
| **14** | Rear Sight Housing | **33** | Hammer Strut Pin | **53** | Safety Cock |
| **15** | Rear Sight Blade | **34** | Hammer Strut | **54** | Escutcheon |
| **16** | Elevation Screw | **35** | Slide Lock Plunger | **55** | Grip Panel |
| **17** | Windage Screw | **36** | Plunger Spring | **56** | Grip Screws |
| **18** | Windage Screw Nut | **37** | Safety Lock Plunger | **57** | Slide Lock |
| **19** | Front Spring Housing | **38** | Trigger | **58** | Plunger |
| **20** | Rear Spring Housing | **39** | Grip Safety | **59** | Magazine |

# P9 Auto



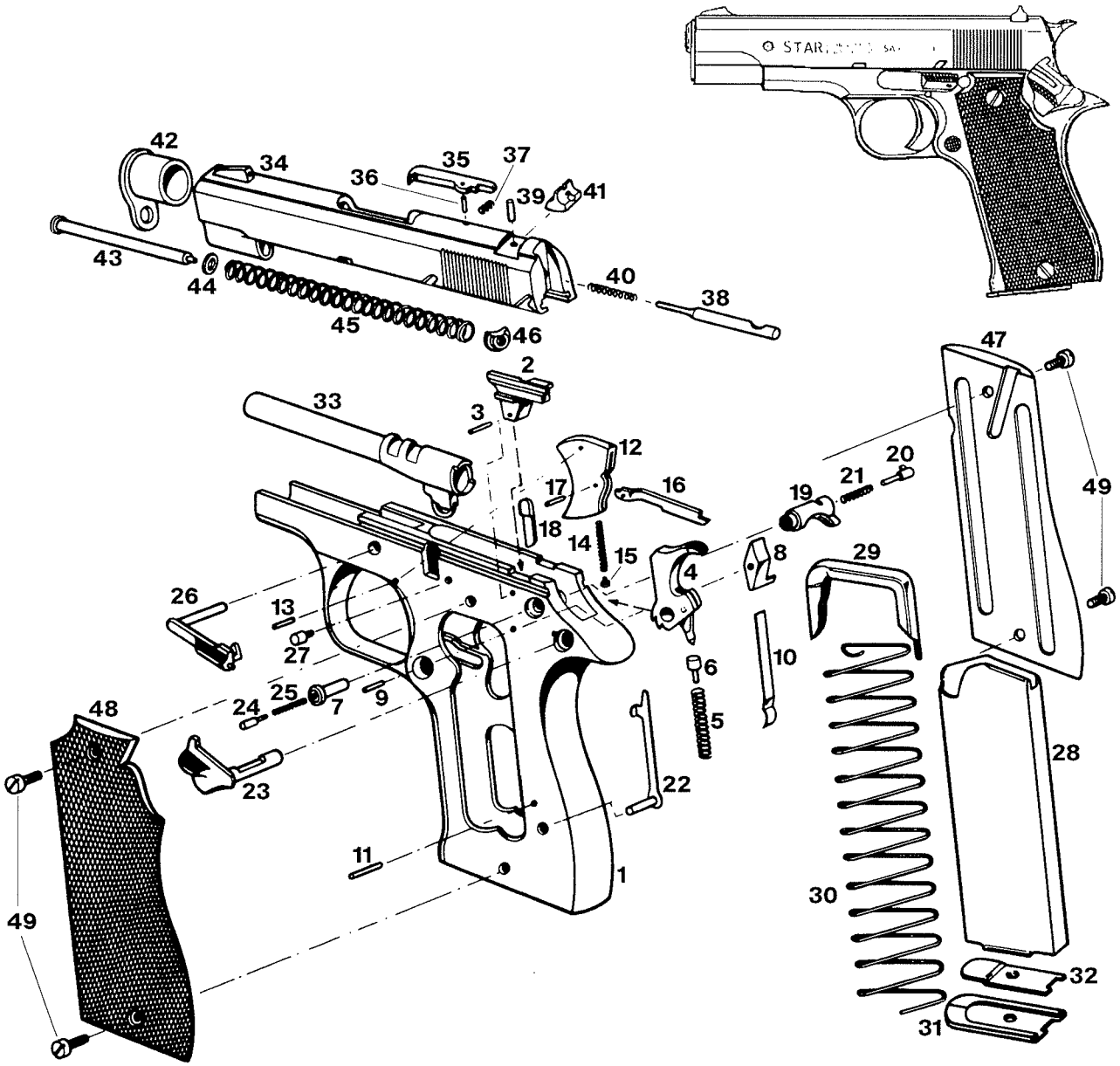

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Hammer Spring Cup | **37** | Sear |
| **2** | Right Grip | **20** | Hammer Spring Cup Pin | **38** | Sear Pin |
| **3** | Left Grip | **21** | Interruptor | **39** | Sear Spring |
| **4** | Grip Screws | **22** | Interruptor Pin | **40** | Rear Sight |
| **5** | Trigger | **23** | Hammer Pin Retaining Pin | **41** | Front Sight |
| **6** | Trigger Pin | **24** | Firing Pin | **42** | Extractor |
| **7** | Trigger Spring | **25** | Firing Pin Spring | **43** | Extractor Pin |
| **8** | Trigger Bar | **26** | Firing Pin Retainer Plate | **44** | Extractor Spring |
| **9** | Trigger Bar Pin | **27** | Firing Pin Safety | **45** | Sear Assembly Housing with Ejector |
| **10** | Trigger Bar Spring | **28** | Firing Pin Safety Spring | | |
| **11** | Trigger Bar Guide | **29** | Magazine | **46** | Sear Safety |
| **12** | Trigger Bar Plunger | **30** | Magazine Catch | **47** | Sear Safety Retainer Plate |
| **13** | Trigger Bar Plunger Pin | **31** | Magazine Catch Spring Plunger | **48** | Sear Safety Spring |
| **14** | Hammer | **32** | Magazine Catch Spring | **49** | Slide Stop Pin |
| **15** | Hammer Pin | **33** | Magazine Security Spring Plate | **50** | Slide Stop Pin Spring |
| **16** | Hammer Spring | **34** | Magazine Security Spring Plate Pin | **51** | Slide Stop Pin Spring Pin |
| **17** | Hammer Strut | **35** | Recoil Spring Guide | **52** | Frame |
| **18** | Hammer Strut Pin | **36** | Recoil Spring | **53** | Slide |

# 30PK Auto



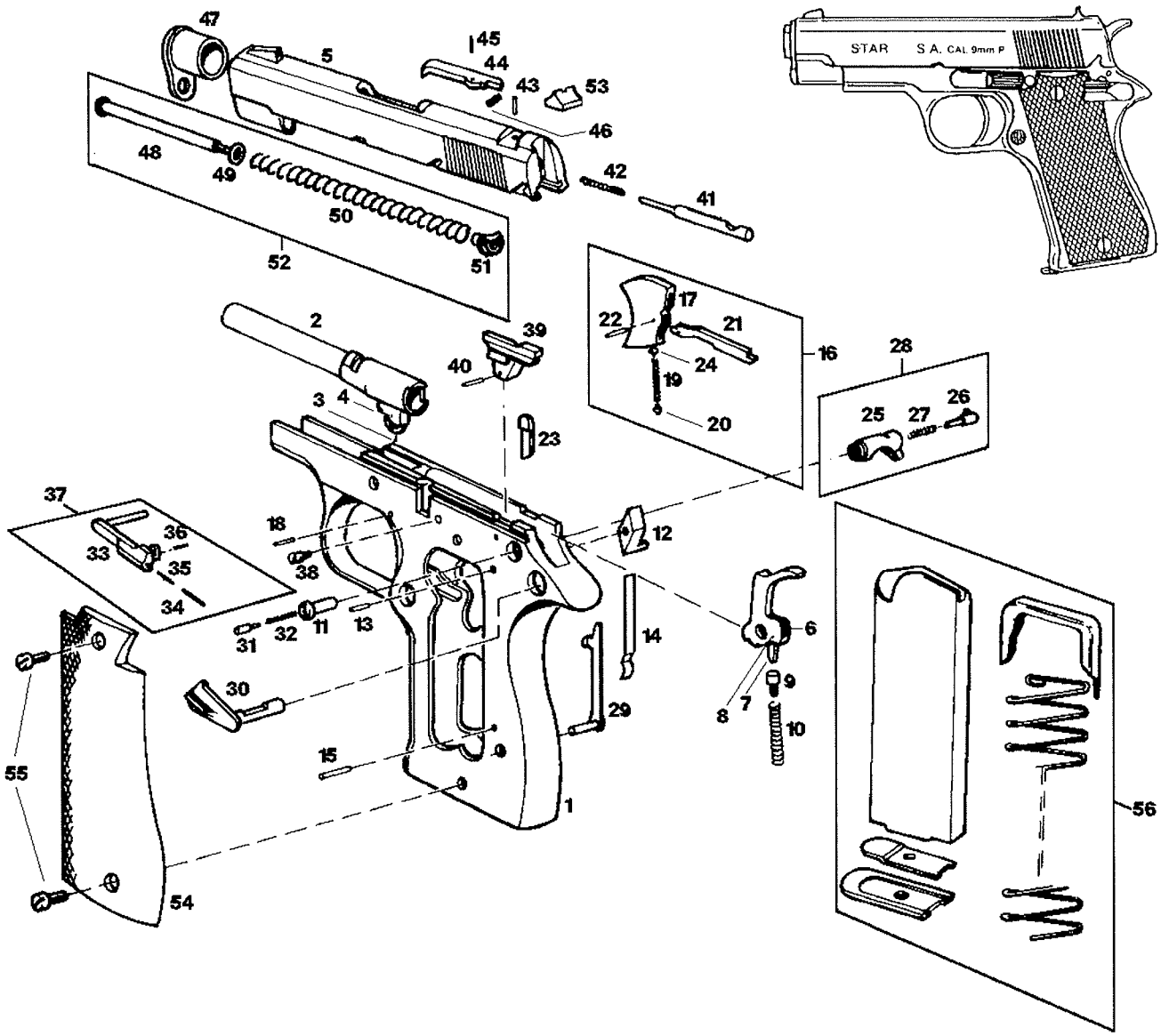

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **25** | Trigger Bar | **44** | Magazine Floorplate |
| **2** | Backstrap | **26** | Trigger Bar Pin | **45** | Magazine Floorplate Catch |
| **3** | Hammer Lock Sliding Way | **27** | Interruptor | **46** | Barrel |
| **4** | Hammer Lock Sliding Way Retaining Pin | **28** | Magazine Catch | **47** | Slide |
| **5** | Ejector | **29** | Magazine Catch Lock | **48** | Plunger Housing Plug |
| **6** | Backstrap Retaining Plunger | **30** | Magazine Catch Lock Spring | **49** | Extractor |
| **7** | Ejector Pin | **31** | Magazine Safety | **50** | Extractor Plunger |
| **8** | Ejector Friction Plunger | **32** | Ambidextrous Thumb Safety | **51** | Extractor Plunger Spring |
| **9** | Ejector Friction Plunger Spring | **33** | Ambidextrous Thumb Safety Wing, Right | **52** | Firing Pin |
| **10** | Backstrap Retaining Plunger Spring | **34** | Ambidextrous Thumb Safety Retaining Plunger | **53** | Firing Pin Retainer |
| **11** | Backstrap Retaining Plunger Pin | **35** | Ambidextrous Thumb Safety Retaining Plunger Spring | **54** | Firing Pin Spring |
| **12** | Hammer | **36** | Ambidextrous Thumb Safety Positioning Plunger | **55** | Rear Sight |
| **13** | Hammer Bar | **37** | Slide Stop | **56** | Rear Sight Windage Spindle |
| **14** | Hammer Pins | **38** | Slide Stop Plunger | **57** | Rear Sight Base |
| **15** | Hammer Spring | **39** | Slide Stop Plunger Spring | **58** | Rear Sight Windage Spindle Spring |
| **16** | Hammer Spring Support | **40** | Slide Stop Plunger Elastic Retaining Pin | **59** | Rear Sight Windage Spindle Retaining Pin |
| **17** | Hammer Axis | **41** | Magazine Tube | **60** | Recoil Spring Guide |
| **18** | Hammer Lock | **42** | Magazine Follower | **61** | Recoil Spring Guide Coupling |
| **19** | Sear | **43** | Magazine Follower Spring | **62** | Recoil Spring Guide Coupling Locking Pin |
| **20** | Sear Axis | | | **63** | Recoil Spring Guide Washer |
| **21** | Sear Spring | | | **64** | Recoil Spring |
| **22** | Trigger | | | **65** | Grip, Right |
| **23** | Trigger Pin | | | **66** | Grip, Left |
| **24** | Trigger Spring | | | | |

# BKS Starlight Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **18** | Interrupter | **35** | Extractor |
| **2** | Ejector | **19** | Magazine Catch | **36** | Extractor Pin |
| **3** | Ejector Pin | **20** | Magazine Catch Lock | **37** | Extractor Spring |
| **4** | Hammer with Strut and Pin | **21** | Magazine Catch Spring | **38** | Firing Pin |
| **5** | Hammer Spring | **22** | Magazine Safety | **39** | Firing Pin Retaining Pin |
| **6** | Hammer Spring Plunger | **23** | Thumb Safety | **40** | Firing Pin Spring |
| **7** | Hammer Pin | **24** | Safety Plunger | **41** | Rear Sight |
| **8** | Sear | **25** | Safety Spring | **42** | Barrel Bushing |
| **9** | Sear Pin | **26** | Slide Stop | **43** | Recoil Spring Guide |
| **10** | Sear Spring | **27** | Slide Stop Screw Button | **44** | Recoil Spring Guide Washer |
| **11** | Sear Spring Retaining Pin | **28** | Magazine Tube | **45** | Recoil Spring |
| **12** | Trigger | **29** | Magazine Follower | **46** | Recoil Spring Guide Head |
| **13** | Trigger Pin | **30** | Magazine Spring | **47** | Grip, Right |
| **14** | Trigger Plunger Spring | **31** | Magazine Floorplate | **48** | Grip, Left |
| **15** | Trigger Plunger | **32** | Magazine Floorplate Catch | **49** | Grip Screws |
| **16** | Sear Bar | **33** | Barrel | | |
| **17** | Sear Bar Pin | **34** | Slide | | |

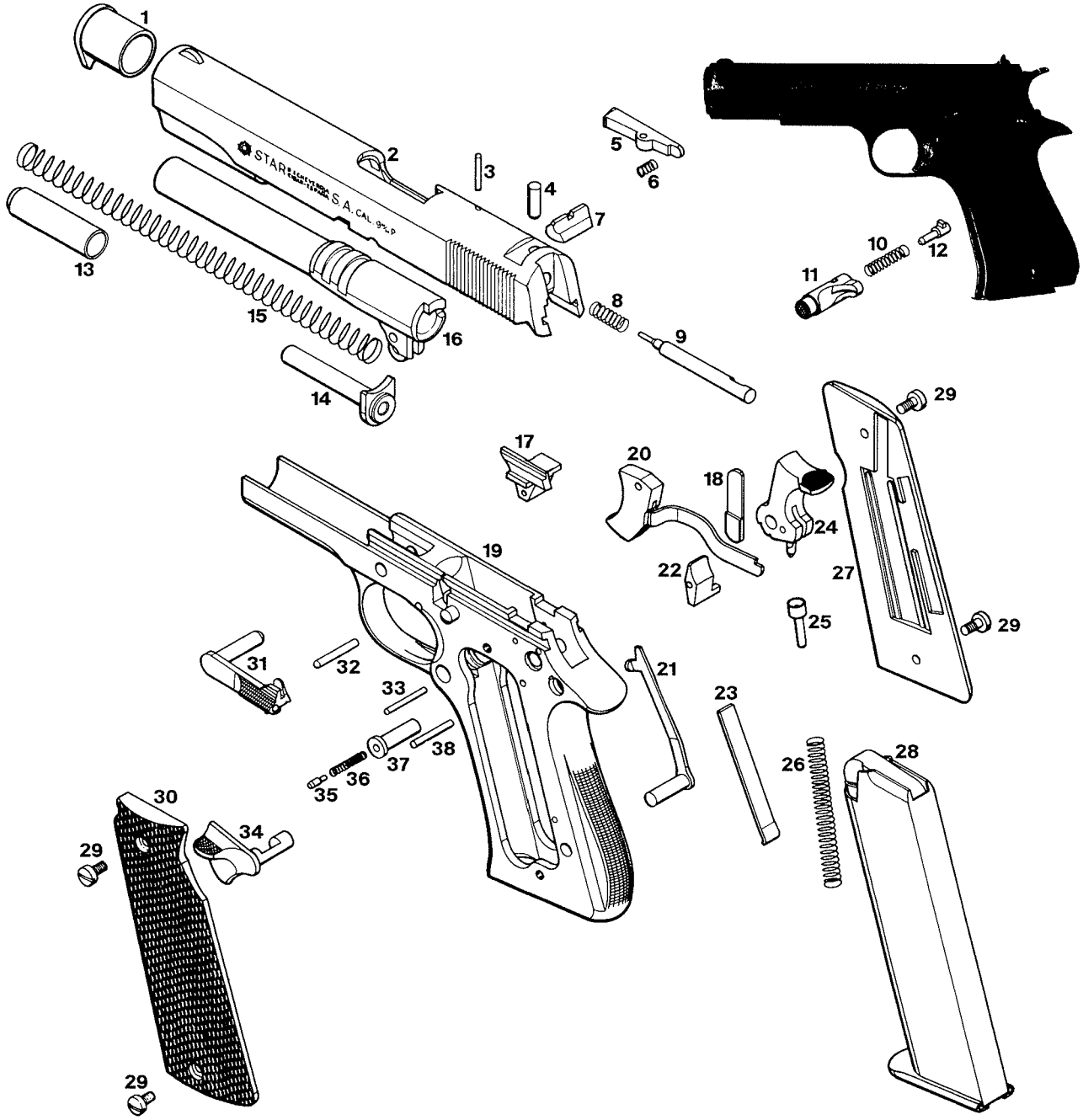
# BM and BKM Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **20** | Trigger Plunger | **39** | Ejector |
| **2** | Barrel | **21** | Sear Bar | **40** | Ejector Pin |
| **3** | Barrel Link | **22** | Sear Bar Pin | **41** | Firing Pin |
| **4** | Barrel Link Pin | **23** | Disconnector | **42** | Firing Pin Spring |
| **5** | Slide | **24** | Trigger Pin Retaining Plunger | **43** | Firing Pin Retaining Pin |
| **6** | Hammer | **25** | Magazine Catch | **44** | Extractor |
| **7** | Hammer Strut | **26** | Magazine Catch Lock | **45** | Extractor Pin |
| **8** | Hammer Strut Pin | **27** | Magazine Catch Lock Spring | **46** | Extractor Spring |
| **9** | Hammer Spring Plunger | **28** | Magazine Catch Assembly | **47** | Barrel Bushing |
| **10** | Hammer Spring | **29** | Magazine Satety | **48** | Recoil Spring Guide |
| **11** | Hammer Pin | **30** | Thumb Safety | **49** | Recoil Spring Guide Washer |
| **12** | Sear | **31** | Thumb Safety Plunger | **50** | Recoil Spring |
| **13** | Sear Pin | **32** | Thumb Safety Plunger Spring | **51** | Recoil Spring Guide Head |
| **14** | Sear Spring | **33** | Slide Stop | **52** | Recoil Spring Assembly |
| **15** | Sear Spring Retaining Pin | **34** | Slide Stop Plunger | **53** | Rear Sight |
| **16** | Trigger Assembly | **35** | Slide Stop Plunger Spring | **54** | Grips |
| **17** | Trigger | **36** | Slide Stop Plunger Pin | **55** | Grip Screws |
| **18** | Trigger Pin | **37** | Slide Stop Assembly | **56** | Magazine Assembly |
| **19** | Trigger Plunger Spring | **38** | Slide Stop Screw Button | | |

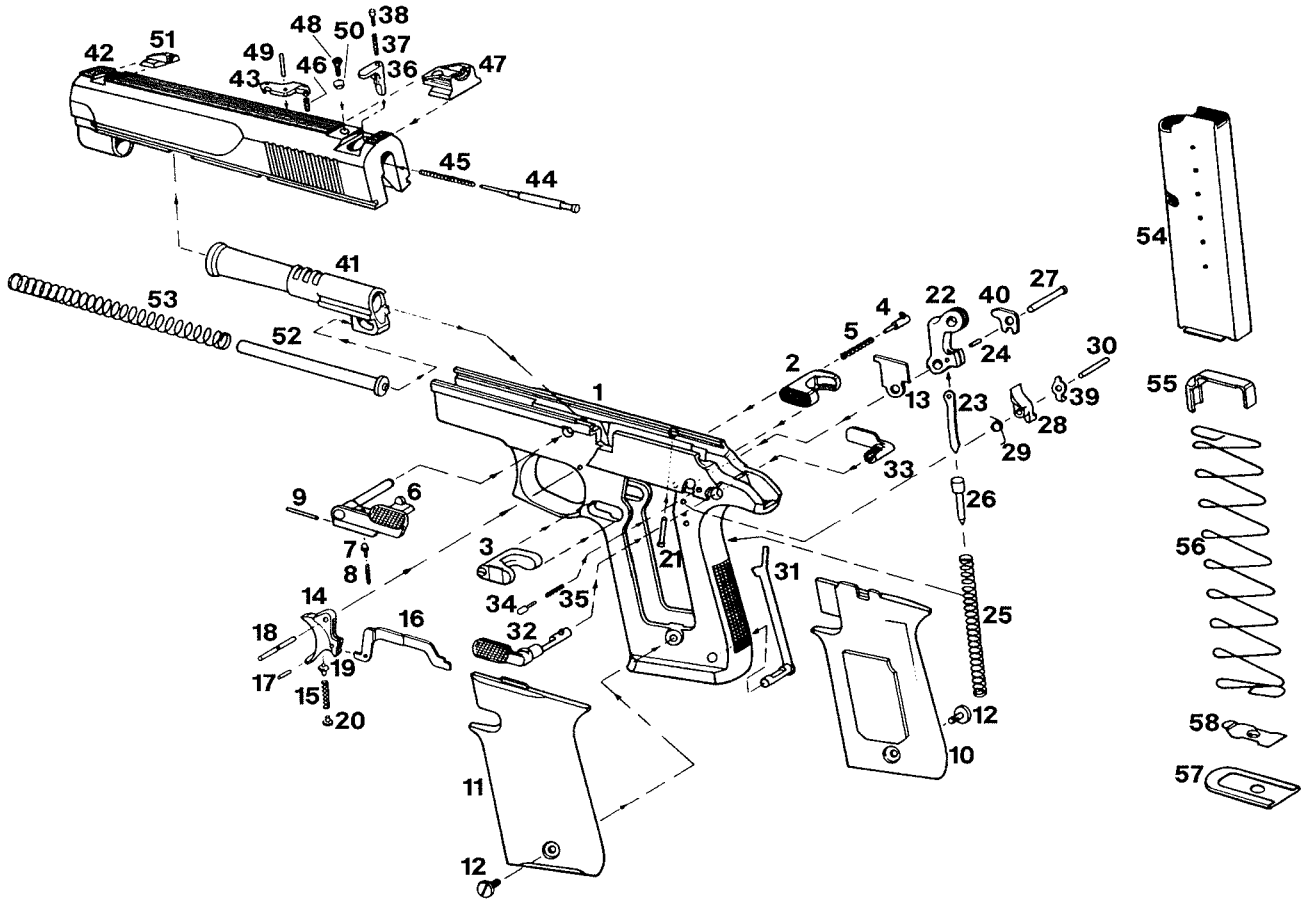
# BS Auto

*Courtesy of Dennis Riordan*



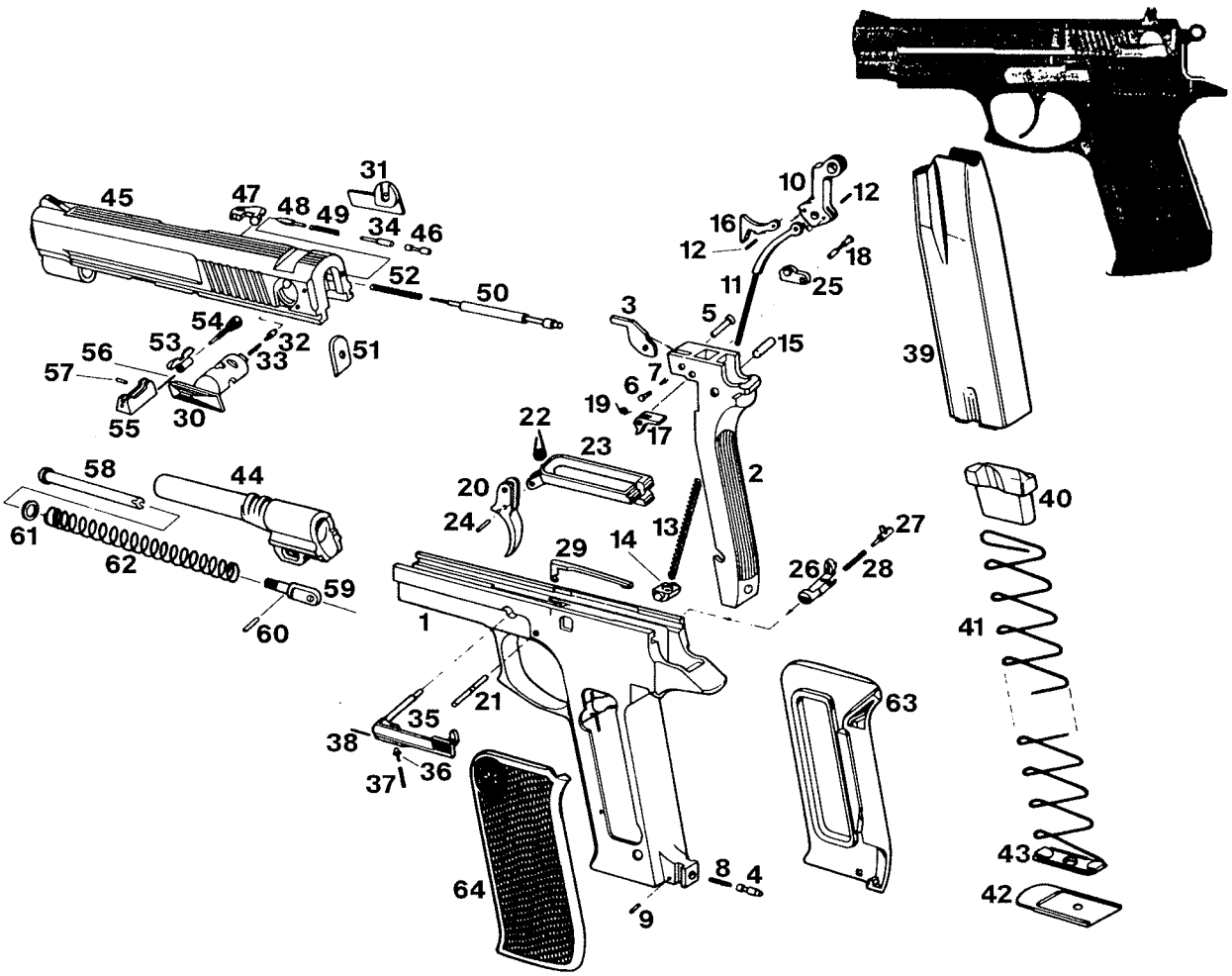

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **14** | Recoil Spring Guide | **27** | Grip, Right |
| **2** | Slide | **15** | Recoil Spring | **28** | Magazine Assembly |
| **3** | Extractor Pin | **16** | Barrel with Link and Pin | **29** | Grip Screws |
| **4** | Firing Pin Retaining Pin | **17** | Ejector | **30** | Grip, Left |
| **5** | Extractor | **18** | Disconnector | **31** | Slide Stop |
| **6** | Extractor Spring | **19** | Frame | **32** | Trigger Pin |
| **7** | Rear Sight | **20** | Trigger with Sear Bar | **33** | Ejector Pin |
| **8** | Firing Pin Spring | **21** | Magazine Safety | **34** | Thumb Safety |
| **9** | Firing Pin | **22** | Sear | **35** | Safety Plunger |
| **10** | Magazine Catch Lock Spring | **23** | Sear Spring | **36** | Safety Spring |
| **11** | Magazine Catch | **24** | Hammer with Strut and Pin | **37** | Hammer Pin |
| **12** | Magazine Catch Lock | **25** | Hammer Spring Plunger | **38** | Sear Pin |
| **13** | Recoil Spring Plug | **26** | Hammer Spring | | |

# Firestar Auto



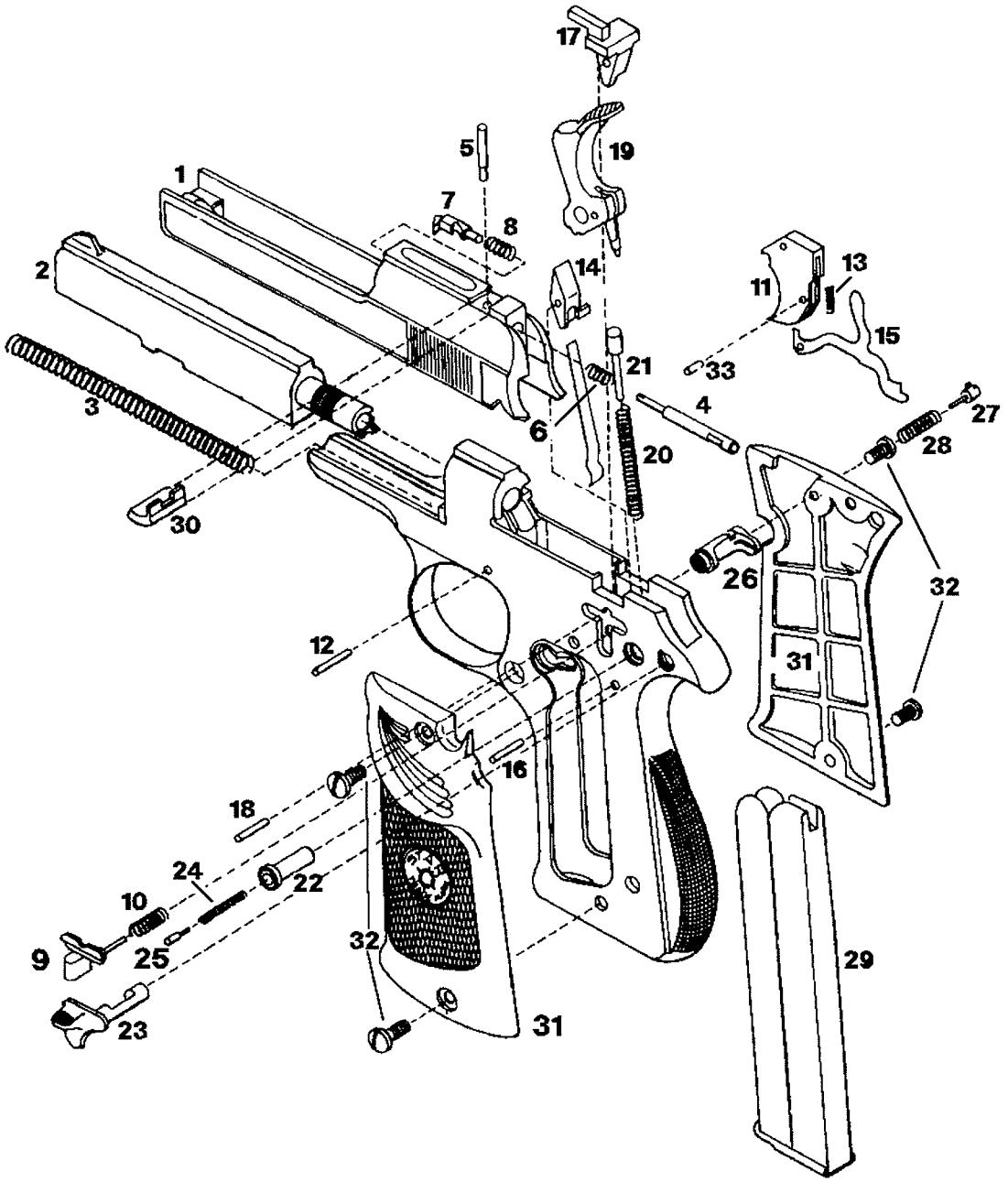

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **21** | Interruptor | **41** | Barrel |
| **2** | Magazine Catch Body, Right | **22** | Hammer Body | **42** | Slide |
| **3** | Magazine Catch Body, Left | **23** | Hammer Bar | **43** | Extractor |
| **4** | Magazine Catch Lock | **24** | Hammer Bar Axis | **44** | Firing Pin |
| **5** | Magazine Catch Spring | **25** | Hammer Spring | **45** | Firing Pin Spring |
| **6** | Slide Stop | **26** | Hammer Spring Plunger | **46** | Extractor Spring |
| **7** | Slide Stop Plunger | **27** | Hammer Axis | **47** | Rear Sight |
| **8** | Slide Stop Plunger Spring | **28** | Sear | **48** | Rear Sight Screw |
| **9** | Slide Stop Plunger Retaining Pin | **29** | Sear Spring | **49** | Extractor Axis |
| **10** | Grip, Right | **30** | Sear Axis | **50** | Rear Sight Screw Washer |
| **11** | Grip, Left | **31** | Magazine Safety | **51** | Front Sight |
| **12** | Grip Screws | **32** | Thumb Safety | **52** | Recoil Spring Guide |
| **13** | Ejector | **33** | Thumb Safety Wing | **53** | Recoil Spring |
| **14** | Trigger Body | **34** | Thumb Safety Plunger | **54** | Magazine Tube |
| **15** | Trigger Spring | **35** | Thumb Safety Plunger Spring | **55** | Magazine Follower |
| **16** | Trigger Bar | **36** | Firing Pin Safety | **56** | Magazine Follower Spring |
| **17** | Trigger Bar Pin | **37** | Firing Pin Safety Spring | **57** | Magazine Floorplate |
| **18** | Trigger Axis | **38** | Firing Pin Safety Spring Plunger | **58** | Magazine Floorplate Catch |
| **19** | Trigger Axis Clip | **39** | Sear Pusher | | |
| **20** | Trigger Plunger | **40** | Firing Pin Safety Pusher | | |

# Model F Auto



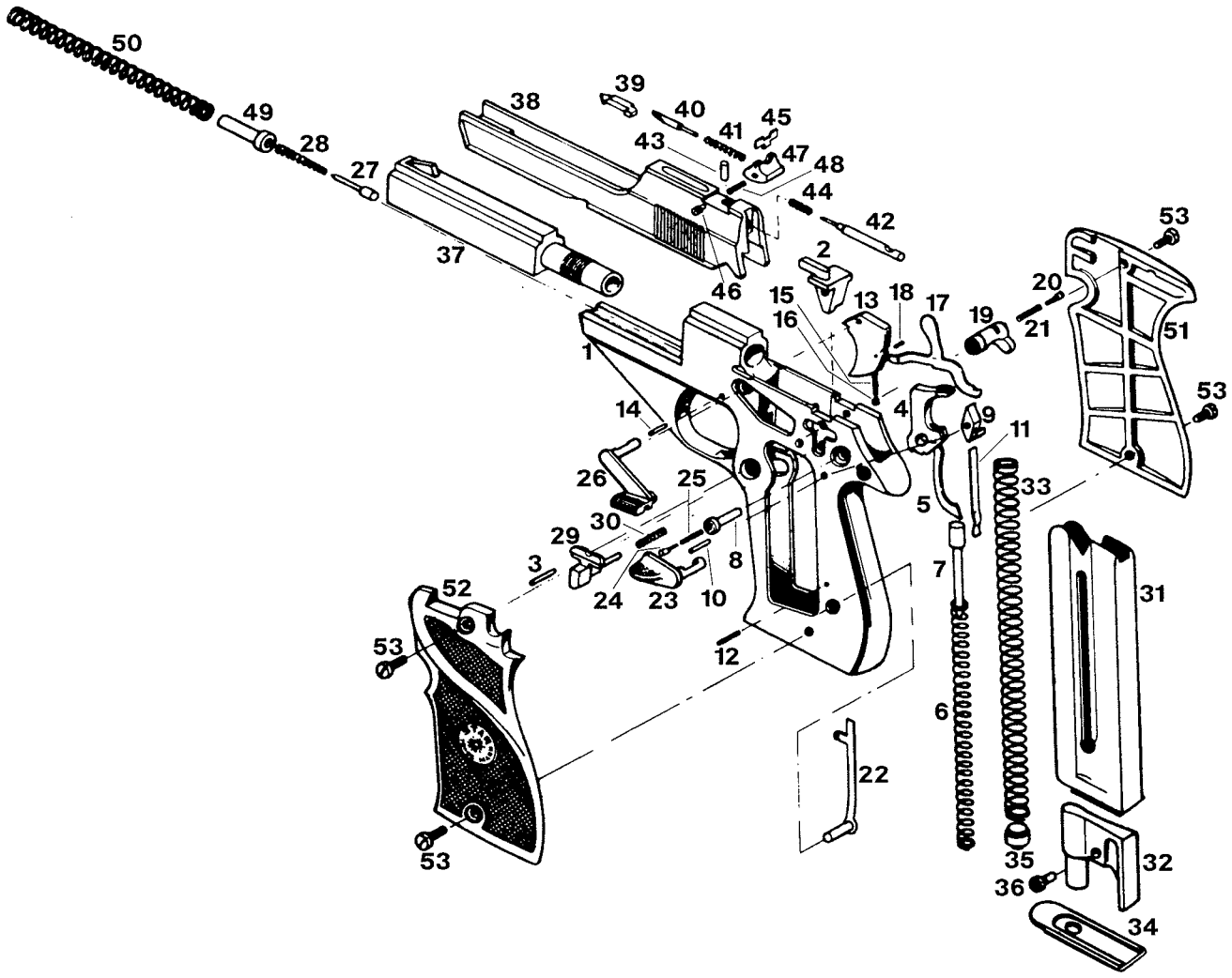

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **25** | Interruptor | **43** | Magazine Floorplate Catch |
| **2** | Backstrap | **26** | Magazine Catch | **44** | Barrel |
| **3** | Ejector | **27** | Magazine Catch Lock | **45** | Slide |
| **4** | Backstrap Retaining Plunger | **28** | Magazine Catch Lock Spring | **46** | Housing Plug Plunger |
| **5** | Ejector Pin | **29** | Magazine Safety | **47** | Extractor |
| **6** | Ejector Friction Plunger | **30** | Ambidextrous Thumb Safety | **48** | Extractor Plunger |
| **7** | Ejector Friction Plunger Spring | **31** | Ambidextrous Thumb Safety Wing, Right | **49** | Extractor Plunger Spring |
| **8** | Backstrap Retaining Plunger Spring | **32** | Ambidextrous Thumb Safety Retaining Plunger | **50** | Firing Pin |
| **9** | Backstrap Retaining Plunger Pin | **33** | Ambidextrous Thumb Safety Retaining Plunger Spring | **51** | Firing Pin Retainer |
| **10** | Hammer | **34** | Ambidextrous Thumb Safety Positioning Plunger | **52** | Firing Pin Spring |
| **11** | Hammer Bar | **35** | Slide Stop | **53** | Rear Sight |
| **12** | Hammer Pins | **36** | Slide Stop Plunger | **54** | Rear Sight Windage Spindle |
| **13** | Hammer Spring | **37** | Slide Stop Plunger Spring | **55** | Rear Sight Base |
| **14** | Hammer Spring Support | **38** | Slide Stop Plunger Elastic Retaining Pin | **56** | Rear Sight Windage Spindle Spring |
| **15** | Hammer Axis | **39** | Magazine Tube | **57** | Rear Sight Windage Spindle Retaining Pin |
| **16** | Hammer Lock | **40** | Magazine Follower | **58** | Recoil Spring Guide |
| **17** | Sear | **41** | Magazine Follower Spring | **59** | Recoil Spring Guide Coupling |
| **18** | Sear Axis | **42** | Magazine Floorplate | **60** | Recoil Spring Guide Coupling Locking Pin |
| **19** | Sear Spring | | | **61** | Recoil Spring Guide Washer |
| **20** | Trigger | | | **62** | Recoil Spring |
| **21** | Trigger Pin | | | **63** | Grip, Right |
| **22** | Trigger Spring | | | **64** | Grip, Left |
| **23** | Trigger Bar | | | | |
| **24** | Trigger Bar Pin | | | | |

# Model 30M Auto



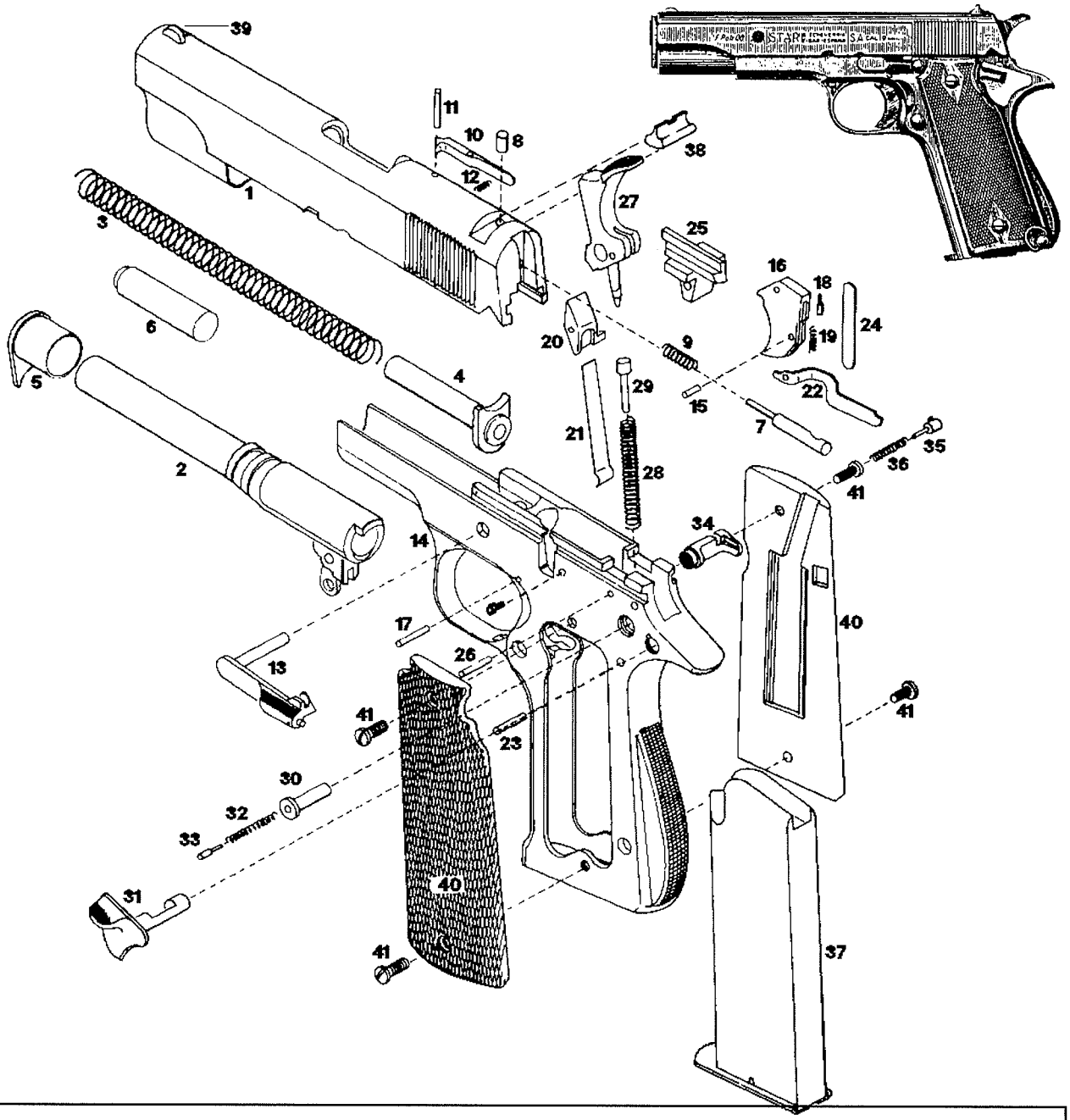

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Sear Pin | **31** | Grip |
| **2** | Barrel with Front Sight | **17** | Ejector | **32** | Grip Screws |
| **3** | Recoil Spring | **18** | Ejector Pin | **33** | Sear Bar Pin |
| **4** | Firing Pin | **19** | Hammer with Strut and Pin | **Parts Not Shown** | |
| **5** | Firing Pin Retaining Pin | **20** | Hammer Spring | | Extractor Plunger |
| **6** | Firing Pin Spring | **21** | Hammer Spring Plunger | | Front Sight Screw |
| **7** | Extractor | **22** | Hammer Pin | | Hammer Strut |
| **8** | Extractor Spring | **23** | Thumb Safety | | Hammer Strut Pin |
| **9** | Slide Retainer | **24** | Safety Spring | | Rear Sight Screw |
| **10** | Slide Retainer Spring | **25** | Safety Plunger | | Sear Spring |
| **11** | Trigger | **26** | Magazine Catch | | Slide Stop |
| **12** | Trigger Pin | **27** | Magazine Catch Lock | | Trigger Plunger |
| **13** | Trigger Plunger Spring | **28** | Magazine Catch Lock Spring | | |
| **14** | Sear | **29** | Magazine Assembly | | |
| **15** | Sear Bar | **30** | Rear Sight | | |

# Model FM Auto



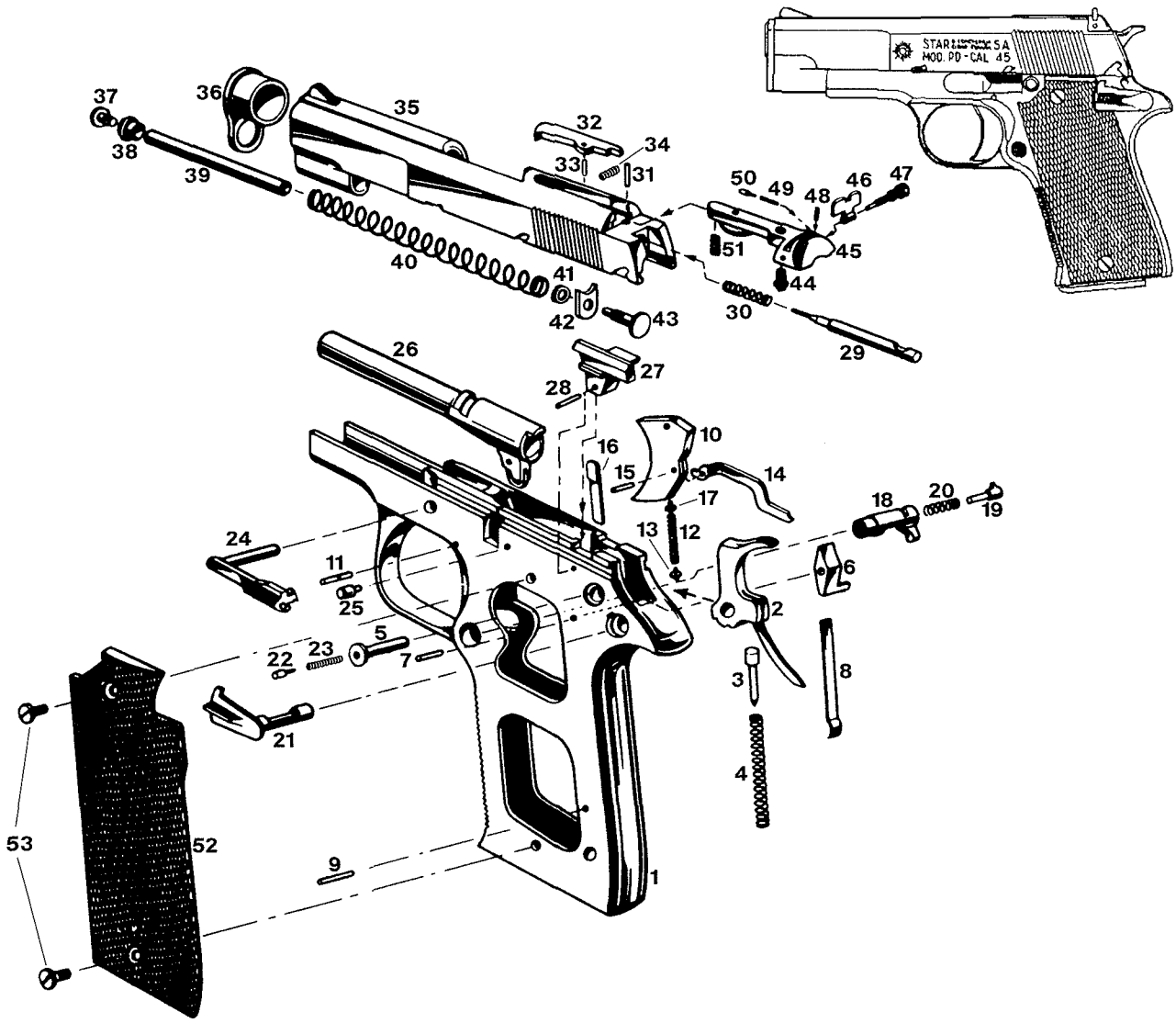

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **19** | Magazine Catch | **37** | Barrel |
| **2** | Ejector | **20** | Magazine Catch Lock | **38** | Slide |
| **3** | Ejector Pin | **21** | Magazine Catch Spring | **39** | Extractor |
| **4** | Hammer with Strut and Pin | **22** | Magazine Safety | **40** | Extractor Plunger |
| **5** | Hammer Strut | **23** | Thumb Safety | **41** | Extractor Plunger Spring |
| **6** | Hammer Spring | **24** | Safety Plunger | **42** | Firing Pin |
| **7** | Hammer Spring Plunger | **25** | Safety Spring | **43** | Firing Pin Retaining Pin |
| **8** | Hammer Spring Guide | **26** | Slide Stop | **44** | Firing Pin Spring |
| **9** | Sear | **27** | Slide Stop Plunger | **45** | Rear Sight Blade |
| **10** | Sear Pin | **28** | Slide Stop Plunger Spring | **46** | Rear Sight Screw |
| **11** | Sear Spring | **29** | Slide Retainer | **47** | Rear Sight Base |
| **12** | Sear Spring Retaining Pin | **30** | Slide Retainer Spring | **48** | Rear Sight Spring |
| **13** | Trigger | **31** | Magazine Tube | **49** | Recoil Spring Guide |
| **14** | Trigger Pin | **32** | Magazine Follower | **50** | Recoil Spring |
| **15** | Trigger Plunger Spring | **33** | Magazine Follower Spring | **51** | Grip, Right |
| **16** | Trigger Plunger | **34** | Magazine Floorplate | **52** | Grip, Left |
| **17** | Sear Bar | **35** | Magazine Floorplate Release | **53** | Grip Screws |
| **18** | Sear Bar Pin | **36** | Magazine Follower Button | | |

# Model P, A and B Auto



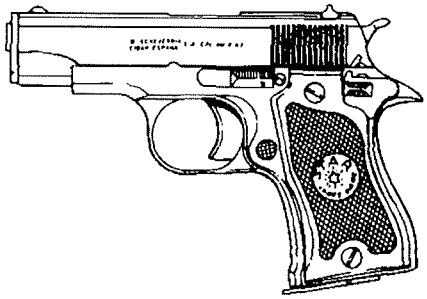
| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Sear Bar Pin | **29** | Hammer Spring Plunger |
| **2** | Barrel with Link and Pin | **16** | Trigger | **30** | Hammer Pin |
| **3** | Recoil Spring | **17** | Trigger Pin | **31** | Thumb Safety |
| **4** | Recoil Spring Guide | **18** | Trigger Plunger | **32** | Safety Spring |
| **5** | Barrel Bushing | **19** | Trigger Plunger Spring | **33** | Safety Plunger |
| **6** | Recoil Spring Plug | **20** | Sear | **34** | Magazine Catch |
| **7** | Firing Pin | **21** | Sear Spring | **35** | Magazine Catch Lock |
| **8** | Firing Pin Retaining Pin | **22** | Sear Bar | **36** | Magazine Catch Lock Spring |
| **9** | Firing Pin Spring | **23** | Sear Pin | **37** | Magazine Assembly |
| **10** | Extractor | **24** | Disconnector | **38** | Rear Sight |
| **11** | Extractor Pin | **25** | Ejector | **39** | Front Sight |
| **12** | Extractor Spring | **26** | Ejector Pin | **40** | Grips |
| **13** | Slide Stop | **27** | Hammer with Strut and Pin | **41** | Grip Screws |
| **14** | Slide Stop Plunger Screw | **28** | Hammer Spring | | |

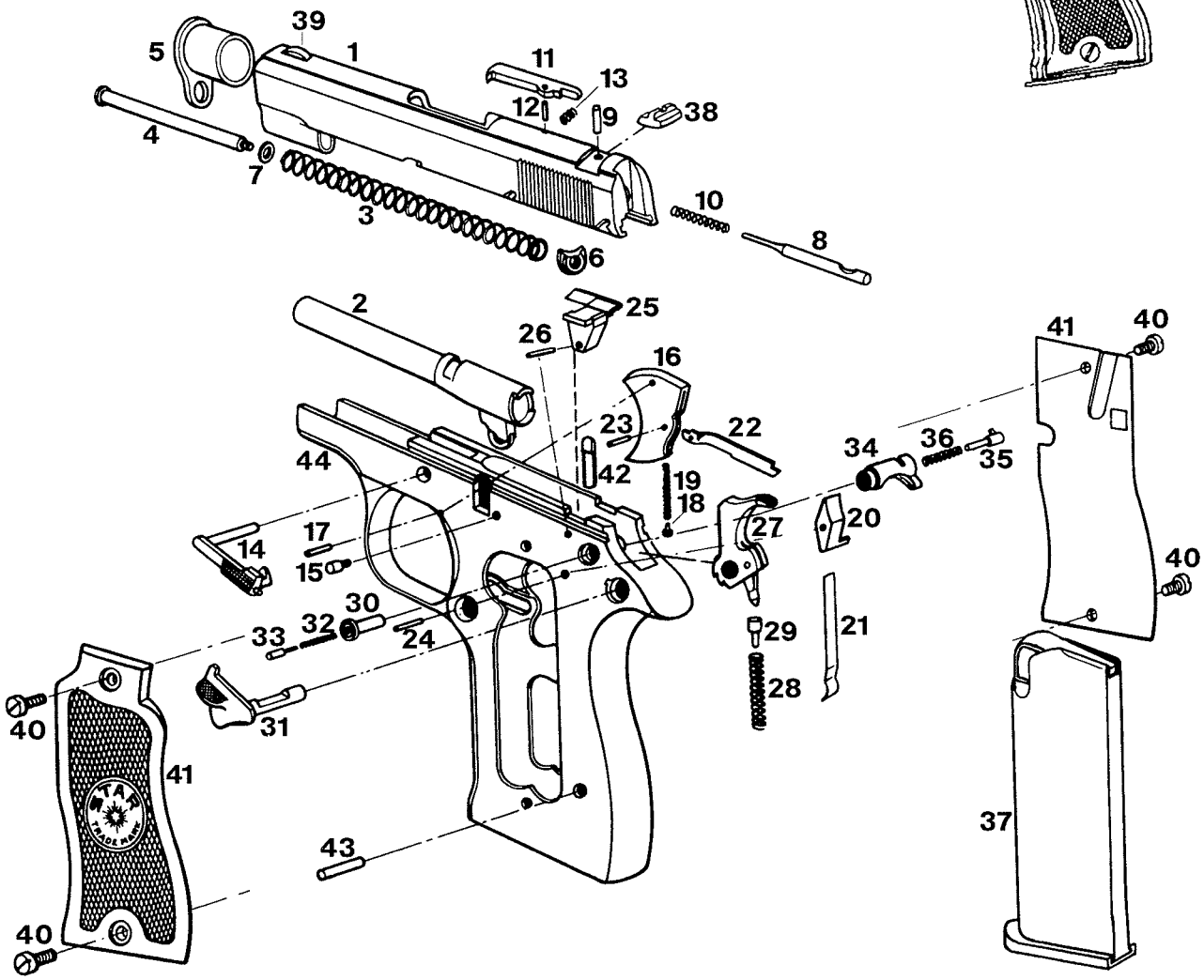
# PD Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **22** | Thumb Safety Plunger | **42** | Recoil Spring Guide Buffer |
| **2** | Hammer and Strut | **23** | Safety Plunger Spring | **43** | Recoil Spring Guide Head |
| **3** | Hammer Spring Plunger | **24** | Slide Stop | **44** | Rear Sight Elevation Screw |
| **4** | Hammer Spring | **25** | Slide Stop Screw Button | **45** | Rear Sight Base |
| **5** | Hammer Pin | **26** | Barrel with Link and Pin | **46** | Rear Sight Leaf |
| **6** | Sear | **27** | Ejector | **47** | Rear Sight Windage Spindle |
| **7** | Sear Pin | **28** | Ejector Pin | **48** | Rear Sight Windage Spindle Retaining Pin |
| **8** | Sear Spring | **29** | Firing Pin | **49** | Rear Sight Windage Spindle Plunger Spring |
| **9** | Sear Spring Retaining Pin | **30** | Firing Pin Spring | **50** | Rear Sight Windage Spindle Plunger |
| **10** | Trigger | **31** | Firing Pin Retaining Pin | **51** | Rear Sight Elevation Spring |
| **11** | Trigger Pin | **32** | Extractor | **52** | Grips |
| **12** | Trigger Plunger Spring | **33** | Extractor Pin | **53** | Grip Screws |
| **13** | Trigger Plunger | **34** | Extractor Spring | **Parts Not Shown** | |
| **14** | Sear Bar | **35** | Slide with Front Sight | | Slide Stop Plunger |
| **15** | Sear Bar Pin | **36** | Barrel Bushing | | Slide Stop Plunger Spring |
| **16** | Disconnector | **37** | Recoil Spring Guide Plug | | Slide Stop Plunger Pin |
| **17** | Trigger Pin Retaining Plunger | **38** | Recoil Spring Guide Washer | | |
| **18** | Magazine Catch | **39** | Recoil Spring Guide | | |
| **19** | Magazine Catch Lock | **40** | Recoil Spring | | |
| **20** | Magazine Catch Lock Spring | **41** | Recoil Spring Guide Buffer Bearing Washer | | |
| **21** | Thumb Safety | | | | |

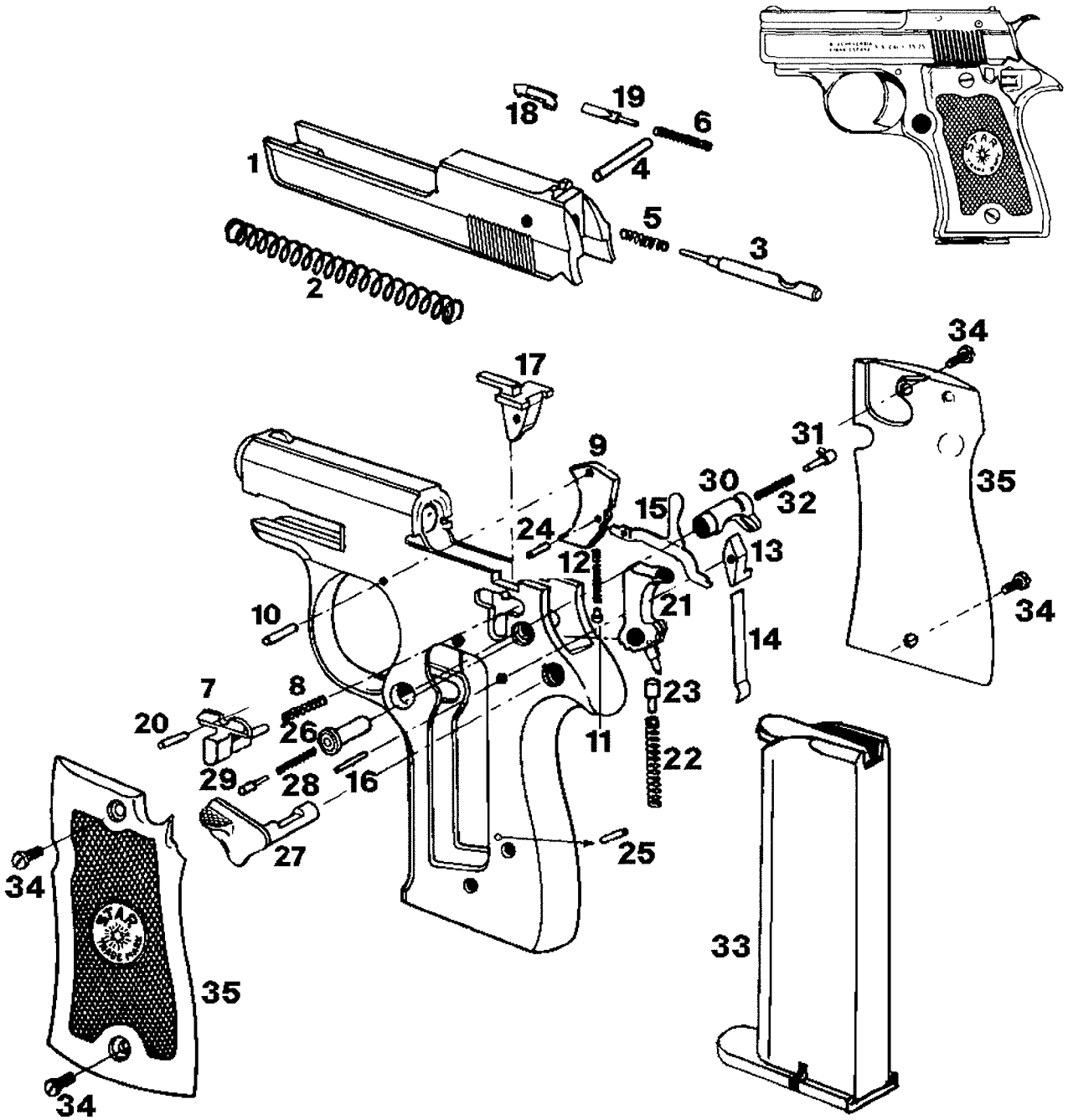
# Starfire Auto (also Firearms International Model D)






| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **16** | Trigger | **31** | Thumb Safety |
| **2** | Barrel with Link and Pin | **17** | Trigger Pin | **32** | Safety Spring |
| **3** | Recoil Spring | **18** | Trigger Plunger | **33** | Safety Plunger |
| **4** | Recoil Spring Guide | **19** | Trigger Plunger Spring | **34** | Magazine Catch |
| **5** | Barrel Bushing | **20** | Sear | **35** | Magazine Catch Lock |
| **6** | Recoil Spring Guide Head | **21** | Sear Spring | **36** | Magazine Catch Lock Spring |
| **7** | Recoil Spring Guide Washer | **22** | Sear Bar | **37** | Magazine Assembly |
| **8** | Firing Pin | **23** | Sear Bar Pin | **38** | Rear Sight |
| **9** | Firing Pin Retaining Pin | **24** | Sear Pin | **39** | Front Sight |
| **10** | Firing Pin Spring | **25** | Ejector | **40** | Grip Screws |
| **11** | Extractor | **26** | Ejector Pin | **41** | Grips |
| **12** | Extractor Pin | **27** | Hammer with Strut and Pin | **42** | Disconnector |
| **13** | Extractor Spring | **28** | Hammer Spring | **43** | Sear Spring Retaining Pin |
| **14** | Slide Stop | **29** | Hammer Spring Plunger | **44** | Frame |
| **15** | Slide Stop Plunger Screw | **30** | Hammer Pin | | |

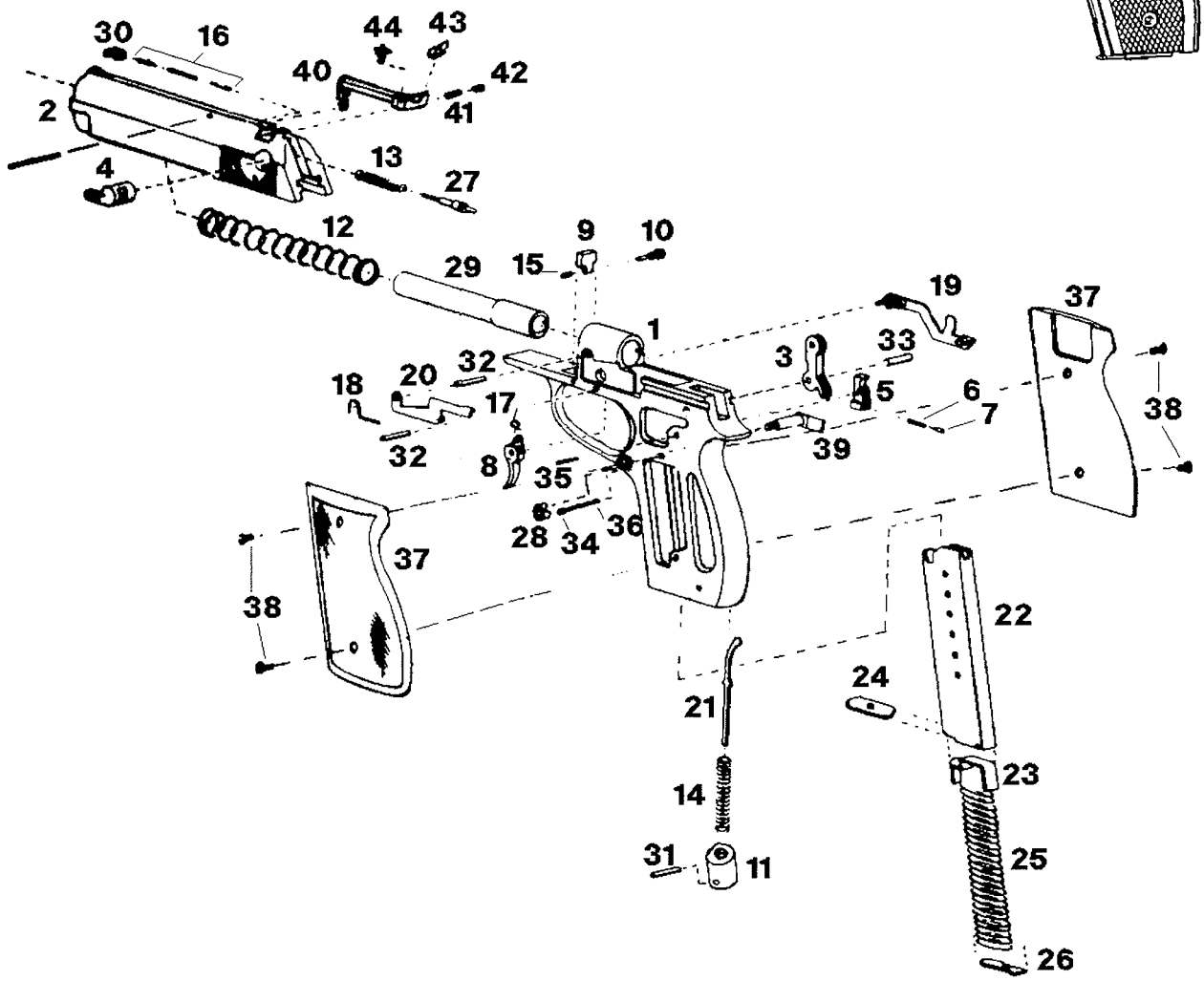
# Starlet Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Sear | **25** | Hammer Spring Pin |
| **2** | Recoil Spring | **14** | Sear Spring | **26** | Hammer Pin |
| **3** | Firing Pin | **15** | Sear Bar | **27** | Thumb Safety |
| **4** | Firing Pin Retaining Pin | **16** | Sear Pin | **28** | Safety Spring |
| **5** | Firing Pin Spring | **17** | Ejector | **29** | Safety Plunger |
| **6** | Extractor Spring | **18** | Extractor | **30** | Magazine Catch |
| **7** | Slide Retainer | **19** | Extractor Plunger | **31** | Magazine Catch Lock |
| **8** | Slide Retainer Spring | **20** | Ejector Pin | **32** | Magazine Catch Lock Spring |
| **9** | Trigger | **21** | Hammer with Strut and Pin | **33** | Magazine Assembly |
| **10** | Trigger Pin | **22** | Hammer Spring | **34** | Grip Screws |
| **11** | Trigger Plunger | **23** | Hammer Spring Plunger | **35** | Grips |
| **12** | Trigger Plunger Spring | **24** | Hammer Connector Pin | | |

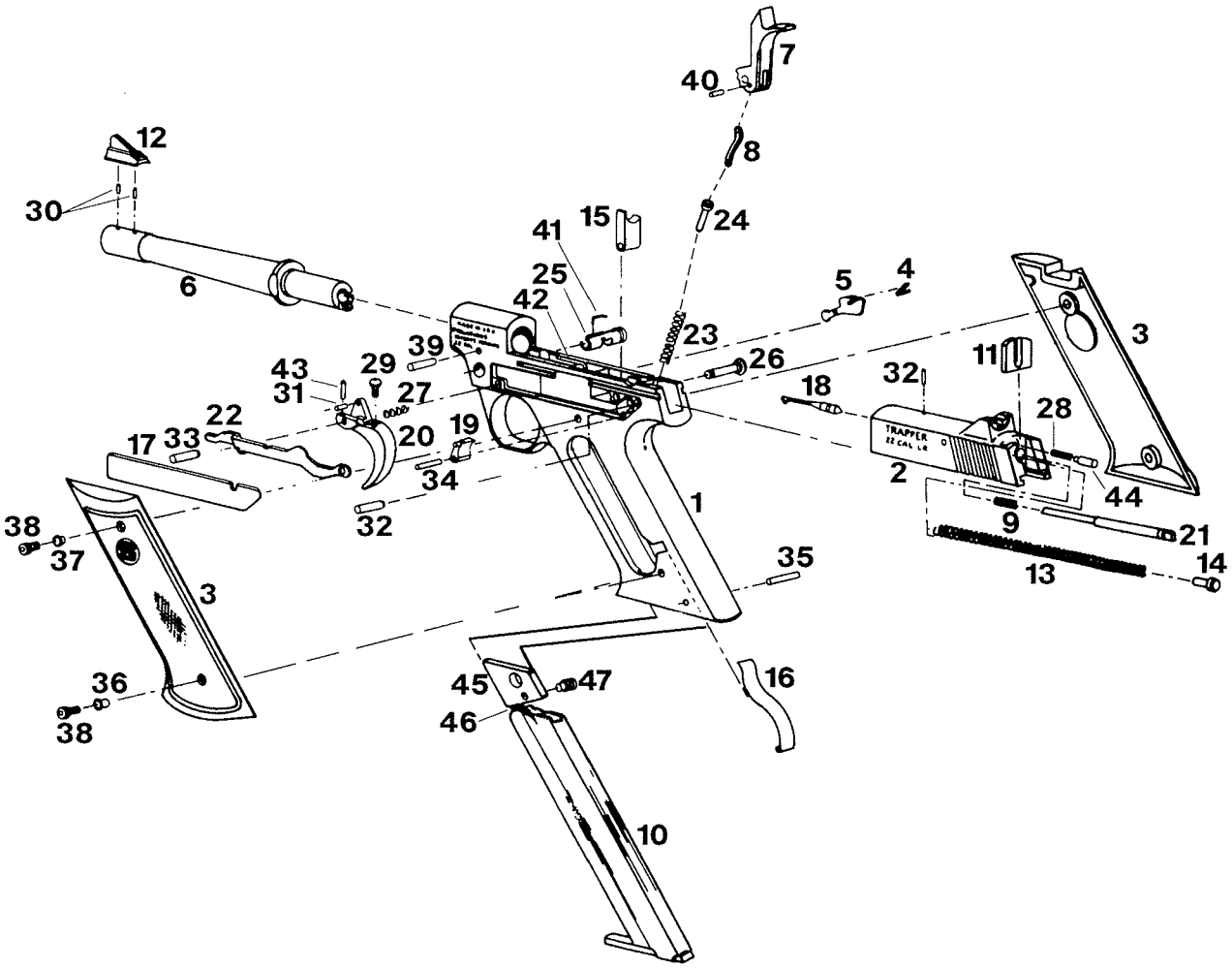
# Model 400 Mk. II Auto





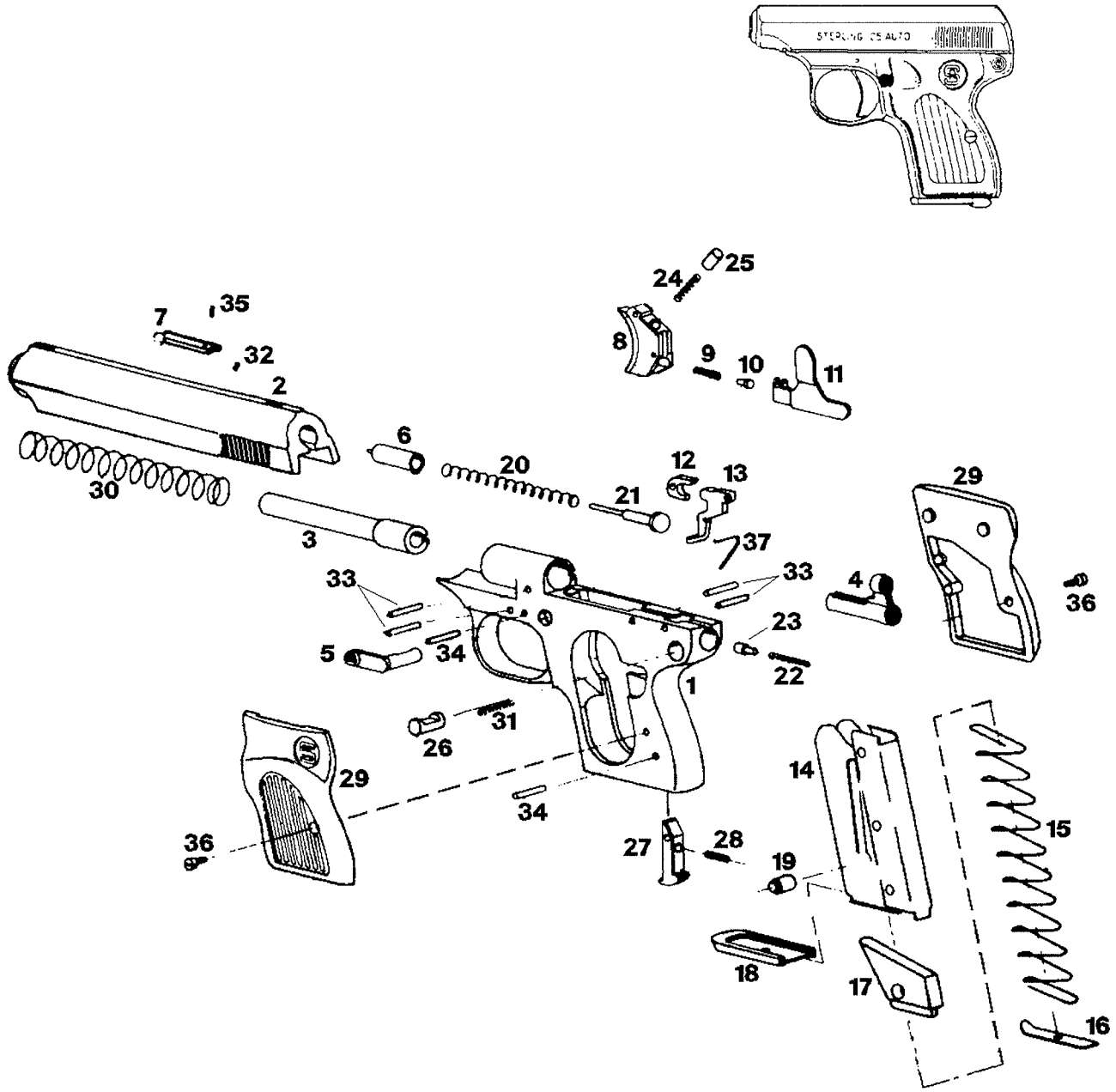

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Trigger Bar Spring | **33** | Hammer Pin |
| **2** | Slide | **18** | Hold-Open Spring | **34** | Magazine Release Button Plunger |
| **3** | Hammer | **19** | Trigger Bar | **35** | Sear Pin |
| **4** | Safety | **20** | Hold-Open/Ejector | **36** | Magazine Release Button Plunger Spring |
| **5** | Sear | **21** | Hammer Strut | **37** | Grips |
| **6** | Sear Spring | **22** | Magazine | **38** | Grip Screws |
| **7** | Follower | **23** | Magazine Follower | **39** | Magazine Release Arm and Stud Assembly |
| **8** | Trigger | **24** | Magazine Floorplate Catch | **40** | Rear Sight Base |
| **9** | Takedown Block | **25** | Magazine Spring | **41** | Rear Sight Windage Spring |
| **10** | Takedown Shaft | **26** | Magazine Floorplate | **42** | Rear Sight Windage Screw |
| **11** | Mainspring Seat | **27** | Firing Pin | **43** | Rear Sight Blade |
| **12** | Recoil Spring | **28** | Magazine Release Button | **44** | Rear Sight Elevation Screw |
| **13** | Firing Pin Spring | **29** | Barrel | | |
| **14** | Mainspring | **30** | Extractor | | |
| **15** | Takedown Spring | **31** | Mainspring Seat Pin | | |
| **16** | Extractor Spring and Followers | **32** | Trigger Pin | | |

# Model 300 and 302 Auto



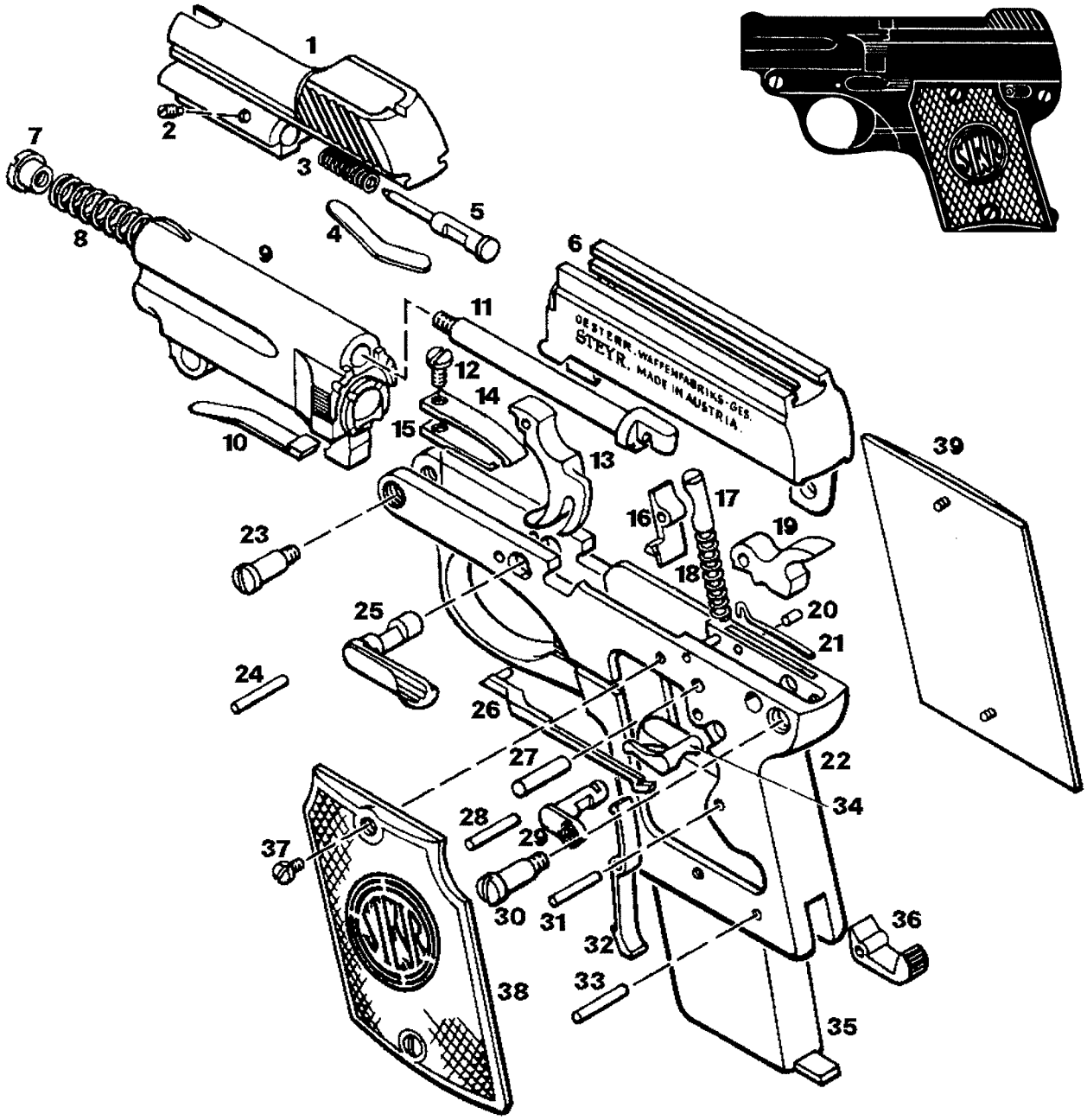

| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver | **17** | Sideplate | **32** | Hammer |
| **2** | Slide | **18** | Extractor | **33** | Trigger Pin |
| **3** | Grips | **19** | Sear | **34** | Sear |
| **4** | Slide Hold-Open Latch Spring | **20** | Trigger | **35** | Magazine Locating Pins |
| **5** | Slide Hold-Open Latch | **21** | Firing Pin | **36** | Grip Screw Bushings, Lower |
| **6** | Barrel | **22** | Trigger Bar | **37** | Grip Screw Bushings, Upper |
| **7** | Hammer | **23** | Hammer Spring | **38** | Grip Screws |
| **8** | Hammer Strut | **24** | Hammer Spring Follower | **39** | Banner Receiver Pin |
| **9** | Firing Pin Spring | **25** | Safety Pin | **40** | Hammer Strut Pin |
| **10** | Magazine Body | **26** | Stop Lug Pin | **41** | Safety Friction Pin |
| **11** | Hammer Plate | **27** | Trigger | **42** | Ejector |
| **12** | Front Sight | **28** | Hammer Plate Springs | **43** | Trigger Bar Support Pin |
| **13** | Recoil Spring | **29** | Front Trigger Adjustable Screw | **44** | Hammer Plate Pin |
| **14** | Recoil Spring Follower | **30** | Front Sight Pins | **45** | Magazine Follower |
| **15** | Stop Lug | **31** | Trigger Disconnector and Extractor Pins | **46** | Magazine Follower Spring |
| **16** | Magazine Retainer Spring | | | **47** | Magazine Follower Pin |

# Model 285 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **14** | Magazine Body | **26** | Disconnector Button |
| **2** | Slide | **15** | Magazine Spring | **27** | Magazine Retainer |
| **3** | Barrel | **16** | Magazine Spring Follower Locking Plate | **28** | Magazine Retainer Spring |
| **4** | Hammer | | | **29** | Grips |
| **5** | Safety | **17** | Magazine Follower | **30** | Barrel Spring |
| **6** | Firing Pin | **18** | Magazine Floorplate | **31** | Disconnect Button Spring |
| **7** | Extractor | **19** | Magazine Loading Button | **32** | Extractor Spring |
| **8** | Trigger | **20** | Firing Pin Spring | **33** | Dowel Pins |
| **9** | Trigger Spring | **21** | Firing Pin Follower | **34** | Magazine Retainer Pin |
| **10** | Trigger Spring Plunger | **22** | Sear Cam Spring | **35** | Extractor Pin |
| **11** | Trigger Bar | **23** | Sear Cam Follower | **36** | Grip Screws |
| **12** | Sear | **24** | Safety Spring | **37** | Sear Spring |
| **13** | Sear Cam | **25** | Safety Follower | | |

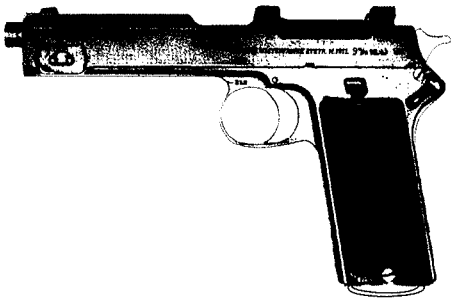
# Model 1912 Auto

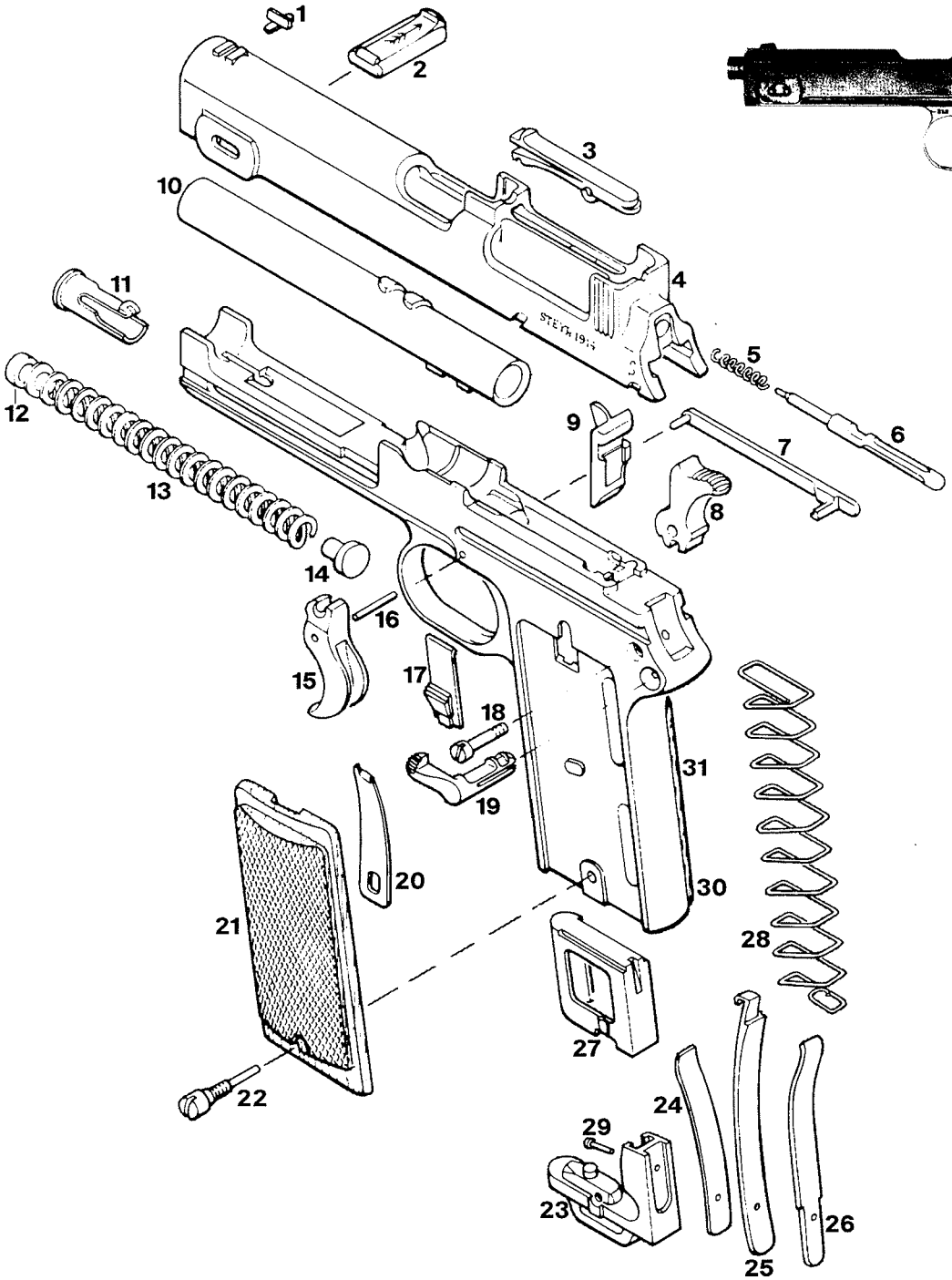



| | | | | | |
|---|---|---|---|---|---|
| **1** | Breechblock | **14** | Barrel Latch Spring | **27** | Hammer Pivot |
| **2** | Firing Pin Retainer | **15** | Trigger Spring | **28** | Sear Pivot |
| **3** | Firing Pin Spring | **16** | Sear | **29** | Safety |
| **4** | Breechblock Tension Spring | **17** | Hammer Spring Assembly | **30** | Upper Frame Retainer |
| **5** | Firing Pin | **18** | Hammer Spring | **31** | Sear/Magazine Catch Spring Pin |
| **6** | Upper Frame | **19** | Hammer | **32** | Sear/Magazine Catch Spring |
| **7** | Recoil Spring Retainer | **20** | Safety Spring Retainer | **33** | Magazine Catch Pivot |
| **8** | Recoil Spring | **21** | Safety Spring | **34** | Disconnector |
| **9** | Barrel | **22** | Frame | **35** | Magazine Assembly |
| **10** | Barrel Spring | **23** | Barrel Pivot | **36** | Magazine Catch |
| **11** | Recoil Spring Guide | **24** | Trigger Pin | **37** | Grip Screws |
| **12** | Spring Retainer | **25** | Barrel Latch | **38** | Left Grip Panel |
| **13** | Trigger | **26** | Trigger Bar | **39** | Right Grip Panel |

# Model 1908 Auto

*Courtesy of Blacksmith Corporation*

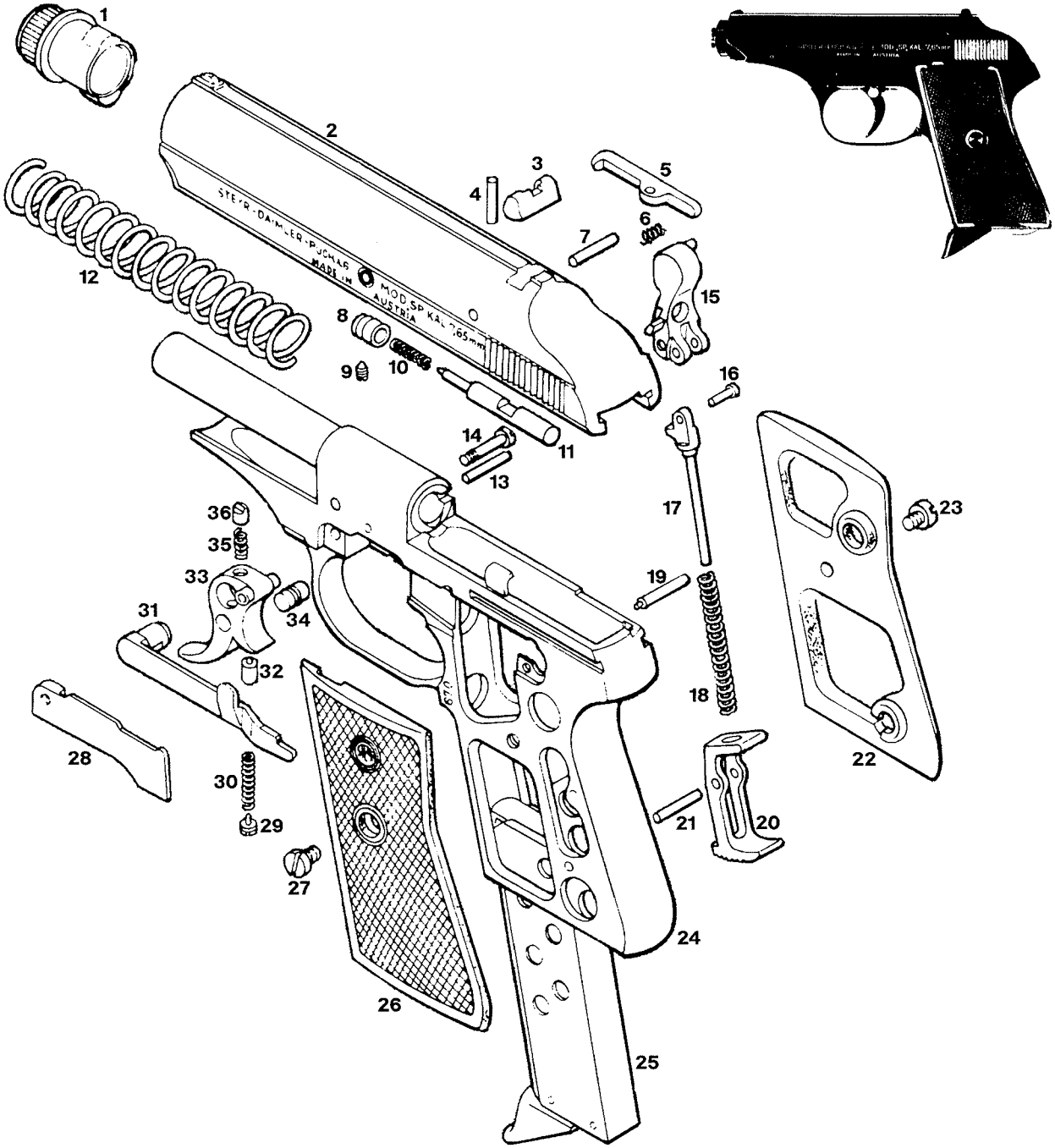





| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **12** | Front Recoil Spring Cap | **23** | Floorplate |
| **2** | Wedge | **13** | Recoil Spring | **24** | Disconnector Spring |
| **3** | Extractor | **14** | Rear Recoil Spring Cap | **25** | Sear and Sear Spring |
| **4** | Slide | **15** | Trigger | **26** | Hammer Spring |
| **5** | Firing Pin Spring | **16** | Trigger Pin | **27** | Magazine Follower |
| **6** | Firing Pin | **17** | Cartridge Release | **28** | Magazine Spring |
| **7** | Trigger Bar | **18** | Hammer Screw | **29** | Spring Retainer Pin |
| **8** | Hammer | **19** | Safety | **30** | Receiver |
| **9** | Ejector and Disconnector | **20** | Cartridge Release Spring | **31** | Right Grip |
| **10** | Barrel | **21** | Left Grip | | |
| **11** | Recoil Spring Retainer | **22** | Grip and Floorplate Screw | | |

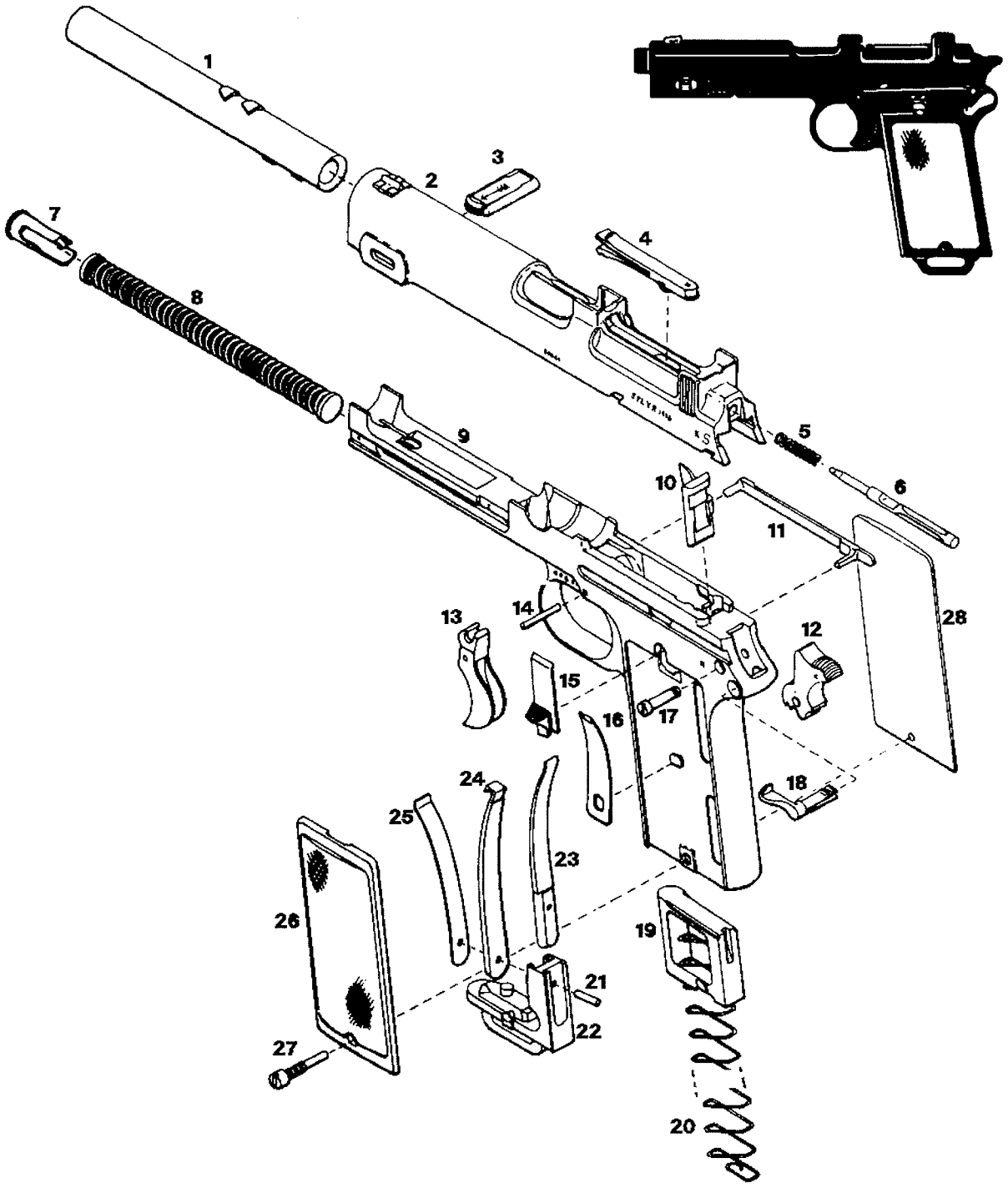
# Model SP Auto

*Courtesy of Blacksmith Corporation*



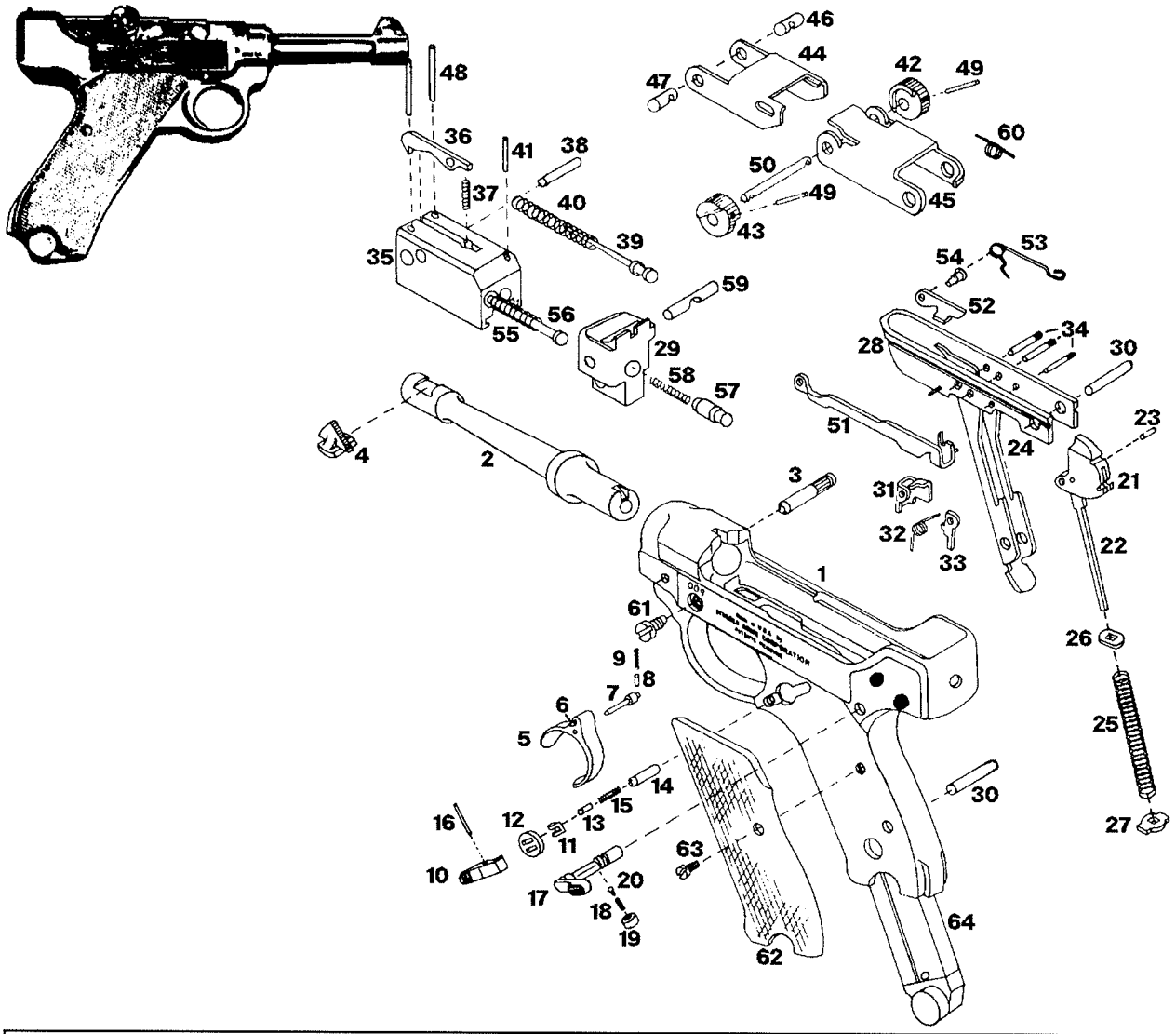

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Bushing | **13** | Trigger Pin | **25** | Magazine Assembly |
| **2** | Slide | **14** | Sideplate Screw | **26** | Left Grip |
| **3** | Rear Sight | **15** | Hammer | **27** | Left Grip Screw |
| **4** | Extractor Pin | **16** | Hammer Strut Pin | **28** | Sideplate |
| **5** | Extractor | **17** | Hammer Strut | **29** | Trigger Spring Retaining Screw |
| **6** | Extractor Spring | **18** | Hammer Spring | **30** | Trigger Spring |
| **7** | Firing Pin Retaining Pin | **19** | Hammer Hinge Pin | **31** | Trigger Bar |
| **8** | Firing Pin Bushing | **20** | Magazine Catch | **32** | Trigger Spring Follower |
| **9** | Firing Pin Bushing Lock Screw | **21** | Magazine Catch Pin | **33** | Trigger |
| **10** | Firing Pin Spring | **22** | Right Grip Panel | **34** | Safety Catch |
| **11** | Firing Pin | **23** | Right Grip Screw | **35** | Safety Catch Spring |
| **12** | Recoil Spring | **24** | Frame | **36** | Safety Catch Detent |

# Model 1911 Auto



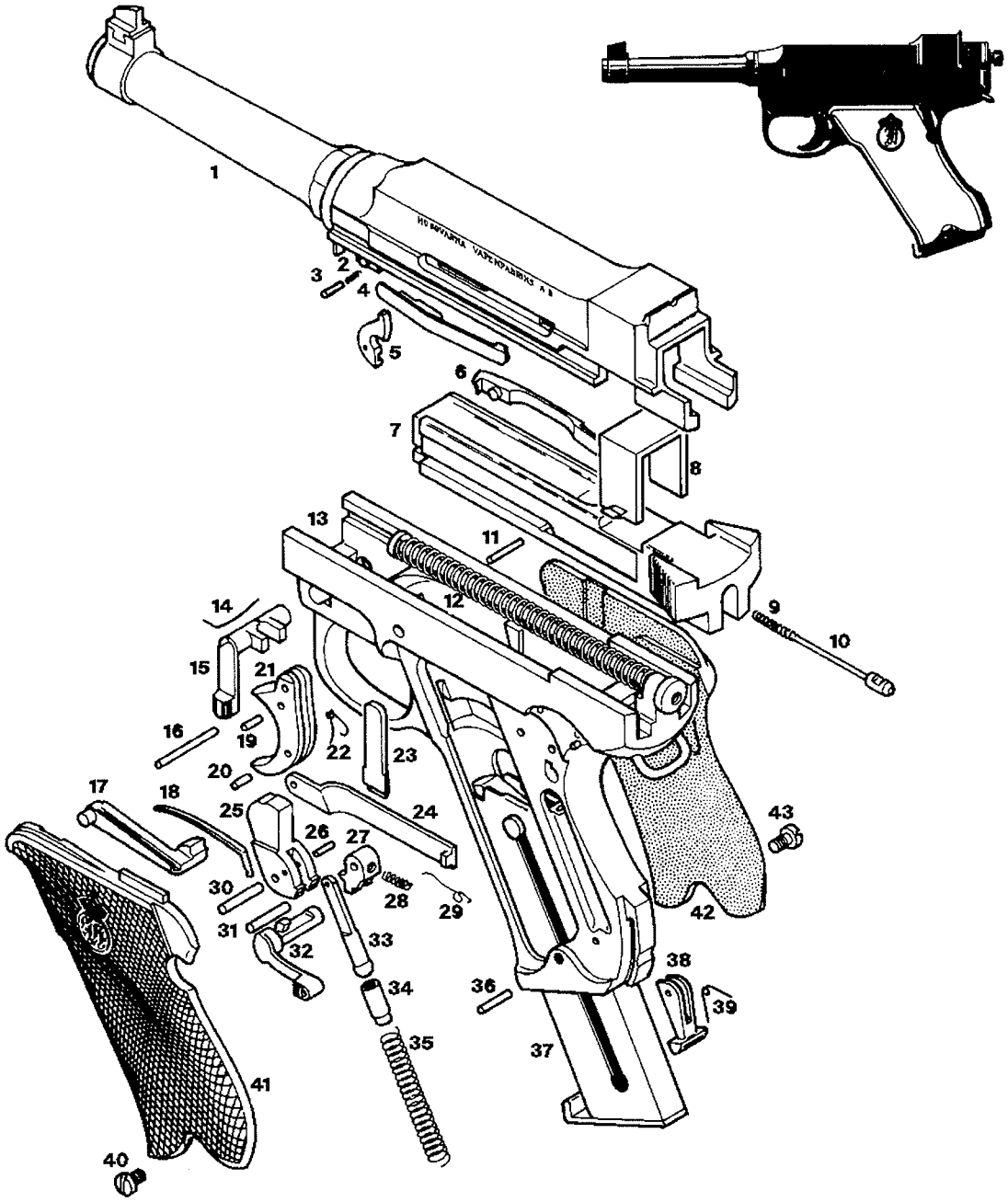

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **11** | Trigger Bar | **21** | Spring Retainer Pin |
| **2** | Slide | **12** | Hammer | **22** | Magazine Floorplate |
| **3** | Slide Wedge | **13** | Trigger | **23** | Hammer Spring |
| **4** | Extractor | **14** | Trigger Pin | **24** | Sear and Sear Spring |
| **5** | Firing Pin Spring | **15** | Cartridge Release | **25** | Disconnector Spring |
| **6** | Firing Pin | **16** | Cartridge Release Spring | **26** | Left Grip Panel |
| **7** | Recoil Spring Retainer | **17** | Hammer Screw | **27** | Grip Screw |
| **8** | Recoil Spring with Caps | **18** | Safety | **28** | Right Grip Panel |
| **9** | Frame | **19** | Magazine Follower | | |
| **10** | Ejector and Disconnector | **20** | Magazine Spring | | |

# Luger Auto



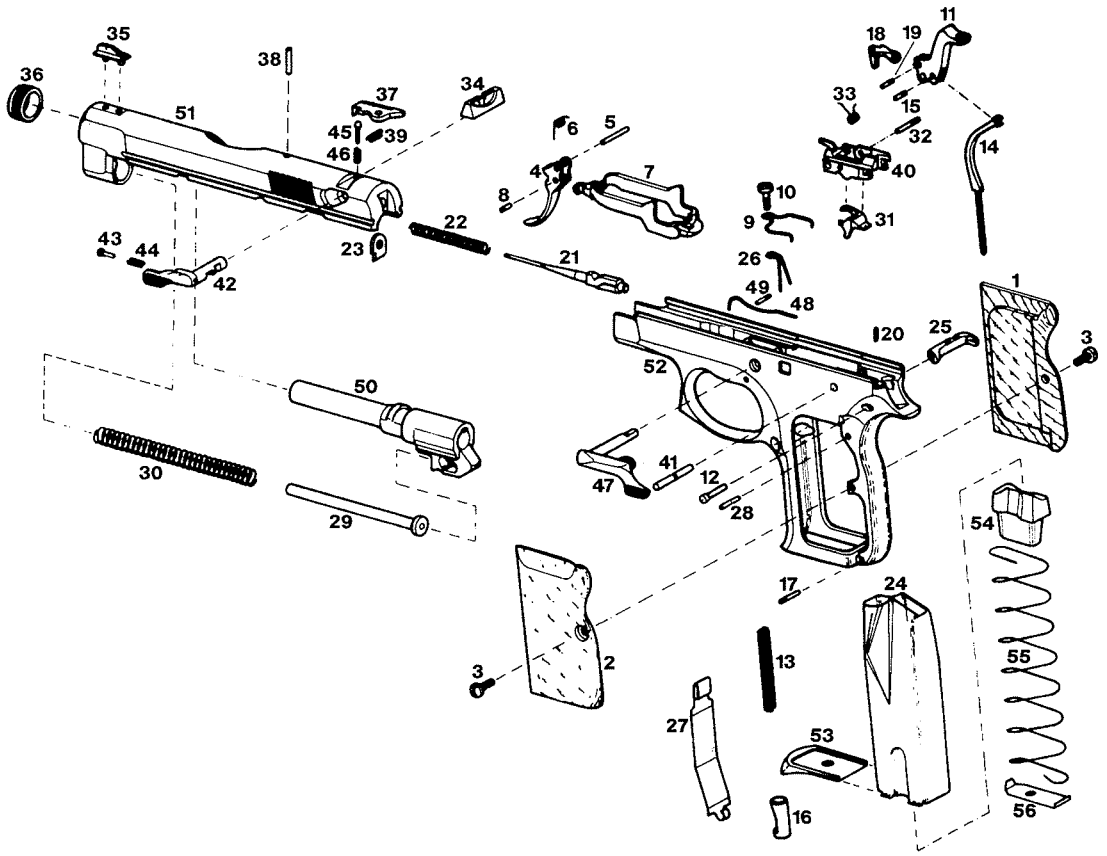

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **23** | Hammer Strut Pin | **45** | Rear Toggle |
| **2** | Barrel | **24** | Magazine Guide | **46** | Right Front Toggle Pin |
| **3** | Barrel Retaining Pin | **25** | Hammer Spring | **47** | Left Front Toggle Pin |
| **4** | Front Sight | **26** | Hammer Spring Washer | **48** | Front Toggle Retaining Pins |
| **5** | Trigger | **27** | Hammer Strut Anchor Plate | **49** | Toggle Grip Retaining Pins |
| **6** | Trigger Roll Pin | **28** | Boltways | **50** | Toggle Link Pin |
| **7** | Trigger Pin | **29** | Boltways Block | **51** | Sear Bar |
| **8** | Trigger Plunger | **30** | Main Frame and Block Pins | **52** | Bolt Stop |
| **9** | Trigger Pin Plunger Spring | **31** | Sear | **53** | Bolt Stop Spring |
| **10** | Magazine Catch | **32** | Sear Spring | **54** | Bolt Stop Retainer |
| **11** | Magazine Catch Anchor | **33** | Safety Shoe | **55** | Recoil Spring |
| **12** | Magazine Catch Anchor Plunger | **34** | Swagged Pins | **56** | Recoil Spring Guide |
| **13** | Magazine Catch Plunger | **35** | Bolt | **57** | Takedown Plunger |
| **14** | Magazine Catch Plunger Guide | **36** | Extractor | **58** | Takedown Plunger Spring |
| **15** | Magazine Catch Spring | **37** | Extractor Spring | **59** | Rear Toggle Pivot Pin |
| **16** | Magazine Catch Pin | **38** | Extractor Pin | **60** | Rear Toggle Spring |
| **17** | Safety Lever | **39** | Firing Pin | **61** | Sear Bar Retaining Screw |
| **18** | Safety Spring | **40** | Firing Pin Spring | **62** | Left Grip Panel |
| **19** | Safety Housing (Old Style) | **41** | Firing Pin Retaining Pin | **63** | Grip Screws |
| **20** | Safety Detent Plunger | **42** | Right Toggle Grip | **64** | Magazine Assembly |
| **21** | Hammer | **43** | Left Toggle Grip | **Parts Not Shown** | |
| **22** | Hammer Strut | **44** | Front Toggle | | Right Grip Panel |

# Lahti Auto



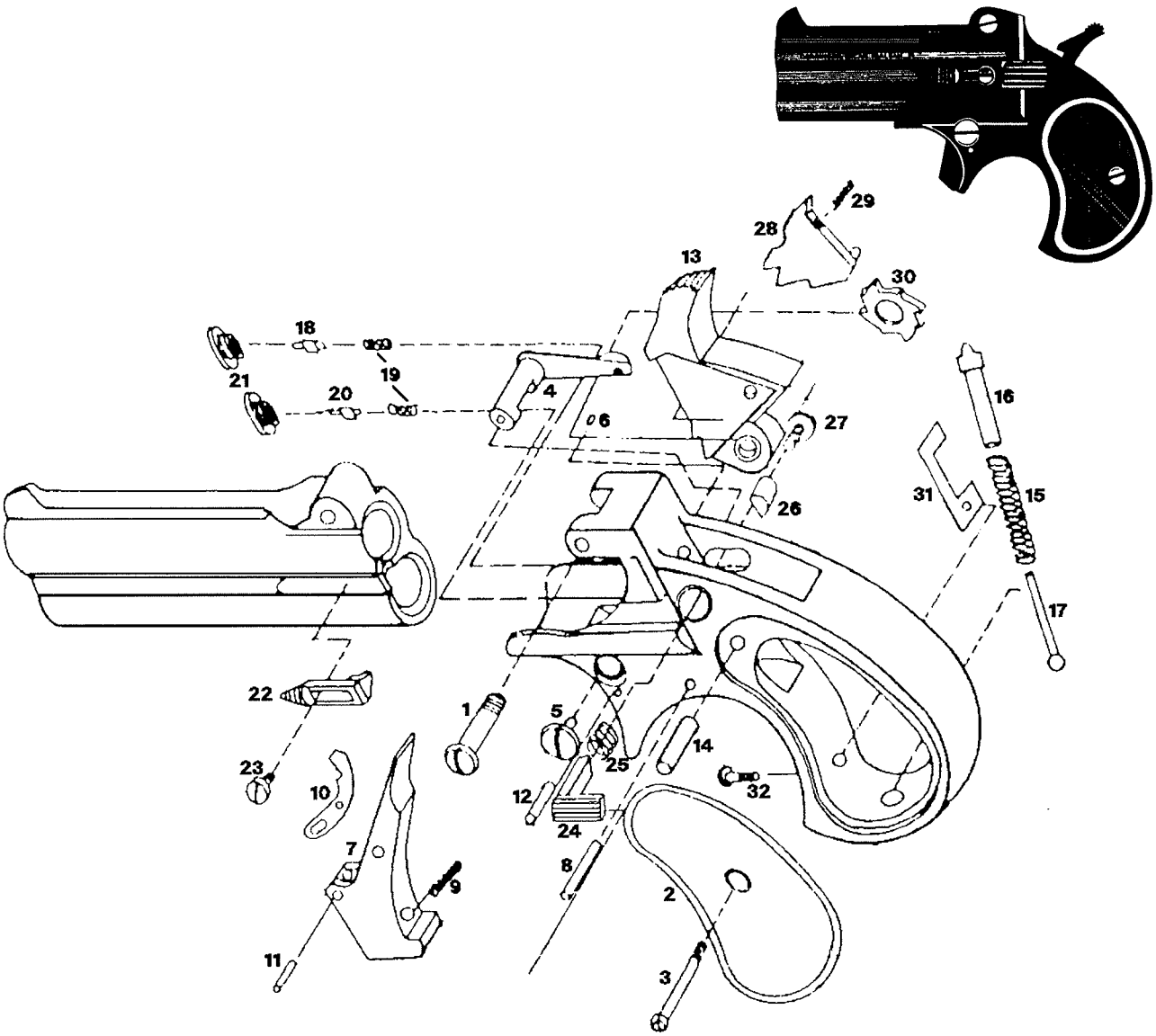
| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel and Barrel Extension | **16** | Trigger Pin | **31** | Sear Pin |
| **2** | Accelerator Retaining Spring | **17** | Hold-Open Catch | **32** | Safety |
| **3** | Accelerator Retaining Pin | **18** | Hold-Open Catch Spring | **33** | Hammer Strut |
| **4** | Ejector | **19** | Trigger Spring Pin | **34** | Hammer Strut Plunger |
| **5** | Accelerator | **20** | Trigger Bar Pin | **35** | Hammer Spring |
| **6** | Extractor | **21** | Trigger | **36** | Magazine Catch Pin |
| **7** | Bolt | **22** | Trigger Spring | **37** | Magazine Assembly |
| **8** | Locking Block | **23** | Disconnector | **38** | Magazine Catch |
| **9** | Firing Pin Spring | **24** | Trigger Bar | **39** | Magazine Catch Spring |
| **10** | Firing Pin | **25** | Hammer | **40** | Left Grip Screw |
| **11** | Firing Pin Retaining Pin | **26** | Hammer Strut Pin | **41** | Left Grip Panel |
| **12** | Recoil Spring and Guide | **27** | Sear | **42** | Right Grip Panel |
| **13** | Frame | **28** | Sear Spring | **43** | Right Grip Screw |
| **14** | Takedown Catch Spring | **29** | Trigger Bar Spring | | |
| **15** | Takedown Catch | **30** | Hammer Pin | | |

# BTA90 Auto



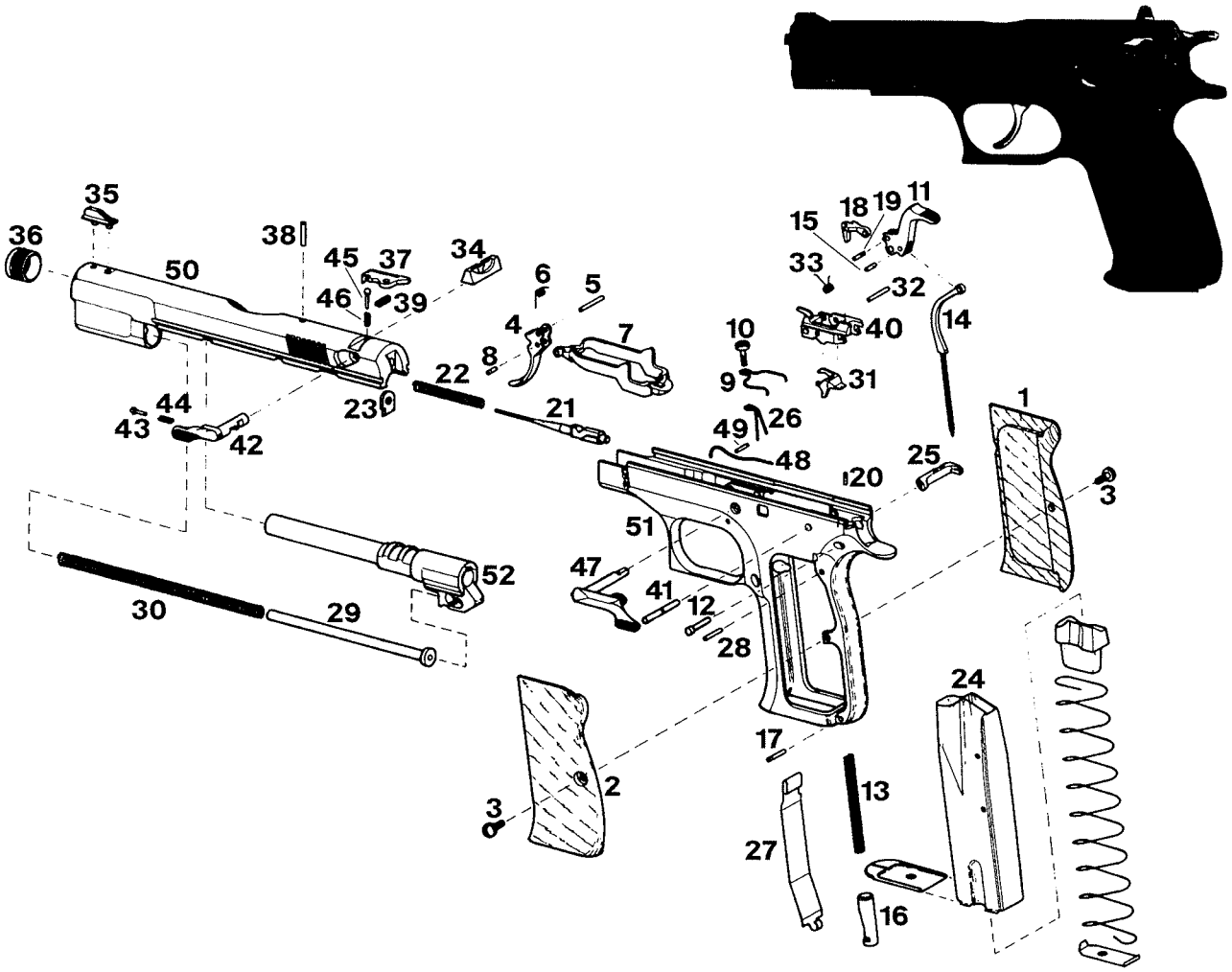

| | | | | | |
|---|---|---|---|---|---|
| **1** | Right Grip | **19** | Interruptor Pin | **38** | Extractor Pin |
| **2** | Left Grip | **20** | Hammer Pin Retaining Pin | **39** | Extractor Spring |
| **3** | Grip Screws | **21** | Firing Pin | **40** | Sear Assembly Housing with Ejector |
| **4** | Trigger | **22** | Firing Pin Spring | **41** | Sear Assembly Housing Pin |
| **5** | Trigger Pin | **23** | Firing Pin Retainer Plate | **42** | Safety-Lever |
| **6** | Trigger Spring | **24** | Magazine Body | **43** | Safety-Lever Plunger |
| **7** | Trigger Bar | **25** | Magazine Catch | **44** | Safety-Lever Spring |
| **8** | Trigger Bar Pin | **26** | Magazine Catch Spring | **45** | Sear Safety |
| **9** | Trigger Bar Spring | **27** | Magazine Spring Plate | **46** | Sear Safety Spring |
| **10** | Trigger Bar and Magazine Catch Spring Screw | **28** | Magazine Spring Plate Pin | **47** | Slide Stop |
| | | **29** | Recoil Spring Guide | **48** | Slide Stop Spring |
| **11** | Hammer | **30** | Recoil Spring | **49** | Slide Stop Spring Pin |
| **12** | Hammer Pin | **31** | Sear | **50** | Barrel |
| **13** | Mainspring | **32** | Sear Pin | **51** | Slide |
| **14** | Hammer Strut | **33** | Sear Spring | **52** | Frame |
| **15** | Hammer Strut Pin | **34** | Rear Sight | **53** | Magazine Base Plate |
| **16** | Hammer Spring Cup | **35** | Front Sight | **54** | Magazine Follower |
| **17** | Hammer Spring Cup Pin | **36** | Barrel Bushing | **55** | Magazine Spring |
| **18** | Interruptor | **37** | Extractor | **56** | Magazine Base Plate Retainer |

# TA38S Derringer



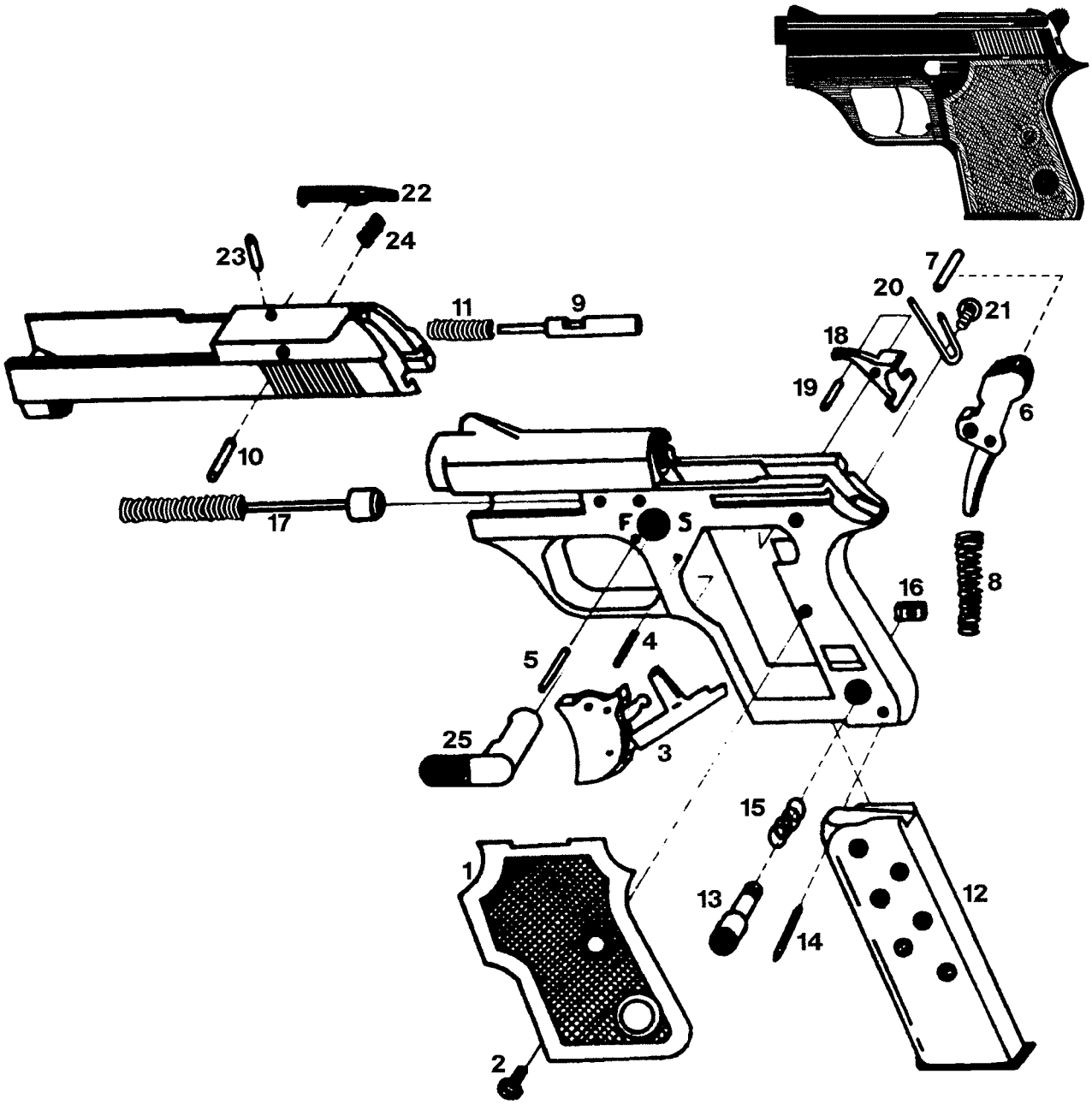

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Screw | **13** | Hammer | **25** | Safety-Lever Spring |
| **2** | Left Grip | **14** | Hammer Pin | **26** | Safety Insert |
| **3** | Grip Screw | **15** | Mainspring | **27** | Safety Screw |
| **4** | Barrel Latch | **16** | Mainspring Plunger | **28** | Barrel Selector |
| **5** | Barrel Latch Screw | **17** | Mainspring Guide | **29** | Selector Spring |
| **6** | Barrel Latch Stop | **18** | Upper Firing Pin | **30** | Selector Cam |
| **7** | Trigger | **19** | Firing Pin Springs | **31** | Selector Cam Spring |
| **8** | Trigger Pin | **20** | Lower Firing Pin | **32** | Selector Cam Spring Screw |
| **9** | Trigger Spring | **21** | Recoil Plates | **Parts Not Shown** | |
| **10** | Barrel Interlock | **22** | Extractor | | Right Grip |
| **11** | Interlock Pin | **23** | Extractor Screw | | Selector Spring Screw Nut |
| **12** | Pivot Pin | **24** | Safety-Lever | | |

# TA90 Auto



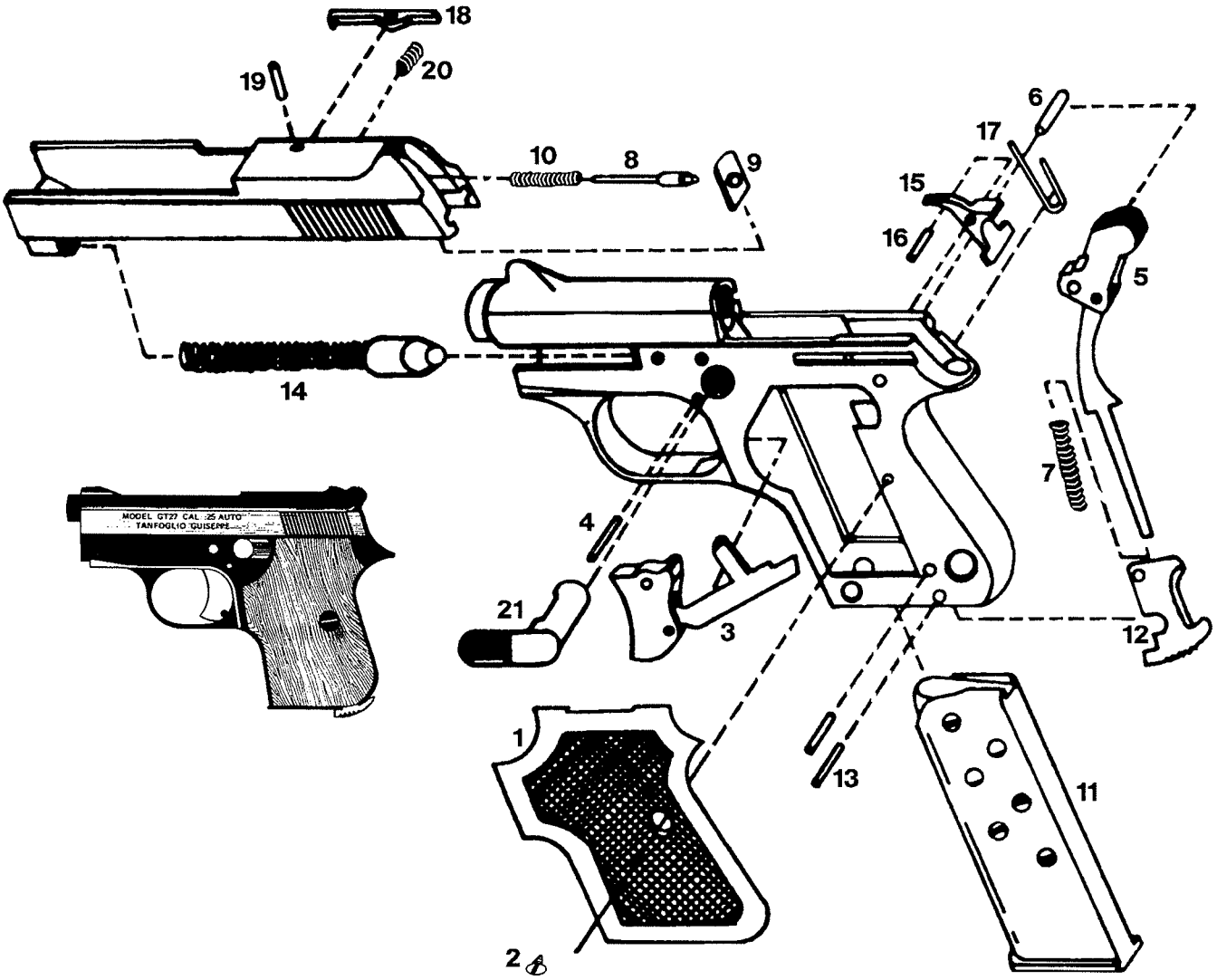

| | | | | | |
|---|---|---|---|---|---|
| **1** | Right Grip | **18** | Interruptor | **36** | Barrel Bushing |
| **2** | Left Grip | **19** | Interruptor Pin | **37** | Extractor |
| **3** | Grip Screws | **20** | Hammer Pin Retaining Pin | **38** | Extractor Pin |
| **4** | Trigger | **21** | Firing Pin | **39** | Extractor Spring |
| **5** | Trigger Pin | **22** | Firing Pin Spring | **40** | Sear Assembly Housing with Ejector |
| **6** | Trigger Spring | **23** | Firing Pin Retaining Plate | **41** | Sear Assembly Housing Pin |
| **7** | Trigger Bar | **24** | Magazine | **42** | Firing Pin Safety |
| **8** | Trigger Bar Pin | **25** | Magazine Catch | **43** | Firing Pin Safety Plunger |
| **9** | Trigger Bar Spring | **26** | Magazine Catch Spring | **44** | Firing Pin Safety Spring |
| **10** | Trigger Bar and Magazine Catch Spring Screws | **27** | Magzine Security Spring Plate | **45** | Sear Safety |
| | | **28** | Magazine Security Spring Plate Pin | **46** | Sear Safety Spring |
| **11** | Hammer | **29** | Recoil Spring Guide | **47** | Slide Stop Pin |
| **12** | Hammer Pin | **30** | Recoil Spring | **48** | Slide Stop Spring |
| **13** | Hammer Spring | **31** | Sear | **49** | Slide Stop Spring Pin |
| **14** | Hammer Strut | **32** | Sear Pin | **50** | Slide |
| **15** | Hammer Strut Pin | **33** | Sear Spring | **51** | Frame |
| **16** | Hammer Spring Cup | **34** | Rear Sight | **52** | Barrel |
| **17** | Hammer Spring Cup Interruptor | **35** | Front Sight | | |

# GT26 Auto



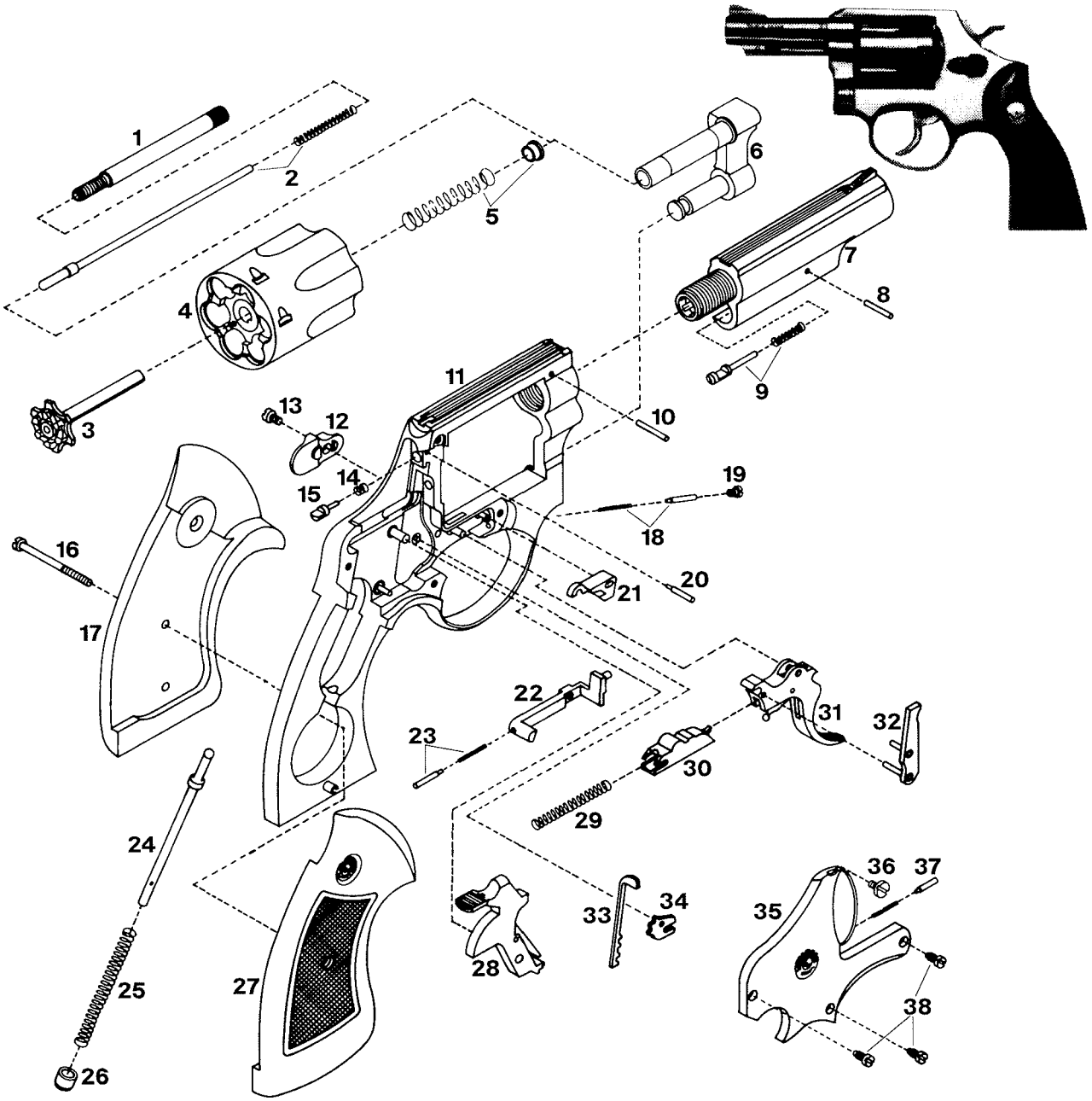

| | | | |
|---|---|---|---|
| **1** | Grip | **14** | Grip Retaining Pin |
| **2** | Grip Screw | **15** | Magazine Catch Spring |
| **3** | Trigger Assembly | **16** | Magazine Catch Nut |
| **4** | Trigger Pin | **17** | Recoil Spring Assembly |
| **5** | Safety Pin | **18** | Sear/Ejector Lever |
| **6** | Hammer Assembly | **19** | Sear Pin |
| **7** | Hammer Pin | **20** | Sear Spring |
| **8** | Mainspring | **21** | Sear Spring Screw |
| **9** | Firing Pin | **22** | Extractor |
| **10** | Firing Pin Retaining Pin | **23** | Extractor Pin |
| **11** | Firing Pin Spring | **24** | Extractor Spring |
| **12** | Magazine Assembly | **25** | Thumb Safety-Lever |
| **13** | Magazine Catch | | |

## GT27B and GT27C Auto



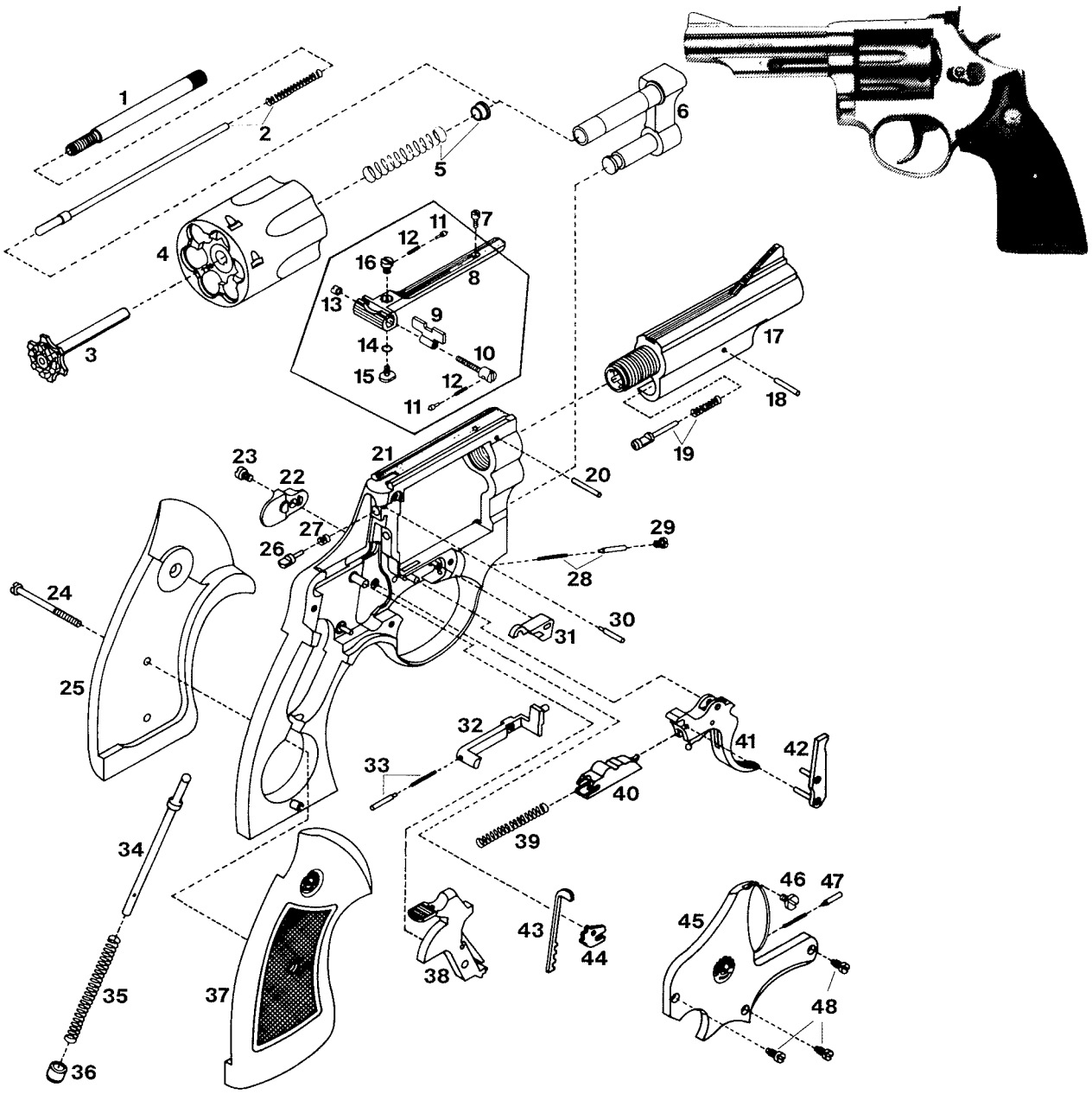

| | | | |
|---|---|---|---|
| **1** | Grip | **13** | Catch Pins |
| **2** | Grip Screw | **14** | Recoil Assembly |
| **3** | Trigger Assembly | **15** | Sear/Ejector |
| **4** | Trigger Pin | **16** | Sear Pin |
| **5** | Hammer Assembly | **17** | Sear Spring |
| **6** | Hammer Pin | **18** | Extractor |
| **7** | Mainspring | **19** | Extractor Pin |
| **8** | Firing Pin | **20** | Extractor Spring |
| **9** | Retaining Plate | **21** | Thumb Safety-Lever |
| **10** | Firing Pin Spring | **Parts Not Shown** | |
| **11** | Magazine Assembly | | Sear Spring Screw |
| **12** | Magazine Catch | | |

# Model 65 Revolver



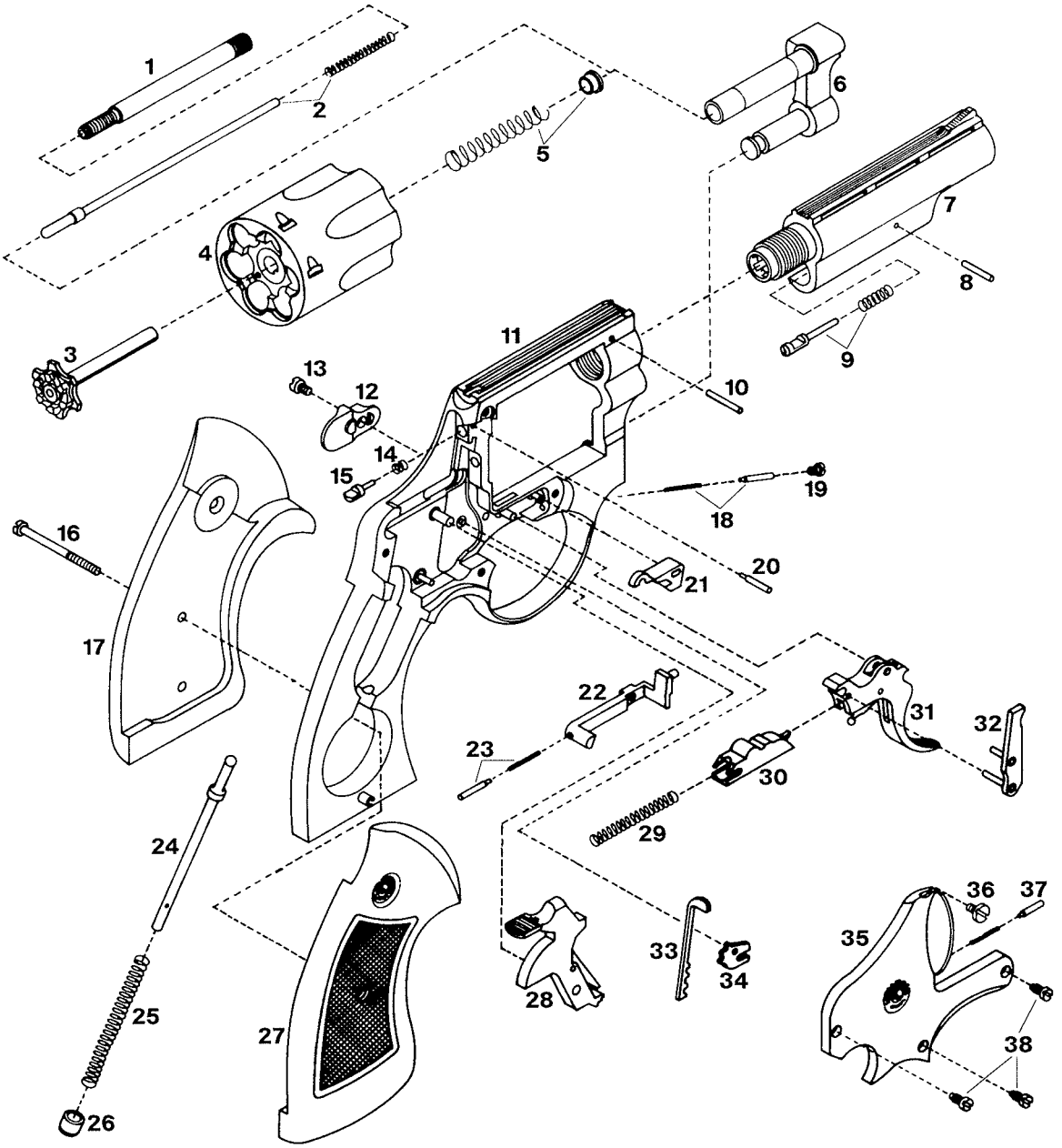

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Firing Pin Spring | **27** | Right Stock |
| **2** | Center Pin with Spring | **15** | Firing Pin | **28** | Hammer |
| **3** | Extractor | **16** | Stock Screw | **29** | Trigger Spring |
| **4** | Cylinder | **17** | Left Stock | **30** | Rebound Slide |
| **5** | Extractor Spring with Rod Collar | **18** | Cylinder Stop Plunger with Spring | **31** | Trigger |
| **6** | Yoke | **19** | Cylinder Stop Screw | **32** | Hand |
| **7** | Barrel | **20** | Firing Pin Retaining Pin | **33** | Hammer Block |
| **8** | Locking Bolt Pin | **21** | Cylinder Stop | **34** | Gear |
| **9** | Locking Bolt with Spring | **22** | Bolt | **35** | Sideplate |
| **10** | Barrel Pin | **23** | Bolt Pin with Spring | **36** | Sideplate Short Screw |
| **11** | Frame | **24** | Mainspring Center Pin | **37** | Hand Pin with Spring |
| **12** | Thumb-Piece | **25** | Mainspring | **38** | Sideplate Long Screws |
| **13** | Thumb-Piece Screw | **26** | Mainspring Bushing | | |

# Model 66 Revolver



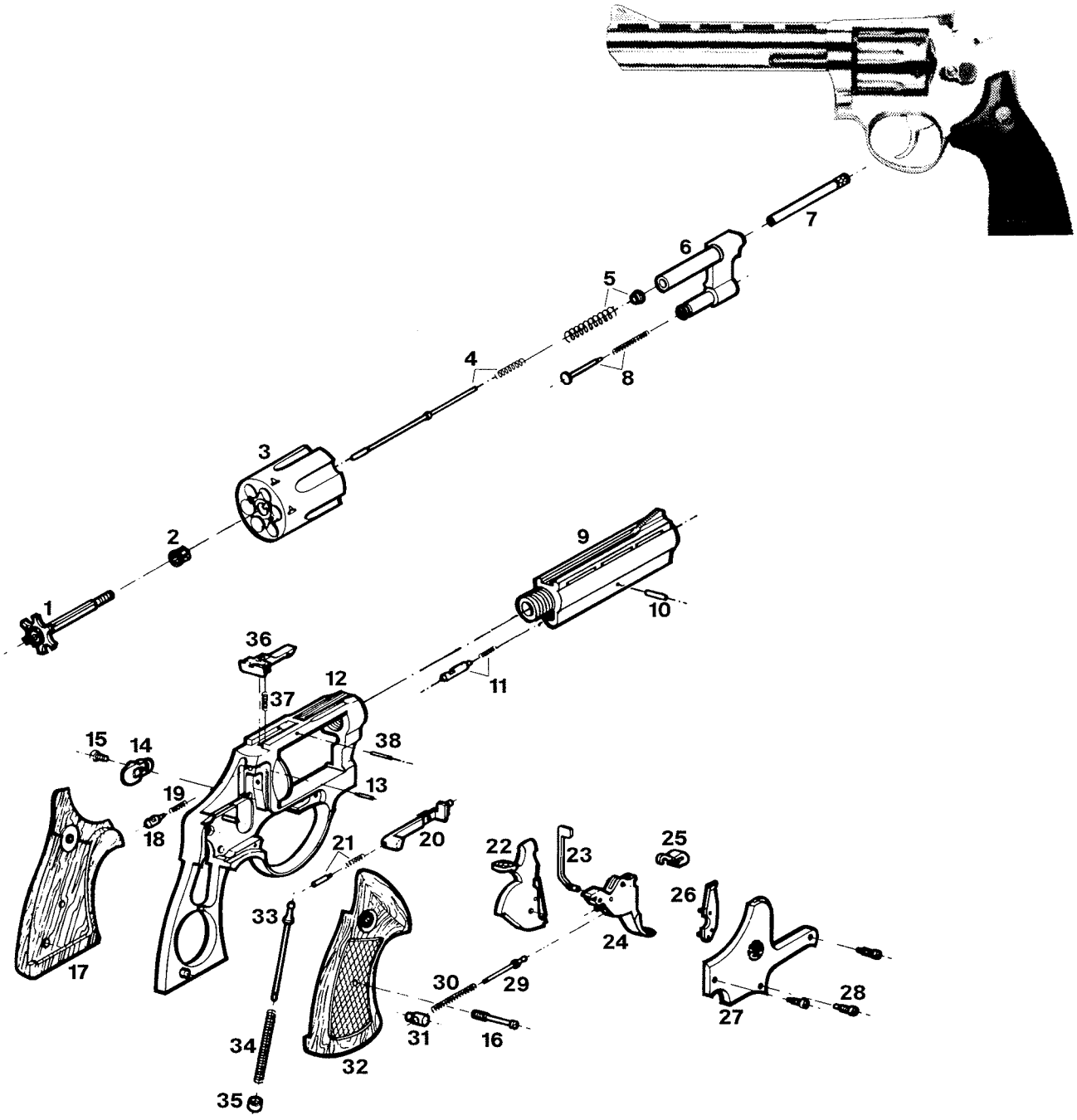

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **17** | Barrel | **33** | Bolt Pin with Spring |
| **2** | Center Pin with Spring | **18** | Locking Bolt Pin | **34** | Mainspring Center Pin |
| **3** | Extractor | **19** | Locking Bolt with Spring | **35** | Mainspring |
| **4** | Cylinder | **20** | Barrel Pin | **36** | Mainspring Bushing |
| **5** | Extractor Spring with Rod Collar | **21** | Frame | **37** | Right Stock |
| **6** | Yoke | **22** | Thumb-Piece | **38** | Hammer |
| **7** | Rear Sight Screw | **23** | Thumb-Piece Screw | **39** | Trigger Spring |
| **8** | Rear Sight Leaf | **24** | Stock Screw | **40** | Rebound Slide |
| **9** | Rear Sight Blade | **25** | Left Stock | **41** | Trigger |
| **10** | Rear Sight Windage Screw | **26** | Firing Pin | **42** | Hand |
| **11** | Click Pin | **27** | Firing Pin Spring | **43** | Hammer Block |
| **12** | Click Pin Spring | **28** | Cylinder Stop Plunger with Spring | **44** | Gear |
| **13** | Windage Nut | **29** | Cylinder Stop Screw | **45** | Sideplate |
| **14** | Safety Ring | **30** | Firing Pin Retaining Pin | **46** | Sideplate Short Screw |
| **15** | Rear Sight Elevation Screw | **31** | Cylinder Stop | **47** | Hand Pin with Spring |
| **16** | Elevation Nut | **32** | Bolt | **48** | Sideplate Long Screws |

# Model 67 Revolver



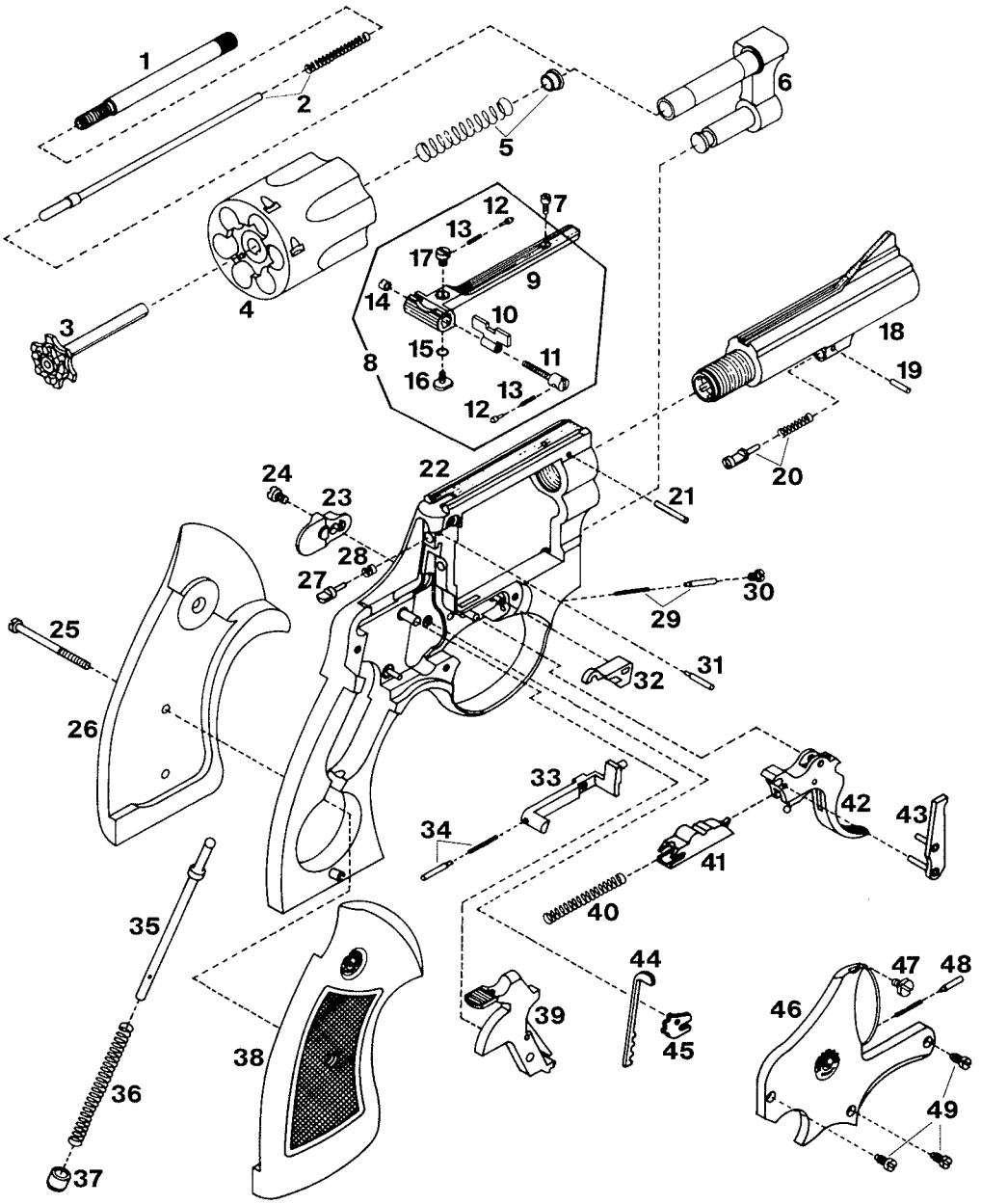

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Firing Pin Spring | **27** | Right Stock |
| **2** | Center Pin with Spring | **15** | Firing Pin | **28** | Hammer |
| **3** | Extractor | **16** | Stock Screw | **29** | Trigger Spring |
| **4** | Cylinder | **17** | Left Stock | **30** | Rebound Slide |
| **5** | Extractor Spring with Rod Collar | **18** | Cylinder Stop Plunger with Spring | **31** | Trigger |
| **6** | Yoke | **19** | Cylinder Stop Screw | **32** | Hand |
| **7** | Barrel | **20** | Firing Pin Retaining Pin | **33** | Hammer Block |
| **8** | Locking Bolt Pin | **21** | Cylinder Stop | **34** | Gear |
| **9** | Locking Bolt with Spring | **22** | Bolt | **35** | Sideplate |
| **10** | Barrel Pin | **23** | Bolt Pin with Spring | **36** | Sideplate Short Screw |
| **11** | Frame | **24** | Mainspring Center Pin | **37** | Hand Pin with Spring |
| **12** | Thumb-Piece | **25** | Mainspring | **38** | Sideplate Long Screws |
| **13** | Thumb-Piece Screw | **26** | Mainspring Bushing | | |

# Model 689 Revolver



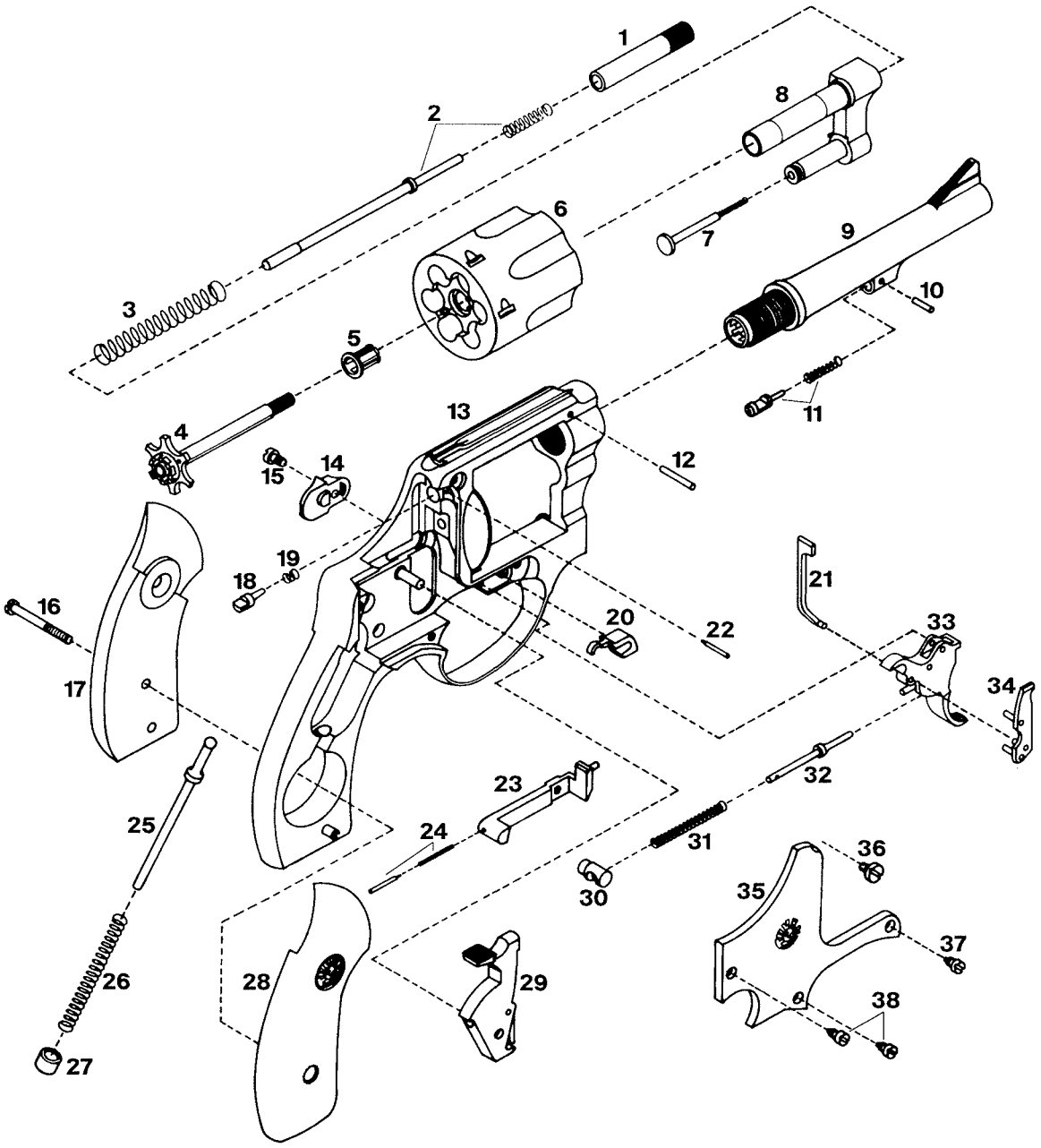

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor | **14** | Thumb-Piece | **27** | Sideplate |
| **2** | Cylinder Retaining Bushing | **15** | Thumb-Piece Screw | **28** | Sideplate Screws |
| **3** | Cylinder | **16** | Stock Screw | **29** | Trigger Spring Center Pin |
| **4** | Center Pin with Spring | **17** | Left Stock | **30** | Trigger Spring |
| **5** | Extractor Spring with Rod Collar | **18** | Firing Pin | **31** | Trigger Spring Swivel |
| **6** | Yoke | **19** | Firing Pin Spring | **32** | Right Stock |
| **7** | Extractor Rod | **20** | Bolt | **33** | Mainspring Center Pin |
| **8** | Cylinder Stop Plunger with Spring | **21** | Bolt Plunger with Spring | **34** | Mainspring |
| **9** | Barrel | **22** | Hammer | **35** | Mainspring Bushing |
| **10** | Locking Bolt Pin | **23** | Transfer Bar | **36** | Rear Sight |
| **11** | Locking Bolt with Spring | **24** | Trigger | **37** | Rear Sight Spring |
| **12** | Frame | **25** | Cylinder Stop | **38** | Rear Sight Pin |
| **13** | Firing Pin Retaining Pin | **26** | Hand | | |

# Model 70 Revolver



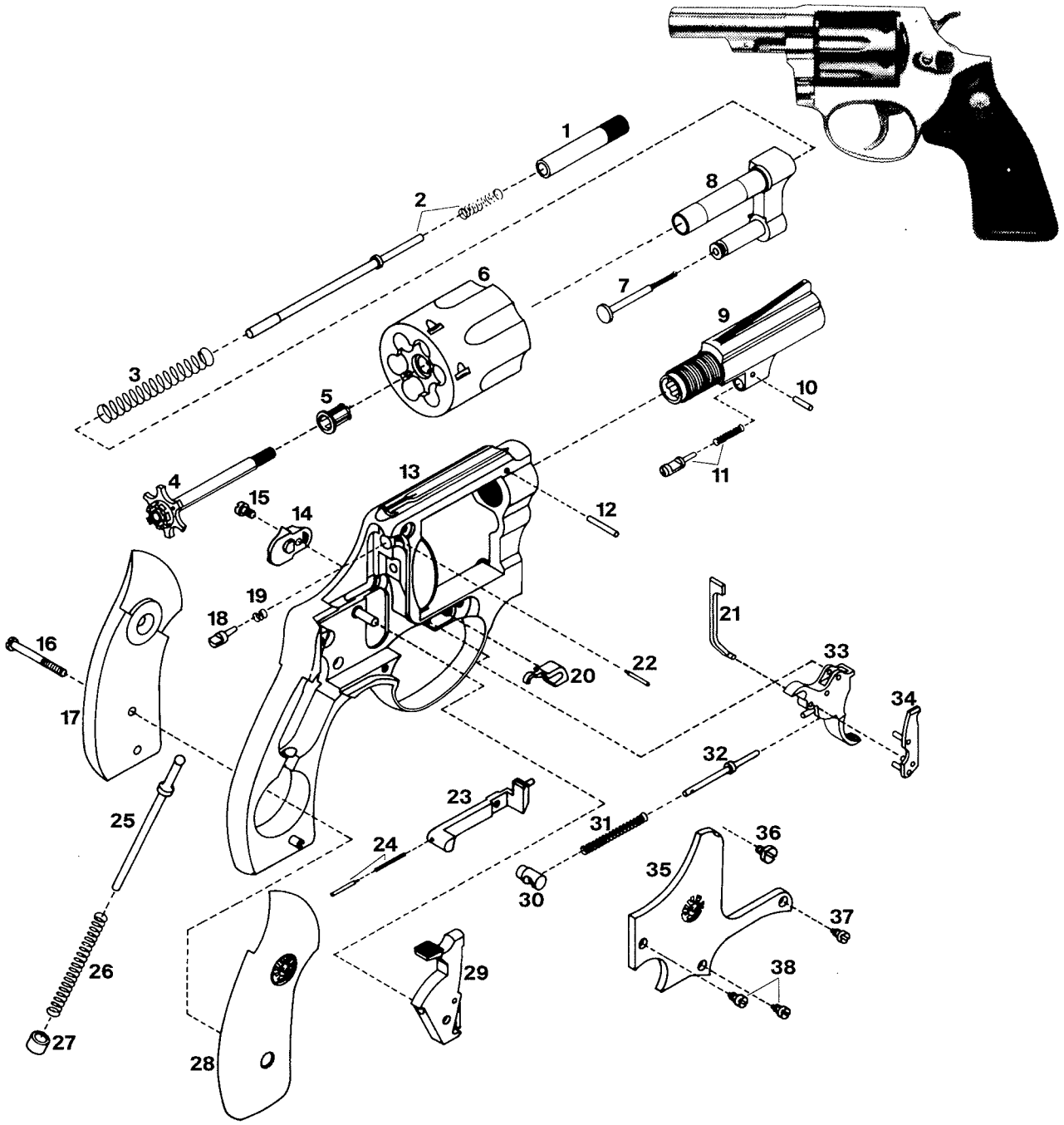

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **18** | Barrel | **35** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **19** | Locking Bolt Pin | **36** | Mainspring |
| **3** | Extractor | **20** | Locking Bolt with Spring | **37** | Mainspring Bushing |
| **4** | Cylinder | **21** | Barrel Pin | **38** | Right Stock |
| **5** | Extractor Spring with Rod Collar | **22** | Frame | **39** | Hammer |
| **6** | Yoke | **23** | Thumb-Piece | **40** | Trigger Spring |
| **7** | Rear Sight Screw | **24** | Thumb-Piece Screw | **41** | Rebound Slide |
| **8** | Rear Sight Assembly | **25** | Stock Screw | **42** | Trigger |
| **9** | Rear Sight Leaf | **26** | Left Stock | **43** | Hand |
| **10** | Rear Sight Blade | **27** | Firing Pin | **44** | Hammer Block |
| **11** | Rear Sight Windage Screw | **28** | Firing Pin Spring | **45** | Gear |
| **12** | Click Pin | **29** | Cylinder Stop Plunger with Spring | **46** | Sideplate |
| **13** | Click Pin Spring | **30** | Cylinder Stop Screw | **47** | Sideplate Short Screw |
| **14** | Windage Nut | **31** | Firing Pin Retaining Pin | **48** | Hand Pin with Spring |
| **15** | Safety Ring | **32** | Cylinder Stop | **49** | Sideplate Long Screws |
| **16** | Rear Sight Elevation Screw | **33** | Bolt | | |
| **17** | Elevation Nut | **34** | Bolt Pin with Spring | | |

# Model 71 Revolver



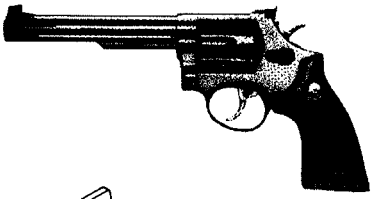

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Thumb-Piece | **27** | Mainspring Bushing |
| **2** | Center Pin with Spring | **15** | Thumb-Piece Screw | **28** | Right Stock |
| **3** | Extractor Spring | **16** | Stock Screw | **29** | Hammer |
| **4** | Extractor | **17** | Left Stock | **30** | Trigger Spring Swivel |
| **5** | Cylinder Retaining Bushing | **18** | Firing Pin | **31** | Trigger Spring |
| **6** | Cylinder | **19** | Firing Pin Spring | **32** | Trigger Spring Center Pin |
| **7** | Cylinder Stop Plunger with Spring | **20** | Cylinder Stop | **33** | Trigger |
| **8** | Yoke | **21** | Transfer Bar | **34** | Hand |
| **9** | Barrel | **22** | Firing Pin Retaining Pin | **35** | Sideplate |
| **10** | Locking Bolt Pin | **23** | Bolt | **36** | Sideplate Short Screw |
| **11** | Locking Bolt with Spring | **24** | Bolt Plunger with Spring | **37** | Sideplate and Yoke Screw |
| **12** | Barrel Pin | **25** | Mainspring Center Pin | **38** | Sideplate Long Screws |
| **13** | Frame | **26** | Mainspring | | |

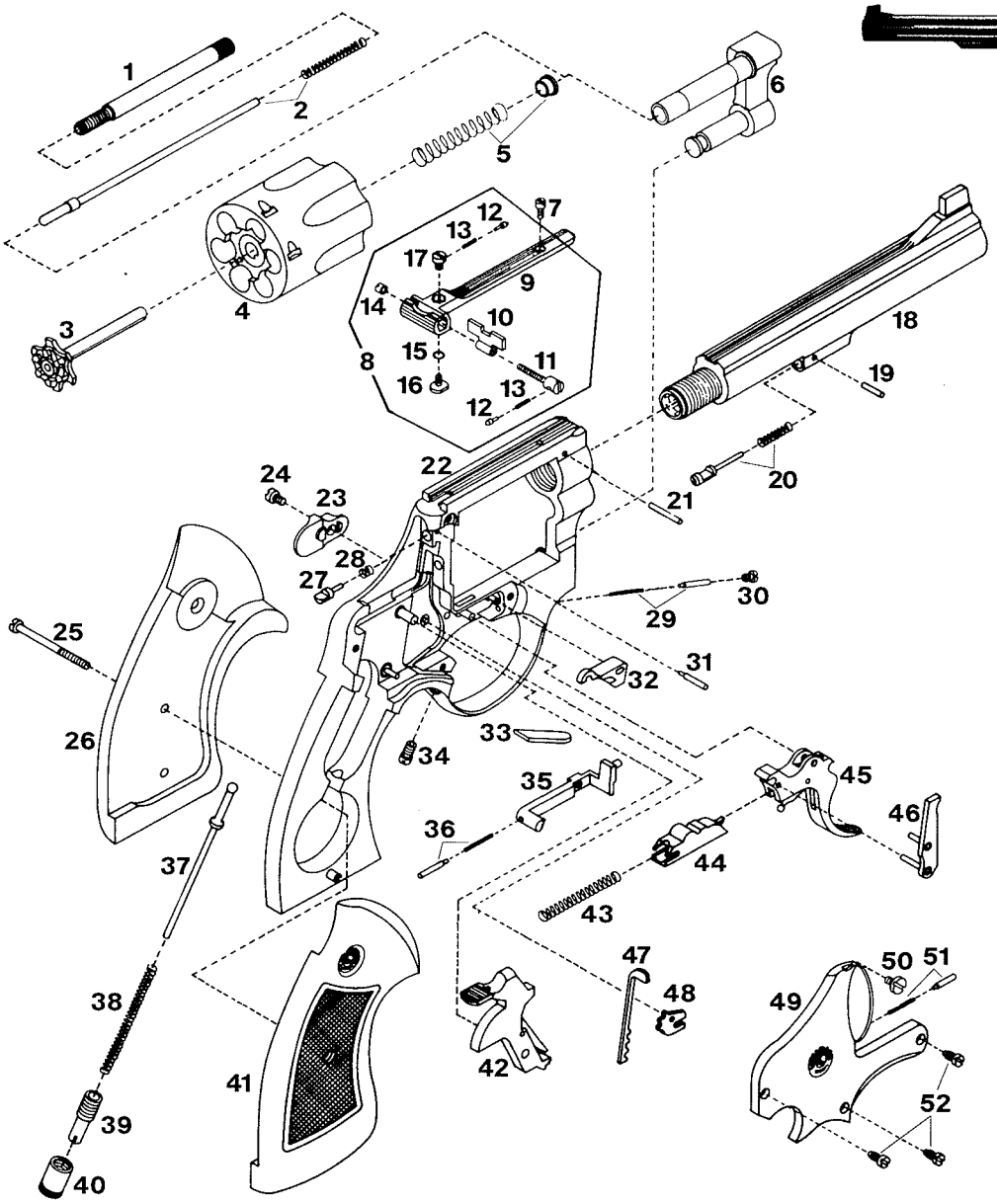
# Model 73 Revolver




| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Thumb-Piece | **27** | Mainspring Bushing |
| **2** | Center Pin with Spring | **15** | Thumb-Piece Screw | **28** | Right Stock |
| **3** | Extractor Spring | **16** | Stock Screw | **29** | Hammer |
| **4** | Extractor | **17** | Left Stock | **30** | Trigger Spring Swivel |
| **5** | Cylinder Retaining Bushing | **18** | Firing Pin | **31** | Trigger Spring |
| **6** | Cylinder | **19** | Firing Pin Spring | **32** | Trigger Spring Center Pin |
| **7** | Cylinder Stop Plunger with Spring | **20** | Cylinder Stop | **33** | Trigger |
| **8** | Yoke | **21** | Transfer Bar | **34** | Hand |
| **9** | Barrel | **22** | Firing Pin Retaining Pin | **35** | Sideplate |
| **10** | Locking Bolt Pin | **23** | Bolt | **36** | Sideplate Short Screw |
| **11** | Locking Bolt with Spring | **24** | Bolt Plunger with Spring | **37** | Sideplate and Yoke Screw |
| **12** | Barrel Pin | **25** | Mainspring Center Pin | **38** | Sideplate Long Screws |
| **13** | Frame | **26** | Mainspring | | |

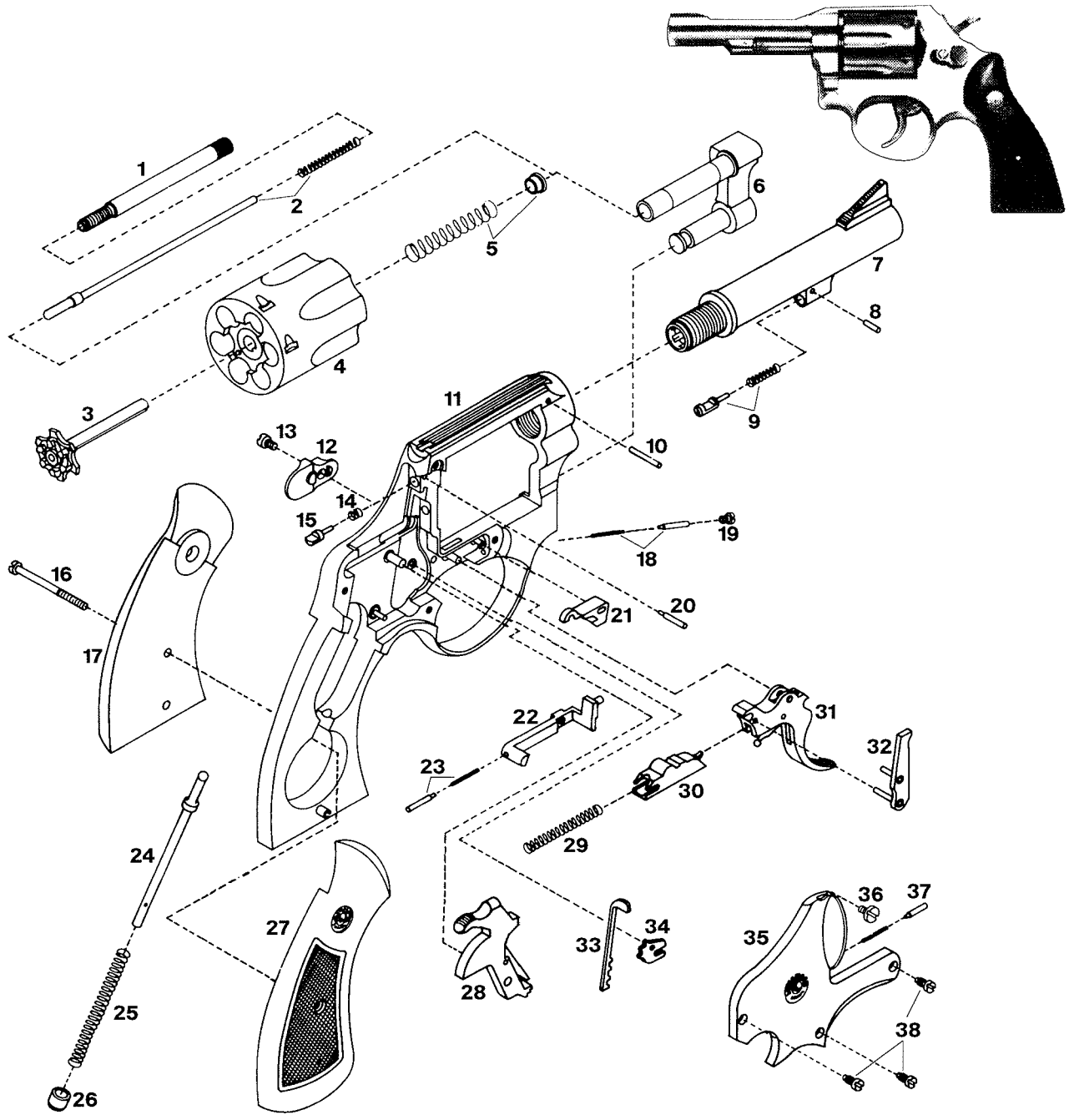
# Model 76 Revolver





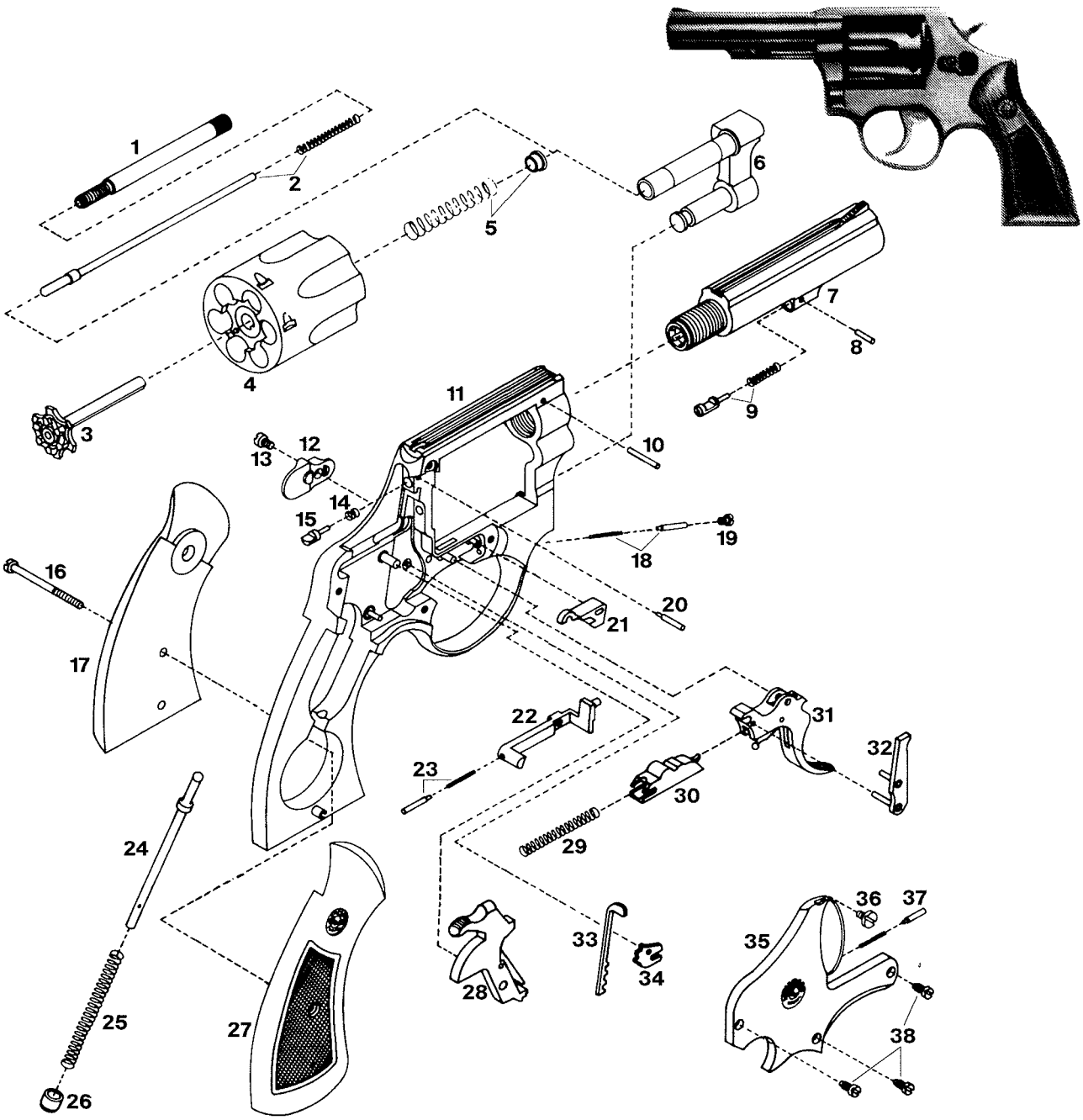

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **19** | Locking Bolt Pin | **37** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **20** | Locking Bolt with Spring | **38** | Mainspring |
| **3** | Extractor | **21** | Barrel Pin | **39** | Mainspring Adjustable Bushing |
| **4** | Cylinder | **22** | Frame | **40** | Mainspring Fixed Bushing |
| **5** | Extractor Spring with Rod Collar | **23** | Thumb-Piece | **41** | Right Stock |
| **6** | Yoke | **24** | Thumb-Piece Screw | **42** | Hammer |
| **7** | Rear Sight Screw | **25** | Stock Screw | **43** | Trigger Spring |
| **8** | Rear Sight Assembly | **26** | Left Stock | **44** | Rebound Slide |
| **9** | Rear Sight Leaf | **27** | Firing Pin | **45** | Trigger |
| **10** | Rear Sight Blade | **28** | Firing Pin Spring | **46** | Hand |
| **11** | Rear Sight Windage Screw | **29** | Cylinder Stop Plunger with Spring | **47** | Hammer Block |
| **12** | Click Pins | **30** | Cylinder Stop Screw | **48** | Gear |
| **13** | Click Pin Springs | **31** | Firing Pin Retaining Pin | **49** | Sideplate |
| **14** | Windage Nut | **32** | Cylinder Stop | **50** | Sideplate Short Screw |
| **15** | Safety Ring | **33** | Trigger Stop | **51** | Hand Pin with Spring |
| **16** | Rear Sight Elevation Screw | **34** | Trigger Stop Screw | **52** | Sideplate Long Screws |
| **17** | Elevation Nut | **35** | Bolt | | |
| **18** | Barrel | **36** | Bolt Pin with Spring | | |

# Model 80 Revolver



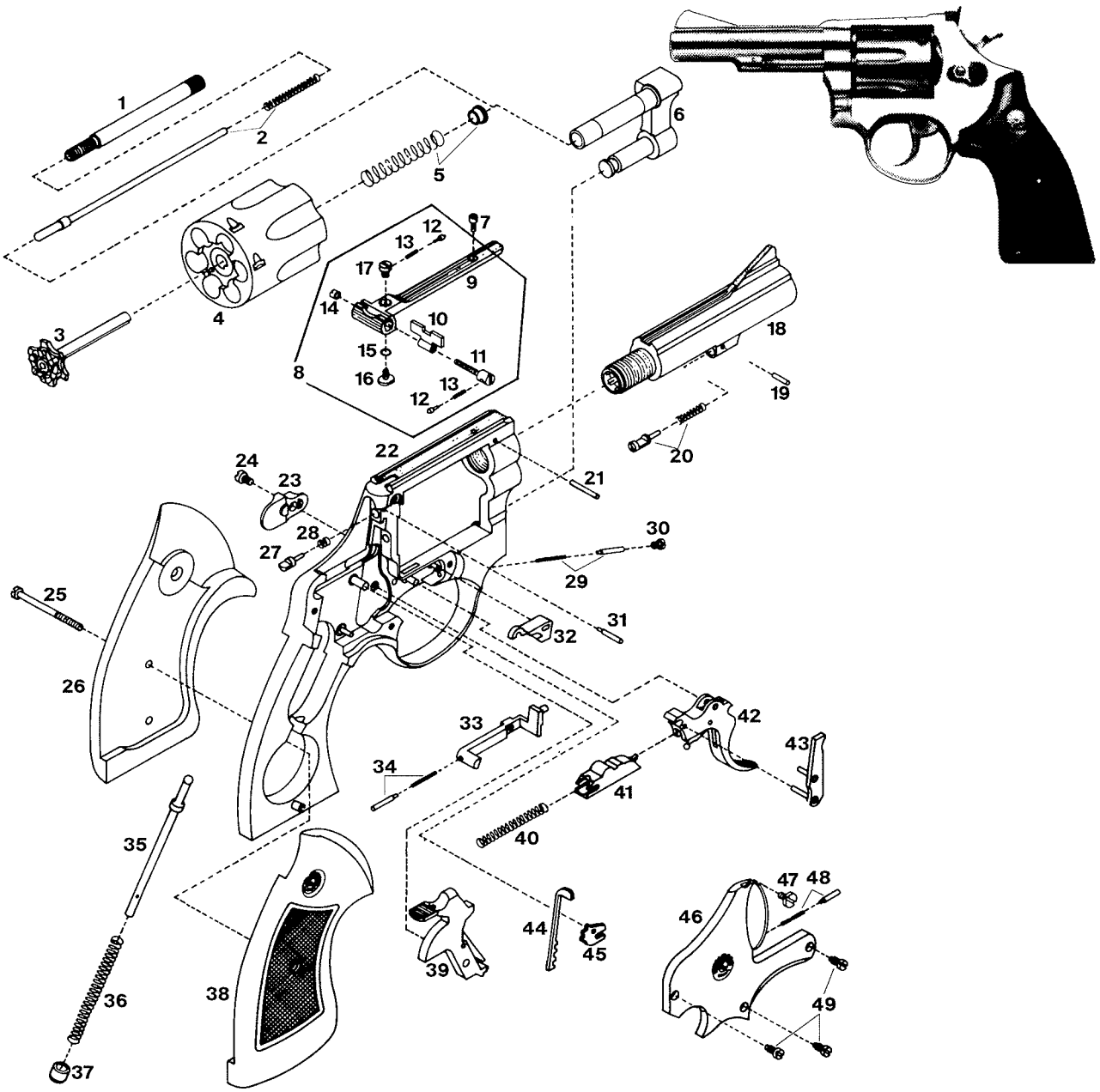

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Firing Pin Spring | **26** | Mainspring Bushing |
| **2** | Center Pin with Spring | **15** | Firing Pin | **27** | Right Stock |
| **3** | Extractor | **16** | Stock Screw | **28** | Hammer |
| **4** | Cylinder | **17** | Left Stock | **29** | Trigger Spring |
| **5** | Extractor Spring with Rod Collar | **18** | Cylinder Stop Plunger with Spring | **30** | Rebound Slide |
| **6** | Yoke | **19** | Cylinder Stop Screw | **31** | Trigger |
| **7** | Barrel | **20** | Firing Pin Retaining Pin | **32** | Hand |
| **8** | Locking Bolt Pin | **21** | Cylinder Stop | **33** | Hammer Block |
| **9** | Locking Bolt with Spring | **22** | Bolt | **34** | Gear |
| **10** | Barrel Pin | **23** | Bolt Pin with Spring | **35** | Sideplate |
| **11** | Frame | **24** | Mainspring Center Pin | **36** | Sideplate Short Screw |
| **12** | Thumb-Piece | **25** | Mainspring | **37** | Hand Pin with Spring |
| **13** | Thumb-Piece Screw | | | **38** | Sideplate Long Screws |

# Model 82 and 82S Revolver



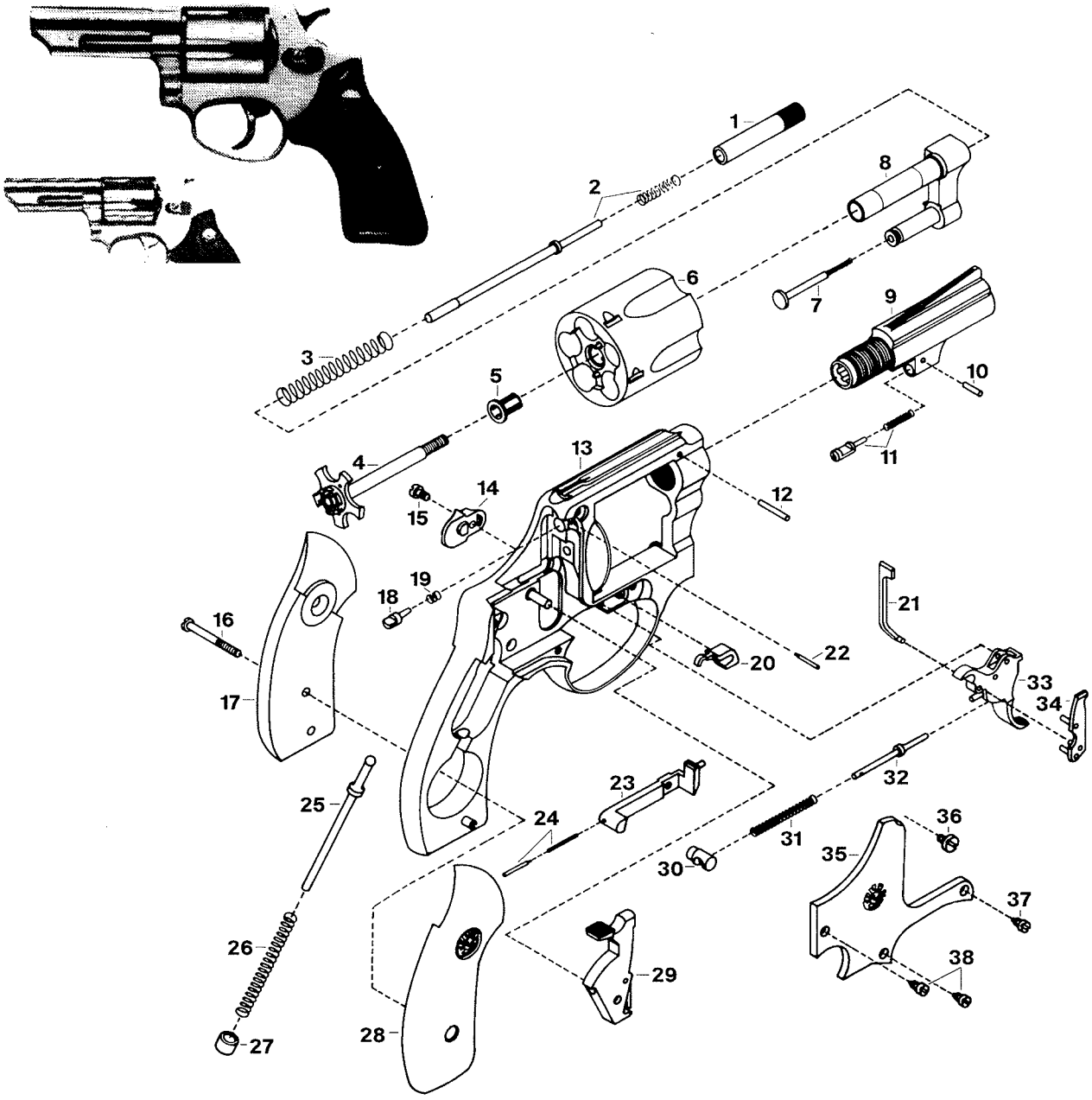

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Firing Pin Spring | **27** | Right Stock |
| **2** | Center Pin with Spring | **15** | Firing Pin | **28** | Hammer |
| **3** | Extractor | **16** | Stock Screw | **29** | Trigger Spring |
| **4** | Cylinder | **17** | Left Stock | **30** | Rebound Slide |
| **5** | Extractor Spring with Rod Collar | **18** | Cylinder Stop Plunger with Spring | **31** | Trigger |
| **6** | Yoke | **19** | Cylinder Stop Screw | **32** | Hand |
| **7** | Barrel | **20** | Firing Pin Retaining Pin | **33** | Hammer Block |
| **8** | Locking Bolt Pin | **21** | Cylinder Stop | **34** | Gear |
| **9** | Locking Bolt with Spring | **22** | Bolt | **35** | Sideplate |
| **10** | Barrel Pin | **23** | Bolt Pin with Spring | **36** | Sideplate Short Screw |
| **11** | Frame | **24** | Mainspring Center Pin | **37** | Hand Pin with Spring |
| **12** | Thumb-Piece | **25** | Mainspring | **38** | Sideplate Long Screws |
| **13** | Thumb-Piece Screw | **26** | Mainspring Bushing | | |

# Model 83 and 83S Revolver



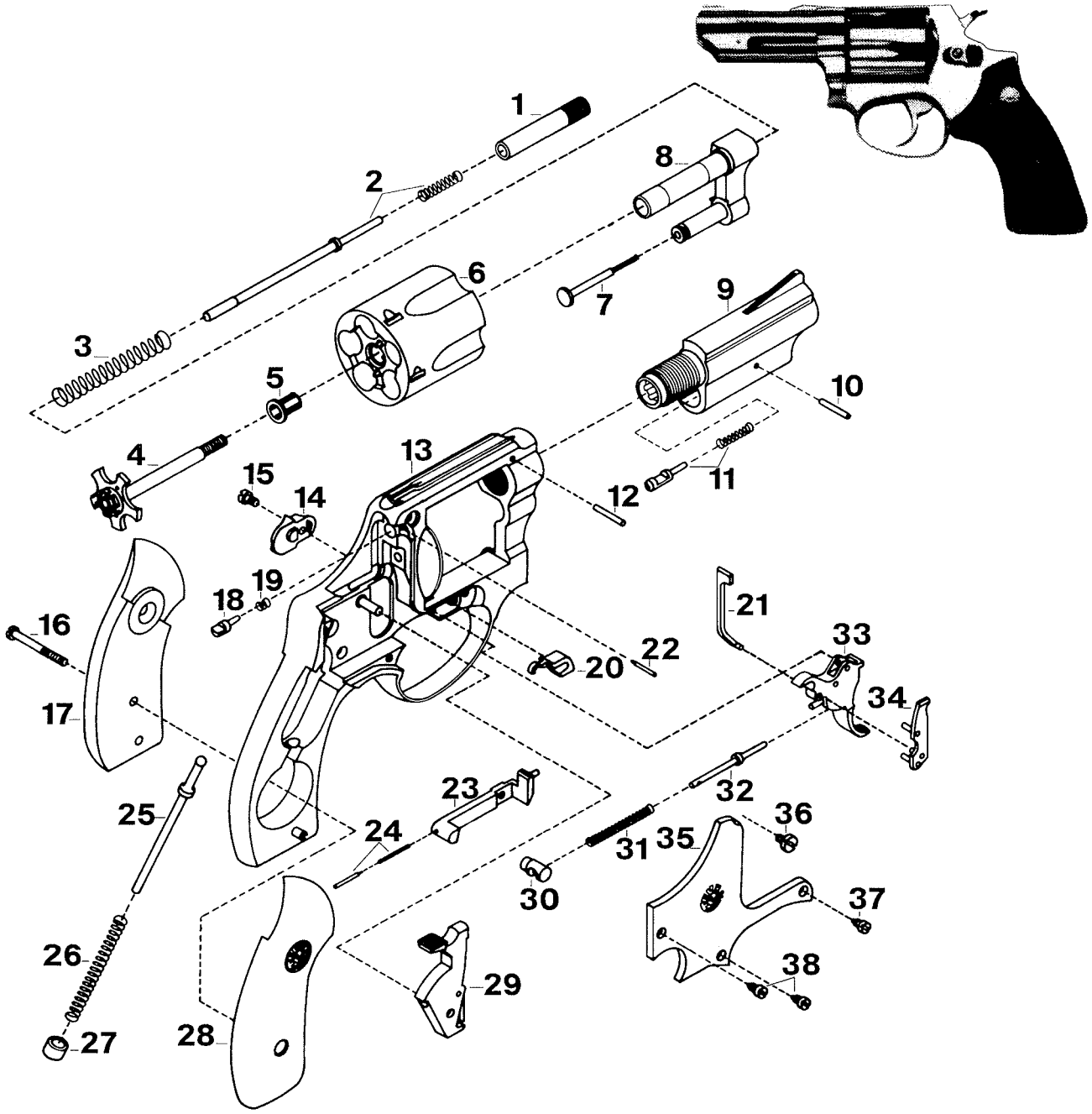

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **18** | Barrel | **35** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **19** | Locking Bolt Pin | **36** | Mainspring |
| **3** | Extractor | **20** | Locking Bolt with Spring | **37** | Mainspring Bushing |
| **4** | Cylinder | **21** | Barrel Pin | **38** | Right Stock |
| **5** | Extractor Spring with Rod Collar | **22** | Frame | **39** | Hammer |
| **6** | Yoke | **23** | Thumb-Piece | **40** | Trigger Spring |
| **7** | Rear Sight Screw | **24** | Thumb-Piece Screw | **41** | Rebound Slide |
| **8** | Rear Sight Assembly | **25** | Stock Screw | **42** | Trigger |
| **9** | Rear Sight Leaf | **26** | Left Stock | **43** | Hand |
| **10** | Rear Sight Blade | **27** | Firing Pin | **44** | Hammer Block |
| **11** | Rear Sight Windage Screw | **28** | Firing Pin Spring | **45** | Gear |
| **12** | Click Pins | **29** | Cylinder Stop Plunger with Spring | **46** | Sideplate |
| **13** | Click Pin Springs | **30** | Cylinder Stop Screw | **47** | Sideplate Short Screw |
| **14** | Windage Nut | **31** | Firing Pin Retaining Pin | **48** | Hand Pin with Spring |
| **15** | Safety Ring | **32** | Cylinder Stop | **49** | Sideplate Long Screws |
| **16** | Rear Sight Elevation Screw | **33** | Bolt | | |
| **17** | Elevation Nut | **34** | Bolt Pin with Spring | | |

# Model 85 and 85S Revolver



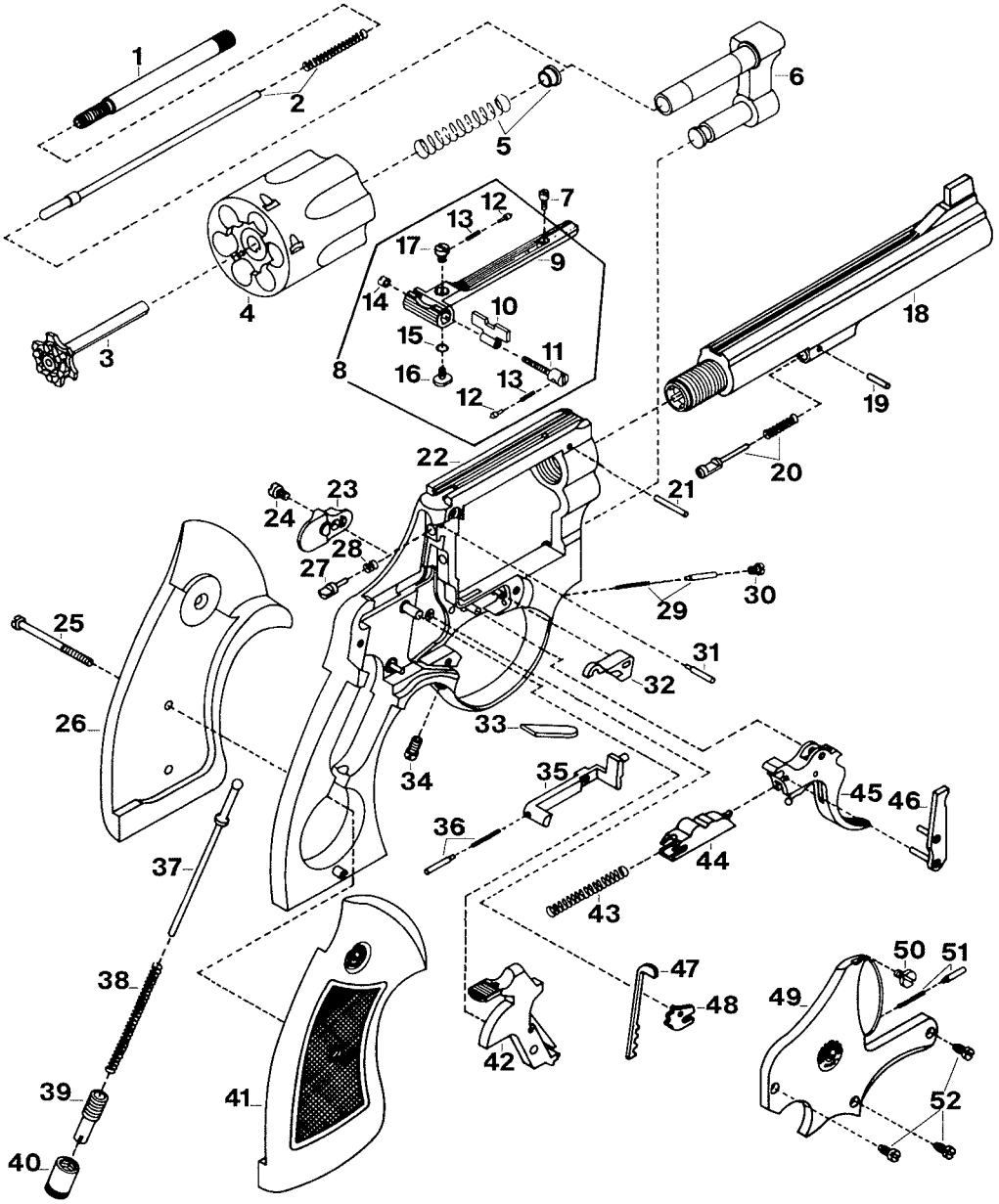

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Thumb-Piece | **27** | Mainspring Bushing |
| **2** | Center Pin with Spring | **15** | Thumb-Piece Screw | **28** | Right Stock |
| **3** | Extractor Spring | **16** | Stock Screw | **29** | Hammer |
| **4** | Extractor | **17** | Left Stock | **30** | Trigger Spring Swivel |
| **5** | Cylinder Retaining Bushing | **18** | Firing Pin | **31** | Trigger Spring |
| **6** | Cylinder | **19** | Firing Pin Spring | **32** | Trigger Spring Center Pin |
| **7** | Cylinder Stop Plunger with Spring | **20** | Cylinder Stop | **33** | Trigger |
| **8** | Yoke | **21** | Transfer Bar | **34** | Hand |
| **9** | Barrel | **22** | Firing Pin Retaining Pin | **35** | Sideplate |
| **10** | Locking Bolt Pin | **23** | Bolt | **36** | Sideplate Short Screw |
| **11** | Locking Bolt with Spring | **24** | Bolt Plunger with Spring | **37** | Sideplate and Yoke Screw |
| **12** | Barrel Pin | **25** | Mainspring Center Pin | **38** | Sideplate Long Screws |
| **13** | Frame | **26** | Mainspring | | |

# Model 85S Stainless Revolver



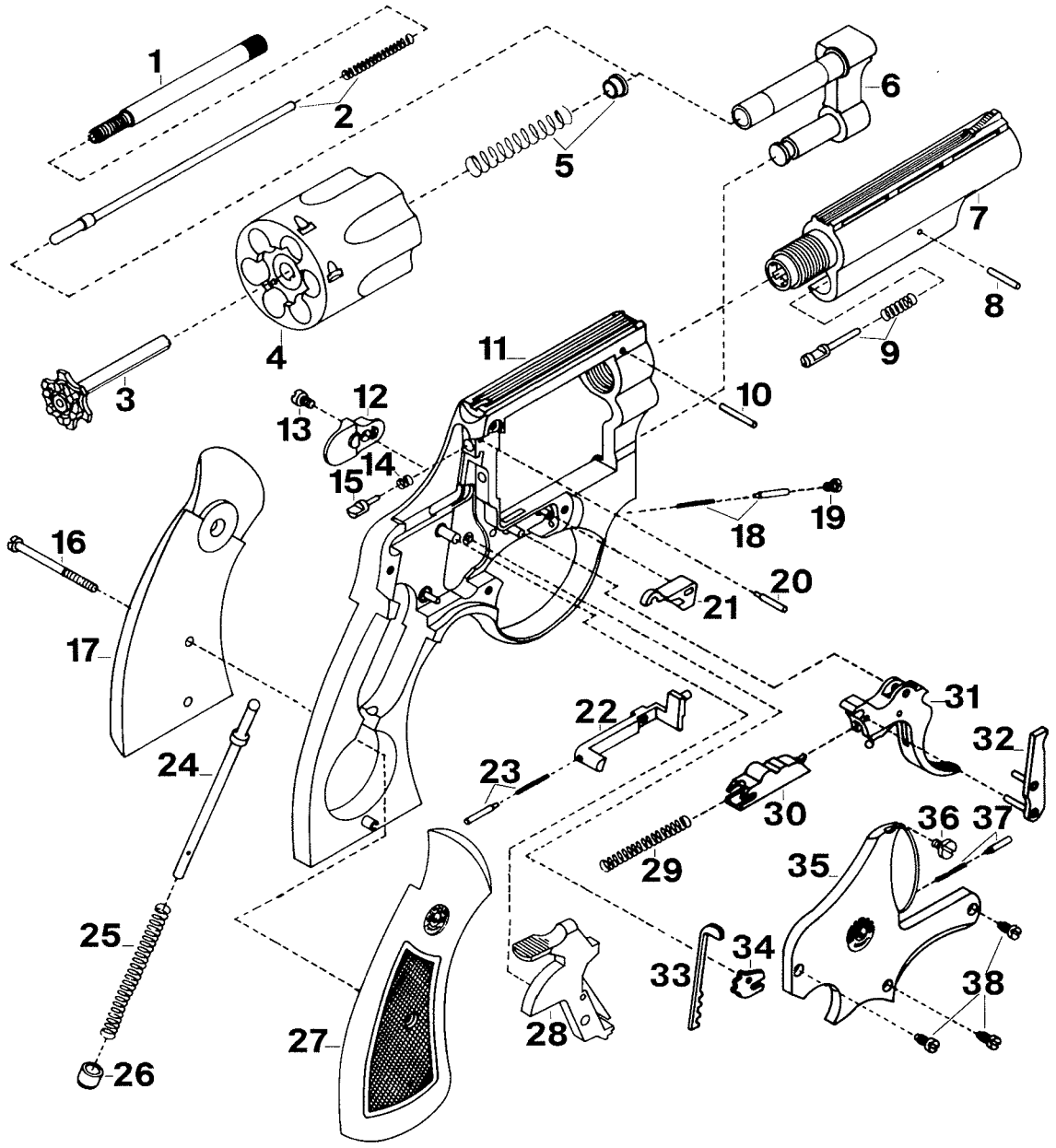

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Thumb-Piece | **27** | Mainspring Bushing |
| **2** | Center Pin with Spring | **15** | Thumb-Piece Screw | **28** | Right Stock |
| **3** | Extractor Spring | **16** | Stock Screw | **29** | Hammer |
| **4** | Extractor | **17** | Left Stock | **30** | Trigger Spring Swivel |
| **5** | Cylinder Retaining Bushing | **18** | Firing Pin | **31** | Trigger Spring |
| **6** | Cylinder | **19** | Firing Pin Spring | **32** | Trigger Spring Center Pin |
| **7** | Cylinder Stop Plunger with Spring | **20** | Cylinder Stop | **33** | Trigger |
| **8** | Yoke | **21** | Transfer Bar | **34** | Hand |
| **9** | Barrel | **22** | Firing Pin Retaining Pin | **35** | Sideplate |
| **10** | Locking Bolt Pin | **23** | Bolt | **38** | Sideplate Short Screw |
| **11** | Locking Bolt with Spring | **24** | Bolt Plunger with Spring | **37** | Sideplate and Yoke Screw |
| **12** | Barrel Pin | **25** | Mainspring Center Pin | **38** | Sideplate Long Screws |
| **13** | Frame | **26** | Mainspring | | |

# Model 86 Revolver



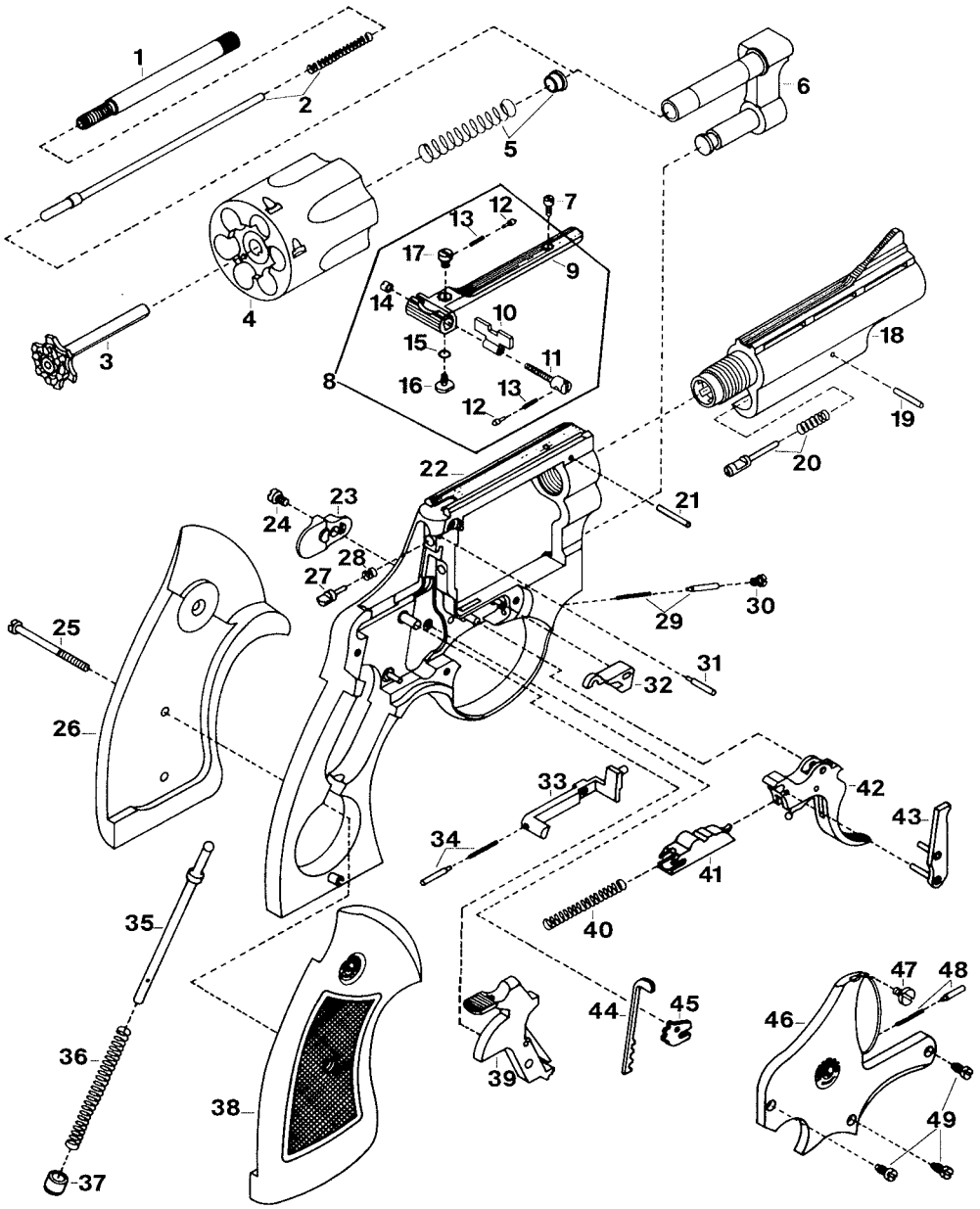

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **19** | Locking Bolt Pin | **37** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **20** | Locking Bolt with Spring | **38** | Mainspring |
| **3** | Extractor | **21** | Barrel Pin | **39** | Mainspring Adjustable Bushing |
| **4** | Cylinder | **22** | Frame | **40** | Mainspring Fixed Bushing |
| **5** | Extractor Spring with Rod Collar | **23** | Thumb-Piece | **41** | Right Stock |
| **6** | Yoke | **24** | Thumb-Piece Screw | **42** | Hammer |
| **7** | Rear Sight Screw | **25** | Stock Screw | **43** | Trigger Spring |
| **8** | Rear Sight Assembly | **26** | Left Stock | **44** | Rebound Slide |
| **9** | Rear Sight Leaf | **27** | Firing Pin | **45** | Trigger |
| **10** | Rear Sight Blade | **28** | Firing Pin Spring | **46** | Hand |
| **11** | Rear Sight Windage Screw | **29** | Cylinder Stop Plunger with Spring | **47** | Hammer Block |
| **12** | Click Pins | **30** | Cylinder Stop Screw | **48** | Gear |
| **13** | Click Pin Springs | **31** | Firing Pin Retaining Pin | **49** | Sideplate |
| **14** | Windage Nut | **32** | Cylinder Stop | **50** | Sideplate Short Screw |
| **15** | Safety Ring | **33** | Trigger Stop | **51** | Hand Pin with Spring |
| **16** | Rear Sight Elevation Screw | **34** | Trigger Stop Screw | **52** | Sideplate Long Screws |
| **17** | Elevation Nut | **35** | Bolt | | |
| **18** | Barrel | **36** | Bolt Pin with Spring | | |

# Model 87 Revolver



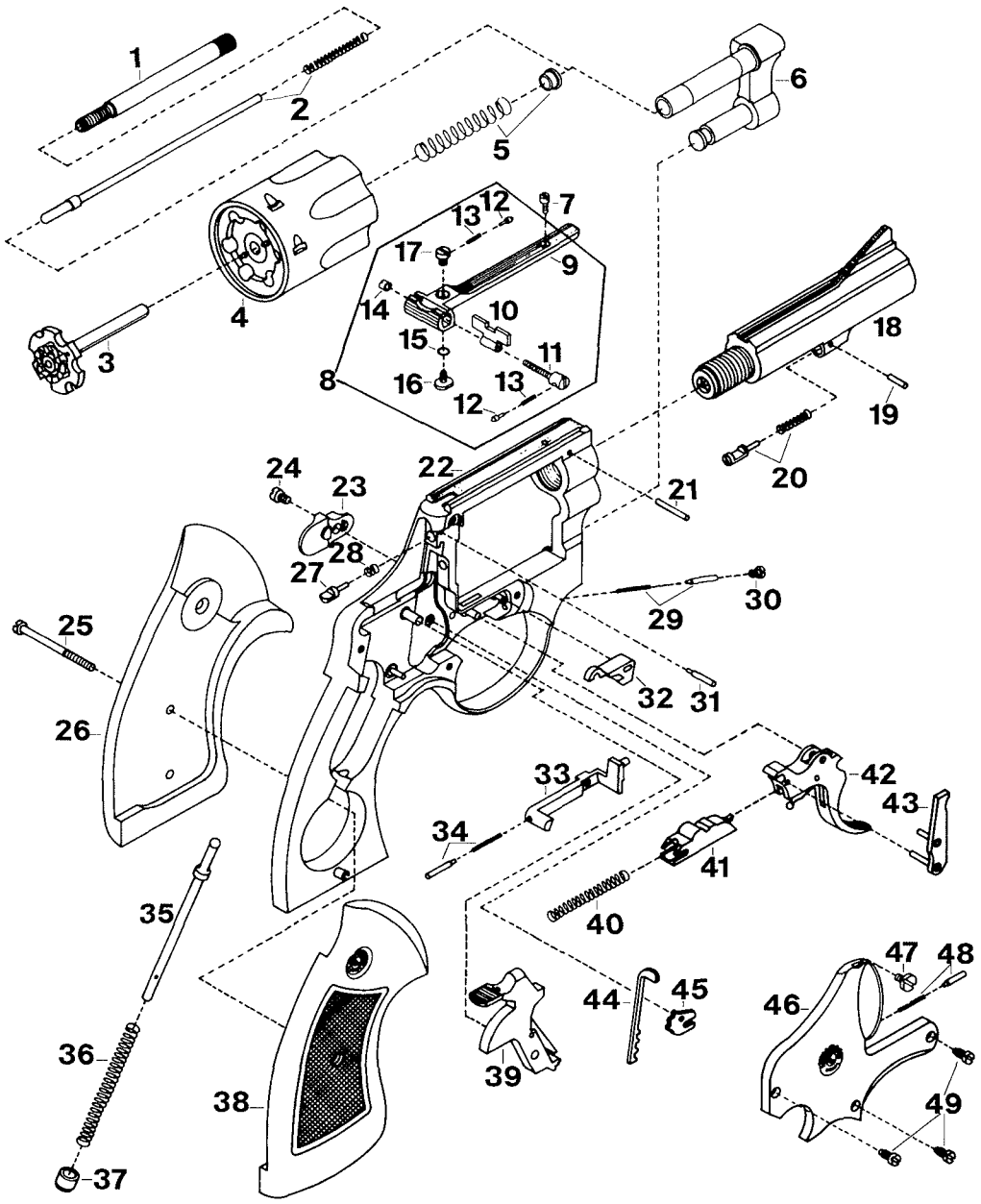

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **14** | Firing Pin Spring | **27** | Right Stock |
| **2** | Center Pin with Spring | **15** | Firing Pin | **28** | Hammer |
| **3** | Extractor | **16** | Stock Screw | **29** | Trigger Spring |
| **4** | Cylinder | **17** | Left Stock | **30** | Rebound Slide |
| **5** | Extractor Spring with Rod Collar | **18** | Cylinder Stop Plunger with Spring | **31** | Trigger |
| **6** | Yoke | **19** | Cylinder Stop Screw | **32** | Hand |
| **7** | Barrel | **20** | Firing Pin Retaining Pin | **33** | Hammer Block |
| **8** | Locking Bolt Pin | **21** | Cylinder Stop | **34** | Gear |
| **9** | Locking Bolt with Spring | **22** | Bolt | **35** | Sideplate |
| **10** | Barrel Pin | **23** | Bolt Pin with Spring | **36** | Sideplate Short Screw |
| **11** | Frame | **24** | Mainspring Center Pin | **37** | Hand Pin with Spring |
| **12** | Thumb-Piece | **25** | Mainspring | **38** | Sideplate Long Screws |
| **13** | Thumb-Piece Screw | **26** | Mainspring Bushing | | |

# Model 88 and 889 Revolver



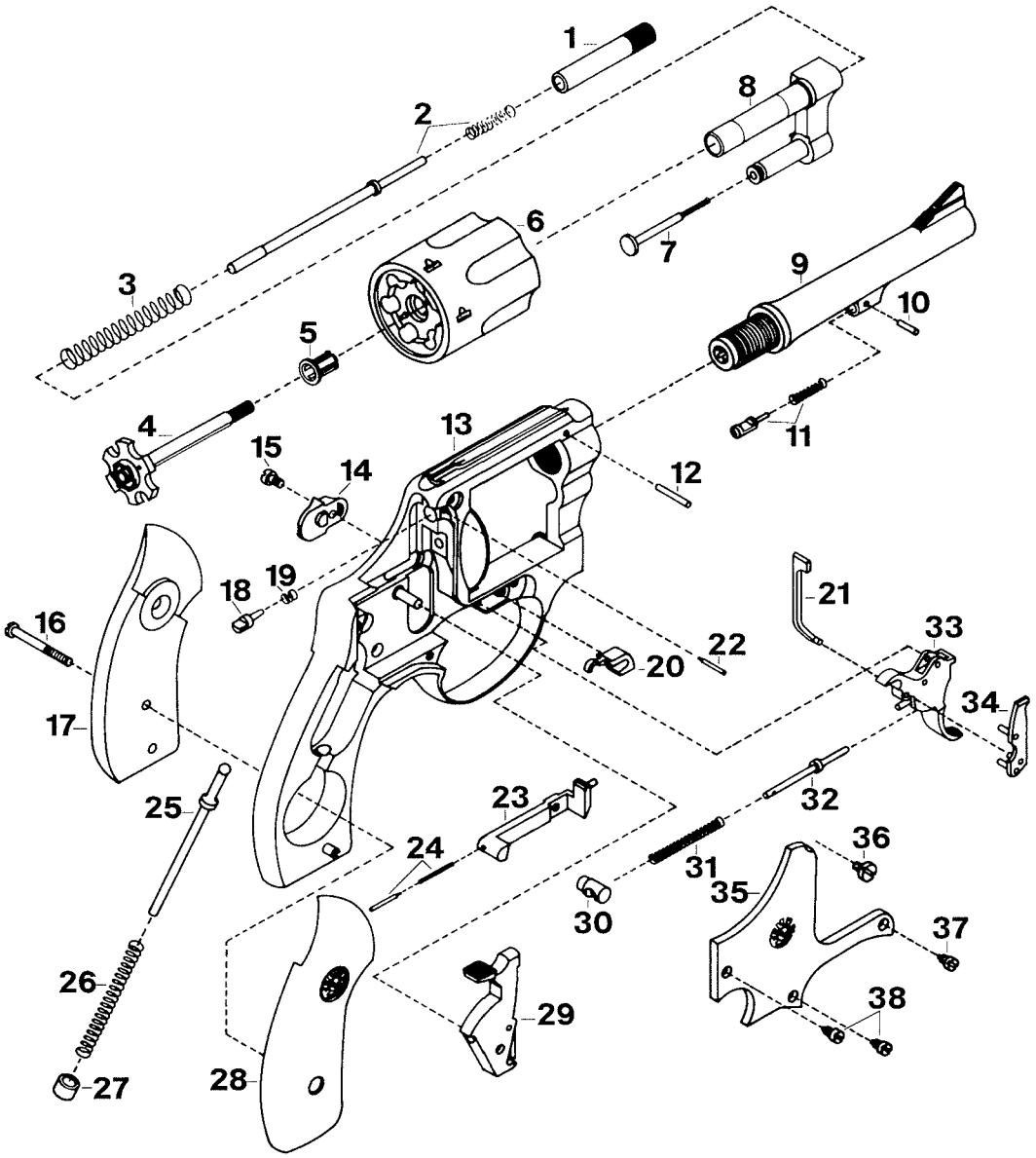

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **18** | Barrel | **35** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **19** | Locking Bolt Pin | **36** | Mainspring |
| **3** | Extractor | **20** | Locking Bolt With Spring | **37** | Mainspring Bushing |
| **4** | Cylinder | **21** | Barrel Pin | **38** | Right Stock |
| **5** | Extractor Spring with Rod Collar | **22** | Frame | **39** | Hammer |
| **6** | Yoke | **23** | Thumb-Piece | **40** | Trigger Spring |
| **7** | Rear Sight Screw | **24** | Thumb-Piece Screw | **41** | Rebound Slide |
| **8** | Rear Sight Assembly | **25** | Stock Screw | **42** | Trigger |
| **9** | Rear Sight Leaf | **26** | Left Stock | **43** | Hand |
| **10** | Rear Sight Blade | **27** | Firing Pin | **44** | Hammer Block |
| **11** | Rear Sight Windage Screw | **28** | Firing Pin Spring | **45** | Gear |
| **12** | Click Pins | **29** | Cylinder Stop Plunger with Spring | **46** | Sideplate |
| **13** | Click Pin Springs | **30** | Cylinder Stop Screw | **47** | Sideplate Short Screw |
| **14** | Windage Nut | **31** | Firing Pin Retaining Pin | **48** | Hand Pin with Spring |
| **15** | Safety Ring | **32** | Cylinder Stop | **49** | Sideplate Long Screws |
| **16** | Rear Sight Elevation Screw | **33** | Bolt | | |
| **17** | Elevation Nut | **34** | Bolt Pin with Spring | | |

# Model 90 Revolver



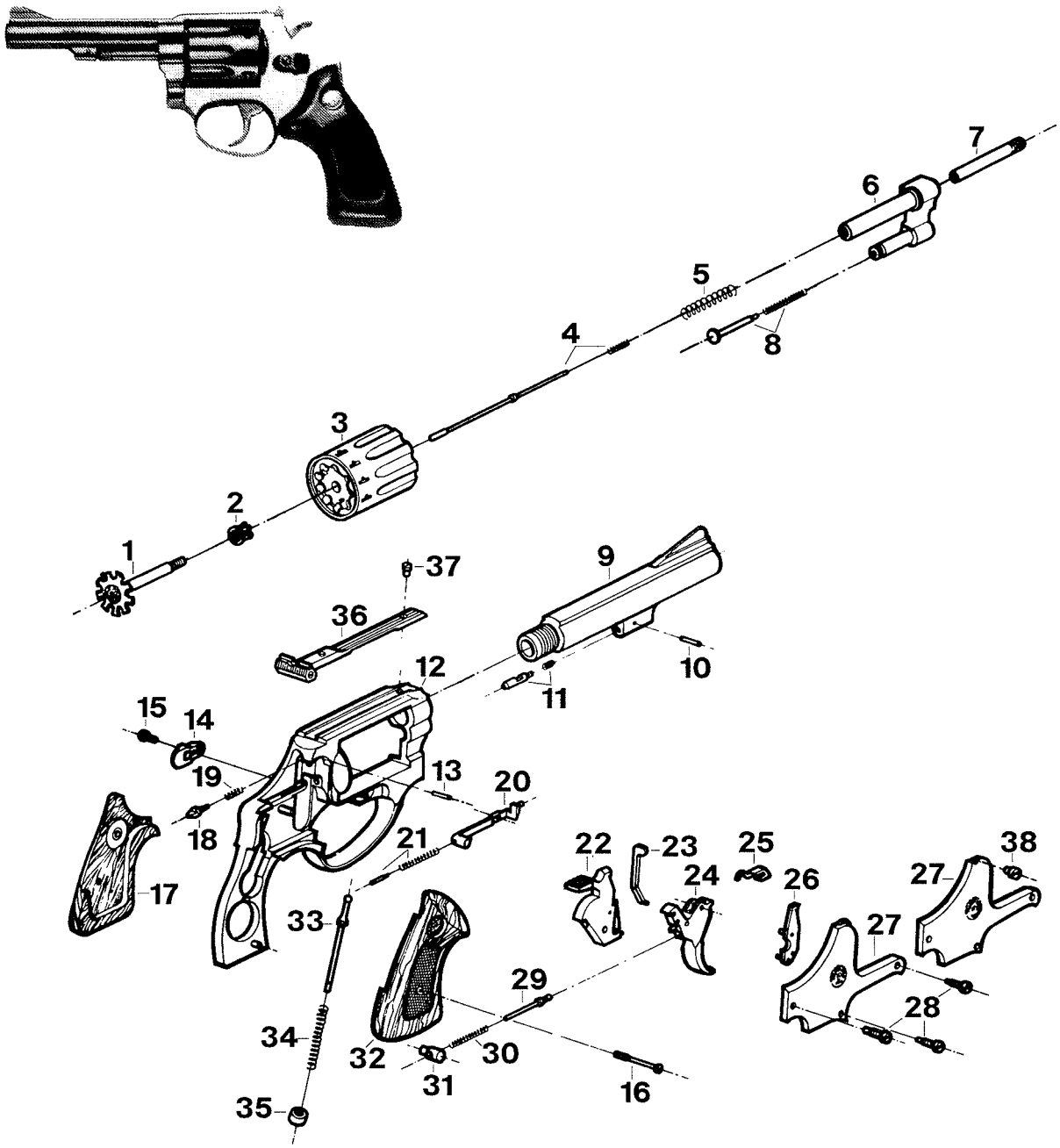

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **18** | Barrel | **35** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **19** | Locking Bolt Pin | **36** | Mainspring |
| **3** | Extractor | **20** | Locking Bolt with Spring | **37** | Mainspring Bushing |
| **4** | Cylinder | **21** | Barrel Pin | **38** | Right Stock |
| **5** | Extractor Spring with Rod Collar | **22** | Frame | **39** | Hammer |
| **6** | Yoke | **23** | Thumb-Piece | **40** | Trigger Spring |
| **7** | Rear Sight Screw | **24** | Thumb-Piece Screw | **41** | Rebound Slide |
| **8** | Rear Sight Assembly | **25** | Stock Screw | **42** | Trigger |
| **9** | Rear Sight Leaf | **26** | Left Stock | **43** | Hand |
| **10** | Rear Sight Blade | **27** | Firing Pin | **44** | Hammer Block |
| **11** | Rear Sight Windage Screw | **28** | Firing Pin Spring | **45** | Gear |
| **12** | Click Pins | **29** | Cylinder Stop Plunger with Spring | **46** | Sideplate |
| **13** | Click Pin Springs | **30** | Cylinder Stop Screw | **47** | Sideplate Short Screw |
| **14** | Windage Nut | **31** | Firing Pin Retaining Pin | **48** | Hand Pin with Spring |
| **15** | Safety Ring | **32** | Cylinder Stop | **49** | Sideplate Long Screws |
| **16** | Rear Sight Elevation Screw | **33** | Bolt | | |
| **17** | Elevation Nut | **34** | Bolt Pin with Spring | | |

# Model 93 Revolver



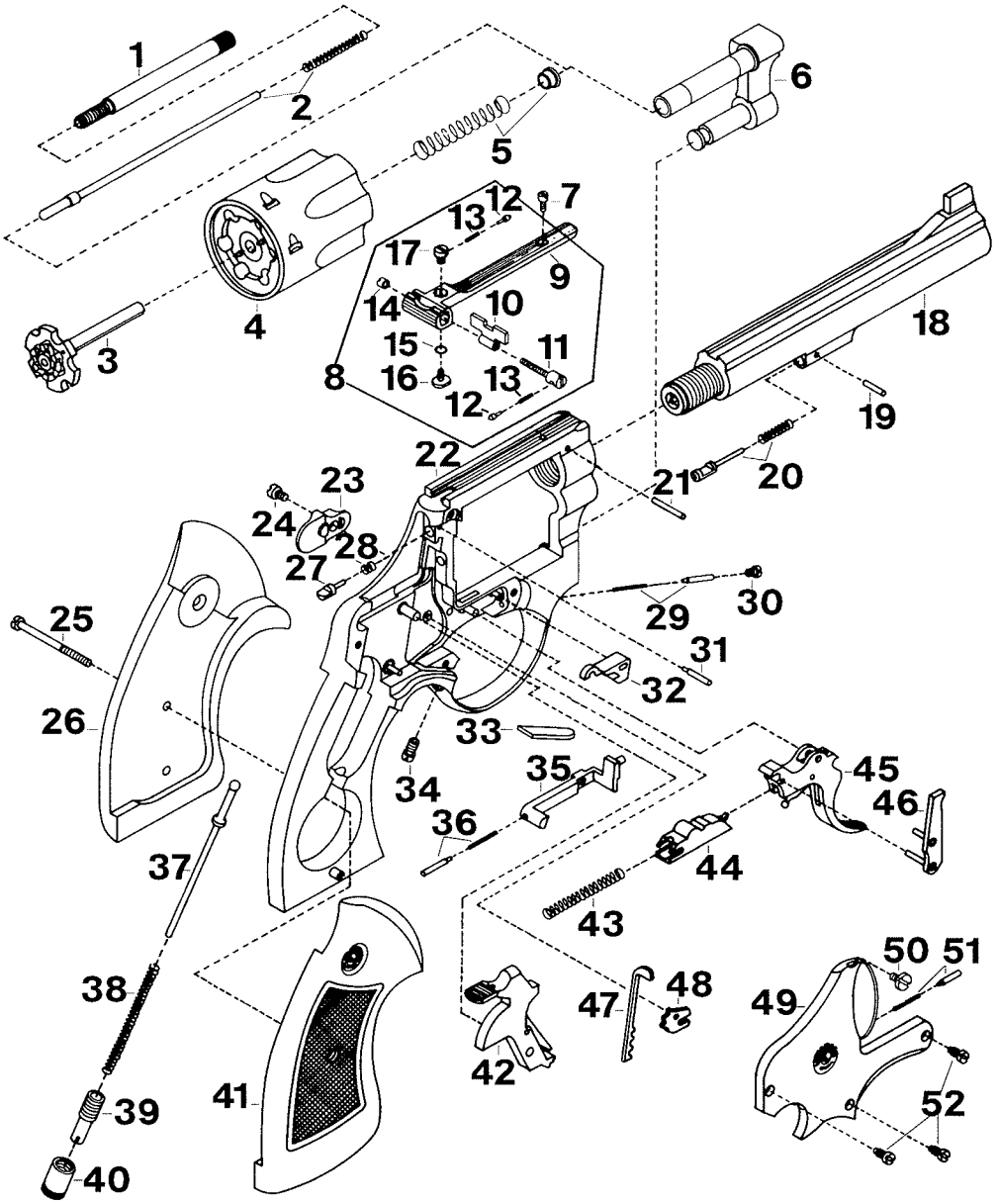

| | | | |
|---|---|---|---|
| **1** | Extractor Rod | **20** | Cylinder Stop |
| **2** | Center Pin with Spring | **21** | Transfer Bar |
| **3** | Extractor Spring | **22** | Firing Pin Retaining Pin |
| **4** | Extractor | **23** | Bolt |
| **5** | Cylinder Retaining Bushing | **24** | Bolt Plunger with Spring |
| **6** | Cylinder | **25** | Mainspring Center Pin |
| **7** | Cylinder Stop Plunger With Spring | **26** | Mainspring |
| **8** | Yoke | **27** | Mainspring Bushing |
| **9** | Barrel | **28** | Right Stock |
| **10** | Locking Bolt Pin | **29** | Hammer |
| **11** | Locking Bolt with Spring | **30** | Trigger Spring Swivel |
| **12** | Barrel Pin | **31** | Trigger Spring |
| **13** | Frame | **32** | Trigger Spring Center Pin |
| **14** | Thumb-Piece | **33** | Trigger |
| **15** | Thumb-Piece Screw | **34** | Hand |
| **16** | Stock Screw | **35** | Sideplate |
| **17** | Left Stock | **36** | Sideplate Short Screw |
| **18** | Firing Pin | **37** | Sideplate and Yoke Screw |
| **19** | Firing Pin Spring | **38** | Sideplate Long Screws |

# Model 94 Revolver



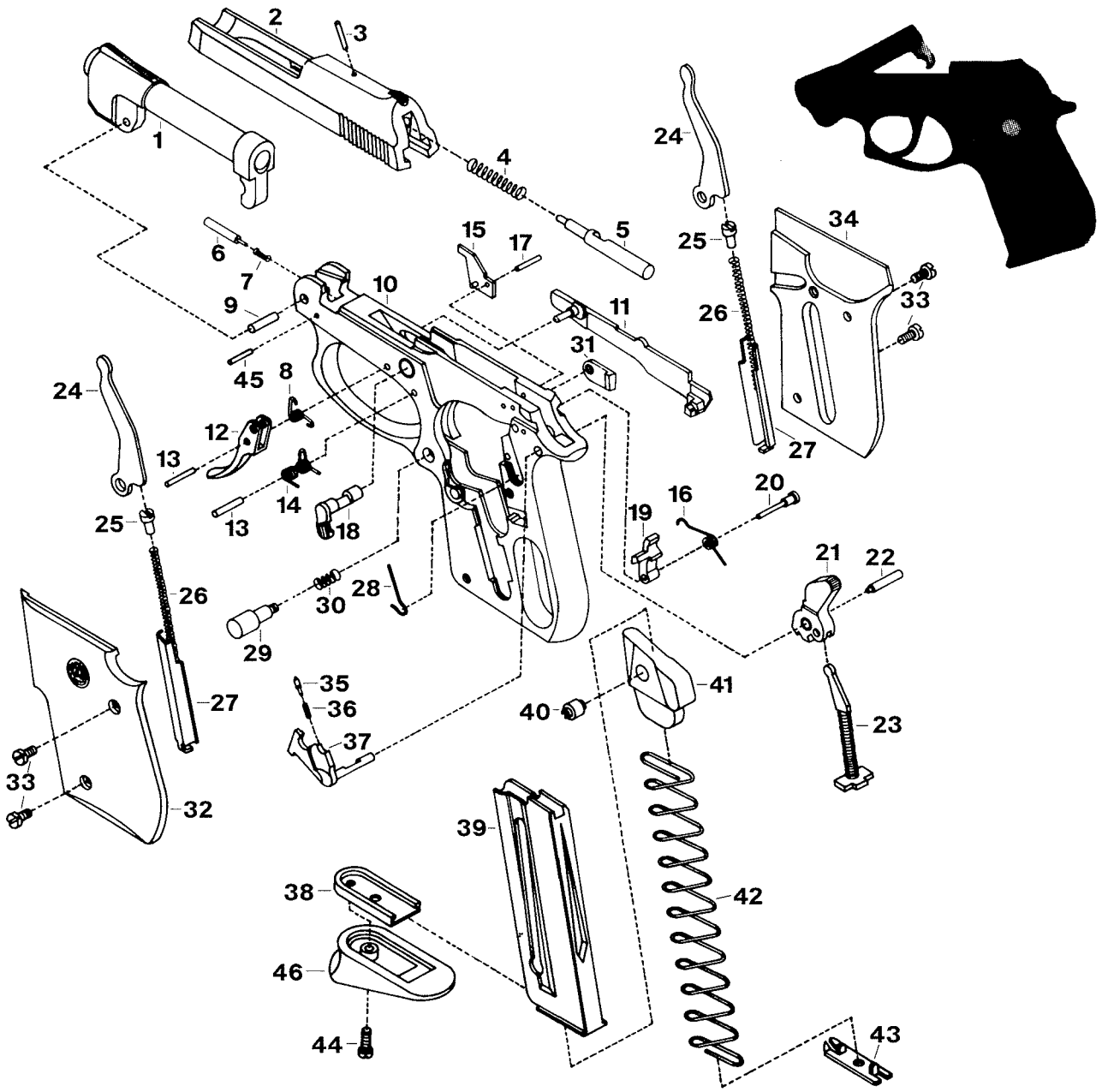

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor | **14** | Thumb-Piece | **27** | Sideplate |
| **2** | Cylinder Retaining Bushing | **15** | Thumb-Piece Screw | **28** | Sideplate Screws |
| **3** | Cylinder | **16** | Stock Screw | **29** | Trigger Spring Center Pin |
| **4** | Center Pin with Spring | **17** | Left Stock | **30** | Trigger Spring |
| **5** | Extractor Spring | **18** | Firing Pin | **31** | Trigger Spring Swivel |
| **6** | Yoke | **19** | Firing Pin Spring | **32** | Right Stock |
| **7** | Extractor Rod | **20** | Bolt | **33** | Mainspring Center Pin |
| **8** | Cylinder Stop Plunger with Spring | **21** | Bolt Plunger with Spring | **34** | Mainspring |
| **9** | Barrel | **22** | Hammer | **35** | Mainspring Bushing |
| **10** | Locking Bolt Pin | **23** | Transfer Bar | **36** | Rear Sight |
| **11** | Locking Bolt with Spring | **24** | Trigger | **37** | Rear Sight Screw |
| **12** | Frame | **25** | Cylinder Stop | **38** | Sideplate Short Screw |
| **13** | Firing Pin Retaining Pin | **26** | Hand | | |

# Model 96 Revolver



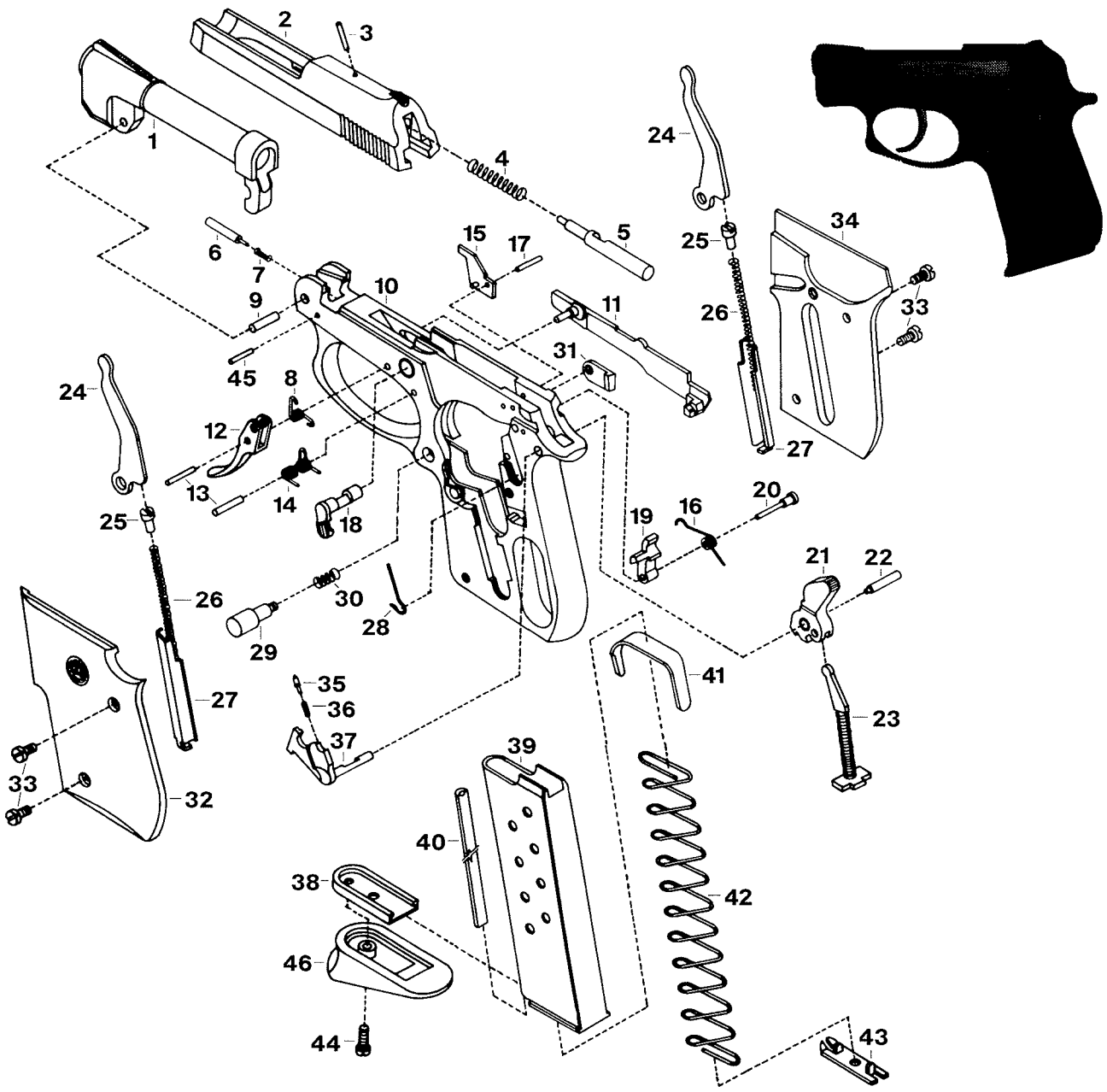

| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor Rod | **19** | Locking Bolt Pin | **37** | Mainspring Center Pin |
| **2** | Center Pin with Spring | **20** | Locking Bolt with Spring | **38** | Mainspring |
| **3** | Extractor | **21** | Barrel Pin | **39** | Mainspring Adjustable Bushing |
| **4** | Cylinder | **22** | Frame | **40** | Mainspring Fixed Bushing |
| **5** | Extractor Spring with Rod Collar | **23** | Thumb-Piece | **41** | Right Stock |
| **6** | Yoke | **24** | Thumb-Piece Screw | **42** | Hammer |
| **7** | Rear Sight Screw | **25** | Stock Screw | **43** | Trigger Spring |
| **8** | Rear Sight Assembly | **26** | Left Stock | **44** | Rebound Slide |
| **9** | Rear Sight Leaf | **27** | Firing Pin | **45** | Trigger |
| **10** | Rear Sight Blade | **28** | Firing Pin Spring | **46** | Hand |
| **11** | Rear Sight Windage Screw | **29** | Cylinder Stop Plunger with Spring | **47** | Hammer Block |
| **12** | Click Pins | **30** | Cylinder Stop Screw | **48** | Gear |
| **13** | Click Pin Springs | **31** | Firing Pin Retaining Pin | **49** | Sideplate |
| **14** | Windage Nut | **32** | Cylinder Stop | **50** | Sideplate Short Screw |
| **15** | Safety Ring | **33** | Trigger Stop | **51** | Hand Pin with Spring |
| **16** | Rear Sight Elevation Screw | **34** | Trigger Stop Screw | **52** | Sideplate Long Screws |
| **17** | Elevation Nut | **35** | Bolt | | |
| **18** | Barrel | **36** | Bolt Pin with Spring | | |

# Model PT-22 Auto



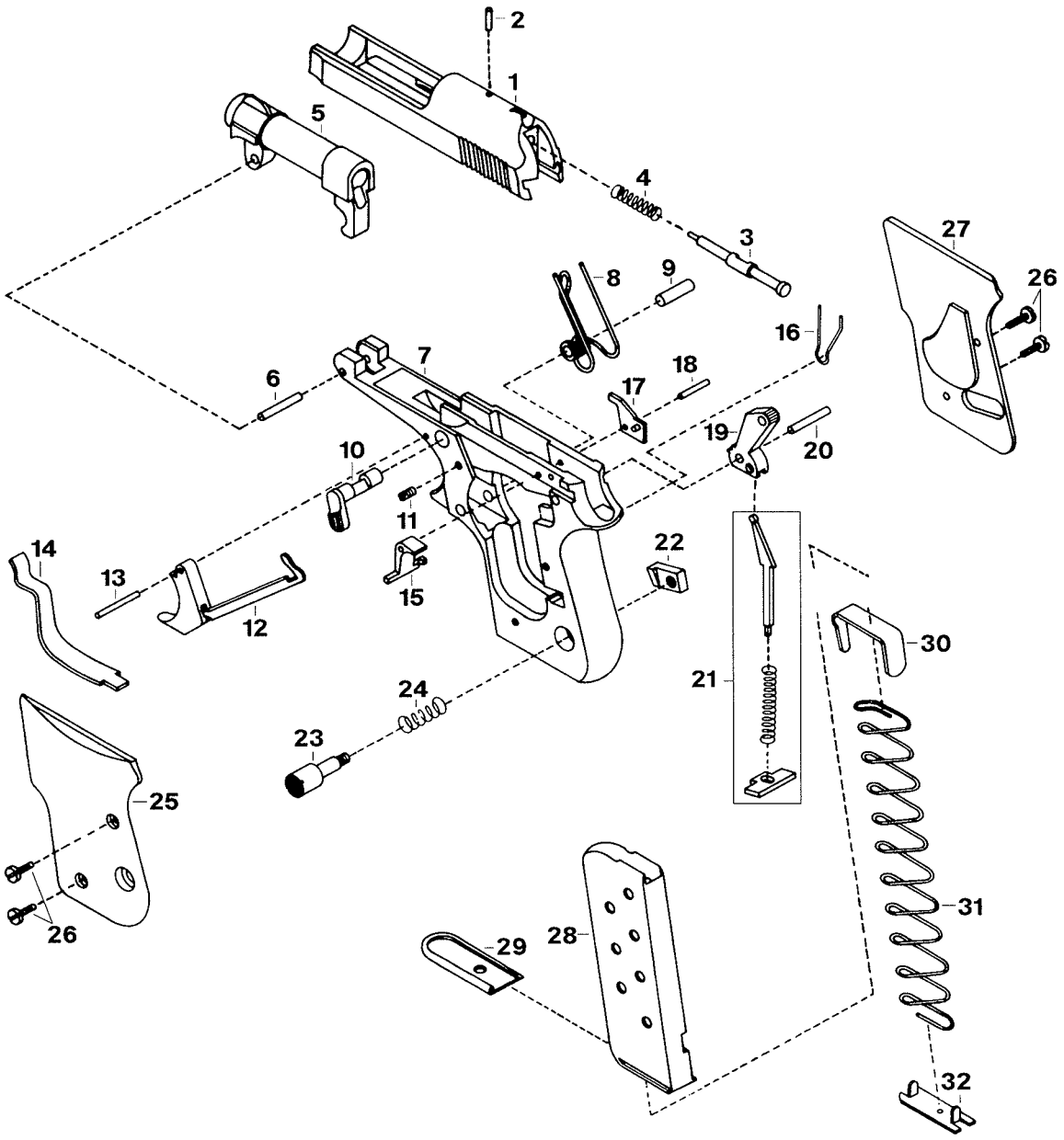

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Ejector Pin | **33** | Grip Screws |
| **2** | Slide | **18** | Barrel Release | **34** | Right Grip |
| **3** | Firing Pin Elastic Pin | **19** | Sear | **35** | Safety Spring Pin |
| **4** | Firing Pin Spring | **20** | Sear Pin | **36** | Safety Spring |
| **5** | Firing Pin | **21** | Hammer | **37** | Safety |
| **6** | Barrel Spring Pin | **22** | Hammer Pin | **38** | Magazine Bottom |
| **7** | Barrel Spring | **23** | Hammer Spring Assembly | **39** | Magazine |
| **8** | Trigger Spring | **24** | Slide Lever | **40** | Magazine Follower Bushing |
| **9** | Barrel Stud | **25** | Slide Spring Pin | **41** | Magazine Follower |
| **10** | Frame | **26** | Slide Spring | **42** | Magazine Spring |
| **11** | Trigger Bar | **27** | Slide Spring Case | **43** | Magazine Bottom Plate |
| **12** | Trigger | **28** | Sear Spring | **44** | Magazine Lengthening Screw |
| **13** | Pin | **29** | Magazine Release Button | **45** | Pin |
| **14** | Barrel Release Spring | **30** | Magazine Release Spring | **46** | Magazine Lengthening |
| **15** | Ejector | **31** | Magazine Release | | |
| **16** | Trigger Bar Spring | **32** | Left Grip | | |

# Model PT-25 Auto



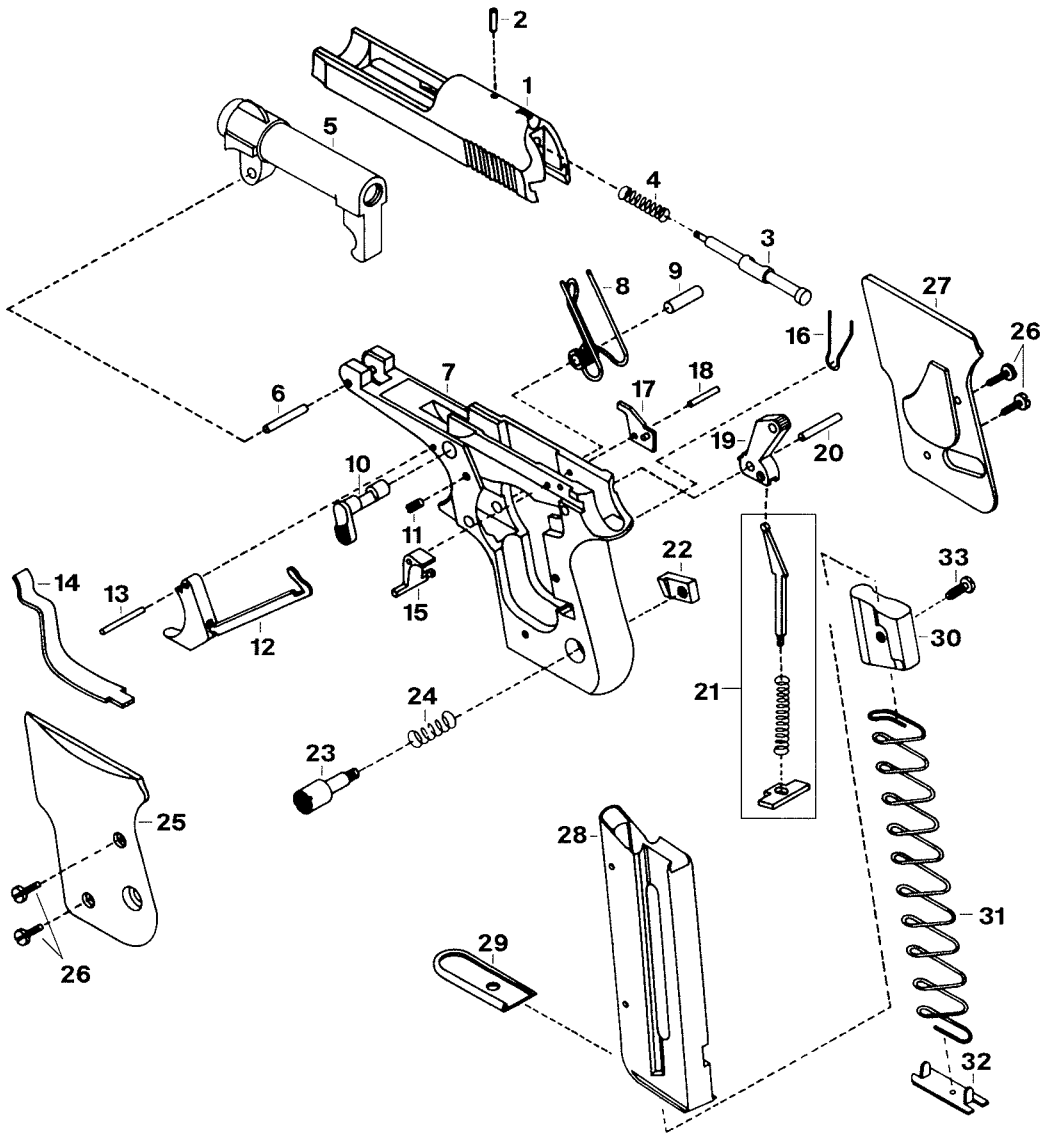

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Ejector Pin | **33** | Grip Screws |
| **2** | Slide | **18** | Barrel Release | **34** | Right Grip |
| **3** | Firing Pin Elastic Pin | **19** | Sear | **35** | Safety Spring Pin |
| **4** | Firing Pin Spring | **20** | Sear Pin | **36** | Safety Spring |
| **5** | Firing Pin | **21** | Hammer | **37** | Safety |
| **6** | Barrel Spring Pin | **22** | Hammer Pin | **38** | Magazine Bottom |
| **7** | Barrel Spring | **23** | Hammer Spring Assembly | **39** | Magazine |
| **8** | Trigger Spring | **24** | Slide Lever | **40** | Magazine Reducer |
| **9** | Barrel Stud | **25** | Slide Spring Pin | **41** | Magazine Follower |
| **10** | Frame | **26** | Slide Spring | **42** | Magazine Spring |
| **11** | Trigger Bar | **27** | Slide Spring Case | **43** | Magazine Bottom Plate |
| **12** | Trigger | **28** | Sear Spring | **44** | Magazine Lengthening Screw |
| **13** | Trigger Pins | **29** | Magazine Release Button | **45** | Pin |
| **14** | Barrel Release Spring | **30** | Magazine Release Spring | **46** | Magazine Lengthening |
| **15** | Ejector | **31** | Magazine Release | | |
| **16** | Trigger Bar Spring | **32** | Left Grip | | |

# Model PT-51 Auto



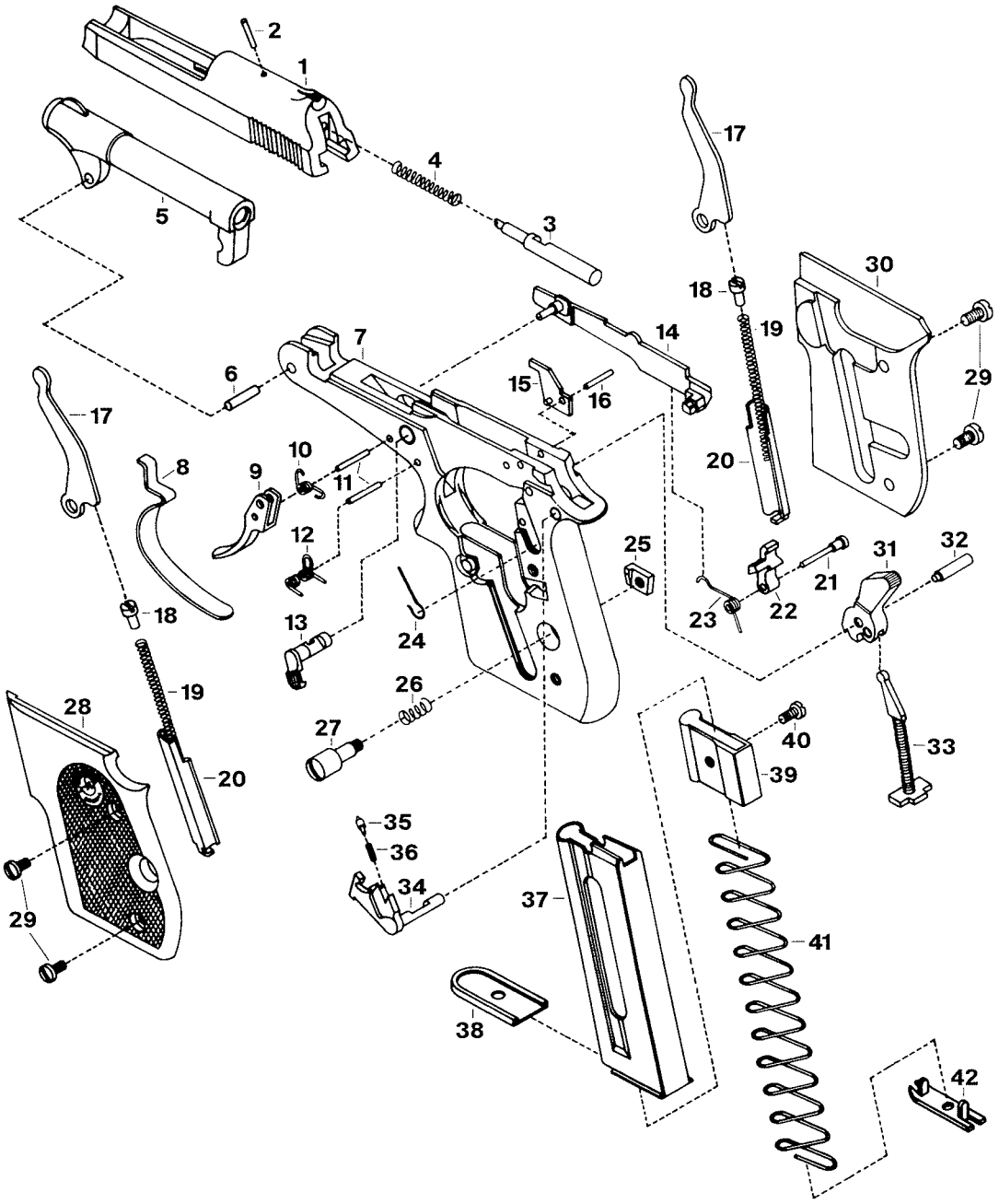

| | | | |
|---|---|---|---|
| **1** | Slide | **17** | Ejector |
| **2** | Firing Pin Retaining Pin | **18** | Ejector Pin and Sear Pin |
| **3** | Firing Pin | **19** | Hammer |
| **4** | Firing Pin Spring | **20** | Hammer Pin |
| **5** | Barrel | **21** | Hammer Spring Assembly |
| **6** | Barrel Pin | **22** | Magazine Release |
| **7** | Frame | **23** | Magazine Release Button |
| **8** | Recoil Spring | **24** | Magazine Release Spring |
| **9** | Recoil Spring Pin | **25** | Left Grip |
| **10** | Barrel Release | **26** | Grip Screws |
| **11** | Barrel Release Screw | **27** | Right Grip |
| **12** | Trigger | **28** | Magazine |
| **13** | Trigger Pin | **29** | Magazine Bottom |
| **14** | Trigger Guard | **30** | Magazine Follower |
| **15** | Sear | **31** | Magazine Spring |
| **16** | Sear Spring | **32** | Magazine Spring Plate |

# Model PT-53 Auto



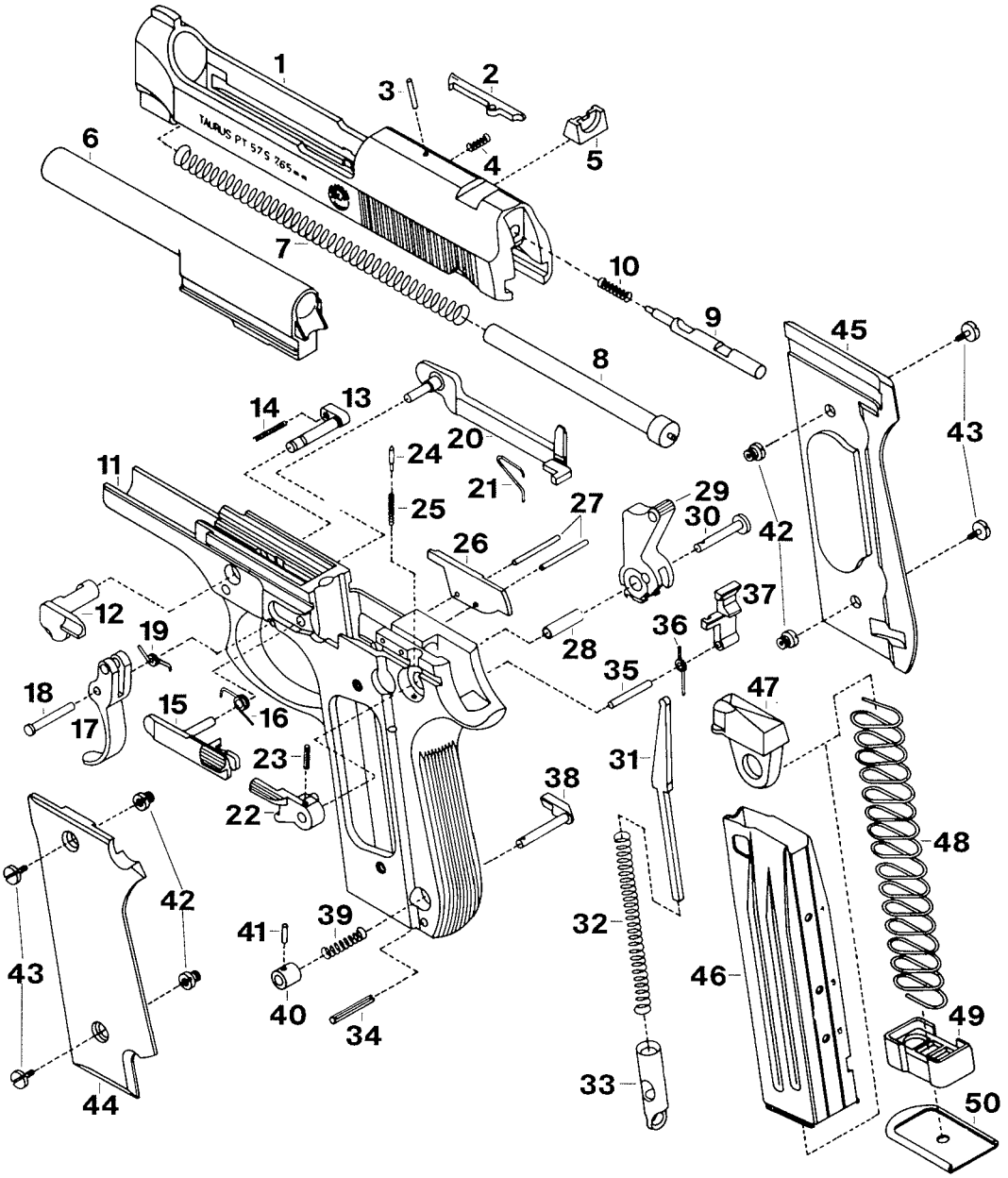

| | | | |
|---|---|---|---|
| **1** | Slide | **18** | Ejector Pin and Sear Pin |
| **2** | Firing Pin Retaining Pin | **19** | Hammer |
| **3** | Firing Pin | **20** | Hammer Pin |
| **4** | Firing Pin Spring | **21** | Hammer Spring Assembly |
| **5** | Barrel | **22** | Magazine Release |
| **6** | Barrel Pin | **23** | Magazine Release Button |
| **7** | Frame | **24** | Magazine Release Spring |
| **8** | Recoil Spring | **25** | Left Grip |
| **9** | Recoil Spring Pin | **26** | Grip Screws |
| **10** | Barrel Release | **27** | Right Grip |
| **11** | Barrel Release Screw | **28** | Magazine |
| **12** | Trigger | **29** | Magazine Bottom |
| **13** | Trigger Pin | **30** | Magazine Follower |
| **14** | Trigger Guard | **31** | Magazine Spring |
| **15** | Sear | **32** | Magazine Spring Plate |
| **16** | Sear Spring | **33** | Magazine Follower Screw |
| **17** | Ejector | | |

# Model PT-55 Auto



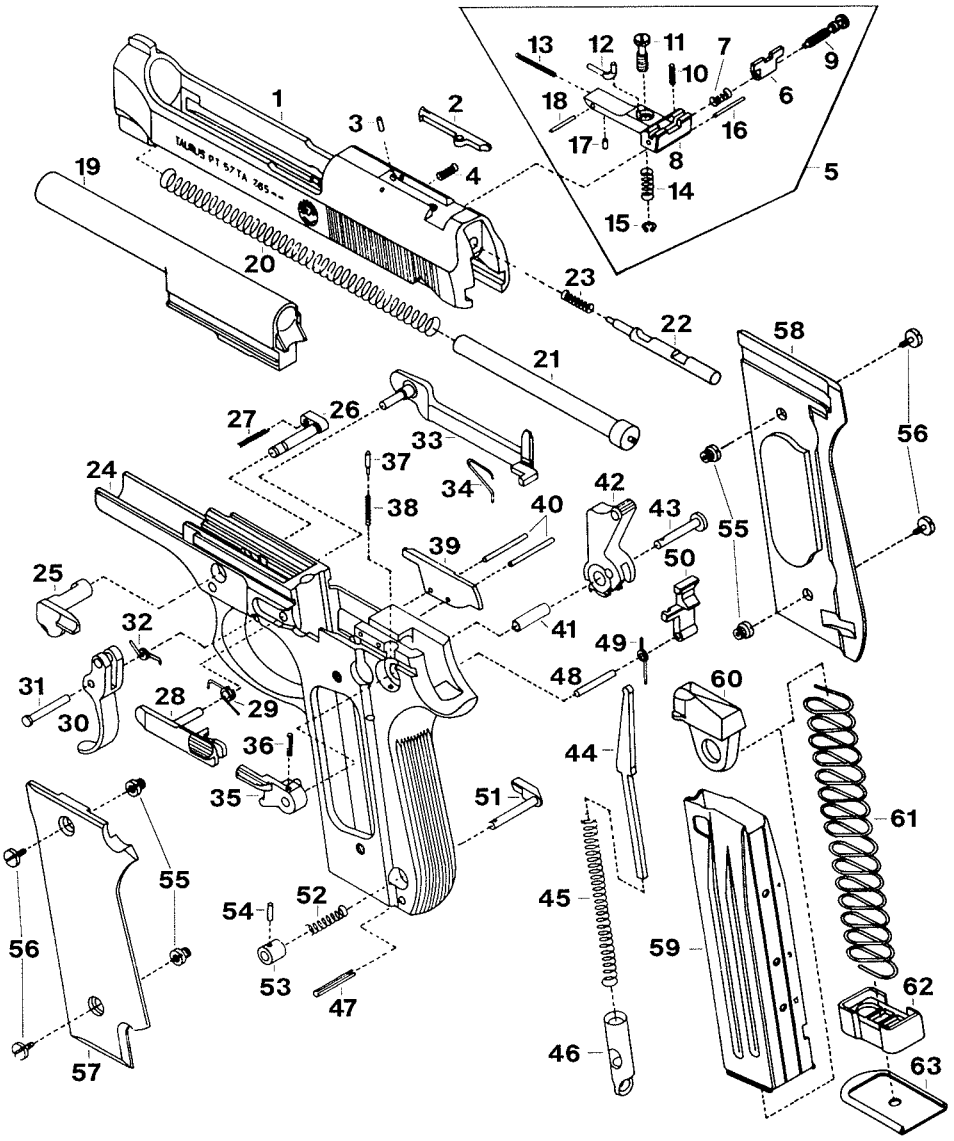

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **15** | Ejector | **29** | Grip Screws |
| **2** | Firing Pin Retaining Pin | **16** | Ejector Pin | **30** | Right Grip |
| **3** | Firing Pin | **17** | Slide Lever | **31** | Hammer |
| **4** | Firing Pin Spring | **18** | Slide Spring Pin | **32** | Hammer Pin |
| **5** | Barrel | **19** | Slide Spring | **33** | Hammer Spring Assembly |
| **6** | Barrel Pin | **20** | Slide Spring Case | **34** | Safety |
| **7** | Frame | **21** | Sear Pin | **35** | Safety Spring Pin |
| **8** | Trigger Guard | **22** | Sear | **36** | Safety Spring |
| **9** | Trigger | **23** | Trigger Bar Spring | **37** | Magazine |
| **10** | Trigger Spring | **24** | Sear Spring | **38** | Magazine Bottom |
| **11** | Trigger Pins | **25** | Magazine Release | **39** | Magazine Follower |
| **12** | Barrel Release Spring | **26** | Magazine Release Spring | **40** | Magazine Follower Screw |
| **13** | Barrel Release | **27** | Magazine Release Button | **41** | Magazine Spring |
| **14** | Trigger Bar | **28** | Left Grip | **42** | Magazine Spring Plate |

# Model PT-57 S Auto



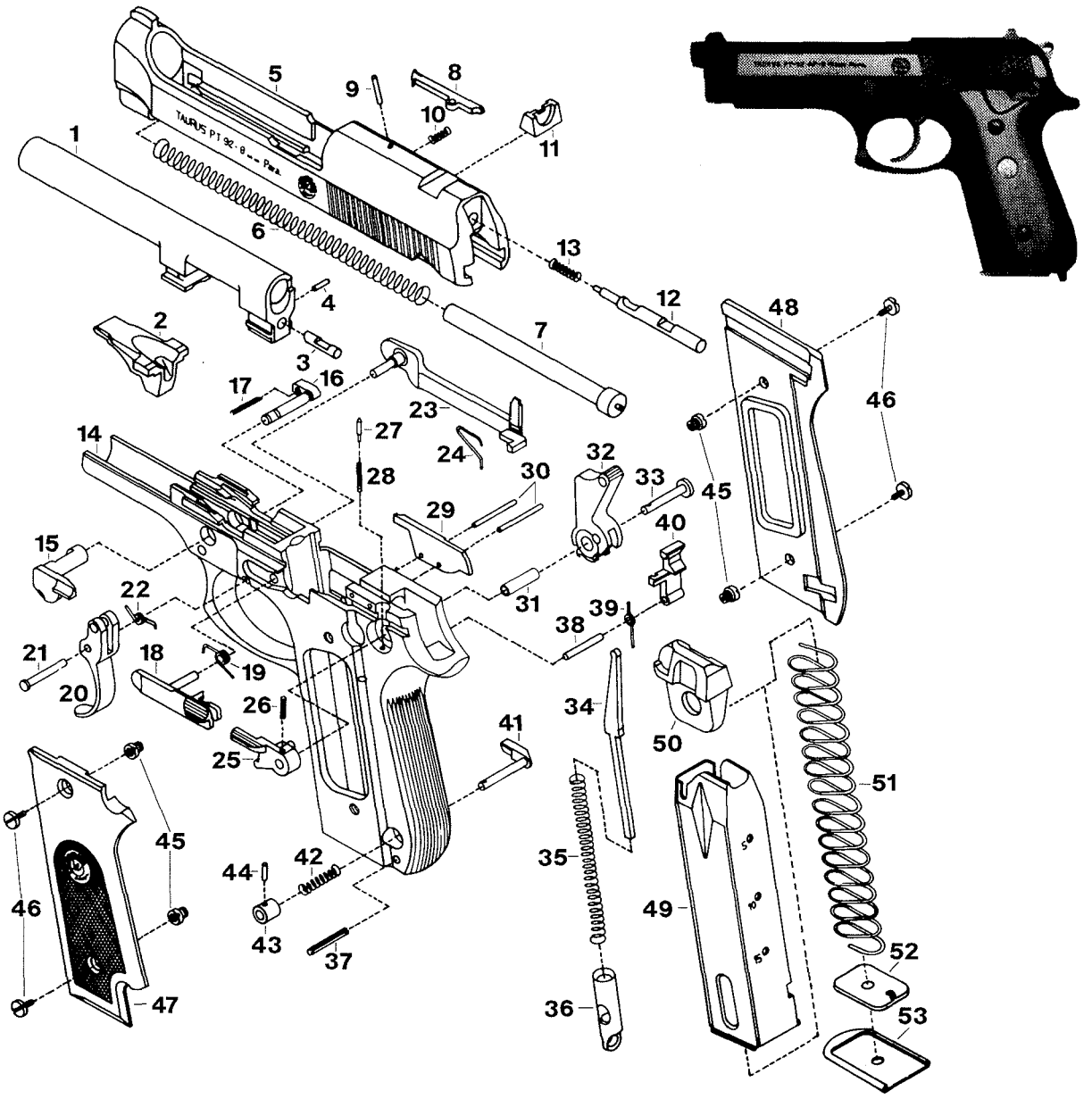

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **17** | Trigger | **34** | Hammer Strut Guide Pin |
| **2** | Extractor | **18** | Trigger Pin | **35** | Sear Pin |
| **3** | Extractor Pin | **19** | Trigger Spring | **36** | Sear Spring |
| **4** | Extractor Spring | **20** | Trigger Bar | **37** | Sear |
| **5** | Rear Sight | **21** | Trigger Bar Spring | **38** | Magazine Release Button |
| **6** | Barrel | **22** | Safety | **39** | Magazine Release Button Spring |
| **7** | Recoil Spring | **23** | Safety Elastic Pin | **40** | Magazine Release Button Bushing |
| **8** | Recoil Spring Guide | **24** | Safety Spring Pin | **41** | Magazine Release Button Pin |
| **9** | Firing Pin | **25** | Safety Spring | **42** | Grip Bushings |
| **10** | Firing Pin Spring | **26** | Ejector | **43** | Grip Screws |
| **11** | Frame | **27** | Ejector Pins | **44** | Left Grip |
| **12** | Disassembling Latch | **28** | Hammer Bushing | **45** | Right Grip |
| **13** | Disassembling Latch Release | **29** | Hammer | **46** | Magazine Box |
| **14** | Disassembling Latch Release<R>Spring | **30** | Safety Pin | **47** | Magazine Follower |
| | | **31** | Hammer Spring Strut | **48** | Magazine Spring |
| **15** | Slide Catch | **32** | Hammer Spring | **49** | Magazine Plate |
| **16** | Slide Catch Spring | **33** | Hammer Strut Guide | **50** | Magazine Bottom |

# Model PT-57 TA Auto



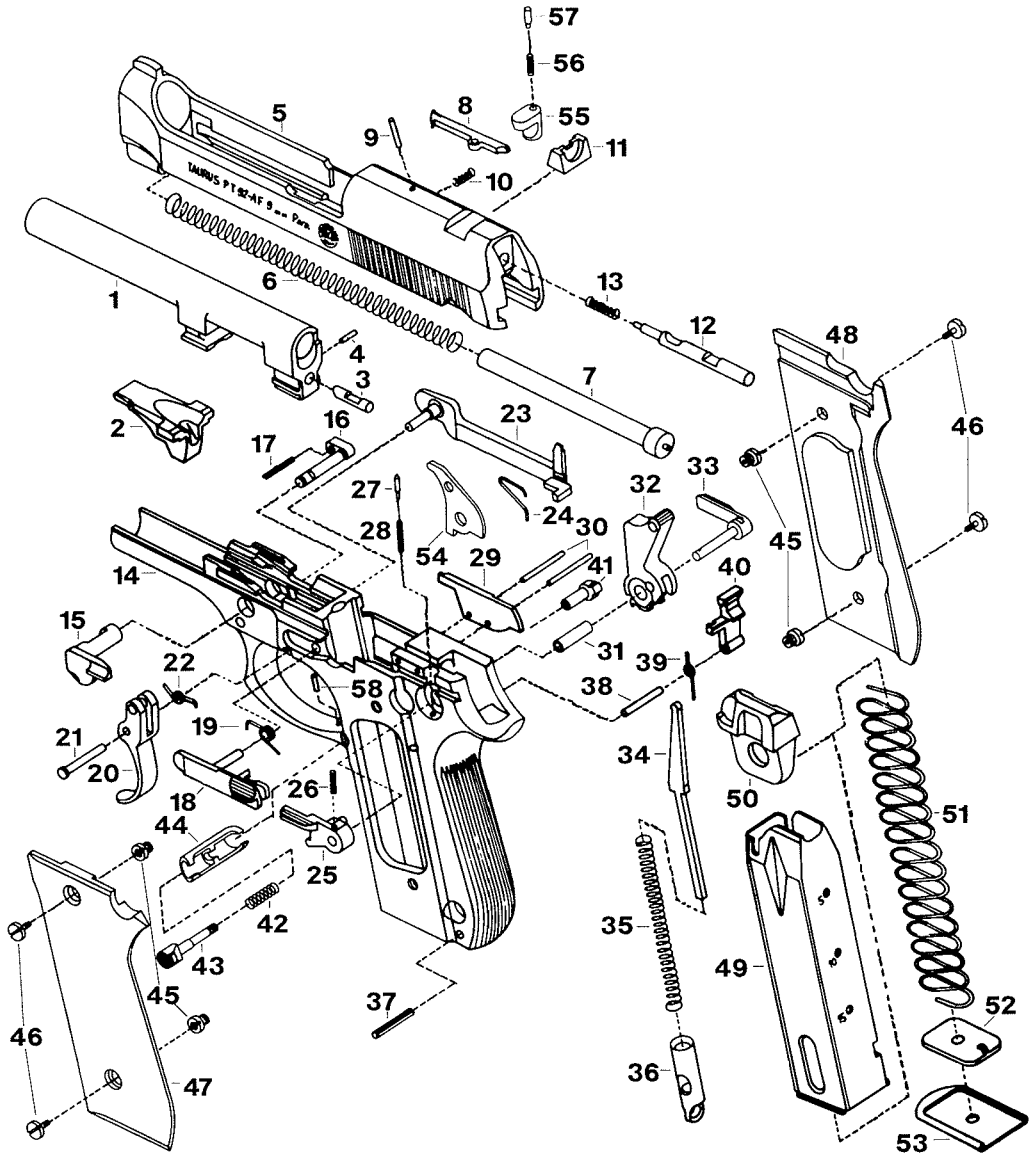

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **22** | Firing Pin | **43** | Safety Pin |
| **2** | Extractor | **23** | Firing Pin Spring | **44** | Hammer Spring Strut |
| **3** | Extractor Pin | **24** | Frame | **45** | Hammer Spring |
| **4** | Extractor Spring | **25** | Disassembling Latch | **46** | Hammer Strut Guide |
| **5** | Rear Sight Complete | **26** | Disassembling Latch Release | **47** | Hammer Strut Guide Pin |
| **6** | Rear Sight Blade | **27** | Disassembling Latch Release Spring | **48** | Sear Pin |
| **7** | Rear Sight Spring | **28** | Slide Catch | **49** | Sear Spring |
| **8** | Rear Sight Leaf | **29** | Slide Catch Spring | **50** | Sear |
| **9** | Rear Sight Windage Screw | **30** | Trigger | **51** | Magazine Release Button |
| **10** | Rear Sight Windage Screw Pin | **31** | Trigger Pin | **52** | Magazine Release Button Spring |
| **11** | Rear Sight Elevation Screw | **32** | Trigger Spring | **53** | Magazine Release Button Bushing |
| **12** | Rear Sight Elevation Pin | **33** | Trigger Bar | **54** | Magazine Release Button Pin |
| **13** | Rear Sight Elevation Pin Spring | **34** | Trigger Bar Spring | **55** | Grip Bushings |
| **14** | Rear Sight Leaf Elevation Spring | **35** | Safety | **56** | Grip Screws |
| **15** | Rear Sight Ring | **36** | Safety Elastic Pin | **57** | Left Grip |
| **16** | Rear Sight Windage Pin | **37** | Safety Spring Pin | **58** | Right Grip |
| **17** | Rear Sight Spring Limiting Pin | **38** | Safety Spring | **59** | Magazine Box |
| **18** | Rear Sight Pin | **39** | Ejector | **60** | Magazine Follower |
| **19** | Barrel | **40** | Ejector Pins | **61** | Magazine Spring |
| **20** | Recoil Spring | **41** | Hammer Bushing | **62** | Magazine Plate |
| **21** | Recoil Spring Guide | **42** | Hammer | **63** | Magazine Bottom |

# Model PT-92 Auto



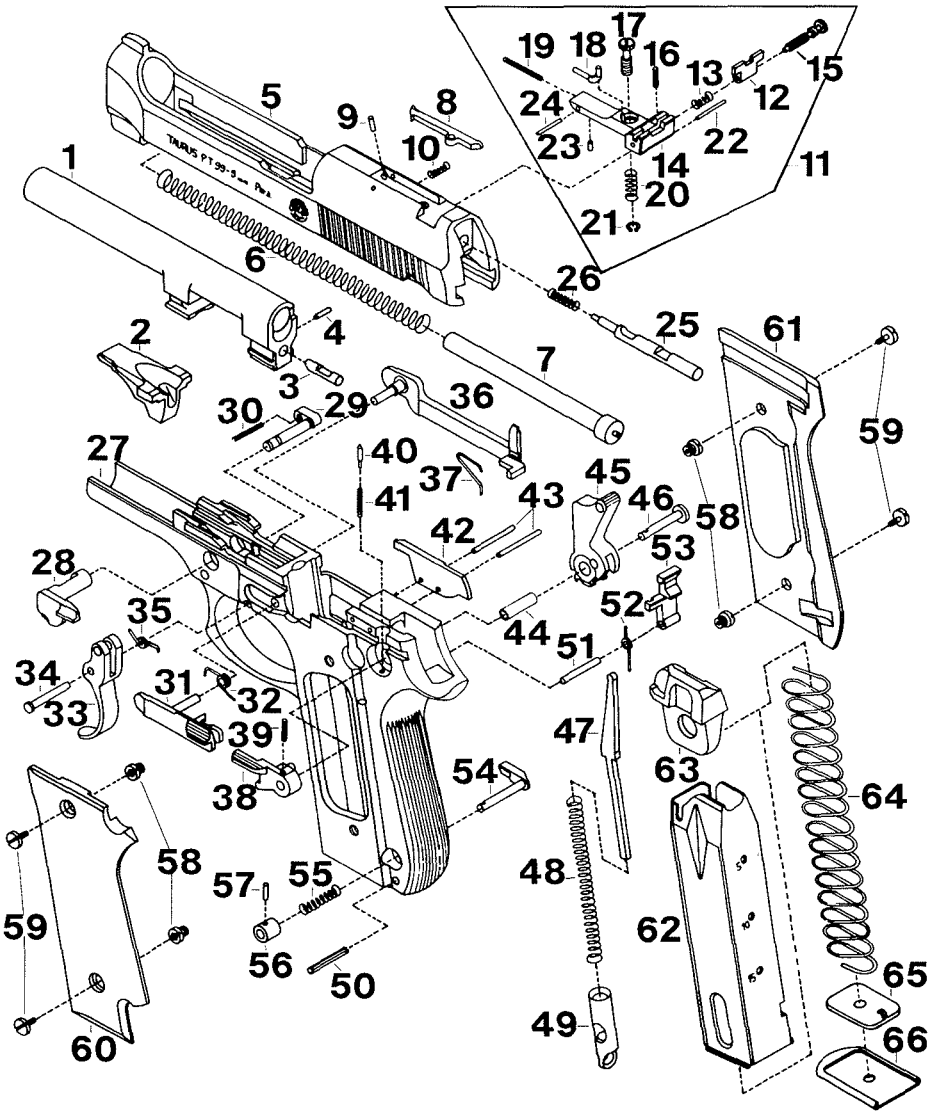

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Slide Catch Spring | **37** | Hammer Strut Guide Pin |
| **2** | Locking Block | **20** | Trigger | **38** | Sear Pin |
| **3** | Locking Block Plunger | **21** | Trigger Pin | **39** | Sear Spring |
| **4** | Locking Block Plunger Pin | **22** | Trigger Spring | **40** | Sear |
| **5** | Slide | **23** | Trigger Bar | **41** | Magazine Release Button |
| **6** | Recoil Spring | **24** | Trigger Bar Spring | **42** | Magazine Release Button Spring |
| **7** | Recoil Spring Guide | **25** | Safety | **43** | Magazine Release Button Bushing |
| **8** | Extractor | **26** | Safety Elastic Pin | **44** | Magazine Release Button Pin |
| **9** | Extractor Pin | **27** | Safety Spring Pin | **45** | Grip Bushings |
| **10** | Extractor Spring | **28** | Safety Spring | **46** | Grip Screws |
| **11** | Rear Sight | **29** | Ejector | **47** | Left Grip |
| **12** | Firing Pin | **30** | Ejector Pins | **48** | Right Grip |
| **13** | Firing Pin Spring | **31** | Hammer Bushing | **49** | Magazine Box |
| **14** | Frame | **32** | Hammer | **50** | Magazine Follower |
| **15** | Diasasembling Latch | **33** | Safety Pin | **51** | Magazine Spring |
| **16** | Disassembling Latch Release | **34** | Hammer Spring Strut | **52** | Magazine Plate |
| **17** | Latch Release Spring | **35** | Hammer Spring | **53** | Magazine Bottom |
| **18** | Slide Catch | **36** | Hammer Strut Guide | | |

# Model PT-92 AF Auto



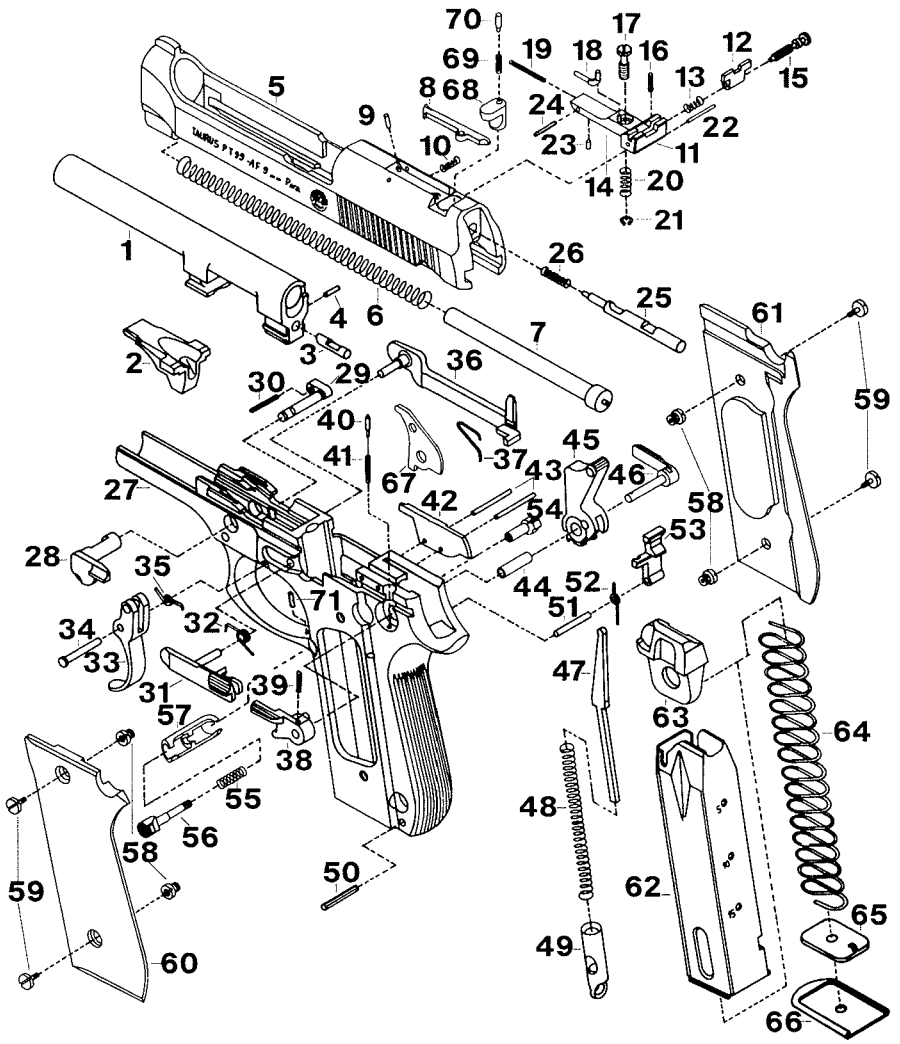

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Trigger Pin | **41** | Magazine Release |
| **2** | Locking Block | **22** | Trigger Spring | **42** | Magazine Release Spring |
| **3** | Locking Block Plunger | **23** | Trigger Bar | **43** | Magazine Release Button |
| **4** | Locking Block Plunger Pin | **24** | Trigger Bar Spring | **44** | Magazine Release Case |
| **5** | Slide | **25** | Safety | **45** | Grip Bushings |
| **6** | Recoil Spring | **26** | Safety Elastic Pin | **46** | Grip Screws |
| **7** | Recoil Spring Guide | **27** | Safety Spring Pin | **47** | Left Grip |
| **8** | Extractor | **28** | Safety Spring | **48** | Right Grip |
| **9** | Extractor Pin | **29** | Ejector | **49** | Magazine Box |
| **10** | Extractor Spring | **30** | Ejector Pins | **50** | Magazine Follower |
| **11** | Rear Sight | **31** | Hammer Bushing | **51** | Magazine Spring |
| **12** | Firing Pin | **32** | Hammer | **52** | Magazine Plate |
| **13** | Firing Pin Spring | **33** | Safety | **53** | Magazine Bottom |
| **14** | Frame | **34** | Hammer Spring Strut | **54** | Firing Pin Block Lever |
| **15** | Disassembling Latch | **35** | Hammer Spring | **55** | Firing Pin Block |
| **16** | Disassembling Latch Release | **36** | Hammer Strut Guide | **56** | Firing Pin Block Spring |
| **17** | Disassembling Latch Release Spring | **37** | Hammer Strut Guide Pin | **57** | Firing Pin Block Pin |
| **18** | Slide Catch | **38** | Sear Pin | **58** | Magazine Release Case Pin |
| **19** | Slide Catch Spring | **39** | Sear Spring | | |
| **20** | Trigger | **40** | Sear | | |

# Model PT-99 Auto



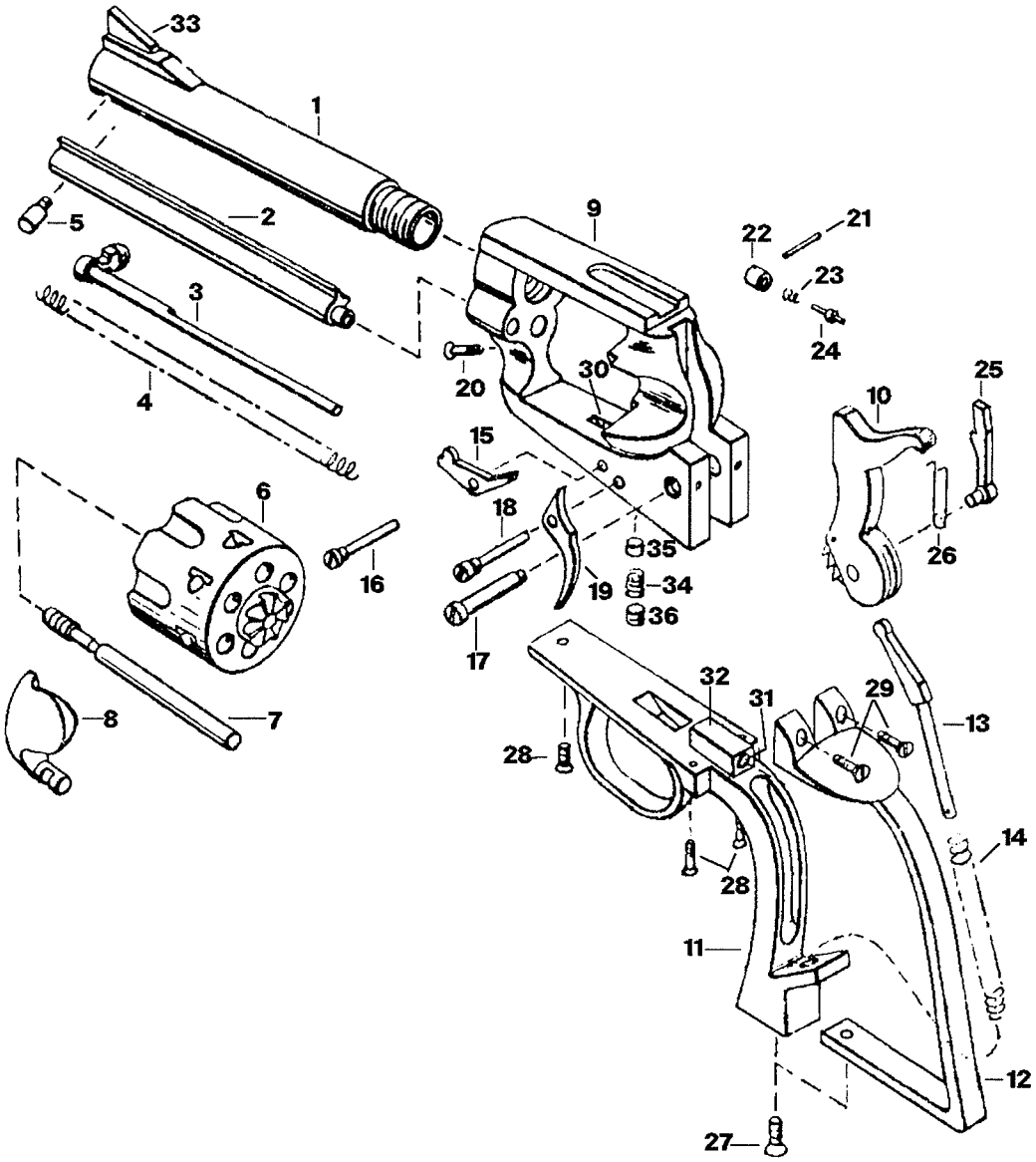

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Rear Sight Spring Limiting Pin | **45** | Hammer |
| **2** | Locking Block | **24** | Rear Sight Pin | **46** | Safety Pin |
| **3** | Locking Block Plunger | **25** | Firing Pin | **47** | Hammer Spring Strut |
| **4** | Locking Block Plunger Pin | **26** | Firing Pin Spring | **48** | Hammer Spring |
| **5** | Slide | **27** | Frame | **49** | Hammer Strut Guide |
| **6** | Recoil Spring | **28** | Disassembling Latch | **50** | Hammer Strut Guide Pin |
| **7** | Recoil Spring Guide | **29** | Disassembling Latch Release | **51** | Sear Pin |
| **8** | Extractor | **30** | Disassembling Latch Release Spring | **52** | Sear Spring |
| **9** | Extractor Pin | **31** | Slide Catch | **53** | Sear |
| **10** | Extractor Spring | **32** | Slide Catch Spring | **54** | Magazine Release Button |
| **11** | Rear Sight Assembly | **33** | Trigger | **55** | Magazine Release Button Spring |
| **12** | Rear Sight Blade | **34** | Trigger Pin | **56** | Magazine Release Button Bushing |
| **13** | Rear Sight Spring | **35** | Trigger Spring | **57** | Magazine Release Button Pin |
| **14** | Rear Sight Leaf | **36** | Trigger Bar | **58** | Grip Bushings |
| **15** | Rear Sight Windage Screw | **37** | Trigger Bar Spring | **59** | Grip Screws |
| **16** | Rear Sight Windage Screw Pin | **38** | Safety | **60** | Left Grip |
| **17** | Rear Sight Elevation Screw | **39** | Safety Elastic Pin | **61** | Right Grip |
| **18** | Rear Sight Elevation Pin | **40** | Safety Spring Pin | **62** | Magazine Box |
| **19** | Rear Sight Elevation Pin Spring | **41** | Safety Spring | **63** | Magazine Follower |
| **20** | Rear Sight Leaf Elevation Spring | **42** | Ejector | **64** | Magazine Spring |
| **21** | Rear Sight Ring | **43** | Ejector Pins | **65** | Magazine Plate |
| **22** | Sight Windage Pin | **44** | Hammer Bushing | **66** | Magazine Bottom |

# Model PT-99 AF Auto



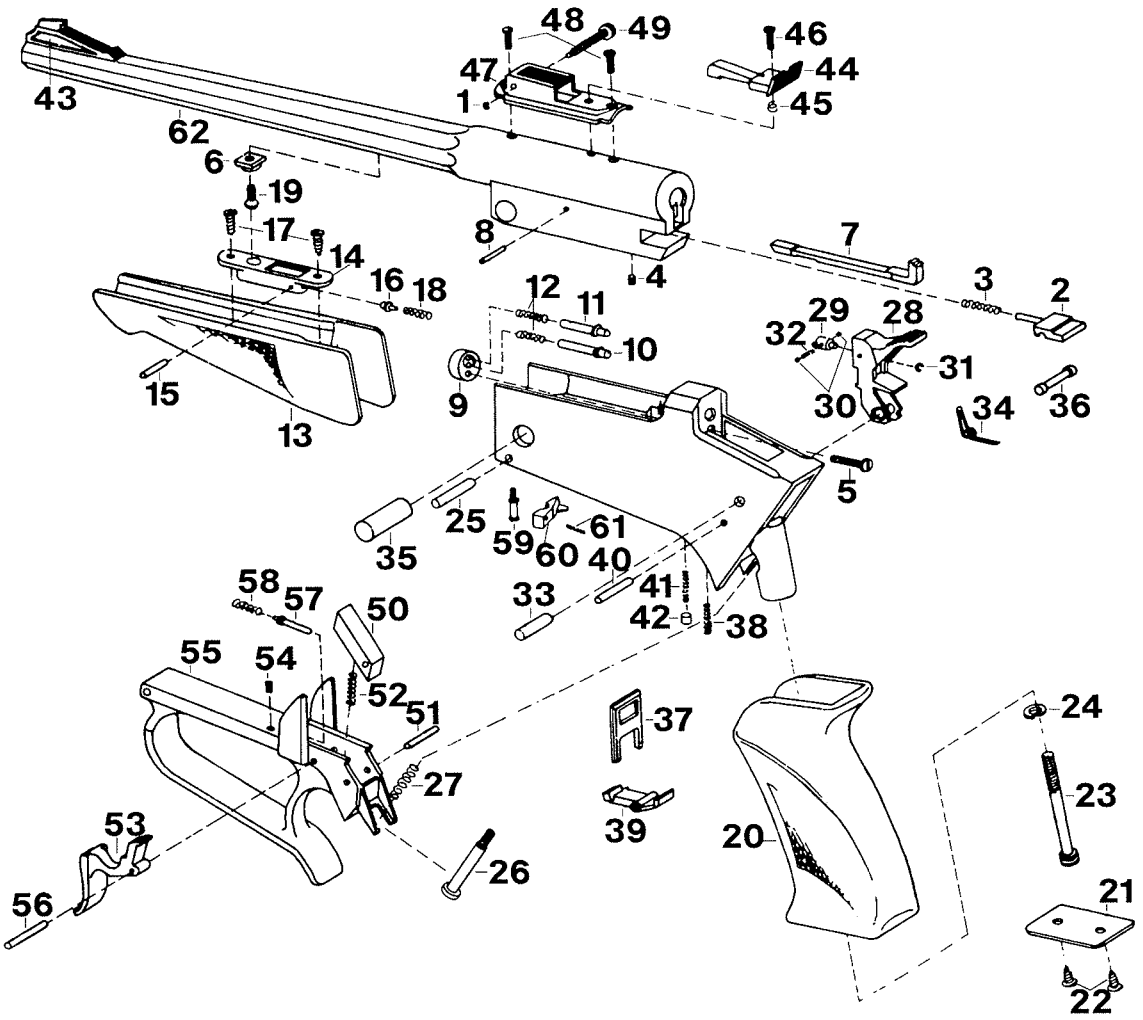

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **25** | Firing Pin | **48** | Hammer Spring |
| **2** | Locking Block | **26** | Firing Pin Spring | **49** | Hammer Strut Guide |
| **3** | Locking Block Plunger | **27** | Frame | **50** | Hammer Strut Guide Pin |
| **4** | Locking Block Plunger Pin | **28** | Disassembling Latch | **51** | Sear Pin |
| **5** | Slide | **29** | Disassembling Latch Release | **52** | Sear Spring |
| **6** | Recoil Spring | **30** | Disassembling Latch Release Spring | **53** | Sear |
| **7** | Recoil Spring Guide | | | **54** | Magazine Release |
| **8** | Extractor | **31** | Slide Catch | **55** | Magazine Release Spring |
| **9** | Extractor Pin | **32** | Slide Catch Spring | **56** | Magazine Release Button |
| **10** | Extractor Spring | **33** | Trigger | **57** | Magazine Release Case |
| **11** | Rear Sight Complete | **34** | Trigger Pin | **58** | Grip Bushings |
| **12** | Rear Sight Blade | **35** | Trigger Spring | **59** | Grip Screws |
| **13** | Rear Sight Spring | **36** | Trigger Bar | **60** | Left Grip |
| **14** | Rear Sight Leaf | **37** | Trigger Bar Spring | **61** | Right Grip |
| **15** | Rear Sight Windage Screw | **38** | Safety | **62** | Magazine Box |
| **16** | Rear Sight Windage Screw Pin | **39** | Safety Elastic Pin | **63** | Magazine Follower |
| **17** | Rear Sight Elevation Screw | **40** | Safety Spring Pin | **64** | Magazine Spring |
| **18** | Rear Sight Elevation Pin | **41** | Safety Spring | **65** | Magazine Plate |
| **19** | Rear Sight Elevation Pin Spring | **42** | Ejector | **66** | Magazine Bottom |
| **20** | Rear Sight Leaf Elevation Spring | **43** | Ejector Pins | **67** | Firing Pin Block Lever |
| **21** | Rear Sight Ring | **44** | Hammer Bushing | **68** | Firing Pin Block |
| **22** | Rear Sight Windage Pin | **45** | Hammer | **69** | Firing Pin Block Spring |
| **23** | Rear Sight Spring Limiting Pin | **46** | Safety Pin | **70** | Firing Pin Block Pin |
| **24** | Rear Sight Pin | **47** | Hammer Spring Strut | **71** | Magazine Release Case Pin |

## Single-Action Revolver



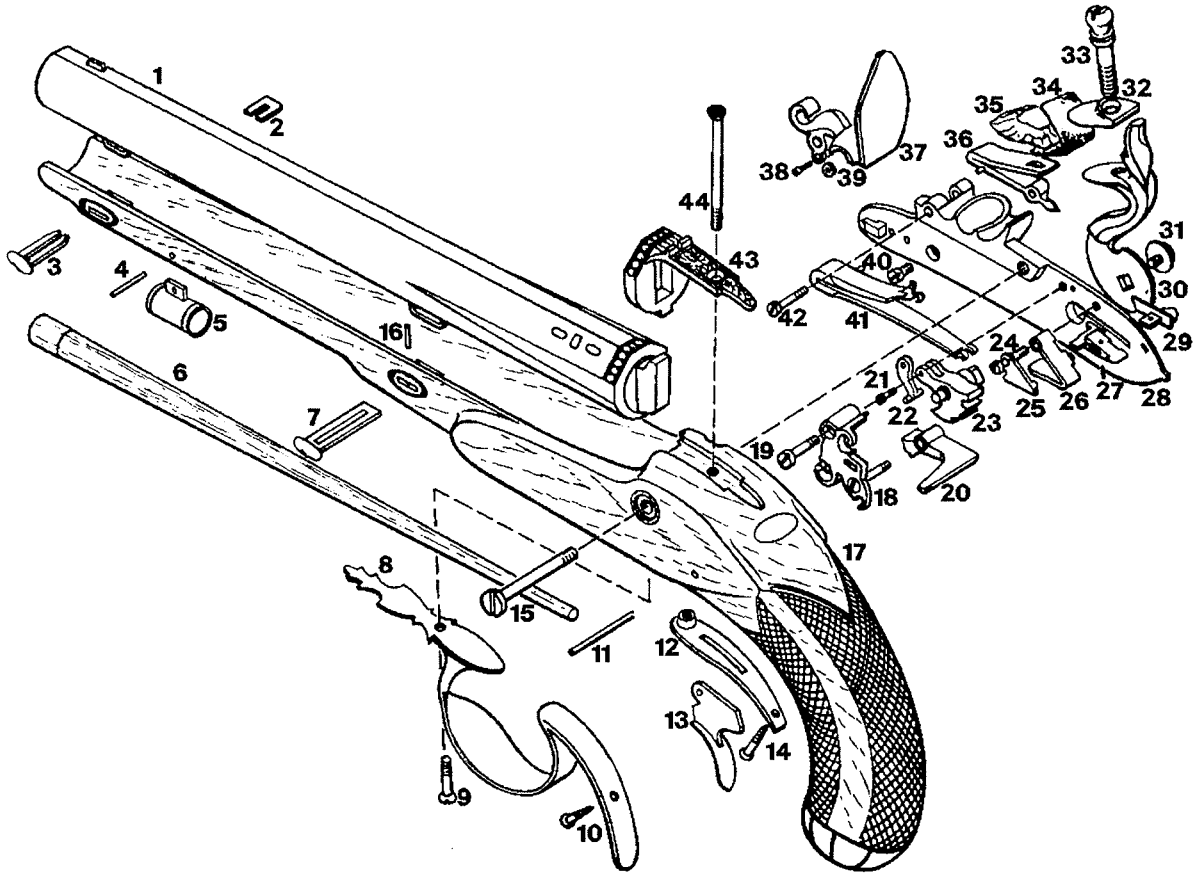

| | | | |
|---|---|---|---|
| **1** | Barrel | **21** | Recoil Retaining Screw |
| **2** | Ejector Housing | **22** | Recoil Plate |
| **3** | Ejector Rod | **23** | Firing Pin Spring |
| **4** | Ejector Spring | **24** | Firing Pin |
| **5** | Ejector Housing Screw | **25** | Hand |
| **6** | Cylinder | **26** | Hand Spring |
| **7** | Cylinder Pin | **27** | Lower Backstrap Screw |
| **8** | Loading Gate | **28** | Trigger Guard Screws |
| **9** | Frame | **29** | Upper Backstrap Screws |
| **10** | Hammer | **30** | Bolt Window |
| **11** | Trigger Guard | **31** | Trigger Spring Adjustment Hole |
| **12** | Backstrap | **32** | Trigger Spring Block |
| **13** | Hammer Strut | **33** | Front Sight |
| **14** | Mainspring | **34** | Loading Gate Spring |
| **15** | Cylinder Bolt | **35** | Loading Gate Plunger |
| **16** | Cylinder Bolt Screw | **36** | Loading Gate Screw |
| **17** | Hammer Pivot Screw | **Parts Not Shown** | |
| **18** | Trigger Pivot Screw | | Rear Sight |
| **19** | Trigger | | Grips |
| **20** | Cylinder Pin Screw | | |

# Contender (Old Style)



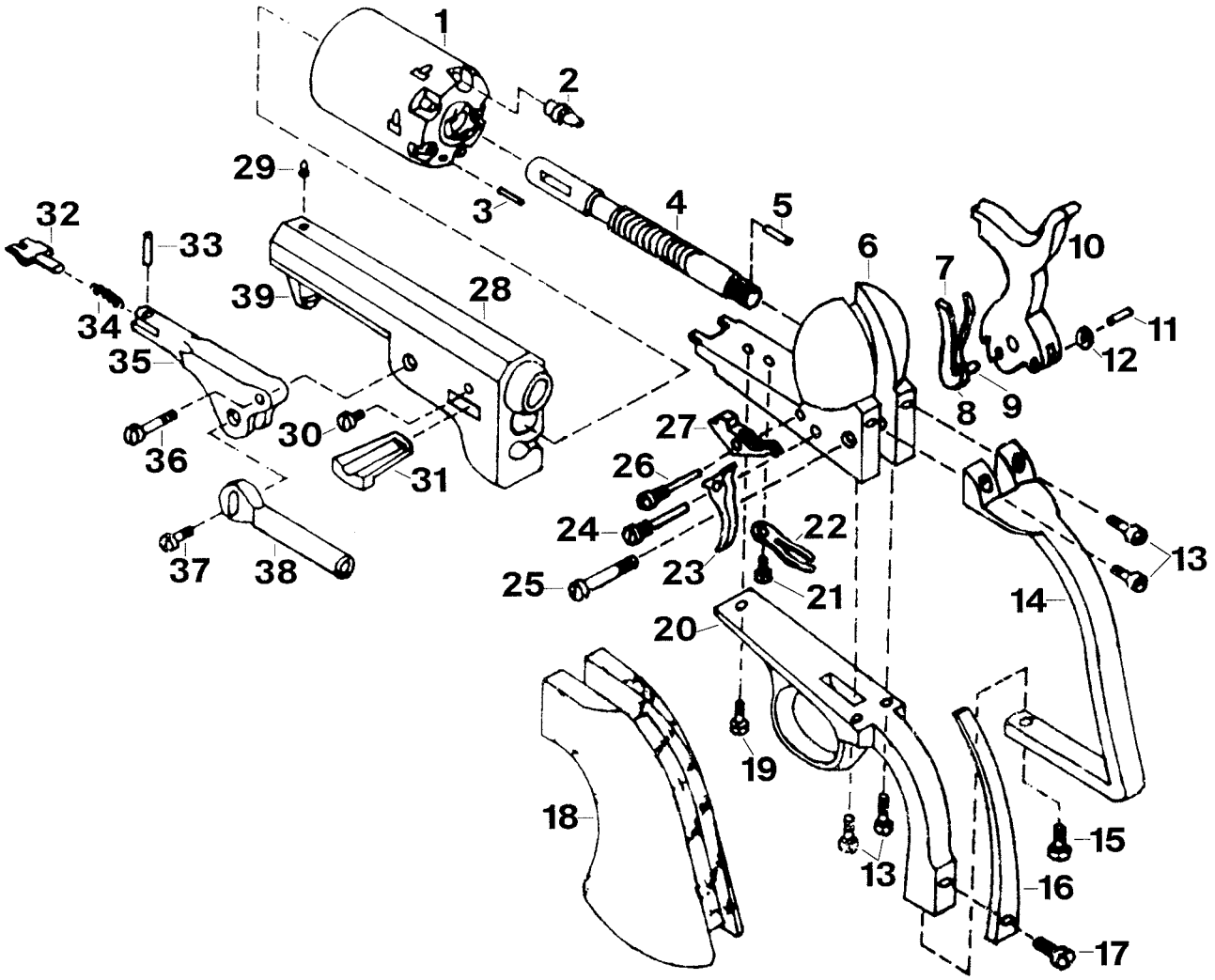

| | | | | | |
|---|---|---|---|---|---|
| **1** | Adjusting Screw Snap Ring | **23** | Grip Screw | **45** | Rear Sight Elevating Spring |
| **2** | Bolt | **24** | Grip Screw Washer | **46** | Rear Sight Elevation Adjusting<R>Screw |
| **3** | Bolt Spring | **25** | Guard Pin | **47** | Rear Sight Housing |
| **4** | Bolt Stop Screw | **26** | Guard Stop Screw | **48** | Rear Sight Screws |
| **5** | Bushing Screw | **27** | Guard Stop Spring | **49** | Rear Sight Windage Adjusting<R>Screw |
| **6** | Dovetail Lock | **28** | Hammer | **50** | Striker |
| **7** | Extractor | **29** | Hammer Nose | **51** | Striker Pin |
| **8** | Extractor Stop Pin | **30** | Hammer Nose Detents | **52** | Striker Spring |
| **9** | Firing Pin Bushing | **31** | Hammer Nose Snap Ring | **53** | Trigger |
| **10** | Firing Pin, Centerfire | **32** | Hammer Nose Spring | **54** | Trigger Adjusting Screw |
| **11** | Firing Pin, Rimfire | **33** | Hammer Pin | **55** | Trigger Guard |
| **12** | Firing Pin Springs | **34** | Hammer Spring | **56** | Trigger Pin |
| **13** | Forend | **35** | Hinge Pin | **57** | Trigger Return Plunger |
| **14** | Forend Catch | **36** | Roller | **58** | Trigger Spring |
| **15** | Forend Catch Pin | **37** | Safety | **59** | Safety Screw |
| **16** | Forend Catch Plunger | **38** | Safety Spring | **60** | Interlock Safety |
| **17** | Forend Catch Screws | **39** | Sear | **61** | Safety Screw |
| **18** | Forend Catch Spring | **40** | Sear Pin | **62** | Barrel |
| **19** | Forend Lug | **41** | Sear Spring | | |
| **20** | Grip | **42** | Sear Plunger | | |
| **21** | Grip Cap | **43** | Front Sight | | |
| **22** | Grip Cap Screws | **44** | Rear Sight Blade | | |

# TYPICAL FLINTLOCK PISTOL



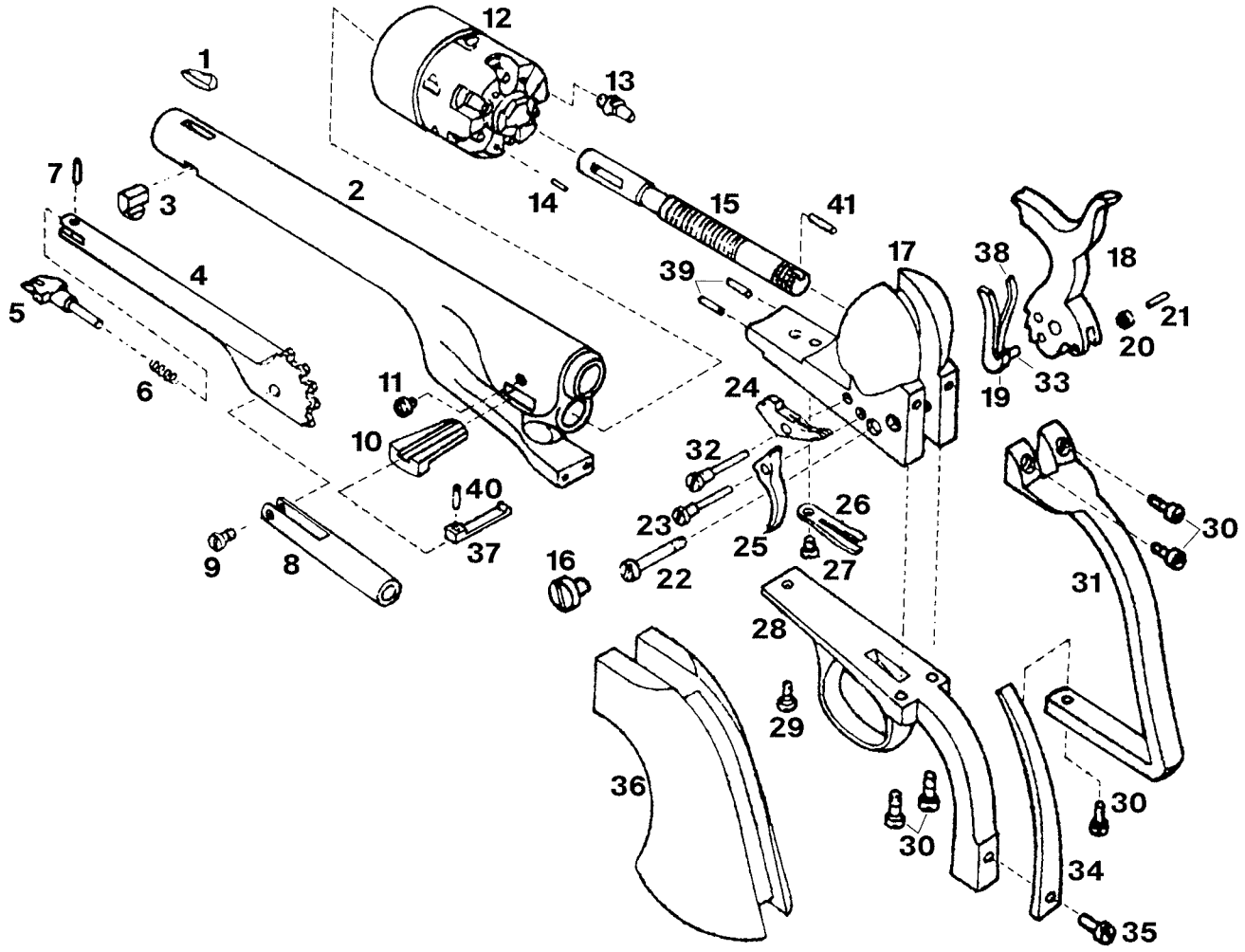

| | | | |
|---|---|---|---|
| **1** | Barrel | **23** | Tumbler |
| **2** | Barrel Wedge Key | **24** | Sear Cover Screw |
| **3** | Barrel Wedge | **25** | Sear Spring Cover |
| **4** | Thimble Pin | **26** | Sear Spring |
| **5** | Thimble | **27** | Safety-Lever Pin |
| **6** | Ramrod | **28** | Lockplate |
| **7** | Rear Barrel Wedge | **29** | Hammer Safety-Lever |
| **8** | Trigger Guard | **30** | Hammer |
| **9** | Trigger Guard/Plate Screw | **31** | Hammer Screw |
| **10** | Rear Guard Screw | **32** | Top Jaw |
| **11** | Trigger Pin | **33** | Jaw Screw |
| **12** | Trigger Plate | **34** | Flint Leather |
| **13** | Trigger | **35** | Flint |
| **14** | Rear Trigger Plate Screw | **36** | Frizzen Spring |
| **15** | Lock Plate Screw | **37** | Frizzen |
| **16** | Escutcheon Plate Pin | **38** | Frizzen Screw |
| **17** | Stock | **39** | Frizzen Bushing |
| **18** | Bridle | **40** | Frizzen Spring Screw |
| **19** | Bridle Screw | **41** | Mainspring |
| **20** | Sear | **42** | Frizzen Spring Screw |
| **21** | Stirrup Screw | **43** | Tang |
| **22** | Stirrup | **44** | Tang Screw |

# 1849 Pocket Revolver



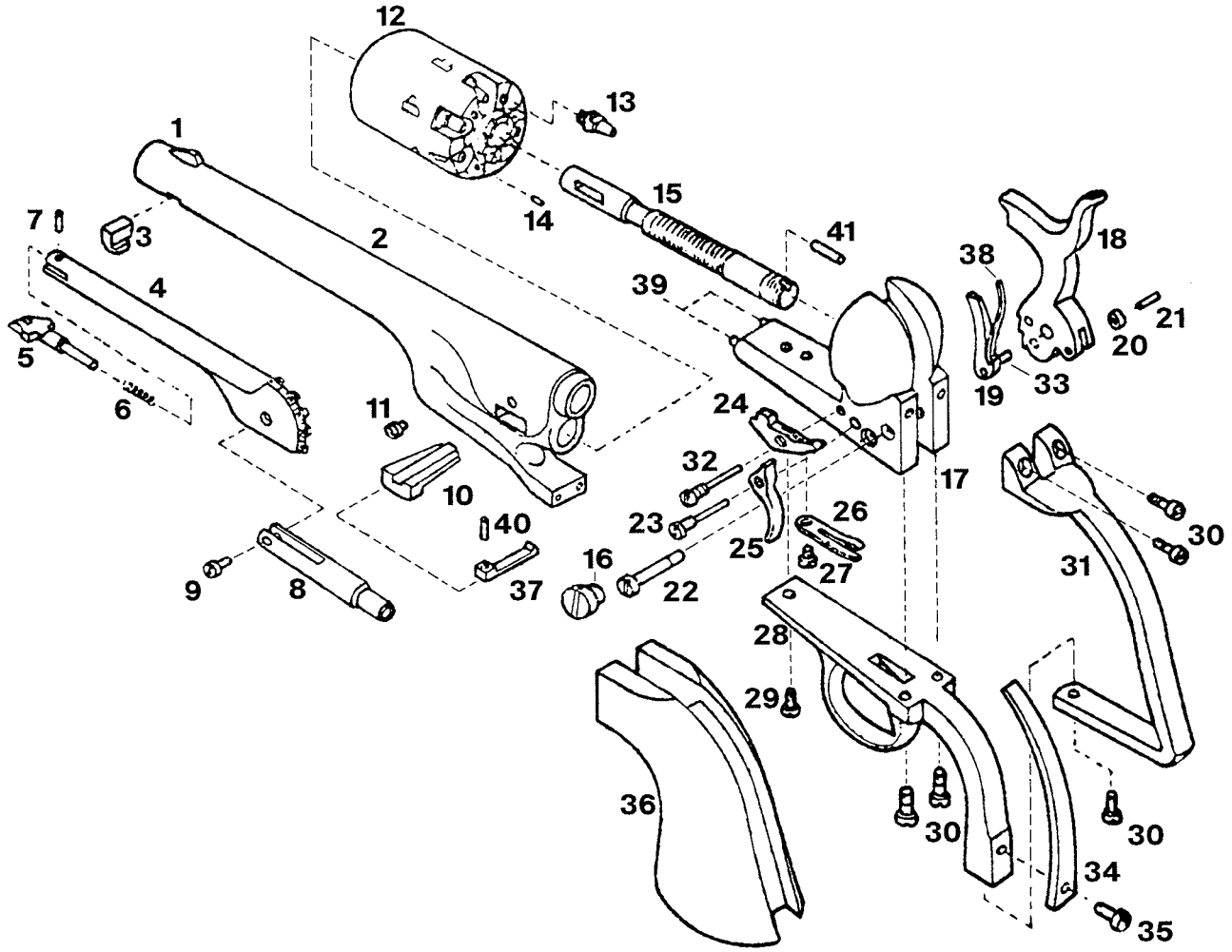

| | | | |
|---|---|---|---|
| **1** | Cylinder | **21** | Trigger Bolt Spring Screw |
| **2** | Nipple | **22** | Trigger Bolt Spring |
| **3** | Safety Pin | **23** | Trigger |
| **4** | Base Pin | **24** | Trigger Screw |
| **5** | Cylinder Pin Lock Pin | **25** | Hammer Screw |
| **6** | Frame | **26** | Bolt Screw |
| **7** | Hand Spring | **27** | Bolt |
| **8** | Hand | **28** | Barrel |
| **9** | Hand Spring Pin | **29** | Sight |
| **10** | Hammer | **30** | Wedge Screw |
| **11** | Roller Pin | **31** | Wedge |
| **12** | Roller | **32** | Loading Lever Latch |
| **13** | Rear Backstrap Screws | **33** | Loading Lever Latch Pin |
| **14** | Backstrap | **34** | Loading Lever Latch Spring |
| **15** | Rear Trigger Guard Screw | **35** | Loading Lever |
| **16** | Mainspring | **36** | Loading Lever Screw |
| **17** | Mainspring Screw | **37** | Plunger Screw |
| **18** | Grip | **38** | Plunger |
| **19** | Front Trigger Guard Screw | **39** | Barrel Stud |
| **20** | Trigger Guard | | |

# 1860 Army Revolver



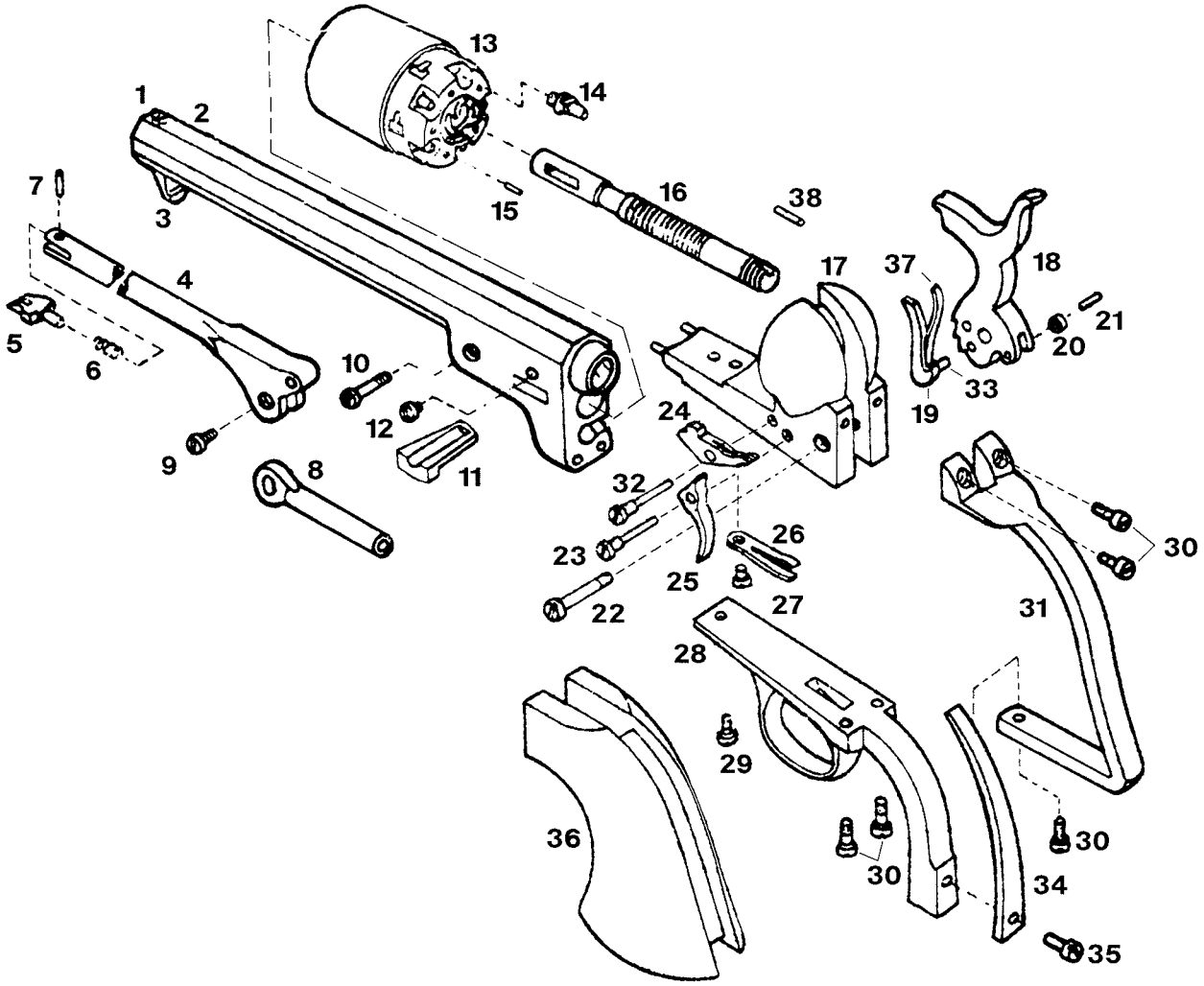

| | | | |
|---|---|---|---|
| **1** | Front Sight | **22** | Hammer Screw |
| **2** | Barrel | **23** | Trigger Screw |
| **3** | Barrel Stud | **24** | Bolt |
| **4** | Loading Lever | **25** | Trigger |
| **5** | Loading Lever Latch | **26** | Trigger Bolt Spring |
| **6** | Loading Lever Latch Spring | **27** | Trigger Bolt Spring Screw |
| **7** | Loading Lever Latch Pin | **28** | Trigger Guard |
| **8** | Plunger | **29** | Front Trigger Guard Screw |
| **9** | Plunger Screw | **30** | Rear Backstrap Screws |
| **10** | Wedge | **31** | Backstrap |
| **11** | Wedge Screw | **32** | Bolt Screw |
| **12** | Cylinder | **33** | Hand Spring Pin |
| **13** | Nipple | **34** | Mainspring |
| **14** | Safety Pins | **35** | Mainspring Screw |
| **15** | Base Pin | **36** | Grip |
| **16** | Stock Screw | **37** | Wedge Spring |
| **17** | Frame With Pin | **38** | Hand Spring |
| **18** | Hammer | **39** | Barrel Guide Pins |
| **19** | Hand | **40** | Wedge Pin |
| **20** | Roller | **41** | Cylinder Pin Lock Pin |
| **21** | Roller Pin | | |

# 1861 Navy Revolver



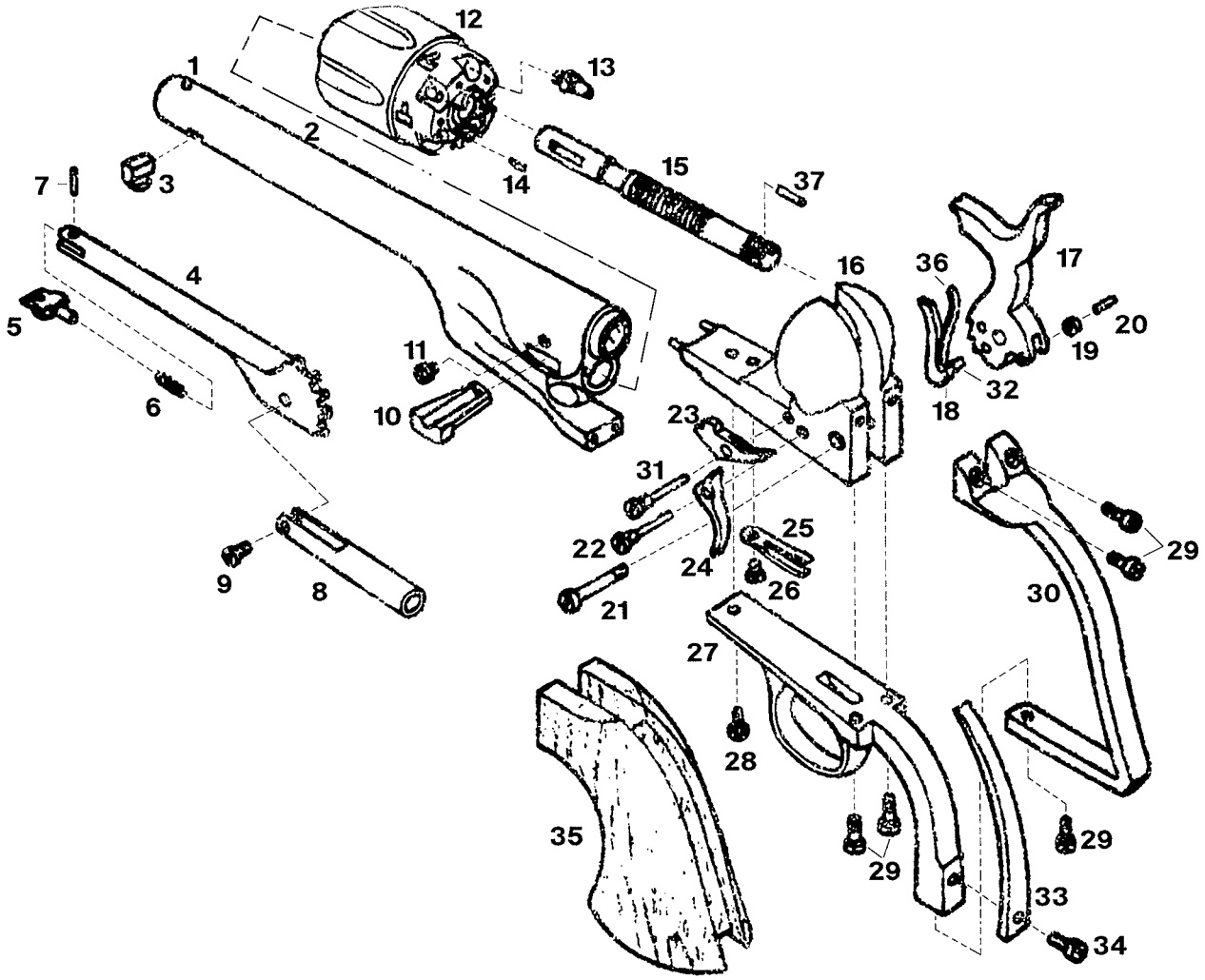

| | | | |
|---|---|---|---|
| **1** | Front Sight | **22** | Hammer Screw |
| **2** | Barrel | **23** | Trigger Screw |
| **3** | Barrel Stud | **24** | Bolt |
| **4** | Loading Lever | **25** | Trigger |
| **5** | Loading Lever Latch | **26** | Trigger Bolt Spring |
| **6** | Loading Lever Latch Spring | **27** | Trigger Bolt Spring Screw |
| **7** | Loading Lever Latch Pin | **28** | Trigger Guard |
| **8** | Plunger | **29** | Front Trigger Guard Screw |
| **9** | Plunger Screw | **30** | Rear Backstrap Screws |
| **10** | Wedge | **31** | Backstrap |
| **11** | Wedge Screw | **32** | Bolt Screw |
| **12** | Cylinder | **33** | Hand Spring Pin |
| **13** | Nipple | **34** | Mainspring |
| **14** | Safety Pin | **35** | Mainspring Screw |
| **15** | Base Pin | **36** | Grip |
| **16** | Stock Screw | **37** | Wedge Spring |
| **17** | Frame With Pin | **38** | Hand Spring |
| **18** | Hammer | **39** | Barrel Guide Pin |
| **19** | Hand With Spring | **40** | Wedge Pin |
| **20** | Roller | **41** | Cylinder Pin Lock Pin |
| **21** | Roller Pin | | |

# 1862 Navy Pocket Revolver



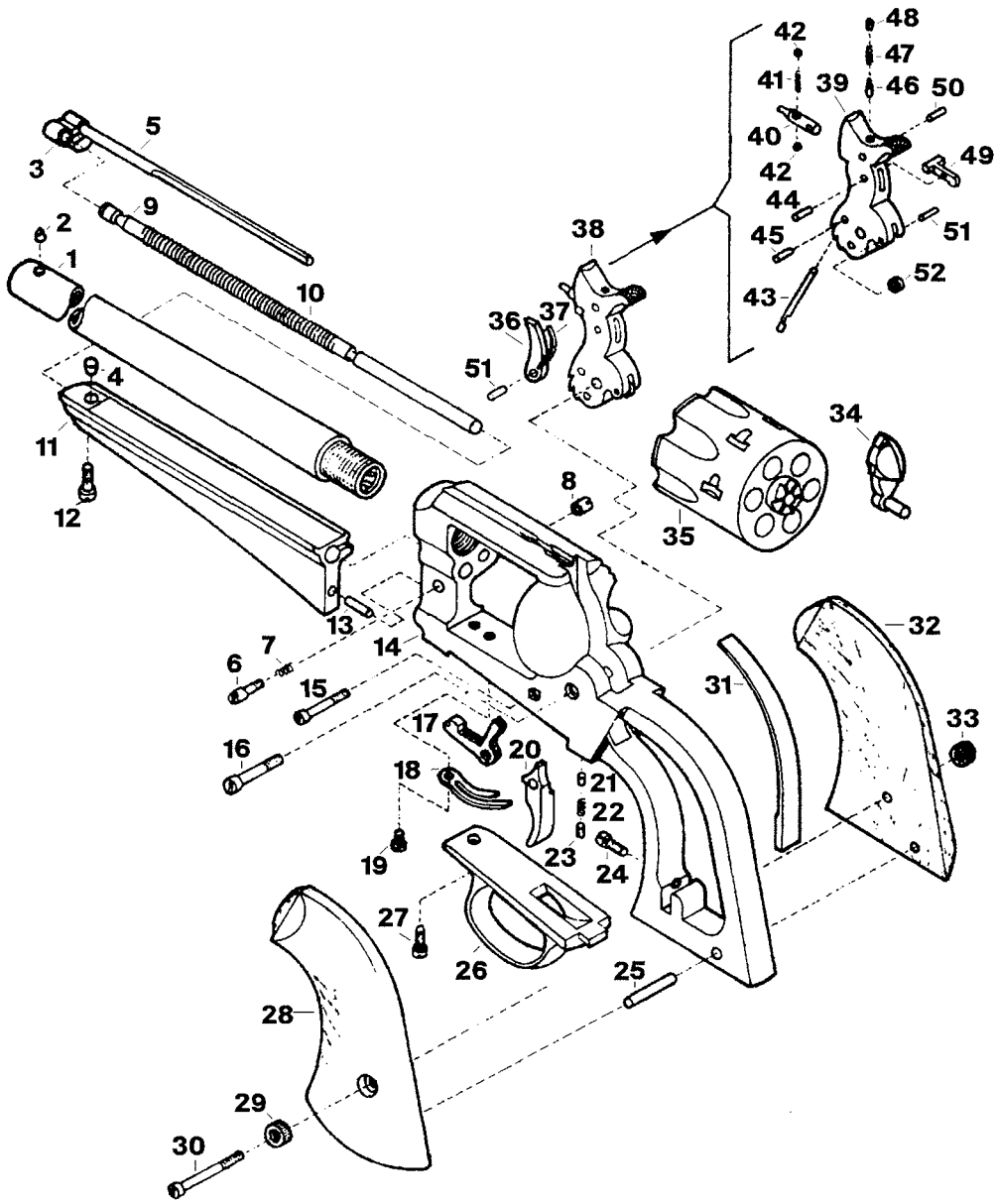

| | | | |
|---|---|---|---|
| **1** | Front Sight | **20** | Roller |
| **2** | Barrel | **21** | Roller Pin |
| **3** | Barrel Stud | **22** | Hammer Screw |
| **4** | Loading Lever | **23** | Trigger Screw |
| **5** | Loading Lever Latch | **24** | Bolt |
| **6** | Loading Lever Latch Spring | **25** | Trigger |
| **7** | Loading Lever Latch Pin | **26** | Trigger Bolt Spring |
| **8** | Plunger | **27** | Trigger Bolt Spring Screw |
| **9** | Plunger Screw | **28** | Trigger Guard |
| **10** | Loading Lever Screw | **29** | Front Trigger Guard Screw |
| **11** | Wedge | **30** | Rear Backstrap Screws |
| **12** | Wedge Screw | **31** | Backstrap |
| **13** | Cylinder | **32** | Bolt Screw |
| **14** | Nipple | **33** | Hand Spring Pin |
| **15** | Safety Pins | **34** | Mainspring |
| **16** | Base Pin | **35** | Mainspring Screw |
| **17** | Frame Assembly | **36** | Grip |
| **18** | Hammer | **37** | Hand Spring |
| **19** | Hand With Spring | **38** | Cylinder Lock Pin |

# 1862 Police Revolver



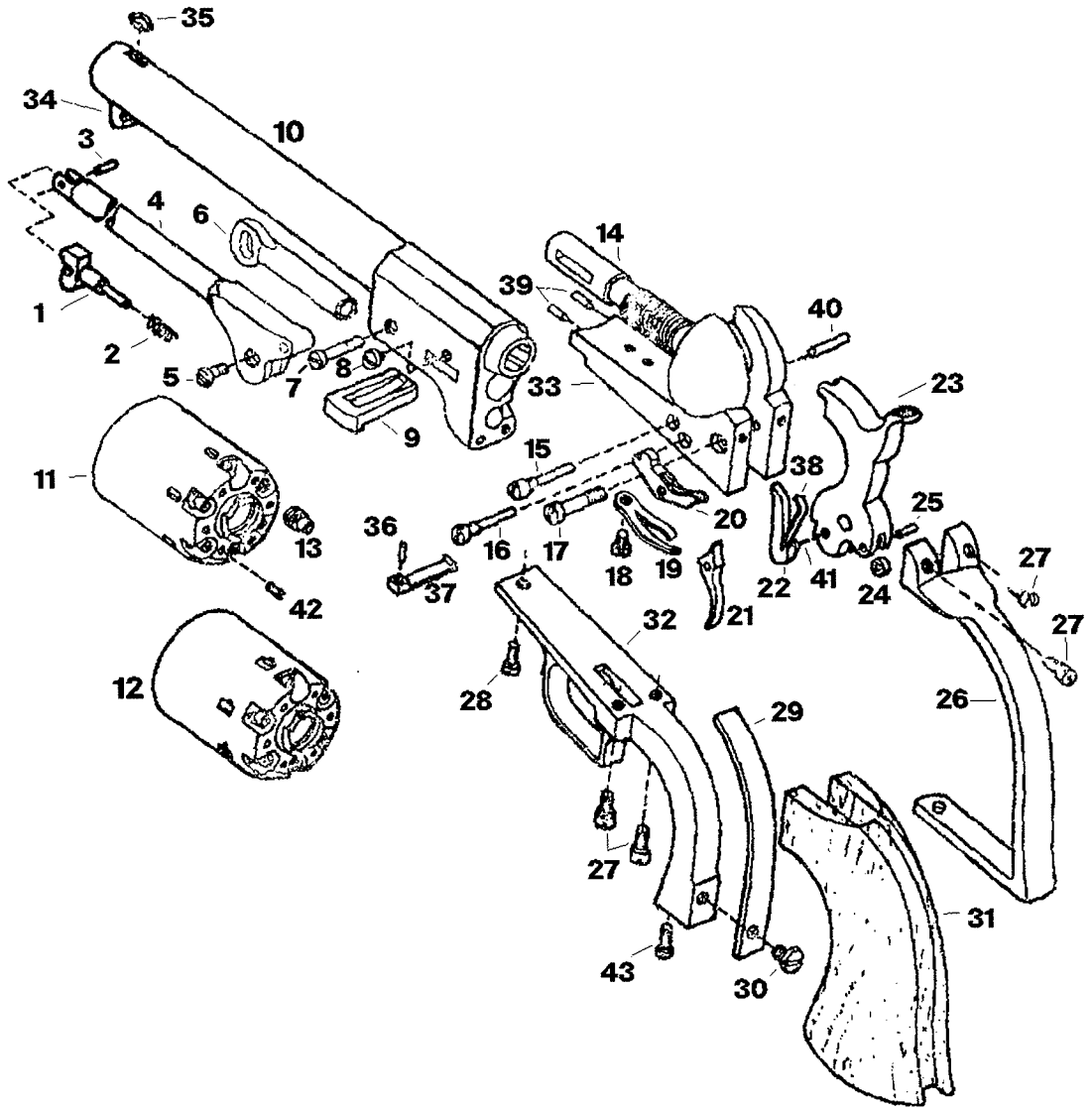

| | | | |
|---|---|---|---|
| **1** | Front Sight | **20** | Roller pin |
| **2** | Barrel | **21** | Hammer Screw |
| **3** | Barrel Stud | **22** | Trigger Screw |
| **4** | Loading Lever | **23** | Bolt |
| **5** | Loading Lever Latch | **24** | Trigger |
| **6** | Loading Lever Latch Spring | **25** | Trigger Bolt Spring |
| **7** | Loading Lever Latch Pin | **26** | Trigger and Cylinder Stop Spring Screw |
| **8** | Plunger | **27** | Trigger Guard |
| **9** | Plunger Screw | **28** | Front Trigger Guard Screw |
| **10** | Wedge | **29** | Rear Backstrap Screws |
| **11** | Wedge Screw | **30** | Backstrap |
| **12** | Cylinder | **31** | Cylinder Stop Screw |
| **13** | Nipple | **32** | Hand Spring Pin |
| **14** | Safety Pins | **33** | Mainspring |
| **15** | Base Pin | **34** | Mainspring Screw |
| **16** | Frame | **35** | Grip |
| **17** | Hammer | **36** | Hand Spring |
| **18** | Hand With Spring | **37** | Cylinder Lock Pin |
| **19** | Roller | | |

# 1875 Remington Revolver



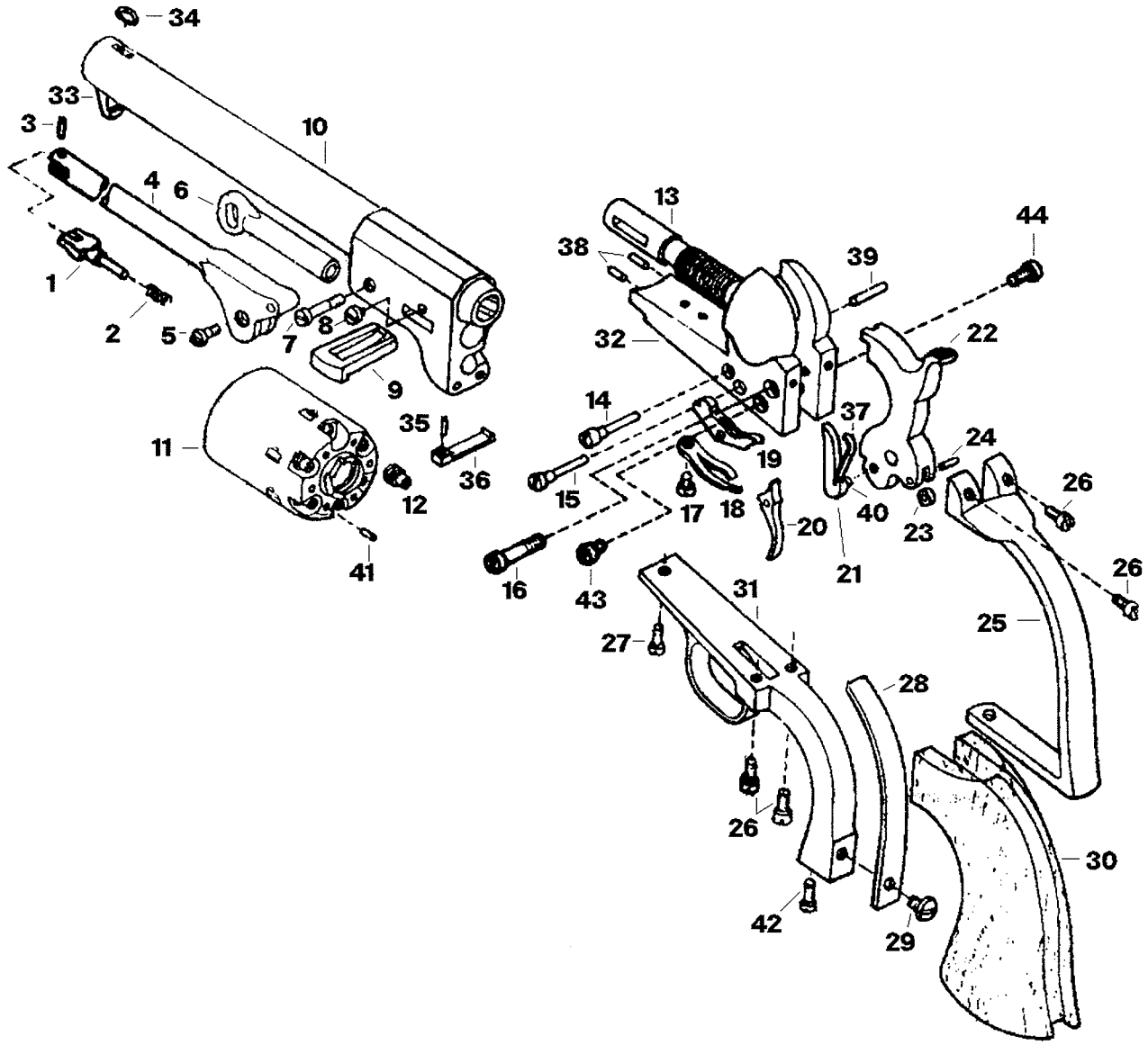

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **19** | Trigger Cylinder Stop Spring Screw | **37** | Hand Spring |
| **2** | Front Sight | **20** | Trigger | **38** | Hammer Assembly |
| **3** | Ejector Nut | **21** | Gate Catch | **39** | Hammer |
| **4** | Ejector Support Screw Nut | **22** | Gate Spring | **40** | Firing Pin |
| **5** | Ejector | **23** | Gate Catch Screw | **41** | Firing Pin Spring |
| **6** | Base Pin Screw | **24** | Mainspring Screw | **42** | Firing Pin Spheres |
| **7** | Base Pin Spring | **25** | Grip Pin | **43** | Bottom Piston |
| **8** | Base Pin Nut | **26** | Trigger Guard | **44** | Hammer Safety-Lever Pin |
| **9** | Base Pin | **27** | Trigger Guard Screw | **45** | Bottom Piston Stop Pin |
| **10** | Ejector Spring | **28** | Left Grip | **46** | Push Lever Pin |
| **11** | Support Ejector | **29** | Left Grip Nut | **47** | Push Lever Spring |
| **12** | Support Ejector Screw | **30** | Grip Screw | **48** | Stop Spring Screw for Push |
| **13** | Support Ejector Pin | **31** | Mainspring | **49** | Hammer Safety-Lever |
| **14** | Frame | **32** | Right Grip | **50** | Firing Pin Roll |
| **15** | Trigger Screw | **33** | Right Grip Nut | **51** | Hammer Roller Pin |
| **16** | Hammer Screw | **34** | Gate | **52** | Hammer Roller |
| **17** | Cylinder Stop | **35** | Cylinder | | |
| **18** | Trigger Cylinder Stop Spring | **36** | Hand | | |

# 1st and 2nd Model Dragoon Revolver



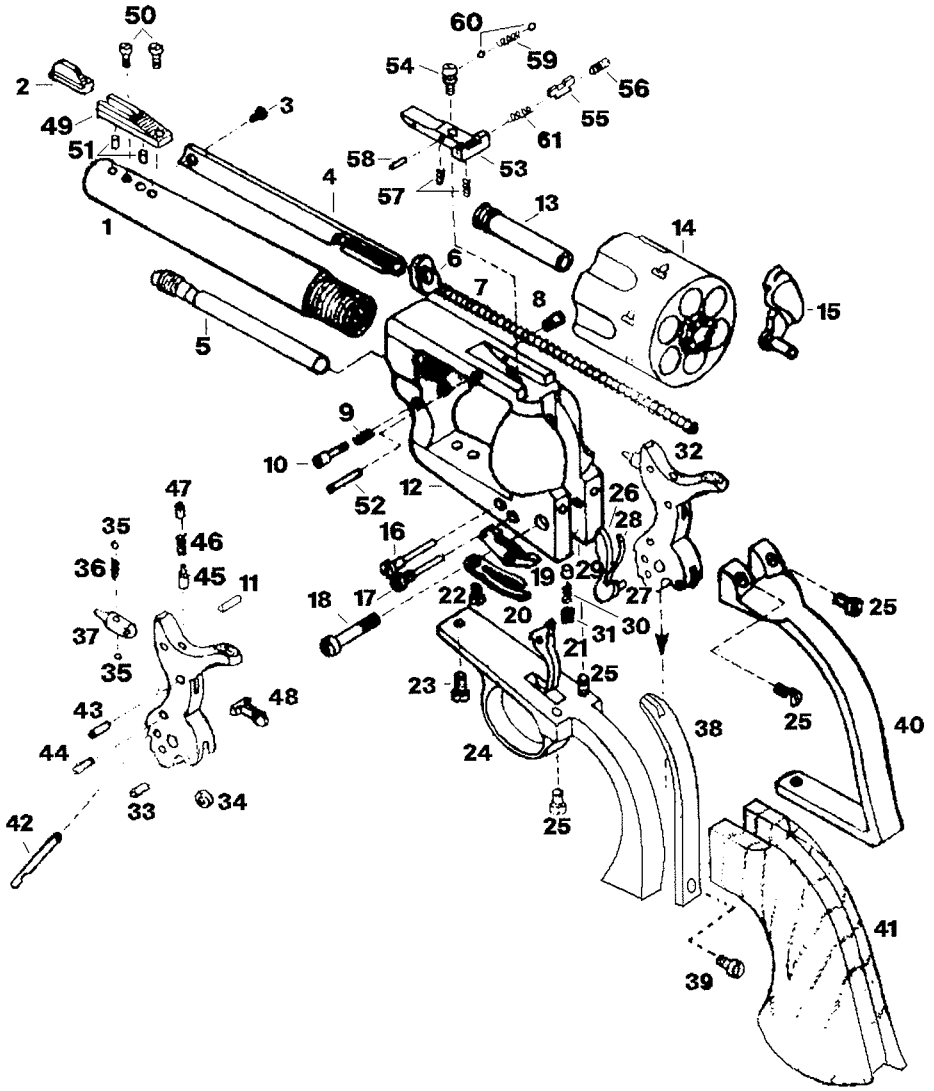

| | | | | | |
|---|---|---|---|---|---|
| **1** | Loading Lever Catch | **16** | Trigger Screw | **31** | Grip |
| **2** | Loading Lever Latch Spring | **17** | Hammer Screw | **32** | Trigger Guard Square |
| **3** | Loading Lever Latch Pin | **18** | Trigger Bolt Spring Screw | **33** | Frame with Pin |
| **4** | Loading Lever | **19** | Trigger Bolt Spring | **34** | Barrel Stud |
| **5** | Plunger Screw | **20** | Bolt | **35** | Front Sight |
| **6** | Plunger | **21** | Trigger | **36** | Wedge Pin |
| **7** | Loading Lever Screw | **22** | Hand Assembly | **37** | Wedge Spring |
| **8** | Wedge Screw | **23** | Hammer | **38** | Hand Spring |
| **9** | Wedge | **24** | Roller | **39** | Barrel Guide Pins |
| **10** | Barrel | **25** | Roller Pin | **40** | Cylinder Pin Lock Pin |
| **11** | Cylinder (1st Model) | **26** | Backstrap | **41** | Hand Spring Pin |
| **12** | Cylinder (2nd Model) | **27** | Rear Backstrap Screws | **42** | Safety Pin |
| **13** | Nipple | **28** | Front Trigger Guard Screw | **43** | Rear Trigger Guard Screw |
| **14** | Base Pin | **29** | Mainspring | | |
| **15** | Bolt Screw | **30** | Mainspring Screw | | |

# 3rd Model Dragoon Revolver



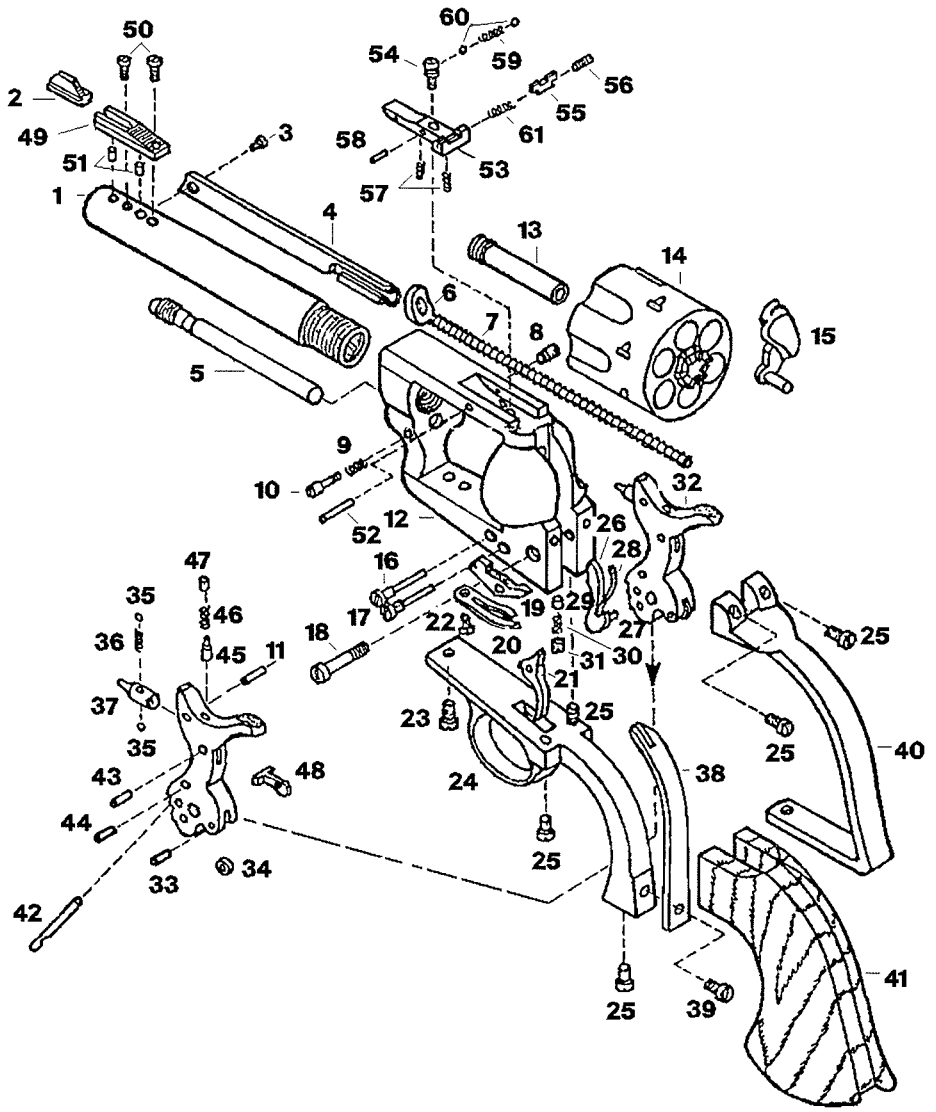

| | | | | | |
|---|---|---|---|---|---|
| **1** | Loading Lever Latch | **16** | Hammer Screw | **31** | Trigger Guard Oval |
| **2** | Loading Lever Latch Spring | **17** | Trigger Bolt Spring Screw | **32** | Frame with Pin |
| **3** | Loading Lever Latch Pin | **18** | Trigger Bolt Spring | **33** | Barrel Stud |
| **4** | Loading Lever | **19** | Bolt | **34** | Sight |
| **5** | Plunger Screw | **20** | Trigger | **35** | Wedge Pin |
| **6** | Plunger | **21** | Hand with Spring | **36** | Wedge Spring |
| **7** | Loading Lever Screw | **22** | Hammer | **37** | Hand Spring |
| **8** | Wedge Screw | **23** | Roller | **38** | Barrel Guide Pins |
| **9** | Wedge | **24** | Roller Pin | **39** | Cylinder Pin Lock Pin |
| **10** | Barrel | **25** | Backstrap | **40** | Hand Spring Pin |
| **11** | Cylinder | **26** | Rear Backstrap Screws | **41** | Safety Pin |
| **12** | Nipple | **27** | Front Trigger Guard Screw | **42** | Rear Trigger Guard Screw |
| **13** | Base Pin | **28** | Mainspring | **43** | Left Stock Screw |
| **14** | Bolt Screw | **29** | Mainspring Screw | **44** | Right Stock Screw |
| **15** | Trigger Screw | **30** | Grip | | |

# Buckhorn Revolver



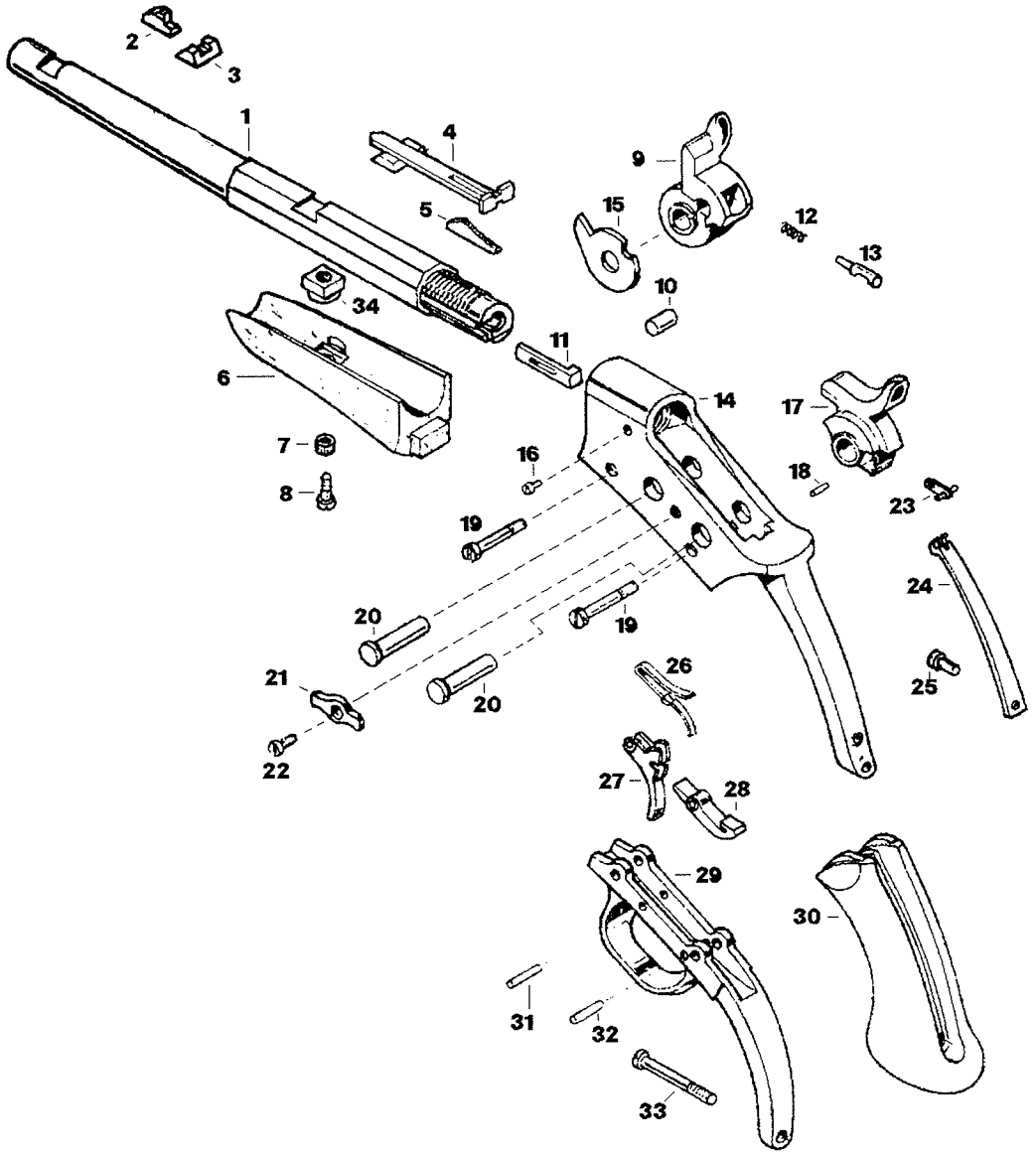

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **22** | Bolt Spring Screw | **43** | Hammer Safety Bar Pin |
| **2** | Sight | **23** | Trigger Guard Screw | **44** | Hammer Safety Plunger Pin |
| **3** | Ejector Rod Tube Screw | **24** | Trigger Guard | **45** | Hammer Safety Pin |
| **4** | Ejector Rod Tube | **25** | Trigger Guard Backstrap Screws | **46** | Hammer Safety Spring |
| **5** | Base Pin | **26** | Hand Assembly | **47** | Hammer Safety Stop Screw |
| **6** | Ejector | **27** | Hand Pin | **48** | Hammer Safety Bar |
| **7** | Ejector Spring | **28** | Hand Spring | **49** | Front Sight Ramp |
| **8** | Base Pin Nut | **29** | Gate Catch | **50** | Front Sight Ramp Retaining Screws |
| **9** | Base Pin Spring | **30** | Gate Spring | **51** | Front Sight Ramp Pins |
| **10** | Base Pin Screw | **31** | Gate Catch Screw | **52** | Rear Sight Retaining Screw |
| **11** | Firing Pin Retaining Pin | **32** | Hammer | **53** | Rear Sight |
| **12** | Frame | **33** | Hammer Roll Pin | **54** | Rear Sight Elevation Screw |
| **13** | Base Pin Bushing | **34** | Hammer Roll | **55** | Rear Sight Blade |
| **14** | Cylinder | **35** | Firing Pin Spheres | **56** | Rear Sight Windage Screw |
| **15** | Gate | **36** | Firing Pin Spring | **57** | Rear Sight Springs |
| **16** | Bolt Screw | **37** | Firing Pin | **58** | Rear Screw |
| **17** | Trigger Screw | **38** | Mainspring | **59** | Rear Spring |
| **18** | Hammer Screw | **39** | Mainspring Screw | **60** | Rear Spheres |
| **19** | Bolt | **40** | Backstrap | **61** | Rear Sight Blade Spring |
| **20** | Sear and Bolt Spring | **41** | Grips | **Parts Not Shown** | |
| **21** | Trigger | **42** | Hammer Safety Plunger | | Rear Sight Elevation Screw Pin |

# Cattleman SA Revolver



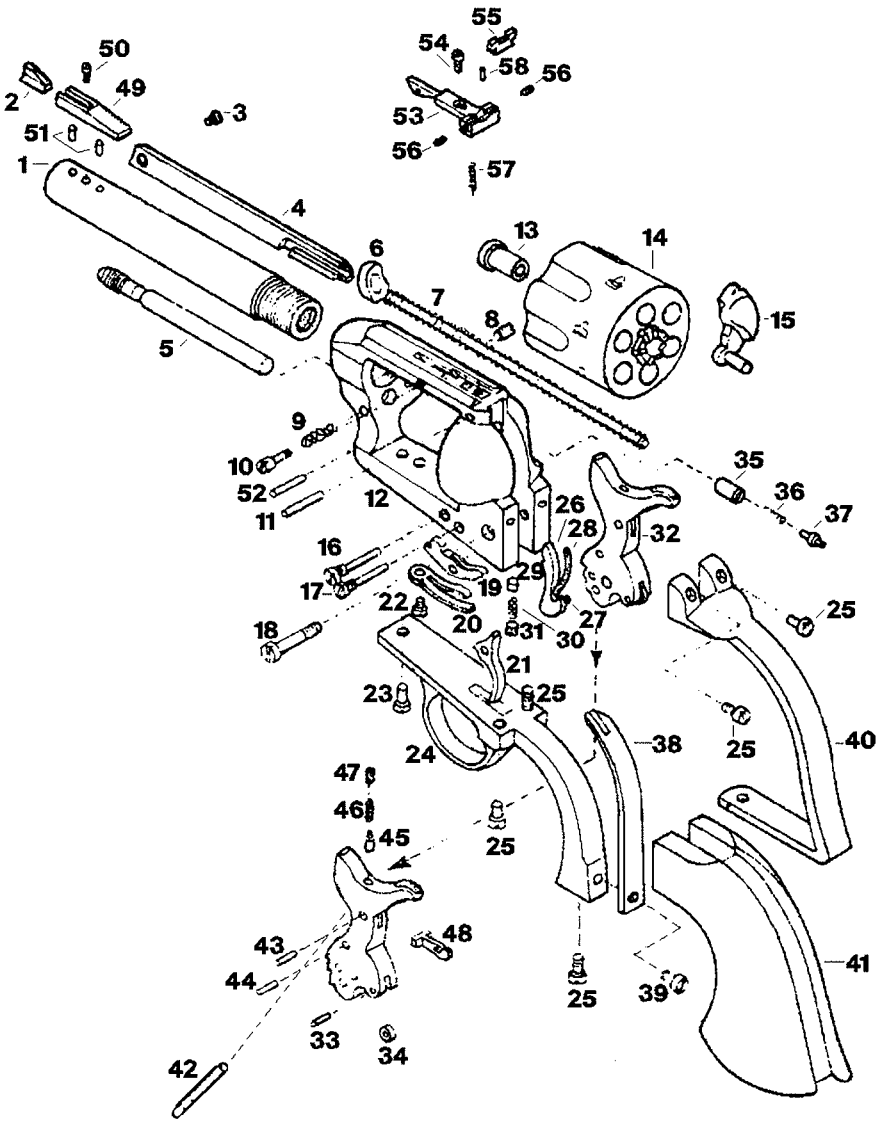

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Trigger Guard Screw | **45** | Hammer Safety Pin |
| **2** | Front Sight | **24** | Trigger Guard | **46** | Hammer Safety Spring |
| **3** | Ejector Rod Tube Screw | **25** | Trigger Guard Backstrap Screws | **47** | Hammer Safety Stop Screw |
| **4** | Ejector Rod Tube | **26** | Hand Assembly | **48** | Hammer Safety Bar |
| **5** | Base Pin | **27** | Hand Pin | **49** | Front Sight Ramp |
| **6** | Ejector | **28** | Hand Spring | **50** | Front Sight Ramp Retaining Screws |
| **7** | Ejector Spring | **29** | Gate Catch | **51** | Front Sight Ramp Pins |
| **8** | Base Pin Nut | **30** | Gate Spring | **52** | Rear Sight Retaining Screw |
| **9** | Base Pin Spring | **31** | Gate Catch Screw | **53** | Rear Sight |
| **10** | Base Pin Screw | **32** | Hammer | **54** | Rear Sight Elevation Screw |
| **11** | Firing Pin Retaining Pin | **33** | Hammer Roll Pin | **55** | Rear Sight Blade |
| **12** | Frame | **34** | Hammer Roll | **56** | Rear Sight Windage Screw |
| **13** | Base Pin Bushing | **35** | Firing Pin Spheres | **57** | Rear Sight Springs |
| **14** | Cylinder | **36** | Firing Pin Spring | **58** | Rear Sight Screw |
| **15** | Gate | **37** | Firing Pin | **59** | Rear Sight Sphere Spring |
| **16** | Bolt Screw | **38** | Mainspring | **60** | Rear Sight Spheres |
| **17** | Trigger Screw | **39** | Mainspring Screw | **61** | Rear Sight Blade Spring |
| **18** | Hammer Screw | **40** | Backstrap | **Parts Not Shown** | |
| **19** | Bolt | **41** | Grip | | Ejector Rod Tube Screw Nut |
| **20** | Sear and Bolt Spring | **42** | Hammer Safety Plunger | | Rear Sight Elevation Screw Pin |
| **21** | Trigger | **43** | Hammer Safety Bar Pin | | |
| **22** | Bolt Spring Screw | **44** | Hammer Safety Plunger Pin | | |

# Rolling Block Single Shot



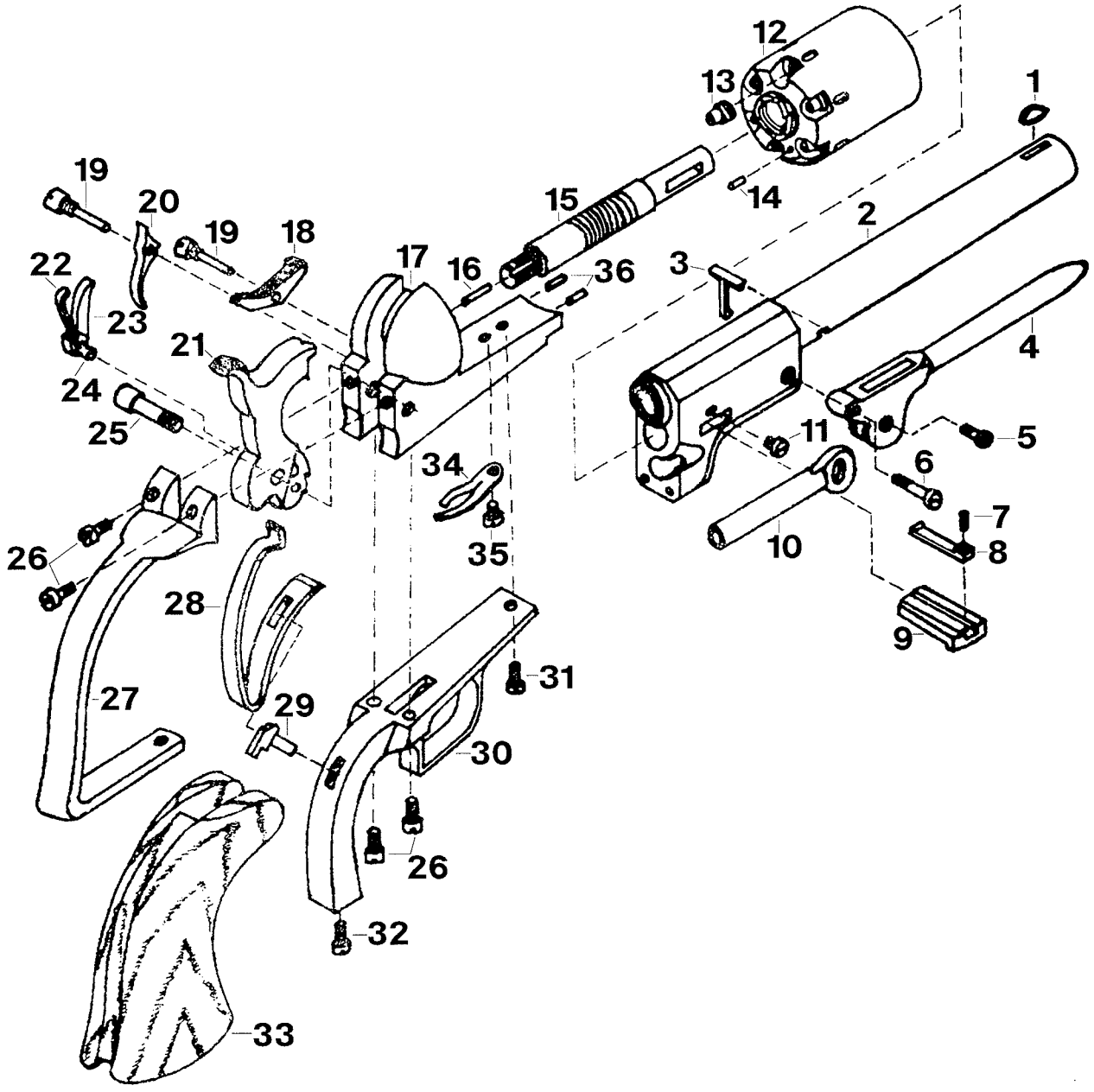

| | | | |
|---|---|---|---|
| **1** | Barrel | **18** | Stirrup Pin |
| **2** | Front Sight | **19** | Trigger Guard Screws |
| **3** | Front Sight Ramp | **20** | Block Pin and Rammer |
| **4** | Rear Sight | **21** | Pin Plate |
| **5** | Rear Sight Windage Ramp | **22** | Plate Screw |
| **6** | Forend | **23** | Stirrup |
| **7** | Forend Cap | **24** | Mainspring |
| **8** | Forend Screw | **25** | Mainspring Screw |
| **9** | Stop Block | **26** | Sear Spring |
| **10** | Firing Pin Roller | **27** | Trigger |
| **11** | Extractor | **28** | Sear |
| **12** | Firing Pin Spring | **29** | Trigger Guard |
| **13** | Firing Pin | **30** | Grips |
| **14** | Frame | **31** | Trigger Pin |
| **15** | Extractor Cam | **32** | Sear Pin |
| **16** | Stopping Extractor Screw | **33** | Tang Screw |
| **17** | Hammer | **34** | Tenon |

# Stallion Revolver



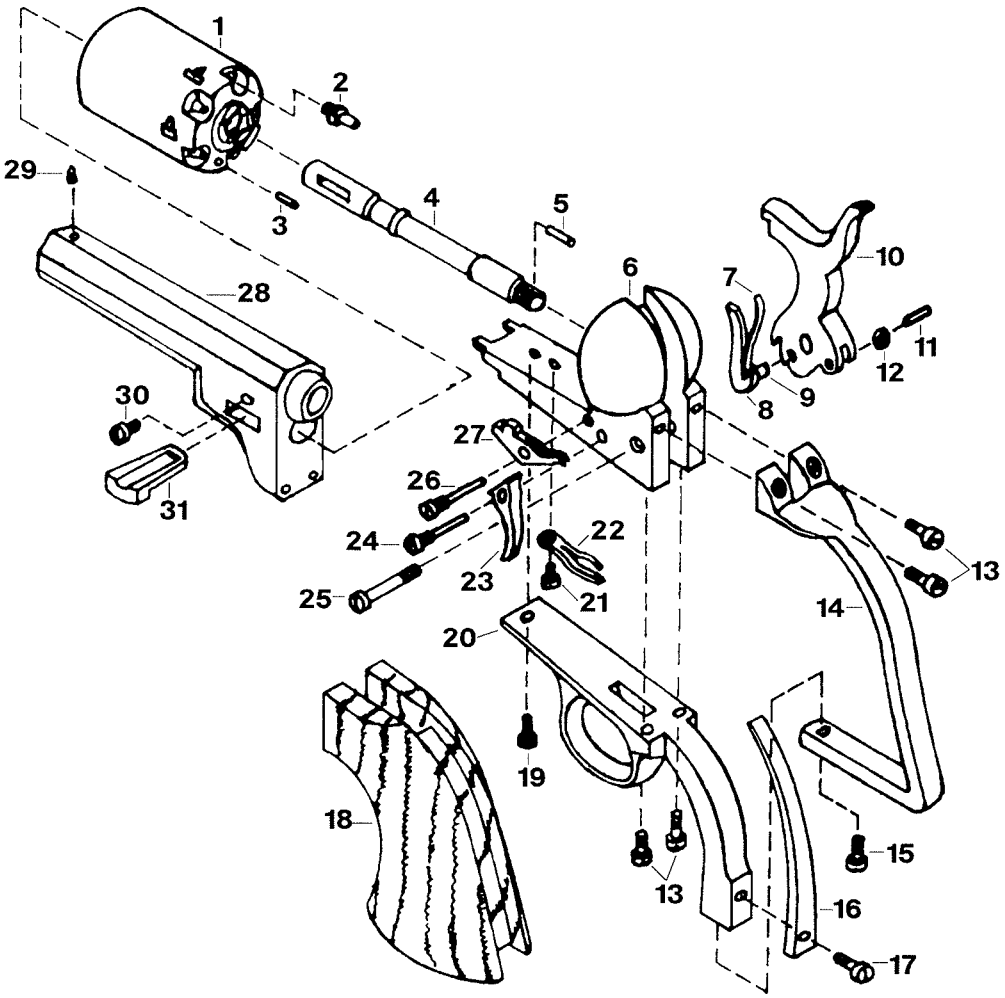

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **21** | Trigger | **41** | Grip |
| **2** | Sight | **22** | Bolt Spring Screw | **42** | Hammer Safety Plunger |
| **3** | Ejector Rod Tube Screw | **23** | Trigger Guard Screw | **43** | Hammer Safety Bar Pin |
| **4** | Ejector Rod Tube | **24** | Trigger Guard | **44** | Hammer Safety Plunger Pin |
| **5** | Base Pin | **25** | Trigger Guard Backstrap Screws | **45** | Hammer Safety Pin |
| **6** | Ejector | **26** | Hand Assembly | **46** | Hammer Safety Spring |
| **7** | Ejector Spring | **27** | Hand Pin | **47** | Hammer Safety Stop Screw |
| **8** | Base Pin Nut | **28** | Hand Spring | **48** | Hammer Safety Bar |
| **9** | Base Pin Spring | **29** | Gate Catch | **49** | Front Sight Ramp |
| **10** | Base Pin Screw | **30** | Gate Spring | **50** | Front Sight Ramp Retaining Screw |
| **11** | Firing Pin Retaining Pin | **31** | Gate Catch Screw | **51** | Front Sight Ramp Pins |
| **12** | Frame | **32** | Hammer | **52** | Rear Sight Retaining Screw |
| **13** | Base Pin Bushing | **33** | Hammer Roll Pin | **53** | Rear Sight |
| **14** | Cylinder | **34** | Hammer Roll | **54** | Rear Sight Elevation Screw |
| **15** | Gate | **35** | Firing Pin Bearing | **55** | Rear Sight Blade |
| **16** | Bolt Screw | **36** | Firing Pin Spring | **56** | Rear Sight Windage Screws |
| **17** | Trigger Screw | **37** | Firing Pin | **57** | Rear Sight Elevation Spring |
| **18** | Hammer Screw | **38** | Mainspring | **58** | Rear Sight Lock Pin |
| **19** | Bolt | **39** | Mainspring Screw | | |
| **20** | Sear and Bolt Spring | **40** | Backstrap | | |

# Walker Revolver



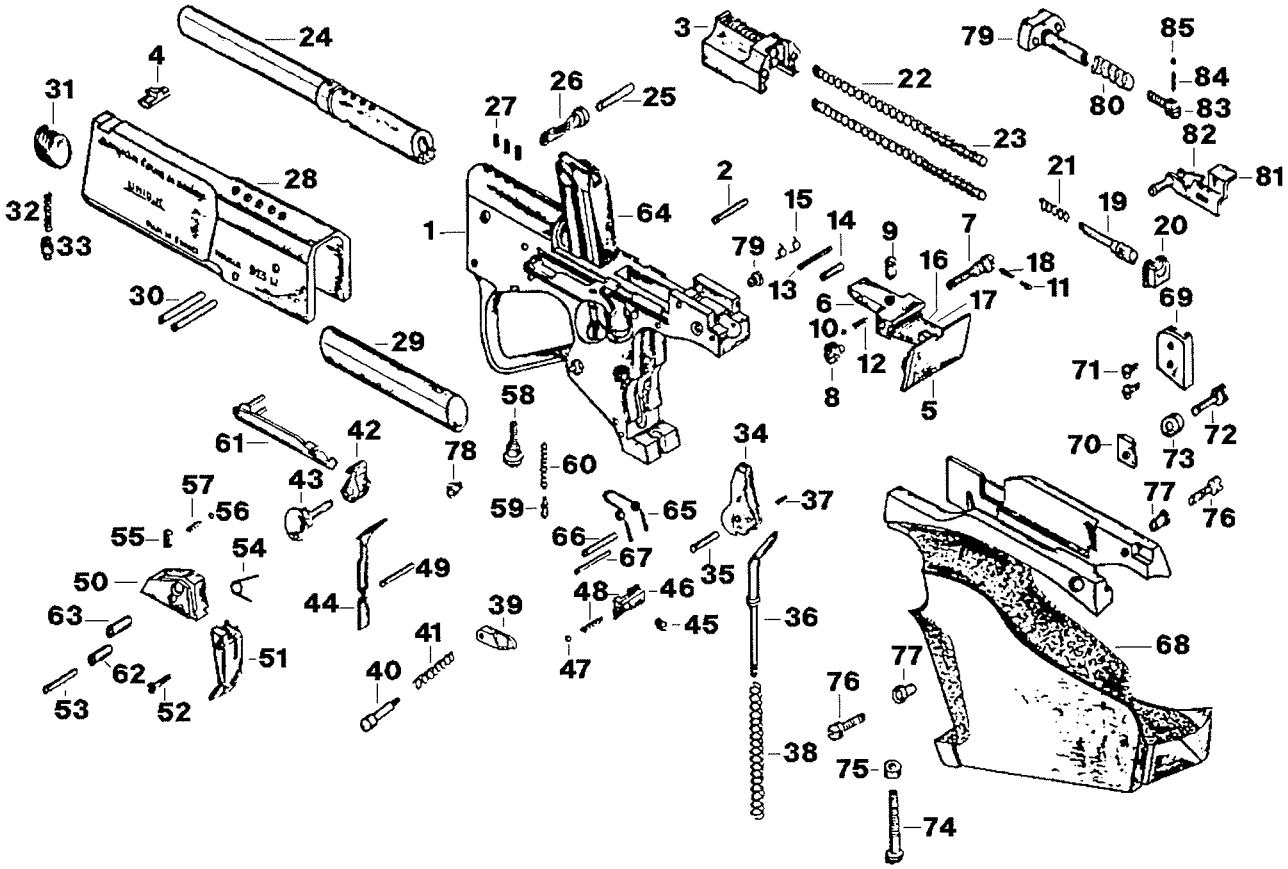

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **13** | Nipple | **25** | Hammer Screw |
| **2** | Barrel | **14** | Safety Pin | **26** | Rear Backstrap Screws |
| **3** | Loading Lever Latch | **15** | Base Pin | **27** | Backstrap |
| **4** | Loading Lever | **16** | Cylinder Pin Lock Pin | **28** | Mainspring |
| **5** | Plunger Screw | **17** | Frame | **29** | Latch Hooking Mainspring |
| **6** | Loading Lever Screw | **18** | Bolt | **30** | Trigger Guard |
| **7** | Wedge Pin | **19** | Bolt Screws | **31** | Front Trigger Guard Screw |
| **8** | Wedge Spring | **20** | Trigger | **32** | Rear Trigger Guard Screw |
| **9** | Wedge | **21** | Hammer | **33** | Grip |
| **10** | Plunger | **22** | Hand Spring | **34** | Trigger Bolt Spring |
| **11** | Wedge Screw | **23** | Hand | **35** | Trigger Bolt Spring Screw |
| **12** | Cylinder | **24** | Hand Pin | **36** | Barrel Guide Pins |

# Wells Fargo Revolver



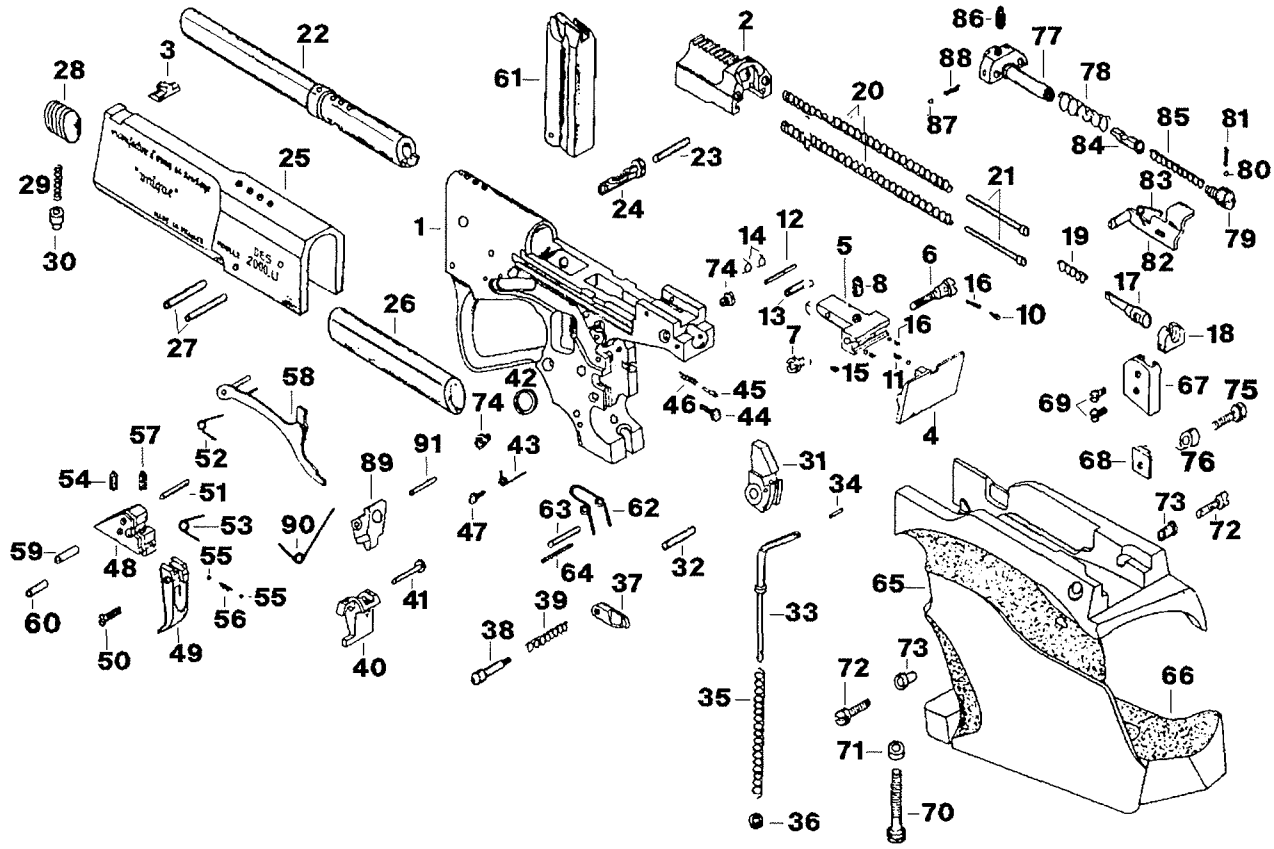

| | | | |
|---|---|---|---|
| **1** | Cylinder | **17** | Mainspring Screw |
| **2** | Nipple | **18** | Grip |
| **3** | Safety Pin | **19** | Front Trigger Guard Screw |
| **4** | Base Pin | **20** | Trigger Guard |
| **5** | Cylinder Pin Lock Pin | **21** | Trigger Bolt Spring Screw |
| **6** | Frame | **22** | Trigger Bolt Spring |
| **7** | Hand Spring | **23** | Trigger |
| **8** | Hand | **24** | Trigger Screw |
| **9** | Hand Spring Pin | **25** | Hammer Screw |
| **10** | Hammer | **26** | Bolt Screw |
| **11** | Roller Pin | **27** | Bolt |
| **12** | Roller | **28** | Barrel |
| **13** | Rear Backstrap Screws | **29** | Front Sight |
| **14** | Backstrap | **30** | Wedge Screw |
| **15** | Rear Trigger Guard Screw | **31** | Wedge |
| **16** | Mainspring | | |

# 823 U Auto



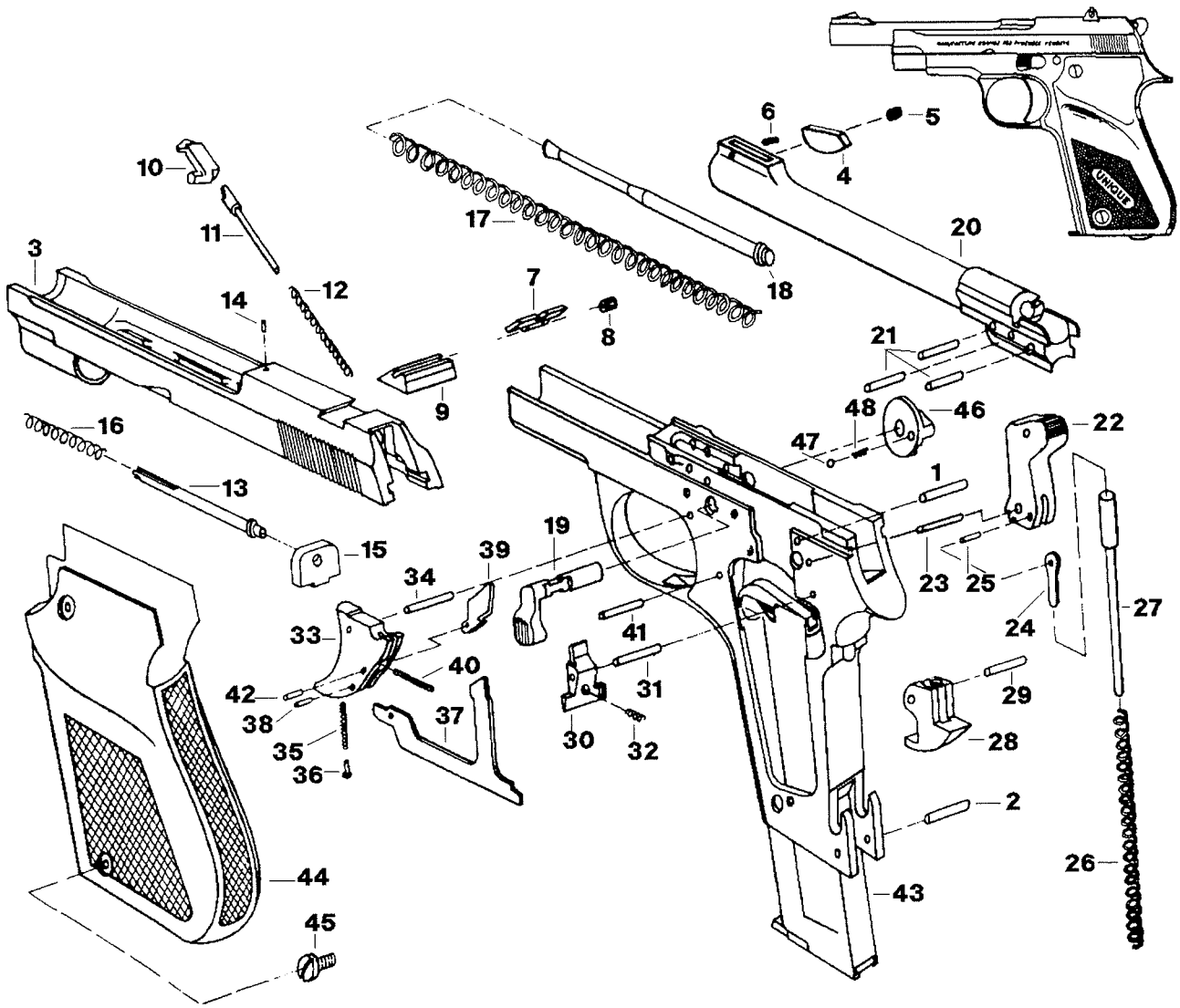

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **31** | Counterweight Screw Cap | **61** | Trigger Bar |
| **2** | Pin | **32** | Retaining Button Spring | **62** | Trigger Axis Pin Bushing |
| **3** | Slide | **33** | Retaining Button | **63** | Trigger Bar Pin Bushing |
| **4** | Front Sight | **34** | Hammer | **64** | Magazine |
| **5** | Rear Sight Blade | **35** | Hammer Axis Pin | **65** | Magazine Ejector Spring |
| **6** | Rear Sight Base | **36** | Hammer Strut | **66** | Magazine Ejector Spring Pivot Pin |
| **7** | Lateral Sight Adjustment Screw | **37** | Hammer Strut Pin | **67** | Magazine Ejector Spring Retaining Pin |
| **8** | Locknut | **38** | Hammer Spring | **68** | Grip |
| **9** | Vertical Adjustment Screw | **39** | Magazine Catch | **69** | Hand Rest Notch |
| **10** | Adjustment Screw Ball Click | **40** | Magazine Catch Button | **70** | Notch Support |
| **11** | Piston Click | **41** | Magazine Catch Spring | **71** | Hand Rest Fixing Screws |
| **12** | Ball Spring | **42** | Sear | **72** | Notch Support Screw |
| **13** | Rear Sight Axis Pin | **43** | Sear Axis Pin | **73** | Notch Support Washer |
| **14** | Rear Sight Bushing | **44** | Sear Spring | **74** | Grip Screw |
| **15** | Vertical Adjustment Spring | **45** | Sear Regulating Screw | **75** | Grip Screw Bushing |
| **16** | Ball Bearing | **46** | Sear Screw Stand | **76** | Upper Grip Screw |
| **17** | Ball Bearing Spring | **47** | Sear Screw Ball Click | **77** | Upper Grip Screw Bushing |
| **18** | Piston Click Spring | **48** | Sear Screw Springs | **78** | Upper Grip Screw Frame Bushing |
| **19** | Firing Pin | **49** | Sear Spring Retaining Screw | **79** | Slide Recoil Buffer/Dry Firing Stop |
| **20** | Firing Pin Stop | **50** | Trigger Block | **80** | Shock Absorber Spring |
| **21** | Firing Pin Spring | **51** | Trigger | **81** | Slide Stop |
| **22** | Slide Recoil Spring | **52** | Trigger Overtravel Screw | **82** | Slide Stop Spring |
| **23** | Recoil Spring Guide | **53** | Trigger Axis Pin | **83** | Dry Firing Stop |
| **24** | Barrel | **54** | Trigger Spring | **84** | Dry Firing Stop Spring |
| **25** | Barrel Pin | **55** | Sear Engagement Regulating Screw | **85** | Spring Ball Click |
| **26** | Barrel Bushing | **56** | Sear Engagement Screw Ball Click | **Parts Not Shown** | |
| **27** | Gas Escape Port Screws | **57** | Ball Click Spring | | Movable Hand Rest |
| **28** | Barrel Sheath | **58** | Backlash Regulating Screw | | |
| **29** | Additional Counterweight | **59** | Backlash Screw Ball Click | | |
| **30** | Barrel Sheath Pins | **60** | Backlash Screw Ball Click Spring | | |

# 2000 U Auto



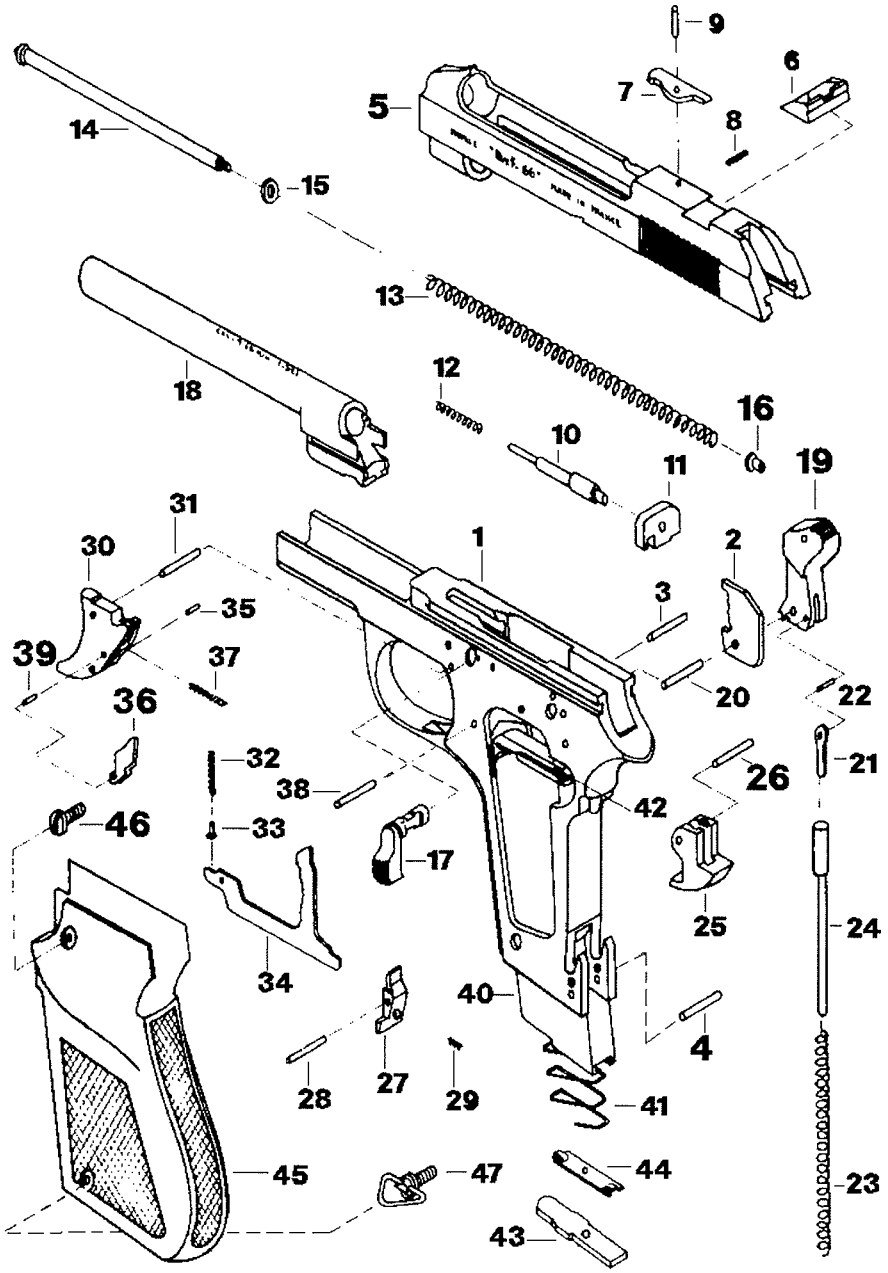
| | | | | | |
|---|---|---|---|---|---|
| 1 | Frame | 32 | Hammer Axis Pin | 63 | Magazine Ejector Spring Pivot Pin |
| 2 | Slide | 33 | Hammer Strut | 64 | Magazine Ejector Spring Retaining Pin |
| 3 | Front Sight | 34 | Hammer Strut Pin | | |
| 4 | Rear Sight Blade | 35 | Hammer Spring | 65 | Grip |
| 5 | Rear Sight Base | 36 | Hammer Spring Stop | 66 | Movable Hand Rest |
| 6 | Lateral Sight Adjustment Screw | 37 | Magazine Catch | 67 | Hand Rest Notch |
| 7 | Adjustment Screw Locknut | 38 | Magazine Catch Button | 68 | Notch Support |
| 8 | Vertical Sight Adjustment Screw | 39 | Magazine Catch Spring | 69 | Fixing Screws |
| 9 | Adjustment Screw Ball Click | 40 | Sear | 70 | Grip Screw |
| 10 | Adjustment Screw Piston Click | 41 | Sear Axis Pin | 71 | Grip Screw Bushing |
| 11 | Adjustment Screw Ball Spring | 42 | Trigger Bar Cam Ring | 72 | Upper Grip Screw |
| 12 | Rear Sight Axis Pin | 43 | Sear Spring | 73 | Upper Grip Screw Bushing |
| 13 | Axis Pin Bushing | 44 | Sear Regulating Screw | 74 | Upper Grip Screw Frame Bushings |
| 14 | Vertical Adjustment Springs | 45 | Screw Stand | 75 | Notch Support Screw |
| 15 | Rear Sight Ball Bearing | 46 | Screw Ball Click | 76 | Notch Support Bushing |
| 16 | Springs | 47 | Sear Spring Retaining Screw | 77 | Slide Recoil Buffer |
| 17 | Firing Pin | 48 | Trigger Block | 78 | Shock Absorber Spring |
| 18 | Firing Pin and Hammer Stop | 49 | Trigger | 79 | Buffer Retaining Screw |
| 19 | Firing Pin Spring | 50 | Trigger Screw | 80 | Buffer Screw Ball Click |
| 20 | Slide Recoil Spring | 51 | Trigger Axis Pin | 81 | Ball Click Spring |
| 21 | Recoil Spring Guides | 52 | Trigger Spring | 82 | Slide Stop |
| 22 | Barrel | 53 | Trigger Bar Spring | 83 | Slide Stop Spring |
| 23 | Barrel Pin | 54 | Sear Engagement Regulating Screw | 84 | Dry Firing Stop |
| 24 | Barrel Pin Bushing | 55 | Ball Click Screws | 85 | Stop Spring |
| 25 | Barrel Sheath | 56 | Ball Click Spring | 86 | Stop Lock Screw |
| 26 | Additional Counterweight | 57 | Backlash Regulating Screw | 87 | Screw Ball Click |
| 27 | Barrel Sheath Pins | 58 | Trigger Bar | 88 | Ball Click Spring |
| 28 | Screw Cap | 59 | Trigger Axis Pin Bushing | 89 | Intermediate Sear |
| 29 | Screw Cap Retaining Button Spring | 60 | Trigger Bar Pin Bushing | 90 | Intermediate Sear Spring |
| 30 | Screw Cap Retaining Button | 61 | Magazine | 91 | Intermediate Sear Spring Pin |
| 31 | Hammer | 62 | Magazine Ejector Spring | | |

# Escort and Corsair Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Hammer Stop | **18** | Recoil Spring Guide | **34** | Trigger Axis Pin |
| **2** | Magazine Catch Stop | **19** | Safety | **35** | Trigger Spring |
| **3** | Slide | **20** | Barrel | **36** | Trigger Spring Guide |
| **4** | Front Sight | **21** | Barrel Rivets | **37** | Trigger Bar and Disconnector |
| **5** | Front Sight Screw | **22** | Hammer with Guide and Pin | **38** | Trigger Pin |
| **6** | Front Sight Pin | | Complete | **39** | Magazine Safety |
| **7** | Rear Sight | **23** | Hammer Axis Pin | **40** | Magazine Safety Spring |
| **8** | Rear Sight Screw | **24** | Hammer Guide | **41** | Magazine Safety Stop |
| **9** | Rear Sight Base | **25** | Hammer Guide Pin | **42** | Magazine Safety Pin |
| **10** | Extractor | **26** | Hammer Spring | **43** | Magazine Complete |
| **11** | Extractor Spring Guide | **27** | Hammer Spring Guide | **44** | Grips |
| **12** | Extractor Spring | **28** | Magazine Catch | **45** | Grip Screws |
| **13** | Firing Pin | **29** | Magazine Catch Axis Pin | **46** | Dismantling Stud |
| **14** | Firing Pin Stop | **30** | Sear | **47** | Dismantling Stud Ball Catch |
| **15** | Firing Pin Guide | **31** | Sear Axis Pin | **48** | Dismantling Stud Ball Catch Spring |
| **16** | Firing Pin Spring | **32** | Sear Spring | **Parts Not Shown** | |
| **17** | Recoil Spring | **33** | Trigger | | Rear Sight Spring |

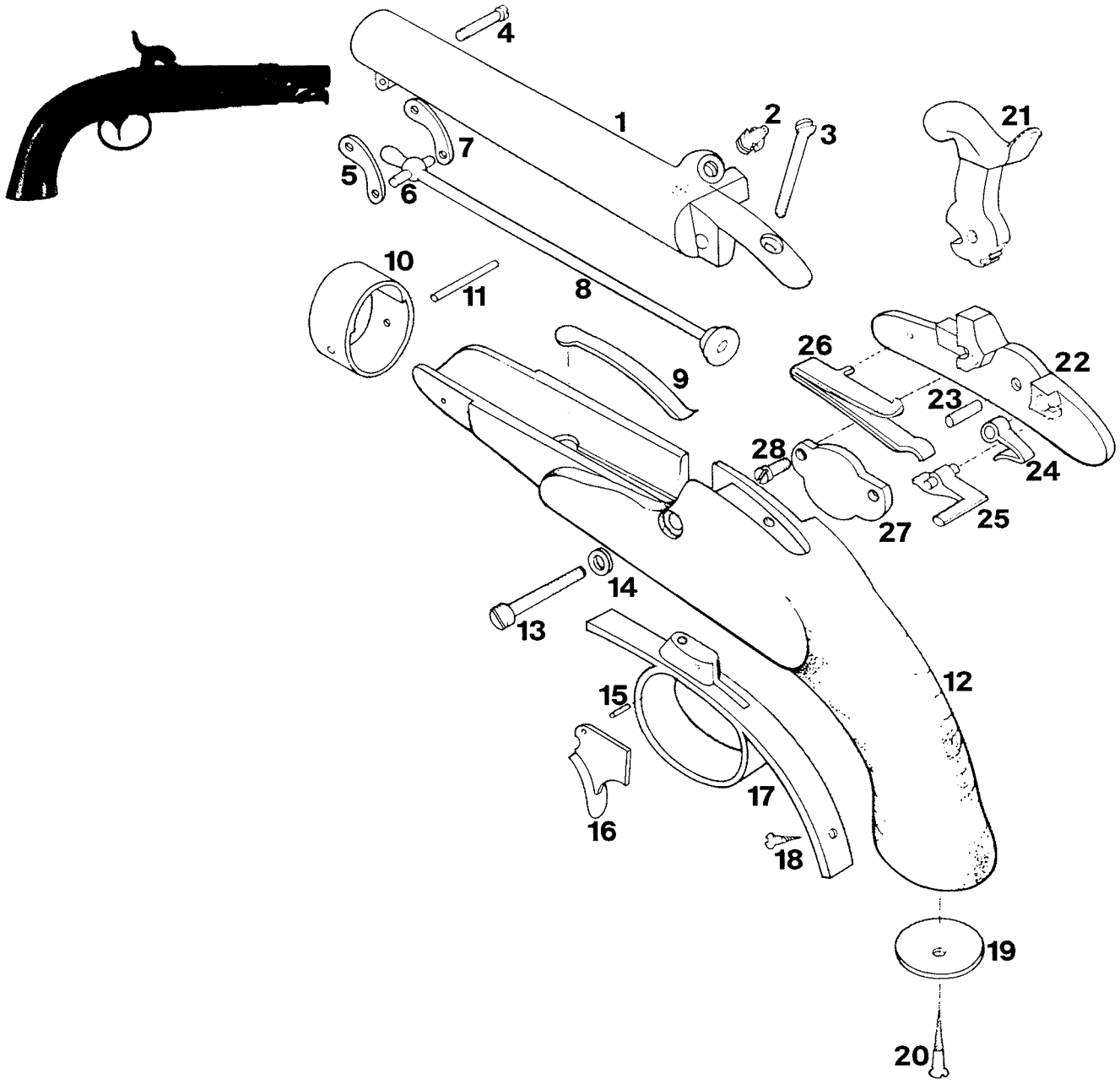
# Model Bcf 66 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **17** | Safety | **33** | Trigger Bar Guide |
| **2** | Ejector | **18** | Barrel | **34** | Trigger Bar |
| **3** | Hammer Stop | **19** | Hammer | **35** | Trigger Bar Pin |
| **4** | Magazine Catch Stop | **20** | Hammer Pin | **36** | Magazine Safety |
| **5** | Slide | **21** | Hammer Link | **37** | Magazine Safety Spring |
| **6** | Rear Sight | **22** | Hammer Link Pin | **38** | Magazine Safety Stop |
| **7** | Extractor | **23** | Hammer Spring | **39** | Magazine Safety Pin |
| **8** | Extractor Spring | **24** | Hammer Spring Guide | **40** | Magazine Body |
| **9** | Extractor Pin | **25** | Magazine Catch | **41** | Magazine Spring |
| **10** | Firing Pin | **26** | Magazine Catch Pin | **42** | Magazine Follower |
| **11** | Firing Pin Stop | **27** | Sear | **43** | Magazine Bottom Plate |
| **12** | Firing Pin Spring | **28** | Sear Pin | **44** | Magazine Spring Bottom Plate |
| **13** | Recoil Spring | **29** | Sear Spring | **45** | Grip |
| **14** | Recoil Spring Guide | **30** | Trigger | **46** | Grip Screw |
| **15** | Recoil Spring Guide Washer | **31** | Trigger Pin | **47** | Lanyard Ring |
| **16** | Recoil Spring Guide Screw Nut | **32** | Trigger Bar Spring | | |

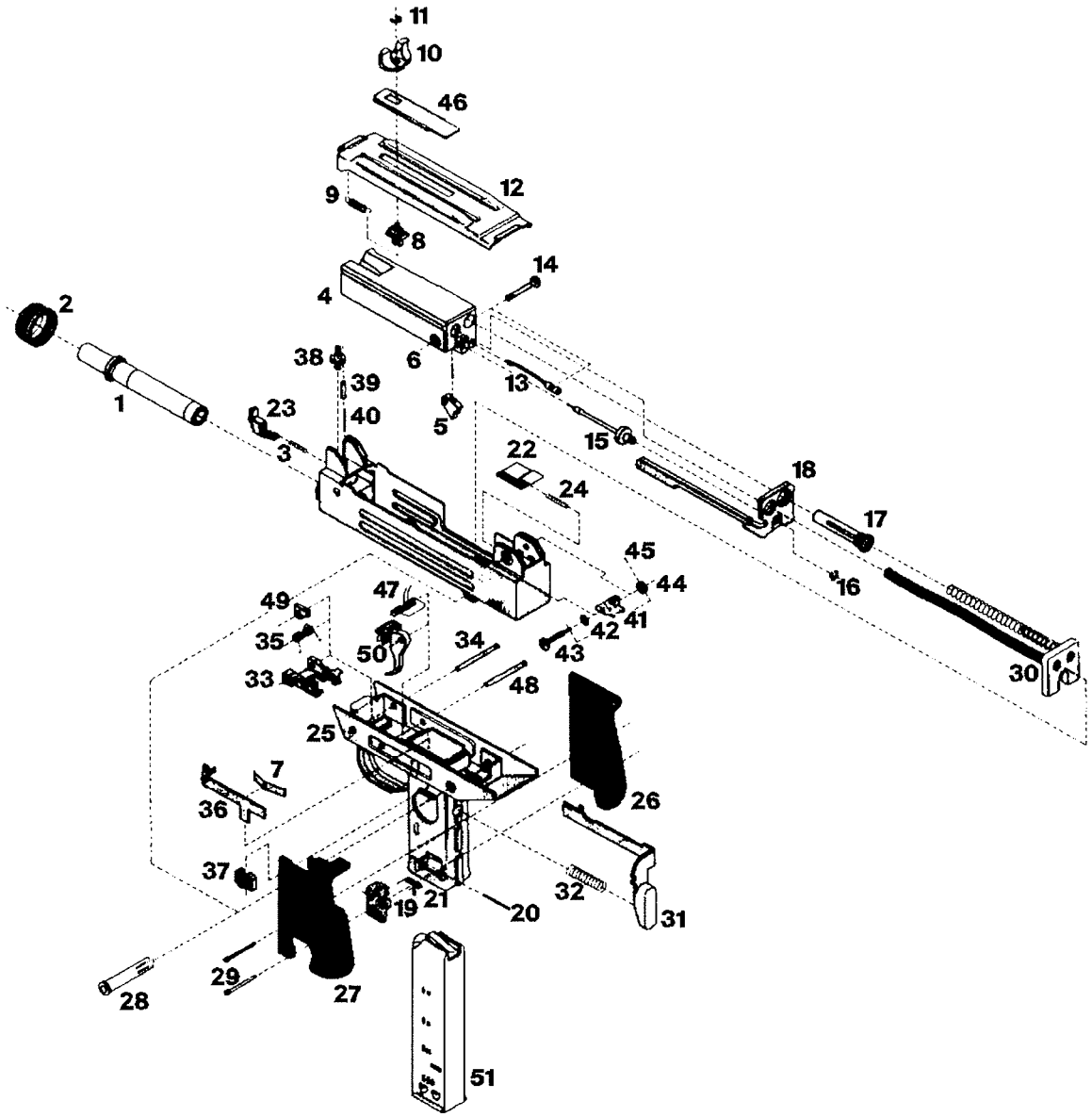
# Model 1842 Percussion

*Courtesy of Blacksmith Corporation*



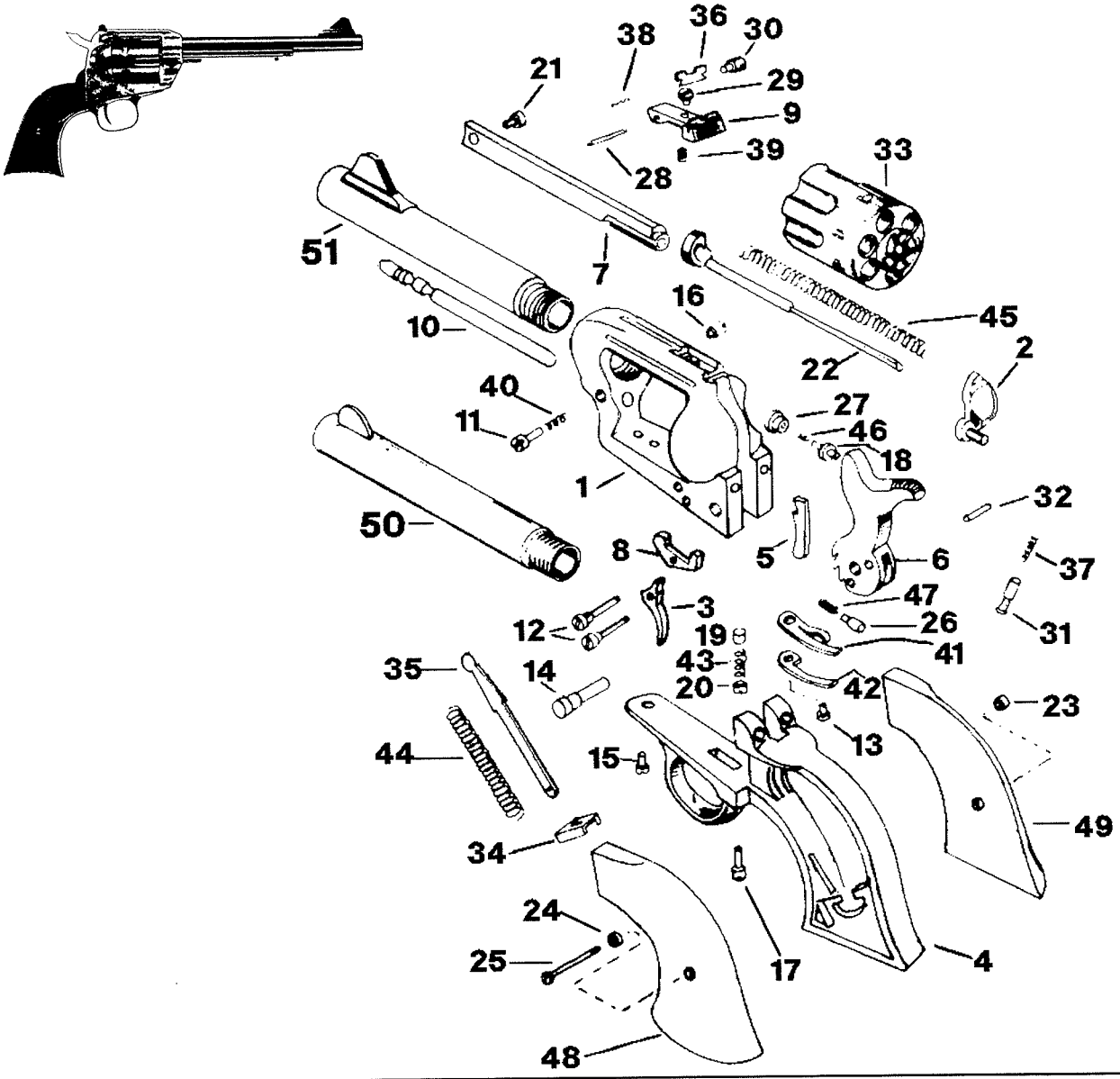

| | | | |
|---|---|---|---|
| **1** | Barrel | **15** | Trigger Pin |
| **2** | Cone | **16** | Trigger |
| **3** | Barrel Screw | **17** | Trigger Guard |
| **4** | Swivel Screw | **18** | Trigger Guard Screw |
| **5** | Left Ramrod Swivel | **19** | Buttcap |
| **6** | Ramrod Guide | **20** | Buttcap Screw |
| **7** | Right Ramrod Swivel | **21** | Hammer |
| **8** | Ramrod | **22** | Lockplate |
| **9** | Ramrod Spring | **23** | Hammer Pin |
| **10** | Band | **24** | Sear Spring |
| **11** | Band Cross Pin | **25** | Sear |
| **12** | Stock | **26** | Mainspring |
| **13** | Lock Retaining Screw | **27** | Bridle |
| **14** | Washer | **28** | Bridle Screws |

# Auto



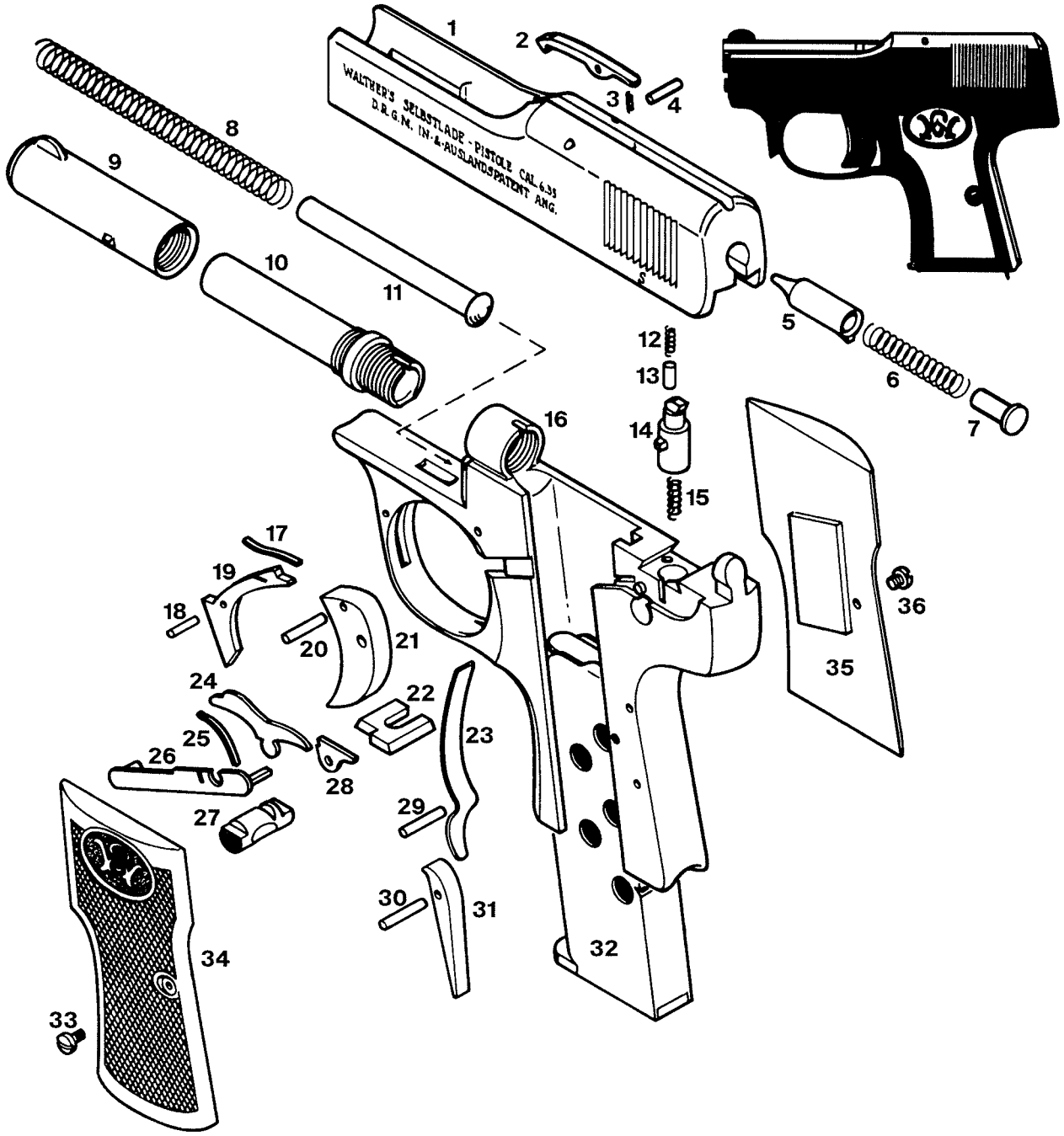

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Striker Guide | **35** | Sear Spring |
| **2** | Barrel Retaining Nut | **19** | Magazine Catch | **36** | Fire Selector Lever |
| **3** | Barrel Retaining Nut Spring | **20** | Magazine Catch Pin | **37** | Fire Selector Button |
| **4** | Bolt | **21** | Magazine Catch Spring | **38** | Front Sight |
| **5** | Blocking Latch | **22** | Cover Catch | **39** | Front Sight Detent |
| **6** | Blocking Latch Spring | **23** | Barrel Return Nut Catch | **40** | Front Sight Spring |
| **7** | Lever Spring | **24** | Cover Catch Spring | **41** | Rear Sight |
| **8** | Cocking Lug | **25** | Frame | **42** | Rear Sight Spring Washer |
| **9** | Cocking Lug Spring | **26** | Right Grip | **43** | Rear Sight Axis |
| **10** | Cocking Knob | **27** | Left Grip | **44** | Rear Sight Windage Drum |
| **11** | Cocking Knob Retainer | **28** | Grip Pin | **45** | Windage Drum Pin |
| **12** | Receiver Cover Plate | **29** | Grip Screws | **46** | Slot Cover Plate |
| **13** | Extractor | **30** | Return Spring Assembly | **47** | Trigger Spring |
| **14** | Extractor Pin | **31** | Grip Safety | **48** | Trigger Pin |
| **15** | Firing Pin | **32** | Safety Spring | **49** | Dog Stop |
| **16** | Firing Pin Return Ring | **33** | Sear | **50** | Trigger Assembly |
| **17** | Firing Pin Spring Seat | **34** | Sear Pin | **51** | Magazine Assembly |

# Dragoon Revolver



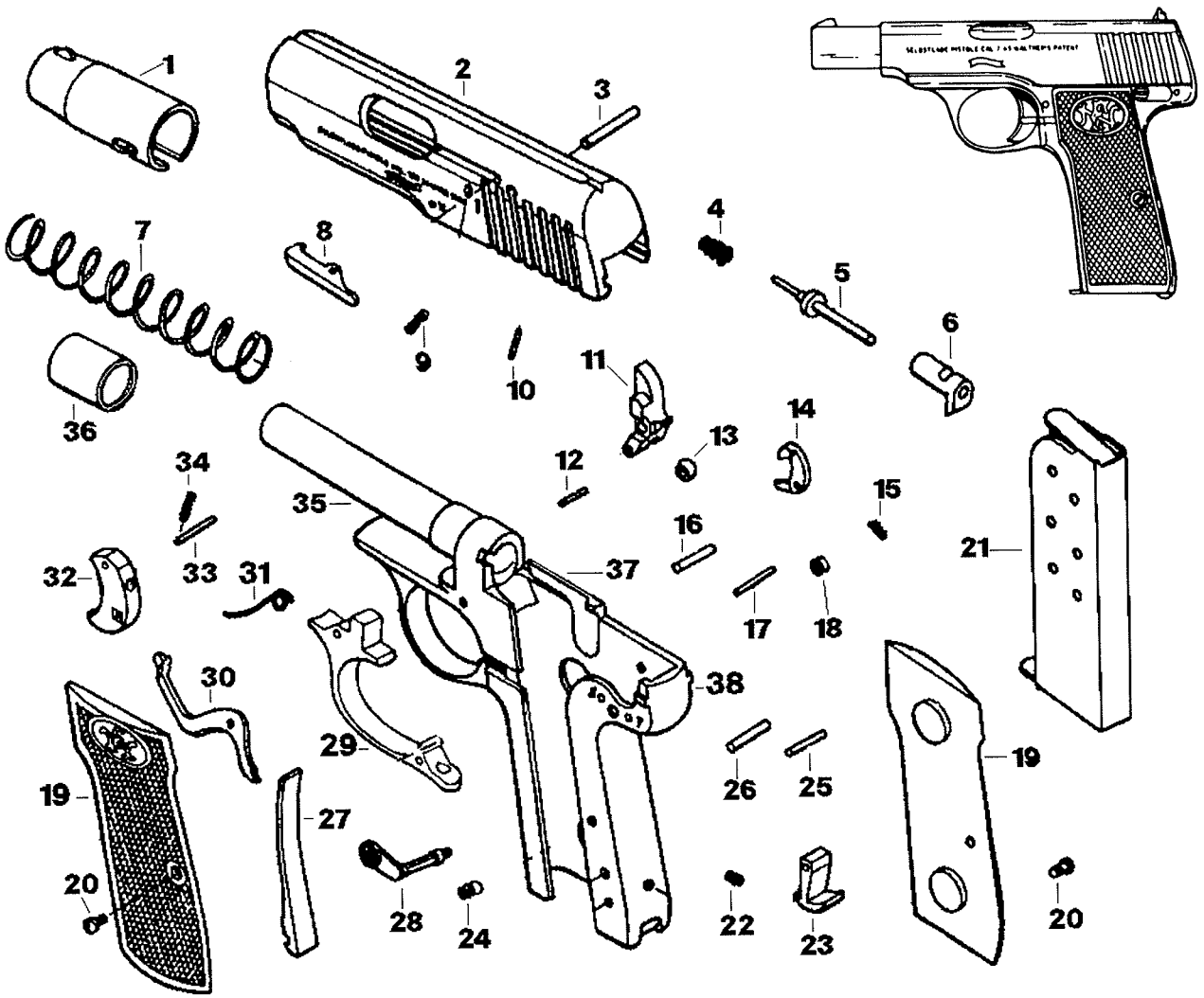

| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **20** | Gate Screw | **38** | Rear Sight Windage Spring |
| **2** | Gate | **21** | Ejector Tube Screw | **39** | Rear Sight Elevation Spring |
| **3** | Trigger | **22** | Ejector Rod Assembly | **40** | Base Pin Spring |
| **4** | Grip Frame | **23** | Grip Nut | **41** | Bolt and Trigger Spring |
| **5** | Hand | **24** | Grip Bushing | **42** | Bolt and Trigger Backer Spring |
| **6** | Hammer | **25** | Grip Screw | **43** | Gate Spring |
| **7** | Ejector Tube | **26** | Hand Spring Plunger | **44** | Hammer Spring |
| **8** | Bolt | **27** | Firing Pin Bushing | **45** | Ejector Spring |
| **9** | Rear Sight Block | **28** | Rear Sight Pivot Pin | **46** | Firing Pin Spring |
| **10** | Base Pin | **29** | Rear Sight Elevation Screw | **47** | Hand Spring |
| **11** | Base Pin Screw | **30** | Rear Sight Windage | **48** | Left-Hand Grip |
| **12** | Trigger and Bolt Pivots | | Adjustment Screw | **49** | Right-Hand Grip |
| **13** | Bolt Spring Screw | **31** | Kicker | **50** | Barrel-Field Sights |
| **14** | Hammer Pivot | **32** | Kicker Retaining Pin | **51** | Barrel-Adjustable Sights |
| **15** | Front Trigger Guard Screw | **33** | Cylinder | **Parts Not Shown** | |
| **16** | Base Pin Nut | **34** | Hammer Spring Retainer | | Base Pin Catch Assembly |
| **17** | Trigger Guard Screws | **35** | Hammer Push Rod | | Mainspring Assembly |
| **18** | Firing Pin | **36** | Rear Sight Blade | | Ejector Rod |
| **19** | Gate Catch | **37** | Kicker Spring | | |

# Model 1 Auto



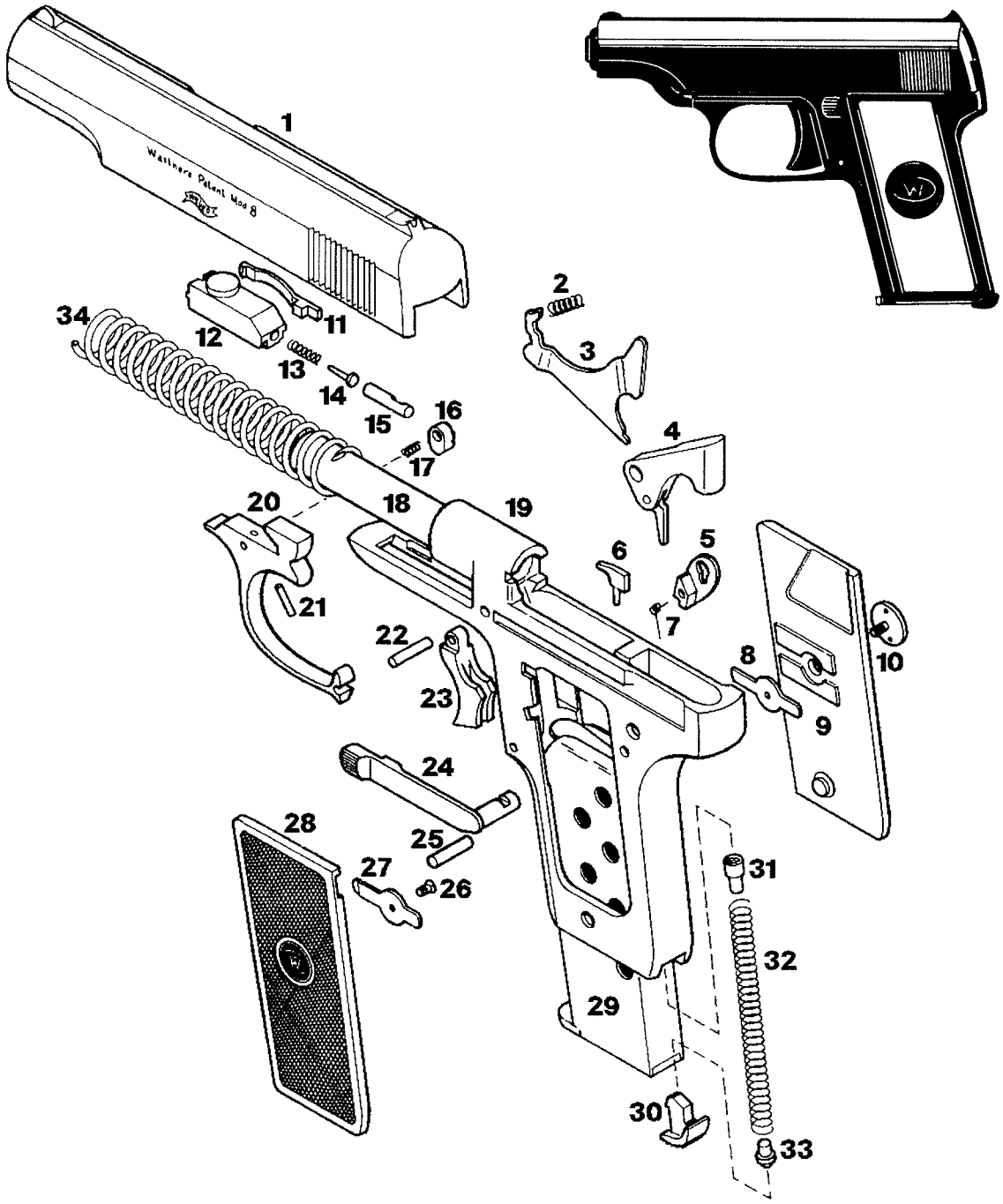

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Safety Plunger | **25** | Disconnector Spring |
| **2** | Extractor | **14** | Sear | **26** | Trigger Bar |
| **3** | Extractor Spring | **15** | Sear Spring | **27** | Safety |
| **4** | Extractor Pin | **16** | Frame | **28** | Sear Lever |
| **5** | Firing Pin | **17** | Slide Lock Spring | **29** | Magazine Catch Spring Pin |
| **6** | Firing Pin Spring | **18** | Slide Lock Pin | **30** | Magazine Catch Pin |
| **7** | Firing Pin Spring Guide | **19** | Slide Lock | **31** | Magazine Catch |
| **8** | Recoil Spring | **20** | Trigger Pin | **32** | Magazine |
| **9** | Barrel Cover | **21** | Trigger | **33** | Left Grip Screw |
| **10** | Barrel | **22** | Sear Retainer | **34** | Left Grip Panel |
| **11** | Recoil Spring Guide | **23** | Trigger/Magazine Catch Spring | **35** | Right Grip Screw |
| **12** | Safety Plunger Spring | **24** | Disconnector | **36** | Right Grip Panel |

# Model 4 Auto



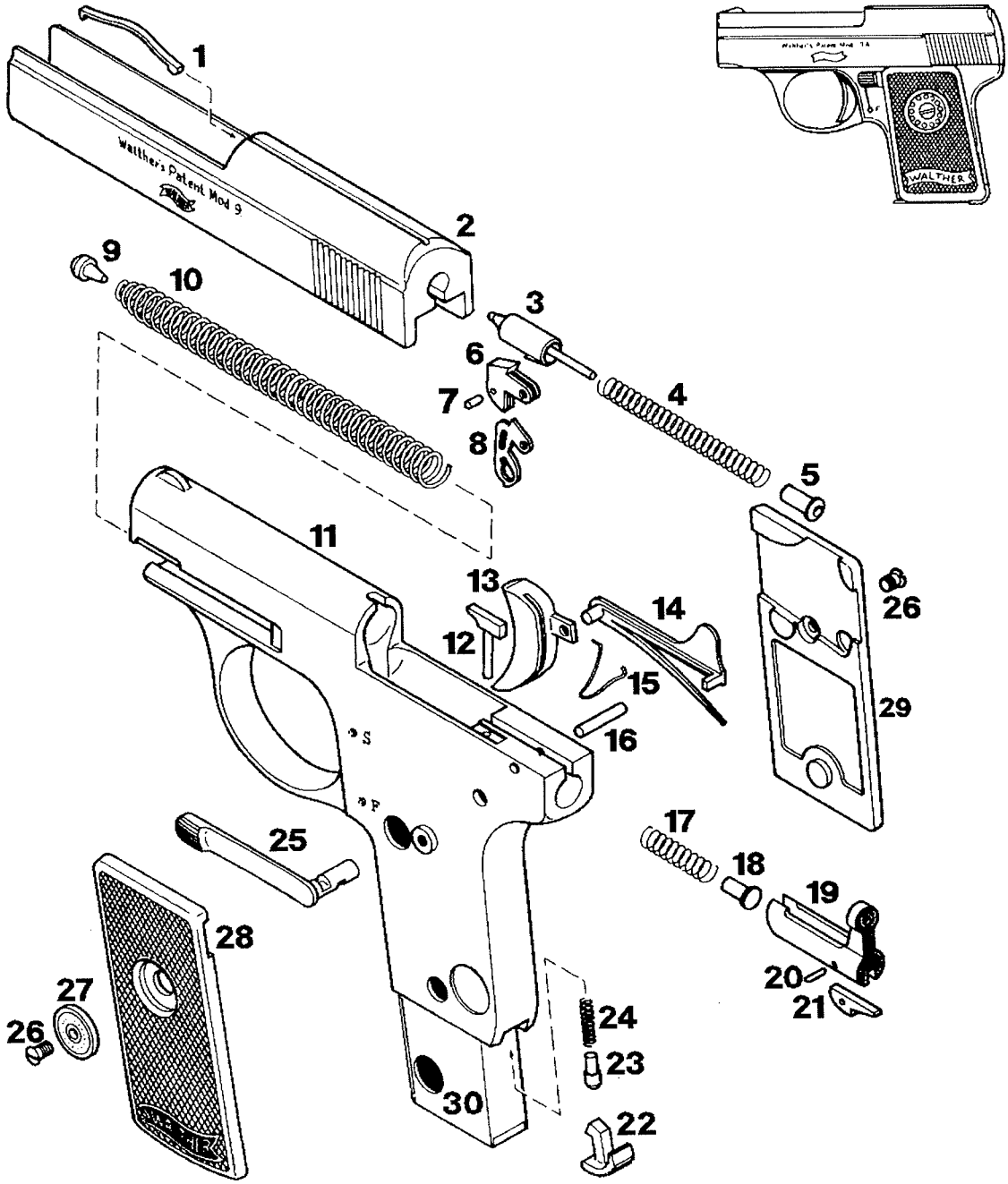

| | | | |
|---|---|---|---|
| **1** | Slide Extension | **20** | Grip Screws |
| **2** | Slide | **21** | Magazine |
| **3** | Firing Pin Retainer | **22** | Mainspring Retainer Screw |
| **4** | Firing Pin Spring | **23** | Magazine Catch |
| **5** | Firing Pin | **24** | Magazine Catch Spring |
| **6** | Firing Pin Extension | **25** | Magazine Catch Pin |
| **7** | Recoil Spring | **26** | Mainspring Pin |
| **8** | Extractor | **27** | Mainspring |
| **9** | Extractor Spring | **28** | Safety Catch |
| **10** | Extractor Pin | **29** | Trigger Guard |
| **11** | Hammer | **30** | Trigger Bar |
| **12** | Hammer Roller Pin | **31** | Trigger Bar Spring |
| **13** | Hammer Roller | **32** | Trigger |
| **14** | Sear | **33** | Trigger Pin |
| **15** | Sear Spring | **34** | Trigger Spring |
| **16** | Hammer Pin | **35** | Barrel |
| **17** | Sear Pin | **36** | Recoil Spring Bushing |
| **18** | Safety Catch Nut | **37** | Ejector |
| **19** | Grips | **38** | Frame |

# Model 8 Auto



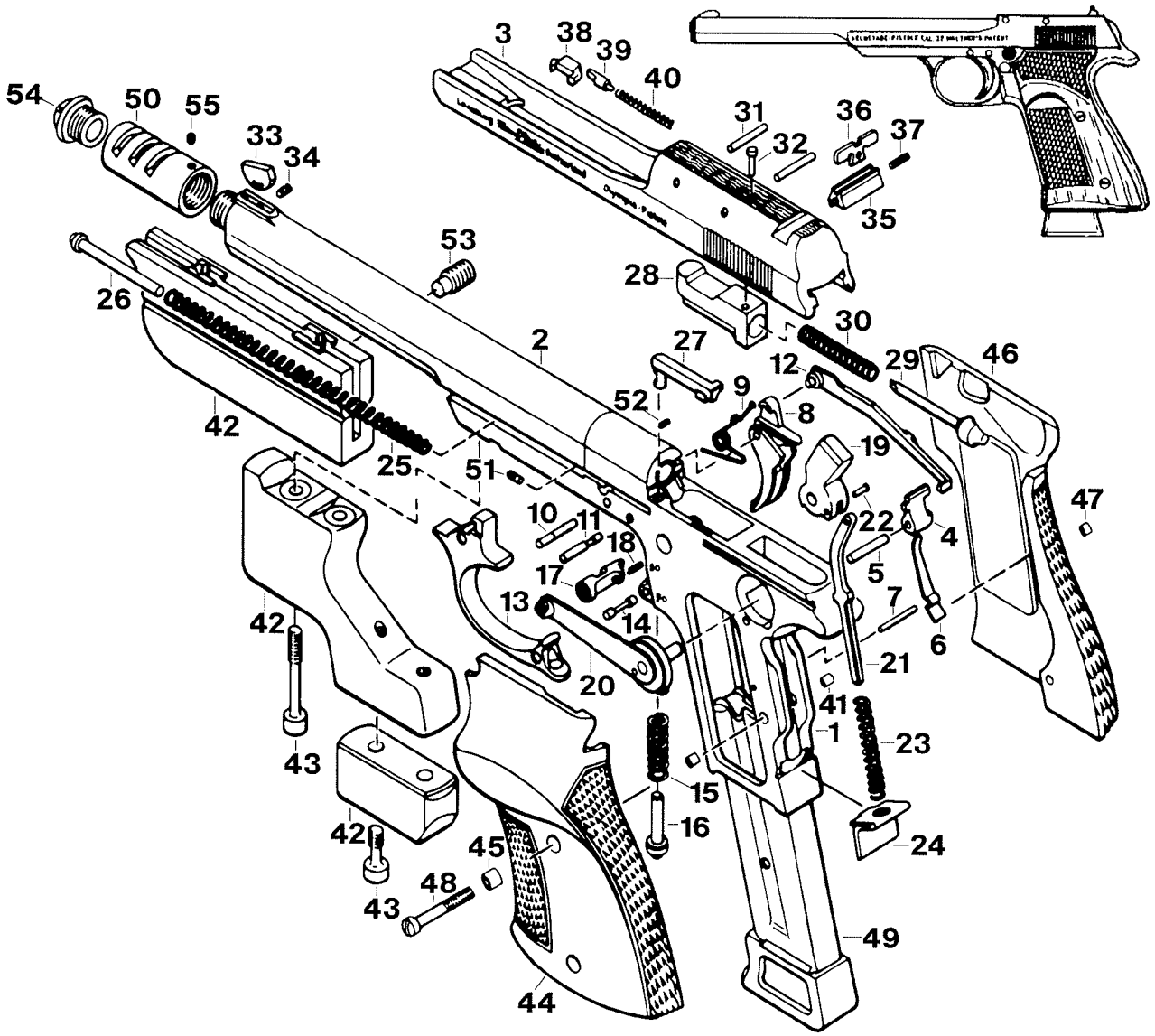

| | | | | | |
|---|---|---|---|---|---|
| **1** | Slide | **13** | Firing Pin Spring | **25** | Sear Pin |
| **2** | Trigger Bar Spring | **14** | Firing Pin | **26** | Left Grip Retainer Screw |
| **3** | Trigger Bar | **15** | Firing Pin Extension | **27** | Left Grip Retainer |
| **4** | Hammer | **16** | Takedown Latch | **28** | Left Grip Panel |
| **5** | Sear | **17** | Takedown Latch Spring | **29** | Magazine |
| **6** | Ejector | **18** | Barrel | **30** | Magazine Catch |
| **7** | Sear Spring | **19** | Frame | **31** | Mainspring Plunger |
| **8** | Right Grip Retainer | **20** | Trigger Guard | **32** | Mainspring |
| **9** | Right Grip Panel | **21** | Takedown Latch Pin | **33** | Magazine Catch Plunger |
| **10** | Right Grip Panel Screw | **22** | Trigger Pin | **34** | Recoil Spring |
| **11** | Extractor | **23** | Trigger | | |
| **12** | Breechblock | **24** | Safety | | |

# Model 9 Auto




| | | | | | |
|---|---|---|---|---|---|
| **1** | Extractor | **11** | Barrel and Frame Assembly | **21** | Latch Release Lever |
| **2** | Slide | **12** | Ejector | **22** | Magazine Catch |
| **3** | Firing Pin | **13** | Trigger | **23** | Magazine Catch Spring Plunger |
| **4** | Firing Pin Spring | **14** | Trigger Bar/Disconnector | **24** | Magazine Catch Spring |
| **5** | Firing Pin Spring Guide | **15** | Trigger Return Spring | **25** | Safety |
| **6** | Sear | **16** | Sear Pin | **26** | Grip Screws |
| **7** | Sear Connector Pin | **17** | Takedown Latch Spring | **27** | Grip Escutcheons |
| **8** | Sear Lever | **18** | Takedown Latch Spring Plunger | **28** | Left Grip Panel |
| **9** | Recoil Spring Guide | **19** | Takedown Latch | **29** | Right Grip Panel |
| **10** | Recoil Spring | **20** | Latch Release Pin | **30** | Magazine |

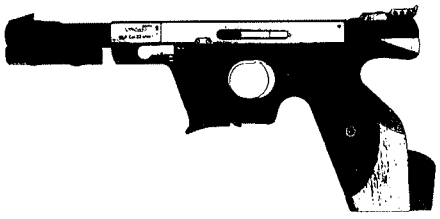
# Olympia-Pistole Auto

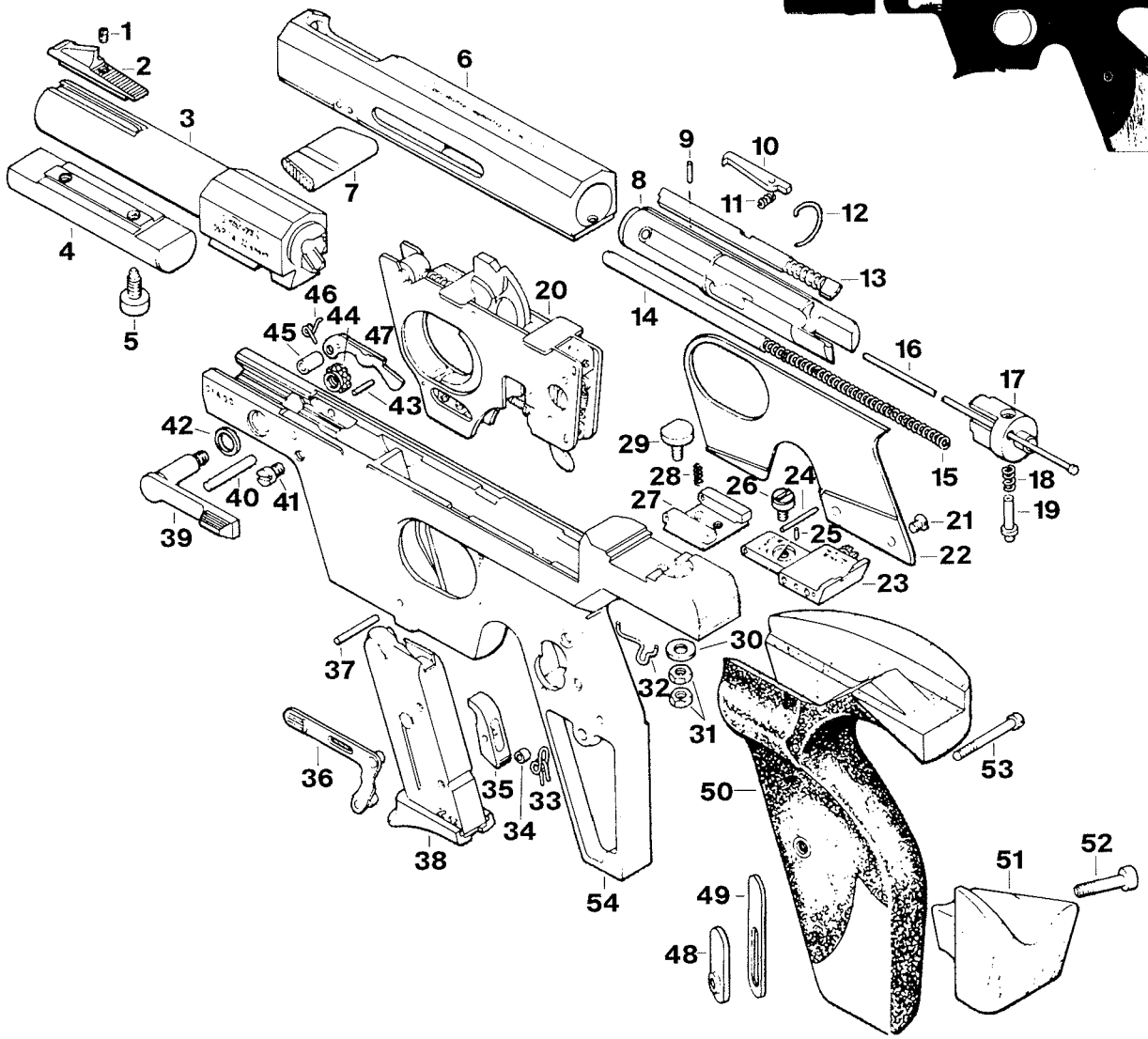



| | | | | | |
|---|---|---|---|---|---|
| **1** | Frame | **20** | Safety | **39** | Extractor Bolt |
| **2** | Barrel | **21** | Hammer Spring Plunger | **40** | Extractor Spring |
| **3** | Slide | **22** | Hammer Spring Plunger Pin | **41** | Grip Screw Sleeve |
| **4** | Sear | **23** | Hammer Spring | **42** | Weights |
| **5** | Sear Pin | **24** | Hammer Spring Bearing | **43** | Weight Screws |
| **6** | Sear Spring | **25** | Recoil Spring | **44** | Grip, Left |
| **7** | Sear Pin Spring | **26** | Recoil Spring Pin | **45** | Escutcheon |
| **8** | Trigger | **27** | Ejector | **46** | Grip, Right |
| **9** | Trigger Spring | **28** | Firing Pin Support | **47** | Grip Nut |
| **10** | Trigger Pin | **29** | Firing Pin | **48** | Grip Screw |
| **11** | Trigger Striking Pin | **30** | Firing Pin Spring | **49** | Magazine |
| **12** | Trigger Sear Bar | **31** | Firing Pin Support Pin | **50** | Muzzlebrake |
| **13** | Trigger Guard | **32** | Firing Pin Lock Pin | **51** | Trigger Adjusting Screw |
| **14** | Trigger Guard Pin | **33** | Front Sight | **52** | Lock Screw |
| **15** | Trigger Guard Spring | **34** | Front Sight Screw | **53** | Weight Screw |
| **16** | Trigger Guard Spring Pin | **35** | Rear Sight Base | **54** | Muzzlebrake Cover |
| **17** | Magazine Release | **36** | Rear Sight Blade | **55** | Muzzlebrake Lock Screw |
| **18** | Magazine Release Spring | **37** | Rear Sight Blade Screw | | |
| **19** | Hammer | **38** | Extractor | | |

# Olympia Rapid-Fire Auto

*Courtesy of Blacksmith Corporation*

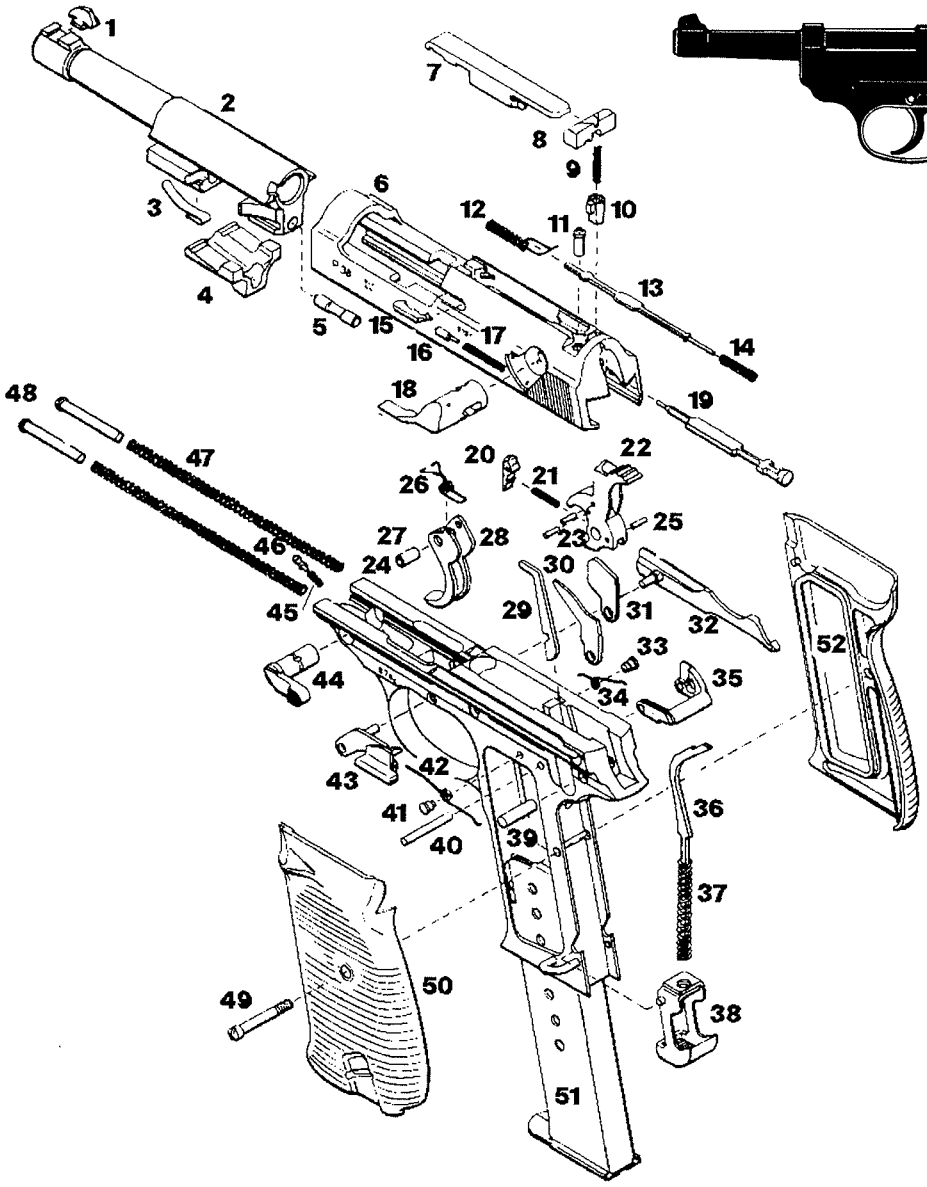





| | | | | | |
|---|---|---|---|---|---|
| **1** | Sight Lock Screw | **19** | Stop Retaining Plunger | **37** | Magazine Catch Pin |
| **2** | Front Sight | **20** | Trigger Assembly | **38** | Magazine |
| **3** | Barrel | **21** | Sideplate Screw | **39** | Barrel Lock |
| **4** | Weight | **22** | Sideplate | **40** | Hold-Open Latch Pin |
| **5** | Weight Screw | **23** | Rear Sight Leaf Assembly | **41** | Barrel Lock Stop Screw |
| **6** | Receiver | **24** | Sight Leaf Pin | **42** | Barrel Lock Bushing |
| **7** | Cocking Piece | **25** | Click Pin | **43** | Lock Nut Pin |
| **8** | Bolt | **26** | Sight Elevation Screw | **44** | Lock Nut |
| **9** | Extractor Pin | **27** | Rear Sight Base | **45** | Spacer |
| **10** | Extractor | **28** | Rear Sight Spring | **46** | Hold-Open Latch Spring |
| **11** | Extractor Spring | **29** | Sight Retainer Screw | **47** | Hold-Open Latch |
| **12** | Firing Pin Retainer | **30** | Washer | **48** | Adjusting Screw Nut |
| **13** | Firing Pin and Spring | **31** | Sight Retainer Nuts | **49** | Slide Plate |
| **14** | Recoil Spring Housing | **32** | Safety Catch Spring | **50** | Grip |
| **15** | Recoil Spring | **33** | Magazine Catch Spring | **51** | Palm Rest |
| **16** | Recoil Spring Guide | **34** | Magazine Catch Bushing | **52** | Adjusting Screw |
| **17** | Bolt Stop | **35** | Magazine Catch | **53** | Grip Screw |
| **18** | Plunger Spring | **36** | Safety Catch | **54** | Frame |

# P-38 Auto

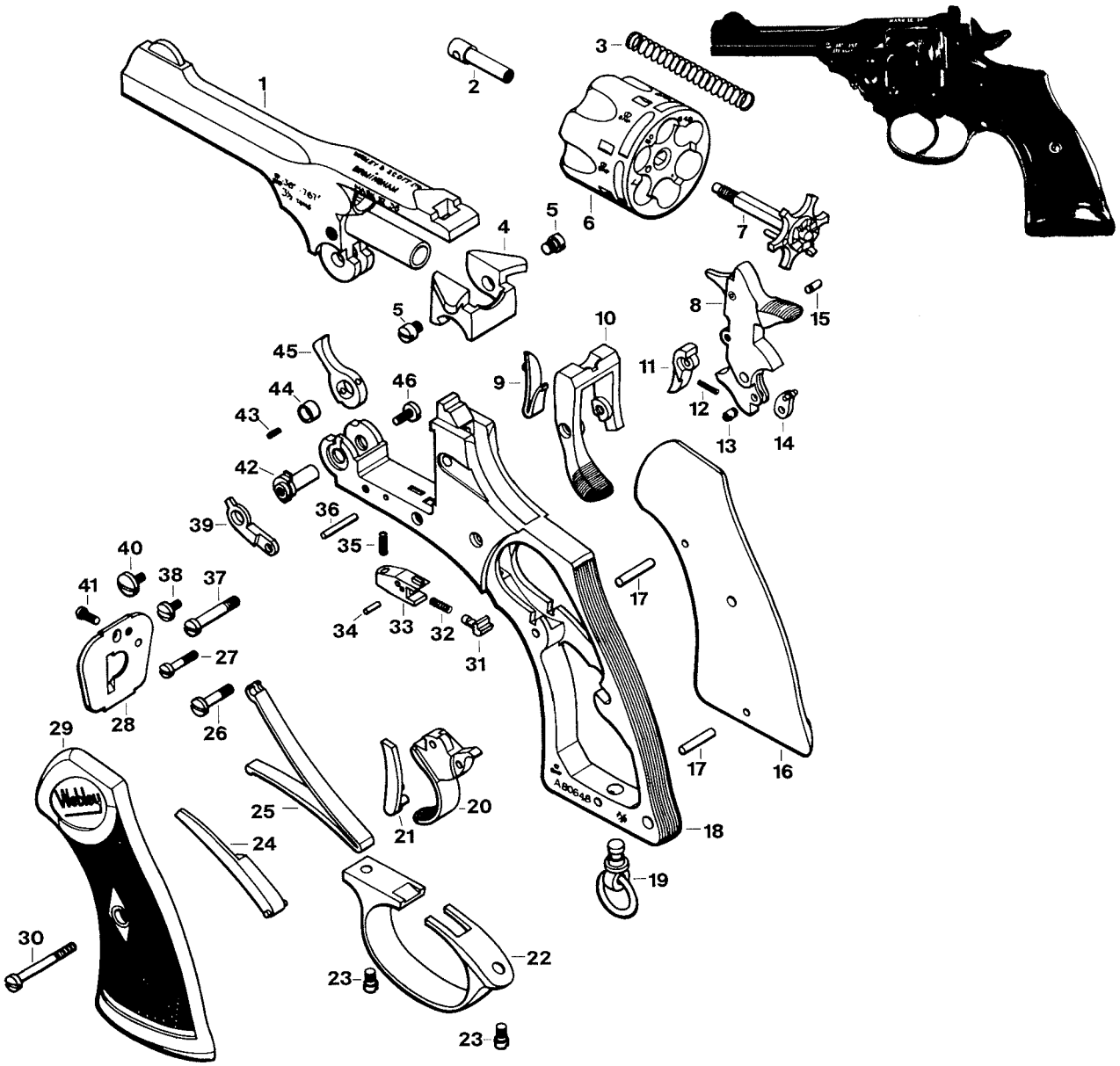





| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight | **19** | Firing Pin | **37** | Hammer Spring |
| **2** | Barrel | **20** | Hammer Lever | **38** | Magazine Catch |
| **3** | Locking-Block Retainer Spring | **21** | Hammer Lever Spring | **39** | Hammer Pin |
| **4** | Locking Block | **22** | Hammer | **40** | Sear Pin |
| **5** | Locking-Block Operating Pin | **23** | Hammer Lever Pins | **41** | Slide Stop Return Spring Stud |
| **6** | Slide | **24** | Frame | **42** | Slide Stop Return Spring |
| **7** | Firing Pin and Indicator Cover | **25** | Strut Axle Pin | **43** | Slide Stop |
| **8** | Rear Sight | **26** | Trigger Spring | **44** | Takedown Lever |
| **9** | Automatic Firing Pin Lock Spring | **27** | Trigger Bushing | **45** | Retainer Latch Plunger Spring |
| **10** | Automatic Firing Pin Lock | **28** | Trigger | **46** | Retainer Latch Plunger |
| **11** | Firing Pin Retainer Pin | **29** | Ejector | **47** | Recoil Springs |
| **12** | Firing Pin Spring | **30** | Safety Hammer Lowering Lever | **48** | Recoil Spring Guides |
| **13** | Cartridge Indicator Pin | **31** | Firing Pin Lock Lifter | **49** | Grip Screw |
| **14** | Cartridge Indicator Spring | **32** | Trigger Bar | **50** | Left Grip Panel |
| **15** | Extractor | **33** | Trigger Bar Spring Stud | **51** | Magazine |
| **16** | Extractor Plunger | **34** | Trigger Bar Spring | **52** | Right Grip Panel |
| **17** | Extractor Plunger Spring | **35** | Sear | | |
| **18** | Safety | **36** | Hammer Strut | | |

# Mark IV Revolver

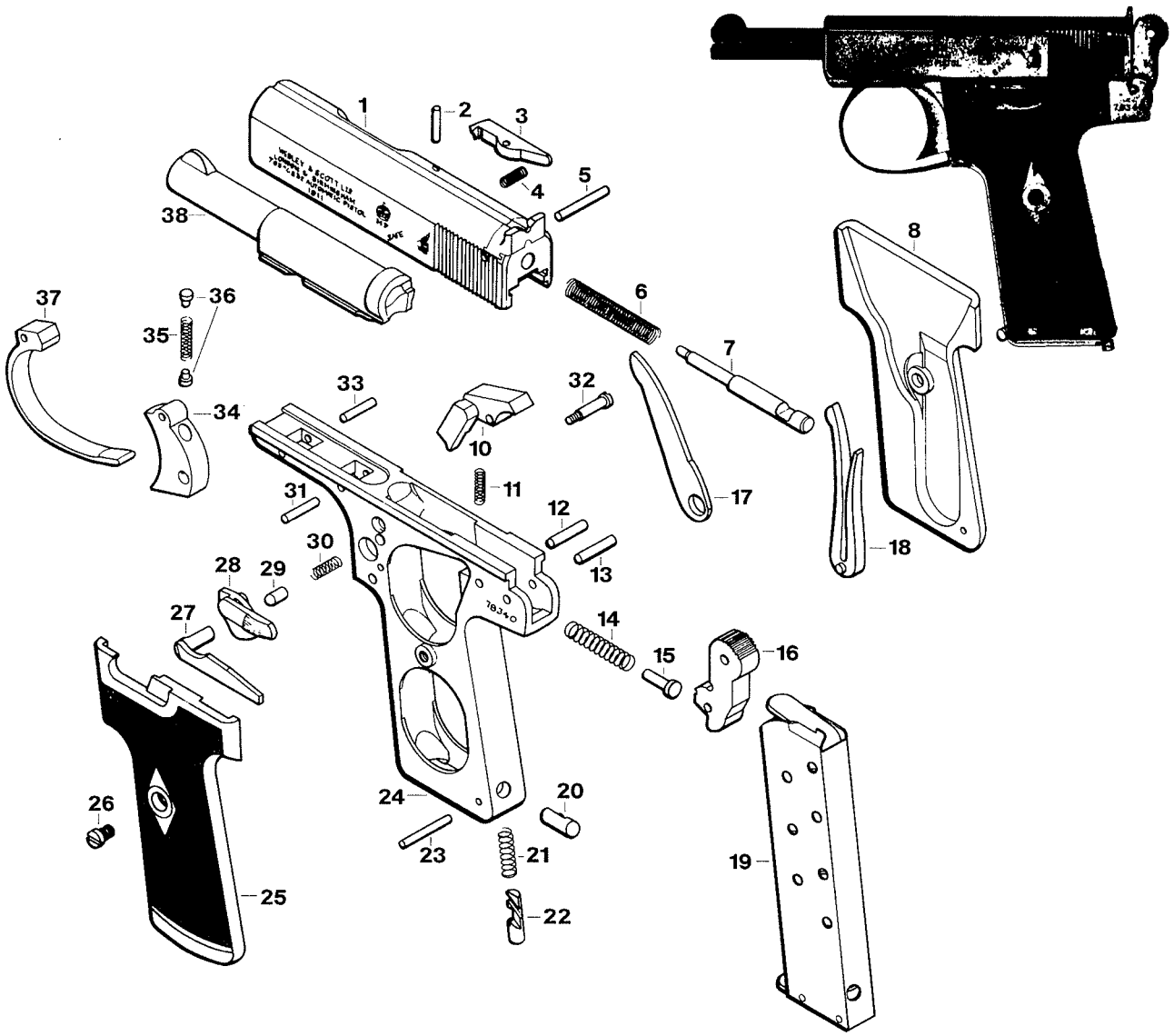
*Courtesy of Dennis Riordan*



| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **17** | Grip Pins | **33** | Bolt |
| **2** | Extractor Nut | **18** | Frame | **34** | Bolt Catch Pin |
| **3** | Extractor Spring | **19** | Lanyard Ring | **35** | Bolt Spring |
| **4** | Cylinder Retaining Cam | **20** | Trigger | **36** | Bolt Pin |
| **5** | Cylinder Cam Screws | **21** | Hand | **37** | Barrel Catch Screw |
| **6** | Cylinder | **22** | Trigger Guard | **38** | Cam Lever Lock Screw |
| **7** | Extractor | **23** | Trigger Guard Screws | **39** | Cam Lever |
| **8** | Hammer | **24** | Mainspring Lever | **40** | Cam Lever Screw |
| **9** | Barrel Catch Spring | **25** | Mainspring | **41** | Recoil Shield Screw |
| **10** | Barrel Catch | **26** | Hammer Screw | **42** | Hinge Pin |
| **11** | Hammer Catch | **27** | Trigger Screw | **43** | Extractor Lever Spring |
| **12** | Hammer Catch Spring | **28** | Recoil Shield | **44** | Extractor Lever Roller |
| **13** | Hammer Swivel Screw | **29** | Left-Hand Grip | **45** | Extractor Lever |
| **14** | Hammer Swivel | **30** | Grip Screw | **46** | Hinge Pin Screw |
| **15** | Hammer Catch Screw | **31** | Bolt Catch | | |
| **16** | Right-Hand Grip | **32** | Bolt Catch Spring | | |

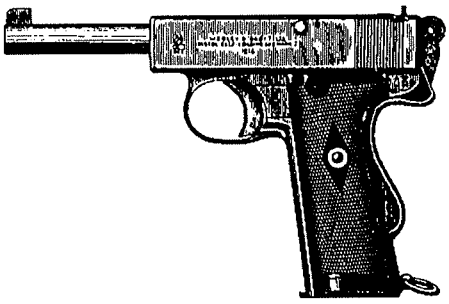
# Metropolitan Police Auto

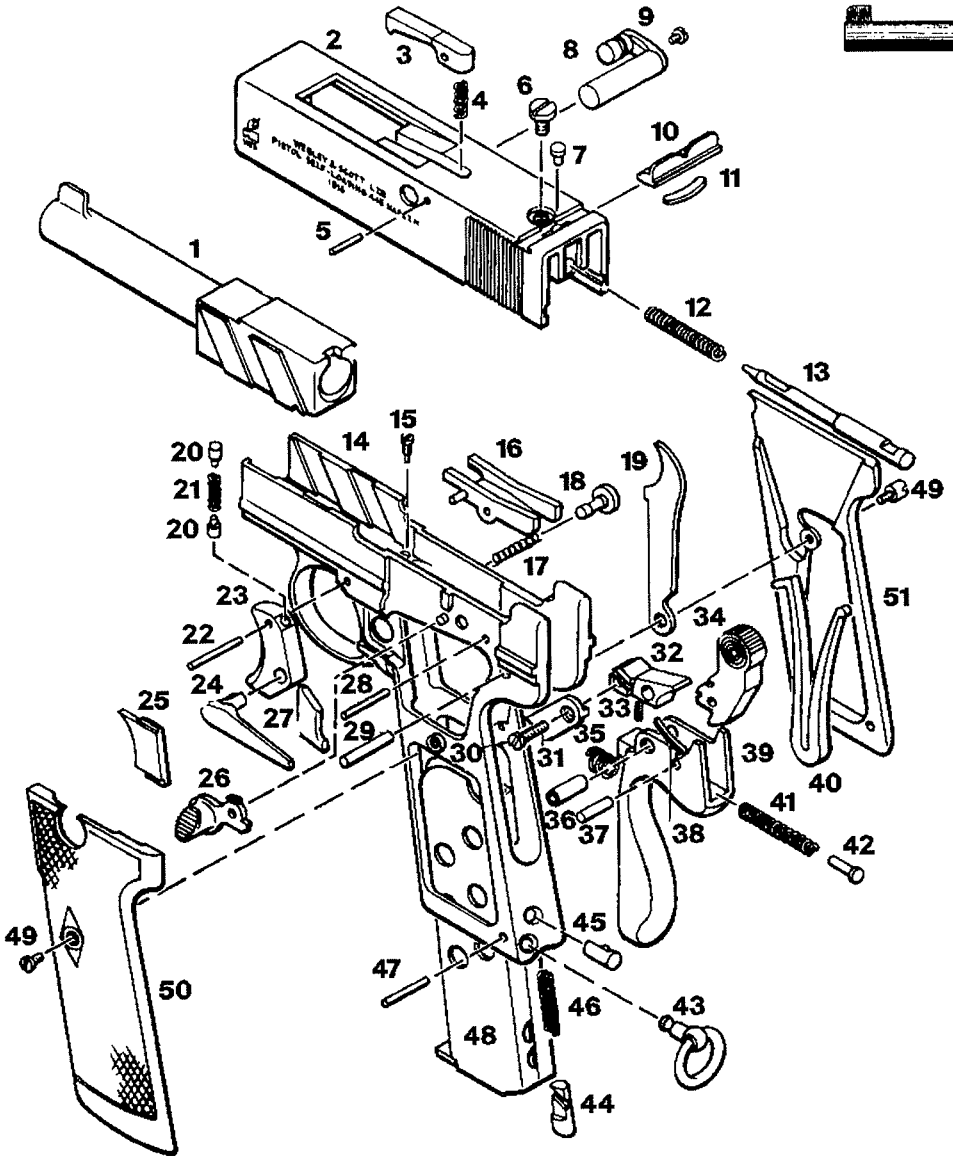
*Courtesy of Dennis Riordan*




| | | | |
|---|---|---|---|
| **1** | Slide | **20** | Magazine Catch |
| **2** | Extractor Pin | **21** | Magazine Catch Spring |
| **3** | Extractor | **22** | Magazine Release Button |
| **4** | Extractor Spring | **23** | Magazine Catch Pin |
| **5** | Firing Pin Retaining Pin | **24** | Frame |
| **6** | Firing Pin Spring | **25** | Left Grip |
| **7** | Firing Pin | **26** | Left Grip Screw (Short) |
| **8** | Right Grip | **27** | Trigger Bar |
| **9** | Right Grip Screw (Long) | **28** | Safety |
| **10** | Sear | **29** | Safety Detent |
| **11** | Sear Spring | **30** | Safety Detent Spring |
| **12** | Sear Pin | **31** | Trigger Pin |
| **13** | Hammer Pin | **32** | Safety Screw |
| **14** | Hammer Spring | **33** | Trigger Guard Pin |
| **15** | Hammer Spring Plunger | **34** | Trigger |
| **16** | Hammer | **35** | Trigger Spring |
| **17** | Recoil Arm | **36** | Trigger Spring Plungers |
| **18** | Recoil Spring | **37** | Trigger Guard |
| **19** | Magazine | **38** | Barrel |

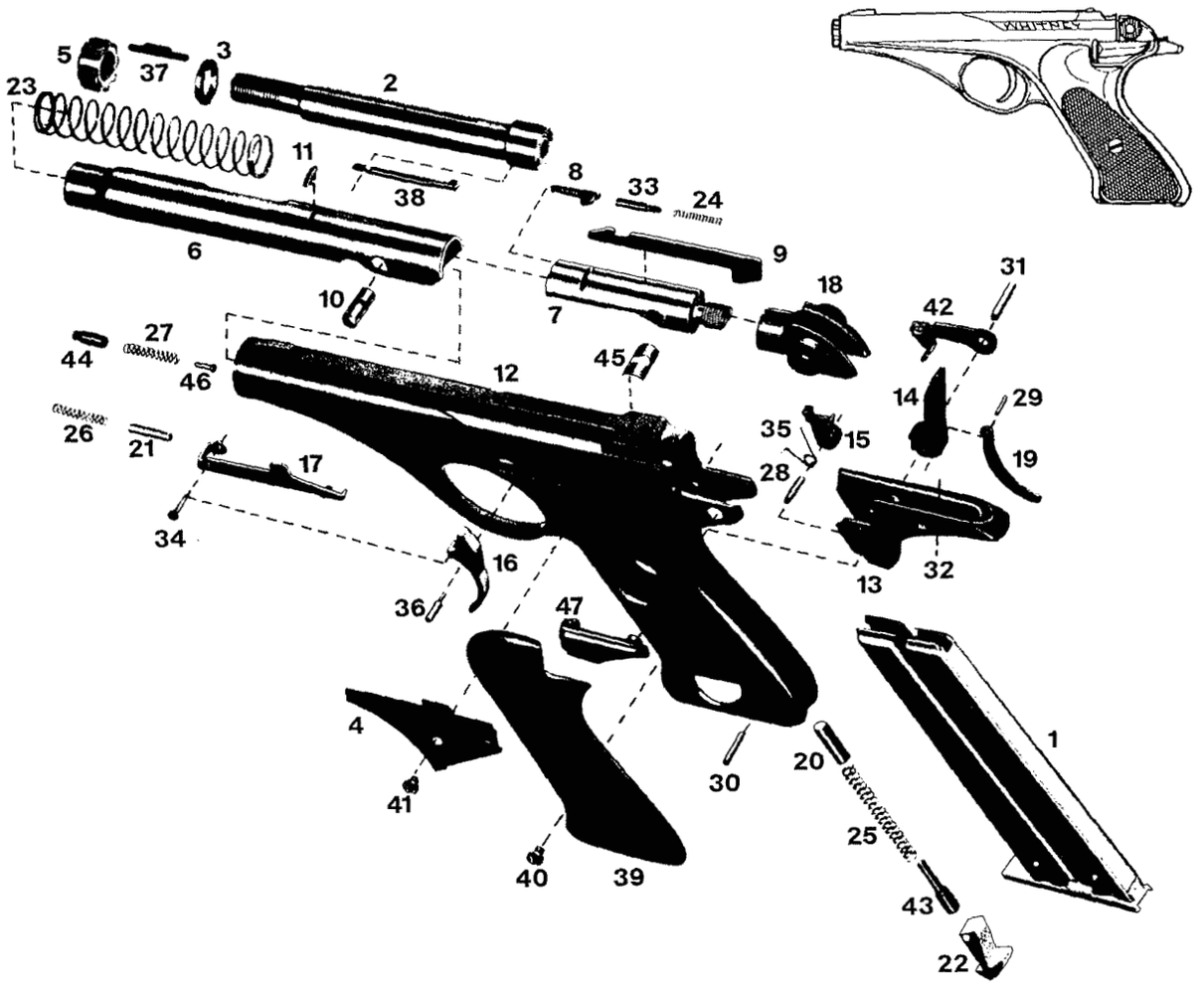
# 455 Auto





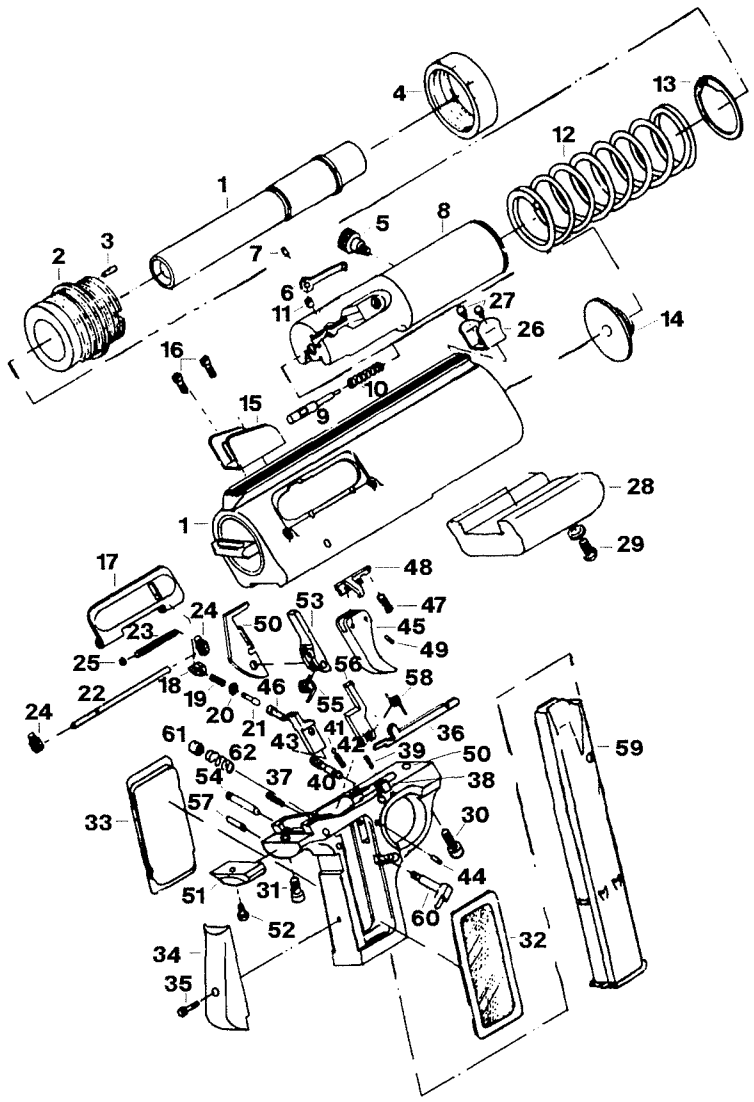

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **18** | Recoil Lever Stop | **35** | Grip Safety Spring |
| **2** | Slide | **19** | Recoil Spring Lever | **36** | Grip Safety Pivot |
| **3** | Extractor | **20** | Trigger Spring Plungers | **37** | Hammer Pin |
| **4** | Extractor Spring | **21** | Trigger Spring | **38** | Slide Latch Spring |
| **5** | Extractor Pin | **22** | Trigger Pivot Pin | **39** | Grip Safety |
| **6** | Rear Sight Screw | **23** | Trigger | **40** | Recoil Spring |
| **7** | Firing Pin Retainer | **24** | Trigger Bar | **41** | Hammer Spring |
| **8** | Takedown Block | **25** | Trigger Plate | **42** | Hammer Spring Plunger |
| **9** | Takedown Block Screw | **26** | Slide Latch | **43** | Lanyard Loop |
| **10** | Rear Sight | **27** | Trigger Auxiliary Lever | **44** | Magazine Catch Button |
| **11** | Firing Pin Retainer Spring | **28** | Slide Hold-Open Pin | **45** | Magazine Catch |
| **12** | Firing Pin Spring | **29** | Grip Safety Pin | **46** | Magazine Catch Spring |
| **13** | Firing Pin | **30** | Sear Lever Screw | **47** | Lanyard Loop Pin |
| **14** | Frame | **31** | Sear Lever | **48** | Magazine |
| **15** | Trigger Pin Screw | **32** | Sear | **49** | Grip Screws |
| **16** | Slide Latch | **33** | Sear Spring | **50** | Left Grip Panel |
| **17** | Recoil Lever Stop Spring | **34** | Hammer | **51** | Right Grip Panel |

# Wolverine 22 Auto



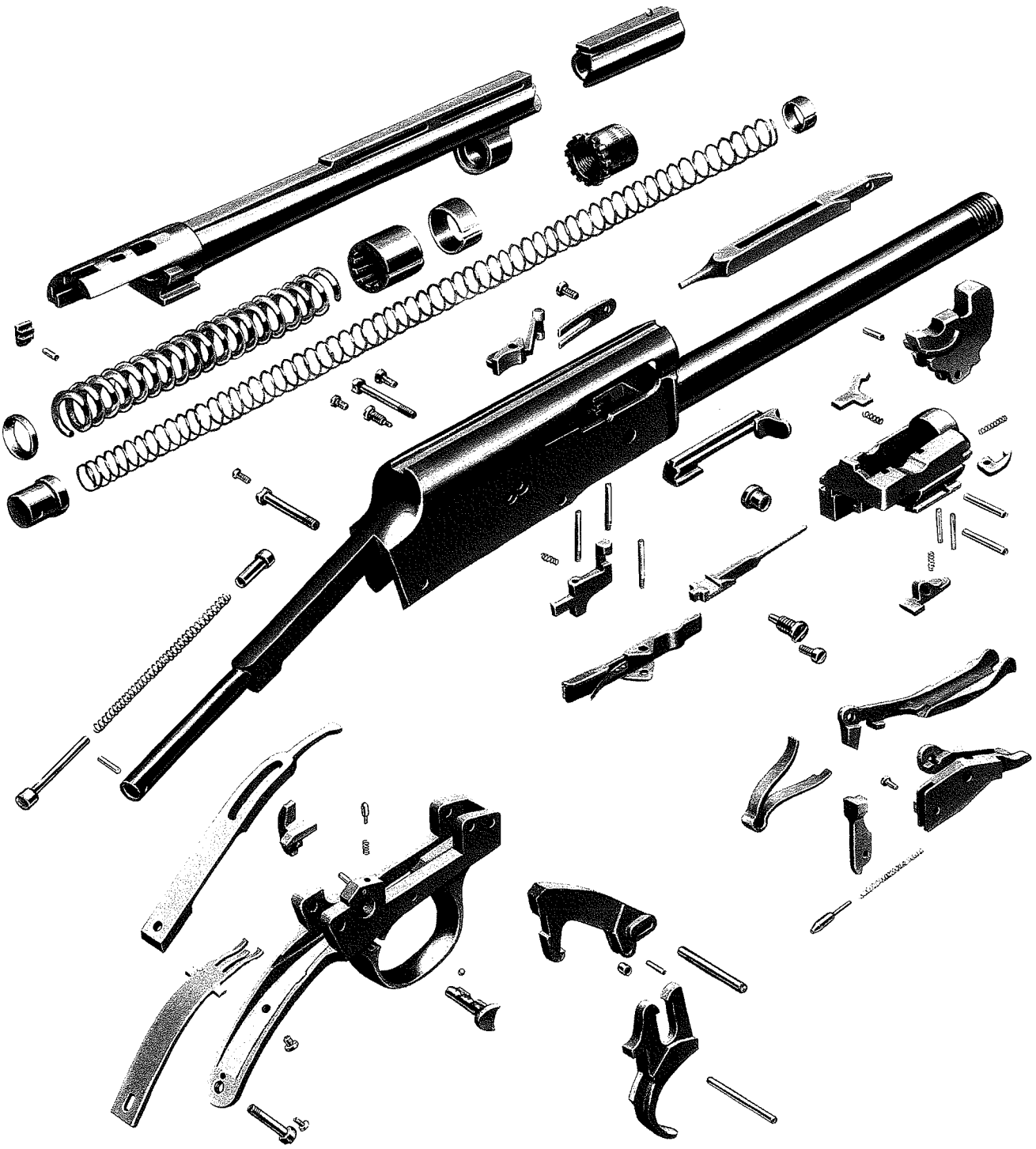

| | | | |
|---|---|---|---|
| **1** | Magazine Assembly | **25** | Hammer Spring |
| **2** | Barrel | **26** | Trigger Spring |
| **3** | Barrel Seat | **27** | Locking Plunger Spring |
| **4** | Sideplate | **28** | Sear Pin |
| **5** | Nut | **29** | Strut Pin |
| **6** | Tube | **30** | Magazine Catch Pin |
| **7** | Breechblock | **31** | Hammer Pin |
| **8** | Extractor | **32** | Safety Lock Pin |
| **9** | Firing Pin | **33** | Extractor Plunger |
| **10** | Breech Pin | **34** | Trigger Connector |
| **11** | Firing Pin Lock | **35** | Sear Spring |
| **12** | Frame | **36** | Trigger Pin |
| **13** | Action Frame | **37** | Barrel Key |
| **14** | Hammer | **38** | Ejector |
| **15** | Sear | **39** | Pistol Grips |
| **16** | Trigger | **40** | Pistol Grip Screw |
| **17** | Sear Bar | **41** | Sideplate Screw |
| **18** | Cocking Piece | **42** | Magazine Disconnector Safety |
| **19** | Strut | **43** | Hammer Spring Seat |
| **20** | Hammer Spring Plunger | **44** | Barrel Locking Plunger |
| **21** | Trigger Spring Plunger | **45** | Rear Sight |
| **22** | Magazine Catch | **46** | Spring Seat |
| **23** | Mainspring | **47** | Safety |
| **24** | Extractor Spring | | |

# Linda Auto

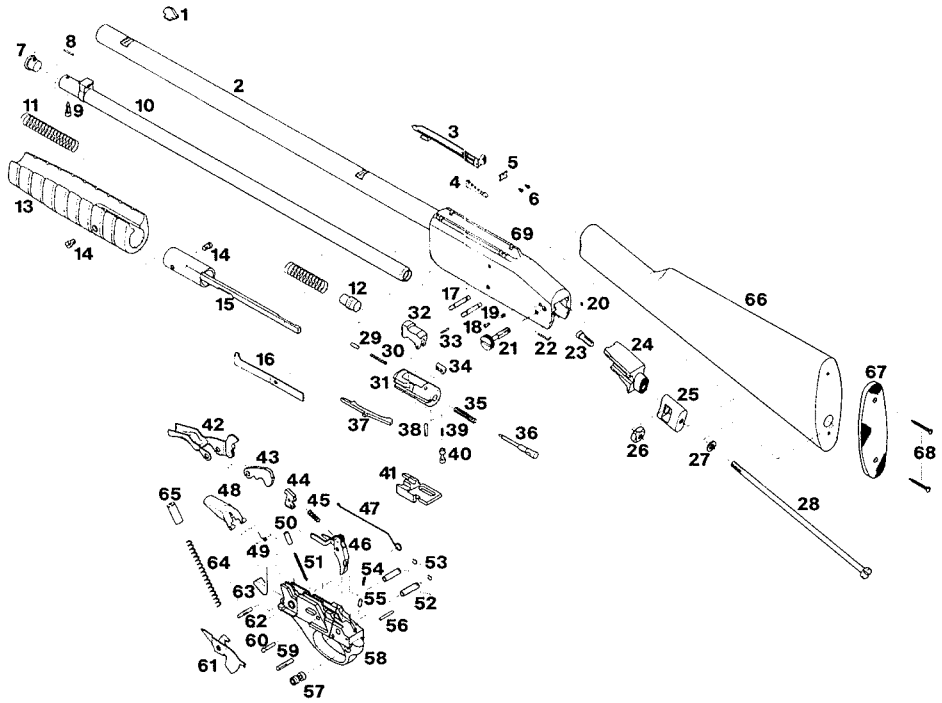



| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **23** | Trap Door Rod Spring | **45** | Trigger |
| **2** | Barrel Support Sleeve | **24** | Trap Door Studs | **46** | Trigger Pin |
| **3** | Barrel Support Sleeve Pin | **25** | Trap Door Rod C-Clip | **47** | Trigger Spring |
| **4** | Barrel Retaining Nut | **26** | Front Sight | **48** | Connector |
| **5** | Cocking Knob | **27** | Front Sight Screws | **49** | Connector Pin |
| **6** | Extractor | **28** | Fore Grip | **50** | Trigger Group |
| **7** | Extractor Pin | **29** | Fore Grip Screw | **51** | Trigger Group Rear Insert |
| **8** | Bolt | **30** | Front Trigger Group Screw | **52** | Trigger Group Rear Insert Screw |
| **9** | Firing Pin | **31** | Rear Trigger Group Screw | **53** | Hammer |
| **10** | Firing Pin Spring | **32** | Right Grip | **54** | Hammer Pin |
| **11** | Firing Pin Retaining Button | **33** | Left Grip | **55** | Hammer Spring |
| **12** | Recoil Spring | **34** | Grip Retainer | **56** | Sear |
| **13** | Recoil Spring C-Clip | **35** | Grip Retainer Screw | **57** | Sear Pin |
| **14** | Recoil Buffer Pad | **36** | Disconnect | **58** | Sear Spring |
| **15** | Peep Sight | **37** | Disconnect Spring | **59** | Magazine |
| **16** | Peep Sight Screws | **38** | Disconnect Guide | **60** | Magazine Catch |
| **17** | Trap Door | **39** | Disconnect Guide Spring | **61** | Magazine Catch Button |
| **18** | Trap Door Button | **40** | Safety | **62** | Magazine Catch Spring |
| **19** | Trap Door Spring | **41** | Safety Retainer | **Parts Not Shown** | |
| **20** | Trap Door C-Clip | **42** | Safety Retainer Spring | | Ejector |
| **21** | Trap Door Plunger | **43** | Feed Ramp | | Trap Door Buffer Pad |
| **22** | Trap Door Rod | **44** | Feed Ramp Pin | | |

# Exploded Long Gun Drawings

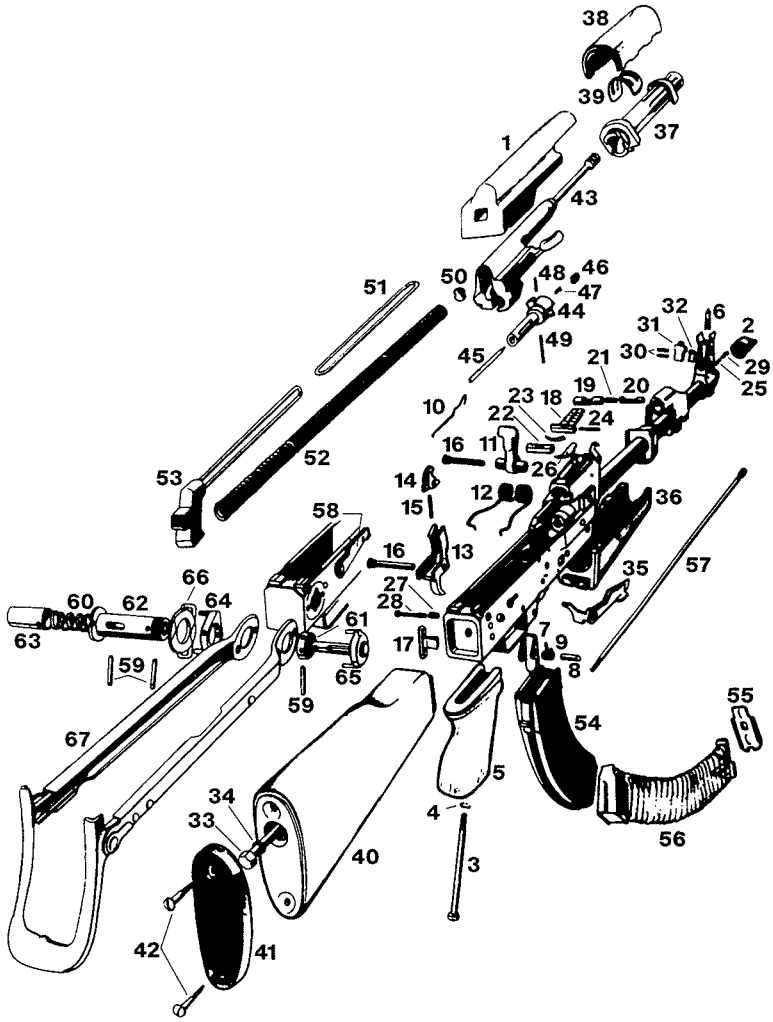


# Timber Wolf Slide-Action Rifle



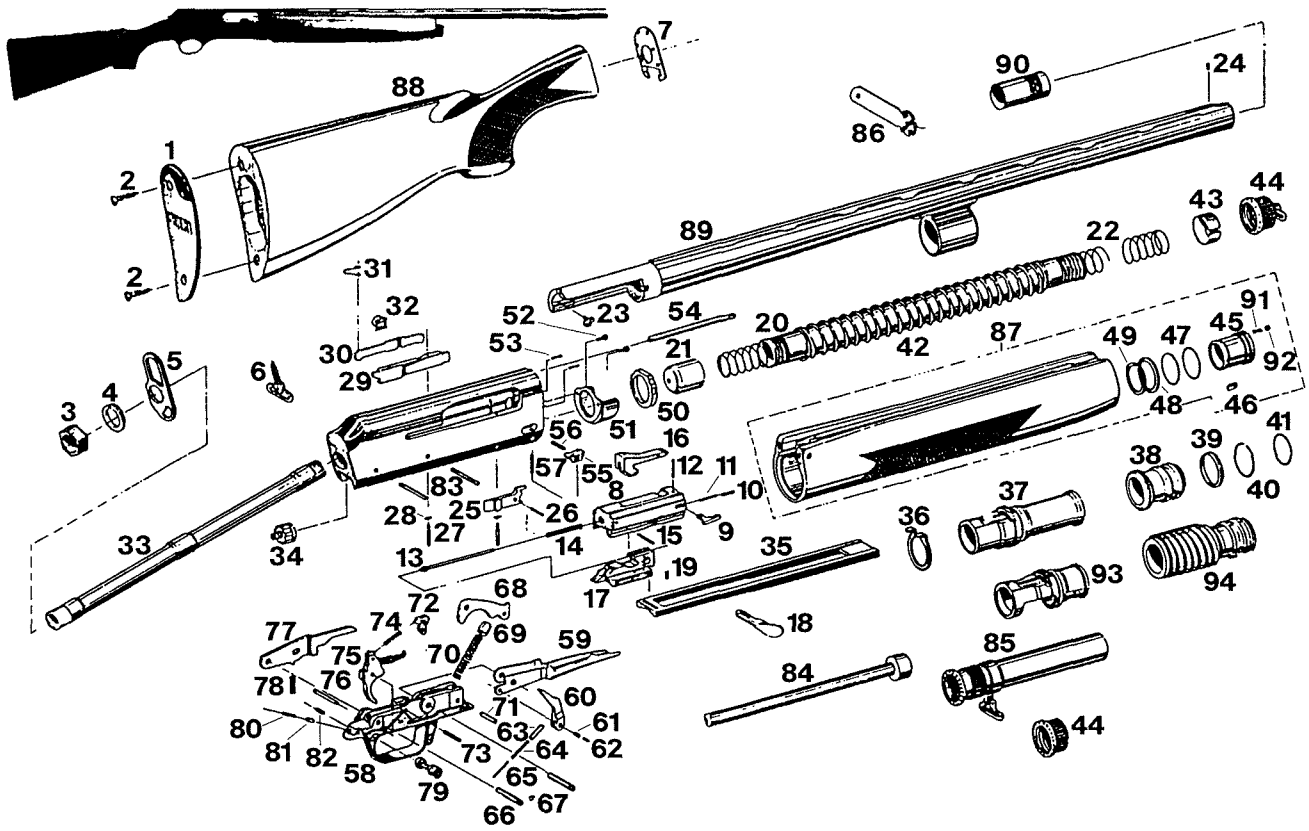

| | | | |
|---|---|---|---|
| **1** | Front Sight | **36** | Firing Pin |
| **2** | Barrel | **37** | Ejector |
| **3** | Rear Sight | **38** | Firing Pin Retaining Pin |
| **4** | Rear Sight Elevator | **39** | Firing Pin Blocking Pin Spring |
| **5** | Rear Sight Plate | **40** | Firing Pin Blocking Pin |
| **6** | Rear Sight Screws | **41** | Bolt Slide |
| **7** | Magazine Plug | **42** | Carrier |
| **8** | Magazine Cap Pin | **43** | Hammer |
| **9** | Magazine Plug Screw | **44** | Sear |
| **10** | Magazine Tube | **45** | Trigger Sear Spring |
| **11** | Magazine Spring | **46** | Trigger Assembly |
| **12** | Magazine Follower | **47** | Firing Pin Blocking Rod |
| **13** | Forend | **48** | Loading Tray |
| **14** | Forend Tube Screws | **49** | Loading Tray Spring |
| **15** | Forend Tube | **50** | Carrier Spring Housing |
| **16** | Shell Latch | **51** | Carrier Spring |
| **17** | Trigger Plate Pin | **52** | Trigger Plate Pin Bushings |
| **18** | Locking Plunger | **53** | Trigger Plate Pin Detent Springs |
| **19** | Locking Plunger Spring | **54** | Safety Spring |
| **20** | Locking Plunger Retaining Ring | **55** | Safety Plunger |
| **21** | Takedown Screw | **56** | Safety Spring Pin |
| **22** | Takedown Screw Pin | **57** | Safety |
| **23** | Adjusting Screw, Buttstock | **58** | Trigger Plate |
| **24** | Buttstock Base | **59** | Trigger Pin |
| **25** | Adjusting Block, Buttstock | **60** | Sear Pin |
| **26** | Adjusting Screw Nut, Buttstock | **61** | Slide Latch |
| **27** | Stock Bolt Washer | **62** | Loading Tray Pin |
| **28** | Stock Bolt | **63** | Slide Latch Spring |
| **29** | Extractor Plunger | **64** | Hammer Spring |
| **30** | Extractor Spring | **65** | Hammer Spring Housing |
| **31** | Bolt | **66** | Buttstock |
| **32** | Bolt Locking Block | **67** | Buttplate |
| **33** | Bolt Locking Block Pin | **68** | Buttplate Screws |
| **34** | Extractor | **69** | Receiver |
| **35** | Firing Pin Spring | | |

# AKY and AKF 39 Autoloading Rifle




| | | | | | |
|---|---|---|---|---|---|
| **1** | Receiver Cover | **23** | Rear Night Sight Spring | **45** | Firing Pin |
| **2** | Compensator | **24** | Pin | **46** | Extractor |
| **3** | Handgrip Screw | **25** | Muzzle Protecting Ring Spring | **47** | Extractor Spring |
| **4** | Washer | **26** | Rear Sight Leaf Spring | **48** | Extractor Locking Pin |
| **5** | Hand Grip | **27** | Recoil Spring Guide | **49** | Firing Pin Locking Pin |
| **6** | Front Sight | | Rod<R>Lock Spring | **50** | Locking Ring Recoil Spring |
| **7** | Magazine Catch | **28** | Recoil Spring Rod Lock | **51** | Front Guide Spring |
| **8** | Magazine Catch Pin | **29** | Protecting Ring Safety Pin | **52** | Recoil Spring |
| **9** | Magazine Catch spring | **30** | Front Night Sight Pins | **53** | Rear Guide Spring |
| **10** | Securing Pin | **31** | Front Night Sight | **54** | Magazine Body |
| **11** | Striker | **32** | Front Night Sight Spring | **55** | Bottom Plate |
| **12** | Striker Spring | **33** | Butt Screw | **56** | Follower Subassembly |
| **13** | Trigger | **34** | Ring Spring Washer | **57** | Cleaning Rod |
| **14** | Cocking Piece | **35** | Fire Selector | **58** | Fire Selector (AKF 39) |
| **15** | Cocking Spring | **36** | Forehand | **59** | Pins (AKF 39) |
| **16** | Trigger, Strike and Full-Auto-matic Sear Shaft | **37** | Piston | **60** | Plunger Spring (AKF 39) |
| | | **38** | Cylinder Handguard | **61** | Guide Nut (AKF 39) |
| **17** | Rear Swivel | **39** | Spring | **62** | Guide (AKF 39) |
| **18** | Rear Sight Leaf | **40** | Stock | **63** | Plunger (AKF 39) |
| **19** | Slide Rear Sight | **41** | Buttplate Rubber | **64** | Left Abutment (AKF 39) |
| **20** | Rear Sight Leaf Slide Catch | **42** | Butt Screws | **65** | Right Abutment (AKF 39) |
| **21** | Slide Catch Spring | **43** | Bolt Carrier with Piston | **66** | Rear Swivel (AKF 39) |
| **22** | Rear Night Sight | **44** | Bolt Body | **67** | Metal Folding Stock (AKF 39) |

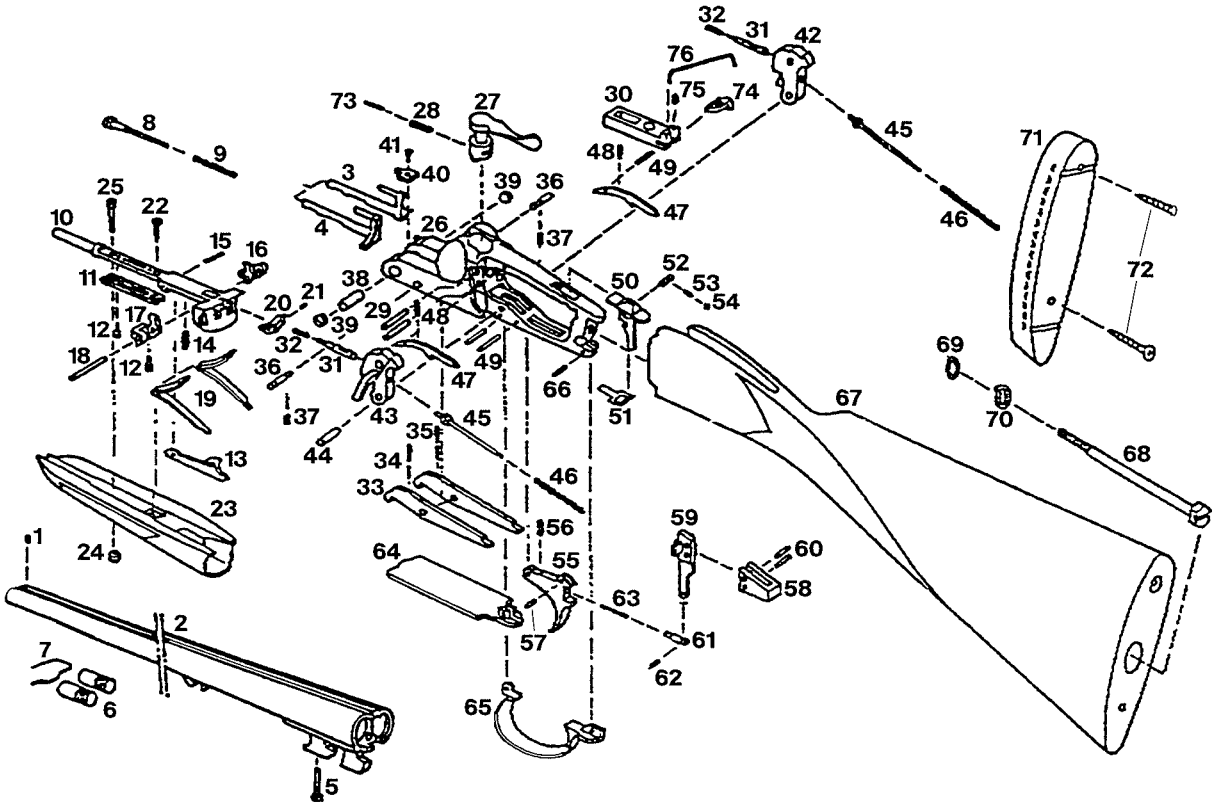
# Black Magic Autoloading Shotgun




| | | | | | |
|---|---|---|---|---|---|
| **1** | Rubber Buttplate | **33** | Stock Fastening Tube | **63** | Breechblock Latch Spring Follower |
| **2** | Buttplate Screws | **34** | Receiver Stock Absorber | **64** | Carrier Main Spring |
| **3** | Stock Plug | **35** | Cocking Rod | **65** | Carrier Auxiliary Spring |
| **4** | Stock Elastic Washer | **36** | Cocking Rod Retaining Spring | **66** | Trigger Guard Pin Bushings |
| **5** | Internal Buffer | **37** | Cocking Rod Support | **67** | Trigger Guard Pin Bushing Spring |
| **6** | Stock Swivel | **38** | Piston | **68** | Hammer |
| **7** | Stock Buffer | **39** | Piston Bushing | **69** | Hammer Spring Follower |
| **8** | Breechblock | **40** | Piston Bushing Snap Ring | **70** | Hammer Spring |
| **9** | Extractor | **41** | Cylinder Rubber Guide | **71** | Hammer Pin |
| **10** | Extractor Plunger | **42** | Action Spring | **72** | Sear |
| **11** | Extractor Spring | **43** | Magazine Spring Retaining Ring | **73** | Sear Pin |
| **12** | Extractor Pin | **44** | Forend Cap | **74** | Sear Spring |
| **13** | Firing Pin | **45** | Forend Front Support | **75** | Trigger Assembly |
| **14** | Firing Pin Spring | **46** | Key | **76** | Trigger Pin |
| **15** | Firing Pin Elastic Stop | **47** | Rubber Rings | **77** | Automatic Safety-Lever |
| **16** | Locking Block | **48** | Bearing Washer | **78** | Automatic Safety Spring |
| **17** | Breechblock Slide | **49** | Forend Front Support Retaining Ring | **79** | Hand Safety |
| **18** | Operating Handle | | | **80** | Hand Safety Spring |
| **19** | Operating Handle Spring | **50** | Support Shock Absorber | **81** | Hand Safety Spring Follower |
| **20** | Magazine Tube | **51** | Forend Rear Support | **82** | Hand Safety Spring Retaining Pin |
| **21** | Magazine Follower | **52** | Forend Support Screws | **83** | Trigger Plate Pins |
| **22** | Magazine Spring | **53** | Forend Dowels | **84** | Plug Reducer |
| **23** | Ejector | **54** | Locking Block Shoe | **85** | Magazine Extension |
| **24** | Front Sight | **55** | Magazine Cut-Off Button | **86** | Franchok Key |
| **25** | Magazine Shell Latch | **56** | Magazine Cut-Off Button Spring | **87** | Forend Assembly |
| **26** | Magazine Shell Latch Spring | **57** | Magazine Cut-Off Button Pin | **88** | Stock |
| **27** | Latch Pin | **58** | Trigger Plate | **89** | Barrel Extension |
| **28** | Latch Pin Retaining Spring | **59** | Carrier | **90** | Internal Choke |
| **29** | Carrier Latch | **60** | Breechblock Latch | **91** | Magazine Cap Retaining Pin Spring |
| **30** | Auxiliary Magazine Latch | **61** | Breechblock Latch Pin | **92** | Magazine Cap Retaining Pin |
| **31** | Carrier Latch Spring | **62** | Breechblock Latch Internal Pin | **93** | Cocking Rod Support |
| **32** | Carrier Latch Button | | | **94** | Piston Assembly |

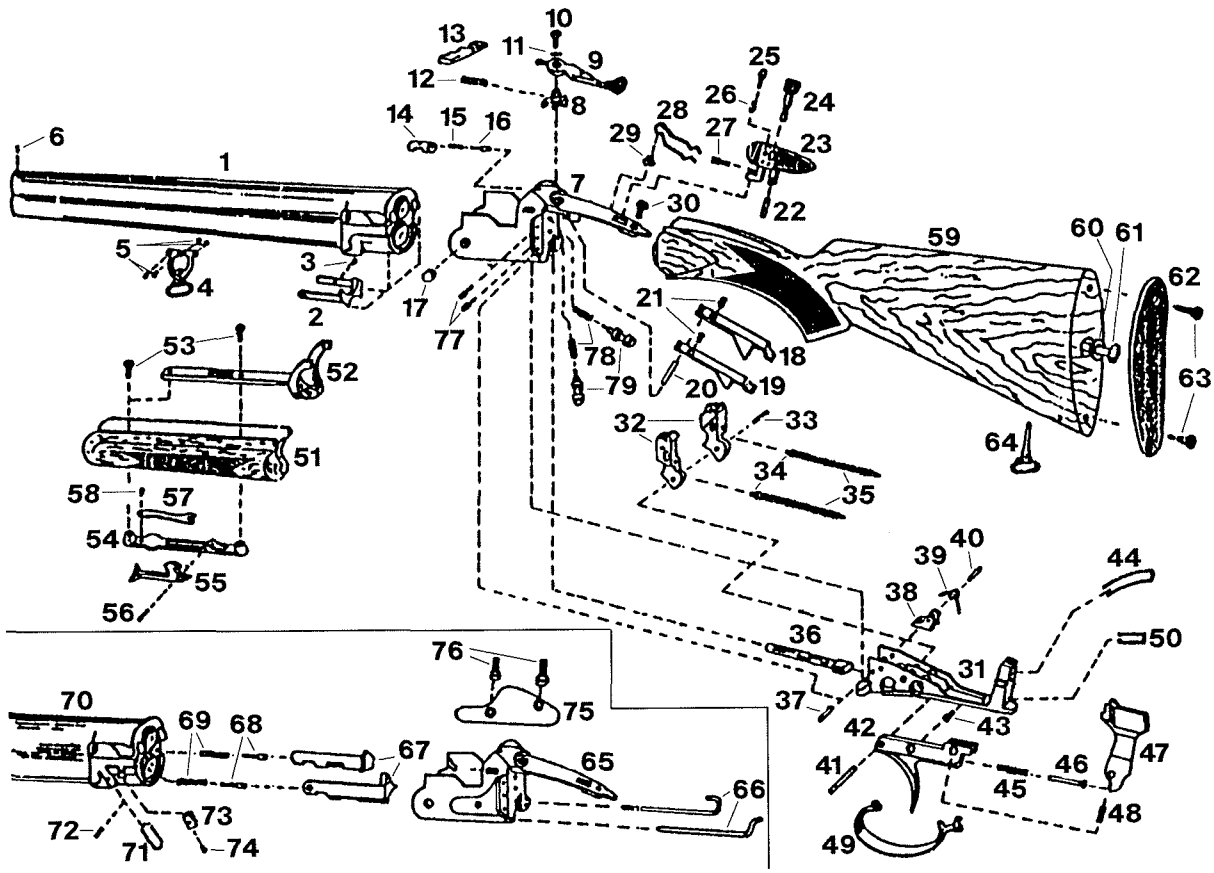
# Brittany Side-by-Side Shotgun





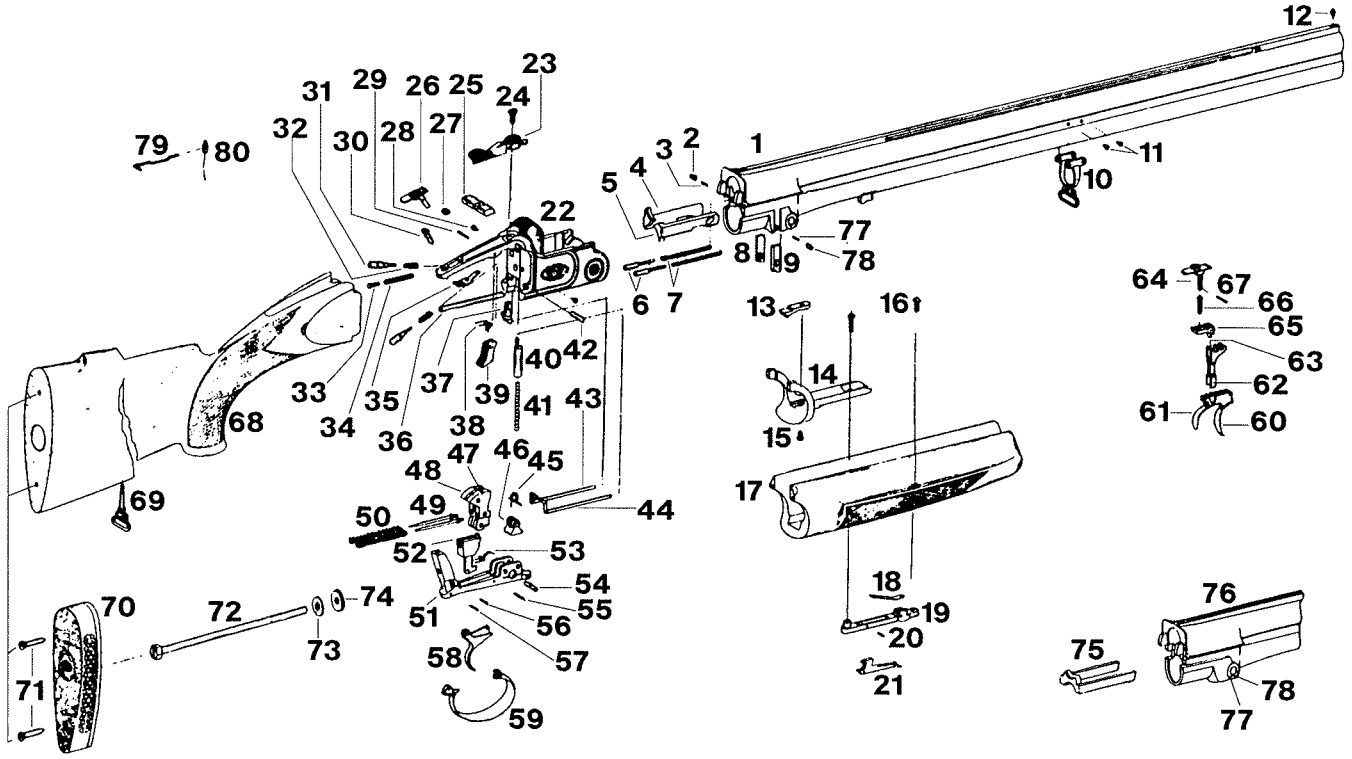
| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight Bead | **28** | Top Opening Lever Spring | **51** | Safety Spring |
| **2** | Barrels | **29** | Retaining Pins for Top Lever and Firing Pins | **52** | Safety Guide |
| **3** | Right Ejector | **30** | Barrel Locking Bolt | **53** | Selector Spring |
| **4** | Left Ejector | **31** | Firing Pins | **54** | Selector Spring Ball |
| **5** | Ejector Retaining Screw | **32** | Firing Pin Springs | **55** | Single Selective Trigger |
| **6** | Choke Tubes | **33** | Cocking Levers | **56** | Single Selective Trigger Spring |
| **7** | Choke Tube Key | **34** | Cocking Lever Springs | **57** | Single Selective Trigger Plate Screw |
| **8** | Forend Catch Button | **35** | Cocking Lever Spring Pin | **58** | Inertia Block |
| **9** | Forend Catch Spring | **36** | Cocking Lever Pins | **59** | Single Selective Trigger Plate |
| **10** | Forend Iron | **37** | Cocking Lever Pin Retaining<R>Screw | **60** | Inertia Block Roll Pins |
| **11** | Forend Catch | **38** | Barrel Pivot Pin | **61** | Trigger Plate Hinged Guide |
| **12** | Forend Catch Screws | **39** | Barrel Pivot Pin Caps | **62** | Hinged Guide Pin |
| **13** | Ejector Kicker Elevator | **40** | Activator for Ejector Kicker Elevator | **63** | Hinged Guide Spring |
| **14** | Ejector Kicker Elevator Spring | **41** | Activator Screw for Ejector Kicker Elevator | **64** | Trigger Plate |
| **15** | Ejector Kicker Elevator Pin | **42** | Right Hammer | **65** | Trigger Guard |
| **16** | Right Ejector Kicker | **43** | Left Hammer | **66** | Trigger Guard Pin |
| **17** | Left Ejector Kicker | **44** | Ejector Kickers Pin | **67** | Stock |
| **18** | Ejector Kicker Pin | **45** | Hammer Springs | **68** | Stock Screw |
| **19** | Ejector Spring | **46** | Hammer Spring Guides | **69** | Stock Screw Washer |
| **20** | Ejector Activator | **47** | Sears | **70** | Stock Screw Lock Washer |
| **21** | Ejector Activator Screw | **48** | Sear Springs | **71** | Recoil Pad |
| **22** | Forend Mount Screw | **49** | Sear and Trigger Plate Pins | **72** | Recoil Pad Screws |
| **23** | Forend | **50** | Selective Safety | **73** | Top Opening Lever Spring Plunger |
| **24** | Forend Nut | | | **74** | Locking Bolt Piece |
| **25** | Forend Screw | | | **75** | Locking Bolt Detent |
| **26** | Receiver | | | **76** | Locking Bolt Spring |
| **27** | Top Opening Lever | | | | |

# Eagle Over/Under Shotgun



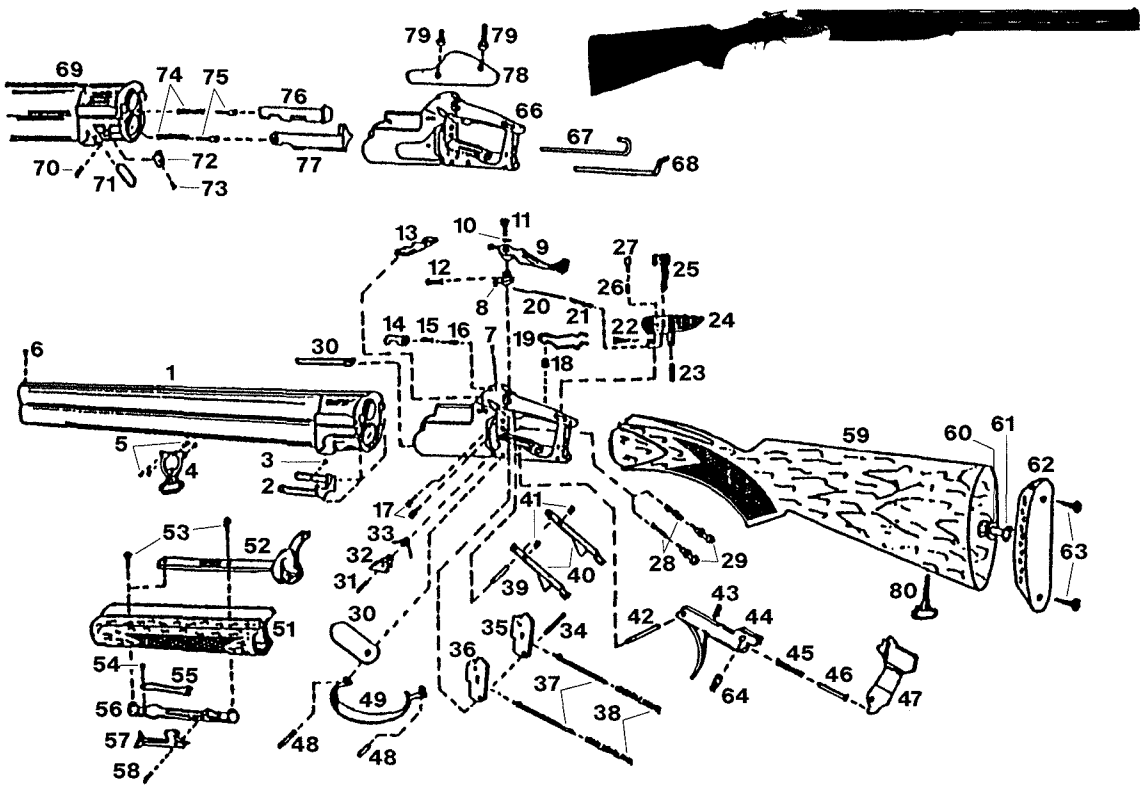

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **27** | Selective Catch Retaining Screw | **53** | Forend Screws |
| **2** | Extractor | **28** | Safety Spring | **54** | Forend Catch |
| **3** | Retaining Extractor Screw | **29** | Safety Spring Retaining Screw | **55** | Forend Handle |
| **4** | Sling Swivel | **30** | Floorplate Retaining Screw | **56** | Forend Handle Pin |
| **5** | Sling Swivel Screws | **31** | Floorplate | **57** | Forend Handle Spring |
| **6** | Bead | **32** | Hammers | **58** | Forend Handle Spring Retaining |
| **7** | Action | **33** | Hammer Pivot | **59** | Stock |
| **8** | Top Lever Key | **34** | Mainspring Guides | **60** | Stock Screw Washer |
| **9** | Top Lever | **35** | Mainsprings | **61** | Stock/Action Retaining Screw |
| **10** | Top Lever Screw | **36** | Cocking Lever Rod | **62** | Recoil Pad |
| **11** | Top Lever Washer | **37** | Floorplate/Action Retaining Pivot Pin | **63** | Recoil Pad Retaining Screws |
| **12** | Top Lever Spring | | | **64** | Sling Swivel |
| **13** | Barrel Locking Bolt | **38** | Cocking Lever | **65** | Action |
| **14** | Locking Bolt Retaining | **39** | Cocking Lever Spring | **66** | Ejector Rods |
| **15** | Locking Bolt Retaining Spring | **40** | Cocking Lever Pivot Pin | **67** | Ejectors |
| **16** | Locking Bolt Retaining Guide Spring | **41** | Trigger Pivot Pin | **68** | Ejector Spring Guides |
| | | **42** | Trigger | **69** | Ejector Springs |
| **17** | Barrel Pivot Axe | **43** | Trigger Buttscrew | **70** | Barrel |
| **18** | Right Sear | **44** | Trigger Spring | **71** | Ejector Sear |
| **19** | Left Sear | **45** | Cam Spring | **72** | Ejector Sear Spring |
| **20** | Sear Pivot | **46** | Cam Spring Guide | **73** | Ejector Sear Retaining Plate |
| **21** | Sear Springs | **47** | Cam | **74** | Ejector Retaining Plate Screw |
| **22** | Safety Pivot | **48** | Cam Retaining Screw | **75** | Sideplate |
| **23** | Safety Button | **49** | Trigger Guard | **76** | Sideplate Screws |
| **24** | Selective Catch | **50** | Trigger Guard Retaining Spring | **77** | Firing Pin Retaining Screws |
| **25** | Selective Spring Guide | **51** | Wood Forend | **78** | Firing Pin Return Springs |
| **26** | Selective Catch Spring | **52** | Metal Forend | **79** | Firing Pins |

# Silver I Over/Under Shotgun



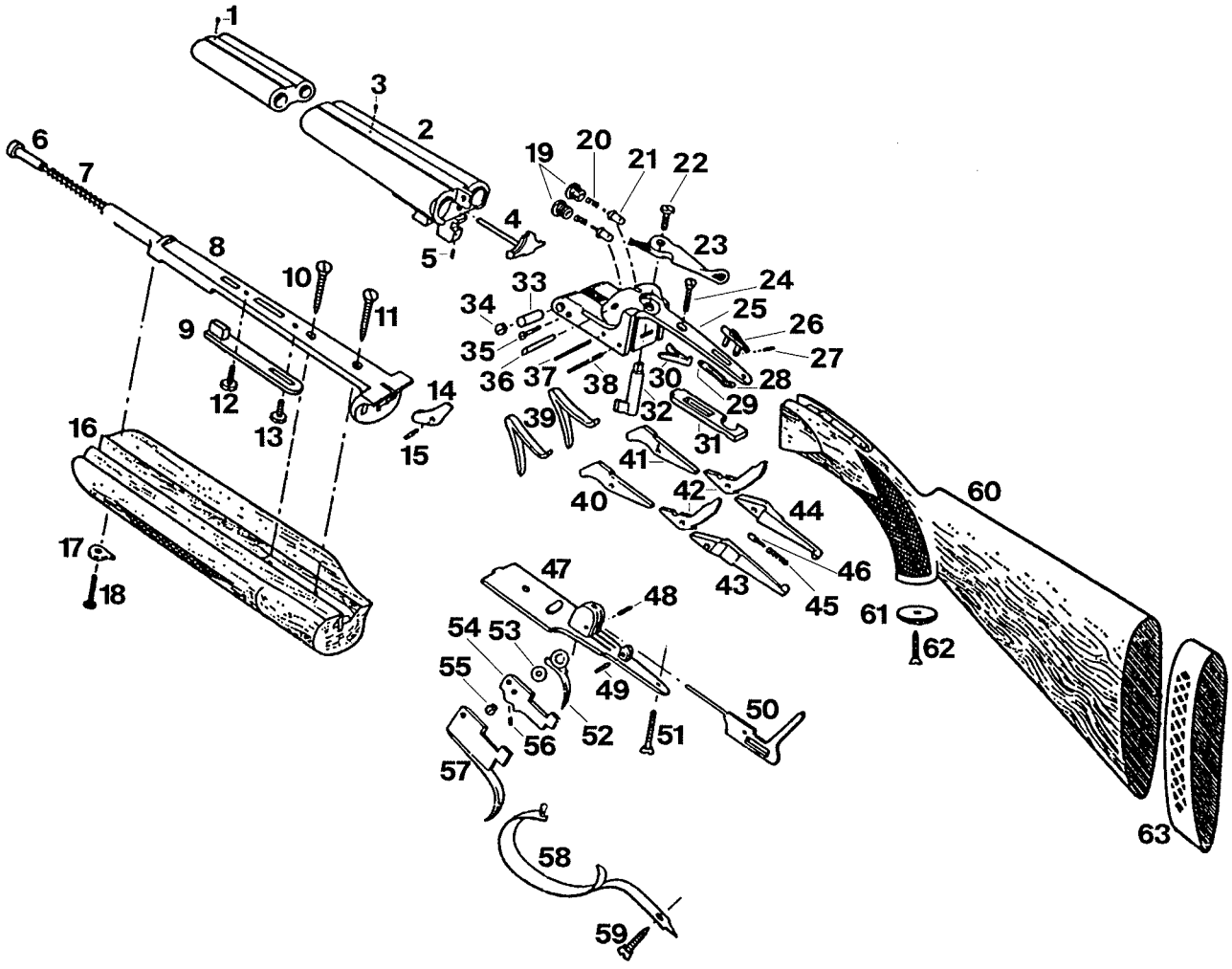

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrels | **28** | Firing Pin Stop Screw | **55** | Trigger Pin |
| **2** | Catch Plate Stop Piston | **29** | Sear Pin | **56** | Inertia Block Spring Pin |
| **3** | Catch Plate Stop Piston Spring | **30** | Tang Screw | **57** | Trigger Guard Stop Pin |
| **4** | Left Extractor | **31** | Firing Pin | **58** | Single Trigger |
| **5** | Right Extractor | **32** | Firing Pin Springs | **59** | Trigger Guard |
| **6** | Extractor Spring Guides | **33** | Top Lever Spring Guide | **60** | Right Trigger |
| **7** | Extractor Springs | **34** | Top Lever Spring | **61** | Left Trigger |
| **8** | Left Extractor Catch Plate | **35** | Safety Spring | **62** | Right Trigger Plate |
| **9** | Right Extractor Catch Plate | **36** | Cocking Bar | **63** | Left Trigger Plate |
| **10** | Front Sling Swivel | **37** | Spindle | **64** | Safety |
| **11** | Sling Swivel Screws | **38** | Sear Spring | **65** | Safety Plate |
| **12** | Front Sight | **39** | Sear | **66** | Safety Spring |
| **13** | Cocking Hook | **40** | Cross Bolt Stop Piston | **67** | Safety Spring Pin |
| **14** | Forend Iron | **41** | Cross Bolt Stop Piston Spring | **68** | Stock |
| **15** | Cocking Hook Screw | **42** | Cocking Toggle Pin | **69** | Sling Swivel |
| **16** | Forend Iron Screws | **43** | Left Ejector Control Rod | **70** | Buttplate |
| **17** | Forearm Wood | **44** | Right Ejector Control Rod | **71** | Buttplate Screws |
| **18** | Forearm Catch Plate Spring | **45** | Cocking Toggle Spring | **72** | Stock Bolt |
| **19** | Forearm Catch Plate | **46** | Cocking Toggle | **73** | Stock Lock Washer |
| **20** | Forearm Catch Pin | **47** | Left Hammer | **74** | Stock Washer |
| **21** | Forearm Catch | **48** | Right Hammer | **75** | Normal Extractor |
| **22** | Frame | **49** | Hammer Strut | **76** | Barrels |
| **23** | Top Lever | **50** | Hammer Spring | **77** | Washer Lump |
| **24** | Top Lever Screw | **51** | Trigger Plate | **78** | Washer Lump Lock Screw |
| **25** | Cross Bolt | **52** | Inertia Block | **79** | Automatic Safety Bar |
| **26** | Safety | **53** | Inertia Block Spring | **80** | Automatic Safety Bar Screw |
| **27** | Safety Guide Plate | **54** | Hammer Pin | | |

# Silver I and II, Sterling, Bristol and Charles Daly Over/Under Shotgun



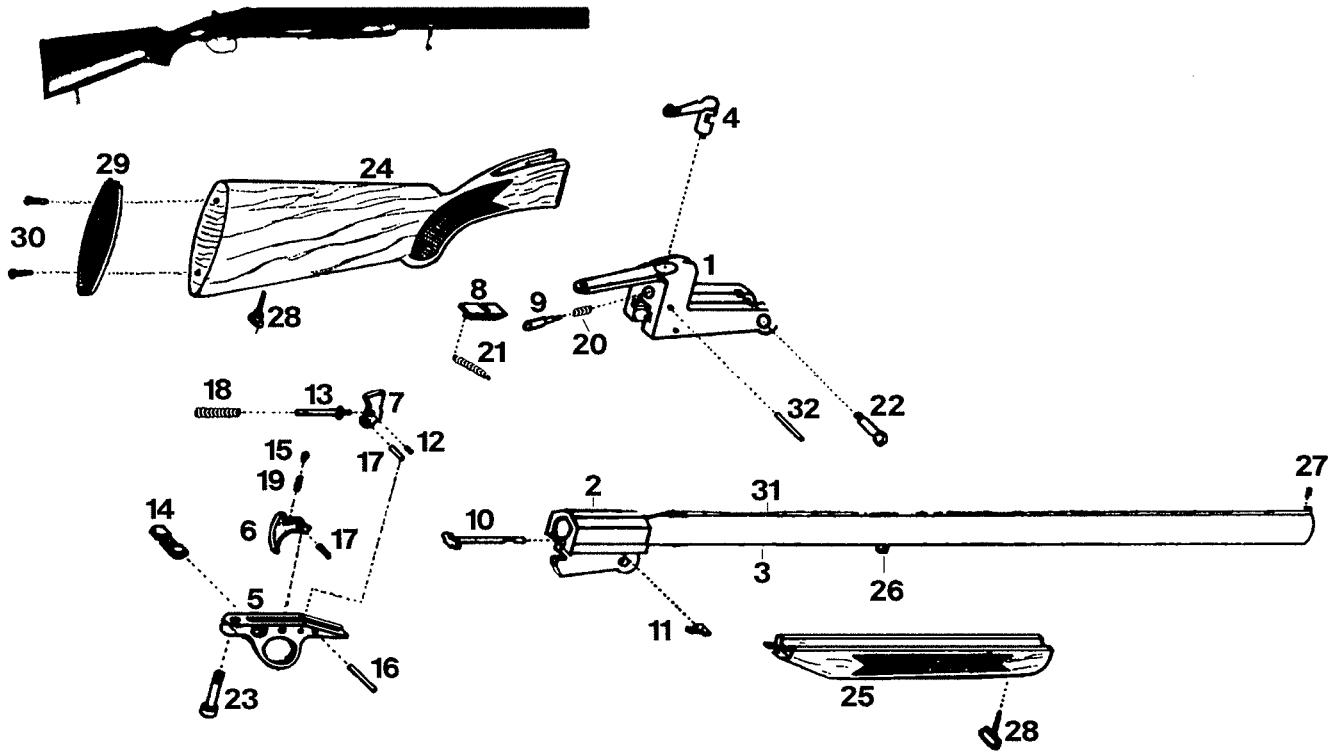

| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **27** | Selective Spring Guide | **54** | Forend Hand Spring Screw |
| **2** | Extractor | **28** | Firing Pin Return Springs | **55** | Forend Handle Spring |
| **3** | Retaining Extractor Screw | **29** | Firing Pins | **56** | Forend Catch |
| **4** | Sling Swivel | **30** | Cocking Lever Rod | **57** | Forend Handle |
| **5** | Sling Swivel Screws | **31** | Cocking Lever Pivot Pin | **58** | Forend Handle Pin |
| **6** | Bead | **32** | Cocking Lever | **59** | Stock |
| **7** | Action | **33** | Cocking Lever Spring | **60** | Stock Screw Washer |
| **8** | Top Lever Key | **34** | Hammer Pivot | **61** | Stock/Action Retaining Screw |
| **9** | Top Lever | **35** | Right Hammer | **62** | Recoil Pad |
| **10** | Top Lever Washer | **36** | Left Hammer | **63** | Recoil Pad Screws |
| **11** | Top Lever Screw | **37** | Mainspring Guides | **64** | Cam Retaining Screw |
| **12** | Top Lever Spring | **38** | Mainsprings | **65** | Safety |
| **13** | Barrel Locking Bolt | **39** | Sear Pivot | **66** | Ejection Action |
| **14** | Locking Bolt Retaining | **40** | Sears | **67** | Ejector Rod, Right |
| **15** | Locking Bolt Retaining Spring | **41** | Sear Springs | **68** | Ejector Rod, Left |
| **16** | Locking Bolt Retaining Guide Spring | **42** | Trigger Pivot | **69** | Ejector Barrel |
| | | **43** | Trigger Spring | **70** | Ejector Sear Spring |
| **17** | Firing Pin Retaining | **44** | Trigger | **71** | Ejector Sear |
| **18** | Safety Spring Retaining Screw | **45** | Cam Spring | **72** | Ejector Retaining Plate |
| **19** | Safety Spring | **46** | Cam Spring Guide | **73** | Ejector Retaining Plate Screw |
| **20** | Automatic Safety Rod | **47** | Cam | **74** | Ejector Springs |
| **21** | Automatic Safety Rod Spring | **48** | Trigger Guard Pins | **75** | Ejector Spring Guides |
| **22** | Selective Catch Retaining Screw | **49** | Trigger Guard | **76** | Right Automatic Ejector |
| **23** | Safety Pivot | **50** | Floorplate | **77** | Left Automatic Ejector |
| **24** | Safety Button | **51** | Wood Forend | **78** | Sideplate |
| **25** | Selective Catch | **52** | Metal Forend | **79** | Sideplate Screws |
| **26** | Selective Catch Spring | **53** | Forend Screws | **80** | Sling Swivel |

# Waterfowl Special and Turkey Special Side-by-Side Shotgun



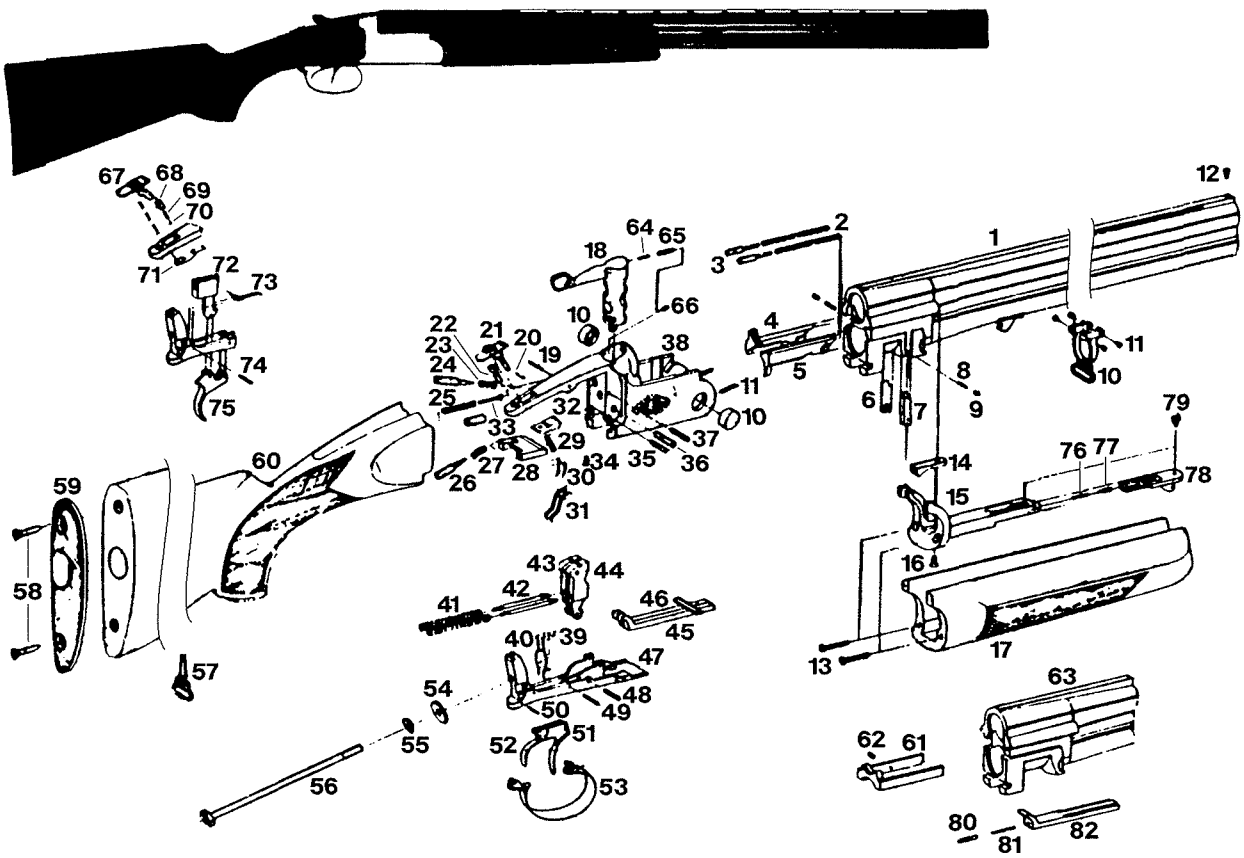

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight Bead | **20** | Firing Pin Springs | **42** | Hammers |
| **2** | Barrels | **21** | Firing Pins | **43** | Sear, Left |
| **3** | Rear Sight Bead | **22** | Top Lever Screw | **44** | Sear, Right |
| **4** | Extractor | **23** | Top Lever | **45** | Sear Springs |
| **5** | Extractor Retaining Screw | **24** | Upper Tang Screw | **46** | Sear Spring Guides |
| **6** | Forend Catch Button | **25** | Breech Assembly | **47** | Trigger Plate |
| **7** | Forend Catch Spring | **26** | Safety Button | **48** | Trigger Pin |
| **8** | Forend Iron | **27** | Safety Button Pin | **49** | Safety Square Pin |
| **9** | Forend Catch | **28** | Safety Spring | **50** | Safety Activator |
| **10** | Forend Mount Screw, Front | **29** | Safety Spring Screw | **51** | Trigger Plate Screw, Rear |
| **11** | Forend Mount Screw, Rear | **30** | Top Lever Spring | **52** | Front Trigger, Lower |
| **12** | Forend Catch Screw, Front | **31** | Horizontal Bolt | **53** | Front Trigger Rivet Plate |
| **13** | Forend Catch Screw, Rear | **32** | Vertical Bolt | **54** | Front Trigger Sear |
| **14** | Extractor Hammer Cocking Lever Activator | **33** | Barrel Pivot Pin | **55** | Front Trigger Screw |
| | | **34** | Barrel Pivot Pin Cap | **56** | Front Trigger Hinge Spring |
| **15** | Extractor Hammer Cocking Lever Screw | **35** | Cocking Lever Pivot Screw | **57** | Rear Trigger |
| | | **36** | Round Cross-Bolt | **58** | Trigger Guard |
| **16** | Forend Wood | **37** | Hammer Pivot Pin | **59** | Trigger Guard Screw |
| **17** | Forend Escutcheon | **38** | Sear Pivot Pin | **60** | Stock |
| **18** | Forend Escutcheon Mounting Screw | **39** | Hammer Springs | **61** | Grip Cap |
| **19** | Firing Pin Bushings | **40** | Cocking Lever, Left | **62** | Grip Cap Screw |
| | | **41** | Cocking Lever, Right | **63** | Rubber Recoil Pad |

# Waterfowl Special and Turkey Special Single Shotgun



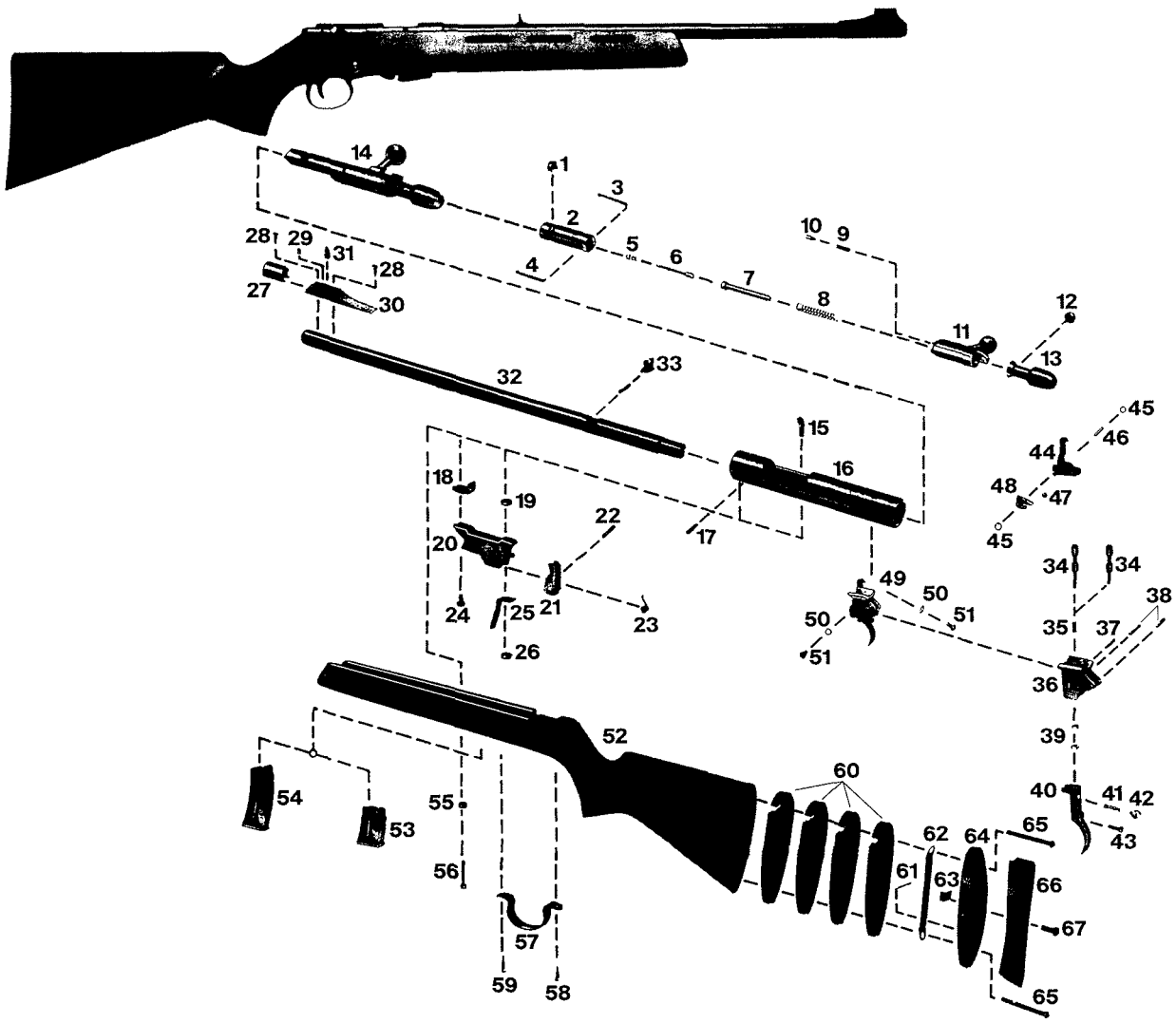

| | | | |
|---|---|---|---|
| **1** | Frame | **17** | Hammer and Trigger Pin |
| **2** | Coupling Box | **18** | Hammer Spring |
| **3** | Barrel | **19** | Trigger Spring |
| **4** | Top Lever | **20** | Firing Spring |
| **5** | Trigger Guard | **21** | Crossbolt Spring |
| **6** | Trigger | **22** | Hinge Screw |
| **7** | Hammer | **23** | Tang Screw |
| **8** | Cross Bolt | **24** | Stock |
| **9** | Firing Pin | **25** | Forearm |
| **10** | Extractor | **26** | Forend Holder |
| **11** | Extractor Plate | **27** | Front Sight |
| **12** | Spring Guide Pin | **28** | Sling Swivels |
| **13** | Spring Guide | **29** | Buttplate |
| **14** | Safety | **30** | Buttplate Screws |
| **15** | Safety Top Spring | **31** | Ventilated Rib |
| **16** | Trigger Guard Retaining Pin | **32** | Firing Pin Retaining Pin |

# Waterfowl Special and Turkey Special Over/Under Shotgun



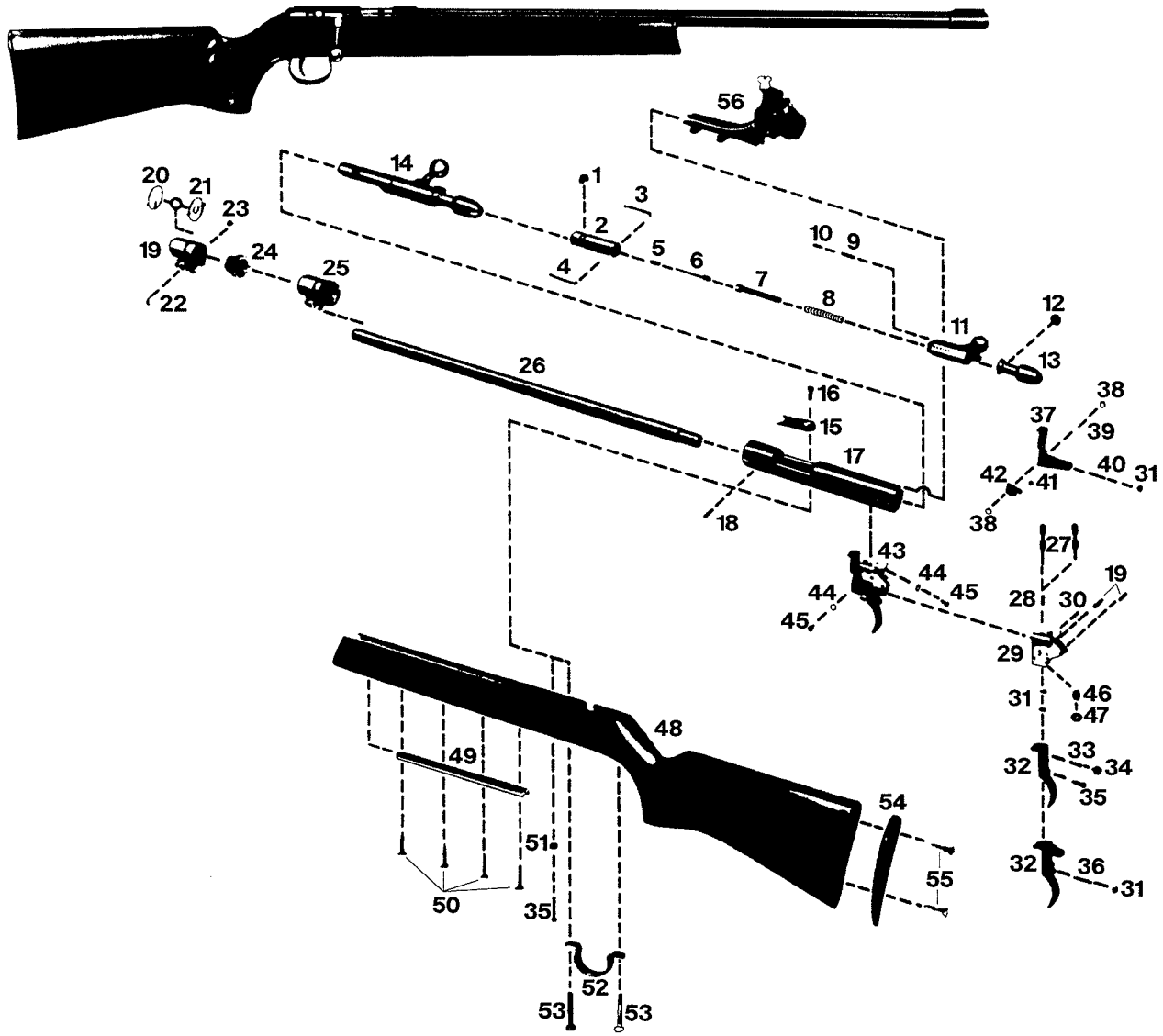
| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrels | **29** | Safety Spring | **57** | Swing Swivel, Rear |
| **2** | Extractor Springs | **30** | Sear Spring | **58** | Buttplate Screws |
| **3** | Extractor Spring Guides | **31** | Sear | **59** | Buttplate |
| **4** | Left Extractor | **32** | Safety Guide Plate | **60** | Stock |
| **5** | Right Extractor | **33** | Top Lever Spring Guide | **61** | Normal Extractor |
| **6** | Left Extractor Catch Plate | **34** | Screw Contrast Spring Top Lever | **62** | Screw Extractor |
| **7** | Right Extractor Catch Plate | **35** | Trigger Plate Forearm Catch Pin | **63** | Barrels |
| **8** | Catch Plate Stop Piston Spring | **36** | Top Lever Forearm Catch Pin | **64** | Top Lever Spring |
| **9** | Catch Plate Stop Piston | **37** | Firing Pin Forearm Catch Pin | **65** | Top Lever Plunger |
| **10** | Front Swing Swivel | **38** | Frame | **66** | Top Lever Detent |
| **11** | Sling Swivel Screws | **39** | Right Trigger Plate | **67** | Barrel Selector/Safety |
| **12** | Front Sight | **40** | Left Trigger Plate | **68** | Barrel Selector/Safety Plunger |
| **13** | Forearm Wood Screws | **41** | Hammer Spring | **69** | Barrel Selector/Safety Spring |
| **14** | Cocking Hook | **42** | Hammer Strut | **70** | Barrel Selector/Safety Detent |
| **15** | Forend Iron | **43** | Left Hammer | **71** | Barrel Selector/Safety Plate |
| **16** | Cocking Hook Screw | **44** | Right Hammer | **72** | Safety Connector |
| **17** | Forearm | **45** | Cocking Bar, Right | **73** | Trigger Spring |
| **18** | Top Lever | **46** | Cocking Bar, Left | **74** | Trigger Accessory Pin |
| **19** | Sear Pin | **47** | Trigger Plate | **75** | Single Selective Trigger |
| **20** | Forearm Spring Safety | **48** | Hammer Pin | **76** | Forend Catch Spring |
| **21** | Safety | **49** | Trigger Pin | **77** | Forend Catch Plunger |
| **22** | Tang Screw | **50** | Trigger Guard Stop Pin | **78** | Forend Catch |
| **23** | Firing Pin Springs | **51** | Right Trigger | **79** | Forend Latch Screw |
| **24** | Right Firing Pin | **52** | Left Trigger | **80** | Lifter Plunger |
| **25** | Top Lever Spring | **53** | Trigger Guard | **81** | Lifter Spring |
| **26** | Left Firing Pin | **54** | Stock Washer | **82** | Extractor Lifter |
| **27** | Firing Pin Spring | **55** | Stock Lock Washer | | |
| **28** | Cross Bolt | **56** | Stock Bolt | | |

# Achiever Bolt-Action Rifle



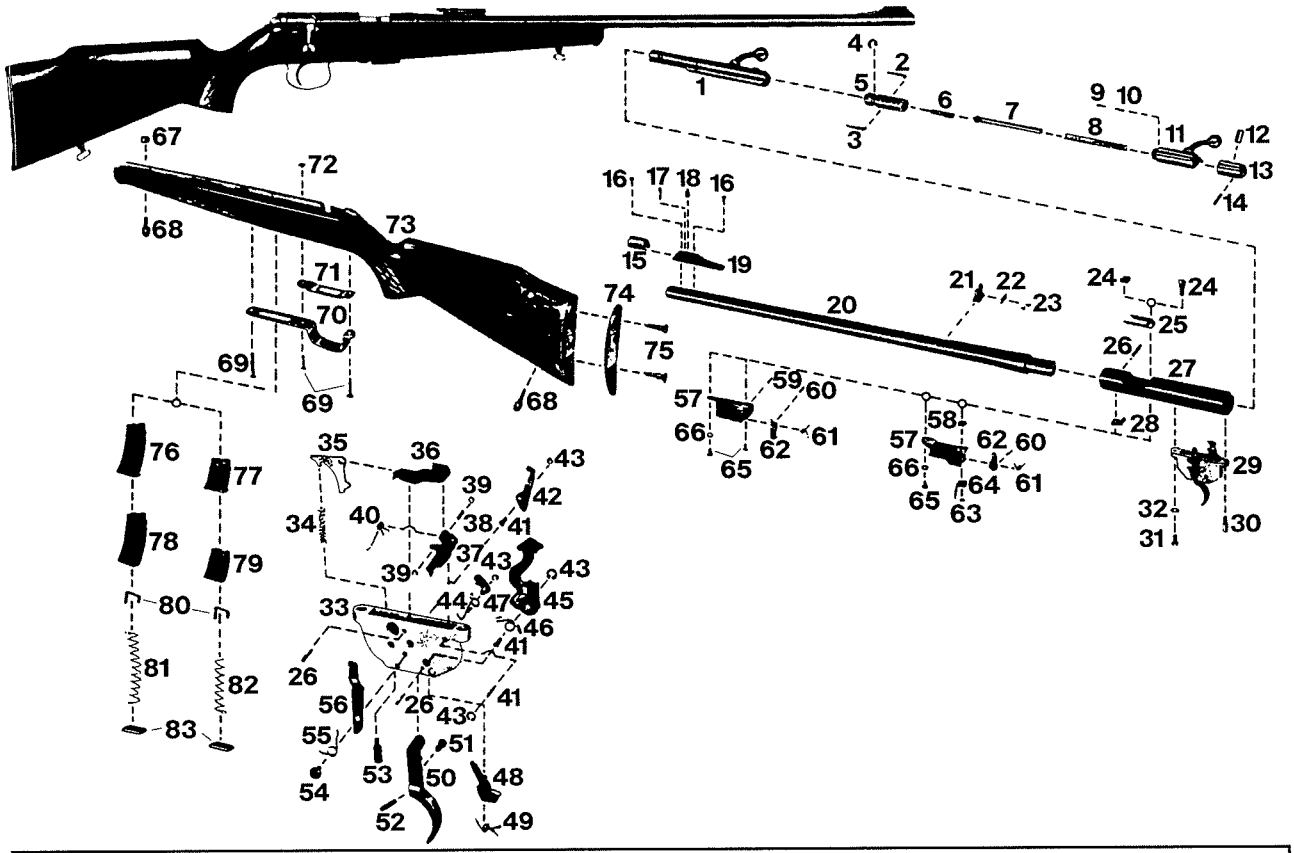

| | | | | | |
|---|---|---|---|---|---|
| **1** | Spring Clamp | **24** | Pan Head Screw | **47** | Detent Balls |
| **2** | Bolt Head | **25** | Guide Tongue | **48** | Leaf Spring |
| **3** | Extractor | **26** | Ejector Nut | **49** | Two-Stage Trigger Assembly |
| **4** | Cartridge Retainer | **27** | Front Sight Hood | **50** | Toothed Lock Washers |
| **5** | Firing Pin Spring | **28** | Countersunk Flat-Head Screws | **51** | Pan Head Screws |
| **6** | Firing Pin | **29** | Clamping Piece | **52** | Stock |
| **7** | Striker Pin | **30** | Front Sight Base | **53** | 5-Shot Magazine Assembly |
| **8** | Striker Spring | **31** | Front Sight Bead | **54** | 10-Shot Magazine Assembly |
| **9** | Catch Bolt Spring | **32** | Barrel | **55** | Threaded Sleeve |
| **10** | Catch Bolt | **33** | Folding Sight | **56** | Pan Head Screw |
| **11** | Bolt with Handle | **34** | Release Plungers | **57** | Trigger Guard |
| **12** | Guide Bolt | **35** | Release Plunger Spring | **58** | Countersunk Oval Head Wood Screw |
| **13** | Cocking Piece | **36** | Trigger Housing | | |
| **14** | Bolt Assembly | **37** | Clamping Pin | **59** | Screw |
| **15** | Ejector Screw | **38** | Cylindrical Pins | **60** | Spacers |
| **16** | Receiver | **39** | Hexagon Nuts | **61** | Cylindrical Pin |
| **17** | Cylindrical Pin | **40** | Trigger | **62** | Cover Plate |
| **18** | Intermediate Piece | **41** | Trigger Spring | **63** | Nut |
| **19** | Distance Ring | **42** | Bolt Spring | **64** | Guide Plate |
| **20** | Magazine Guide | **43** | Pan Head Screw | **65** | Screws |
| **21** | Magazine Catch | **44** | Safety-Lever | **66** | Buttplate |
| **22** | Cylindrical Pin | **45** | Retaining Collars | **67** | Screw |
| **23** | Torsional Spring | **46** | Pin | | |

# Mark 2000 and 2000 D Bolt-Action Rifle



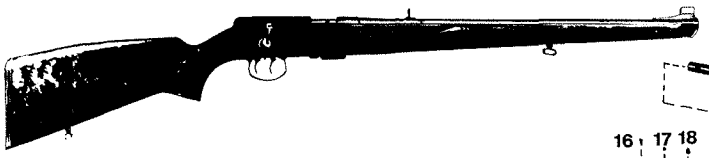

| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Head Spring Clamp | **20** | Post Insert | **39** | Retaining Collar Pin |
| **2** | Bolt Head | **21** | Aperture Insert | **40** | Retaining Collar Set Screw |
| **3** | Extractor | **22** | Hook Screw | **41** | Detent Ball |
| **4** | Cartridge Retainer | **23** | Nut | **42** | Leaf Spring |
| **5** | Firing Pin Spring | **24** | Clamp Ring | **43** | Two-Stage Trigger Assembly |
| **6** | Firing Pin | **25** | Front Sight, Complete | **44** | Toothed Lock Washers |
| **7** | Striker Pin | **26** | Barrel | **45** | Single-Stage Trigger Pan Head Screws |
| **8** | Striker Spring | **27** | Release Plungers | | |
| **9** | Catch Bolt Spring | **28** | Release Plunger Spring | **46** | Threaded Sleeve |
| **10** | Catch Bolt | **29** | Trigger Housing | **47** | Flat Nut |
| **11** | Bolt with Handle | **30** | Clamping Sleeve | **48** | Stock with Buttplate |
| **12** | Guide Bolt | **31** | Hexagon Nuts | **49** | Front Swivel Rail |
| **13** | Cocking Piece | **32** | Triggers | **50** | Front Swivel Rail Screws |
| **14** | Bolt Assembly | **33** | Trigger Spring | **51** | Sleeve |
| **15** | Loading Platform | **34** | Spring Bolt | **52** | Trigger Guard |
| **16** | Loading Platform Screw | **35** | Pan Head Screws | **53** | Trigger Guard Screws |
| **17** | Receiver | **36** | Set Screw | **54** | Buttplate |
| **18** | Cylindrical Pins | **37** | Safety-Lever | **55** | Buttplate Screws |
| **19** | Front Sight Hood | **38** | Retaining Collars | **56** | Micrometer Rear Sight |

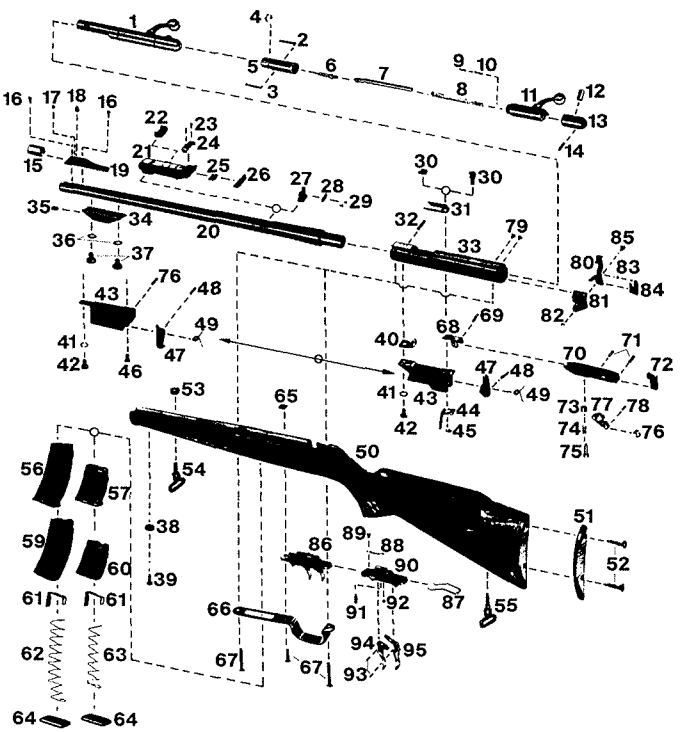
# Model 1415, 1415 D, 1416, 1416 D, 1515 D and 1516 D Deluxe Bolt-Action Rifle



| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Assembly | **31** | Trigger Assembly Screw | **60** | Magazine Retainer Pin |
| **2** | Extractor | **32** | Trigger Assembly Toothed Lock Washer | **61** | Torsional Spring |
| **3** | Cartridge Retainer | | | **62** | Magazine Retainer |
| **4** | Spring Clamp | **33** | Trigger Housing | **63** | Guide Tongue Nut |
| **5** | Bolt Head | **34** | Trigger Spring | **64** | Guide Tongue |
| **6** | Firing Pin | **35** | Cam Lever | **65** | Magazine Guide Screw |
| **7** | Striker Pin | **36** | Release Plunger | **66** | Spring Washer |
| **8** | Striker Spring | **37** | Catch Link | **67** | Swivel Nut |
| **9** | Catch Bolt | **38** | Catch Link Pin | **68** | Swivels |
| **10** | Catch Bolt Spring | **39** | Catch Link Retaining Collar | **69** | Trigger Guard Screws |
| **11** | Bolt with Handle | **40** | Torsional Spring | **70** | Trigger Guard |
| **12** | Guide Bolt | **41** | Pivots | **71** | Cover Plate |
| **13** | Cocking Piece | **42** | Bolt Pawl | **72** | Square Nut |
| **14** | Cocking Piece Pin | **43** | Retaining Collars | **73** | Stock |
| **15** | Front Sight Hood | **44** | Spring | **74** | Buttplate |
| **16** | Front Sight Bar Screws | **45** | Safety-Lever | **75** | Buttplate Screws |
| **17** | Safety Plug | **46** | Safety-Lever Spring | **76** | Magazine, 10-Shot |
| **18** | Front Sight Bead | **47** | Catch Lever | **77** | Magazine, 5-Shot |
| **19** | Front Sight Base | **48** | Release Latch | **78** | Magazine Housing, 10-Shot |
| **20** | Barrel | **49** | Torsional Spring | **79** | Magazine Housing, 5-Shot |
| **21** | Folding Sight | **50** | Trigger | **80** | Magazine Followers |
| **22** | Rear Sight Blade | **51** | Adjusting Screw | **81** | Follower Spring, 10-Shot |
| **23** | Rear Sight Blade Screws | **52** | Set-Screw | **82** | Follower Spring, 5-Shot |
| **24** | Ejectors | **53** | Adjusting Screw | **83** | Magazine Floor |
| **25** | Bolt Guide | **54** | Shoulder Screw | **Parts Not Shown** | |
| **26** | Cylindrical Pins | **55** | Torsional Spring | | Sight Elevator |
| **27** | Receiver | **56** | Bolt Release Lever | | Sight Elevator Screws |
| **28** | Cartridge Guide | **57** | Magazine Guides | | Pointer |
| **29** | Two-Stage Trigger Assembly | **58** | Distance Ring | | Intermediate Plate |
| **30** | Hexagon Threaded Bolt | **59** | Magazine Guide Pin | | Rear Sight Blade |

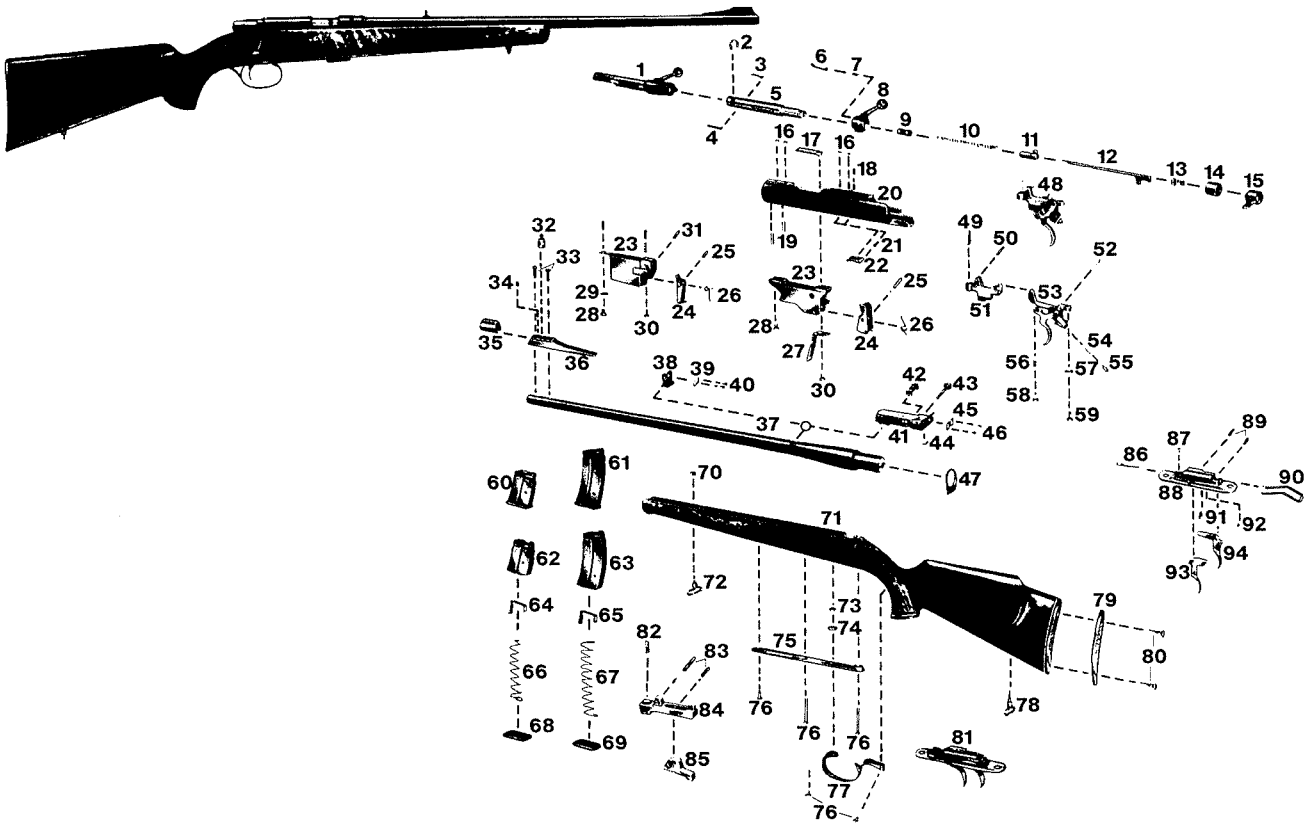
# Model 1418 D and 1518 D Deluxe Bolt-Action Rifle





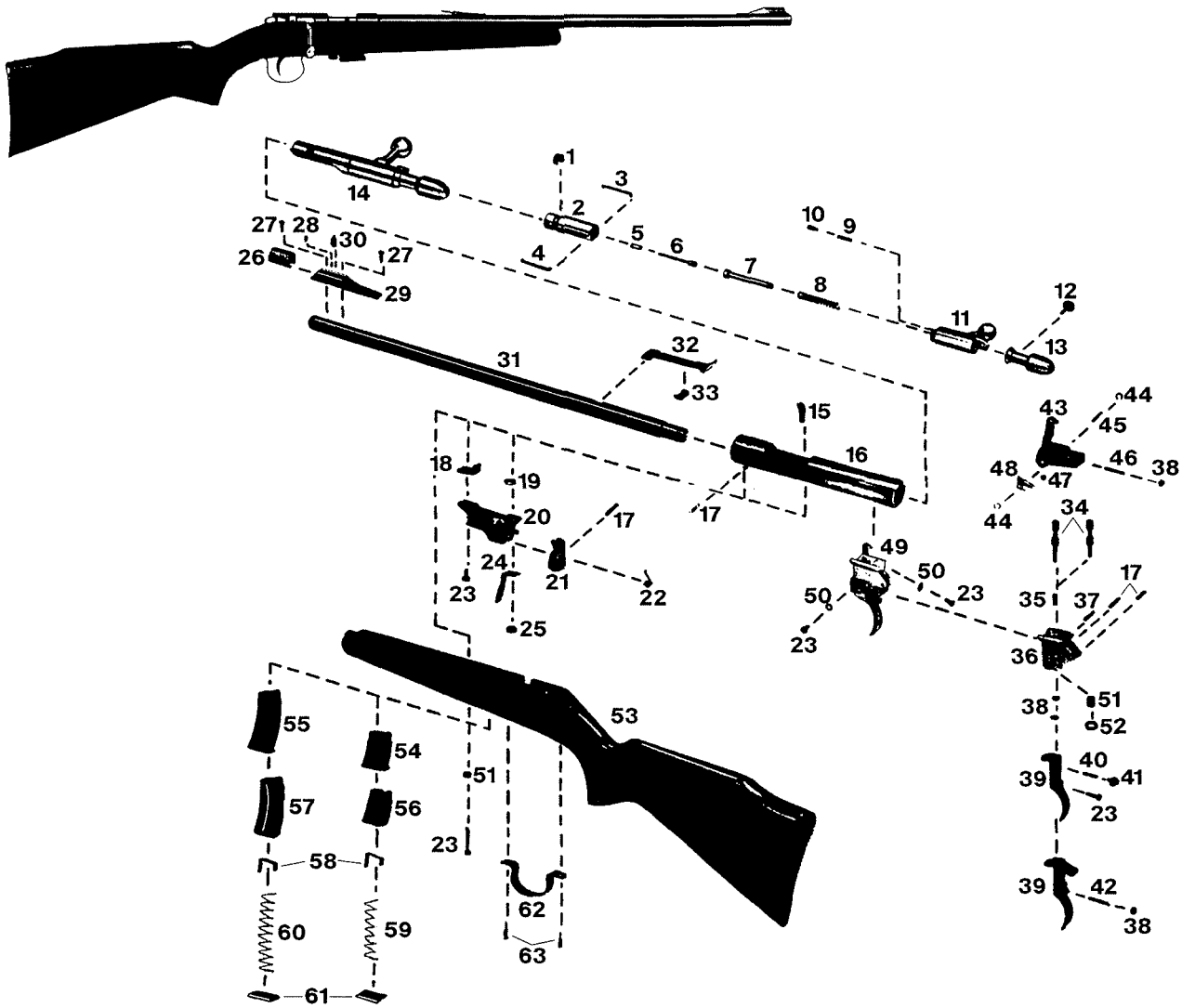
| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Assembly | **35** | Screw Nut | **69** | Parallel Pin |
| **2** | Extractor | **36** | Toothed Lock Washers | **70** | Trigger Bracket |
| **3** | Cartridge Retainer | **37** | Cheese Head Screws | **71** | Parallel Pins |
| **4** | Spring Clamp | **38** | Bushing | **72** | Release Plunger |
| **5** | Bolt Head | **39** | Pan Head Screw | **73** | Spring Sleeve |
| **6** | Firing Pin | **40** | Cartridge Guide | **74** | Trigger Bracket Spring |
| **7** | Striker Pin | **41** | Spring Lock Washer | **75** | Shoulder Screw |
| **8** | Striker Spring | **42** | Cheese Head Screw | **76** | Roller |
| **9** | Catch Bolt | **43** | Magazine Guide | **77** | Release Lever |
| **10** | Catch Bolt Spring | **44** | Guide Tongue | **78** | Parallel Pin |
| **11** | Bolt with Handle | **45** | Screw Nut | **79** | Countersunk Oval Head Screws |
| **12** | Guide Bolt | **46** | Cheese Head Screw | **80** | Safety-Lever |
| **13** | Cocking Piece | **47** | Magazine Retainer | **81** | Bracket |
| **14** | Parallel Pin | **48** | Parallel Pin | **82** | Retaining Collar |
| **15** | Front Sight Hood | **49** | Torsional Spring | **83** | Detent Ball |
| **16** | Countersunk Head Screws | **50** | Stock with Partial Fittings | **84** | Leaf Spring |
| **17** | Safety Plug | **51** | Buttplate | **85** | Bearing Pin |
| **18** | Bead | **52** | Countersunk Oval Head Wood Screws | **86** | Double-Set Trigger Assembly |
| **19** | Front Sight Base | **53** | Screw Nut | **87** | Double-Set Trigger Spring |
| **20** | Barrel | **54** | Front Swivel | **88** | Trigger Spring |
| **21** | Tangent Sight | **55** | Rear Swivel | **89** | Cheese Head Screw |
| **22** | Sight Elevator | **56** | Magazine, 10-Shot | **90** | Set Trigger Housing |
| **23** | Pan Head Screws | **57** | Magazine, 5-Shot, 22 Mag. | **91** | Adjusting Screw |
| **24** | Pointer | **58** | Magazine, 4-Shot | **92** | Safety Plug |
| **25** | Intermediate Plate | **59** | Magazine Housing, 10-Shot | **93** | Parallel Pins |
| **26** | Rear Sight Blade | **60** | Magazine Housing, 5-Shot, 22 Mag. | **94** | Front Trigger |
| **27** | Folding Sight | **61** | Magazine Follower | **95** | Rear Trigger |
| **28** | Rear Sight Blade | **62** | Follower Spring, 10-Shot | **Parts Not Shown** | |
| **29** | Pan Head Screws | **63** | Follower Spring, 5-Shot, 22 Mag. | | Rear Swivel Stud |
| **30** | Ejector | **64** | Magazine Floor | | Front Swivel Stud |
| **31** | Bolt Guide | **65** | Square Nut | | Trigger Bracket (Complete) |
| **32** | Parallel Pin | **66** | Trigger Guard | | Safety (Complete) |
| **33** | Receiver | **67** | Countersunk Oval Head Screws | | Barrelled Action (Complete) |
| **34** | Retainer | **68** | Bearing Piece | | |

# Model 1422 D and 1522 D Classic Bolt-Action Rifle



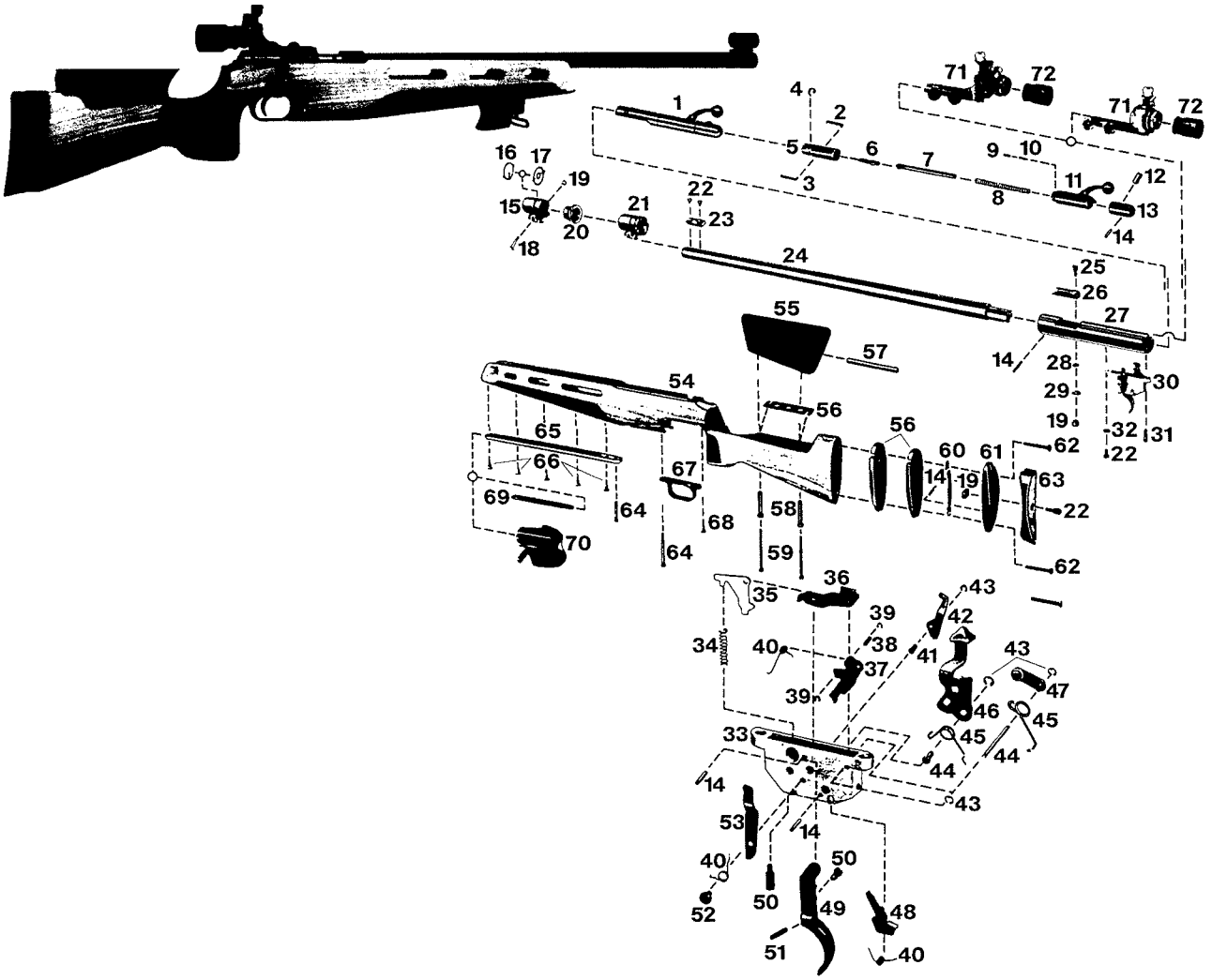
| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Assembly | **33** | Countersunk Head Screws | **65** | Magazine Follower—10-Shot |
| **2** | Spring Clamp | **34** | Safety Plug | **66** | Follower Spring—4-, 5-Shot |
| **3** | Extractor | **35** | Front Sight Hood | **67** | Follower Spring—10-Shot |
| **4** | Cartridge Retainer | **36** | Front Sight Base | **68** | Magazine Floor—4-, 5-Shot |
| **5** | Bolt Body | **37** | Barrel | **69** | Magazine Floor—10-Shot |
| **6** | Catch Bolt | **38** | Folding Sight | **70** | Screw Nut |
| **7** | Catch Bolt Spring | **39** | Rear Sight Blade | **71** | Stock with Partial Fittings |
| **8** | Bolt Handle | **40** | Pan Head Screws | **72** | Front Swivel |
| **9** | Spring Support, Front | **41** | Tangent Sight | **73** | Hexagon Nut |
| **10** | Firing Pin Spring | **42** | Sight Elevator | **74** | Toothed Lock Washer |
| **11** | Spring Support, Rear | **43** | Adjusting Screw | **75** | Floorplate |
| **12** | Firing Pin | **44** | Sleeve | **76** | Raised Countersunk Head Screws |
| **13** | Signal Pin with Spring | **45** | Rear Sight Blade | **77** | Trigger Guard |
| **14** | Cover Sleeve | **46** | Pan Head Screws | **78** | Rear Swivel |
| **15** | Safety | **47** | Abutment | **79** | Buttplate |
| **16** | Dummy Screws | **48** | Trigger Assembly | **80** | Countersunk Oval Head |
| **17** | Bolt Guide | **49** | Compression Spring | | Wood Screws |
| **18** | Grooved Pin | **50** | Parallel Pin | **81** | Double-Set Trigger Assembly |
| **19** | Parallel Pins | **51** | Trigger Bracket | **82** | Compression Spring |
| **20** | Receiver | **52** | Round Head Rivet | **83** | Parallel Pins |
| **21** | Compression Spring | **53** | Trigger Support with Trigger | **84** | Trigger Bracket |
| **22** | Bolt Stop | **54** | Compression Spring | **85** | Release Lever |
| **23** | Magazine Guide | **55** | Adjusting Screw | **86** | Trigger Spring |
| **24** | Magazine Retainer | **56** | Set Screw | **87** | Cheese Head Screw |
| **25** | Parallel Pin | **57** | Toothed Lock Washer | **88** | Set-Trigger Housing |
| **26** | Torsional Spring | **58** | Hexagon Nut | **89** | Parallel Pins |
| **27** | Guide Tongue | **59** | Cheese Head Screw | **90** | Double-Set Trigger Spring |
| **28** | Cheese Head Screw | **60** | Magazine-4—, 5- Shot | **91** | Adjusting Screw |
| **29** | Toothed Lock Washer | **61** | Magazine—10-Shot | **92** | Safety Plug |
| **30** | Shoulder Screw | **62** | Magazine Housing—4-, 5-Shot | **93** | Front Trigger |
| **31** | Parallel Pin | **63** | Magazine Housing—10-Shot | **94** | Rear Trigger |
| **32** | Bead | **64** | Magazine Follower—4-, 5-Shot | | |

# Model 1449, 1449D, 1450 and 1450D Bolt-Action Rifle



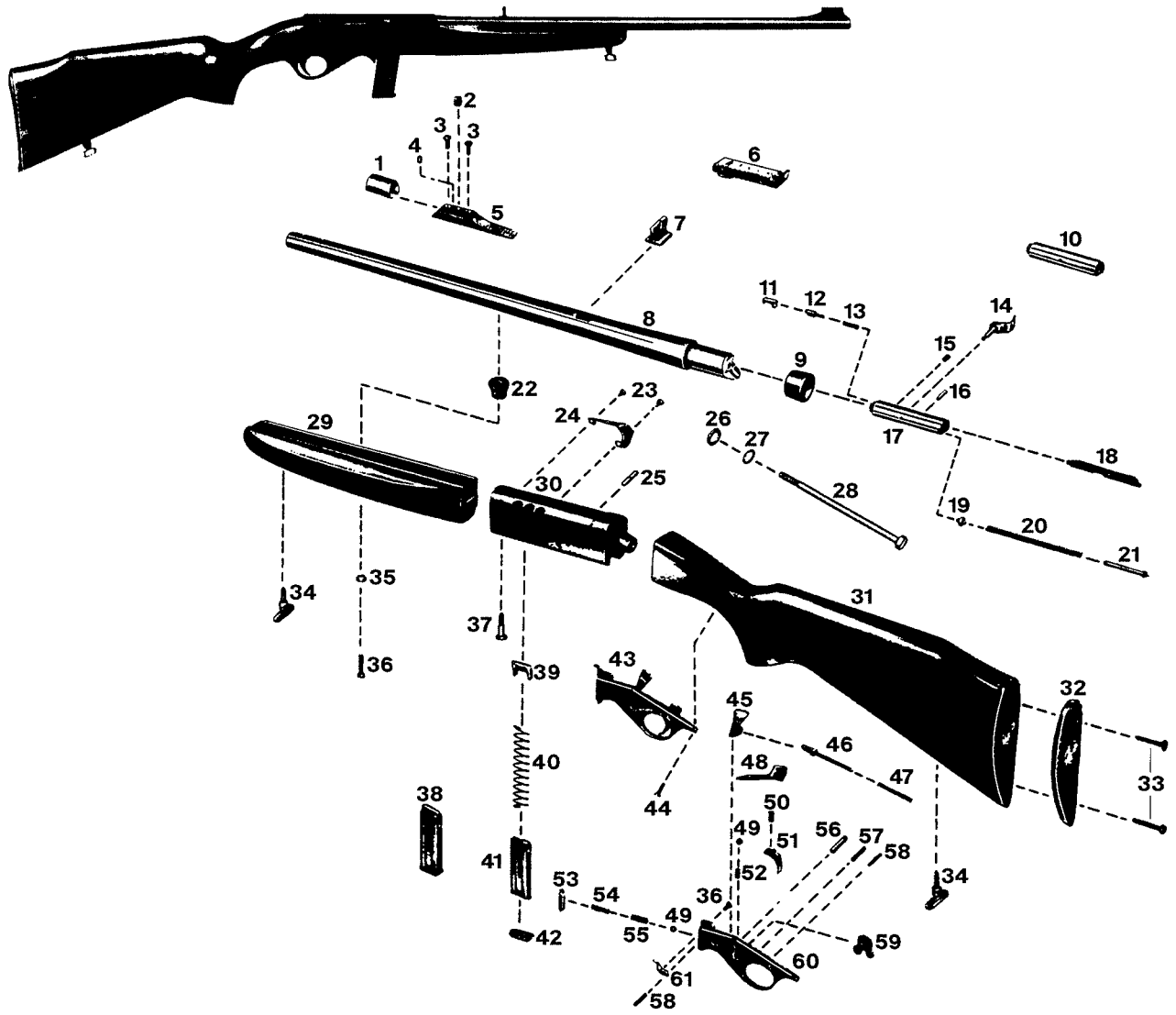

| | | | | | |
|---|---|---|---|---|---|
| **1** | Spring Clamp | **23** | Pan Head Screws | **45** | Pin |
| **2** | Bolt Head | **24** | Guide Tongue | **46** | Set Screw |
| **3** | Extractor | **25** | Ejector Nut | **47** | Detent Ball |
| **4** | Cartridge Retainer | **26** | Front Sight Hood | **48** | Leaf Spring |
| **5** | Firing Pin Spring | **27** | Countersunk Flat Head Screws | **49** | Trigger Assembly |
| **6** | Firing Pin | **28** | Clamping Piece | **50** | Toothed Lock Washers (2) |
| **7** | Striker Pin | **29** | Front Sight Base | **51** | Threaded Sleeves |
| **8** | Striker Spring | **30** | Bead Front Sight | **52** | Flat Nut |
| **9** | Catch Bolt Spring | **31** | Barrel | **53** | Stock with Buttplate |
| **10** | Catch Bolt | **32** | Sight Leaf | **54** | 5-Shot Magazine Assembly |
| **11** | Bolt with Handle | **33** | Sight Adjustor | **55** | 10-Shot Magazine Assembly |
| **12** | Guide Bolt | **34** | Release Plungers | **56** | 5-Shot Magazine Tube |
| **13** | Cocking Piece | **35** | Release Plunger Spring | **57** | 10-Shot Magazine Tube |
| **14** | Bolt Assembly | **36** | Trigger Housing | **58** | Magazine Follower |
| **15** | Ejector Screw | **37** | Clamping Sleeve | **59** | 5-Shot Magazine Follower Spring |
| **16** | Receiver | **38** | Hexagon Nuts | **60** | 10-Shot Magazine Follower Spring |
| **17** | Cylindrical Pins | **39** | Triggers | **61** | Magazine Floor |
| **18** | Intermediate Piece | **40** | Trigger Spring | **62** | Trigger Guard |
| **19** | Distance Ring | **41** | Spring Bolt | **63** | Countersunk Oval Head Wood Screws |
| **20** | Magazine Guide | **42** | Set Screw | | |
| **21** | Magazine Catch | **43** | Safety-Lever | **Parts Not Shown** | |
| **22** | Torsional Spring | **44** | Retaining Collar | | Buttplate |

# Model 1803, 1803 D, 1803 L and 1803 LD Bolt-Action Rifle



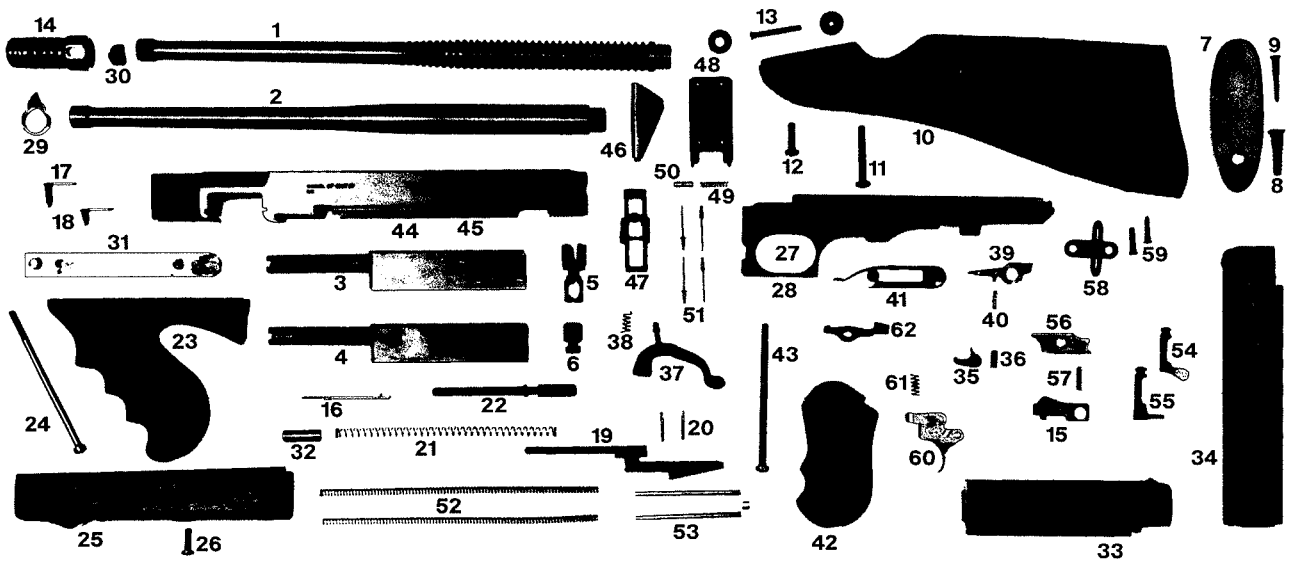
| | | | | | |
|---|---|---|---|---|---|
| **1** | Bolt Assembly | **25** | Ejector | **49** | Trigger |
| **2** | Extractor | **26** | Loading Platform | **50** | Adjusting Screw |
| **3** | Cartridge Retainer | **27** | Receiver | **51** | Set-Screw |
| **4** | Spring Clamp | **28** | Distance Ring | **52** | Shoulder Screw |
| **5** | Bolt Head | **29** | Spring Washer | **53** | Bolt Release Lever |
| **6** | Firing Pin | **30** | Trigger Assembly | **54** | Stock with Partial Fittings |
| **7** | Striker Pin | **31** | Hexagon Threaded Bolt | **55** | Cheekpiece |
| **8** | Striker Spring | **32** | Toothed Lock Washer | **56** | Spacers |
| **9** | Catch Bolt | **33** | Trigger Housing | **57** | Bolt |
| **10** | Catch Bolt Spring | **34** | Trigger Spring | **58** | Bushings |
| **11** | Bolt with Handle | **35** | Cam Lever | **59** | Socket-Head Screws |
| **12** | Guide Bolt | **36** | Release Plunger | **60** | Cover Plate |
| **13** | Cocking Piece | **37** | Catch Link | **61** | Guide Plate |
| **14** | Cylindrical Pins | **38** | Pin | **62** | Raised Cheese Head Screws |
| **15** | Front Sight Hood | **39** | Retaining Collars | **63** | Buttplate |
| **16** | Post Insert | **40** | Torsional Springs | **64** | Screws |
| **17** | Aperture Insert | **41** | Pivot | **65** | Front Swivel Rail |
| **18** | Hook Screw | **42** | Bolt Pawl | **66** | Countersunk Head Wood Screws |
| **19** | Nuts | **43** | Retaining Collars | **67** | Trigger Guard |
| **20** | Clamp Ring | **44** | Pivots | **68** | Raised Countersunk Wood Screw |
| **21** | Front Sight, Complete | **45** | Springs | **69** | Swivel Rail Filler |
| **22** | Pan Head Screws | **46** | Safety-Lever | **70** | Handstop Sling Swivel Complete |
| **23** | Base | **47** | Catch-Lever | **71** | Peep Sight, Complete |
| **24** | Barrel | **48** | Release Latch | **72** | Rubber Eyeshade |

# Model 525 Autoloading Rifle



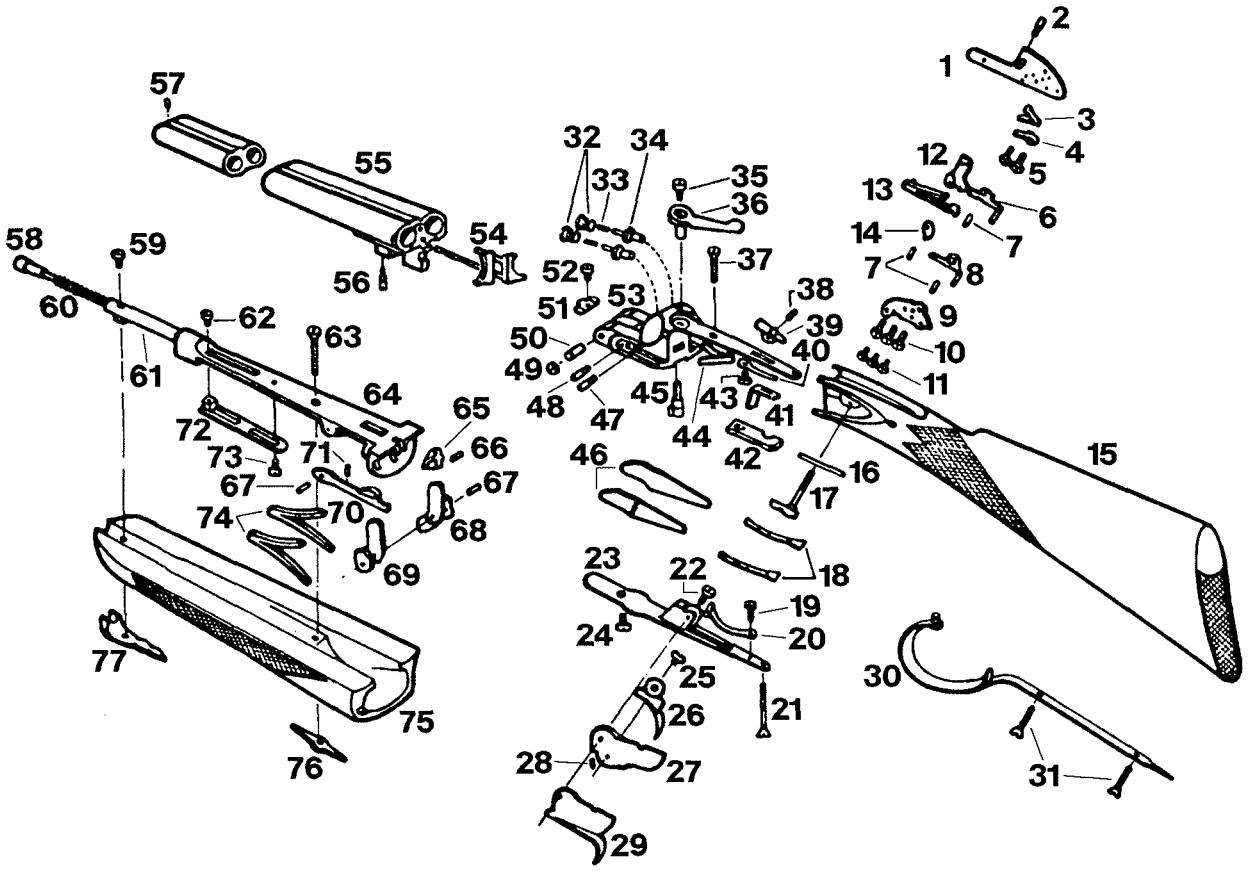

| | | | | | |
|---|---|---|---|---|---|
| **1** | Front Sight Hood | **22** | Barrel Stud | **43** | Trigger Guard with Trigger Assembly |
| **2** | Front Sight Bead | **23** | Pan Head Screws | **44** | Raised Countersunk Head Screw |
| **3** | Front Sight Base Screws | **24** | Deflector | **45** | Hammer |
| **4** | Safety Plug | **25** | Trigger Guard Retaining Pin | **46** | Hammer Spring Bolt |
| **5** | Front Sight Base | **26** | Washer | **47** | Hammer Spring |
| **6** | Tangent Rear Sight | **27** | Lock Washer | **48** | Catch Link |
| **7** | Folding Leaf Rear Sight | **28** | Stock Assembly Screw | **49** | Steel Balls |
| **8** | Barrel | **29** | Forend | **50** | Trigger Spring |
| **9** | Intermediate Ring | **30** | Receiver | **51** | Trigger |
| **10** | Bolt Assembly, Complete | **31** | Stock with Partial Fittings | **52** | Safety Spring |
| **11** | Extractor | **32** | Buttplate | **53** | Magazine Retainer |
| **12** | Spring Bolt | **33** | Buttplate Screws | **54** | Magazine Retaining Spring, Large |
| **13** | Extractor Spring | **34** | Sling Swivels | **55** | Magazine Retaining Spring, Small |
| **14** | Bolt Handle | **35** | Bushing | **56** | Hammer Pin |
| **15** | Threaded Pin | **36** | Cheese Head Screws | **57** | Catch Link Pin |
| **16** | Firing Pin Retaining Pin | **37** | Barrel Assembly Screw | **58** | Cylindrical Pins |
| **17** | Bolt Body | **38** | Magazine Assembly, Complete | **59** | Safety |
| **18** | Firing Pin | **39** | Magazine Follower | **60** | Trigger Guard |
| **19** | Catch Bolt | **40** | Magazine Follower Spring | **61** | Ejector |
| **20** | Recoil Spring | **41** | Magazine Housing | | |
| **21** | Spring Bolt | **42** | Magazine Bottom | | |

# Model 1927 A-1 and M1 Autoloading Rifle



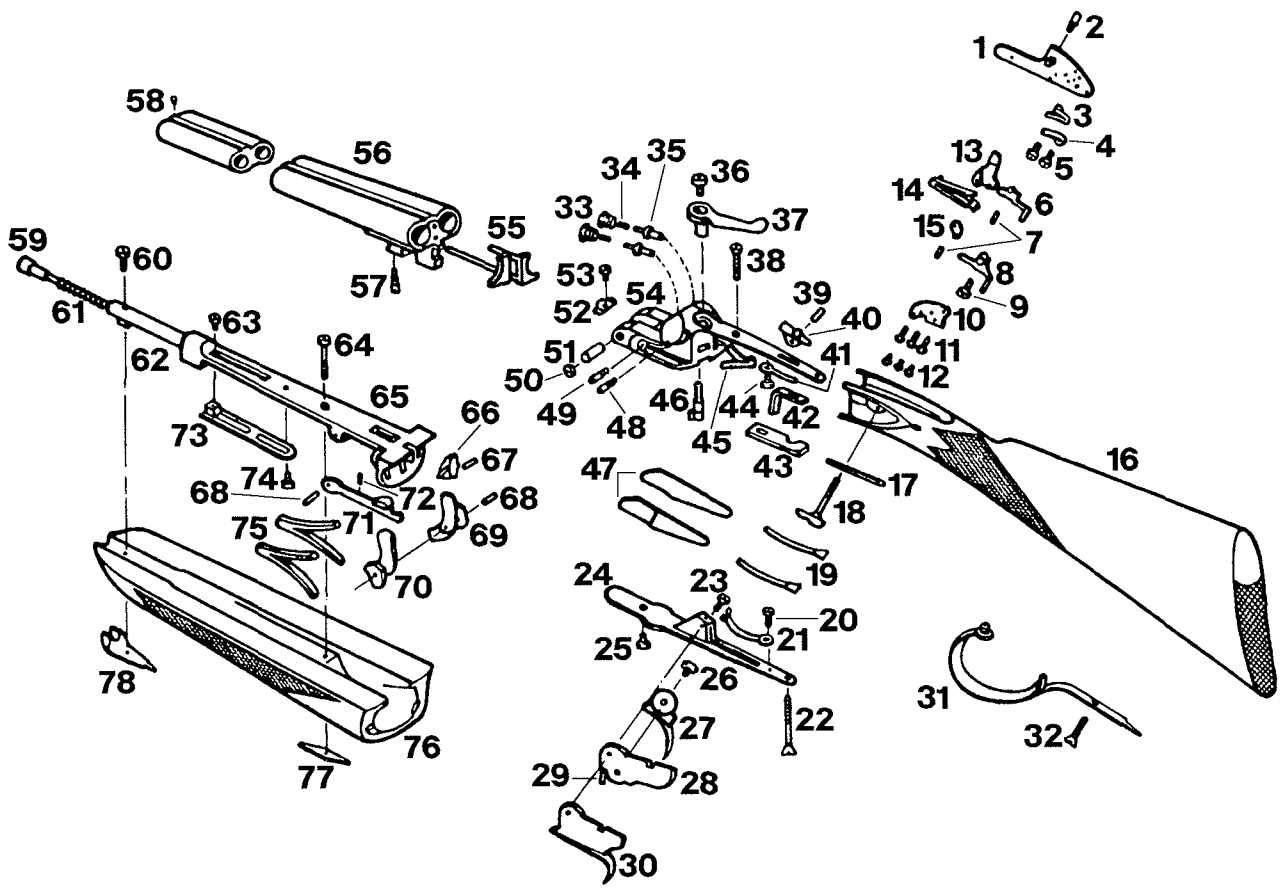

| | | | |
|---|---|---|---|
| **1** | Barrel, Finned and Threaded | **34** | Magazine, 30-Round |
| **2** | Barrel, Smooth | **35** | Lifter |
| **3** | Bolt | **36** | Lifter Spring |
| **4** | Bolt (M1) | **37** | Magazine Catch |
| **5** | Bolt Handle | **38** | Magazine Catch Spring |
| **6** | Bolt Handle (M1) | **39** | Pawl |
| **7** | Buttplate | **40** | Pawl Spring |
| **8** | Buttplate Screw, Large | **41** | Pivot Plate |
| **9** | Buttplate Screw, Small | **42** | Rear Grip |
| **10** | Buttstock | **43** | Rear Grip Screw |
| **11** | Buttstock Retaining Screw, Large | **44** | Receiver |
| **12** | Buttstock Retaining Screw, Small | **45** | Receiver (M1) |
| **13** | Buttstock Reinforcing Nut and Bolt | **46** | Rear Sight (M1) |
| **14** | Compensator | **47** | Rear Sight Leaf Complete |
| **15** | Disconnector | **48** | Rear Sight Base |
| **16** | Extractor | **49** | Rear Sight Plunger Spring |
| **17** | Ejector | **50** | Rear Sight Plunger |
| **18** | Ejector (M1) | **51** | Rear Sight Rivets |
| **19** | Firing Pin | **52** | Recoil Spring |
| **20** | Firing Pin Retaining Pins | **53** | Recoil Spring Pilot and Plate |
| **21** | Firing Pin Spring | **54** | Safety-Lever |
| **22** | Firing Pin Pilot | **55** | Safety-Lever (M1) |
| **23** | Foregrip, Vertical | **56** | Sear Block |
| **24** | Foregrip, Vertical Screw | **57** | Sear Block Spring |
| **25** | Foregrip, Horizontal | **58** | Sling Swivel |
| **26** | Foregrip, Horizontal Screw | **59** | Sling Swivel Screws |
| **27** | Frame | **60** | Trigger |
| **28** | Frame (M1) | **61** | Trigger Spring |
| **29** | Front Sight | **62** | Trip |
| **30** | Front Sight for Compensator | **Parts Not Shown** | |
| **31** | Grip Mount | | Firing Pin Retracting Pin |
| **32** | Hammer | | Frame Latch |
| **33** | Magazine, 20-Round | | Frame Latch Spring |

# Model 1 Side-by-Side Shotgun



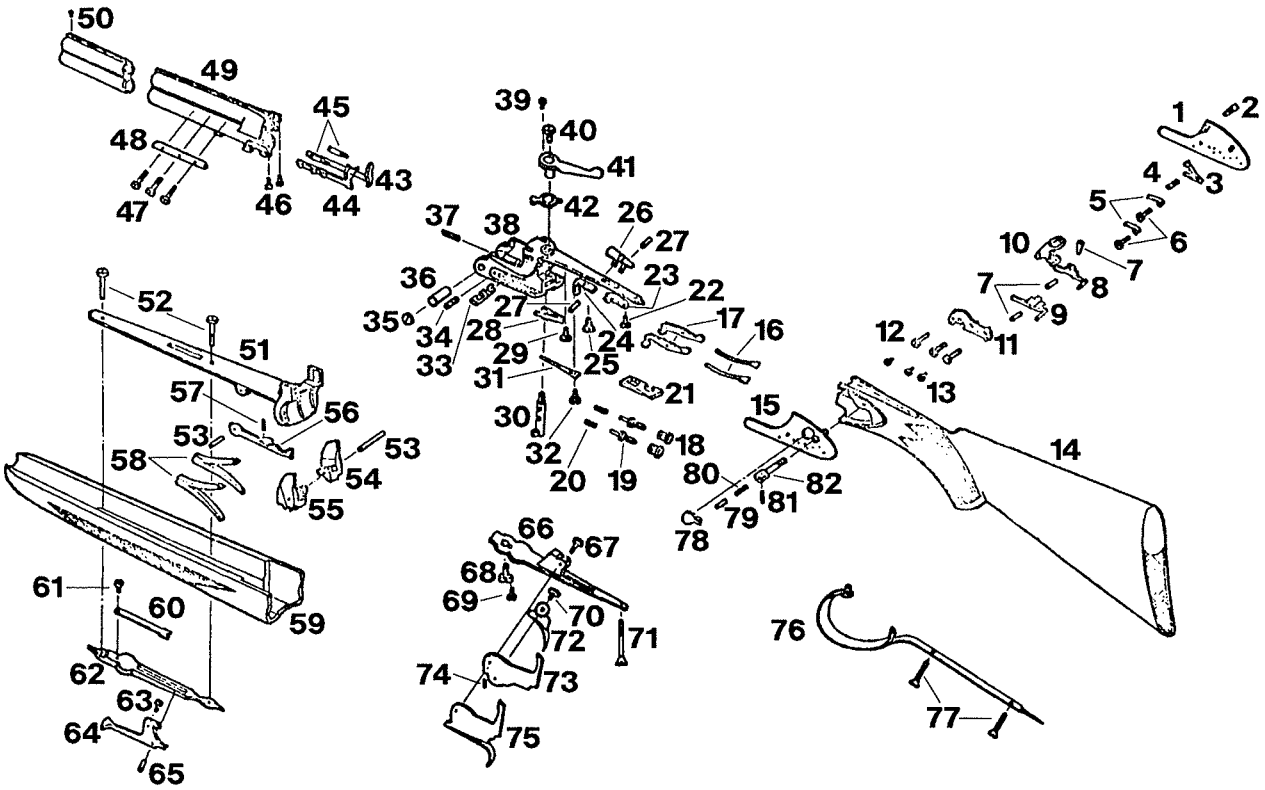

| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate | **27** | Right Trigger Lever | **53** | Receiver |
| **2** | Sideplate Screw | **28** | Trigger Lever Pin | **54** | Extractors |
| **3** | Sear Spring | **29** | Trigger, Left | **55** | Barrels |
| **4** | Sear Lever | **30** | Trigger Guard | **56** | Extractor Screw |
| **5** | Sear Spring Screws | **31** | Trigger Guard Screws | **57** | Front Sight |
| **6** | Sear, Right | **32** | Firing Pin Bushings | **58** | Forend Release Thumb-Piece |
| **7** | Sear Pins | **33** | Firing Pin Springs | **59** | Forend Release Tube Screw |
| **8** | Sear, Left | **34** | Firing Pins | **60** | Forend Release Thumb-Piece |
| **9** | Bridle | **35** | Top Lever Screw | | Spring |
| **10** | Bridle Screws, Long | **36** | Top Lever | **61** | Forend Release Tube |
| **11** | Bridle Screws, Short | **37** | Top Tang Screw | **62** | Forend Iron Screw, Front |
| **12** | Hammer | **38** | Safety Thumb-Piece Screw | **63** | Forend Iron Screw, Rear |
| **13** | Hammer Spring | **39** | Safety Thumb-Piece | **64** | Forend Iron |
| **14** | Hammer Spring Stirrup | **40** | Safety Spring | **65** | Ejector |
| **15** | Buttstock | **41** | Safety | **66** | Ejector Pin |
| **16** | Safety Rod | **42** | Locking Block | **67** | Ejector Hammer Pins |
| **17** | Sideplate Lever | **43** | Safety Spring Screw | **68** | Ejector Hammer, Right |
| **18** | Locking Lever Springs | **44** | Barrel Latch Lever Spring | **69** | Ejector Hammer, Left |
| **19** | Trigger Spring Screw | **45** | Locking Block Actuator | **70** | Forend Release |
| **20** | Trigger Spring | **46** | Cocking Levers | **71** | Forend Release Spring |
| **21** | Trigger Plate Screw, Rear | **47** | Frame Pin | **72** | Forend Plate |
| **22** | Trigger Screw, Right | **48** | Cocking Lever Pivot | **73** | Forend Plate Screw |
| **23** | Trigger Plate | **49** | Pivot Pin Retainer | **74** | Ejector Hammer Springs |
| **24** | Trigger Plate Screw, Front | **50** | Pivot Pin | **75** | Forend |
| **25** | Trigger Screw, Left | **51** | Receiver Insert Plate | **76** | Forend Escutcheon, Rear |
| **26** | Trigger, Right | **52** | Insert Plate Screw | **77** | Forend Escutcheon, Front |

# Model 2 Side-by-Side Shotgun



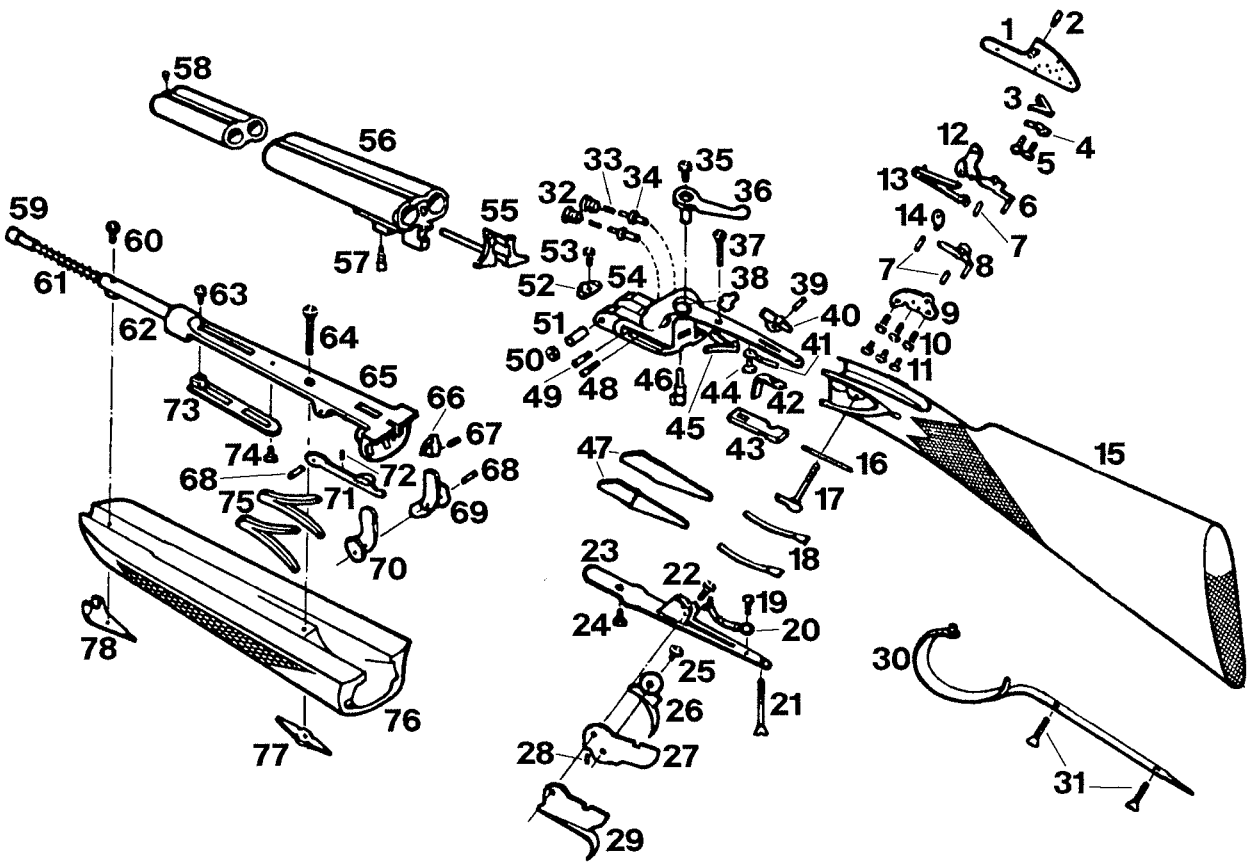

| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate | **28** | Right Trigger Lever | **55** | Extractors |
| **2** | Sideplate Screw | **29** | Trigger Lever Pin | **56** | Barrels |
| **3** | Sear Spring | **30** | Trigger, Left | **57** | Extractor Screw |
| **4** | Sear Lever | **31** | Trigger Guard | **58** | Front Sight |
| **5** | Sear Spring Screws | **32** | Trigger Guard Screw | **59** | Forend Release Thumb-Piece |
| **6** | Sear, Right | **33** | Firing Pin Bushings | **60** | Forend Release Tube Screw |
| **7** | Sear Pins | **34** | Firing Pin Springs | **61** | Forend Release Thumb-Piece Spring |
| **8** | Sear, Left | **35** | Firing Pins | | |
| **9** | Sear Screw | **36** | Top Lever Screw | **62** | Forend Release Tube |
| **10** | Bridle | **37** | Top Lever | **63** | Forend Iron Screw, Front |
| **11** | Bridle Screws, Long | **38** | Top Tang Screw | **64** | Forend Iron Screw, Rear |
| **12** | Bridle Screws, Short | **39** | Safety Thumb-Piece Screw | **65** | Forend Iron |
| **13** | Hammer | **40** | Safety Thumb-Piece | **66** | Ejector |
| **14** | Hammer Spring | **41** | Safety Spring | **67** | Ejector Pin |
| **15** | Hammer Spring Stirrup | **42** | Safety | **68** | Ejector Hammer Pins |
| **16** | Buttstock | **43** | Locking Block | **69** | Ejector Hammer, Right |
| **17** | Safety Rod | **44** | Safety Spring Screw | **70** | Ejector Hammer, Left |
| **18** | Sideplate Lever | **45** | Barrel Latch Lever Spring | **71** | Forend Release |
| **19** | Locking Lever Springs | **46** | Locking Block Actuator | **72** | Forend Release Spring |
| **20** | Trigger Spring Screw | **47** | Cocking Levers | **73** | Forend Plate |
| **21** | Trigger Spring | **48** | Frame Pin | **74** | Forend Plate Screw |
| **22** | Trigger Plate Screw, Rear | **49** | Cocking Lever Pivot | **75** | Ejector Hammer Springs |
| **23** | Trigger Screw, Right | **50** | Pivot Pin Retainer | **76** | Forend |
| **24** | Trigger Plate | **51** | Pivot Pin | **77** | Forend Escutcheon, Rear |
| **25** | Trigger Plate Screw, Front | **52** | Receiver Insert Plate | **78** | Forend Escutcheon, Front |
| **26** | Trigger Screw, Left | **53** | Insert Plate Screw | | |
| **27** | Trigger, Right | **54** | Receiver | | |

# Model 37 Over/Under Shotgun



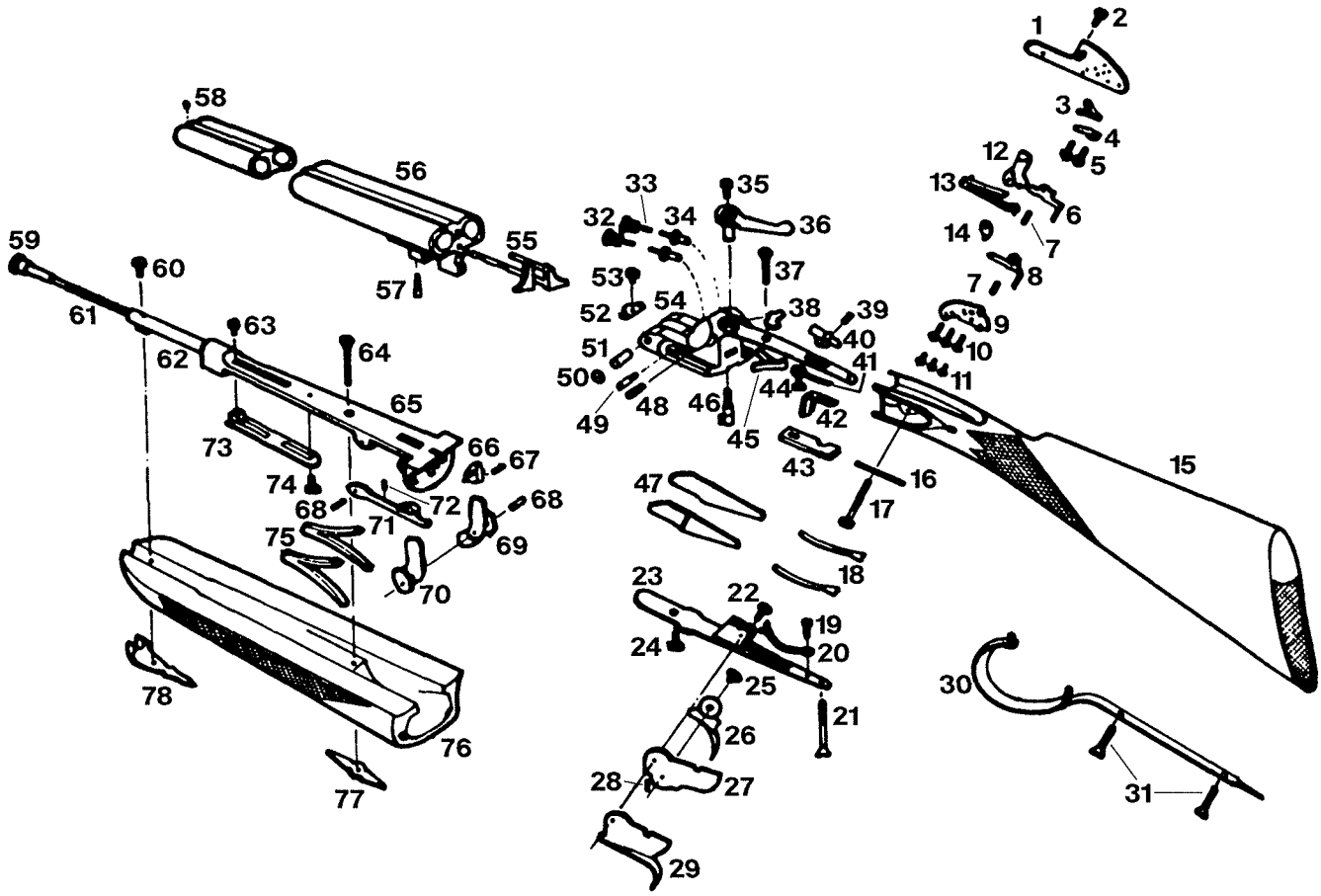

| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate, Right | **29** | Safety Rod Bracket Screw | **57** | Forend Release Spring |
| **2** | Sideplate Screw | **30** | Locking Block Actuator | **58** | Ejector Hammer Springs |
| **3** | Sear Spring | **31** | Safety Rod | **59** | Forend |
| **4** | Sear Spring Pin | **32** | Safety Rod Retaining Screw | **60** | Forend Latch Spring |
| **5** | Sear Lever Trips | **33** | Barrel Lock Cross Piece | **61** | Latch Spring Screw |
| **6** | Sear Spring Screws | **34** | Cocking Lever Pivot | **62** | Forend Latch Housing |
| **7** | Sear Pins | **35** | Pivot Pin Retainer | **63** | Latch Housing Screw |
| **8** | Sear, Upper | **36** | Pivot Pin | **64** | Forend Latch |
| **9** | Sear, Lower | **37** | Top Lever Trip Pin | **65** | Latch Pivot Pin |
| **10** | Hammer | **38** | Receiver | **66** | Trigger Plate |
| **11** | Bridle | **39** | Top Lever Lock Screw | **67** | Trigger Screw, Upper |
| **12** | Bridle Screws, Long | **40** | Top Lever Screw | **68** | Trigger Plate Screw, Front |
| **13** | Bridle Screws, Short | **41** | Top Lever | **69** | Trigger Plate Lock Screw |
| **14** | Buttstock | **42** | Top Lever Bushing | **70** | Trigger Screw, Lower |
| **15** | Sideplate, Left | **43** | Ejector, Upper | **71** | Trigger Plate Screw, Rear |
| **16** | Cocking Lever Springs | **44** | Ejector, Lower | **72** | Trigger, Right |
| **17** | Cocking Levers | **45** | Ejector Retainer | **73** | Right Trigger Lever |
| **18** | Firing Pin Bushings | **46** | Ejector Screws | **74** | Lever Pin |
| **19** | Firing Pins | **47** | Rib Screws | **75** | Left Trigger |
| **20** | Firing Pin Spring | **48** | Spacer Rib | **76** | Trigger Guard |
| **21** | Locking Plate | **49** | Barrels | **77** | Trigger Guard Screws |
| **22** | Safety Spring Screw | **50** | Front Sight | **78** | Sideplate Lever |
| **23** | Safety Spring | **51** | Forend Iron | **79** | Lever Plunger |
| **24** | Safety | **52** | Forend Iron Screws | **80** | Plunger Spring |
| **25** | Safety Screw | **53** | Ejector Hammer Pin | **81** | Lever Shaft Pin |
| **26** | Safety Thumb-Piece | **54** | Ejector Hammer, Upper | **82** | Lever Shaft |
| **27** | Safety Thumb-Piece Pins | **55** | Ejector Hammer, Lower | | |
| **28** | Safety Rod Bracket | **56** | Forend Release | | |

# Model 53 Side-by-Side Shotgun



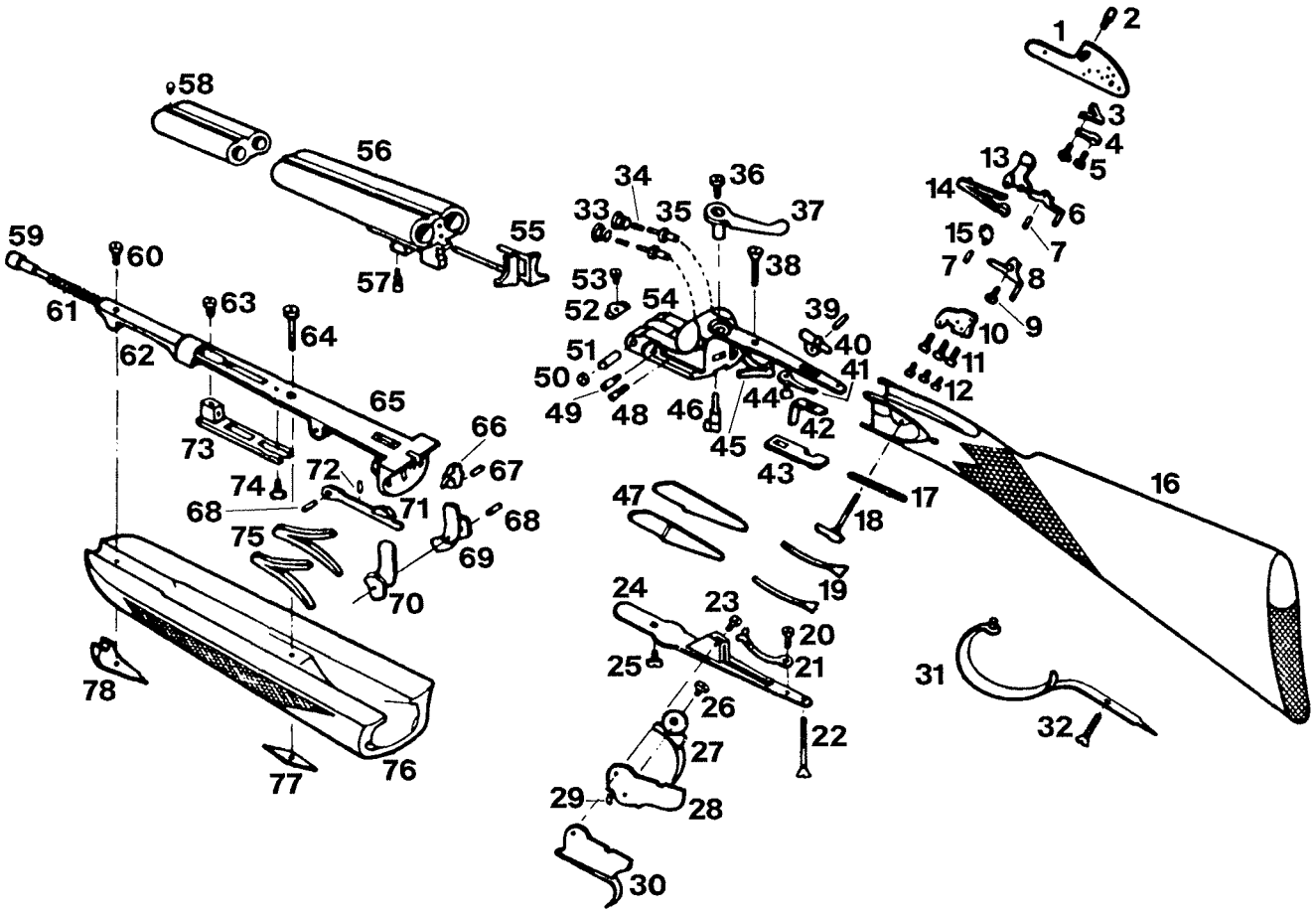

| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate | **28** | Trigger Lever Pin | **55** | Extractors |
| **2** | Sideplate Screw | **29** | Trigger, Left | **56** | Barrels |
| **3** | Sear Spring | **30** | Trigger Guard | **57** | Extractor Screw |
| **4** | Sear Lever | **31** | Trigger Guard Screws | **58** | Front Sight |
| **5** | Sear Spring Screws | **32** | Firing Pin Bushings | **59** | Forend Release Thumb-Piece |
| **6** | Sear, Right | **33** | Firing Pin Springs | **60** | Forend Release Tube Screw |
| **7** | Sear Pins | **34** | Firing Pins | **61** | Forend Release Thumb-Piece Spring |
| **8** | Sear, Left | **35** | Top Lever Screw | **62** | Forend Release Tube |
| **9** | Bridle | **36** | Top Lever | **63** | Forend Iron Screw, Front |
| **10** | Bridle Screws, Long | **37** | Top Tang Screw | **64** | Forend Iron Screw, Rear |
| **11** | Bridle Screws, Short | **38** | Top Lever Bushing | **65** | Forend Iron |
| **12** | Hammer | **39** | Safety Thumb-Piece Screw | **66** | Ejector |
| **13** | Hammer Spring | **40** | Safety Thumb-Piece | **67** | Ejector Pin |
| **14** | Hammer Spring Stirrup | **41** | Safety Spring | **68** | Ejector Hammer Pins |
| **15** | Buttstock | **42** | Safety | **69** | Ejector Hammers, Right |
| **16** | Safety Rod | **43** | Locking Block | **70** | Ejector Hammer, Left |
| **17** | Sideplate Lever | **44** | Safety Spring Screw | **71** | Forend Release |
| **18** | Cocking Lever Springs | **45** | Barrel Latch Lever Spring | **72** | Forend Release Spring |
| **19** | Trigger Spring Screw | **46** | Locking Block Actuator | **73** | Forend Plate |
| **20** | Trigger Spring | **47** | Cocking Levers | **74** | Forend Plate Screw |
| **21** | Trigger Plate Screw, Rear | **48** | Frame Pin | **75** | Ejector Hammer Springs |
| **22** | Trigger Screw, Right | **49** | Cocking Lever Pivot | **76** | Forend Wood |
| **23** | Trigger Plate | **50** | Pivot Pin Retainer | **77** | Forend Escutcheon, Rear |
| **24** | Trigger Plate Screw, Front | **51** | Pivot Pin | **78** | Forend Escutcheon, Front |
| **25** | Trigger Screw, Left | **52** | Receiver Insert Plate | | |
| **26** | Trigger, Right | **53** | Insert Plate Screw | | |
| **27** | Right Trigger Lever | **54** | Receiver | | |

# Model 56 Side-by-Side Shotgun




| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate | **28** | Trigger Lever Pin | **55** | Extractors |
| **2** | Sideplate Screw | **29** | Trigger, Left | **56** | Barrels |
| **3** | Sear Spring | **30** | Trigger Guard | **57** | Extractor Screw |
| **4** | Sear Lever | **31** | Trigger Guard Screw | **58** | Front Sight |
| **5** | Sear Spring Screws | **32** | Firing Pin Bushings | **59** | Forend Release Thumb-Piece |
| **6** | Sear, Right | **33** | Firing Pin Springs | **60** | Forend Release Tube Screw |
| **7** | Sear Pins | **34** | Firing Pins | **61** | Forend Release Thumb-Piece Spring |
| **8** | Sear, Left | **35** | Top Lever Screw | | |
| **9** | Bridle | **36** | Top Lever | **62** | Forend Release Tube |
| **10** | Bridle Screws, Long | **37** | Top Tang Screw | **63** | Forend Iron Screw, Front |
| **11** | Bridle Screws, Short | **38** | Top Lever Bushing | **64** | Forend Iron Screw, Rear |
| **12** | Hammer | **39** | Safety Thumb-Piece Screw | **65** | Forend Iron |
| **13** | Hammer Spring | **40** | Safety Thumb-Piece | **66** | Ejector |
| **14** | Hammer Spring Stirrup | **41** | Safety Spring | **67** | Ejector Pin |
| **15** | Buttstock | **42** | Safety | **68** | Ejector Hammer Pins |
| **16** | Safety Rod | **43** | Locking Block | **69** | Ejector Hammer, Right |
| **17** | Sideplate Lever | **44** | Safety Spring Screw | **70** | Ejector Hammer, Left |
| **18** | Cocking Lever Springs | **45** | Barrel Latch Lever Spring | **71** | Forend Release |
| **19** | Trigger Spring Screw | **46** | Locking Block Actuator | **72** | Forend Release Spring |
| **20** | Trigger Spring | **47** | Cocking Levers | **73** | Forend Plate |
| **21** | Trigger Plate Screw, Rear | **48** | Frame Pin | **74** | Forend Plate Screw |
| **22** | Trigger Screw, Right | **49** | Cocking Lever Pivot | **75** | Ejector Hammer Springs |
| **23** | Trigger Plate | **50** | Pivot Pin Retainer | **76** | Forend Wood |
| **24** | Trigger Plate Screw, Front | **51** | Pivot Pin | **77** | Forend Escutcheon, Rear |
| **25** | Trigger Screw, Left | **52** | Receiver Insert Plate | **78** | Forend Escutcheon, Front |
| **26** | Trigger, Right | **53** | Insert Plate Screw | | |
| **27** | Right Trigger Lever | **54** | Receiver | | |

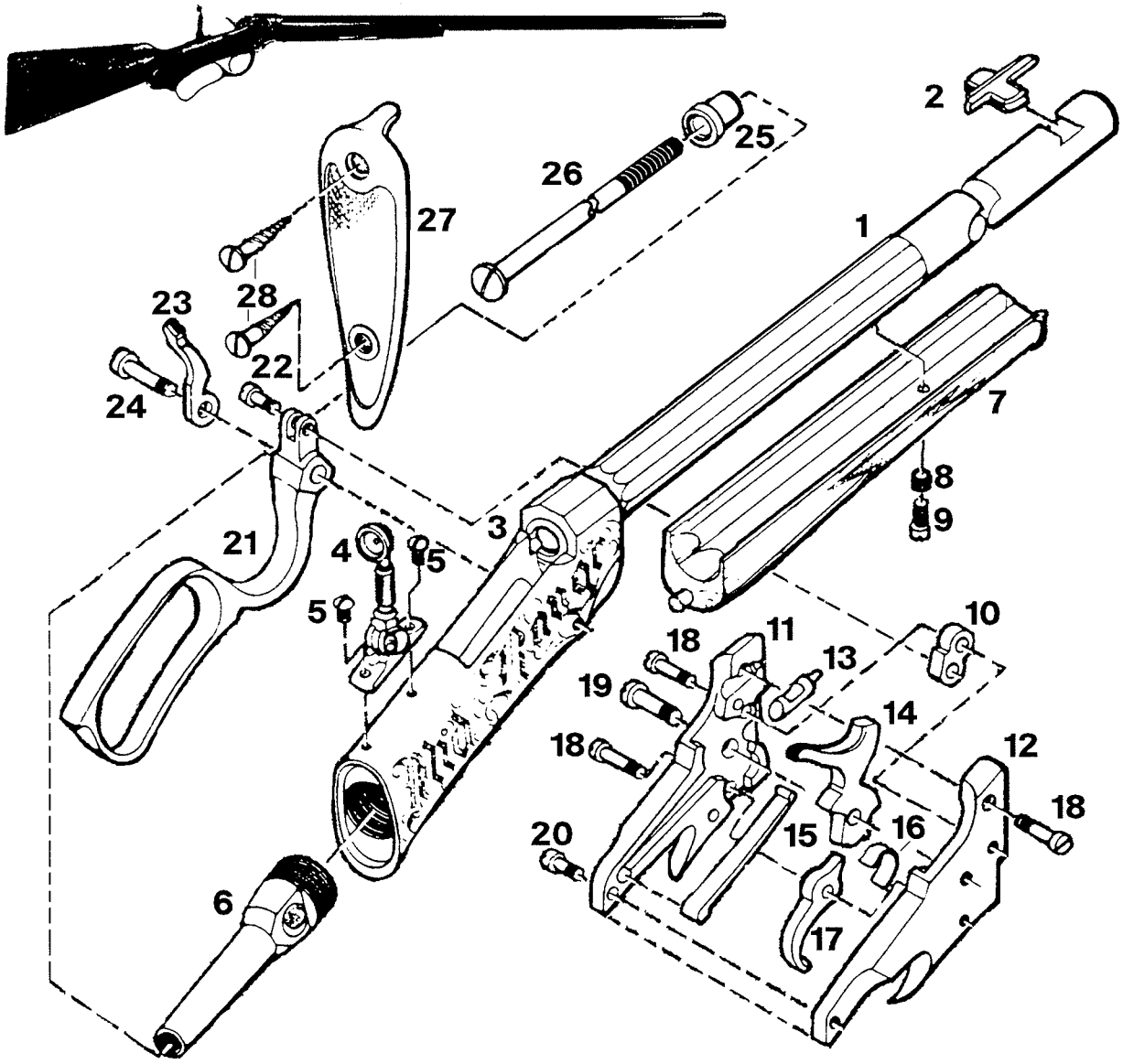
# Model XXV Side-by-Side Shotgun




| | | | | | |
|---|---|---|---|---|---|
| **1** | Sideplate | **27** | Trigger, Right | **53** | Insert Plate Screw |
| **2** | Sideplate Screw | **28** | Right Trigger Lever | **54** | Receiver |
| **3** | Sear Spring | **29** | Trigger Lever Pin | **55** | Extractors |
| **4** | Sear Lever | **30** | Trigger, Left | **56** | Barrels |
| **5** | Sear Spring Screws | **31** | Trigger Guard | **57** | Extractor Screw |
| **6** | Sear, Right | **32** | Trigger Guard Screw | **58** | Front Sight |
| **7** | Sear Pins | **33** | Firing Pin Bushings | **59** | Forend Release Thumb-Piece |
| **8** | Sear, Left | **34** | Firing Pin Springs | **60** | Forend Release Tube Screw |
| **9** | Sear Screw | **35** | Firing Pins | **61** | Forend Release Thumb-Piece Spring |
| **10** | Bridle | **36** | Top Lever Screw | **62** | Forend Release Tube |
| **11** | Bridle Screws, Long | **37** | Top Lever | **63** | Forend Iron Screw, Front |
| **12** | Bridle Screws, Short | **38** | Top Tang Screw | **64** | Forend Iron Screw, Rear |
| **13** | Hammer | **39** | Safety Thumb-Piece Screw | **65** | Forend Iron |
| **14** | Hammer Spring | **40** | Safety Thumb-Piece | **66** | Ejector |
| **15** | Hammer Spring Stirrup | **41** | Safety Spring | **67** | Ejector Pin |
| **16** | Buttstock | **42** | Safety | **68** | Ejector Hammer Pins |
| **17** | Safety Rod | **43** | Locking Block | **69** | Ejector Hammer, Right |
| **18** | Sideplate Lever | **44** | Safety Spring Screw | **70** | Ejector Hammer, Left |
| **19** | Cocking Lever Springs | **45** | Barrel Latch Lever Spring | **71** | Forend Release |
| **20** | Trigger Spring Screw | **46** | Locking Block Actuator | **72** | Forend Release Spring |
| **21** | Trigger Spring | **47** | Cocking Levers | **73** | Forend Plate |
| **22** | Trigger Plate Screw, Rear | **48** | Frame Pin | **74** | Forend Plate Screw |
| **23** | Trigger Screw, Right | **49** | Cocking Lever Pivot | **75** | Ejector Hammer Springs |
| **24** | Trigger Plate | **50** | Pivot Pin Retainer | **76** | Forend Wood |
| **25** | Trigger Plate Screw, Front | **51** | Pivot Pin | **77** | Forend Escutcheon, Rear |
| **26** | Trigger Screw, Left | **52** | Receiver Insert Plate | **78** | Forend Escutcheon, Front |

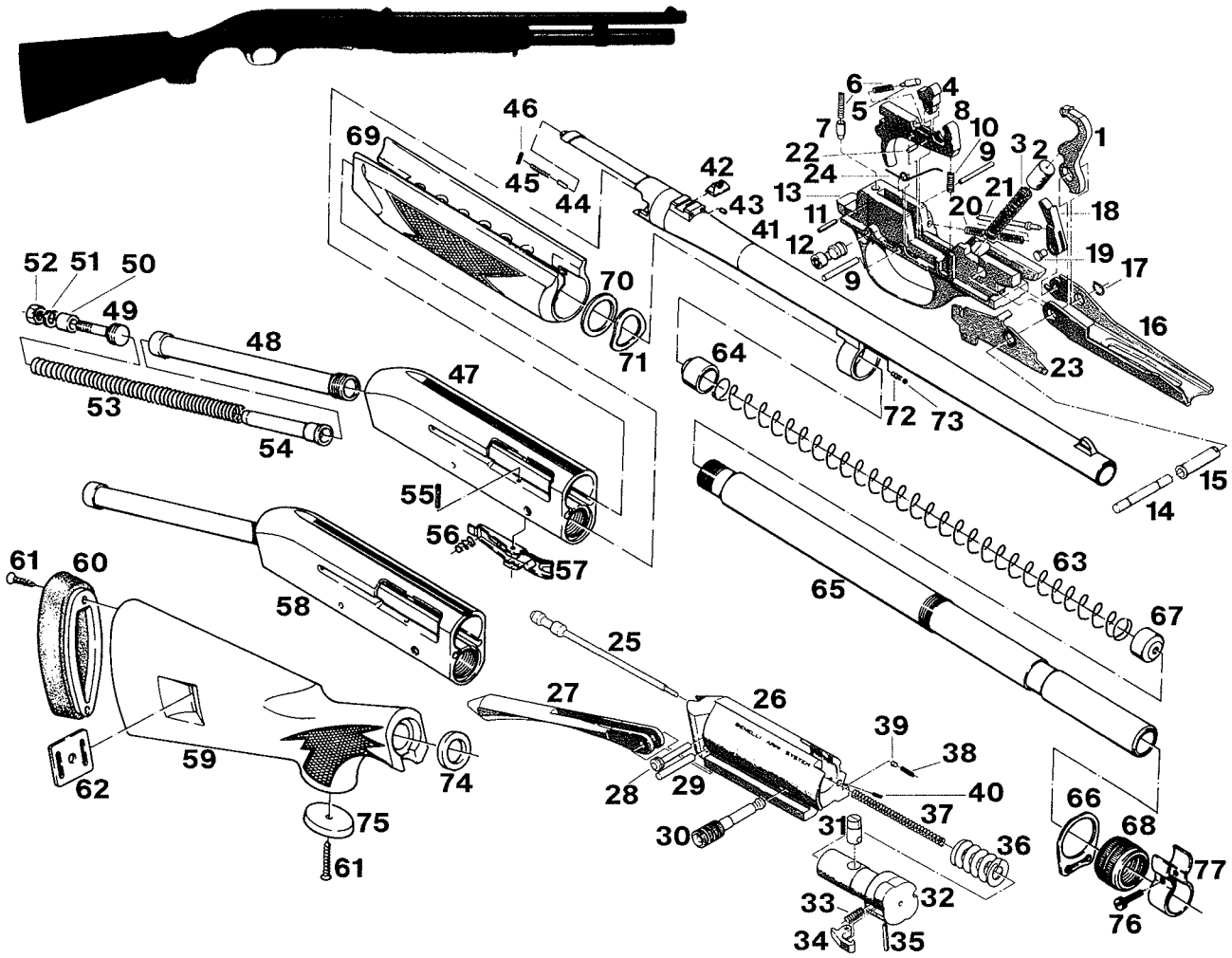
# Single-Shot Rifle

*Courtesy of Thomas E. Wessel*



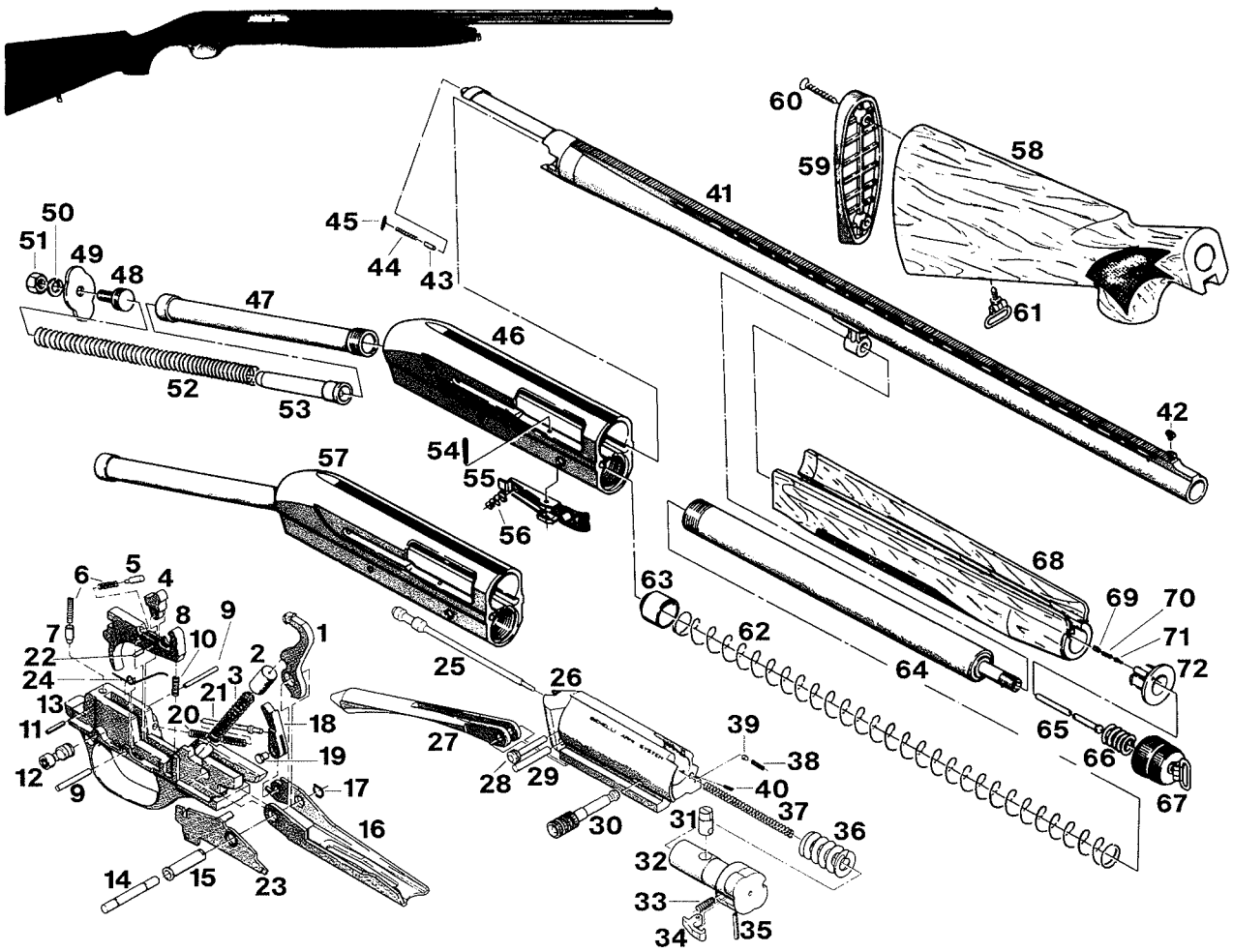

| | | | |
|---|---|---|---|
| **1** | Barrel | **16** | Trigger Spring |
| **2** | Front Sight | **17** | Trigger |
| **3** | Receiver | **18** | Block Screws |
| **4** | Rear Sight | **19** | Hammer Screw |
| **5** | Rear Sight Screws | **20** | Rear Block Screw |
| **6** | Stock Lug | **21** | Finger Lever |
| **7** | Forearm | **22** | Lever Link Screw |
| **8** | Forearm Insert | **23** | Extractor |
| **9** | Forearm Screw | **24** | Lever Screw |
| **10** | Lever Link | **25** | Stock Insert |
| **11** | Breechblock, Left | **26** | Stock Bolt |
| **12** | Breechblock, Right | **27** | Buttplate |
| **13** | Firing Pin | **28** | Buttplate Screws |
| **14** | Hammer | **Parts Not Shown** | |
| **15** | Mainspring | | Stock |

# M1 Super 90 Autoloading Shotgun



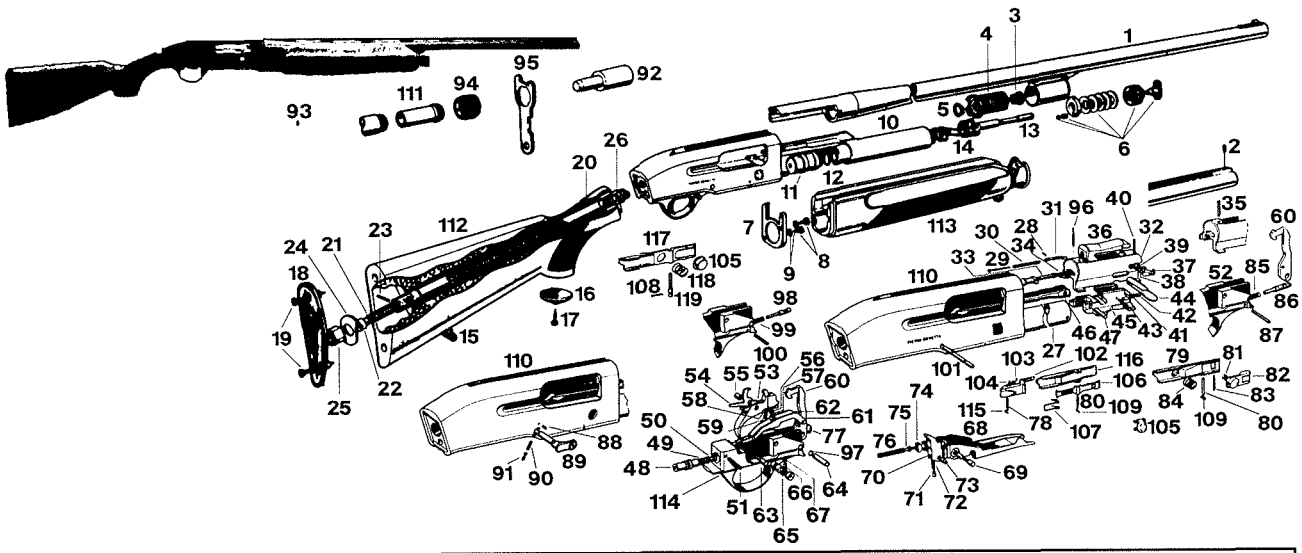

| | | | | | |
|---|---|---|---|---|---|
| **1** | Hammer | **26** | Bolt | **50** | Spacer |
| **2** | Hammer Spring Cap | **27** | Link | **51** | Elastic Washer |
| **3** | Hammer Spring | **28** | Firing Pin Retaining Pin | **52** | Stock Retaining Nut |
| **4** | Disconnector | **29** | Link Pin | **53** | Recoil Spring |
| **5** | Disconnector Plunger | **30** | Bolt Handle | **54** | Recoil Spring Plunger |
| **6** | Safety Plunger Springs | **31** | Locking Head Pin | **55** | Carrier Latch Pin |
| **7** | Hand Safety Plunger | **32** | Locking Head | **56** | Carrier Latch |
| **8** | Trigger | **33** | Extractor Spring | **57** | Carrier Latch Spring |
| **9** | Trigger Pin | **34** | Extractor | **58** | Receiver Assembly |
| **10** | Trigger Spring | **35** | Extractor Pin | **59** | Stock |
| **11** | Safety Spring Retaining Pin | **36** | Inertia Spring | **60** | Buttplate |
| **12** | Hand Safety | **37** | Firing Pin Spring | **61** | Self-Threaded Screw |
| **13** | Trigger Guard | **38** | Bolt Handle Retaining Spring | **62** | Swivel Plate |
| **14** | Trigger Guard Pin | **39** | Bolt Handle Pin | **63** | Magazine Spring |
| **15** | Trigger Pin Bush | **40** | Bolt Handle Spring Retaining Pin | **64** | Magazine Follower |
| **16** | Carrier | | | **65** | Magazine Tube |
| **17** | Trigger Guard Pin Spring | **41** | Breech and Barrel Assembly | **66** | Ring |
| **18** | Breech Bolt Latch | **42** | Front Sight | **67** | Magazine Tube Plug |
| **19** | Breech Bolt Latch Pin | **43** | Front Sight Screw | **68** | Forend Cap |
| **20** | Carrier Spring | **44** | Ejector Pin | **69** | Forend |
| **21** | Carrier Spring Plunger | **45** | Ejector Pin Spring | **70** | Washer |
| **22** | Disconnector Pin | **46** | Ejector Spring Retaining Pin | **71** | Spring Washer |
| **23** | Cartridge Drop Lever | **47** | Receiver | **72** | Cap Retaining Ball Spring |
| **24** | Cartridge Drop Lever Spring | **48** | Recoil Spring Tube | **73** | Cap Retaining Ball |
| **25** | Firing Pin | **49** | Stock Retaining Nut Screw | **74** | Ring |

# Montefeltro Super 90 Autoloading Shotgun



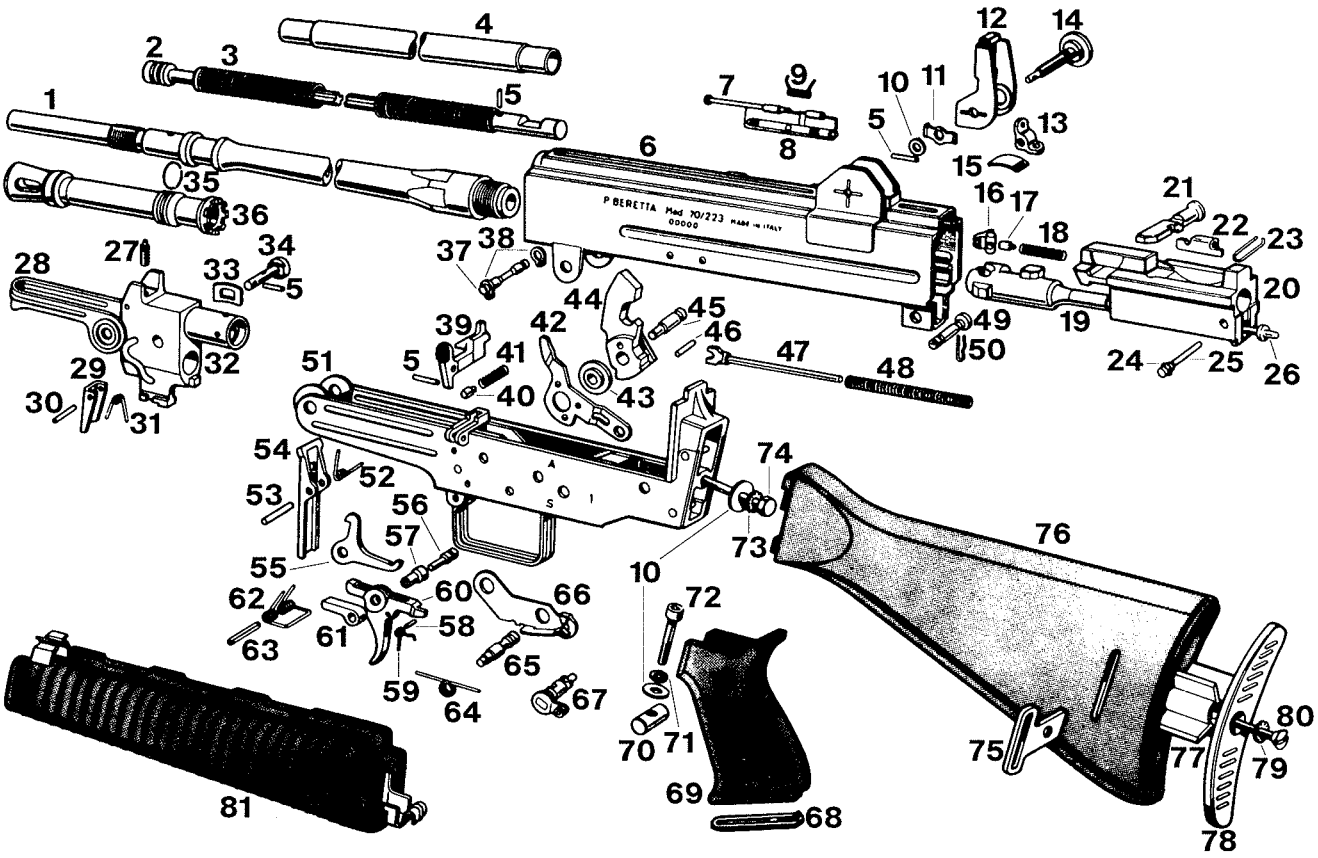

| | | | | | |
|---|---|---|---|---|---|
| **1** | Hammer | **25** | Firing Pin | **49** | Locking Plate |
| **2** | Hammer Spring Cap | **26** | Bolt | **50** | Elastic Washer |
| **3** | Hammer Spring | **27** | Link | **51** | Stock Retaining Nut |
| **4** | Disconnector | **28** | Firing Pin Retaining Pin | **52** | Recoil Spring |
| **5** | Disconnector Plunger | **29** | Link Pin | **53** | Recoil Spring Plunger |
| **6** | Safety Plunger Springs | **30** | Bolt Handle | **54** | Carrier Latch Pin |
| **7** | Hand Safety Plunger | **31** | Locking Head Pin | **55** | Carrier Latch |
| **8** | Trigger | **32** | Locking Head | **56** | Carrier Latch Spring |
| **9** | Trigger Pin | **33** | Extractor Spring | **57** | Receiver Assembly |
| **10** | Trigger Spring | **34** | Extractor | **58** | Stock |
| **11** | Safety Spring Retaining Pin | **35** | Extractor Pin | **59** | Buttplate |
| **12** | Hand Safety | **36** | Inertia Spring | **60** | Buttplate Screw |
| **13** | Trigger Guard | **37** | Firing Pin Spring | **61** | Stock Swivel |
| **14** | Trigger Guard Pin | **38** | Bolt Handle Retaining Spring | **62** | Magazine Spring |
| **15** | Trigger Pin Bushing | **39** | Bolt Handle Pin | **63** | Magazine Follower |
| **16** | Carrier | **40** | Bolt Handle Spring Retaining Pin | **64** | Magazine Tube |
| **17** | Trigger Guard Pin Spring | **41** | Breech and Barrel Assembly | **65** | Shot Plug |
| **18** | Breech Bolt Latch | **42** | Front Sight | **66** | Forend Cap Spring |
| **19** | Breech Bolt Latch Pin | **43** | Ejector Pin | **67** | Forend Cap |
| **20** | Carrier Spring | **44** | Ejector Pin Spring | **68** | Forend |
| **21** | Carrier Spring Plunger | **45** | Ejector Spring Retaining Pin | **69** | Cap Retaining Pin Screw |
| **22** | Disconnector Pin | **46** | Receiver | **70** | Cap Retaining Pin Spring |
| **23** | Cartridge Drop Lever | **47** | Recoil Spring Tube | **71** | Cap Retaining Pin |
| **24** | Cartridge Drop Lever Spring | **48** | Stock Retaining Nut Screw | **72** | Cap Retaining Pin Bushing |

# Model A300, A301, A302 and A303 Autoloading Shotgun



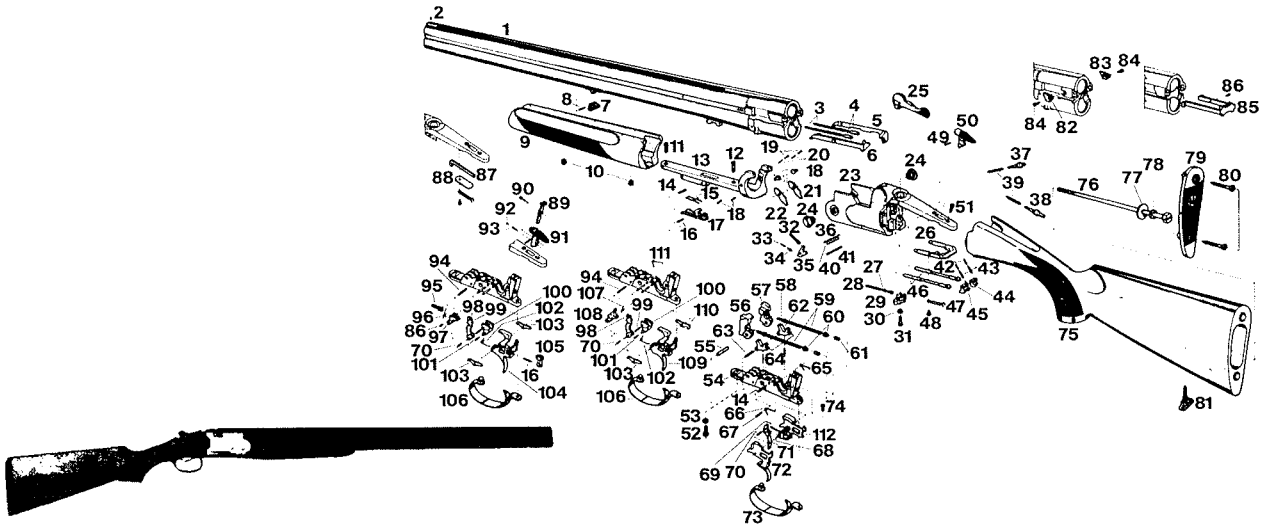
| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel | **43** | Cocking Handle Plunger Retaining Spring Pin | **83** | Cartridge Latch Pin |
| **2** | Front Sight | **44** | Cocking Handle | **84** | Cartridge Latch Body Spring |
| **3** | Piston Bush | **45** | Breechbolt Slide | **85** | Carrier Catch Plunger Spring |
| **4** | Piston | **46** | Connecting Rod | **86** | Carrier Catch Plunger |
| **5** | Piston Bush Snap Ring | **47** | Connecting Rod Pin | **87** | Carrier Catch Plunger Pin |
| **6** | Forend Cap with Swivel | **48** | Hammer Spring Guide | **88** | Trigger Plate Retaining Lever Plunger Spring Pin |
| **7** | Forend Cover | **49** | Hammer Spring | **89** | Trigger Plate Retaining Lever |
| **8** | Forend Cover Screws | **50** | Hammer Spring Guide Plunger | **90** | Trigger Plate Retaining Lever Plunger Spring |
| **9** | Spring Washers | **51** | Hammer Spring Guide Spring Pin | **91** | Trigger Plate Retaining Lever Plunger |
| **10** | Operating Rod | **52** | Trigger Plate | **92** | Magazine Tube Capacity Reducer |
| **11** | Magazine Follower | **53** | Trigger | **93** | Intermediate Sight |
| **12** | Magazine Spring | **54** | Sear | **94** | Mobilchoke Tightening Ring |
| **13** | Magazine Tube Cap | **55** | Trigger Bush | **95** | Mobilchoke Ring Spanner |
| **14** | Magazine Tube Cap Spring | **56** | Trigger Spring | **96** | Firing Pin Spring Pin Assembly |
| **15** | Stock Swivel | **57** | Trigger Spring Guide Plunger | **97** | Trigger Plate Pin Snap Ring |
| **16** | Cap with Escutcheon | **58** | Sear Spring | **98** | Safety Locking Plunger |
| **17** | Cap Screw | **59** | Sear Plunger | **99** | Safety Locking Plunger Spring |
| **18** | Buttplate | **60** | Hammer | **100** | Safety Locking Plunger Retaining Spring Pin |
| **19** | Buttplate Screws | **61** | Right Brace | **101** | Trigger Plate Retaining Pin |
| **20** | Stock Bolt Tube | **62** | Left Brace | **102** | Cartridge Latch |
| **21** | Recoil Spring | **63** | Trigger Pin | **103** | Cartridge Latch Spring |
| **22** | Recoil Spring Cap | **64** | Hammer Bush | **104** | Cartridge Latch Spring Spring Pin |
| **23** | Recoil Spring Cap Pin | **65** | Safety | **105** | Cartridge Latch Button |
| **24** | Spacer | **66** | Safety Spring Plunger | **106** | Cartridge Latch Spring Lever |
| **25** | Stock Bolt Nut | **67** | Safety Spring | **107** | Cartridge Latch Spring |
| **26** | Recoil Spring Guide | **68** | Carrier | **108** | Cartridge Latch Pin Retaining Spring |
| **27** | Magazine Tube | **69** | Carrier Pin | **109** | Cartridge Lever Pin Retaining Spring Pin |
| **28** | Ejector Spring Pin | **70** | Carrier Lever | **110** | Receiver |
| **29** | Ejector Spring Guide | **71** | Carrier Lever Spring Guide Plunger | **111** | Mobilchoke Tube |
| **30** | Ejector Spring | **72** | Carrier Lever Spring | **112** | Buttstock |
| **31** | Ejector | **73** | Carrier Lever Pin | **113** | Forend Assembly |
| **32** | Breechbolt | **74** | Carrier Swivel Joint | **114** | Trigger Group Body |
| **33** | Firing Pin | **75** | Carrier Spring Guide | **115** | Carrier Latch Lock Pin |
| **34** | Firing Pin Spring | **76** | Carrier Spring | **116** | Cartridge Stop |
| **35** | Firing Pin Retaining Pin | **77** | Carrier Guide Swivel Joint | **117** | Cartridge Stop/Carrier Latch |
| **36** | Locking Block | **78** | Cartridge Lever Pin | **118** | Carrier Latch Spring |
| **37** | Extractor | **79** | Cartridge Latch Body | **119** | Carrier Latch Pivot |
| **38** | Extractor Plunger | **80** | Cartridge Lever Pin | | |
| **39** | Extractor Spring | **81** | Cartridge Latch Spring | | |
| **40** | Extractor Pin | **82** | Cartridge Latch | | |
| **41** | Cocking Handle Plunger Spring | | | | |
| **42** | Cocking Handle Plunger | | | | |

# Model AR70 Autoloading Rifle



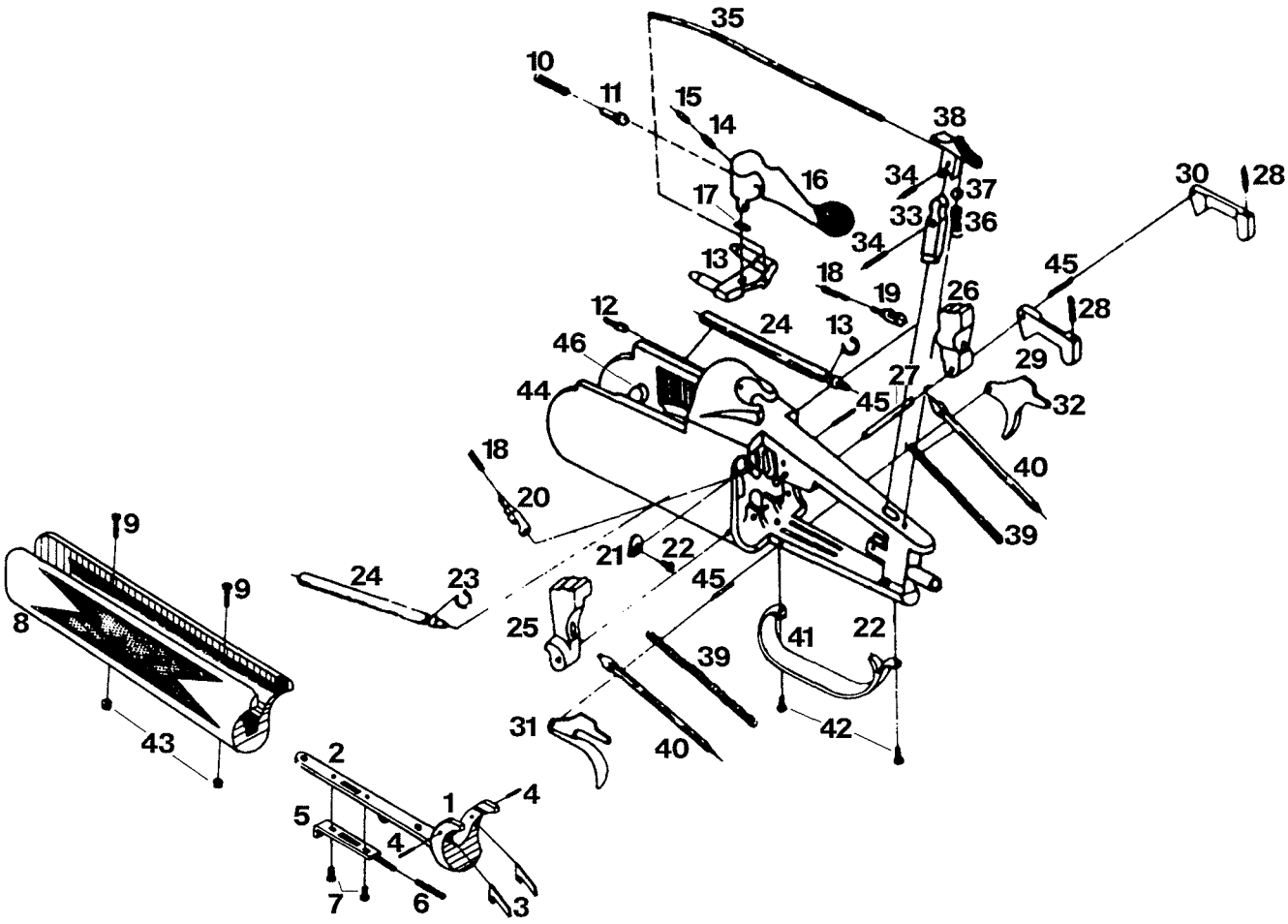

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|---|---|---|---|---|---|
| **1** | Barrel | **27** | Front Sight | **55** | Pawl |
| **2** | Operating Rod | **28** | Spindle Valve Lever | **56** | Trigger Pin |
| **3** | Recoil Spring | **29** | Grenade Launcher Latch | **57** | Trigger Bushing |
| **4** | Operating Rod Tube | **30** | Stop Lever Pin | **58** | Pawl Spring Split Pin |
| **5** | Split Pins | **31** | Grenade Launcher Stop Lever Spring | **59** | Pawl Spring |
| **6** | Frame | **32** | Gas Cylinder | **60** | Trigger |
| **7** | Dust Cover Pin | **33** | Spindle Valve Spring | **61** | Automatic Fire Lever Tooth |
| **8** | Dust Cover Assembly | **34** | Spindle Valve | **62** | Trigger Spring |
| **9** | Dust Cover Spring | **35** | Grenade Retaining Ring | **63** | Trigger Spring Split Pin |
| **10** | Washers | **36** | Grenade Launcher | **64** | Automatic Fire Lever Spring |
| **11** | Aperture Sight Adjusting Screw Spring | **37** | Hinge Pin | **65** | Automatic Fire Lever Pin |
| | | **38** | Two-Piece Hinge Pin Ring | **66** | Pin Retaining Plate |
| **12** | Grenade Launcher Sight | **39** | Bolt Hold-Open | **67** | Safety Assembly |
| **13** | Aperture Sight | **40** | Bolt Hold-Open Pin | **68** | Pistol Grip Bottom |
| **14** | Aperture Sight Adjusting Screw | **41** | Bolt Hold-Open Spring | **69** | Pistol Grip |
| **15** | Aperture Sight Spring | **42** | Automatic Fire Lever | **70** | Pistol Grip Cotter |
| **16** | Extractor | **43** | Hammer Bushing | **71** | Pistol Spring Washer |
| **17** | Extractor Pin | **44** | Hammer | **72** | Pistol Grip Screw |
| **18** | Extractor Spring | **45** | Hammer Pin | **73** | Spring Washer |
| **19** | Bolt | **46** | Hammer Spring Pin | **74** | Tie Rod |
| **20** | Bolt Carrier | **47** | Hammer Spring Guide | **75** | Stock Swivel |
| **21** | Charging Handle | **48** | Hammer Spring | **76** | Stock |
| **22** | Charging Handle Latch | **49** | Receiver Retaining Pin | **77** | Stock Spacer |
| **23** | Charging Handle Latch Spring | **50** | Receiver Retaining Pin Spring | **78** | Buttplate |
| **24** | Firing Pin Retaining Ring Pin | **51** | Trigger Housing | **79** | Buttplate Spring Washer |
| **25** | Firing Pin Retaining Pin | **52** | Magazine Latch Spring | **80** | Buttplate Screw |
| **26** | Firing Pin | **53** | Magazine Latch Pin | **81** | Hand Guard Assembly |
| | | **54** | Magazine Latch | | |

# Model 680, 682, 685, 686 and 687 Over/Under Shotgun



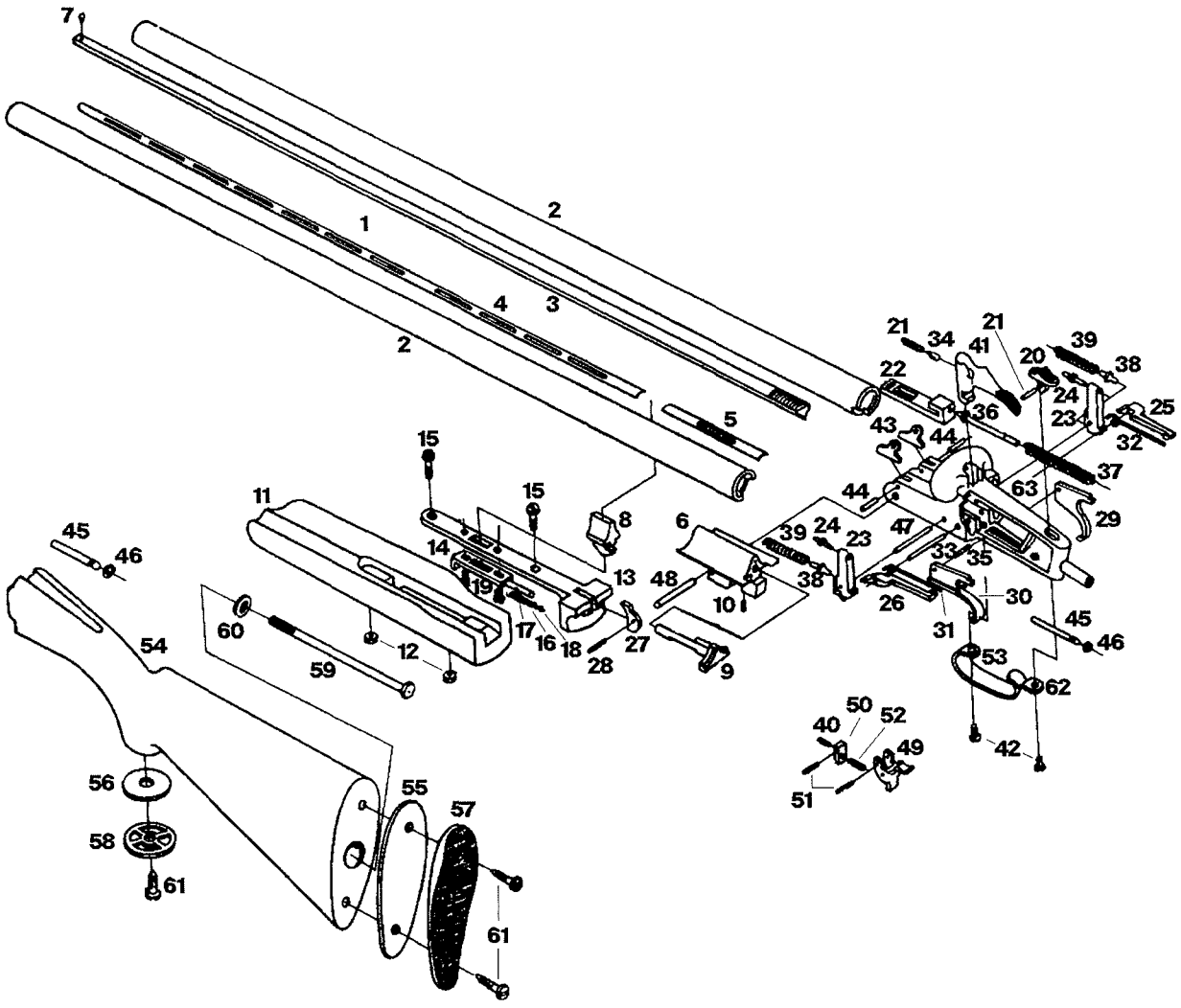
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|---|---|---|---|---|---|
| **1** | Barrel | **43** | Cocking Lever Spring Pin | **84** | Sideplate Retainer Screws |
| **2** | Ventilated Rib Front Sight | **44** | Right-Hand Cocking Lever | **85** | Extractor |
| **3** | Extractor Springs | **45** | Left-Hand Cocking Lever | **86** | Extractor Stop Spring Pin |
| **4** | Extractor Pins | **46** | Cocking Rods | **87** | Automatic Safety Rod |
| **5** | Lower Extractor, Right | **47** | Safety Spring | **88** | Automatic Safety Spring Washer |
| **6** | Upper Extractor, Left | **48** | Safety Spring Screw | **89** | Single Selective Trigger Selector Lever |
| **7** | Swivel Ring | **49** | Safety Pin | **90** | Single Selective Trigger Selector Lever Pin |
| **8** | Swivel Ring Spring Pin | **50** | Safety | **91** | Single Selective Trigger Safety |
| **9** | Forend | **51** | Stock Bolt Plate Screw | **92** | Single Selective Trigger Ball |
| **10** | Forend Washers | **52** | Trigger Plate Screw | **93** | Single Selective Trigger Selector Lever Spring |
| **11** | Forend Iron Front Screw | **53** | Trigger Plate Screw Spring Washer | **94** | Single Selective Trigger Inertia Block Pin |
| **12** | Forend Iron Rear Screw | **54** | Trigger Plate | **95** | Single Selective Trigger Inertia Block Lever Pawl |
| **13** | Forend Iron | **55** | Hammer Pin | **96** | Single Selective Trigger Inertia Block Lever Spring |
| **14** | Trigger and Forend Iron Catch Pin | **56** | Left-Hand Hammer | **97** | Single Selective Trigger Inertia Block Lever |
| **15** | Forend Iron Catch Spring | **57** | Right-Hand Hammer | **98** | Single Selective Trigger Inertia Block Rest |
| **16** | Forend Iron Catch and Selector Pawl Pin | **58** | Hammer Spring Guides | **99** | Single Selective Trigger Inertia Block Spring Pin |
| **17** | Forend Iron Catch | **59** | Hammer Springs | **100** | Single Selective Trigger Inertia Block |
| **18** | Forend Iron Lever Screws | **60** | Hammer Spring Guide Bushings | **101** | Single Selective Trigger Inertia Block Spring Pin |
| **19** | Forend Iron Lever Pins | **61** | Hammer Spring Guide Nuts | **102** | Single Selective Trigger Inertia Block Spring |
| **20** | Forend Iron Lever Springs | **62** | Sears | **103** | Single Selective Trigger Connecting Lever |
| **21** | Forend Iron Lever, Right | **63** | Sear Pin | **104** | Single Selective Trigger, Gold Plated |
| **22** | Forend Iron Lever, Left | **64** | Sear Springs | **105** | Single Selective Trigger Selector Pawl |
| **23** | Frame | **65** | Trigger Spring, Right | **106** | Single Trigger Trigger Guard |
| **24** | Hinge Pins | **66** | Trigger Spring, Left | **107** | Single Trigger Inertia Block Lever Spring |
| **25** | Top Lever | **67** | Connecting Lever and Trigger Spring Pin | **108** | Single Trigger Inertia Block Lever |
| **26** | Locking Latch | **68** | Inertia Block Spring | **109** | Single Trigger |
| **27** | Top Lever Spring Pin | **69** | Inertia Block Spring Plunger | **110** | Single Trigger Connecting Lever |
| **28** | Top Lever Spring | **70** | Single Selective Trigger Inertia Block and Right Trigger Pin | **111** | Single Trigger Trigger Spring |
| **29** | Top Lever Dog | **71** | Gold Plated Trigger, Right | **112** | Right Trigger Safety Connector |
| **30** | Top Lever Screw Spring Washer | **72** | Gold Plated Trigger, Left | | |
| **31** | Top Lever Screw | **73** | Dougle Trigger—Trigger Guard | | |
| **32** | Locking Latch Release Pin | **74** | Trigger Guard Screw | | |
| **33** | Locking Latch Clamping Lever Spring | **75** | Buttstock | | |
| **34** | Locking Latch Clamping Lever Pin | **76** | Stock Bolt Screw | | |
| **35** | Locking Latch Clamping Lever | **77** | Stock Washer | | |
| **36** | Locking Latch Clamping Lever Pin | **78** | Stock Spring Washer | | |
| **37** | Lower Firing Pin, Right | **79** | Buttplate | | |
| **38** | Upper Firing Pin, Left | **80** | Buttplate Screws | | |
| **39** | Firing Pin Springs | **81** | Stock Swivel | | |
| **40** | Firing Pin Stop Spring Pin | **82** | Left Sideplate Retainer | | |
| **41** | Cocking Lever Pin | **83** | Right Sideplate Retainer | | |
| **42** | Cocking Lever Spring | | | | |

# New Model Over/Under Shotgun




| | | | | | |
|---|---|---|---|---|---|
| **1** | Forend Iron Assembly | **20** | Upper Firing Pin | **39** | Hammer Springs |
| **2** | Forend Iron | **21** | Firing Pin Limiter | **40** | Hammer Impellers |
| **3** | Ejector Levers | **22** | Fixing Screws | **41** | Trigger Guard |
| **4** | Ejector Lever Pins | **23** | Cocking Lever Pin | **42** | Trigger Guard Screws |
| **5** | Forend Lock | **24** | Cocking Lever | **43** | Forend Screw Nuts |
| **6** | Forend Lock Spring | **25** | Hammer, Left | **44** | Frame |
| **7** | Forend Lock Screws | **26** | Hammer, Right | **45** | Transverse Pins |
| **8** | Forend | **27** | Hammer Pin | **46** | Frame Lug |
| **9** | Forend Screws | **28** | Sear Springs | **Parts Not Shown** | |
| **10** | Lever Spring | **29** | Sear, Left | | Buttplate |
| **11** | Lever Pin | **30** | Sear, Right | | Buttplate Screws |
| **12** | Lever Impeller Pin | **31** | Trigger, Left | | Buttplate Spacer |
| **13** | Lock Retainer | **32** | Trigger, Right | | Buttstock Screw |
| **14** | Lock Retainer Springs | **33** | Sear Lock Lever | | Front Sight |
| **15** | Lock Retainer Pin | **34** | Safety Retainer Pins | | Grip Cap |
| **16** | Top Lever | **35** | Safety Impeller | | Spacer |
| **17** | Lever Retainer Pin | **36** | Safety Spring | | Washer |
| **18** | Firing Pin Springs | **37** | Safety Motion Limiting Ball | | |
| **19** | Lower Firing Pin | **38** | Safety Thumb-Piece | | |

# Side-by-Side Shotgun




| | | | | | |
|---|---|---|---|---|---|
| **1** | Barrel Assembly | **22** | Latch Lock | **43** | Cocking Levers |
| **2** | Barrel | **23** | Hammer | **44** | Cocking Lever Pins |
| **3** | Solid Barrel Rib | **24** | Firing Pins | **45** | Cocking Lever Rod |
| **4** | Under Rib | **25** | Right Sear | **46** | Cocking Lever Rod Ring |
| **5** | Under Rib Extension | **26** | Left Sear | **47** | Hammer Pin |
| **6** | Barrel Lug Unit | **27** | Actuator Extractor | **48** | Hinge Pin |
| **7** | Front Sight | **28** | Actuator Extractor Pin | **49** | Actuator |
| **8** | Forend Latch Lug | **29** | Right Trigger | **50** | Safety Guide |
| **9** | Extractor Assembly | **30** | Left Trigger | **51** | Safety Pins |
| **10** | Limiter Screw | **31** | Left Sear Spring | **52** | Trigger Lock Spring |
| **11** | Forend | **32** | Right Sear Spring | **53** | Trigger Guard |
| **12** | Fastening Nuts | **33** | Sear Pin | **54** | Stock |
| **13** | Forend Iron Assembly | **34** | Ball Headed Pin | **55** | White Spacer |
| **14** | Lock | **35** | Trigger Pin | **56** | Grip Cap Spacer |
| **15** | Screws | **36** | Top Lever Spring Guide | **57** | Buttplate |
| **16** | Forend Iron Spring | **37** | Top Lever Spring | **58** | Grip Cap |
| **17** | Forend Latch | **38** | Firing Pin Spring Guides | **59** | Butt Screw |
| **18** | Activating Pin Guide | **39** | Firing Pin Springs | **60** | Butt Screw Washer |
| **19** | Forend Lock Screws | **40** | Trigger Lock Spring | **61** | Screws |
| **20** | External Lock | **41** | Top Lever | **62** | Trigger Guard Extension |
| **21** | External Lock Pins | **42** | Trigger Guard Screws | **63** | Frame |